

## 200未満の2桁の足し算@24

$38 + 82 =$

$78 + 17 =$

$26 + 33 =$

$63 + 22 =$

$79 + 6 =$

$23 + 53 =$

$29 + 92 =$

$18 + 62 =$

$82 + 80 =$

$27 + 76 =$

$12 + 96 =$

$42 + 28 =$

$48 + 3 =$

$33 + 65 =$

$28 + 77 =$

$43 + 52 =$

$60 + 5 =$

$15 + 85 =$

$26 + 38 =$

$38 + 48 =$

$33 + 64 =$

$95 + 48 =$

$23 + 38 =$

$41 + 46 =$

時間：          分          秒

1/400

## 200未満の2桁の足し算@24

$70 + 13 =$

$97 + 70 =$

$92 + 66 =$

$56 + 91 =$

$64 + 10 =$

$65 + 21 =$

$44 + 25 =$

$74 + 24 =$

$83 + 49 =$

$27 + 76 =$

$70 + 11 =$

$35 + 78 =$

$82 + 54 =$

$5 + 69 =$

$88 + 7 =$

$37 + 99 =$

$29 + 56 =$

$76 + 52 =$

$77 + 95 =$

$30 + 7 =$

$44 + 59 =$

$9 + 74 =$

$12 + 22 =$

$72 + 80 =$

時間：      分      秒

2/400

## 200未満の2桁の足し算@24

$69 + 38 =$

$47 + 76 =$

$28 + 24 =$

$5 + 99 =$

$87 + 85 =$

$31 + 64 =$

$49 + 27 =$

$63 + 35 =$

$45 + 96 =$

$27 + 33 =$

$7 + 85 =$

$33 + 34 =$

$13 + 12 =$

$75 + 40 =$

$49 + 10 =$

$57 + 19 =$

$8 + 8 =$

$40 + 40 =$

$11 + 25 =$

$71 + 7 =$

$10 + 93 =$

$65 + 97 =$

$91 + 34 =$

$34 + 24 =$

時間：      分      秒

3/400

## 200未満の2桁の足し算@24

$42 + 77 =$

$26 + 72 =$

$93 + 10 =$

$20 + 76 =$

$9 + 60 =$

$55 + 57 =$

$59 + 91 =$

$99 + 29 =$

$46 + 7 =$

$19 + 18 =$

$80 + 47 =$

$72 + 89 =$

$25 + 40 =$

$43 + 20 =$

$58 + 35 =$

$93 + 45 =$

$69 + 22 =$

$77 + 27 =$

$48 + 52 =$

$33 + 60 =$

$17 + 32 =$

$25 + 61 =$

$39 + 25 =$

$90 + 91 =$

時間：        分        秒

4/400

## 200未満の2桁の足し算@24

$65 + 27 =$

$57 + 53 =$

$13 + 45 =$

$95 + 99 =$

$97 + 38 =$

$36 + 8 =$

$62 + 82 =$

$19 + 42 =$

$14 + 56 =$

$79 + 95 =$

$68 + 82 =$

$81 + 34 =$

$78 + 46 =$

$11 + 63 =$

$15 + 35 =$

$76 + 18 =$

$15 + 65 =$

$97 + 88 =$

$73 + 43 =$

$94 + 23 =$

$61 + 11 =$

$16 + 12 =$

$50 + 41 =$

$66 + 34 =$

時間：        分        秒

5/400

## 200未満の2桁の足し算@24

$21 + 6 =$

$83 + 52 =$

$16 + 89 =$

$24 + 62 =$

$73 + 70 =$

$50 + 49 =$

$85 + 18 =$

$37 + 23 =$

$35 + 25 =$

$70 + 73 =$

$79 + 42 =$

$91 + 24 =$

$91 + 89 =$

$23 + 16 =$

$44 + 11 =$

$32 + 89 =$

$92 + 97 =$

$44 + 73 =$

$96 + 88 =$

$56 + 74 =$

$46 + 50 =$

$85 + 7 =$

$64 + 64 =$

$88 + 78 =$

時間：        分        秒

6/400

## 200未満の2桁の足し算@24

$51 + 39 =$

$75 + 40 =$

$60 + 20 =$

$20 + 53 =$

$62 + 78 =$

$35 + 68 =$

$87 + 93 =$

$3 + 52 =$

$58 + 90 =$

$91 + 33 =$

$85 + 68 =$

$58 + 99 =$

$53 + 8 =$

$20 + 75 =$

$68 + 45 =$

$63 + 41 =$

$5 + 40 =$

$63 + 5 =$

$62 + 20 =$

$5 + 63 =$

$28 + 6 =$

$85 + 2 =$

$34 + 91 =$

$36 + 99 =$

時間：        分        秒

7/400

## 200未満の2桁の足し算@24

$44 + 63 =$

$80 + 34 =$

$65 + 10 =$

$47 + 18 =$

$13 + 68 =$

$51 + 64 =$

$46 + 42 =$

$6 + 39 =$

$18 + 41 =$

$12 + 30 =$

$96 + 74 =$

$49 + 6 =$

$23 + 99 =$

$99 + 36 =$

$63 + 21 =$

$54 + 18 =$

$60 + 33 =$

$16 + 54 =$

$28 + 14 =$

$85 + 38 =$

$60 + 68 =$

$86 + 97 =$

$80 + 95 =$

$50 + 49 =$

時間：        分        秒

8/400



## 200未満の2桁の足し算@24

$35 + 64 =$

$71 + 39 =$

$22 + 86 =$

$44 + 23 =$

$4 + 15 =$

$31 + 4 =$

$75 + 85 =$

$70 + 48 =$

$26 + 69 =$

$50 + 59 =$

$64 + 62 =$

$23 + 16 =$

$29 + 99 =$

$82 + 53 =$

$20 + 9 =$

$86 + 48 =$

$37 + 92 =$

$87 + 60 =$

$99 + 21 =$

$3 + 98 =$

$53 + 47 =$

$94 + 70 =$

$75 + 39 =$

$24 + 66 =$

時間：        分        秒

9/400

## 200未満の2桁の足し算@24

$99 + 65 =$

$10 + 21 =$

$78 + 69 =$

$92 + 24 =$

$12 + 76 =$

$11 + 38 =$

$99 + 71 =$

$31 + 71 =$

$83 + 40 =$

$57 + 8 =$

$47 + 72 =$

$22 + 40 =$

$77 + 13 =$

$46 + 39 =$

$6 + 30 =$

$95 + 3 =$

$22 + 53 =$

$73 + 63 =$

$78 + 64 =$

$41 + 7 =$

$94 + 71 =$

$61 + 71 =$

$50 + 54 =$

$63 + 72 =$

時間：      分      秒

10/400

## 200未満の2桁の足し算@24

$6 + 96 =$

$82 + 87 =$

$74 + 94 =$

$65 + 54 =$

$22 + 78 =$

$36 + 20 =$

$87 + 9 =$

$95 + 35 =$

$13 + 39 =$

$54 + 63 =$

$69 + 58 =$

$52 + 95 =$

$21 + 44 =$

$15 + 17 =$

$93 + 30 =$

$98 + 76 =$

$46 + 24 =$

$61 + 60 =$

$85 + 76 =$

$27 + 37 =$

$68 + 77 =$

$19 + 83 =$

$48 + 30 =$

$76 + 28 =$

時間：          分          秒

11/400

## 200未満の2桁の足し算@24

$69 + 15 =$

$75 + 92 =$

$65 + 50 =$

$30 + 96 =$

$70 + 41 =$

$86 + 58 =$

$16 + 57 =$

$42 + 36 =$

$95 + 61 =$

$46 + 85 =$

$26 + 75 =$

$56 + 12 =$

$3 + 17 =$

$84 + 1 =$

$94 + 51 =$

$47 + 81 =$

$62 + 34 =$

$46 + 15 =$

$72 + 45 =$

$18 + 75 =$

$20 + 53 =$

$74 + 34 =$

$66 + 78 =$

$78 + 38 =$

時間：          分          秒

12/400

## 200未満の2桁の足し算@24

$43 + 31 =$

$20 + 58 =$

$85 + 51 =$

$94 + 56 =$

$23 + 30 =$

$55 + 62 =$

$54 + 65 =$

$61 + 57 =$

$35 + 35 =$

$39 + 73 =$

$58 + 30 =$

$86 + 21 =$

$85 + 7 =$

$37 + 62 =$

$22 + 52 =$

$15 + 86 =$

$42 + 91 =$

$89 + 62 =$

$20 + 9 =$

$89 + 24 =$

$18 + 69 =$

$96 + 3 =$

$86 + 86 =$

$14 + 98 =$

時間：        分        秒

13/400

## 200未満の2桁の足し算@24

$72 + 83 =$

$62 + 2 =$

$16 + 49 =$

$66 + 17 =$

$80 + 58 =$

$68 + 92 =$

$11 + 27 =$

$25 + 79 =$

$76 + 92 =$

$13 + 23 =$

$63 + 56 =$

$27 + 63 =$

$13 + 83 =$

$87 + 62 =$

$31 + 44 =$

$47 + 78 =$

$11 + 2 =$

$13 + 4 =$

$90 + 7 =$

$13 + 49 =$

$82 + 21 =$

$69 + 66 =$

$94 + 68 =$

$13 + 88 =$

時間：          分          秒

14/400

## 200未満の2桁の足し算@24

$17 + 93 =$

$58 + 94 =$

$75 + 75 =$

$39 + 66 =$

$65 + 78 =$

$89 + 98 =$

$48 + 70 =$

$94 + 88 =$

$25 + 65 =$

$83 + 69 =$

$80 + 90 =$

$38 + 45 =$

$39 + 57 =$

$22 + 66 =$

$63 + 46 =$

$11 + 54 =$

$36 + 64 =$

$95 + 4 =$

$38 + 28 =$

$87 + 87 =$

$14 + 1 =$

$96 + 19 =$

$71 + 49 =$

$72 + 84 =$

時間：        分        秒

15/400

## 200未満の2桁の足し算@24

$17 + 12 =$

$32 + 21 =$

$41 + 75 =$

$3 + 81 =$

$47 + 1 =$

$48 + 20 =$

$61 + 89 =$

$19 + 67 =$

$47 + 33 =$

$15 + 7 =$

$19 + 83 =$

$66 + 2 =$

$12 + 44 =$

$65 + 73 =$

$86 + 10 =$

$76 + 35 =$

$99 + 50 =$

$46 + 77 =$

$18 + 27 =$

$19 + 5 =$

$84 + 76 =$

$24 + 44 =$

$48 + 2 =$

$38 + 93 =$

時間：          分          秒

16/400



## 200未満の2桁の足し算@24

$67 + 36 =$

$49 + 48 =$

$27 + 87 =$

$90 + 82 =$

$78 + 48 =$

$33 + 46 =$

$34 + 27 =$

$69 + 30 =$

$44 + 73 =$

$77 + 87 =$

$17 + 64 =$

$56 + 34 =$

$35 + 48 =$

$79 + 97 =$

$35 + 84 =$

$38 + 48 =$

$5 + 64 =$

$26 + 7 =$

$85 + 18 =$

$26 + 91 =$

$34 + 23 =$

$59 + 13 =$

$61 + 63 =$

$63 + 38 =$

時間：        分        秒

17/400

## 200未満の2桁の足し算@24

$43 + 76 =$

$40 + 42 =$

$94 + 60 =$

$16 + 48 =$

$69 + 71 =$

$47 + 15 =$

$73 + 69 =$

$15 + 53 =$

$23 + 47 =$

$7 + 2 =$

$53 + 7 =$

$45 + 69 =$

$90 + 8 =$

$72 + 67 =$

$83 + 2 =$

$11 + 72 =$

$62 + 47 =$

$41 + 65 =$

$66 + 81 =$

$3 + 8 =$

$31 + 75 =$

$91 + 16 =$

$36 + 95 =$

$60 + 26 =$

時間：        分        秒

18/400

## 200未満の2桁の足し算@24

$98 + 80 =$

$24 + 42 =$

$27 + 34 =$

$10 + 17 =$

$24 + 18 =$

$40 + 29 =$

$42 + 53 =$

$83 + 62 =$

$91 + 39 =$

$5 + 73 =$

$73 + 17 =$

$55 + 65 =$

$29 + 72 =$

$94 + 39 =$

$20 + 42 =$

$68 + 7 =$

$20 + 27 =$

$74 + 70 =$

$91 + 26 =$

$46 + 44 =$

$67 + 62 =$

$62 + 28 =$

$83 + 3 =$

$61 + 44 =$

時間：          分          秒

19/400

## 200未満の2桁の足し算@24

$43 + 91 =$

$22 + 71 =$

$54 + 86 =$

$51 + 38 =$

$11 + 21 =$

$31 + 61 =$

$66 + 68 =$

$14 + 1 =$

$59 + 39 =$

$53 + 36 =$

$51 + 73 =$

$23 + 56 =$

$91 + 78 =$

$16 + 23 =$

$28 + 26 =$

$51 + 66 =$

$28 + 17 =$

$71 + 85 =$

$84 + 48 =$

$81 + 73 =$

$27 + 63 =$

$41 + 90 =$

$62 + 42 =$

$70 + 82 =$

時間：      分      秒

20/400

## 200未満の2桁の足し算@24

$59 + 66 =$

$71 + 32 =$

$30 + 92 =$

$71 + 26 =$

$25 + 72 =$

$34 + 18 =$

$68 + 74 =$

$50 + 87 =$

$31 + 83 =$

$48 + 56 =$

$71 + 59 =$

$53 + 17 =$

$32 + 68 =$

$36 + 74 =$

$48 + 26 =$

$35 + 16 =$

$11 + 90 =$

$14 + 75 =$

$82 + 94 =$

$7 + 42 =$

$19 + 66 =$

$33 + 78 =$

$17 + 3 =$

$18 + 37 =$

時間：        分        秒

21/400

## 200未満の2桁の足し算@24

$59 + 36 =$

$99 + 12 =$

$77 + 65 =$

$37 + 4 =$

$10 + 24 =$

$94 + 99 =$

$85 + 29 =$

$46 + 93 =$

$29 + 31 =$

$90 + 96 =$

$21 + 39 =$

$28 + 44 =$

$49 + 34 =$

$97 + 97 =$

$89 + 67 =$

$66 + 57 =$

$89 + 77 =$

$49 + 35 =$

$29 + 37 =$

$85 + 76 =$

$32 + 2 =$

$44 + 89 =$

$5 + 14 =$

$27 + 25 =$

時間：        分        秒

22/400

## 200未満の2桁の足し算@24

$71 + 28 =$

$84 + 91 =$

$88 + 81 =$

$17 + 84 =$

$20 + 99 =$

$10 + 20 =$

$53 + 58 =$

$20 + 42 =$

$93 + 80 =$

$73 + 55 =$

$60 + 90 =$

$32 + 59 =$

$55 + 63 =$

$74 + 39 =$

$67 + 26 =$

$11 + 80 =$

$15 + 6 =$

$12 + 26 =$

$56 + 94 =$

$30 + 70 =$

$40 + 35 =$

$37 + 32 =$

$52 + 86 =$

$29 + 20 =$

時間：        分        秒

23/400

## 200未満の2桁の足し算@24

$7 + 6 =$

$57 + 42 =$

$69 + 58 =$

$13 + 85 =$

$63 + 60 =$

$86 + 63 =$

$33 + 36 =$

$15 + 33 =$

$94 + 81 =$

$20 + 63 =$

$85 + 98 =$

$98 + 73 =$

$67 + 9 =$

$33 + 31 =$

$45 + 18 =$

$26 + 79 =$

$54 + 84 =$

$46 + 22 =$

$52 + 93 =$

$90 + 83 =$

$9 + 61 =$

$30 + 86 =$

$58 + 7 =$

$18 + 42 =$

時間：          分          秒

24/400



## 200未満の2桁の足し算@24

$67 + 71 =$

$10 + 84 =$

$21 + 45 =$

$65 + 57 =$

$74 + 2 =$

$64 + 42 =$

$19 + 11 =$

$51 + 18 =$

$28 + 82 =$

$64 + 2 =$

$9 + 20 =$

$51 + 29 =$

$20 + 81 =$

$68 + 42 =$

$90 + 91 =$

$44 + 49 =$

$92 + 57 =$

$55 + 48 =$

$50 + 98 =$

$81 + 91 =$

$54 + 16 =$

$22 + 53 =$

$35 + 85 =$

$86 + 41 =$

時間：      分      秒

25/400

## 200未満の2桁の足し算@24

$42 + 48 =$

$10 + 48 =$

$81 + 63 =$

$70 + 24 =$

$48 + 94 =$

$83 + 5 =$

$72 + 16 =$

$77 + 89 =$

$35 + 45 =$

$18 + 27 =$

$57 + 49 =$

$23 + 9 =$

$73 + 79 =$

$43 + 62 =$

$42 + 74 =$

$77 + 16 =$

$91 + 53 =$

$42 + 2 =$

$63 + 4 =$

$97 + 56 =$

$73 + 86 =$

$81 + 87 =$

$29 + 96 =$

$7 + 27 =$

時間：        分        秒

26/400

## 200未満の2桁の足し算@24

$13 + 95 =$

$19 + 35 =$

$22 + 42 =$

$11 + 34 =$

$15 + 43 =$

$74 + 17 =$

$58 + 80 =$

$34 + 41 =$

$51 + 46 =$

$90 + 22 =$

$44 + 79 =$

$45 + 78 =$

$79 + 19 =$

$74 + 2 =$

$47 + 5 =$

$73 + 35 =$

$82 + 30 =$

$69 + 30 =$

$35 + 88 =$

$46 + 72 =$

$27 + 55 =$

$93 + 89 =$

$46 + 55 =$

$94 + 85 =$

時間：        分        秒

27/400

## 200未満の2桁の足し算@24

$66 + 89 =$

$43 + 54 =$

$38 + 41 =$

$75 + 2 =$

$61 + 73 =$

$83 + 40 =$

$12 + 4 =$

$70 + 11 =$

$87 + 67 =$

$33 + 46 =$

$39 + 82 =$

$40 + 77 =$

$71 + 53 =$

$42 + 95 =$

$88 + 62 =$

$68 + 21 =$

$61 + 26 =$

$85 + 32 =$

$43 + 19 =$

$96 + 79 =$

$28 + 92 =$

$98 + 23 =$

$67 + 85 =$

$8 + 35 =$

時間：        分        秒

28/400

## 200未満の2桁の足し算@24

$61 + 29 =$

$26 + 7 =$

$96 + 78 =$

$32 + 87 =$

$8 + 19 =$

$58 + 30 =$

$45 + 11 =$

$55 + 38 =$

$61 + 30 =$

$39 + 3 =$

$13 + 36 =$

$44 + 37 =$

$87 + 62 =$

$76 + 65 =$

$21 + 86 =$

$91 + 60 =$

$15 + 23 =$

$21 + 91 =$

$37 + 61 =$

$66 + 15 =$

$13 + 16 =$

$16 + 64 =$

$17 + 63 =$

$34 + 54 =$

時間：        分        秒

29/400

## 200未満の2桁の足し算@24

$91 + 92 =$

$26 + 88 =$

$49 + 33 =$

$12 + 83 =$

$40 + 63 =$

$3 + 5 =$

$85 + 34 =$

$53 + 51 =$

$21 + 56 =$

$42 + 57 =$

$7 + 40 =$

$45 + 51 =$

$96 + 65 =$

$66 + 63 =$

$78 + 68 =$

$80 + 61 =$

$47 + 37 =$

$32 + 49 =$

$76 + 94 =$

$60 + 3 =$

$58 + 23 =$

$81 + 37 =$

$37 + 62 =$

$97 + 51 =$

時間：        分        秒

30/400

## 200未満の2桁の足し算@24

$61 + 51 =$

$84 + 30 =$

$17 + 80 =$

$14 + 68 =$

$83 + 70 =$

$27 + 38 =$

$71 + 93 =$

$89 + 14 =$

$35 + 5 =$

$37 + 60 =$

$16 + 7 =$

$37 + 3 =$

$52 + 42 =$

$83 + 35 =$

$41 + 66 =$

$11 + 11 =$

$25 + 98 =$

$17 + 53 =$

$74 + 59 =$

$77 + 95 =$

$25 + 90 =$

$15 + 13 =$

$70 + 47 =$

$96 + 60 =$

時間：          分          秒

31/400

## 200未満の2桁の足し算@24

$23 + 92 =$

$27 + 4 =$

$89 + 3 =$

$84 + 36 =$

$87 + 25 =$

$6 + 67 =$

$90 + 77 =$

$59 + 14 =$

$74 + 15 =$

$22 + 99 =$

$14 + 41 =$

$76 + 64 =$

$81 + 33 =$

$19 + 7 =$

$28 + 29 =$

$20 + 80 =$

$92 + 55 =$

$81 + 47 =$

$70 + 46 =$

$90 + 46 =$

$53 + 65 =$

$51 + 3 =$

$69 + 49 =$

$31 + 7 =$

時間：        分        秒

32/400



## 200未満の2桁の足し算@24

$43 + 57 =$

$39 + 51 =$

$95 + 65 =$

$29 + 45 =$

$39 + 5 =$

$66 + 98 =$

$22 + 86 =$

$62 + 32 =$

$5 + 96 =$

$56 + 41 =$

$69 + 94 =$

$4 + 51 =$

$61 + 12 =$

$24 + 33 =$

$14 + 23 =$

$85 + 99 =$

$41 + 81 =$

$87 + 60 =$

$11 + 78 =$

$12 + 73 =$

$6 + 18 =$

$61 + 59 =$

$74 + 26 =$

$94 + 33 =$

時間：        分        秒

33/400

## 200未満の2桁の足し算@24

$76 + 3 =$

$94 + 62 =$

$70 + 22 =$

$52 + 19 =$

$96 + 36 =$

$69 + 75 =$

$64 + 25 =$

$99 + 67 =$

$8 + 46 =$

$85 + 75 =$

$80 + 8 =$

$71 + 91 =$

$30 + 61 =$

$53 + 87 =$

$93 + 26 =$

$28 + 41 =$

$17 + 67 =$

$40 + 50 =$

$27 + 36 =$

$36 + 23 =$

$79 + 92 =$

$8 + 34 =$

$76 + 96 =$

$20 + 69 =$

時間：        分        秒

34/400

## 200未満の2桁の足し算@24

$54 + 11 =$

$76 + 45 =$

$92 + 76 =$

$26 + 34 =$

$60 + 23 =$

$95 + 76 =$

$24 + 6 =$

$48 + 26 =$

$35 + 58 =$

$15 + 39 =$

$38 + 28 =$

$31 + 35 =$

$21 + 1 =$

$89 + 99 =$

$56 + 54 =$

$12 + 75 =$

$81 + 73 =$

$14 + 3 =$

$46 + 40 =$

$96 + 30 =$

$39 + 4 =$

$72 + 73 =$

$63 + 40 =$

$57 + 2 =$

時間：        分        秒

35/400

## 200未満の2桁の足し算@24

$22 + 42 =$

$85 + 56 =$

$72 + 19 =$

$45 + 82 =$

$23 + 12 =$

$79 + 62 =$

$74 + 2 =$

$70 + 52 =$

$35 + 14 =$

$69 + 32 =$

$26 + 9 =$

$41 + 30 =$

$17 + 76 =$

$75 + 45 =$

$92 + 87 =$

$26 + 17 =$

$47 + 92 =$

$75 + 65 =$

$45 + 15 =$

$8 + 26 =$

$91 + 99 =$

$30 + 20 =$

$16 + 20 =$

$19 + 77 =$

時間：          分          秒

36/400

## 200未満の2桁の足し算@24

$13 + 34 =$

$97 + 56 =$

$17 + 83 =$

$81 + 47 =$

$91 + 78 =$

$24 + 56 =$

$50 + 62 =$

$79 + 18 =$

$26 + 4 =$

$27 + 54 =$

$8 + 48 =$

$71 + 32 =$

$68 + 65 =$

$52 + 43 =$

$93 + 33 =$

$9 + 61 =$

$21 + 4 =$

$28 + 95 =$

$96 + 78 =$

$48 + 86 =$

$27 + 34 =$

$13 + 83 =$

$45 + 52 =$

$90 + 65 =$

時間：        分        秒

37/400

## 200未満の2桁の足し算@24

$83 + 98 =$

$73 + 92 =$

$37 + 20 =$

$10 + 3 =$

$62 + 50 =$

$82 + 67 =$

$91 + 97 =$

$68 + 82 =$

$41 + 24 =$

$64 + 39 =$

$84 + 52 =$

$96 + 77 =$

$25 + 31 =$

$90 + 75 =$

$46 + 24 =$

$14 + 86 =$

$79 + 85 =$

$49 + 47 =$

$73 + 84 =$

$94 + 44 =$

$56 + 59 =$

$4 + 83 =$

$55 + 54 =$

$62 + 40 =$

時間：        分        秒

38/400

## 200未満の2桁の足し算@24

$40 + 81 =$

$45 + 76 =$

$93 + 62 =$

$99 + 75 =$

$14 + 38 =$

$17 + 80 =$

$64 + 76 =$

$45 + 22 =$

$28 + 43 =$

$44 + 18 =$

$98 + 13 =$

$40 + 74 =$

$41 + 45 =$

$57 + 81 =$

$13 + 81 =$

$76 + 16 =$

$82 + 25 =$

$9 + 5 =$

$83 + 41 =$

$82 + 40 =$

$99 + 52 =$

$96 + 68 =$

$12 + 14 =$

$99 + 24 =$

時間：        分        秒

39/400

## 200未満の2桁の足し算@24

$57 + 24 =$

$79 + 6 =$

$43 + 4 =$

$39 + 27 =$

$72 + 37 =$

$89 + 5 =$

$70 + 41 =$

$32 + 38 =$

$84 + 70 =$

$60 + 63 =$

$21 + 20 =$

$81 + 35 =$

$51 + 96 =$

$66 + 53 =$

$24 + 89 =$

$39 + 54 =$

$92 + 66 =$

$88 + 97 =$

$41 + 82 =$

$27 + 79 =$

$20 + 52 =$

$6 + 72 =$

$34 + 52 =$

$94 + 79 =$

時間：        分        秒

40/400



## 200未満の2桁の足し算@24

$22 + 38 =$

$16 + 96 =$

$87 + 9 =$

$48 + 70 =$

$80 + 94 =$

$68 + 4 =$

$27 + 26 =$

$45 + 60 =$

$50 + 5 =$

$37 + 31 =$

$11 + 63 =$

$65 + 47 =$

$62 + 79 =$

$86 + 8 =$

$7 + 1 =$

$72 + 41 =$

$93 + 47 =$

$53 + 17 =$

$44 + 97 =$

$68 + 29 =$

$28 + 88 =$

$67 + 37 =$

$34 + 86 =$

$67 + 2 =$

時間：          分          秒

41/400

## 200未満の2桁の足し算@24

$48 + 19 =$

$46 + 55 =$

$72 + 9 =$

$68 + 25 =$

$35 + 18 =$

$58 + 56 =$

$33 + 12 =$

$5 + 43 =$

$96 + 96 =$

$76 + 80 =$

$10 + 37 =$

$59 + 88 =$

$34 + 73 =$

$45 + 19 =$

$82 + 76 =$

$53 + 95 =$

$72 + 64 =$

$38 + 77 =$

$33 + 9 =$

$80 + 29 =$

$39 + 81 =$

$33 + 90 =$

$7 + 16 =$

$11 + 11 =$

時間：        分        秒

42/400

## 200未満の2桁の足し算@24

$22 + 47 =$

$37 + 86 =$

$36 + 30 =$

$98 + 93 =$

$71 + 85 =$

$89 + 77 =$

$32 + 15 =$

$69 + 47 =$

$12 + 35 =$

$45 + 94 =$

$37 + 79 =$

$78 + 45 =$

$46 + 65 =$

$90 + 43 =$

$42 + 84 =$

$14 + 44 =$

$66 + 70 =$

$38 + 36 =$

$61 + 80 =$

$15 + 35 =$

$27 + 55 =$

$85 + 5 =$

$67 + 84 =$

$87 + 8 =$

時間：        分        秒

43/400

## 200未満の2桁の足し算@24

$18 + 93 =$

$30 + 26 =$

$3 + 12 =$

$34 + 56 =$

$32 + 7 =$

$20 + 70 =$

$73 + 72 =$

$39 + 72 =$

$57 + 48 =$

$8 + 41 =$

$12 + 36 =$

$35 + 97 =$

$81 + 83 =$

$10 + 37 =$

$33 + 67 =$

$42 + 39 =$

$39 + 70 =$

$55 + 59 =$

$56 + 5 =$

$39 + 44 =$

$70 + 28 =$

$75 + 83 =$

$58 + 35 =$

$55 + 8 =$

時間：        分        秒

44/400

## 200未満の2桁の足し算@24

$15 + 3 =$

$49 + 96 =$

$39 + 54 =$

$29 + 96 =$

$52 + 25 =$

$46 + 85 =$

$42 + 97 =$

$74 + 94 =$

$99 + 48 =$

$20 + 78 =$

$90 + 28 =$

$4 + 59 =$

$14 + 77 =$

$40 + 37 =$

$71 + 8 =$

$36 + 88 =$

$64 + 16 =$

$93 + 65 =$

$7 + 96 =$

$68 + 63 =$

$73 + 13 =$

$21 + 20 =$

$5 + 63 =$

$42 + 61 =$

時間：          分          秒

45/400

## 200未満の2桁の足し算@24

$3 + 42 =$

$16 + 34 =$

$3 + 71 =$

$41 + 96 =$

$26 + 55 =$

$41 + 10 =$

$86 + 27 =$

$15 + 78 =$

$69 + 92 =$

$81 + 16 =$

$76 + 45 =$

$35 + 17 =$

$69 + 39 =$

$47 + 46 =$

$67 + 91 =$

$32 + 53 =$

$41 + 99 =$

$61 + 18 =$

$93 + 5 =$

$44 + 10 =$

$49 + 44 =$

$90 + 77 =$

$50 + 5 =$

$11 + 54 =$

時間：        分        秒

46/400

## 200未満の2桁の足し算@24

$4 + 28 =$

$76 + 98 =$

$25 + 71 =$

$91 + 21 =$

$53 + 26 =$

$75 + 47 =$

$55 + 62 =$

$39 + 28 =$

$14 + 73 =$

$18 + 74 =$

$60 + 56 =$

$45 + 83 =$

$59 + 94 =$

$47 + 45 =$

$73 + 62 =$

$19 + 32 =$

$36 + 49 =$

$48 + 38 =$

$92 + 29 =$

$56 + 2 =$

$96 + 76 =$

$51 + 9 =$

$5 + 28 =$

$14 + 42 =$

時間：        分        秒

47/400

## 200未満の2桁の足し算@24

$23 + 3 =$

$12 + 57 =$

$65 + 12 =$

$42 + 29 =$

$53 + 97 =$

$6 + 65 =$

$77 + 19 =$

$12 + 1 =$

$34 + 30 =$

$55 + 56 =$

$29 + 93 =$

$77 + 62 =$

$26 + 63 =$

$65 + 15 =$

$52 + 29 =$

$82 + 1 =$

$5 + 33 =$

$29 + 2 =$

$41 + 72 =$

$97 + 75 =$

$96 + 16 =$

$59 + 20 =$

$60 + 27 =$

$57 + 66 =$

時間：        分        秒

48/400



## 200未満の2桁の足し算@24

$8 + 97 =$

$97 + 42 =$

$99 + 51 =$

$11 + 80 =$

$89 + 83 =$

$23 + 77 =$

$13 + 75 =$

$30 + 94 =$

$23 + 62 =$

$25 + 27 =$

$22 + 87 =$

$69 + 60 =$

$18 + 26 =$

$80 + 40 =$

$22 + 49 =$

$33 + 10 =$

$61 + 28 =$

$66 + 32 =$

$12 + 61 =$

$86 + 12 =$

$68 + 75 =$

$17 + 29 =$

$39 + 55 =$

$88 + 74 =$

時間：        分        秒

49/400

## 200未満の2桁の足し算@24

$29 + 78 =$

$91 + 48 =$

$5 + 47 =$

$34 + 4 =$

$94 + 6 =$

$52 + 17 =$

$13 + 52 =$

$22 + 54 =$

$83 + 30 =$

$79 + 43 =$

$22 + 82 =$

$89 + 25 =$

$59 + 18 =$

$13 + 95 =$

$62 + 91 =$

$42 + 92 =$

$50 + 2 =$

$90 + 62 =$

$83 + 80 =$

$13 + 36 =$

$16 + 69 =$

$67 + 99 =$

$76 + 51 =$

$3 + 90 =$

時間：          分          秒

50/400

## 200未満の2桁の足し算@24

$37 + 42 =$

$43 + 91 =$

$23 + 34 =$

$65 + 79 =$

$5 + 85 =$

$53 + 53 =$

$61 + 59 =$

$99 + 88 =$

$86 + 23 =$

$47 + 90 =$

$37 + 92 =$

$72 + 64 =$

$81 + 17 =$

$69 + 97 =$

$23 + 57 =$

$99 + 19 =$

$47 + 70 =$

$72 + 31 =$

$74 + 64 =$

$97 + 75 =$

$65 + 67 =$

$87 + 41 =$

$94 + 58 =$

$62 + 30 =$

時間：        分        秒

51/400

## 200未満の2桁の足し算@24

$54 + 5 =$

$22 + 86 =$

$85 + 89 =$

$14 + 85 =$

$65 + 19 =$

$27 + 6 =$

$52 + 50 =$

$33 + 21 =$

$38 + 58 =$

$97 + 54 =$

$85 + 70 =$

$31 + 45 =$

$79 + 84 =$

$49 + 25 =$

$41 + 77 =$

$95 + 63 =$

$63 + 56 =$

$50 + 21 =$

$77 + 7 =$

$32 + 64 =$

$96 + 30 =$

$26 + 80 =$

$61 + 56 =$

$87 + 69 =$

時間：        分        秒

52/400

## 200未満の2桁の足し算@24

$35 + 74 =$

$45 + 34 =$

$64 + 87 =$

$72 + 97 =$

$95 + 44 =$

$88 + 45 =$

$62 + 67 =$

$29 + 82 =$

$15 + 69 =$

$65 + 81 =$

$85 + 86 =$

$27 + 88 =$

$7 + 4 =$

$77 + 69 =$

$47 + 36 =$

$31 + 92 =$

$84 + 79 =$

$80 + 48 =$

$90 + 17 =$

$27 + 22 =$

$96 + 40 =$

$16 + 87 =$

$47 + 99 =$

$33 + 83 =$

時間：          分          秒

53/400

## 200未満の2桁の足し算@24

$95 + 6 =$

$86 + 86 =$

$47 + 6 =$

$28 + 11 =$

$91 + 40 =$

$78 + 98 =$

$49 + 14 =$

$66 + 47 =$

$31 + 41 =$

$45 + 53 =$

$86 + 70 =$

$88 + 74 =$

$98 + 77 =$

$99 + 31 =$

$88 + 11 =$

$34 + 97 =$

$61 + 97 =$

$73 + 66 =$

$79 + 64 =$

$82 + 72 =$

$87 + 61 =$

$15 + 47 =$

$97 + 85 =$

$20 + 69 =$

時間：        分        秒

54/400

## 200未満の2桁の足し算@24

$27 + 93 =$

$3 + 38 =$

$70 + 16 =$

$90 + 30 =$

$77 + 16 =$

$95 + 61 =$

$67 + 52 =$

$6 + 81 =$

$66 + 79 =$

$98 + 6 =$

$16 + 19 =$

$20 + 19 =$

$99 + 53 =$

$28 + 96 =$

$30 + 97 =$

$92 + 81 =$

$96 + 39 =$

$27 + 77 =$

$52 + 86 =$

$10 + 94 =$

$51 + 49 =$

$70 + 49 =$

$94 + 60 =$

$30 + 2 =$

時間：          分          秒

55/400

## 200未満の2桁の足し算@24

$47 + 18 =$

$64 + 35 =$

$53 + 51 =$

$36 + 80 =$

$65 + 70 =$

$61 + 15 =$

$91 + 94 =$

$15 + 29 =$

$87 + 64 =$

$85 + 64 =$

$48 + 69 =$

$28 + 14 =$

$39 + 34 =$

$34 + 24 =$

$12 + 38 =$

$23 + 7 =$

$66 + 40 =$

$37 + 93 =$

$26 + 62 =$

$51 + 68 =$

$91 + 60 =$

$44 + 50 =$

$62 + 57 =$

$66 + 63 =$

時間：        分        秒

56/400



## 200未満の2桁の足し算@24

$61 + 8 =$

$48 + 6 =$

$6 + 63 =$

$29 + 9 =$

$69 + 11 =$

$15 + 32 =$

$96 + 6 =$

$33 + 93 =$

$69 + 11 =$

$3 + 64 =$

$61 + 53 =$

$47 + 6 =$

$5 + 47 =$

$82 + 61 =$

$19 + 34 =$

$10 + 38 =$

$21 + 75 =$

$68 + 42 =$

$82 + 1 =$

$30 + 90 =$

$21 + 13 =$

$37 + 57 =$

$63 + 16 =$

$55 + 61 =$

時間：        分        秒

57/400

## 200未満の2桁の足し算@24

$96 + 78 =$

$68 + 18 =$

$96 + 70 =$

$68 + 44 =$

$10 + 10 =$

$31 + 17 =$

$85 + 43 =$

$10 + 39 =$

$35 + 83 =$

$83 + 39 =$

$87 + 59 =$

$8 + 38 =$

$56 + 59 =$

$61 + 11 =$

$74 + 72 =$

$13 + 37 =$

$7 + 6 =$

$49 + 47 =$

$79 + 32 =$

$58 + 17 =$

$78 + 49 =$

$33 + 20 =$

$12 + 78 =$

$87 + 93 =$

時間：      分      秒

58/400

## 200未満の2桁の足し算@24

$91 + 35 =$

$24 + 61 =$

$97 + 3 =$

$15 + 12 =$

$54 + 48 =$

$77 + 50 =$

$80 + 36 =$

$93 + 50 =$

$40 + 26 =$

$61 + 59 =$

$63 + 63 =$

$57 + 8 =$

$61 + 40 =$

$60 + 63 =$

$42 + 58 =$

$15 + 70 =$

$92 + 80 =$

$12 + 83 =$

$27 + 49 =$

$35 + 88 =$

$28 + 47 =$

$43 + 64 =$

$89 + 76 =$

$87 + 73 =$

時間：        分        秒 59/400

## 200未満の2桁の足し算@24

$27 + 82 =$

$71 + 3 =$

$36 + 96 =$

$5 + 10 =$

$43 + 57 =$

$48 + 90 =$

$25 + 48 =$

$12 + 16 =$

$40 + 10 =$

$62 + 59 =$

$31 + 6 =$

$75 + 37 =$

$91 + 62 =$

$32 + 7 =$

$18 + 54 =$

$27 + 69 =$

$95 + 3 =$

$80 + 39 =$

$19 + 94 =$

$20 + 66 =$

$89 + 70 =$

$99 + 39 =$

$35 + 20 =$

$55 + 57 =$

時間：          分          秒

60/400

## 200未満の2桁の足し算@24

$72 + 85 =$

$79 + 12 =$

$78 + 28 =$

$10 + 51 =$

$63 + 17 =$

$39 + 89 =$

$32 + 16 =$

$17 + 4 =$

$94 + 58 =$

$65 + 91 =$

$95 + 70 =$

$99 + 39 =$

$27 + 27 =$

$14 + 50 =$

$47 + 2 =$

$95 + 25 =$

$52 + 67 =$

$16 + 57 =$

$48 + 52 =$

$27 + 66 =$

$85 + 91 =$

$94 + 59 =$

$49 + 90 =$

$29 + 12 =$

時間：          分          秒

61/400

## 200未満の2桁の足し算@24

$74 + 75 =$

$72 + 14 =$

$21 + 65 =$

$68 + 29 =$

$91 + 5 =$

$11 + 7 =$

$48 + 34 =$

$89 + 27 =$

$95 + 37 =$

$67 + 20 =$

$51 + 68 =$

$21 + 96 =$

$41 + 17 =$

$67 + 84 =$

$81 + 33 =$

$94 + 23 =$

$81 + 71 =$

$21 + 32 =$

$40 + 13 =$

$77 + 82 =$

$53 + 36 =$

$71 + 82 =$

$84 + 66 =$

$9 + 58 =$

時間：          分          秒

62/400

## 200未満の2桁の足し算@24

$62 + 63 =$

$16 + 53 =$

$40 + 73 =$

$87 + 46 =$

$32 + 34 =$

$88 + 53 =$

$62 + 43 =$

$51 + 52 =$

$78 + 55 =$

$65 + 53 =$

$4 + 81 =$

$60 + 8 =$

$17 + 72 =$

$28 + 55 =$

$59 + 14 =$

$83 + 4 =$

$14 + 85 =$

$82 + 94 =$

$33 + 76 =$

$20 + 68 =$

$44 + 70 =$

$64 + 88 =$

$84 + 95 =$

$32 + 70 =$

時間：        分        秒

63/400

## 200未満の2桁の足し算@24

$37 + 71 =$

$74 + 39 =$

$89 + 32 =$

$45 + 17 =$

$33 + 51 =$

$97 + 26 =$

$74 + 59 =$

$47 + 32 =$

$57 + 23 =$

$32 + 17 =$

$11 + 22 =$

$95 + 83 =$

$47 + 21 =$

$26 + 34 =$

$61 + 82 =$

$62 + 70 =$

$37 + 9 =$

$95 + 7 =$

$36 + 92 =$

$61 + 65 =$

$30 + 62 =$

$86 + 39 =$

$22 + 51 =$

$7 + 53 =$

時間：          分          秒

64/400



## 200未満の2桁の足し算@24

$86 + 89 =$

$64 + 5 =$

$22 + 75 =$

$92 + 61 =$

$68 + 50 =$

$60 + 6 =$

$19 + 77 =$

$26 + 19 =$

$29 + 83 =$

$97 + 59 =$

$5 + 70 =$

$93 + 89 =$

$98 + 74 =$

$27 + 89 =$

$69 + 98 =$

$14 + 89 =$

$96 + 17 =$

$76 + 94 =$

$10 + 72 =$

$13 + 66 =$

$80 + 64 =$

$66 + 3 =$

$12 + 25 =$

$68 + 49 =$

時間：        分        秒

65/400

## 200未満の2桁の足し算@24

$88 + 99 =$

$42 + 91 =$

$94 + 56 =$

$93 + 83 =$

$17 + 14 =$

$15 + 96 =$

$13 + 81 =$

$52 + 77 =$

$15 + 70 =$

$88 + 62 =$

$83 + 74 =$

$27 + 26 =$

$33 + 77 =$

$30 + 67 =$

$86 + 44 =$

$28 + 44 =$

$88 + 53 =$

$13 + 16 =$

$47 + 19 =$

$72 + 62 =$

$92 + 4 =$

$20 + 89 =$

$62 + 51 =$

$85 + 98 =$

時間：          分          秒

66/400

## 200未満の2桁の足し算@24

$98 + 77 =$

$54 + 36 =$

$11 + 7 =$

$76 + 50 =$

$48 + 71 =$

$72 + 46 =$

$55 + 86 =$

$39 + 91 =$

$3 + 65 =$

$17 + 37 =$

$51 + 54 =$

$50 + 43 =$

$21 + 17 =$

$44 + 31 =$

$19 + 86 =$

$90 + 55 =$

$75 + 46 =$

$52 + 40 =$

$76 + 64 =$

$43 + 82 =$

$26 + 50 =$

$59 + 26 =$

$45 + 96 =$

$34 + 60 =$

時間：          分          秒

67/400

## 200未満の2桁の足し算@24

$86 + 58 =$

$61 + 76 =$

$30 + 26 =$

$79 + 99 =$

$21 + 79 =$

$27 + 67 =$

$71 + 41 =$

$14 + 96 =$

$48 + 43 =$

$71 + 99 =$

$33 + 31 =$

$42 + 83 =$

$42 + 29 =$

$32 + 38 =$

$10 + 91 =$

$14 + 71 =$

$91 + 26 =$

$20 + 7 =$

$6 + 80 =$

$69 + 26 =$

$82 + 21 =$

$27 + 82 =$

$62 + 23 =$

$98 + 33 =$

時間：          分          秒

68/400

## 200未満の2桁の足し算@24

$74 + 96 =$

$51 + 48 =$

$61 + 25 =$

$25 + 88 =$

$34 + 18 =$

$80 + 36 =$

$18 + 6 =$

$8 + 25 =$

$58 + 35 =$

$68 + 85 =$

$59 + 32 =$

$58 + 92 =$

$71 + 40 =$

$48 + 36 =$

$47 + 11 =$

$33 + 95 =$

$4 + 91 =$

$16 + 52 =$

$78 + 94 =$

$85 + 44 =$

$58 + 73 =$

$42 + 52 =$

$62 + 60 =$

$19 + 23 =$

時間：        分        秒

69/400

## 200未満の2桁の足し算@24

$90 + 18 =$

$55 + 80 =$

$45 + 60 =$

$48 + 81 =$

$43 + 84 =$

$76 + 65 =$

$16 + 41 =$

$73 + 56 =$

$52 + 25 =$

$29 + 18 =$

$8 + 34 =$

$33 + 14 =$

$68 + 64 =$

$35 + 34 =$

$82 + 61 =$

$84 + 86 =$

$67 + 85 =$

$7 + 35 =$

$58 + 11 =$

$41 + 26 =$

$5 + 59 =$

$80 + 21 =$

$78 + 49 =$

$41 + 36 =$

時間：        分        秒

70/400

## 200未満の2桁の足し算@24

$39 + 58 =$

$11 + 4 =$

$91 + 92 =$

$38 + 57 =$

$42 + 18 =$

$66 + 72 =$

$89 + 91 =$

$69 + 26 =$

$51 + 36 =$

$14 + 18 =$

$25 + 24 =$

$31 + 31 =$

$40 + 38 =$

$44 + 76 =$

$82 + 70 =$

$32 + 42 =$

$97 + 29 =$

$40 + 36 =$

$46 + 24 =$

$59 + 49 =$

$17 + 34 =$

$58 + 80 =$

$48 + 88 =$

$12 + 53 =$

時間：        分        秒

71/400

## 200未満の2桁の足し算@24

$84 + 27 =$

$16 + 15 =$

$93 + 32 =$

$97 + 97 =$

$42 + 46 =$

$6 + 92 =$

$76 + 93 =$

$49 + 74 =$

$70 + 87 =$

$79 + 50 =$

$64 + 1 =$

$23 + 19 =$

$70 + 14 =$

$60 + 81 =$

$11 + 39 =$

$88 + 79 =$

$62 + 91 =$

$58 + 22 =$

$82 + 53 =$

$31 + 97 =$

$34 + 92 =$

$67 + 83 =$

$65 + 21 =$

$86 + 20 =$

時間：        分        秒

72/400



## 200未満の2桁の足し算@24

$13 + 10 =$

$58 + 57 =$

$10 + 42 =$

$68 + 5 =$

$52 + 21 =$

$63 + 58 =$

$98 + 49 =$

$45 + 64 =$

$37 + 39 =$

$74 + 17 =$

$97 + 78 =$

$22 + 4 =$

$57 + 67 =$

$42 + 9 =$

$30 + 12 =$

$80 + 31 =$

$74 + 53 =$

$49 + 17 =$

$74 + 53 =$

$77 + 10 =$

$66 + 34 =$

$10 + 49 =$

$54 + 18 =$

$61 + 85 =$

時間：        分        秒

73/400

## 200未満の2桁の足し算@24

$58 + 16 =$

$90 + 78 =$

$84 + 35 =$

$41 + 54 =$

$96 + 37 =$

$68 + 44 =$

$86 + 36 =$

$80 + 56 =$

$54 + 46 =$

$35 + 65 =$

$71 + 47 =$

$34 + 90 =$

$47 + 37 =$

$11 + 46 =$

$94 + 77 =$

$43 + 21 =$

$88 + 9 =$

$62 + 11 =$

$22 + 57 =$

$52 + 77 =$

$5 + 75 =$

$65 + 94 =$

$53 + 68 =$

$99 + 55 =$

時間：        分        秒

74/400

## 200未満の2桁の足し算@24

$88 + 70 =$

$65 + 3 =$

$54 + 27 =$

$62 + 35 =$

$48 + 6 =$

$99 + 6 =$

$63 + 17 =$

$97 + 58 =$

$37 + 32 =$

$18 + 88 =$

$45 + 9 =$

$55 + 60 =$

$21 + 63 =$

$52 + 7 =$

$88 + 2 =$

$53 + 61 =$

$95 + 3 =$

$70 + 54 =$

$72 + 6 =$

$43 + 95 =$

$12 + 55 =$

$56 + 86 =$

$26 + 55 =$

$70 + 23 =$

時間：        分        秒

75/400

## 200未満の2桁の足し算@24

$99 + 46 =$

$8 + 84 =$

$37 + 25 =$

$93 + 65 =$

$68 + 92 =$

$76 + 42 =$

$40 + 50 =$

$67 + 81 =$

$78 + 58 =$

$57 + 40 =$

$95 + 58 =$

$52 + 13 =$

$28 + 16 =$

$93 + 35 =$

$21 + 51 =$

$47 + 9 =$

$43 + 79 =$

$90 + 22 =$

$16 + 82 =$

$30 + 2 =$

$60 + 80 =$

$93 + 8 =$

$78 + 34 =$

$51 + 56 =$

時間：        分        秒

76/400

## 200未満の2桁の足し算@24

$98 + 92 =$

$28 + 69 =$

$69 + 93 =$

$96 + 39 =$

$53 + 71 =$

$80 + 43 =$

$17 + 51 =$

$31 + 67 =$

$74 + 90 =$

$89 + 72 =$

$63 + 96 =$

$49 + 22 =$

$17 + 88 =$

$92 + 21 =$

$34 + 39 =$

$58 + 85 =$

$35 + 93 =$

$62 + 69 =$

$57 + 73 =$

$16 + 73 =$

$75 + 32 =$

$73 + 3 =$

$84 + 58 =$

$51 + 62 =$

時間：        分        秒

77/400

## 200未満の2桁の足し算@24

$16 + 87 =$

$23 + 92 =$

$65 + 53 =$

$79 + 97 =$

$87 + 96 =$

$13 + 24 =$

$52 + 73 =$

$31 + 94 =$

$57 + 28 =$

$64 + 6 =$

$69 + 25 =$

$41 + 9 =$

$37 + 12 =$

$14 + 64 =$

$47 + 42 =$

$26 + 13 =$

$85 + 37 =$

$5 + 93 =$

$37 + 30 =$

$93 + 75 =$

$24 + 70 =$

$50 + 1 =$

$75 + 82 =$

$87 + 5 =$

時間：        分        秒

78/400

## 200未満の2桁の足し算@24

$39 + 1 =$

$66 + 5 =$

$36 + 11 =$

$44 + 20 =$

$23 + 88 =$

$33 + 37 =$

$53 + 53 =$

$72 + 40 =$

$39 + 17 =$

$21 + 83 =$

$46 + 28 =$

$70 + 88 =$

$76 + 48 =$

$82 + 95 =$

$99 + 45 =$

$86 + 55 =$

$14 + 1 =$

$43 + 30 =$

$29 + 62 =$

$51 + 93 =$

$34 + 15 =$

$77 + 73 =$

$99 + 22 =$

$54 + 28 =$

時間：        分        秒

79/400

## 200未満の2桁の足し算@24

$41 + 88 =$

$31 + 39 =$

$33 + 60 =$

$37 + 61 =$

$73 + 14 =$

$85 + 30 =$

$67 + 95 =$

$16 + 3 =$

$27 + 8 =$

$92 + 4 =$

$75 + 18 =$

$98 + 31 =$

$17 + 79 =$

$67 + 11 =$

$68 + 89 =$

$17 + 16 =$

$69 + 50 =$

$70 + 3 =$

$98 + 71 =$

$42 + 21 =$

$65 + 18 =$

$61 + 74 =$

$27 + 78 =$

$44 + 80 =$

時間：          分          秒

80/400



## 200未満の2桁の足し算@24

$14 + 36 =$

$63 + 38 =$

$31 + 16 =$

$43 + 32 =$

$77 + 10 =$

$67 + 99 =$

$48 + 84 =$

$93 + 5 =$

$58 + 27 =$

$45 + 17 =$

$88 + 60 =$

$24 + 1 =$

$91 + 15 =$

$95 + 15 =$

$36 + 42 =$

$33 + 64 =$

$23 + 42 =$

$52 + 4 =$

$22 + 3 =$

$31 + 47 =$

$28 + 60 =$

$43 + 83 =$

$85 + 94 =$

$83 + 83 =$

時間：          分          秒

81/400

## 200未満の2桁の足し算@24

$36 + 76 =$

$24 + 85 =$

$58 + 40 =$

$32 + 71 =$

$65 + 84 =$

$49 + 44 =$

$30 + 57 =$

$91 + 32 =$

$16 + 46 =$

$60 + 29 =$

$92 + 43 =$

$36 + 28 =$

$70 + 14 =$

$9 + 87 =$

$53 + 67 =$

$38 + 46 =$

$15 + 63 =$

$49 + 89 =$

$52 + 32 =$

$36 + 84 =$

$31 + 62 =$

$82 + 64 =$

$24 + 4 =$

$87 + 38 =$

時間：        分        秒

82/400

## 200未満の2桁の足し算@24

$14 + 82 =$

$71 + 75 =$

$82 + 34 =$

$54 + 66 =$

$80 + 45 =$

$28 + 70 =$

$40 + 10 =$

$94 + 18 =$

$74 + 34 =$

$44 + 69 =$

$60 + 99 =$

$28 + 72 =$

$64 + 44 =$

$58 + 34 =$

$74 + 39 =$

$17 + 4 =$

$45 + 81 =$

$56 + 94 =$

$10 + 15 =$

$23 + 36 =$

$37 + 73 =$

$76 + 55 =$

$98 + 3 =$

$65 + 59 =$

時間：        分        秒

83/400

## 200未満の2桁の足し算@24

$8 + 18 =$

$48 + 89 =$

$93 + 60 =$

$49 + 79 =$

$70 + 20 =$

$39 + 78 =$

$82 + 8 =$

$22 + 10 =$

$98 + 9 =$

$73 + 97 =$

$80 + 11 =$

$11 + 16 =$

$86 + 29 =$

$52 + 17 =$

$86 + 10 =$

$12 + 57 =$

$21 + 79 =$

$5 + 29 =$

$33 + 15 =$

$58 + 17 =$

$13 + 49 =$

$92 + 4 =$

$23 + 93 =$

$75 + 20 =$

時間：        分        秒

84/400

## 200未満の2桁の足し算@24

$42 + 53 =$

$43 + 91 =$

$77 + 76 =$

$79 + 86 =$

$33 + 79 =$

$14 + 66 =$

$20 + 20 =$

$45 + 73 =$

$21 + 34 =$

$77 + 21 =$

$7 + 98 =$

$84 + 76 =$

$28 + 4 =$

$73 + 15 =$

$14 + 64 =$

$54 + 97 =$

$40 + 2 =$

$36 + 64 =$

$54 + 73 =$

$3 + 30 =$

$15 + 13 =$

$81 + 25 =$

$14 + 94 =$

$76 + 13 =$

時間：        分        秒

85/400

## 200未満の2桁の足し算@24

$30 + 84 =$

$99 + 82 =$

$64 + 47 =$

$12 + 89 =$

$26 + 26 =$

$71 + 49 =$

$73 + 37 =$

$60 + 84 =$

$28 + 15 =$

$15 + 31 =$

$71 + 5 =$

$90 + 80 =$

$20 + 73 =$

$29 + 86 =$

$76 + 99 =$

$29 + 86 =$

$20 + 96 =$

$74 + 14 =$

$43 + 91 =$

$57 + 66 =$

$93 + 69 =$

$48 + 88 =$

$95 + 98 =$

$39 + 39 =$

時間：        分        秒

86/400

## 200未満の2桁の足し算@24

$67 + 73 =$

$61 + 33 =$

$92 + 87 =$

$74 + 34 =$

$20 + 42 =$

$30 + 94 =$

$33 + 57 =$

$43 + 40 =$

$74 + 15 =$

$21 + 66 =$

$49 + 59 =$

$29 + 45 =$

$87 + 50 =$

$93 + 56 =$

$97 + 8 =$

$13 + 17 =$

$83 + 5 =$

$96 + 8 =$

$64 + 94 =$

$67 + 4 =$

$87 + 42 =$

$62 + 84 =$

$99 + 13 =$

$97 + 58 =$

時間：        分        秒

87/400

## 200未満の2桁の足し算@24

$81 + 51 =$

$8 + 87 =$

$98 + 84 =$

$39 + 94 =$

$22 + 48 =$

$10 + 17 =$

$91 + 27 =$

$94 + 17 =$

$18 + 21 =$

$10 + 27 =$

$17 + 82 =$

$60 + 76 =$

$17 + 19 =$

$93 + 31 =$

$31 + 15 =$

$14 + 39 =$

$8 + 57 =$

$4 + 58 =$

$63 + 74 =$

$49 + 87 =$

$87 + 50 =$

$88 + 26 =$

$10 + 65 =$

$29 + 66 =$

時間：        分        秒

88/400



## 200未満の2桁の足し算@24

$54 + 47 =$

$6 + 29 =$

$23 + 50 =$

$40 + 49 =$

$9 + 42 =$

$91 + 36 =$

$83 + 3 =$

$68 + 79 =$

$51 + 13 =$

$57 + 6 =$

$62 + 45 =$

$33 + 78 =$

$94 + 46 =$

$66 + 2 =$

$53 + 76 =$

$71 + 78 =$

$29 + 1 =$

$66 + 29 =$

$19 + 95 =$

$7 + 23 =$

$55 + 3 =$

$13 + 50 =$

$35 + 99 =$

$69 + 46 =$

時間：        分        秒

89/400

## 200未満の2桁の足し算@24

$53 + 61 =$

$31 + 66 =$

$80 + 36 =$

$22 + 84 =$

$93 + 82 =$

$39 + 76 =$

$32 + 19 =$

$47 + 15 =$

$56 + 20 =$

$71 + 59 =$

$14 + 94 =$

$88 + 91 =$

$77 + 5 =$

$92 + 7 =$

$70 + 11 =$

$79 + 4 =$

$8 + 74 =$

$31 + 87 =$

$26 + 21 =$

$53 + 7 =$

$34 + 74 =$

$77 + 81 =$

$23 + 74 =$

$45 + 23 =$

時間：          分          秒

90/400

## 200未満の2桁の足し算@24

$36 + 59 =$

$67 + 8 =$

$89 + 82 =$

$87 + 83 =$

$78 + 64 =$

$60 + 97 =$

$81 + 53 =$

$78 + 57 =$

$33 + 98 =$

$63 + 79 =$

$45 + 80 =$

$36 + 48 =$

$87 + 93 =$

$42 + 28 =$

$83 + 30 =$

$5 + 83 =$

$37 + 9 =$

$86 + 82 =$

$83 + 46 =$

$97 + 17 =$

$85 + 8 =$

$64 + 25 =$

$78 + 96 =$

$27 + 68 =$

時間：        分        秒

91/400

## 200未満の2桁の足し算@24

$53 + 87 =$

$59 + 2 =$

$78 + 4 =$

$55 + 71 =$

$46 + 30 =$

$61 + 76 =$

$40 + 51 =$

$75 + 24 =$

$47 + 39 =$

$74 + 83 =$

$35 + 49 =$

$28 + 71 =$

$4 + 79 =$

$47 + 37 =$

$11 + 54 =$

$30 + 80 =$

$88 + 48 =$

$19 + 81 =$

$81 + 57 =$

$98 + 61 =$

$79 + 43 =$

$65 + 17 =$

$29 + 97 =$

$92 + 60 =$

時間：      分      秒

92/400

## 200未満の2桁の足し算@24

$7 + 14 =$

$84 + 49 =$

$3 + 40 =$

$87 + 56 =$

$3 + 62 =$

$70 + 56 =$

$40 + 96 =$

$85 + 33 =$

$26 + 58 =$

$78 + 8 =$

$87 + 68 =$

$72 + 81 =$

$21 + 92 =$

$20 + 47 =$

$32 + 92 =$

$27 + 87 =$

$25 + 2 =$

$21 + 31 =$

$74 + 33 =$

$73 + 46 =$

$90 + 31 =$

$80 + 81 =$

$20 + 75 =$

$10 + 65 =$

時間：        分        秒

93/400

## 200未満の2桁の足し算@24

$65 + 54 =$

$38 + 8 =$

$65 + 81 =$

$62 + 12 =$

$17 + 20 =$

$26 + 30 =$

$65 + 68 =$

$75 + 40 =$

$74 + 78 =$

$77 + 80 =$

$19 + 66 =$

$35 + 11 =$

$42 + 81 =$

$10 + 96 =$

$12 + 14 =$

$30 + 52 =$

$12 + 77 =$

$54 + 63 =$

$72 + 8 =$

$19 + 89 =$

$74 + 47 =$

$41 + 7 =$

$20 + 33 =$

$47 + 39 =$

時間：        分        秒

94/400

## 200未満の2桁の足し算@24

$71 + 42 =$

$47 + 53 =$

$22 + 84 =$

$34 + 21 =$

$87 + 33 =$

$65 + 61 =$

$15 + 81 =$

$67 + 92 =$

$34 + 16 =$

$61 + 70 =$

$63 + 81 =$

$17 + 78 =$

$65 + 26 =$

$74 + 71 =$

$33 + 47 =$

$71 + 46 =$

$73 + 90 =$

$55 + 49 =$

$60 + 56 =$

$54 + 32 =$

$22 + 90 =$

$44 + 83 =$

$32 + 63 =$

$98 + 91 =$

時間：        分        秒

95/400

## 200未満の2桁の足し算@24

$48 + 23 =$

$78 + 95 =$

$94 + 22 =$

$48 + 96 =$

$58 + 91 =$

$27 + 20 =$

$29 + 33 =$

$69 + 10 =$

$32 + 35 =$

$15 + 4 =$

$64 + 23 =$

$65 + 70 =$

$95 + 64 =$

$78 + 97 =$

$59 + 92 =$

$14 + 17 =$

$21 + 93 =$

$75 + 52 =$

$40 + 88 =$

$11 + 59 =$

$67 + 64 =$

$70 + 34 =$

$86 + 47 =$

$71 + 22 =$

時間：        分        秒

96/400



## 200未満の2桁の足し算@24

$51 + 95 =$

$27 + 48 =$

$30 + 15 =$

$89 + 76 =$

$11 + 37 =$

$68 + 25 =$

$11 + 50 =$

$88 + 79 =$

$84 + 1 =$

$78 + 14 =$

$46 + 65 =$

$14 + 64 =$

$24 + 58 =$

$80 + 42 =$

$77 + 88 =$

$60 + 72 =$

$94 + 45 =$

$68 + 88 =$

$82 + 52 =$

$55 + 2 =$

$28 + 54 =$

$73 + 84 =$

$90 + 54 =$

$66 + 89 =$

時間：        分        秒

97/400

## 200未満の2桁の足し算@24

$9 + 42 =$

$91 + 87 =$

$81 + 33 =$

$34 + 19 =$

$86 + 72 =$

$23 + 94 =$

$50 + 89 =$

$60 + 55 =$

$67 + 43 =$

$89 + 46 =$

$32 + 94 =$

$10 + 66 =$

$74 + 68 =$

$45 + 42 =$

$10 + 89 =$

$30 + 12 =$

$32 + 59 =$

$11 + 73 =$

$88 + 20 =$

$62 + 1 =$

$99 + 98 =$

$98 + 94 =$

$78 + 51 =$

$44 + 57 =$

時間：        分        秒

98/400

## 200未満の2桁の足し算@24

$82 + 32 =$

$18 + 89 =$

$6 + 58 =$

$46 + 89 =$

$13 + 53 =$

$11 + 95 =$

$18 + 27 =$

$98 + 20 =$

$94 + 47 =$

$12 + 94 =$

$37 + 29 =$

$20 + 59 =$

$39 + 37 =$

$60 + 22 =$

$75 + 67 =$

$10 + 6 =$

$26 + 28 =$

$80 + 39 =$

$73 + 3 =$

$31 + 13 =$

$80 + 80 =$

$68 + 16 =$

$74 + 45 =$

$60 + 80 =$

時間：        分        秒

99/400

## 200未満の2桁の足し算@24

$24 + 19 =$

$78 + 14 =$

$44 + 67 =$

$40 + 76 =$

$90 + 18 =$

$29 + 48 =$

$43 + 60 =$

$76 + 90 =$

$91 + 30 =$

$74 + 35 =$

$39 + 62 =$

$74 + 88 =$

$89 + 11 =$

$38 + 10 =$

$10 + 5 =$

$28 + 8 =$

$52 + 88 =$

$44 + 41 =$

$70 + 75 =$

$55 + 1 =$

$24 + 38 =$

$41 + 34 =$

$15 + 22 =$

$55 + 57 =$

時間：      分      秒

100/400

## 200未満の2桁の足し算@24

$13 + 33 =$

$29 + 68 =$

$25 + 21 =$

$31 + 2 =$

$58 + 63 =$

$41 + 48 =$

$78 + 67 =$

$12 + 57 =$

$56 + 93 =$

$28 + 93 =$

$70 + 2 =$

$63 + 51 =$

$12 + 2 =$

$13 + 38 =$

$97 + 35 =$

$27 + 26 =$

$93 + 49 =$

$82 + 10 =$

$59 + 64 =$

$96 + 30 =$

$68 + 95 =$

$7 + 86 =$

$56 + 45 =$

$21 + 20 =$

時間：      分      秒

101/400

## 200未満の2桁の足し算@24

$42 + 61 =$

$32 + 47 =$

$3 + 27 =$

$73 + 59 =$

$50 + 6 =$

$20 + 21 =$

$19 + 8 =$

$87 + 43 =$

$82 + 65 =$

$98 + 69 =$

$75 + 53 =$

$71 + 49 =$

$73 + 31 =$

$11 + 66 =$

$94 + 1 =$

$34 + 78 =$

$10 + 91 =$

$14 + 13 =$

$40 + 1 =$

$41 + 16 =$

$29 + 87 =$

$17 + 45 =$

$40 + 27 =$

$17 + 37 =$

時間：        分        秒

102/400

## 200未満の2桁の足し算@24

$68 + 14 =$

$67 + 70 =$

$70 + 54 =$

$4 + 26 =$

$30 + 44 =$

$90 + 4 =$

$29 + 9 =$

$20 + 12 =$

$13 + 74 =$

$99 + 65 =$

$23 + 53 =$

$49 + 52 =$

$68 + 40 =$

$80 + 79 =$

$65 + 62 =$

$93 + 78 =$

$66 + 5 =$

$18 + 54 =$

$3 + 13 =$

$99 + 54 =$

$5 + 49 =$

$16 + 20 =$

$15 + 96 =$

$84 + 7 =$

時間：        分        秒

103/400

## 200未満の2桁の足し算@24

$6 + 25 =$

$27 + 70 =$

$87 + 90 =$

$94 + 98 =$

$19 + 81 =$

$56 + 98 =$

$18 + 32 =$

$48 + 22 =$

$99 + 67 =$

$75 + 39 =$

$94 + 61 =$

$87 + 24 =$

$27 + 69 =$

$9 + 59 =$

$32 + 79 =$

$37 + 14 =$

$33 + 37 =$

$8 + 4 =$

$61 + 73 =$

$34 + 53 =$

$46 + 18 =$

$25 + 39 =$

$43 + 5 =$

$42 + 61 =$

時間：          分          秒

104/400



## 200未満の2桁の足し算@24

$92 + 88 =$

$32 + 86 =$

$78 + 50 =$

$54 + 5 =$

$41 + 28 =$

$95 + 81 =$

$39 + 70 =$

$57 + 78 =$

$63 + 12 =$

$84 + 45 =$

$52 + 22 =$

$71 + 2 =$

$17 + 79 =$

$87 + 9 =$

$79 + 49 =$

$72 + 96 =$

$57 + 46 =$

$38 + 2 =$

$68 + 87 =$

$97 + 81 =$

$3 + 15 =$

$81 + 20 =$

$71 + 70 =$

$16 + 92 =$

時間：      分      秒

105/400

## 200未満の2桁の足し算@24

$58 + 38 =$

$84 + 36 =$

$56 + 91 =$

$28 + 85 =$

$48 + 12 =$

$78 + 7 =$

$46 + 67 =$

$90 + 40 =$

$33 + 91 =$

$61 + 39 =$

$45 + 54 =$

$47 + 28 =$

$44 + 16 =$

$13 + 55 =$

$80 + 28 =$

$43 + 40 =$

$37 + 76 =$

$81 + 82 =$

$76 + 29 =$

$91 + 31 =$

$27 + 93 =$

$62 + 5 =$

$55 + 36 =$

$54 + 38 =$

時間：        分        秒

106/400

## 200未満の2桁の足し算@24

$24 + 90 =$

$93 + 45 =$

$71 + 16 =$

$13 + 76 =$

$97 + 5 =$

$75 + 3 =$

$40 + 46 =$

$21 + 57 =$

$71 + 27 =$

$31 + 39 =$

$49 + 18 =$

$42 + 84 =$

$61 + 81 =$

$62 + 59 =$

$50 + 13 =$

$93 + 26 =$

$34 + 36 =$

$67 + 82 =$

$27 + 28 =$

$29 + 92 =$

$48 + 89 =$

$89 + 20 =$

$45 + 55 =$

$30 + 45 =$

時間：        分        秒

107/400

## 200未満の2桁の足し算@24

$62 + 82 =$

$53 + 81 =$

$74 + 12 =$

$68 + 56 =$

$19 + 32 =$

$16 + 19 =$

$39 + 83 =$

$92 + 74 =$

$44 + 98 =$

$15 + 43 =$

$5 + 18 =$

$43 + 43 =$

$35 + 62 =$

$93 + 73 =$

$54 + 69 =$

$24 + 81 =$

$22 + 97 =$

$12 + 85 =$

$6 + 16 =$

$52 + 60 =$

$98 + 95 =$

$99 + 85 =$

$55 + 41 =$

$45 + 96 =$

時間：        分        秒

108/400

## 200未満の2桁の足し算@24

$57 + 42 =$

$43 + 41 =$

$21 + 64 =$

$44 + 20 =$

$49 + 4 =$

$74 + 30 =$

$28 + 72 =$

$78 + 4 =$

$39 + 92 =$

$36 + 9 =$

$41 + 89 =$

$74 + 84 =$

$55 + 60 =$

$26 + 6 =$

$69 + 75 =$

$94 + 7 =$

$76 + 57 =$

$40 + 5 =$

$98 + 41 =$

$34 + 88 =$

$42 + 1 =$

$70 + 36 =$

$94 + 18 =$

$16 + 74 =$

時間：      分      秒

109/400

## 200未満の2桁の足し算@24

$92 + 20 =$

$78 + 24 =$

$55 + 75 =$

$23 + 93 =$

$96 + 87 =$

$54 + 95 =$

$69 + 27 =$

$91 + 79 =$

$56 + 2 =$

$11 + 29 =$

$77 + 45 =$

$47 + 41 =$

$28 + 69 =$

$98 + 81 =$

$51 + 59 =$

$49 + 52 =$

$46 + 17 =$

$53 + 92 =$

$50 + 98 =$

$62 + 8 =$

$68 + 7 =$

$45 + 72 =$

$71 + 15 =$

$79 + 50 =$

時間：        分        秒

110/400

## 200未満の2桁の足し算@24

$11 + 8 =$

$24 + 50 =$

$9 + 38 =$

$45 + 54 =$

$40 + 33 =$

$89 + 88 =$

$82 + 1 =$

$77 + 24 =$

$78 + 86 =$

$89 + 43 =$

$70 + 47 =$

$61 + 37 =$

$78 + 29 =$

$89 + 39 =$

$14 + 44 =$

$43 + 13 =$

$92 + 70 =$

$70 + 44 =$

$60 + 69 =$

$21 + 10 =$

$66 + 38 =$

$71 + 75 =$

$63 + 26 =$

$38 + 77 =$

時間：        分        秒

111/400

## 200未満の2桁の足し算@24

$53 + 72 =$

$49 + 47 =$

$44 + 71 =$

$42 + 94 =$

$85 + 67 =$

$31 + 19 =$

$79 + 86 =$

$62 + 91 =$

$33 + 13 =$

$83 + 7 =$

$31 + 61 =$

$68 + 98 =$

$79 + 19 =$

$49 + 12 =$

$86 + 51 =$

$71 + 91 =$

$17 + 65 =$

$83 + 89 =$

$8 + 47 =$

$66 + 77 =$

$7 + 56 =$

$89 + 49 =$

$82 + 36 =$

$63 + 36 =$

時間：        分        秒

112/400



## 200未満の2桁の足し算@24

$7 + 99 =$

$26 + 17 =$

$65 + 74 =$

$57 + 38 =$

$35 + 46 =$

$16 + 69 =$

$45 + 26 =$

$48 + 5 =$

$12 + 29 =$

$24 + 32 =$

$36 + 54 =$

$24 + 63 =$

$18 + 19 =$

$78 + 86 =$

$42 + 21 =$

$69 + 59 =$

$58 + 75 =$

$74 + 29 =$

$62 + 48 =$

$92 + 36 =$

$95 + 34 =$

$13 + 10 =$

$22 + 37 =$

$73 + 31 =$

時間：        分        秒

113/400

## 200未満の2桁の足し算@24

$5 + 34 =$

$44 + 7 =$

$75 + 49 =$

$39 + 56 =$

$7 + 70 =$

$56 + 85 =$

$99 + 13 =$

$98 + 87 =$

$5 + 54 =$

$69 + 1 =$

$75 + 60 =$

$26 + 43 =$

$32 + 85 =$

$40 + 59 =$

$50 + 95 =$

$19 + 13 =$

$36 + 75 =$

$11 + 74 =$

$61 + 10 =$

$72 + 21 =$

$64 + 19 =$

$88 + 81 =$

$34 + 40 =$

$75 + 5 =$

時間：      分      秒

114/400

## 200未満の2桁の足し算@24

$78 + 51 =$

$92 + 46 =$

$29 + 12 =$

$82 + 98 =$

$19 + 59 =$

$47 + 51 =$

$41 + 94 =$

$80 + 92 =$

$79 + 85 =$

$4 + 80 =$

$97 + 17 =$

$27 + 92 =$

$18 + 6 =$

$50 + 93 =$

$71 + 40 =$

$57 + 84 =$

$64 + 87 =$

$34 + 90 =$

$72 + 90 =$

$12 + 31 =$

$64 + 68 =$

$82 + 90 =$

$54 + 6 =$

$93 + 92 =$

時間：          分          秒

115/400

## 200未満の2桁の足し算@24

$58 + 40 =$

$9 + 10 =$

$88 + 82 =$

$43 + 6 =$

$28 + 39 =$

$98 + 62 =$

$56 + 86 =$

$27 + 7 =$

$47 + 79 =$

$36 + 36 =$

$90 + 60 =$

$39 + 82 =$

$35 + 36 =$

$98 + 83 =$

$61 + 61 =$

$83 + 73 =$

$50 + 38 =$

$53 + 29 =$

$66 + 95 =$

$44 + 51 =$

$66 + 91 =$

$81 + 49 =$

$52 + 84 =$

$62 + 61 =$

時間：          分          秒

116/400

## 200未満の2桁の足し算@24

$27 + 60 =$

$39 + 80 =$

$45 + 65 =$

$11 + 17 =$

$26 + 48 =$

$15 + 60 =$

$76 + 44 =$

$88 + 53 =$

$14 + 14 =$

$57 + 39 =$

$83 + 87 =$

$97 + 78 =$

$49 + 14 =$

$41 + 92 =$

$44 + 34 =$

$34 + 10 =$

$55 + 83 =$

$26 + 1 =$

$47 + 48 =$

$45 + 4 =$

$78 + 14 =$

$85 + 97 =$

$80 + 79 =$

$15 + 56 =$

時間：        分        秒

117/400

## 200未満の2桁の足し算@24

$78 + 8 =$

$38 + 52 =$

$91 + 66 =$

$39 + 17 =$

$15 + 29 =$

$27 + 20 =$

$5 + 59 =$

$49 + 76 =$

$59 + 65 =$

$60 + 22 =$

$42 + 95 =$

$94 + 3 =$

$61 + 43 =$

$44 + 77 =$

$85 + 97 =$

$3 + 82 =$

$98 + 30 =$

$78 + 77 =$

$33 + 21 =$

$47 + 4 =$

$67 + 99 =$

$38 + 87 =$

$68 + 12 =$

$19 + 19 =$

時間：          分          秒

118/400

## 200未満の2桁の足し算@24

$67 + 60 =$

$95 + 71 =$

$6 + 57 =$

$89 + 79 =$

$20 + 22 =$

$25 + 92 =$

$27 + 20 =$

$64 + 76 =$

$10 + 77 =$

$20 + 42 =$

$74 + 97 =$

$31 + 82 =$

$77 + 80 =$

$57 + 38 =$

$60 + 22 =$

$48 + 47 =$

$58 + 6 =$

$24 + 35 =$

$23 + 55 =$

$91 + 45 =$

$30 + 38 =$

$97 + 70 =$

$44 + 22 =$

$68 + 56 =$

時間：          分          秒

119/400

## 200未満の2桁の足し算@24

$54 + 41 =$

$73 + 81 =$

$22 + 98 =$

$19 + 57 =$

$59 + 81 =$

$57 + 74 =$

$18 + 61 =$

$16 + 12 =$

$57 + 53 =$

$25 + 49 =$

$79 + 66 =$

$17 + 43 =$

$43 + 21 =$

$51 + 19 =$

$45 + 17 =$

$87 + 8 =$

$70 + 61 =$

$50 + 6 =$

$49 + 59 =$

$21 + 91 =$

$90 + 46 =$

$34 + 73 =$

$56 + 1 =$

$26 + 63 =$

時間：      分      秒

120/400



## 200未満の2桁の足し算@24

$64 + 87 =$

$44 + 95 =$

$69 + 25 =$

$92 + 17 =$

$94 + 26 =$

$92 + 97 =$

$71 + 29 =$

$84 + 36 =$

$10 + 99 =$

$15 + 94 =$

$9 + 25 =$

$83 + 37 =$

$36 + 13 =$

$50 + 97 =$

$28 + 80 =$

$6 + 25 =$

$77 + 36 =$

$92 + 73 =$

$95 + 96 =$

$62 + 94 =$

$31 + 77 =$

$72 + 3 =$

$60 + 79 =$

$71 + 38 =$

時間：        分        秒

121/400

## 200未満の2桁の足し算@24

$18 + 36 =$

$15 + 78 =$

$21 + 80 =$

$44 + 12 =$

$28 + 67 =$

$44 + 21 =$

$11 + 23 =$

$20 + 59 =$

$75 + 92 =$

$94 + 40 =$

$62 + 5 =$

$35 + 39 =$

$74 + 24 =$

$6 + 6 =$

$69 + 47 =$

$70 + 2 =$

$21 + 38 =$

$70 + 86 =$

$96 + 30 =$

$88 + 21 =$

$61 + 12 =$

$92 + 33 =$

$97 + 86 =$

$21 + 78 =$

時間：        分        秒

122/400

## 200未満の2桁の足し算@24

$62 + 16 =$

$44 + 43 =$

$56 + 73 =$

$64 + 16 =$

$92 + 24 =$

$42 + 34 =$

$20 + 63 =$

$47 + 76 =$

$81 + 1 =$

$68 + 30 =$

$36 + 60 =$

$80 + 57 =$

$11 + 37 =$

$8 + 40 =$

$57 + 95 =$

$16 + 23 =$

$29 + 83 =$

$42 + 8 =$

$74 + 52 =$

$46 + 5 =$

$37 + 42 =$

$70 + 86 =$

$84 + 17 =$

$5 + 48 =$

時間：      分      秒

123/400

## 200未満の2桁の足し算@24

$77 + 80 =$

$96 + 94 =$

$13 + 56 =$

$4 + 50 =$

$71 + 39 =$

$23 + 46 =$

$70 + 29 =$

$23 + 96 =$

$36 + 76 =$

$83 + 44 =$

$45 + 14 =$

$49 + 41 =$

$42 + 95 =$

$61 + 41 =$

$95 + 26 =$

$89 + 65 =$

$20 + 65 =$

$67 + 8 =$

$45 + 47 =$

$59 + 25 =$

$48 + 31 =$

$33 + 92 =$

$70 + 9 =$

$63 + 43 =$

時間：        分        秒

124/400

## 200未満の2桁の足し算@24

$22 + 58 =$

$73 + 84 =$

$51 + 66 =$

$5 + 35 =$

$38 + 59 =$

$71 + 41 =$

$28 + 79 =$

$42 + 33 =$

$51 + 75 =$

$36 + 27 =$

$40 + 14 =$

$95 + 4 =$

$77 + 63 =$

$97 + 92 =$

$32 + 8 =$

$89 + 89 =$

$10 + 27 =$

$44 + 27 =$

$87 + 98 =$

$90 + 55 =$

$91 + 44 =$

$98 + 47 =$

$67 + 8 =$

$46 + 95 =$

時間：        分        秒

125/400

## 200未満の2桁の足し算@24

$89 + 97 =$

$78 + 62 =$

$13 + 88 =$

$55 + 59 =$

$38 + 77 =$

$94 + 98 =$

$13 + 90 =$

$79 + 5 =$

$82 + 50 =$

$83 + 52 =$

$98 + 56 =$

$82 + 79 =$

$75 + 12 =$

$88 + 21 =$

$3 + 16 =$

$10 + 19 =$

$79 + 69 =$

$55 + 41 =$

$89 + 15 =$

$32 + 5 =$

$72 + 44 =$

$11 + 1 =$

$43 + 85 =$

$38 + 35 =$

時間：      分      秒

126/400

## 200未満の2桁の足し算@24

$18 + 44 =$

$31 + 52 =$

$90 + 92 =$

$5 + 84 =$

$96 + 41 =$

$65 + 56 =$

$39 + 40 =$

$90 + 86 =$

$39 + 13 =$

$50 + 85 =$

$45 + 56 =$

$43 + 80 =$

$78 + 87 =$

$74 + 80 =$

$87 + 90 =$

$53 + 3 =$

$90 + 1 =$

$88 + 80 =$

$4 + 74 =$

$58 + 14 =$

$49 + 26 =$

$53 + 90 =$

$58 + 98 =$

$47 + 25 =$

時間：        分        秒

127/400

## 200未満の2桁の足し算@24

$71 + 8 =$

$72 + 60 =$

$52 + 20 =$

$43 + 68 =$

$65 + 51 =$

$57 + 61 =$

$15 + 61 =$

$39 + 26 =$

$78 + 30 =$

$5 + 69 =$

$64 + 64 =$

$48 + 59 =$

$66 + 97 =$

$53 + 44 =$

$49 + 4 =$

$23 + 94 =$

$82 + 10 =$

$44 + 92 =$

$90 + 14 =$

$77 + 51 =$

$54 + 21 =$

$11 + 78 =$

$78 + 34 =$

$49 + 31 =$

時間：      分      秒

128/400



## 200未満の2桁の足し算@24

$59 + 82 =$

$65 + 56 =$

$76 + 67 =$

$29 + 84 =$

$64 + 5 =$

$35 + 58 =$

$19 + 11 =$

$36 + 89 =$

$20 + 81 =$

$93 + 17 =$

$27 + 2 =$

$78 + 27 =$

$50 + 18 =$

$68 + 21 =$

$47 + 28 =$

$25 + 1 =$

$43 + 74 =$

$56 + 9 =$

$81 + 58 =$

$28 + 14 =$

$56 + 6 =$

$74 + 81 =$

$15 + 73 =$

$68 + 73 =$

時間：      分      秒

129/400

## 200未満の2桁の足し算@24

$22 + 62 =$

$51 + 39 =$

$17 + 6 =$

$43 + 8 =$

$68 + 67 =$

$51 + 49 =$

$14 + 51 =$

$36 + 45 =$

$17 + 7 =$

$72 + 40 =$

$54 + 89 =$

$53 + 49 =$

$51 + 2 =$

$91 + 39 =$

$43 + 73 =$

$53 + 81 =$

$46 + 98 =$

$67 + 12 =$

$86 + 3 =$

$6 + 62 =$

$15 + 6 =$

$20 + 71 =$

$12 + 7 =$

$76 + 97 =$

時間：          分          秒

130/400

## 200未満の2桁の足し算@24

$31 + 84 =$

$56 + 37 =$

$90 + 73 =$

$18 + 98 =$

$42 + 69 =$

$67 + 31 =$

$64 + 65 =$

$6 + 89 =$

$76 + 53 =$

$91 + 98 =$

$56 + 98 =$

$67 + 65 =$

$67 + 22 =$

$18 + 82 =$

$29 + 31 =$

$11 + 42 =$

$27 + 88 =$

$90 + 15 =$

$13 + 34 =$

$87 + 56 =$

$14 + 2 =$

$16 + 76 =$

$33 + 89 =$

$35 + 30 =$

時間：          分          秒

131/400

## 200未満の2桁の足し算@24

$52 + 10 =$

$37 + 22 =$

$28 + 15 =$

$26 + 1 =$

$38 + 5 =$

$13 + 78 =$

$73 + 35 =$

$29 + 22 =$

$13 + 25 =$

$67 + 88 =$

$72 + 31 =$

$64 + 10 =$

$43 + 10 =$

$95 + 1 =$

$77 + 52 =$

$75 + 24 =$

$46 + 77 =$

$3 + 77 =$

$44 + 69 =$

$73 + 33 =$

$44 + 57 =$

$98 + 7 =$

$10 + 48 =$

$28 + 24 =$

時間：          分          秒

132/400

## 200未満の2桁の足し算@24

$30 + 42 =$

$3 + 24 =$

$69 + 55 =$

$7 + 98 =$

$5 + 58 =$

$35 + 36 =$

$52 + 12 =$

$12 + 83 =$

$41 + 4 =$

$58 + 2 =$

$10 + 65 =$

$72 + 85 =$

$24 + 42 =$

$94 + 95 =$

$30 + 29 =$

$62 + 21 =$

$83 + 13 =$

$27 + 87 =$

$46 + 67 =$

$73 + 12 =$

$69 + 27 =$

$47 + 76 =$

$32 + 47 =$

$77 + 33 =$

時間：          分          秒

133/400

## 200未満の2桁の足し算@24

$34 + 25 =$

$9 + 62 =$

$97 + 20 =$

$35 + 41 =$

$18 + 63 =$

$96 + 74 =$

$70 + 96 =$

$96 + 50 =$

$65 + 21 =$

$83 + 10 =$

$52 + 87 =$

$33 + 2 =$

$99 + 16 =$

$45 + 89 =$

$49 + 63 =$

$41 + 40 =$

$39 + 31 =$

$83 + 13 =$

$37 + 60 =$

$54 + 36 =$

$43 + 52 =$

$10 + 78 =$

$90 + 26 =$

$55 + 5 =$

時間：          分          秒

134/400

## 200未満の2桁の足し算@24

$85 + 43 =$

$99 + 3 =$

$4 + 33 =$

$20 + 91 =$

$13 + 32 =$

$69 + 3 =$

$25 + 16 =$

$96 + 37 =$

$57 + 90 =$

$59 + 46 =$

$51 + 9 =$

$44 + 89 =$

$12 + 23 =$

$47 + 24 =$

$89 + 77 =$

$15 + 44 =$

$27 + 85 =$

$65 + 45 =$

$70 + 9 =$

$36 + 92 =$

$25 + 68 =$

$84 + 59 =$

$65 + 92 =$

$26 + 28 =$

時間：        分        秒

135/400

## 200未満の2桁の足し算@24

$58 + 95 =$

$52 + 30 =$

$87 + 81 =$

$67 + 74 =$

$46 + 68 =$

$30 + 90 =$

$41 + 67 =$

$95 + 14 =$

$5 + 21 =$

$57 + 59 =$

$72 + 71 =$

$39 + 53 =$

$95 + 58 =$

$65 + 82 =$

$43 + 56 =$

$60 + 30 =$

$50 + 57 =$

$48 + 87 =$

$36 + 83 =$

$58 + 54 =$

$23 + 89 =$

$22 + 98 =$

$34 + 6 =$

$8 + 82 =$

時間：          分          秒

136/400



## 200未満の2桁の足し算@24

$93 + 91 =$

$21 + 34 =$

$31 + 70 =$

$65 + 98 =$

$38 + 55 =$

$79 + 43 =$

$57 + 22 =$

$53 + 14 =$

$8 + 37 =$

$70 + 63 =$

$77 + 33 =$

$46 + 55 =$

$58 + 78 =$

$94 + 84 =$

$31 + 49 =$

$44 + 36 =$

$74 + 2 =$

$13 + 82 =$

$95 + 89 =$

$51 + 99 =$

$45 + 90 =$

$90 + 33 =$

$71 + 28 =$

$48 + 69 =$

時間：        分        秒

137/400

## 200未満の2桁の足し算@24

$11 + 70 =$

$20 + 42 =$

$65 + 41 =$

$29 + 16 =$

$24 + 4 =$

$57 + 85 =$

$41 + 34 =$

$29 + 78 =$

$3 + 6 =$

$46 + 12 =$

$58 + 59 =$

$62 + 95 =$

$38 + 17 =$

$92 + 42 =$

$27 + 62 =$

$53 + 93 =$

$45 + 15 =$

$60 + 55 =$

$31 + 40 =$

$41 + 27 =$

$50 + 10 =$

$39 + 65 =$

$89 + 68 =$

$65 + 38 =$

時間：        分        秒

138/400

## 200未満の2桁の足し算@24

$33 + 16 =$

$21 + 81 =$

$10 + 11 =$

$60 + 64 =$

$15 + 97 =$

$71 + 49 =$

$31 + 46 =$

$26 + 58 =$

$67 + 64 =$

$74 + 13 =$

$64 + 6 =$

$35 + 12 =$

$38 + 42 =$

$40 + 81 =$

$5 + 21 =$

$84 + 41 =$

$95 + 13 =$

$31 + 99 =$

$35 + 21 =$

$26 + 90 =$

$83 + 94 =$

$73 + 4 =$

$92 + 94 =$

$87 + 87 =$

時間：        分        秒

139/400

## 200未満の2桁の足し算@24

$45 + 84 =$

$73 + 93 =$

$42 + 59 =$

$9 + 86 =$

$76 + 2 =$

$90 + 12 =$

$57 + 98 =$

$70 + 76 =$

$10 + 48 =$

$45 + 27 =$

$75 + 38 =$

$19 + 34 =$

$91 + 26 =$

$72 + 16 =$

$54 + 58 =$

$93 + 11 =$

$70 + 42 =$

$49 + 16 =$

$55 + 56 =$

$70 + 85 =$

$99 + 49 =$

$67 + 10 =$

$33 + 63 =$

$26 + 35 =$

時間：        分        秒

140/400

## 200未満の2桁の足し算@24

$94 + 14 =$

$18 + 34 =$

$95 + 96 =$

$21 + 94 =$

$34 + 87 =$

$84 + 28 =$

$94 + 48 =$

$59 + 14 =$

$71 + 39 =$

$87 + 40 =$

$43 + 19 =$

$78 + 96 =$

$22 + 68 =$

$20 + 60 =$

$23 + 28 =$

$11 + 85 =$

$51 + 94 =$

$52 + 68 =$

$11 + 41 =$

$67 + 56 =$

$73 + 68 =$

$76 + 22 =$

$16 + 1 =$

$55 + 67 =$

時間：        分        秒

141/400

## 200未満の2桁の足し算@24

$86 + 60 =$

$76 + 59 =$

$49 + 12 =$

$47 + 94 =$

$53 + 29 =$

$35 + 94 =$

$91 + 73 =$

$11 + 82 =$

$58 + 12 =$

$54 + 91 =$

$31 + 52 =$

$66 + 45 =$

$30 + 80 =$

$61 + 84 =$

$52 + 22 =$

$82 + 43 =$

$4 + 53 =$

$36 + 43 =$

$17 + 84 =$

$59 + 59 =$

$66 + 11 =$

$38 + 42 =$

$19 + 60 =$

$8 + 39 =$

時間：        分        秒

142/400

## 200未満の2桁の足し算@24

$65 + 43 =$

$6 + 98 =$

$11 + 75 =$

$87 + 22 =$

$81 + 27 =$

$60 + 2 =$

$8 + 86 =$

$66 + 36 =$

$35 + 89 =$

$22 + 49 =$

$83 + 3 =$

$24 + 72 =$

$94 + 88 =$

$36 + 2 =$

$12 + 78 =$

$26 + 10 =$

$85 + 98 =$

$75 + 1 =$

$74 + 91 =$

$57 + 41 =$

$3 + 52 =$

$71 + 60 =$

$11 + 38 =$

$29 + 49 =$

時間：        分        秒

143/400

## 200未満の2桁の足し算@24

$69 + 93 =$

$66 + 40 =$

$58 + 14 =$

$46 + 75 =$

$92 + 87 =$

$46 + 11 =$

$18 + 55 =$

$57 + 38 =$

$56 + 96 =$

$82 + 26 =$

$28 + 45 =$

$7 + 7 =$

$11 + 27 =$

$42 + 83 =$

$94 + 57 =$

$61 + 43 =$

$11 + 78 =$

$62 + 25 =$

$58 + 51 =$

$23 + 94 =$

$68 + 14 =$

$73 + 37 =$

$31 + 64 =$

$63 + 23 =$

時間：        分        秒

144/400



## 200未満の2桁の足し算@24

$55 + 26 =$

$11 + 1 =$

$20 + 34 =$

$12 + 52 =$

$61 + 56 =$

$41 + 71 =$

$74 + 99 =$

$3 + 39 =$

$81 + 67 =$

$57 + 17 =$

$78 + 9 =$

$38 + 35 =$

$49 + 55 =$

$9 + 20 =$

$13 + 98 =$

$71 + 53 =$

$37 + 89 =$

$17 + 25 =$

$7 + 8 =$

$82 + 93 =$

$53 + 52 =$

$81 + 7 =$

$32 + 29 =$

$34 + 52 =$

時間：          分          秒

145/400

## 200未満の2桁の足し算@24

$73 + 66 =$

$80 + 30 =$

$86 + 51 =$

$24 + 18 =$

$35 + 37 =$

$73 + 37 =$

$36 + 17 =$

$98 + 61 =$

$81 + 42 =$

$96 + 2 =$

$14 + 99 =$

$56 + 40 =$

$80 + 41 =$

$58 + 20 =$

$54 + 9 =$

$85 + 64 =$

$19 + 59 =$

$94 + 56 =$

$68 + 9 =$

$52 + 53 =$

$56 + 22 =$

$60 + 18 =$

$31 + 80 =$

$32 + 40 =$

時間：        分        秒

146/400

## 200未満の2桁の足し算@24

$42 + 98 =$

$3 + 95 =$

$47 + 72 =$

$74 + 53 =$

$14 + 84 =$

$68 + 81 =$

$48 + 41 =$

$13 + 99 =$

$39 + 70 =$

$41 + 97 =$

$44 + 73 =$

$43 + 39 =$

$86 + 84 =$

$40 + 66 =$

$24 + 64 =$

$82 + 8 =$

$72 + 11 =$

$44 + 58 =$

$57 + 76 =$

$61 + 75 =$

$66 + 25 =$

$3 + 27 =$

$54 + 43 =$

$72 + 62 =$

時間：        分        秒

147/400

## 200未満の2桁の足し算@24

$34 + 27 =$

$15 + 30 =$

$20 + 29 =$

$18 + 8 =$

$27 + 42 =$

$51 + 69 =$

$83 + 30 =$

$33 + 3 =$

$52 + 73 =$

$49 + 65 =$

$73 + 59 =$

$36 + 78 =$

$44 + 41 =$

$5 + 60 =$

$88 + 16 =$

$94 + 86 =$

$25 + 92 =$

$60 + 72 =$

$39 + 63 =$

$22 + 22 =$

$74 + 27 =$

$94 + 83 =$

$81 + 58 =$

$87 + 78 =$

時間：      分      秒

148/400

## 200未満の2桁の足し算@24

$66 + 83 =$

$13 + 38 =$

$84 + 97 =$

$96 + 51 =$

$35 + 48 =$

$56 + 58 =$

$39 + 36 =$

$32 + 26 =$

$81 + 20 =$

$59 + 76 =$

$84 + 18 =$

$46 + 71 =$

$64 + 95 =$

$63 + 80 =$

$43 + 77 =$

$6 + 91 =$

$42 + 98 =$

$82 + 38 =$

$65 + 77 =$

$74 + 45 =$

$58 + 30 =$

$35 + 59 =$

$65 + 53 =$

$18 + 97 =$

時間：        分        秒

149/400

## 200未満の2桁の足し算@24

$67 + 88 =$

$30 + 32 =$

$79 + 17 =$

$46 + 40 =$

$55 + 75 =$

$35 + 52 =$

$31 + 41 =$

$69 + 86 =$

$20 + 44 =$

$45 + 7 =$

$25 + 48 =$

$28 + 78 =$

$47 + 84 =$

$81 + 12 =$

$85 + 7 =$

$43 + 33 =$

$17 + 22 =$

$56 + 58 =$

$40 + 22 =$

$29 + 57 =$

$12 + 34 =$

$42 + 73 =$

$53 + 17 =$

$88 + 28 =$

時間：        分        秒

150/400

## 200未満の2桁の足し算@24

$75 + 81 =$

$94 + 59 =$

$28 + 21 =$

$92 + 54 =$

$32 + 41 =$

$34 + 1 =$

$57 + 4 =$

$54 + 11 =$

$42 + 28 =$

$30 + 13 =$

$45 + 9 =$

$90 + 29 =$

$77 + 66 =$

$71 + 85 =$

$55 + 1 =$

$94 + 50 =$

$47 + 88 =$

$84 + 37 =$

$55 + 77 =$

$12 + 71 =$

$25 + 80 =$

$37 + 75 =$

$87 + 67 =$

$86 + 42 =$

時間：      分      秒

151/400

## 200未満の2桁の足し算@24

$67 + 21 =$

$71 + 21 =$

$28 + 7 =$

$60 + 14 =$

$49 + 59 =$

$5 + 71 =$

$98 + 17 =$

$29 + 7 =$

$60 + 20 =$

$91 + 75 =$

$49 + 74 =$

$11 + 56 =$

$59 + 81 =$

$95 + 51 =$

$18 + 66 =$

$21 + 17 =$

$83 + 45 =$

$58 + 71 =$

$94 + 27 =$

$73 + 23 =$

$83 + 88 =$

$57 + 23 =$

$38 + 88 =$

$22 + 25 =$

時間：        分        秒

152/400



## 200未満の2桁の足し算@24

$13 + 84 =$

$88 + 56 =$

$30 + 59 =$

$54 + 36 =$

$10 + 15 =$

$87 + 74 =$

$56 + 6 =$

$69 + 42 =$

$62 + 96 =$

$56 + 28 =$

$22 + 16 =$

$92 + 98 =$

$11 + 94 =$

$32 + 48 =$

$9 + 11 =$

$17 + 97 =$

$83 + 27 =$

$57 + 6 =$

$80 + 28 =$

$99 + 46 =$

$84 + 21 =$

$87 + 43 =$

$5 + 10 =$

$54 + 83 =$

時間：        分        秒

153/400

## 200未満の2桁の足し算@24

$61 + 11 =$

$8 + 50 =$

$12 + 52 =$

$35 + 32 =$

$27 + 48 =$

$86 + 54 =$

$36 + 94 =$

$47 + 37 =$

$3 + 70 =$

$31 + 14 =$

$34 + 63 =$

$97 + 40 =$

$32 + 97 =$

$86 + 36 =$

$87 + 94 =$

$44 + 54 =$

$66 + 73 =$

$10 + 36 =$

$49 + 24 =$

$21 + 65 =$

$38 + 44 =$

$36 + 82 =$

$88 + 29 =$

$59 + 81 =$

時間：        分        秒

154/400

## 200未満の2桁の足し算@24

$23 + 93 =$

$39 + 87 =$

$11 + 51 =$

$79 + 30 =$

$35 + 10 =$

$40 + 85 =$

$44 + 87 =$

$81 + 6 =$

$77 + 91 =$

$19 + 20 =$

$56 + 40 =$

$72 + 28 =$

$67 + 13 =$

$99 + 58 =$

$56 + 71 =$

$3 + 64 =$

$83 + 92 =$

$78 + 77 =$

$44 + 69 =$

$99 + 30 =$

$67 + 23 =$

$91 + 45 =$

$40 + 37 =$

$78 + 18 =$

時間：          分          秒

155/400

## 200未満の2桁の足し算@24

$13 + 80 =$

$84 + 47 =$

$30 + 84 =$

$27 + 81 =$

$18 + 88 =$

$62 + 65 =$

$46 + 58 =$

$10 + 7 =$

$69 + 76 =$

$40 + 80 =$

$11 + 60 =$

$50 + 63 =$

$7 + 76 =$

$94 + 37 =$

$88 + 64 =$

$42 + 38 =$

$27 + 81 =$

$14 + 55 =$

$71 + 15 =$

$47 + 54 =$

$82 + 53 =$

$95 + 54 =$

$20 + 60 =$

$36 + 18 =$

時間：          分          秒

156/400

## 200未満の2桁の足し算@24

$36 + 79 =$

$60 + 48 =$

$28 + 41 =$

$21 + 12 =$

$69 + 12 =$

$56 + 90 =$

$47 + 72 =$

$99 + 78 =$

$48 + 75 =$

$52 + 19 =$

$76 + 48 =$

$31 + 75 =$

$63 + 4 =$

$52 + 89 =$

$92 + 88 =$

$95 + 45 =$

$81 + 61 =$

$45 + 49 =$

$14 + 61 =$

$28 + 47 =$

$29 + 49 =$

$92 + 46 =$

$87 + 42 =$

$91 + 5 =$

時間：          分          秒

157/400

## 200未満の2桁の足し算@24

$19 + 92 =$

$42 + 64 =$

$41 + 16 =$

$71 + 96 =$

$73 + 72 =$

$25 + 20 =$

$17 + 19 =$

$77 + 80 =$

$34 + 58 =$

$40 + 21 =$

$43 + 47 =$

$12 + 88 =$

$15 + 13 =$

$56 + 62 =$

$74 + 69 =$

$43 + 74 =$

$39 + 95 =$

$82 + 34 =$

$63 + 91 =$

$81 + 21 =$

$29 + 65 =$

$13 + 1 =$

$81 + 25 =$

$53 + 47 =$

時間：        分        秒

158/400

## 200未満の2桁の足し算@24

$34 + 92 =$

$91 + 44 =$

$84 + 45 =$

$54 + 19 =$

$94 + 99 =$

$17 + 42 =$

$34 + 58 =$

$77 + 79 =$

$28 + 54 =$

$9 + 16 =$

$45 + 74 =$

$70 + 15 =$

$15 + 29 =$

$14 + 66 =$

$82 + 93 =$

$53 + 10 =$

$98 + 82 =$

$40 + 68 =$

$63 + 58 =$

$13 + 18 =$

$21 + 55 =$

$97 + 3 =$

$99 + 20 =$

$38 + 54 =$

時間：        分        秒

159/400

## 200未満の2桁の足し算@24

$38 + 44 =$

$40 + 40 =$

$53 + 82 =$

$97 + 1 =$

$39 + 75 =$

$88 + 92 =$

$32 + 53 =$

$87 + 35 =$

$54 + 16 =$

$82 + 5 =$

$20 + 39 =$

$58 + 88 =$

$14 + 91 =$

$21 + 49 =$

$26 + 70 =$

$97 + 15 =$

$30 + 74 =$

$77 + 23 =$

$92 + 11 =$

$78 + 11 =$

$62 + 24 =$

$82 + 61 =$

$19 + 78 =$

$64 + 38 =$

時間：      分      秒

160/400



## 200未満の2桁の足し算@24

$81 + 36 =$

$9 + 97 =$

$33 + 41 =$

$69 + 31 =$

$33 + 19 =$

$42 + 3 =$

$51 + 42 =$

$86 + 98 =$

$51 + 98 =$

$23 + 53 =$

$30 + 68 =$

$13 + 85 =$

$73 + 40 =$

$19 + 1 =$

$4 + 90 =$

$19 + 45 =$

$9 + 59 =$

$62 + 37 =$

$40 + 33 =$

$86 + 12 =$

$50 + 49 =$

$57 + 37 =$

$25 + 52 =$

$85 + 29 =$

時間：        分        秒

161/400

## 200未満の2桁の足し算@24

$52 + 61 =$

$36 + 96 =$

$54 + 24 =$

$28 + 78 =$

$86 + 62 =$

$16 + 79 =$

$8 + 56 =$

$96 + 84 =$

$55 + 85 =$

$29 + 61 =$

$73 + 35 =$

$65 + 25 =$

$7 + 42 =$

$98 + 65 =$

$12 + 86 =$

$22 + 48 =$

$23 + 92 =$

$40 + 35 =$

$38 + 18 =$

$6 + 9 =$

$87 + 70 =$

$4 + 4 =$

$69 + 96 =$

$29 + 71 =$

時間：          分          秒

162/400

## 200未満の2桁の足し算@24

$29 + 54 =$

$88 + 5 =$

$93 + 73 =$

$97 + 62 =$

$98 + 96 =$

$20 + 69 =$

$85 + 58 =$

$66 + 43 =$

$16 + 84 =$

$95 + 8 =$

$28 + 33 =$

$72 + 25 =$

$21 + 93 =$

$36 + 41 =$

$98 + 5 =$

$34 + 30 =$

$56 + 33 =$

$82 + 30 =$

$14 + 8 =$

$65 + 58 =$

$61 + 31 =$

$74 + 15 =$

$65 + 52 =$

$57 + 77 =$

時間：        分        秒

163/400

## 200未満の2桁の足し算@24

$3 + 66 =$

$11 + 62 =$

$98 + 72 =$

$75 + 6 =$

$12 + 73 =$

$16 + 30 =$

$96 + 89 =$

$10 + 28 =$

$57 + 73 =$

$7 + 38 =$

$33 + 24 =$

$83 + 81 =$

$35 + 49 =$

$75 + 3 =$

$30 + 32 =$

$80 + 57 =$

$95 + 5 =$

$90 + 58 =$

$43 + 73 =$

$77 + 74 =$

$53 + 63 =$

$30 + 55 =$

$27 + 31 =$

$77 + 70 =$

時間：        分        秒

164/400

## 200未満の2桁の足し算@24

$74 + 43 =$

$75 + 4 =$

$72 + 9 =$

$77 + 62 =$

$98 + 83 =$

$82 + 2 =$

$21 + 17 =$

$16 + 27 =$

$12 + 35 =$

$60 + 92 =$

$14 + 86 =$

$79 + 5 =$

$99 + 2 =$

$63 + 13 =$

$38 + 72 =$

$68 + 71 =$

$82 + 33 =$

$27 + 95 =$

$56 + 21 =$

$43 + 90 =$

$52 + 42 =$

$6 + 4 =$

$19 + 24 =$

$14 + 53 =$

時間：          分          秒

165/400

## 200未満の2桁の足し算@24

$40 + 76 =$

$38 + 7 =$

$34 + 61 =$

$76 + 27 =$

$23 + 4 =$

$83 + 9 =$

$43 + 15 =$

$82 + 88 =$

$31 + 50 =$

$81 + 74 =$

$40 + 99 =$

$70 + 13 =$

$66 + 26 =$

$29 + 7 =$

$20 + 3 =$

$25 + 50 =$

$11 + 59 =$

$10 + 31 =$

$68 + 92 =$

$99 + 87 =$

$41 + 81 =$

$68 + 8 =$

$54 + 79 =$

$35 + 71 =$

時間：        分        秒

166/400

## 200未満の2桁の足し算@24

$15 + 43 =$

$18 + 91 =$

$15 + 78 =$

$7 + 67 =$

$49 + 72 =$

$22 + 43 =$

$81 + 19 =$

$46 + 42 =$

$50 + 23 =$

$53 + 50 =$

$55 + 92 =$

$17 + 79 =$

$84 + 56 =$

$45 + 8 =$

$52 + 97 =$

$91 + 51 =$

$77 + 20 =$

$76 + 90 =$

$4 + 30 =$

$90 + 89 =$

$18 + 86 =$

$13 + 12 =$

$24 + 17 =$

$22 + 52 =$

時間：      分      秒

167/400

## 200未満の2桁の足し算@24

$39 + 38 =$

$48 + 25 =$

$14 + 1 =$

$83 + 83 =$

$56 + 49 =$

$97 + 66 =$

$74 + 61 =$

$46 + 10 =$

$23 + 14 =$

$27 + 27 =$

$33 + 17 =$

$81 + 10 =$

$80 + 52 =$

$99 + 97 =$

$60 + 97 =$

$18 + 73 =$

$90 + 18 =$

$21 + 93 =$

$42 + 1 =$

$17 + 89 =$

$38 + 66 =$

$49 + 89 =$

$83 + 45 =$

$87 + 92 =$

時間：        分        秒

168/400



## 200未満の2桁の足し算@24

$58 + 89 =$

$85 + 70 =$

$57 + 52 =$

$28 + 79 =$

$80 + 3 =$

$31 + 66 =$

$82 + 6 =$

$41 + 38 =$

$65 + 17 =$

$97 + 95 =$

$73 + 65 =$

$10 + 67 =$

$51 + 24 =$

$7 + 88 =$

$39 + 65 =$

$36 + 8 =$

$54 + 60 =$

$13 + 44 =$

$22 + 70 =$

$35 + 71 =$

$42 + 67 =$

$7 + 49 =$

$19 + 84 =$

$85 + 9 =$

時間：          分          秒

169/400

## 200未満の2桁の足し算@24

$11 + 72 =$

$82 + 2 =$

$37 + 33 =$

$63 + 1 =$

$77 + 81 =$

$68 + 4 =$

$67 + 29 =$

$30 + 34 =$

$63 + 89 =$

$22 + 28 =$

$45 + 61 =$

$19 + 27 =$

$22 + 53 =$

$84 + 49 =$

$42 + 39 =$

$53 + 58 =$

$66 + 11 =$

$24 + 67 =$

$56 + 27 =$

$60 + 3 =$

$13 + 56 =$

$53 + 42 =$

$45 + 80 =$

$52 + 54 =$

時間：          分          秒

170/400

## 200未満の2桁の足し算@24

$4 + 42 =$

$5 + 60 =$

$58 + 68 =$

$86 + 54 =$

$21 + 81 =$

$68 + 51 =$

$91 + 87 =$

$81 + 97 =$

$10 + 29 =$

$78 + 58 =$

$44 + 27 =$

$41 + 94 =$

$96 + 14 =$

$81 + 25 =$

$47 + 71 =$

$11 + 76 =$

$5 + 49 =$

$99 + 16 =$

$9 + 42 =$

$75 + 51 =$

$74 + 39 =$

$65 + 20 =$

$43 + 14 =$

$66 + 96 =$

時間：      分      秒

171/400

## 200未満の2桁の足し算@24

$55 + 23 =$

$82 + 86 =$

$77 + 57 =$

$36 + 68 =$

$88 + 96 =$

$99 + 93 =$

$36 + 44 =$

$59 + 76 =$

$8 + 29 =$

$60 + 82 =$

$69 + 4 =$

$51 + 57 =$

$64 + 22 =$

$96 + 67 =$

$89 + 31 =$

$79 + 1 =$

$34 + 11 =$

$18 + 19 =$

$24 + 1 =$

$63 + 29 =$

$81 + 15 =$

$66 + 43 =$

$65 + 88 =$

$28 + 33 =$

時間：        分        秒

172/400

## 200未満の2桁の足し算@24

$95 + 57 =$

$77 + 64 =$

$96 + 70 =$

$45 + 32 =$

$30 + 48 =$

$51 + 20 =$

$20 + 76 =$

$8 + 46 =$

$28 + 53 =$

$41 + 61 =$

$38 + 43 =$

$94 + 60 =$

$88 + 40 =$

$27 + 64 =$

$59 + 72 =$

$78 + 36 =$

$94 + 76 =$

$28 + 76 =$

$62 + 42 =$

$12 + 24 =$

$94 + 93 =$

$79 + 21 =$

$26 + 97 =$

$60 + 41 =$

時間：        分        秒

173/400

## 200未満の2桁の足し算@24

$72 + 97 =$

$74 + 35 =$

$12 + 20 =$

$36 + 38 =$

$99 + 9 =$

$43 + 37 =$

$12 + 34 =$

$49 + 14 =$

$81 + 24 =$

$57 + 80 =$

$33 + 93 =$

$85 + 69 =$

$22 + 50 =$

$10 + 10 =$

$78 + 10 =$

$92 + 2 =$

$20 + 19 =$

$72 + 66 =$

$85 + 78 =$

$55 + 15 =$

$51 + 88 =$

$3 + 75 =$

$23 + 18 =$

$68 + 37 =$

時間：        分        秒

174/400

## 200未満の2桁の足し算@24

$17 + 73 =$

$26 + 84 =$

$31 + 95 =$

$13 + 16 =$

$42 + 58 =$

$74 + 82 =$

$55 + 3 =$

$35 + 23 =$

$5 + 39 =$

$15 + 77 =$

$17 + 85 =$

$75 + 28 =$

$52 + 54 =$

$63 + 43 =$

$46 + 44 =$

$27 + 62 =$

$6 + 91 =$

$49 + 84 =$

$22 + 67 =$

$58 + 59 =$

$99 + 1 =$

$67 + 16 =$

$54 + 35 =$

$22 + 74 =$

時間：      分      秒

175/400

## 200未満の2桁の足し算@24

$24 + 97 =$

$83 + 1 =$

$74 + 57 =$

$4 + 78 =$

$86 + 28 =$

$84 + 84 =$

$91 + 42 =$

$96 + 89 =$

$65 + 91 =$

$61 + 16 =$

$62 + 15 =$

$42 + 84 =$

$60 + 32 =$

$39 + 58 =$

$41 + 15 =$

$17 + 15 =$

$35 + 18 =$

$96 + 62 =$

$55 + 67 =$

$33 + 12 =$

$99 + 33 =$

$7 + 27 =$

$82 + 65 =$

$90 + 3 =$

時間：        分        秒

176/400



## 200未満の2桁の足し算@24

$67 + 18 =$

$94 + 74 =$

$19 + 32 =$

$57 + 23 =$

$70 + 7 =$

$30 + 24 =$

$62 + 20 =$

$4 + 44 =$

$44 + 15 =$

$72 + 17 =$

$12 + 46 =$

$57 + 67 =$

$58 + 8 =$

$71 + 8 =$

$10 + 53 =$

$93 + 46 =$

$71 + 35 =$

$17 + 43 =$

$58 + 67 =$

$39 + 78 =$

$9 + 34 =$

$3 + 8 =$

$72 + 36 =$

$75 + 43 =$

時間：          分          秒

177/400

## 200未満の2桁の足し算@24

$18 + 18 =$

$45 + 96 =$

$16 + 46 =$

$19 + 3 =$

$70 + 14 =$

$49 + 71 =$

$50 + 68 =$

$64 + 76 =$

$78 + 74 =$

$54 + 85 =$

$63 + 62 =$

$24 + 40 =$

$32 + 5 =$

$60 + 47 =$

$35 + 44 =$

$48 + 24 =$

$21 + 69 =$

$58 + 45 =$

$54 + 49 =$

$42 + 2 =$

$3 + 28 =$

$47 + 83 =$

$22 + 84 =$

$34 + 60 =$

時間：      分      秒

178/400

## 200未満の2桁の足し算@24

$17 + 63 =$

$32 + 40 =$

$83 + 15 =$

$37 + 94 =$

$95 + 14 =$

$56 + 88 =$

$31 + 10 =$

$81 + 44 =$

$34 + 61 =$

$32 + 26 =$

$28 + 19 =$

$45 + 52 =$

$16 + 77 =$

$24 + 60 =$

$63 + 56 =$

$51 + 98 =$

$58 + 49 =$

$50 + 24 =$

$22 + 61 =$

$73 + 41 =$

$25 + 53 =$

$58 + 36 =$

$97 + 25 =$

$99 + 15 =$

時間：        分        秒

179/400

## 200未満の2桁の足し算@24

$47 + 92 =$

$97 + 80 =$

$71 + 99 =$

$16 + 58 =$

$29 + 83 =$

$52 + 54 =$

$46 + 42 =$

$99 + 55 =$

$59 + 85 =$

$44 + 30 =$

$89 + 56 =$

$40 + 50 =$

$23 + 54 =$

$52 + 59 =$

$8 + 84 =$

$6 + 40 =$

$89 + 44 =$

$32 + 17 =$

$99 + 10 =$

$85 + 65 =$

$58 + 34 =$

$66 + 3 =$

$43 + 86 =$

$32 + 56 =$

時間：      分      秒

180/400

## 200未満の2桁の足し算@24

$38 + 95 =$

$53 + 31 =$

$10 + 16 =$

$95 + 11 =$

$80 + 28 =$

$69 + 76 =$

$6 + 45 =$

$57 + 71 =$

$85 + 3 =$

$94 + 35 =$

$80 + 3 =$

$32 + 96 =$

$48 + 6 =$

$76 + 41 =$

$52 + 6 =$

$90 + 34 =$

$67 + 59 =$

$10 + 39 =$

$57 + 69 =$

$14 + 56 =$

$25 + 86 =$

$12 + 43 =$

$76 + 3 =$

$86 + 94 =$

時間：        分        秒

181/400

## 200未満の2桁の足し算@24

$52 + 50 =$

$37 + 22 =$

$9 + 86 =$

$85 + 45 =$

$96 + 42 =$

$19 + 9 =$

$33 + 18 =$

$27 + 18 =$

$90 + 90 =$

$30 + 63 =$

$6 + 75 =$

$25 + 24 =$

$77 + 63 =$

$66 + 20 =$

$39 + 65 =$

$60 + 20 =$

$82 + 34 =$

$83 + 32 =$

$38 + 8 =$

$63 + 76 =$

$9 + 48 =$

$38 + 34 =$

$61 + 73 =$

$71 + 88 =$

時間：          分          秒

182/400

## 200未満の2桁の足し算@24

$12 + 26 =$

$22 + 53 =$

$62 + 97 =$

$13 + 37 =$

$63 + 35 =$

$10 + 88 =$

$49 + 54 =$

$74 + 16 =$

$87 + 20 =$

$19 + 20 =$

$11 + 34 =$

$47 + 39 =$

$61 + 36 =$

$57 + 16 =$

$39 + 93 =$

$96 + 60 =$

$56 + 29 =$

$69 + 93 =$

$37 + 92 =$

$61 + 68 =$

$21 + 82 =$

$95 + 94 =$

$99 + 38 =$

$67 + 54 =$

時間：          分          秒

183/400

## 200未満の2桁の足し算@24

$45 + 29 =$

$94 + 17 =$

$62 + 48 =$

$79 + 53 =$

$90 + 11 =$

$57 + 11 =$

$63 + 52 =$

$8 + 39 =$

$26 + 27 =$

$85 + 91 =$

$91 + 94 =$

$64 + 18 =$

$38 + 65 =$

$90 + 59 =$

$64 + 43 =$

$66 + 40 =$

$83 + 95 =$

$62 + 74 =$

$27 + 98 =$

$30 + 94 =$

$69 + 68 =$

$23 + 94 =$

$40 + 5 =$

$70 + 83 =$

時間：          分          秒

184/400



## 200未満の2桁の足し算@24

$8 + 70 =$

$30 + 25 =$

$95 + 9 =$

$77 + 23 =$

$83 + 98 =$

$25 + 82 =$

$37 + 65 =$

$44 + 74 =$

$63 + 62 =$

$33 + 24 =$

$29 + 33 =$

$90 + 23 =$

$91 + 81 =$

$46 + 5 =$

$62 + 95 =$

$28 + 38 =$

$48 + 28 =$

$83 + 95 =$

$58 + 38 =$

$77 + 67 =$

$50 + 77 =$

$91 + 4 =$

$70 + 76 =$

$27 + 24 =$

時間：          分          秒

185/400

## 200未満の2桁の足し算@24

$25 + 82 =$

$56 + 77 =$

$25 + 24 =$

$17 + 19 =$

$79 + 63 =$

$26 + 36 =$

$75 + 78 =$

$58 + 73 =$

$16 + 64 =$

$39 + 8 =$

$31 + 85 =$

$56 + 17 =$

$73 + 21 =$

$49 + 66 =$

$79 + 79 =$

$57 + 17 =$

$82 + 44 =$

$93 + 69 =$

$7 + 51 =$

$19 + 72 =$

$73 + 11 =$

$94 + 17 =$

$8 + 11 =$

$41 + 57 =$

時間：      分      秒

186/400

## 200未満の2桁の足し算@24

$88 + 95 =$

$94 + 98 =$

$27 + 99 =$

$70 + 93 =$

$79 + 85 =$

$6 + 58 =$

$81 + 44 =$

$71 + 57 =$

$90 + 79 =$

$46 + 76 =$

$83 + 46 =$

$96 + 49 =$

$96 + 92 =$

$18 + 97 =$

$89 + 41 =$

$16 + 49 =$

$48 + 78 =$

$97 + 51 =$

$65 + 83 =$

$26 + 78 =$

$35 + 30 =$

$37 + 32 =$

$35 + 93 =$

$12 + 17 =$

時間：        分        秒

187/400

## 200未満の2桁の足し算@24

$40 + 32 =$

$43 + 5 =$

$97 + 17 =$

$18 + 62 =$

$86 + 97 =$

$60 + 49 =$

$47 + 69 =$

$31 + 16 =$

$49 + 65 =$

$35 + 6 =$

$83 + 14 =$

$52 + 16 =$

$51 + 34 =$

$52 + 19 =$

$74 + 84 =$

$17 + 55 =$

$75 + 50 =$

$12 + 8 =$

$60 + 90 =$

$61 + 53 =$

$33 + 46 =$

$88 + 68 =$

$13 + 81 =$

$20 + 52 =$

時間：        分        秒

188/400

## 200未満の2桁の足し算@24

$97 + 69 =$

$57 + 54 =$

$15 + 91 =$

$59 + 33 =$

$96 + 40 =$

$49 + 70 =$

$52 + 91 =$

$79 + 81 =$

$93 + 3 =$

$37 + 42 =$

$30 + 11 =$

$84 + 17 =$

$55 + 91 =$

$73 + 86 =$

$26 + 19 =$

$76 + 89 =$

$60 + 75 =$

$78 + 80 =$

$62 + 56 =$

$91 + 18 =$

$87 + 86 =$

$77 + 69 =$

$87 + 19 =$

$76 + 70 =$

時間：          分          秒

189/400

## 200未満の2桁の足し算@24

$77 + 30 =$

$73 + 79 =$

$54 + 53 =$

$94 + 92 =$

$71 + 91 =$

$77 + 10 =$

$92 + 17 =$

$29 + 80 =$

$90 + 97 =$

$35 + 16 =$

$38 + 70 =$

$32 + 89 =$

$32 + 2 =$

$64 + 71 =$

$74 + 82 =$

$90 + 92 =$

$35 + 28 =$

$26 + 63 =$

$57 + 98 =$

$76 + 87 =$

$63 + 25 =$

$89 + 94 =$

$14 + 74 =$

$90 + 64 =$

時間：      分      秒 190/400

## 200未満の2桁の足し算@24

$8 + 81 =$

$21 + 5 =$

$83 + 15 =$

$59 + 81 =$

$21 + 90 =$

$28 + 85 =$

$8 + 31 =$

$81 + 98 =$

$52 + 17 =$

$29 + 65 =$

$46 + 97 =$

$77 + 50 =$

$78 + 96 =$

$98 + 19 =$

$20 + 27 =$

$28 + 87 =$

$47 + 89 =$

$75 + 66 =$

$56 + 27 =$

$86 + 41 =$

$61 + 18 =$

$59 + 50 =$

$47 + 72 =$

$50 + 70 =$

時間：      分      秒

191/400

## 200未満の2桁の足し算@24

$62 + 94 =$

$8 + 50 =$

$78 + 46 =$

$52 + 6 =$

$69 + 26 =$

$77 + 74 =$

$32 + 99 =$

$99 + 46 =$

$38 + 34 =$

$14 + 50 =$

$54 + 61 =$

$99 + 22 =$

$79 + 99 =$

$7 + 10 =$

$96 + 70 =$

$88 + 13 =$

$29 + 14 =$

$89 + 72 =$

$48 + 65 =$

$34 + 42 =$

$63 + 46 =$

$82 + 81 =$

$80 + 70 =$

$77 + 44 =$

時間：        分        秒

192/400



## 200未満の2桁の足し算@24

$11 + 10 =$

$72 + 86 =$

$42 + 45 =$

$25 + 87 =$

$93 + 24 =$

$29 + 95 =$

$37 + 50 =$

$91 + 29 =$

$63 + 9 =$

$19 + 7 =$

$56 + 38 =$

$59 + 84 =$

$36 + 72 =$

$46 + 81 =$

$96 + 54 =$

$68 + 81 =$

$67 + 39 =$

$20 + 17 =$

$29 + 71 =$

$89 + 71 =$

$11 + 93 =$

$5 + 72 =$

$89 + 54 =$

$12 + 36 =$

時間：      分      秒

193/400

## 200未満の2桁の足し算@24

$46 + 82 =$

$16 + 64 =$

$70 + 18 =$

$23 + 29 =$

$50 + 96 =$

$77 + 9 =$

$92 + 9 =$

$76 + 48 =$

$97 + 84 =$

$22 + 11 =$

$54 + 99 =$

$37 + 10 =$

$58 + 26 =$

$66 + 16 =$

$59 + 95 =$

$79 + 27 =$

$17 + 83 =$

$28 + 24 =$

$74 + 66 =$

$91 + 24 =$

$13 + 36 =$

$21 + 14 =$

$30 + 36 =$

$80 + 54 =$

時間：        分        秒

194/400

## 200未満の2桁の足し算@24

$43 + 30 =$

$79 + 54 =$

$95 + 23 =$

$73 + 73 =$

$32 + 91 =$

$26 + 20 =$

$59 + 58 =$

$35 + 65 =$

$25 + 21 =$

$86 + 74 =$

$50 + 42 =$

$20 + 62 =$

$94 + 10 =$

$58 + 76 =$

$56 + 41 =$

$96 + 88 =$

$47 + 77 =$

$69 + 16 =$

$25 + 83 =$

$48 + 42 =$

$84 + 24 =$

$31 + 60 =$

$37 + 63 =$

$15 + 4 =$

時間：        分        秒

195/400

## 200未満の2桁の足し算@24

$10 + 38 =$

$43 + 85 =$

$66 + 47 =$

$88 + 67 =$

$28 + 51 =$

$90 + 88 =$

$62 + 74 =$

$30 + 19 =$

$3 + 13 =$

$15 + 11 =$

$58 + 71 =$

$90 + 67 =$

$8 + 20 =$

$20 + 84 =$

$19 + 23 =$

$54 + 22 =$

$73 + 7 =$

$47 + 18 =$

$83 + 24 =$

$62 + 82 =$

$19 + 2 =$

$95 + 69 =$

$56 + 78 =$

$18 + 35 =$

時間：        分        秒

196/400

## 200未満の2桁の足し算@24

$80 + 34 =$

$87 + 5 =$

$26 + 89 =$

$22 + 58 =$

$14 + 66 =$

$88 + 79 =$

$59 + 4 =$

$61 + 15 =$

$57 + 88 =$

$37 + 23 =$

$62 + 76 =$

$95 + 34 =$

$82 + 79 =$

$38 + 92 =$

$25 + 52 =$

$14 + 66 =$

$19 + 9 =$

$81 + 58 =$

$99 + 12 =$

$74 + 58 =$

$92 + 9 =$

$14 + 27 =$

$27 + 62 =$

$66 + 68 =$

時間：        分        秒

197/400

## 200未満の2桁の足し算@24

$19 + 55 =$

$15 + 93 =$

$28 + 99 =$

$8 + 23 =$

$99 + 9 =$

$61 + 23 =$

$39 + 48 =$

$13 + 90 =$

$75 + 92 =$

$19 + 83 =$

$26 + 17 =$

$27 + 18 =$

$23 + 55 =$

$73 + 57 =$

$58 + 27 =$

$97 + 89 =$

$60 + 99 =$

$15 + 49 =$

$90 + 29 =$

$65 + 22 =$

$46 + 7 =$

$80 + 37 =$

$63 + 47 =$

$93 + 78 =$

時間：        分        秒

198/400

## 200未満の2桁の足し算@24

$8 + 27 =$

$16 + 49 =$

$46 + 57 =$

$66 + 21 =$

$37 + 60 =$

$76 + 81 =$

$37 + 99 =$

$52 + 8 =$

$93 + 24 =$

$13 + 99 =$

$50 + 33 =$

$83 + 76 =$

$79 + 4 =$

$55 + 6 =$

$29 + 84 =$

$93 + 3 =$

$23 + 36 =$

$85 + 15 =$

$8 + 29 =$

$67 + 17 =$

$79 + 36 =$

$67 + 93 =$

$13 + 64 =$

$64 + 18 =$

時間：        分        秒

199/400

## 200未満の2桁の足し算@24

$53 + 24 =$

$64 + 36 =$

$14 + 48 =$

$76 + 49 =$

$80 + 80 =$

$97 + 58 =$

$60 + 42 =$

$82 + 51 =$

$9 + 45 =$

$41 + 37 =$

$31 + 6 =$

$59 + 96 =$

$25 + 55 =$

$41 + 73 =$

$40 + 3 =$

$79 + 87 =$

$84 + 67 =$

$22 + 8 =$

$87 + 72 =$

$23 + 35 =$

$80 + 4 =$

$61 + 91 =$

$26 + 20 =$

$89 + 98 =$

時間：      分      秒 200/400



## 200未満の2桁の足し算@24

$30 + 21 =$

$31 + 3 =$

$71 + 16 =$

$31 + 96 =$

$85 + 29 =$

$82 + 85 =$

$36 + 88 =$

$15 + 19 =$

$16 + 69 =$

$59 + 68 =$

$64 + 73 =$

$26 + 49 =$

$41 + 45 =$

$17 + 57 =$

$99 + 49 =$

$89 + 2 =$

$29 + 72 =$

$97 + 13 =$

$64 + 59 =$

$60 + 70 =$

$41 + 55 =$

$61 + 23 =$

$65 + 41 =$

$9 + 95 =$

時間：      分      秒 201/400

## 200未満の2桁の足し算@24

$83 + 68 =$

$89 + 85 =$

$16 + 14 =$

$25 + 48 =$

$97 + 44 =$

$70 + 67 =$

$78 + 30 =$

$37 + 2 =$

$13 + 47 =$

$27 + 45 =$

$41 + 63 =$

$61 + 88 =$

$65 + 76 =$

$55 + 72 =$

$17 + 66 =$

$62 + 22 =$

$42 + 20 =$

$6 + 3 =$

$41 + 27 =$

$37 + 34 =$

$52 + 86 =$

$50 + 86 =$

$70 + 5 =$

$81 + 86 =$

時間：      分      秒 202/400

## 200未満の2桁の足し算@24

$38 + 42 =$

$85 + 62 =$

$21 + 57 =$

$14 + 61 =$

$90 + 81 =$

$61 + 21 =$

$82 + 48 =$

$4 + 71 =$

$65 + 99 =$

$30 + 68 =$

$21 + 88 =$

$42 + 38 =$

$91 + 63 =$

$57 + 18 =$

$20 + 66 =$

$72 + 31 =$

$93 + 81 =$

$73 + 79 =$

$24 + 94 =$

$59 + 12 =$

$66 + 66 =$

$34 + 18 =$

$85 + 53 =$

$39 + 19 =$

時間：      分      秒 203/400

## 200未満の2桁の足し算@24

$68 + 82 =$

$82 + 9 =$

$75 + 91 =$

$78 + 72 =$

$53 + 97 =$

$57 + 9 =$

$76 + 71 =$

$81 + 54 =$

$30 + 84 =$

$83 + 41 =$

$4 + 64 =$

$28 + 45 =$

$21 + 14 =$

$55 + 20 =$

$86 + 83 =$

$8 + 71 =$

$70 + 83 =$

$33 + 70 =$

$21 + 80 =$

$19 + 15 =$

$32 + 76 =$

$6 + 83 =$

$58 + 86 =$

$99 + 14 =$

時間：      分      秒 204/400

## 200未満の2桁の足し算@24

$80 + 56 =$

$75 + 94 =$

$40 + 70 =$

$20 + 35 =$

$13 + 17 =$

$18 + 83 =$

$49 + 98 =$

$43 + 15 =$

$11 + 69 =$

$20 + 39 =$

$95 + 88 =$

$90 + 96 =$

$47 + 97 =$

$98 + 58 =$

$61 + 73 =$

$14 + 87 =$

$17 + 83 =$

$29 + 36 =$

$89 + 38 =$

$81 + 25 =$

$66 + 41 =$

$90 + 11 =$

$52 + 86 =$

$93 + 9 =$

時間：      分      秒 205/400

## 200未満の2桁の足し算@24

$68 + 76 =$

$54 + 3 =$

$51 + 4 =$

$8 + 35 =$

$73 + 82 =$

$71 + 70 =$

$73 + 50 =$

$6 + 47 =$

$89 + 79 =$

$73 + 82 =$

$88 + 29 =$

$12 + 16 =$

$13 + 80 =$

$39 + 34 =$

$36 + 82 =$

$78 + 67 =$

$71 + 40 =$

$70 + 56 =$

$81 + 47 =$

$45 + 30 =$

$44 + 44 =$

$57 + 97 =$

$97 + 57 =$

$90 + 86 =$

時間：      分      秒 206/400

## 200未満の2桁の足し算@24

$56 + 15 =$

$20 + 99 =$

$49 + 72 =$

$99 + 52 =$

$11 + 17 =$

$74 + 15 =$

$82 + 16 =$

$42 + 37 =$

$17 + 17 =$

$10 + 81 =$

$72 + 34 =$

$94 + 76 =$

$53 + 28 =$

$24 + 22 =$

$65 + 44 =$

$39 + 87 =$

$42 + 69 =$

$82 + 4 =$

$71 + 1 =$

$19 + 34 =$

$77 + 69 =$

$5 + 59 =$

$63 + 25 =$

$37 + 16 =$

時間：      分      秒 207/400

## 200未満の2桁の足し算@24

$88 + 95 =$

$37 + 20 =$

$60 + 36 =$

$48 + 78 =$

$5 + 31 =$

$97 + 6 =$

$66 + 22 =$

$31 + 22 =$

$64 + 78 =$

$85 + 72 =$

$84 + 41 =$

$21 + 29 =$

$42 + 18 =$

$71 + 39 =$

$26 + 11 =$

$23 + 52 =$

$51 + 47 =$

$62 + 48 =$

$68 + 18 =$

$77 + 98 =$

$15 + 96 =$

$73 + 43 =$

$88 + 4 =$

$53 + 4 =$

時間：      分      秒 208/400



## 200未満の2桁の足し算@24

$91 + 93 =$

$18 + 99 =$

$6 + 27 =$

$56 + 43 =$

$77 + 45 =$

$83 + 47 =$

$20 + 65 =$

$72 + 22 =$

$57 + 99 =$

$29 + 12 =$

$46 + 53 =$

$45 + 26 =$

$80 + 92 =$

$5 + 47 =$

$56 + 55 =$

$42 + 22 =$

$93 + 77 =$

$97 + 66 =$

$36 + 56 =$

$51 + 70 =$

$90 + 94 =$

$70 + 73 =$

$82 + 94 =$

$14 + 29 =$

時間：      分      秒 209/400

## 200未満の2桁の足し算@24

$20 + 15 =$

$38 + 30 =$

$25 + 86 =$

$65 + 94 =$

$39 + 74 =$

$25 + 86 =$

$15 + 48 =$

$81 + 49 =$

$38 + 10 =$

$64 + 57 =$

$41 + 35 =$

$54 + 15 =$

$70 + 43 =$

$21 + 17 =$

$45 + 74 =$

$26 + 50 =$

$65 + 11 =$

$41 + 70 =$

$5 + 96 =$

$27 + 11 =$

$93 + 57 =$

$83 + 15 =$

$11 + 82 =$

$33 + 19 =$

時間：      分      秒 210/400

## 200未満の2桁の足し算@24

$10 + 5 =$

$29 + 49 =$

$17 + 82 =$

$81 + 50 =$

$78 + 10 =$

$53 + 44 =$

$63 + 97 =$

$68 + 67 =$

$27 + 66 =$

$48 + 48 =$

$18 + 14 =$

$50 + 73 =$

$75 + 25 =$

$29 + 98 =$

$96 + 74 =$

$90 + 21 =$

$88 + 96 =$

$25 + 29 =$

$48 + 55 =$

$24 + 89 =$

$49 + 94 =$

$53 + 6 =$

$3 + 66 =$

$19 + 82 =$

時間：      分      秒 211/400

## 200未満の2桁の足し算@24

$16 + 62 =$

$74 + 78 =$

$27 + 71 =$

$40 + 90 =$

$70 + 93 =$

$3 + 56 =$

$72 + 82 =$

$46 + 59 =$

$39 + 18 =$

$74 + 22 =$

$83 + 46 =$

$19 + 61 =$

$84 + 30 =$

$76 + 53 =$

$37 + 9 =$

$21 + 83 =$

$27 + 26 =$

$81 + 90 =$

$82 + 45 =$

$98 + 55 =$

$70 + 79 =$

$29 + 67 =$

$85 + 92 =$

$47 + 59 =$

時間：      分      秒 212/400

## 200未満の2桁の足し算@24

$88 + 54 =$

$41 + 78 =$

$72 + 98 =$

$39 + 86 =$

$84 + 82 =$

$73 + 12 =$

$74 + 74 =$

$9 + 36 =$

$74 + 52 =$

$18 + 97 =$

$61 + 70 =$

$44 + 24 =$

$78 + 91 =$

$6 + 25 =$

$55 + 17 =$

$95 + 71 =$

$49 + 43 =$

$61 + 37 =$

$22 + 2 =$

$46 + 60 =$

$29 + 90 =$

$72 + 94 =$

$50 + 3 =$

$73 + 7 =$

時間：      分      秒 213/400

## 200未満の2桁の足し算@24

$61 + 70 =$

$39 + 3 =$

$99 + 46 =$

$10 + 34 =$

$73 + 38 =$

$54 + 76 =$

$35 + 35 =$

$98 + 60 =$

$84 + 24 =$

$41 + 29 =$

$29 + 26 =$

$13 + 10 =$

$38 + 34 =$

$47 + 82 =$

$58 + 31 =$

$90 + 67 =$

$81 + 35 =$

$69 + 2 =$

$75 + 38 =$

$77 + 53 =$

$15 + 21 =$

$41 + 58 =$

$68 + 28 =$

$43 + 89 =$

時間：        分        秒 214/400

## 200未満の2桁の足し算@24

$26 + 24 =$

$20 + 19 =$

$7 + 50 =$

$22 + 91 =$

$93 + 56 =$

$77 + 22 =$

$39 + 96 =$

$98 + 51 =$

$29 + 29 =$

$50 + 72 =$

$17 + 43 =$

$90 + 73 =$

$85 + 4 =$

$86 + 92 =$

$78 + 97 =$

$12 + 91 =$

$59 + 43 =$

$7 + 51 =$

$95 + 42 =$

$25 + 15 =$

$66 + 53 =$

$38 + 57 =$

$89 + 80 =$

$67 + 49 =$

時間：      分      秒 215/400

## 200未満の2桁の足し算@24

$94 + 5 =$

$31 + 30 =$

$19 + 45 =$

$11 + 16 =$

$46 + 1 =$

$63 + 82 =$

$49 + 77 =$

$53 + 57 =$

$64 + 77 =$

$43 + 67 =$

$98 + 52 =$

$73 + 67 =$

$14 + 64 =$

$77 + 8 =$

$86 + 20 =$

$59 + 34 =$

$25 + 65 =$

$64 + 18 =$

$41 + 89 =$

$38 + 78 =$

$84 + 71 =$

$87 + 4 =$

$78 + 75 =$

$72 + 98 =$

時間：      分      秒 216/400



## 200未満の2桁の足し算@24

$19 + 40 =$

$50 + 41 =$

$19 + 78 =$

$73 + 66 =$

$94 + 97 =$

$23 + 78 =$

$63 + 26 =$

$40 + 24 =$

$58 + 51 =$

$70 + 29 =$

$65 + 75 =$

$3 + 90 =$

$38 + 36 =$

$95 + 53 =$

$93 + 62 =$

$66 + 58 =$

$38 + 95 =$

$55 + 41 =$

$69 + 55 =$

$33 + 54 =$

$3 + 17 =$

$72 + 1 =$

$26 + 24 =$

$31 + 22 =$

時間：          分          秒 217/400

## 200未満の2桁の足し算@24

$32 + 3 =$

$56 + 7 =$

$84 + 73 =$

$80 + 59 =$

$78 + 22 =$

$93 + 18 =$

$51 + 65 =$

$88 + 85 =$

$11 + 42 =$

$83 + 99 =$

$96 + 84 =$

$56 + 99 =$

$39 + 64 =$

$44 + 47 =$

$97 + 39 =$

$78 + 41 =$

$41 + 96 =$

$53 + 96 =$

$81 + 82 =$

$75 + 35 =$

$50 + 84 =$

$97 + 59 =$

$77 + 20 =$

$65 + 30 =$

時間：      分      秒 218/400

## 200未満の2桁の足し算@24

$94 + 96 =$

$97 + 97 =$

$15 + 54 =$

$54 + 89 =$

$49 + 49 =$

$50 + 38 =$

$43 + 32 =$

$90 + 2 =$

$24 + 63 =$

$84 + 19 =$

$74 + 44 =$

$54 + 94 =$

$41 + 30 =$

$84 + 75 =$

$67 + 81 =$

$37 + 83 =$

$77 + 83 =$

$36 + 44 =$

$66 + 97 =$

$80 + 76 =$

$41 + 44 =$

$32 + 93 =$

$40 + 96 =$

$56 + 57 =$

時間：      分      秒 219/400

## 200未満の2桁の足し算@24

$30 + 95 =$

$96 + 85 =$

$25 + 57 =$

$55 + 25 =$

$83 + 8 =$

$48 + 96 =$

$32 + 6 =$

$73 + 79 =$

$49 + 64 =$

$57 + 28 =$

$50 + 22 =$

$23 + 54 =$

$9 + 11 =$

$76 + 50 =$

$60 + 73 =$

$4 + 76 =$

$27 + 39 =$

$70 + 30 =$

$60 + 53 =$

$8 + 46 =$

$89 + 14 =$

$96 + 10 =$

$26 + 56 =$

$67 + 66 =$

時間：      分      秒 220/400

## 200未満の2桁の足し算@24

$56 + 9 =$

$33 + 19 =$

$97 + 71 =$

$64 + 55 =$

$4 + 24 =$

$83 + 79 =$

$79 + 89 =$

$52 + 29 =$

$59 + 13 =$

$99 + 9 =$

$43 + 89 =$

$74 + 77 =$

$27 + 48 =$

$84 + 41 =$

$18 + 15 =$

$67 + 72 =$

$25 + 36 =$

$93 + 76 =$

$94 + 55 =$

$95 + 85 =$

$99 + 60 =$

$38 + 9 =$

$56 + 93 =$

$51 + 36 =$

時間：      分      秒 221/400

## 200未満の2桁の足し算@24

$51 + 90 =$

$93 + 52 =$

$28 + 98 =$

$8 + 34 =$

$99 + 67 =$

$33 + 97 =$

$98 + 20 =$

$31 + 42 =$

$69 + 59 =$

$61 + 40 =$

$79 + 64 =$

$27 + 70 =$

$54 + 72 =$

$91 + 78 =$

$48 + 50 =$

$39 + 45 =$

$50 + 13 =$

$79 + 73 =$

$36 + 18 =$

$3 + 81 =$

$14 + 84 =$

$68 + 82 =$

$81 + 14 =$

$88 + 40 =$

時間：      分      秒 222/400

## 200未満の2桁の足し算@24

$21 + 35 =$

$9 + 69 =$

$53 + 19 =$

$26 + 48 =$

$52 + 88 =$

$80 + 84 =$

$67 + 30 =$

$59 + 55 =$

$73 + 82 =$

$48 + 58 =$

$63 + 69 =$

$30 + 61 =$

$51 + 58 =$

$91 + 37 =$

$97 + 50 =$

$85 + 36 =$

$22 + 34 =$

$90 + 93 =$

$26 + 50 =$

$60 + 52 =$

$71 + 45 =$

$50 + 57 =$

$13 + 67 =$

$21 + 11 =$

時間：      分      秒 223/400

## 200未満の2桁の足し算@24

$83 + 87 =$

$17 + 59 =$

$74 + 22 =$

$28 + 3 =$

$72 + 58 =$

$89 + 10 =$

$42 + 28 =$

$41 + 80 =$

$99 + 72 =$

$63 + 49 =$

$35 + 20 =$

$22 + 60 =$

$45 + 48 =$

$68 + 76 =$

$36 + 78 =$

$27 + 28 =$

$50 + 39 =$

$79 + 59 =$

$10 + 24 =$

$61 + 39 =$

$32 + 94 =$

$82 + 67 =$

$5 + 28 =$

$60 + 96 =$

時間：      分      秒 224/400



## 200未満の2桁の足し算@24

$83 + 89 =$

$73 + 10 =$

$22 + 81 =$

$64 + 28 =$

$42 + 32 =$

$29 + 56 =$

$67 + 77 =$

$24 + 65 =$

$15 + 13 =$

$59 + 21 =$

$42 + 55 =$

$66 + 77 =$

$16 + 6 =$

$83 + 19 =$

$52 + 54 =$

$32 + 51 =$

$62 + 17 =$

$59 + 20 =$

$85 + 73 =$

$23 + 35 =$

$4 + 86 =$

$30 + 23 =$

$47 + 13 =$

$53 + 75 =$

時間：      分      秒 225/400

## 200未満の2桁の足し算@24

$47 + 32 =$

$39 + 6 =$

$73 + 59 =$

$25 + 20 =$

$70 + 23 =$

$98 + 22 =$

$45 + 34 =$

$47 + 15 =$

$88 + 20 =$

$84 + 99 =$

$21 + 77 =$

$39 + 11 =$

$32 + 85 =$

$64 + 76 =$

$98 + 91 =$

$53 + 60 =$

$26 + 2 =$

$94 + 5 =$

$47 + 3 =$

$13 + 3 =$

$22 + 15 =$

$36 + 58 =$

$43 + 69 =$

$94 + 63 =$

時間：      分      秒 226/400

## 200未満の2桁の足し算@24

$46 + 10 =$

$24 + 49 =$

$69 + 11 =$

$22 + 32 =$

$8 + 76 =$

$82 + 69 =$

$63 + 39 =$

$47 + 36 =$

$86 + 6 =$

$54 + 34 =$

$29 + 85 =$

$62 + 68 =$

$50 + 70 =$

$75 + 52 =$

$32 + 2 =$

$51 + 46 =$

$37 + 71 =$

$89 + 14 =$

$63 + 33 =$

$96 + 45 =$

$5 + 13 =$

$86 + 67 =$

$91 + 94 =$

$61 + 79 =$

時間：          分          秒 227/400

## 200未満の2桁の足し算@24

$21 + 29 =$

$20 + 61 =$

$29 + 77 =$

$66 + 4 =$

$45 + 82 =$

$58 + 44 =$

$79 + 27 =$

$44 + 33 =$

$63 + 56 =$

$23 + 71 =$

$83 + 62 =$

$67 + 79 =$

$15 + 71 =$

$48 + 92 =$

$51 + 34 =$

$98 + 43 =$

$26 + 57 =$

$72 + 27 =$

$84 + 23 =$

$50 + 52 =$

$80 + 58 =$

$41 + 6 =$

$80 + 3 =$

$88 + 45 =$

時間：      分      秒 228/400

## 200未満の2桁の足し算@24

$74 + 42 =$

$59 + 31 =$

$35 + 42 =$

$41 + 85 =$

$67 + 56 =$

$65 + 52 =$

$47 + 4 =$

$33 + 10 =$

$68 + 53 =$

$73 + 87 =$

$70 + 78 =$

$92 + 42 =$

$21 + 89 =$

$24 + 70 =$

$29 + 58 =$

$84 + 51 =$

$24 + 44 =$

$48 + 82 =$

$93 + 28 =$

$64 + 65 =$

$84 + 92 =$

$98 + 34 =$

$60 + 94 =$

$84 + 69 =$

時間：      分      秒 229/400

## 200未満の2桁の足し算@24

$32 + 6 =$

$18 + 93 =$

$30 + 72 =$

$11 + 19 =$

$48 + 59 =$

$31 + 22 =$

$72 + 88 =$

$91 + 27 =$

$66 + 86 =$

$59 + 37 =$

$24 + 81 =$

$54 + 66 =$

$81 + 40 =$

$93 + 52 =$

$24 + 3 =$

$10 + 82 =$

$36 + 50 =$

$87 + 26 =$

$56 + 89 =$

$35 + 93 =$

$28 + 7 =$

$48 + 99 =$

$8 + 22 =$

$76 + 11 =$

時間：      分      秒 230/400

## 200未満の2桁の足し算@24

$79 + 77 =$

$34 + 41 =$

$59 + 6 =$

$62 + 9 =$

$74 + 67 =$

$17 + 28 =$

$71 + 38 =$

$76 + 5 =$

$28 + 10 =$

$56 + 37 =$

$16 + 31 =$

$27 + 57 =$

$89 + 30 =$

$72 + 66 =$

$67 + 3 =$

$59 + 98 =$

$54 + 44 =$

$81 + 73 =$

$97 + 91 =$

$85 + 46 =$

$17 + 30 =$

$93 + 30 =$

$75 + 45 =$

$97 + 62 =$

時間：        分        秒 231/400

## 200未満の2桁の足し算@24

$92 + 42 =$

$99 + 70 =$

$51 + 27 =$

$18 + 21 =$

$70 + 62 =$

$54 + 30 =$

$45 + 80 =$

$33 + 79 =$

$61 + 68 =$

$86 + 66 =$

$42 + 66 =$

$59 + 75 =$

$71 + 29 =$

$18 + 30 =$

$84 + 19 =$

$81 + 82 =$

$60 + 42 =$

$32 + 94 =$

$4 + 14 =$

$50 + 9 =$

$76 + 99 =$

$20 + 35 =$

$17 + 52 =$

$55 + 85 =$

時間：        分        秒 232/400



## 200未満の2桁の足し算@24

$55 + 14 =$

$79 + 51 =$

$98 + 73 =$

$77 + 25 =$

$93 + 87 =$

$48 + 55 =$

$37 + 67 =$

$29 + 14 =$

$83 + 31 =$

$76 + 12 =$

$14 + 85 =$

$21 + 64 =$

$75 + 31 =$

$91 + 57 =$

$82 + 48 =$

$87 + 63 =$

$19 + 93 =$

$11 + 97 =$

$51 + 59 =$

$73 + 75 =$

$18 + 1 =$

$68 + 45 =$

$47 + 39 =$

$48 + 86 =$

時間：      分      秒 233/400

## 200未満の2桁の足し算@24

$89 + 47 =$

$44 + 59 =$

$28 + 52 =$

$37 + 6 =$

$17 + 92 =$

$21 + 13 =$

$38 + 5 =$

$92 + 66 =$

$86 + 14 =$

$49 + 67 =$

$69 + 14 =$

$51 + 83 =$

$51 + 59 =$

$57 + 53 =$

$93 + 80 =$

$69 + 45 =$

$37 + 14 =$

$86 + 71 =$

$54 + 62 =$

$55 + 32 =$

$63 + 31 =$

$85 + 81 =$

$29 + 62 =$

$89 + 52 =$

時間：      分      秒

234/400

## 200未満の2桁の足し算@24

$19 + 43 =$

$21 + 53 =$

$89 + 88 =$

$78 + 95 =$

$7 + 81 =$

$88 + 77 =$

$60 + 5 =$

$48 + 48 =$

$20 + 65 =$

$10 + 19 =$

$17 + 27 =$

$58 + 22 =$

$54 + 43 =$

$68 + 47 =$

$57 + 40 =$

$25 + 67 =$

$30 + 66 =$

$70 + 50 =$

$38 + 46 =$

$4 + 93 =$

$20 + 33 =$

$4 + 84 =$

$52 + 16 =$

$71 + 79 =$

時間：      分      秒 235/400

## 200未満の2桁の足し算@24

$42 + 78 =$

$38 + 21 =$

$23 + 89 =$

$87 + 16 =$

$45 + 52 =$

$46 + 42 =$

$94 + 92 =$

$57 + 84 =$

$84 + 23 =$

$55 + 57 =$

$5 + 84 =$

$75 + 62 =$

$56 + 84 =$

$66 + 22 =$

$53 + 10 =$

$88 + 7 =$

$51 + 99 =$

$45 + 81 =$

$34 + 23 =$

$67 + 22 =$

$50 + 3 =$

$90 + 33 =$

$74 + 22 =$

$95 + 6 =$

時間：      分      秒 236/400

## 200未満の2桁の足し算@24

$60 + 74 =$

$80 + 28 =$

$46 + 58 =$

$24 + 17 =$

$50 + 82 =$

$95 + 67 =$

$98 + 59 =$

$23 + 50 =$

$15 + 81 =$

$8 + 15 =$

$87 + 5 =$

$33 + 10 =$

$92 + 48 =$

$78 + 95 =$

$57 + 15 =$

$56 + 13 =$

$49 + 83 =$

$28 + 46 =$

$15 + 17 =$

$87 + 35 =$

$96 + 50 =$

$97 + 36 =$

$71 + 74 =$

$86 + 93 =$

時間：      分      秒 237/400

## 200未満の2桁の足し算@24

$50 + 61 =$

$25 + 72 =$

$30 + 33 =$

$53 + 91 =$

$37 + 1 =$

$48 + 30 =$

$55 + 37 =$

$81 + 1 =$

$85 + 98 =$

$69 + 38 =$

$66 + 47 =$

$77 + 82 =$

$93 + 80 =$

$60 + 78 =$

$17 + 13 =$

$39 + 23 =$

$38 + 41 =$

$95 + 27 =$

$68 + 86 =$

$83 + 55 =$

$11 + 26 =$

$52 + 42 =$

$80 + 13 =$

$95 + 4 =$

時間：      分      秒 238/400

## 200未満の2桁の足し算@24

$24 + 20 =$

$72 + 89 =$

$79 + 6 =$

$78 + 73 =$

$35 + 50 =$

$88 + 95 =$

$14 + 20 =$

$90 + 78 =$

$44 + 46 =$

$32 + 4 =$

$73 + 1 =$

$68 + 34 =$

$15 + 55 =$

$48 + 72 =$

$24 + 67 =$

$95 + 43 =$

$12 + 27 =$

$46 + 42 =$

$57 + 58 =$

$91 + 50 =$

$21 + 65 =$

$79 + 44 =$

$28 + 37 =$

$43 + 42 =$

時間：      分      秒 239/400

## 200未満の2桁の足し算@24

$62 + 67 =$

$41 + 33 =$

$85 + 3 =$

$51 + 92 =$

$17 + 30 =$

$16 + 2 =$

$20 + 74 =$

$90 + 90 =$

$27 + 74 =$

$15 + 24 =$

$85 + 5 =$

$14 + 56 =$

$89 + 48 =$

$99 + 60 =$

$19 + 17 =$

$99 + 75 =$

$42 + 91 =$

$90 + 10 =$

$75 + 12 =$

$81 + 68 =$

$48 + 49 =$

$10 + 36 =$

$66 + 93 =$

$72 + 73 =$

時間：      分      秒 240/400



## 200未満の2桁の足し算@24

$59 + 87 =$

$32 + 9 =$

$99 + 84 =$

$22 + 49 =$

$86 + 14 =$

$10 + 42 =$

$63 + 42 =$

$77 + 28 =$

$31 + 22 =$

$59 + 55 =$

$62 + 75 =$

$18 + 35 =$

$37 + 86 =$

$31 + 93 =$

$57 + 50 =$

$4 + 60 =$

$78 + 56 =$

$49 + 70 =$

$84 + 38 =$

$27 + 42 =$

$51 + 42 =$

$75 + 88 =$

$42 + 29 =$

$74 + 39 =$

時間：      分      秒 241/400

## 200未満の2桁の足し算@24

$28 + 35 =$

$76 + 35 =$

$44 + 58 =$

$37 + 71 =$

$67 + 92 =$

$80 + 39 =$

$33 + 77 =$

$6 + 85 =$

$26 + 49 =$

$89 + 49 =$

$26 + 68 =$

$50 + 80 =$

$99 + 8 =$

$28 + 52 =$

$9 + 31 =$

$32 + 18 =$

$38 + 80 =$

$64 + 20 =$

$19 + 35 =$

$71 + 26 =$

$80 + 72 =$

$70 + 41 =$

$54 + 55 =$

$87 + 55 =$

時間：      分      秒 242/400

## 200未満の2桁の足し算@24

$5 + 10 =$

$54 + 22 =$

$98 + 39 =$

$25 + 60 =$

$28 + 88 =$

$33 + 12 =$

$22 + 9 =$

$4 + 42 =$

$92 + 84 =$

$25 + 8 =$

$72 + 33 =$

$19 + 87 =$

$10 + 73 =$

$73 + 95 =$

$91 + 45 =$

$73 + 45 =$

$22 + 74 =$

$55 + 2 =$

$68 + 86 =$

$66 + 3 =$

$91 + 85 =$

$9 + 91 =$

$74 + 31 =$

$41 + 42 =$

時間：      分      秒 243/400

## 200未満の2桁の足し算@24

$61 + 73 =$

$43 + 3 =$

$69 + 53 =$

$42 + 77 =$

$35 + 18 =$

$45 + 54 =$

$86 + 83 =$

$35 + 26 =$

$46 + 82 =$

$3 + 12 =$

$69 + 3 =$

$49 + 64 =$

$31 + 59 =$

$41 + 74 =$

$33 + 18 =$

$52 + 69 =$

$10 + 1 =$

$39 + 88 =$

$31 + 34 =$

$14 + 98 =$

$87 + 7 =$

$76 + 78 =$

$81 + 85 =$

$36 + 81 =$

時間：      分      秒 244/400

## 200未満の2桁の足し算@24

$35 + 57 =$

$41 + 12 =$

$71 + 8 =$

$3 + 48 =$

$21 + 62 =$

$78 + 14 =$

$50 + 29 =$

$5 + 63 =$

$12 + 11 =$

$87 + 11 =$

$83 + 12 =$

$40 + 50 =$

$39 + 87 =$

$37 + 52 =$

$22 + 96 =$

$86 + 80 =$

$33 + 57 =$

$11 + 86 =$

$97 + 93 =$

$87 + 33 =$

$89 + 78 =$

$78 + 33 =$

$15 + 46 =$

$11 + 92 =$

時間：      分      秒 245/400

## 200未満の2桁の足し算@24

$29 + 29 =$

$60 + 11 =$

$76 + 22 =$

$85 + 26 =$

$49 + 6 =$

$11 + 71 =$

$33 + 1 =$

$5 + 90 =$

$60 + 93 =$

$26 + 71 =$

$14 + 13 =$

$20 + 23 =$

$36 + 38 =$

$37 + 39 =$

$61 + 9 =$

$21 + 76 =$

$72 + 27 =$

$30 + 6 =$

$77 + 24 =$

$92 + 2 =$

$65 + 3 =$

$92 + 72 =$

$23 + 18 =$

$33 + 9 =$

時間：      分      秒

246/400

## 200未満の2桁の足し算@24

$82 + 13 =$

$22 + 64 =$

$14 + 88 =$

$93 + 62 =$

$30 + 23 =$

$53 + 61 =$

$48 + 14 =$

$51 + 66 =$

$66 + 81 =$

$11 + 31 =$

$15 + 93 =$

$70 + 78 =$

$41 + 3 =$

$84 + 90 =$

$15 + 75 =$

$77 + 75 =$

$37 + 79 =$

$39 + 89 =$

$75 + 35 =$

$81 + 68 =$

$38 + 3 =$

$15 + 26 =$

$92 + 74 =$

$37 + 4 =$

時間：      分      秒 247/400

## 200未満の2桁の足し算@24

$69 + 17 =$

$32 + 93 =$

$31 + 20 =$

$17 + 79 =$

$64 + 96 =$

$65 + 12 =$

$93 + 35 =$

$78 + 60 =$

$87 + 36 =$

$15 + 68 =$

$81 + 87 =$

$30 + 63 =$

$24 + 30 =$

$91 + 34 =$

$25 + 45 =$

$94 + 91 =$

$7 + 52 =$

$76 + 88 =$

$57 + 38 =$

$22 + 43 =$

$41 + 78 =$

$65 + 8 =$

$31 + 82 =$

$38 + 48 =$

時間：      分      秒 248/400



## 200未満の2桁の足し算@24

$46 + 64 =$

$88 + 92 =$

$99 + 22 =$

$96 + 78 =$

$24 + 71 =$

$95 + 33 =$

$15 + 58 =$

$50 + 96 =$

$94 + 70 =$

$76 + 17 =$

$80 + 43 =$

$15 + 13 =$

$23 + 1 =$

$17 + 11 =$

$4 + 57 =$

$73 + 30 =$

$35 + 35 =$

$9 + 71 =$

$59 + 74 =$

$55 + 97 =$

$34 + 23 =$

$75 + 60 =$

$92 + 95 =$

$96 + 93 =$

時間：      分      秒 249/400

## 200未満の2桁の足し算@24

$58 + 97 =$

$98 + 80 =$

$33 + 59 =$

$96 + 38 =$

$23 + 57 =$

$90 + 22 =$

$52 + 16 =$

$51 + 15 =$

$12 + 34 =$

$80 + 91 =$

$58 + 19 =$

$26 + 90 =$

$93 + 45 =$

$31 + 95 =$

$85 + 44 =$

$9 + 21 =$

$77 + 41 =$

$56 + 36 =$

$30 + 85 =$

$89 + 79 =$

$48 + 26 =$

$40 + 66 =$

$5 + 90 =$

$84 + 58 =$

時間：      分      秒 250/400

## 200未満の2桁の足し算@24

$8 + 46 =$

$22 + 61 =$

$61 + 69 =$

$81 + 27 =$

$65 + 3 =$

$49 + 23 =$

$64 + 82 =$

$26 + 99 =$

$69 + 73 =$

$77 + 83 =$

$69 + 46 =$

$4 + 34 =$

$44 + 79 =$

$52 + 74 =$

$36 + 20 =$

$54 + 29 =$

$90 + 43 =$

$88 + 16 =$

$20 + 93 =$

$58 + 56 =$

$56 + 60 =$

$43 + 13 =$

$8 + 58 =$

$17 + 64 =$

時間：      分      秒 251/400

## 200未満の2桁の足し算@24

$94 + 21 =$

$83 + 13 =$

$61 + 20 =$

$94 + 97 =$

$29 + 46 =$

$96 + 87 =$

$48 + 63 =$

$73 + 41 =$

$11 + 57 =$

$26 + 76 =$

$86 + 73 =$

$49 + 98 =$

$70 + 90 =$

$39 + 33 =$

$22 + 18 =$

$73 + 63 =$

$34 + 32 =$

$89 + 11 =$

$41 + 43 =$

$15 + 2 =$

$26 + 98 =$

$99 + 42 =$

$61 + 98 =$

$98 + 6 =$

時間：      分      秒 252/400

## 200未満の2桁の足し算@24

$23 + 63 =$

$24 + 50 =$

$48 + 24 =$

$59 + 93 =$

$79 + 31 =$

$96 + 37 =$

$50 + 92 =$

$98 + 59 =$

$45 + 98 =$

$63 + 90 =$

$48 + 9 =$

$92 + 54 =$

$28 + 20 =$

$56 + 39 =$

$49 + 99 =$

$71 + 26 =$

$67 + 91 =$

$63 + 88 =$

$9 + 33 =$

$46 + 61 =$

$88 + 24 =$

$51 + 57 =$

$19 + 1 =$

$35 + 98 =$

時間：      分      秒 253/400

## 200未満の2桁の足し算@24

$26 + 22 =$

$97 + 68 =$

$34 + 80 =$

$56 + 40 =$

$55 + 17 =$

$71 + 15 =$

$29 + 96 =$

$79 + 20 =$

$13 + 28 =$

$39 + 56 =$

$17 + 61 =$

$16 + 19 =$

$70 + 53 =$

$10 + 17 =$

$42 + 31 =$

$65 + 45 =$

$39 + 94 =$

$98 + 76 =$

$23 + 14 =$

$59 + 21 =$

$17 + 40 =$

$8 + 94 =$

$94 + 81 =$

$88 + 43 =$

時間：      分      秒 254/400

## 200未満の2桁の足し算@24

$54 + 32 =$

$71 + 26 =$

$65 + 5 =$

$83 + 1 =$

$8 + 52 =$

$55 + 89 =$

$11 + 31 =$

$3 + 27 =$

$58 + 32 =$

$53 + 18 =$

$8 + 2 =$

$51 + 21 =$

$66 + 61 =$

$58 + 79 =$

$14 + 89 =$

$82 + 81 =$

$19 + 59 =$

$22 + 65 =$

$87 + 74 =$

$23 + 30 =$

$41 + 81 =$

$25 + 75 =$

$40 + 65 =$

$41 + 39 =$

時間：      分      秒 255/400

## 200未満の2桁の足し算@24

$19 + 71 =$

$3 + 87 =$

$8 + 75 =$

$37 + 12 =$

$90 + 97 =$

$44 + 66 =$

$73 + 54 =$

$34 + 91 =$

$11 + 40 =$

$3 + 92 =$

$14 + 42 =$

$49 + 69 =$

$83 + 33 =$

$48 + 84 =$

$85 + 70 =$

$90 + 29 =$

$17 + 11 =$

$43 + 49 =$

$19 + 72 =$

$70 + 5 =$

$44 + 26 =$

$48 + 12 =$

$6 + 89 =$

$18 + 75 =$

時間：        分        秒 256/400



## 200未満の2桁の足し算@24

$67 + 54 =$

$42 + 1 =$

$84 + 33 =$

$41 + 35 =$

$55 + 90 =$

$18 + 90 =$

$17 + 42 =$

$71 + 29 =$

$61 + 21 =$

$39 + 50 =$

$72 + 26 =$

$22 + 29 =$

$10 + 58 =$

$52 + 35 =$

$72 + 17 =$

$69 + 79 =$

$22 + 4 =$

$29 + 25 =$

$74 + 17 =$

$73 + 54 =$

$39 + 7 =$

$86 + 56 =$

$62 + 54 =$

$45 + 23 =$

時間：      分      秒 257/400

## 200未満の2桁の足し算@24

$73 + 21 =$

$30 + 56 =$

$37 + 7 =$

$76 + 60 =$

$69 + 27 =$

$26 + 32 =$

$29 + 71 =$

$32 + 29 =$

$54 + 22 =$

$7 + 75 =$

$77 + 92 =$

$42 + 43 =$

$6 + 21 =$

$34 + 42 =$

$64 + 31 =$

$71 + 63 =$

$10 + 31 =$

$8 + 13 =$

$90 + 98 =$

$34 + 89 =$

$84 + 28 =$

$57 + 40 =$

$39 + 85 =$

$35 + 65 =$

時間：      分      秒 258/400

## 200未満の2桁の足し算@24

$90 + 66 =$

$84 + 24 =$

$26 + 24 =$

$17 + 96 =$

$83 + 39 =$

$51 + 11 =$

$29 + 5 =$

$64 + 69 =$

$40 + 80 =$

$23 + 5 =$

$41 + 86 =$

$51 + 13 =$

$55 + 53 =$

$91 + 46 =$

$58 + 10 =$

$61 + 34 =$

$18 + 66 =$

$64 + 96 =$

$34 + 31 =$

$59 + 46 =$

$17 + 55 =$

$56 + 42 =$

$51 + 24 =$

$31 + 71 =$

時間：      分      秒 259/400

## 200未満の2桁の足し算@24

$52 + 52 =$

$30 + 1 =$

$99 + 6 =$

$30 + 56 =$

$47 + 53 =$

$78 + 21 =$

$42 + 20 =$

$50 + 17 =$

$91 + 76 =$

$82 + 1 =$

$13 + 17 =$

$39 + 70 =$

$37 + 80 =$

$92 + 20 =$

$12 + 4 =$

$5 + 31 =$

$32 + 56 =$

$22 + 31 =$

$8 + 32 =$

$62 + 3 =$

$22 + 53 =$

$44 + 25 =$

$42 + 51 =$

$23 + 27 =$

時間：      分      秒 260/400

## 200未満の2桁の足し算@24

$48 + 99 =$

$39 + 69 =$

$83 + 63 =$

$50 + 67 =$

$9 + 41 =$

$31 + 19 =$

$42 + 24 =$

$52 + 2 =$

$9 + 3 =$

$98 + 1 =$

$3 + 78 =$

$76 + 52 =$

$88 + 36 =$

$55 + 28 =$

$97 + 38 =$

$3 + 67 =$

$25 + 67 =$

$47 + 40 =$

$21 + 95 =$

$67 + 52 =$

$30 + 2 =$

$88 + 82 =$

$77 + 2 =$

$46 + 86 =$

時間：          分          秒 261/400

## 200未満の2桁の足し算@24

$43 + 52 =$

$66 + 89 =$

$30 + 81 =$

$88 + 19 =$

$91 + 30 =$

$79 + 85 =$

$8 + 61 =$

$22 + 21 =$

$47 + 75 =$

$79 + 76 =$

$18 + 44 =$

$40 + 6 =$

$25 + 85 =$

$52 + 74 =$

$32 + 97 =$

$45 + 39 =$

$68 + 52 =$

$35 + 84 =$

$85 + 9 =$

$98 + 13 =$

$42 + 30 =$

$56 + 97 =$

$70 + 47 =$

$36 + 42 =$

時間：      分      秒 262/400

## 200未満の2桁の足し算@24

$73 + 98 =$

$95 + 79 =$

$74 + 33 =$

$15 + 33 =$

$96 + 15 =$

$5 + 82 =$

$85 + 53 =$

$31 + 97 =$

$41 + 36 =$

$79 + 61 =$

$86 + 19 =$

$97 + 72 =$

$63 + 89 =$

$75 + 81 =$

$31 + 81 =$

$3 + 46 =$

$39 + 81 =$

$98 + 52 =$

$21 + 57 =$

$51 + 72 =$

$89 + 20 =$

$31 + 45 =$

$74 + 31 =$

$33 + 68 =$

時間：      分      秒 263/400

## 200未満の2桁の足し算@24

$64 + 77 =$

$42 + 69 =$

$91 + 85 =$

$51 + 5 =$

$44 + 48 =$

$98 + 45 =$

$83 + 39 =$

$95 + 31 =$

$54 + 31 =$

$81 + 43 =$

$19 + 40 =$

$67 + 43 =$

$45 + 40 =$

$8 + 74 =$

$29 + 1 =$

$24 + 85 =$

$57 + 78 =$

$97 + 1 =$

$88 + 20 =$

$19 + 68 =$

$43 + 53 =$

$23 + 1 =$

$18 + 85 =$

$83 + 1 =$

時間：      分      秒

264/400



## 200未満の2桁の足し算@24

$84 + 10 =$

$91 + 91 =$

$54 + 48 =$

$70 + 67 =$

$96 + 23 =$

$57 + 68 =$

$45 + 52 =$

$52 + 64 =$

$90 + 60 =$

$55 + 46 =$

$82 + 76 =$

$97 + 8 =$

$39 + 65 =$

$72 + 8 =$

$95 + 93 =$

$44 + 86 =$

$23 + 55 =$

$25 + 55 =$

$59 + 1 =$

$20 + 5 =$

$71 + 39 =$

$85 + 22 =$

$47 + 19 =$

$81 + 80 =$

時間：      分      秒 265/400

## 200未満の2桁の足し算@24

$42 + 94 =$

$59 + 5 =$

$66 + 47 =$

$81 + 38 =$

$50 + 90 =$

$28 + 45 =$

$18 + 21 =$

$11 + 57 =$

$40 + 69 =$

$90 + 53 =$

$83 + 1 =$

$28 + 87 =$

$76 + 33 =$

$7 + 54 =$

$53 + 95 =$

$74 + 36 =$

$33 + 73 =$

$59 + 87 =$

$27 + 20 =$

$70 + 59 =$

$43 + 49 =$

$23 + 71 =$

$29 + 92 =$

$12 + 77 =$

時間：      分      秒 266/400

## 200未満の2桁の足し算@24

$71 + 22 =$

$76 + 36 =$

$16 + 33 =$

$86 + 73 =$

$89 + 37 =$

$56 + 50 =$

$42 + 88 =$

$10 + 94 =$

$70 + 35 =$

$92 + 32 =$

$52 + 67 =$

$69 + 60 =$

$38 + 78 =$

$45 + 69 =$

$63 + 24 =$

$82 + 52 =$

$39 + 15 =$

$8 + 1 =$

$45 + 38 =$

$86 + 94 =$

$38 + 94 =$

$50 + 36 =$

$34 + 52 =$

$20 + 43 =$

時間：          分          秒 267/400

## 200未満の2桁の足し算@24

$25 + 40 =$

$89 + 99 =$

$74 + 46 =$

$35 + 10 =$

$90 + 67 =$

$50 + 35 =$

$61 + 61 =$

$38 + 40 =$

$63 + 76 =$

$82 + 54 =$

$86 + 80 =$

$62 + 93 =$

$87 + 51 =$

$35 + 71 =$

$26 + 42 =$

$91 + 64 =$

$39 + 74 =$

$16 + 81 =$

$52 + 42 =$

$9 + 69 =$

$52 + 67 =$

$65 + 28 =$

$27 + 40 =$

$88 + 22 =$

時間：        分        秒 268/400

## 200未満の2桁の足し算@24

$36 + 39 =$

$93 + 17 =$

$60 + 11 =$

$62 + 6 =$

$56 + 43 =$

$3 + 52 =$

$11 + 10 =$

$73 + 73 =$

$14 + 53 =$

$74 + 27 =$

$60 + 35 =$

$31 + 23 =$

$32 + 66 =$

$75 + 49 =$

$46 + 37 =$

$19 + 50 =$

$38 + 81 =$

$74 + 33 =$

$22 + 36 =$

$17 + 9 =$

$89 + 52 =$

$32 + 56 =$

$68 + 64 =$

$34 + 84 =$

時間：      分      秒 269/400

## 200未満の2桁の足し算@24

$60 + 89 =$

$72 + 98 =$

$49 + 76 =$

$52 + 69 =$

$30 + 66 =$

$34 + 94 =$

$22 + 18 =$

$52 + 68 =$

$84 + 60 =$

$58 + 26 =$

$9 + 99 =$

$45 + 27 =$

$30 + 7 =$

$78 + 60 =$

$91 + 81 =$

$67 + 10 =$

$60 + 29 =$

$86 + 22 =$

$63 + 64 =$

$27 + 3 =$

$28 + 97 =$

$39 + 52 =$

$30 + 34 =$

$20 + 63 =$

時間：      分      秒 270/400

## 200未満の2桁の足し算@24

$43 + 2 =$

$38 + 83 =$

$63 + 28 =$

$59 + 36 =$

$48 + 81 =$

$80 + 78 =$

$89 + 2 =$

$5 + 17 =$

$18 + 2 =$

$36 + 11 =$

$22 + 27 =$

$92 + 17 =$

$96 + 34 =$

$56 + 76 =$

$75 + 9 =$

$59 + 12 =$

$50 + 89 =$

$25 + 33 =$

$35 + 7 =$

$30 + 5 =$

$55 + 57 =$

$48 + 72 =$

$85 + 71 =$

$17 + 64 =$

時間：          分          秒 271/400

## 200未満の2桁の足し算@24

$59 + 72 =$

$16 + 69 =$

$97 + 99 =$

$45 + 26 =$

$78 + 33 =$

$38 + 44 =$

$92 + 44 =$

$10 + 10 =$

$92 + 57 =$

$71 + 30 =$

$38 + 91 =$

$20 + 83 =$

$15 + 30 =$

$76 + 93 =$

$39 + 67 =$

$3 + 7 =$

$62 + 57 =$

$16 + 40 =$

$85 + 60 =$

$73 + 61 =$

$46 + 47 =$

$86 + 78 =$

$63 + 4 =$

$10 + 50 =$

時間：      分      秒 272/400



## 200未満の2桁の足し算@24

$50 + 79 =$

$44 + 46 =$

$23 + 11 =$

$65 + 17 =$

$37 + 74 =$

$52 + 93 =$

$63 + 42 =$

$79 + 12 =$

$14 + 24 =$

$93 + 5 =$

$94 + 62 =$

$74 + 98 =$

$7 + 78 =$

$13 + 2 =$

$15 + 8 =$

$37 + 30 =$

$28 + 4 =$

$18 + 90 =$

$63 + 32 =$

$38 + 50 =$

$48 + 57 =$

$87 + 56 =$

$57 + 55 =$

$93 + 20 =$

時間：      分      秒 273/400

## 200未満の2桁の足し算@24

$30 + 25 =$

$93 + 41 =$

$64 + 25 =$

$43 + 62 =$

$52 + 80 =$

$4 + 43 =$

$70 + 97 =$

$8 + 68 =$

$42 + 37 =$

$24 + 79 =$

$3 + 73 =$

$95 + 87 =$

$9 + 3 =$

$23 + 3 =$

$47 + 97 =$

$83 + 71 =$

$81 + 16 =$

$16 + 94 =$

$72 + 42 =$

$55 + 34 =$

$34 + 46 =$

$75 + 72 =$

$89 + 32 =$

$60 + 42 =$

時間：      分      秒 274/400

## 200未満の2桁の足し算@24

$42 + 7 =$

$94 + 13 =$

$85 + 4 =$

$47 + 98 =$

$95 + 20 =$

$45 + 62 =$

$37 + 39 =$

$61 + 10 =$

$73 + 93 =$

$34 + 91 =$

$88 + 59 =$

$85 + 62 =$

$67 + 25 =$

$89 + 7 =$

$65 + 24 =$

$85 + 48 =$

$26 + 54 =$

$88 + 30 =$

$96 + 24 =$

$51 + 82 =$

$9 + 32 =$

$74 + 53 =$

$16 + 74 =$

$53 + 65 =$

時間：      分      秒 275/400

## 200未満の2桁の足し算@24

$30 + 33 =$

$33 + 18 =$

$70 + 90 =$

$77 + 42 =$

$18 + 52 =$

$76 + 26 =$

$72 + 5 =$

$61 + 27 =$

$74 + 30 =$

$64 + 40 =$

$67 + 30 =$

$4 + 9 =$

$50 + 83 =$

$94 + 29 =$

$97 + 75 =$

$68 + 7 =$

$24 + 9 =$

$67 + 34 =$

$96 + 57 =$

$62 + 7 =$

$61 + 61 =$

$68 + 14 =$

$19 + 43 =$

$25 + 93 =$

時間：      分      秒 276/400

## 200未満の2桁の足し算@24

$29 + 44 =$

$99 + 43 =$

$61 + 3 =$

$52 + 48 =$

$73 + 93 =$

$74 + 13 =$

$6 + 72 =$

$47 + 76 =$

$96 + 78 =$

$98 + 47 =$

$41 + 36 =$

$52 + 14 =$

$21 + 66 =$

$95 + 3 =$

$97 + 85 =$

$14 + 6 =$

$83 + 48 =$

$8 + 62 =$

$23 + 88 =$

$43 + 73 =$

$56 + 57 =$

$20 + 24 =$

$54 + 10 =$

$61 + 75 =$

時間：      分      秒 277/400

## 200未満の2桁の足し算@24

$91 + 99 =$

$22 + 48 =$

$52 + 43 =$

$97 + 4 =$

$42 + 63 =$

$76 + 43 =$

$43 + 9 =$

$3 + 31 =$

$67 + 5 =$

$21 + 97 =$

$54 + 13 =$

$44 + 91 =$

$18 + 24 =$

$39 + 43 =$

$93 + 61 =$

$84 + 5 =$

$33 + 28 =$

$90 + 59 =$

$89 + 41 =$

$10 + 9 =$

$70 + 1 =$

$28 + 45 =$

$80 + 20 =$

$28 + 28 =$

時間：        分        秒 278/400

## 200未満の2桁の足し算@24

$37 + 5 =$

$99 + 96 =$

$96 + 14 =$

$65 + 64 =$

$7 + 70 =$

$67 + 79 =$

$30 + 59 =$

$94 + 95 =$

$96 + 81 =$

$7 + 79 =$

$35 + 42 =$

$20 + 36 =$

$17 + 43 =$

$54 + 10 =$

$40 + 21 =$

$96 + 94 =$

$72 + 32 =$

$47 + 28 =$

$54 + 46 =$

$88 + 39 =$

$32 + 35 =$

$62 + 72 =$

$68 + 75 =$

$25 + 78 =$

時間：        分        秒 279/400

## 200未満の2桁の足し算@24

$68 + 70 =$

$92 + 95 =$

$40 + 89 =$

$59 + 83 =$

$61 + 37 =$

$97 + 56 =$

$35 + 22 =$

$60 + 38 =$

$72 + 63 =$

$59 + 11 =$

$91 + 31 =$

$43 + 46 =$

$50 + 60 =$

$24 + 59 =$

$47 + 58 =$

$93 + 56 =$

$25 + 99 =$

$53 + 51 =$

$68 + 60 =$

$91 + 47 =$

$43 + 96 =$

$52 + 18 =$

$83 + 11 =$

$99 + 94 =$

時間：      分      秒 280/400



## 200未満の2桁の足し算@24

$47 + 82 =$

$95 + 85 =$

$81 + 28 =$

$91 + 94 =$

$48 + 64 =$

$46 + 86 =$

$33 + 68 =$

$92 + 19 =$

$54 + 50 =$

$39 + 14 =$

$76 + 63 =$

$32 + 71 =$

$22 + 28 =$

$11 + 46 =$

$75 + 61 =$

$21 + 78 =$

$88 + 6 =$

$93 + 7 =$

$86 + 72 =$

$20 + 12 =$

$31 + 4 =$

$61 + 6 =$

$13 + 37 =$

$56 + 17 =$

時間：      分      秒 281/400

## 200未満の2桁の足し算@24

$74 + 42 =$

$99 + 19 =$

$6 + 52 =$

$27 + 8 =$

$80 + 12 =$

$28 + 46 =$

$66 + 47 =$

$69 + 25 =$

$10 + 99 =$

$43 + 73 =$

$44 + 51 =$

$49 + 37 =$

$15 + 74 =$

$9 + 57 =$

$28 + 60 =$

$54 + 18 =$

$86 + 34 =$

$8 + 83 =$

$43 + 4 =$

$19 + 54 =$

$40 + 92 =$

$57 + 62 =$

$80 + 22 =$

$54 + 9 =$

時間：      分      秒 282/400

## 200未満の2桁の足し算@24

$70 + 35 =$

$68 + 79 =$

$57 + 16 =$

$98 + 81 =$

$84 + 76 =$

$38 + 36 =$

$91 + 45 =$

$95 + 95 =$

$79 + 20 =$

$88 + 85 =$

$19 + 13 =$

$76 + 51 =$

$31 + 30 =$

$80 + 55 =$

$20 + 54 =$

$63 + 11 =$

$98 + 78 =$

$45 + 90 =$

$88 + 37 =$

$91 + 99 =$

$36 + 24 =$

$91 + 96 =$

$12 + 87 =$

$35 + 19 =$

時間：      分      秒 283/400

## 200未満の2桁の足し算@24

$54 + 51 =$

$67 + 57 =$

$71 + 31 =$

$55 + 51 =$

$41 + 22 =$

$98 + 25 =$

$36 + 61 =$

$31 + 10 =$

$20 + 67 =$

$63 + 45 =$

$32 + 95 =$

$43 + 29 =$

$28 + 44 =$

$29 + 61 =$

$69 + 54 =$

$51 + 5 =$

$90 + 4 =$

$62 + 79 =$

$20 + 62 =$

$51 + 30 =$

$9 + 89 =$

$10 + 33 =$

$57 + 49 =$

$72 + 49 =$

時間：        分        秒

284/400

## 200未満の2桁の足し算@24

$52 + 44 =$

$84 + 90 =$

$70 + 42 =$

$74 + 25 =$

$59 + 81 =$

$69 + 97 =$

$43 + 39 =$

$46 + 13 =$

$77 + 98 =$

$41 + 33 =$

$14 + 95 =$

$36 + 3 =$

$17 + 82 =$

$44 + 32 =$

$24 + 75 =$

$87 + 9 =$

$12 + 2 =$

$89 + 41 =$

$99 + 80 =$

$91 + 2 =$

$37 + 39 =$

$50 + 52 =$

$41 + 73 =$

$57 + 96 =$

時間：      分      秒 285/400

## 200未満の2桁の足し算@24

$79 + 2 =$

$28 + 16 =$

$95 + 99 =$

$71 + 7 =$

$86 + 15 =$

$90 + 61 =$

$37 + 69 =$

$90 + 73 =$

$26 + 27 =$

$34 + 52 =$

$48 + 54 =$

$53 + 53 =$

$43 + 10 =$

$35 + 94 =$

$68 + 34 =$

$44 + 98 =$

$51 + 5 =$

$75 + 79 =$

$41 + 65 =$

$91 + 41 =$

$53 + 3 =$

$29 + 62 =$

$20 + 33 =$

$12 + 95 =$

時間：      分      秒 286/400

## 200未満の2桁の足し算@24

$68 + 45 =$

$84 + 95 =$

$58 + 57 =$

$90 + 6 =$

$59 + 59 =$

$19 + 48 =$

$18 + 62 =$

$74 + 72 =$

$30 + 92 =$

$16 + 97 =$

$43 + 24 =$

$45 + 37 =$

$13 + 30 =$

$91 + 88 =$

$13 + 60 =$

$4 + 1 =$

$70 + 25 =$

$19 + 98 =$

$81 + 67 =$

$17 + 9 =$

$7 + 83 =$

$19 + 95 =$

$75 + 14 =$

$38 + 41 =$

時間：        分        秒 287/400

## 200未満の2桁の足し算@24

$78 + 87 =$

$59 + 74 =$

$79 + 94 =$

$61 + 48 =$

$75 + 84 =$

$16 + 95 =$

$71 + 11 =$

$79 + 15 =$

$59 + 17 =$

$63 + 86 =$

$23 + 60 =$

$81 + 82 =$

$83 + 30 =$

$37 + 14 =$

$57 + 31 =$

$78 + 62 =$

$64 + 38 =$

$43 + 33 =$

$57 + 11 =$

$21 + 21 =$

$25 + 77 =$

$86 + 54 =$

$47 + 18 =$

$89 + 19 =$

時間：      分      秒 288/400



## 200未満の2桁の足し算@24

$69 + 58 =$

$87 + 63 =$

$42 + 46 =$

$22 + 24 =$

$23 + 46 =$

$14 + 15 =$

$59 + 16 =$

$19 + 70 =$

$20 + 79 =$

$54 + 63 =$

$89 + 2 =$

$60 + 27 =$

$52 + 96 =$

$34 + 83 =$

$16 + 89 =$

$59 + 54 =$

$70 + 17 =$

$55 + 87 =$

$59 + 93 =$

$41 + 52 =$

$26 + 66 =$

$28 + 20 =$

$44 + 54 =$

$8 + 12 =$

時間：      分      秒 289/400

## 200未満の2桁の足し算@24

$45 + 78 =$

$90 + 36 =$

$82 + 34 =$

$68 + 15 =$

$18 + 84 =$

$27 + 58 =$

$73 + 52 =$

$33 + 88 =$

$61 + 59 =$

$24 + 33 =$

$4 + 37 =$

$41 + 87 =$

$85 + 81 =$

$35 + 61 =$

$89 + 50 =$

$10 + 94 =$

$40 + 8 =$

$7 + 57 =$

$28 + 53 =$

$22 + 92 =$

$90 + 61 =$

$89 + 2 =$

$13 + 40 =$

$35 + 75 =$

時間：      分      秒 290/400

## 200未満の2桁の足し算@24

$52 + 85 =$

$15 + 42 =$

$13 + 37 =$

$30 + 43 =$

$88 + 59 =$

$57 + 9 =$

$33 + 92 =$

$13 + 80 =$

$84 + 20 =$

$53 + 11 =$

$83 + 14 =$

$15 + 65 =$

$43 + 80 =$

$48 + 8 =$

$44 + 64 =$

$65 + 13 =$

$46 + 70 =$

$23 + 73 =$

$49 + 24 =$

$46 + 14 =$

$25 + 85 =$

$90 + 12 =$

$24 + 19 =$

$76 + 18 =$

時間：      分      秒 291/400

## 200未満の2桁の足し算@24

$74 + 6 =$

$22 + 4 =$

$36 + 2 =$

$87 + 28 =$

$45 + 35 =$

$58 + 67 =$

$89 + 46 =$

$44 + 37 =$

$49 + 48 =$

$16 + 46 =$

$95 + 18 =$

$15 + 26 =$

$61 + 55 =$

$53 + 61 =$

$15 + 37 =$

$27 + 29 =$

$85 + 89 =$

$59 + 63 =$

$62 + 35 =$

$57 + 80 =$

$25 + 43 =$

$42 + 37 =$

$94 + 40 =$

$39 + 91 =$

時間：      分      秒 292/400

## 200未満の2桁の足し算@24

$72 + 4 =$

$81 + 39 =$

$21 + 14 =$

$75 + 74 =$

$12 + 26 =$

$53 + 20 =$

$98 + 22 =$

$61 + 16 =$

$20 + 46 =$

$62 + 23 =$

$90 + 94 =$

$45 + 92 =$

$70 + 75 =$

$10 + 20 =$

$39 + 91 =$

$46 + 61 =$

$55 + 41 =$

$33 + 36 =$

$20 + 98 =$

$23 + 93 =$

$46 + 56 =$

$79 + 44 =$

$32 + 7 =$

$99 + 8 =$

時間：      分      秒 293/400

## 200未満の2桁の足し算@24

$48 + 21 =$

$97 + 61 =$

$70 + 60 =$

$15 + 86 =$

$28 + 91 =$

$74 + 71 =$

$60 + 50 =$

$28 + 31 =$

$22 + 82 =$

$60 + 25 =$

$35 + 30 =$

$12 + 59 =$

$68 + 3 =$

$94 + 65 =$

$74 + 4 =$

$93 + 58 =$

$53 + 13 =$

$9 + 58 =$

$32 + 14 =$

$93 + 86 =$

$98 + 51 =$

$68 + 89 =$

$45 + 65 =$

$46 + 64 =$

時間：      分      秒

294/400

## 200未満の2桁の足し算@24

$27 + 30 =$

$82 + 8 =$

$93 + 29 =$

$30 + 58 =$

$39 + 39 =$

$96 + 14 =$

$47 + 72 =$

$74 + 72 =$

$25 + 43 =$

$35 + 42 =$

$71 + 56 =$

$55 + 16 =$

$81 + 40 =$

$8 + 4 =$

$36 + 92 =$

$96 + 8 =$

$76 + 73 =$

$60 + 56 =$

$79 + 85 =$

$77 + 63 =$

$99 + 5 =$

$47 + 42 =$

$33 + 70 =$

$51 + 81 =$

時間：      分      秒 295/400

## 200未満の2桁の足し算@24

$65 + 44 =$

$44 + 6 =$

$29 + 10 =$

$53 + 21 =$

$55 + 7 =$

$64 + 60 =$

$12 + 85 =$

$22 + 41 =$

$37 + 72 =$

$99 + 77 =$

$20 + 13 =$

$46 + 93 =$

$62 + 89 =$

$70 + 24 =$

$64 + 81 =$

$89 + 46 =$

$21 + 99 =$

$58 + 19 =$

$40 + 20 =$

$78 + 1 =$

$18 + 7 =$

$59 + 31 =$

$65 + 64 =$

$35 + 15 =$

時間：      分      秒 296/400



## 200未満の2桁の足し算@24

$52 + 81 =$

$83 + 19 =$

$67 + 99 =$

$70 + 22 =$

$61 + 70 =$

$49 + 79 =$

$18 + 73 =$

$23 + 65 =$

$3 + 30 =$

$93 + 28 =$

$95 + 21 =$

$46 + 33 =$

$37 + 43 =$

$33 + 86 =$

$31 + 85 =$

$22 + 60 =$

$37 + 92 =$

$88 + 37 =$

$75 + 52 =$

$55 + 81 =$

$36 + 37 =$

$88 + 62 =$

$48 + 53 =$

$93 + 78 =$

時間：      分      秒 297/400

## 200未満の2桁の足し算@24

$81 + 53 =$

$23 + 85 =$

$79 + 87 =$

$86 + 92 =$

$39 + 16 =$

$54 + 65 =$

$52 + 59 =$

$83 + 14 =$

$39 + 23 =$

$95 + 33 =$

$66 + 58 =$

$61 + 82 =$

$39 + 47 =$

$47 + 62 =$

$70 + 28 =$

$82 + 82 =$

$16 + 72 =$

$97 + 79 =$

$4 + 80 =$

$9 + 45 =$

$24 + 85 =$

$86 + 41 =$

$48 + 50 =$

$92 + 44 =$

時間：      分      秒 298/400

## 200未満の2桁の足し算@24

$88 + 65 =$

$97 + 65 =$

$77 + 10 =$

$4 + 18 =$

$38 + 83 =$

$33 + 46 =$

$29 + 6 =$

$52 + 81 =$

$11 + 49 =$

$27 + 15 =$

$68 + 81 =$

$59 + 31 =$

$45 + 63 =$

$11 + 75 =$

$99 + 71 =$

$39 + 44 =$

$79 + 40 =$

$87 + 19 =$

$11 + 13 =$

$62 + 74 =$

$7 + 30 =$

$39 + 4 =$

$97 + 11 =$

$42 + 8 =$

時間：      分      秒 299/400

## 200未満の2桁の足し算@24

$28 + 22 =$

$85 + 1 =$

$40 + 36 =$

$49 + 25 =$

$77 + 80 =$

$40 + 99 =$

$76 + 60 =$

$15 + 18 =$

$91 + 52 =$

$15 + 87 =$

$51 + 76 =$

$59 + 61 =$

$68 + 25 =$

$79 + 80 =$

$62 + 10 =$

$43 + 20 =$

$90 + 7 =$

$58 + 33 =$

$66 + 69 =$

$22 + 96 =$

$10 + 86 =$

$33 + 32 =$

$56 + 45 =$

$23 + 61 =$

時間：      分      秒 300/400

## 200未満の2桁の足し算@24

$79 + 65 =$

$86 + 77 =$

$19 + 57 =$

$50 + 23 =$

$65 + 72 =$

$8 + 48 =$

$99 + 89 =$

$81 + 97 =$

$20 + 99 =$

$82 + 74 =$

$92 + 87 =$

$74 + 97 =$

$94 + 7 =$

$80 + 84 =$

$4 + 66 =$

$52 + 37 =$

$95 + 21 =$

$81 + 3 =$

$78 + 38 =$

$67 + 64 =$

$16 + 3 =$

$84 + 73 =$

$80 + 79 =$

$81 + 28 =$

時間：        分        秒 301/400

## 200未満の2桁の足し算@24

$58 + 52 =$

$8 + 91 =$

$54 + 58 =$

$85 + 49 =$

$25 + 85 =$

$4 + 48 =$

$76 + 33 =$

$43 + 48 =$

$4 + 55 =$

$22 + 81 =$

$88 + 28 =$

$32 + 61 =$

$5 + 61 =$

$94 + 37 =$

$88 + 58 =$

$90 + 57 =$

$85 + 86 =$

$73 + 9 =$

$10 + 13 =$

$17 + 75 =$

$28 + 38 =$

$66 + 56 =$

$6 + 63 =$

$75 + 97 =$

時間：      分      秒 302/400

## 200未満の2桁の足し算@24

$96 + 75 =$

$94 + 29 =$

$25 + 18 =$

$47 + 41 =$

$56 + 76 =$

$84 + 29 =$

$33 + 37 =$

$75 + 31 =$

$28 + 62 =$

$68 + 10 =$

$7 + 70 =$

$97 + 86 =$

$86 + 92 =$

$38 + 79 =$

$11 + 47 =$

$51 + 90 =$

$87 + 21 =$

$54 + 49 =$

$79 + 55 =$

$32 + 29 =$

$50 + 66 =$

$45 + 41 =$

$85 + 62 =$

$63 + 55 =$

時間：      分      秒 303/400

## 200未満の2桁の足し算@24

$4 + 78 =$

$71 + 85 =$

$13 + 95 =$

$79 + 95 =$

$48 + 47 =$

$64 + 73 =$

$47 + 95 =$

$11 + 55 =$

$99 + 92 =$

$62 + 9 =$

$15 + 79 =$

$39 + 3 =$

$28 + 91 =$

$42 + 4 =$

$57 + 96 =$

$18 + 46 =$

$28 + 97 =$

$20 + 98 =$

$84 + 11 =$

$31 + 67 =$

$34 + 48 =$

$42 + 83 =$

$26 + 28 =$

$67 + 38 =$

時間：        分        秒

304/400



## 200未満の2桁の足し算@24

$8 + 17 =$

$65 + 5 =$

$85 + 64 =$

$14 + 85 =$

$42 + 37 =$

$16 + 35 =$

$35 + 22 =$

$39 + 28 =$

$17 + 12 =$

$50 + 37 =$

$42 + 96 =$

$27 + 51 =$

$30 + 78 =$

$84 + 89 =$

$90 + 94 =$

$53 + 34 =$

$62 + 54 =$

$95 + 8 =$

$80 + 61 =$

$73 + 10 =$

$68 + 20 =$

$31 + 8 =$

$48 + 4 =$

$52 + 92 =$

時間：      分      秒 305/400

## 200未満の2桁の足し算@24

$95 + 57 =$

$50 + 77 =$

$55 + 60 =$

$95 + 27 =$

$40 + 59 =$

$23 + 82 =$

$26 + 37 =$

$75 + 64 =$

$27 + 48 =$

$28 + 57 =$

$19 + 21 =$

$10 + 38 =$

$22 + 3 =$

$94 + 36 =$

$65 + 19 =$

$20 + 70 =$

$84 + 56 =$

$85 + 29 =$

$24 + 32 =$

$84 + 84 =$

$89 + 1 =$

$97 + 4 =$

$8 + 68 =$

$48 + 83 =$

時間：      分      秒 306/400

## 200未満の2桁の足し算@24

$41 + 49 =$

$58 + 39 =$

$95 + 11 =$

$85 + 9 =$

$88 + 61 =$

$59 + 6 =$

$84 + 36 =$

$26 + 31 =$

$99 + 50 =$

$84 + 71 =$

$75 + 87 =$

$87 + 30 =$

$41 + 28 =$

$63 + 6 =$

$15 + 20 =$

$27 + 89 =$

$12 + 44 =$

$54 + 51 =$

$68 + 76 =$

$36 + 88 =$

$21 + 35 =$

$20 + 67 =$

$22 + 13 =$

$81 + 81 =$

時間：      分      秒 307/400

## 200未満の2桁の足し算@24

$72 + 20 =$

$76 + 32 =$

$74 + 42 =$

$31 + 19 =$

$24 + 38 =$

$65 + 42 =$

$11 + 82 =$

$55 + 57 =$

$94 + 36 =$

$89 + 47 =$

$6 + 27 =$

$89 + 33 =$

$12 + 2 =$

$71 + 94 =$

$98 + 49 =$

$97 + 93 =$

$26 + 69 =$

$36 + 28 =$

$24 + 63 =$

$70 + 69 =$

$73 + 18 =$

$34 + 68 =$

$90 + 78 =$

$17 + 19 =$

時間：        分        秒 308/400

## 200未満の2桁の足し算@24

$31 + 73 =$

$55 + 2 =$

$23 + 85 =$

$81 + 33 =$

$86 + 32 =$

$53 + 66 =$

$66 + 25 =$

$5 + 7 =$

$19 + 92 =$

$15 + 79 =$

$87 + 9 =$

$63 + 8 =$

$31 + 45 =$

$81 + 35 =$

$25 + 99 =$

$32 + 48 =$

$68 + 2 =$

$22 + 16 =$

$85 + 89 =$

$65 + 22 =$

$18 + 67 =$

$90 + 16 =$

$64 + 5 =$

$91 + 53 =$

時間：        分        秒 309/400

## 200未満の2桁の足し算@24

$7 + 19 =$

$61 + 23 =$

$75 + 18 =$

$4 + 48 =$

$22 + 1 =$

$95 + 62 =$

$98 + 7 =$

$28 + 57 =$

$71 + 88 =$

$15 + 88 =$

$77 + 19 =$

$90 + 89 =$

$76 + 80 =$

$58 + 32 =$

$71 + 88 =$

$40 + 23 =$

$5 + 11 =$

$91 + 2 =$

$54 + 70 =$

$17 + 2 =$

$77 + 79 =$

$82 + 53 =$

$5 + 14 =$

$83 + 90 =$

時間：        分        秒 310/400

## 200未満の2桁の足し算@24

$10 + 7 =$

$30 + 4 =$

$60 + 2 =$

$42 + 89 =$

$11 + 80 =$

$33 + 28 =$

$73 + 75 =$

$21 + 63 =$

$59 + 3 =$

$30 + 12 =$

$65 + 79 =$

$63 + 42 =$

$5 + 1 =$

$89 + 53 =$

$57 + 90 =$

$95 + 28 =$

$16 + 61 =$

$80 + 55 =$

$82 + 19 =$

$70 + 11 =$

$39 + 67 =$

$72 + 73 =$

$30 + 82 =$

$64 + 43 =$

時間：          分          秒 311/400

## 200未満の2桁の足し算@24

$49 + 67 =$

$93 + 83 =$

$21 + 59 =$

$82 + 42 =$

$40 + 39 =$

$17 + 28 =$

$40 + 12 =$

$18 + 43 =$

$70 + 85 =$

$14 + 64 =$

$65 + 45 =$

$29 + 24 =$

$58 + 46 =$

$41 + 67 =$

$48 + 95 =$

$18 + 29 =$

$54 + 32 =$

$49 + 10 =$

$65 + 3 =$

$17 + 36 =$

$25 + 56 =$

$70 + 35 =$

$95 + 58 =$

$50 + 94 =$

時間：          分          秒

312/400



## 200未満の2桁の足し算@24

$77 + 64 =$

$45 + 96 =$

$34 + 11 =$

$62 + 29 =$

$67 + 71 =$

$71 + 33 =$

$30 + 3 =$

$35 + 66 =$

$90 + 90 =$

$12 + 51 =$

$42 + 56 =$

$16 + 18 =$

$23 + 43 =$

$3 + 5 =$

$20 + 86 =$

$68 + 28 =$

$43 + 54 =$

$70 + 65 =$

$18 + 20 =$

$26 + 11 =$

$13 + 18 =$

$41 + 73 =$

$45 + 69 =$

$39 + 51 =$

時間：        分        秒

313/400

## 200未満の2桁の足し算@24

$37 + 14 =$

$22 + 91 =$

$4 + 41 =$

$37 + 14 =$

$86 + 52 =$

$38 + 21 =$

$39 + 40 =$

$27 + 75 =$

$78 + 42 =$

$83 + 54 =$

$46 + 48 =$

$19 + 14 =$

$68 + 17 =$

$82 + 52 =$

$74 + 43 =$

$67 + 66 =$

$8 + 94 =$

$83 + 79 =$

$53 + 52 =$

$55 + 24 =$

$20 + 66 =$

$56 + 92 =$

$97 + 41 =$

$46 + 44 =$

時間：          分          秒

314/400

## 200未満の2桁の足し算@24

$57 + 35 =$

$66 + 35 =$

$18 + 80 =$

$40 + 99 =$

$56 + 37 =$

$83 + 92 =$

$78 + 51 =$

$35 + 67 =$

$86 + 41 =$

$30 + 6 =$

$69 + 23 =$

$75 + 60 =$

$44 + 28 =$

$40 + 62 =$

$9 + 43 =$

$7 + 60 =$

$79 + 30 =$

$73 + 55 =$

$57 + 14 =$

$17 + 44 =$

$85 + 10 =$

$87 + 96 =$

$28 + 22 =$

$29 + 49 =$

時間：      分      秒 315/400

## 200未満の2桁の足し算@24

$43 + 35 =$

$19 + 56 =$

$30 + 53 =$

$41 + 52 =$

$67 + 8 =$

$79 + 17 =$

$61 + 35 =$

$78 + 93 =$

$66 + 64 =$

$81 + 50 =$

$48 + 47 =$

$82 + 45 =$

$26 + 21 =$

$46 + 3 =$

$52 + 82 =$

$87 + 41 =$

$57 + 68 =$

$68 + 98 =$

$37 + 46 =$

$41 + 87 =$

$52 + 8 =$

$90 + 19 =$

$74 + 80 =$

$47 + 70 =$

時間：      分      秒 316/400

## 200未満の2桁の足し算@24

$67 + 64 =$

$66 + 21 =$

$41 + 66 =$

$54 + 28 =$

$7 + 28 =$

$39 + 80 =$

$75 + 86 =$

$52 + 39 =$

$37 + 87 =$

$42 + 29 =$

$75 + 70 =$

$76 + 75 =$

$22 + 94 =$

$89 + 24 =$

$39 + 23 =$

$43 + 85 =$

$5 + 52 =$

$58 + 91 =$

$46 + 93 =$

$97 + 26 =$

$4 + 25 =$

$64 + 3 =$

$21 + 86 =$

$38 + 51 =$

時間：      分      秒 317/400

## 200未満の2桁の足し算@24

$9 + 47 =$

$46 + 30 =$

$60 + 6 =$

$65 + 30 =$

$26 + 16 =$

$29 + 61 =$

$13 + 44 =$

$46 + 61 =$

$69 + 85 =$

$12 + 18 =$

$66 + 81 =$

$26 + 82 =$

$27 + 24 =$

$46 + 34 =$

$51 + 64 =$

$61 + 24 =$

$43 + 72 =$

$48 + 21 =$

$26 + 12 =$

$28 + 58 =$

$64 + 36 =$

$38 + 28 =$

$63 + 37 =$

$30 + 33 =$

時間：      分      秒 318/400

## 200未満の2桁の足し算@24

$27 + 73 =$

$33 + 36 =$

$68 + 55 =$

$10 + 86 =$

$48 + 42 =$

$94 + 21 =$

$71 + 14 =$

$97 + 84 =$

$89 + 61 =$

$29 + 74 =$

$64 + 66 =$

$3 + 74 =$

$86 + 17 =$

$74 + 76 =$

$76 + 78 =$

$41 + 28 =$

$34 + 30 =$

$98 + 13 =$

$26 + 67 =$

$92 + 80 =$

$27 + 32 =$

$60 + 32 =$

$74 + 61 =$

$48 + 90 =$

時間：      分      秒 319/400

## 200未満の2桁の足し算@24

$47 + 66 =$

$30 + 87 =$

$63 + 57 =$

$19 + 86 =$

$85 + 49 =$

$53 + 13 =$

$19 + 12 =$

$20 + 41 =$

$34 + 7 =$

$51 + 98 =$

$19 + 88 =$

$88 + 72 =$

$59 + 77 =$

$76 + 60 =$

$81 + 46 =$

$56 + 24 =$

$44 + 7 =$

$87 + 18 =$

$62 + 3 =$

$31 + 85 =$

$22 + 52 =$

$41 + 53 =$

$7 + 61 =$

$28 + 75 =$

時間：      分      秒 320/400



## 200未満の2桁の足し算@24

$36 + 44 =$

$30 + 75 =$

$56 + 98 =$

$42 + 92 =$

$4 + 85 =$

$78 + 24 =$

$91 + 12 =$

$4 + 90 =$

$64 + 30 =$

$70 + 51 =$

$20 + 48 =$

$22 + 60 =$

$81 + 39 =$

$6 + 61 =$

$27 + 84 =$

$7 + 52 =$

$86 + 8 =$

$31 + 39 =$

$25 + 86 =$

$55 + 22 =$

$42 + 67 =$

$29 + 47 =$

$56 + 46 =$

$87 + 12 =$

時間：      分      秒

321/400

## 200未満の2桁の足し算@24

$27 + 86 =$

$41 + 70 =$

$75 + 91 =$

$62 + 91 =$

$24 + 79 =$

$22 + 78 =$

$17 + 15 =$

$74 + 23 =$

$78 + 51 =$

$61 + 74 =$

$95 + 26 =$

$81 + 22 =$

$79 + 30 =$

$14 + 53 =$

$63 + 83 =$

$72 + 73 =$

$13 + 83 =$

$95 + 80 =$

$51 + 39 =$

$21 + 82 =$

$12 + 41 =$

$70 + 76 =$

$43 + 65 =$

$61 + 23 =$

時間：        分        秒 322/400

## 200未満の2桁の足し算@24

$14 + 40 =$

$96 + 97 =$

$59 + 12 =$

$17 + 56 =$

$76 + 55 =$

$69 + 76 =$

$43 + 34 =$

$54 + 75 =$

$61 + 9 =$

$29 + 34 =$

$83 + 56 =$

$24 + 35 =$

$25 + 27 =$

$52 + 11 =$

$72 + 56 =$

$52 + 74 =$

$66 + 17 =$

$37 + 49 =$

$55 + 16 =$

$68 + 86 =$

$58 + 85 =$

$86 + 2 =$

$61 + 47 =$

$71 + 48 =$

時間：        分        秒

323/400

## 200未満の2桁の足し算@24

$48 + 25 =$

$26 + 43 =$

$74 + 88 =$

$30 + 8 =$

$69 + 73 =$

$96 + 36 =$

$36 + 97 =$

$34 + 19 =$

$26 + 19 =$

$61 + 84 =$

$47 + 34 =$

$11 + 12 =$

$20 + 99 =$

$33 + 68 =$

$77 + 47 =$

$31 + 86 =$

$86 + 59 =$

$46 + 25 =$

$43 + 98 =$

$42 + 34 =$

$98 + 83 =$

$29 + 89 =$

$22 + 46 =$

$41 + 48 =$

時間：      分      秒

324/400

## 200未満の2桁の足し算@24

$93 + 7 =$

$68 + 27 =$

$23 + 48 =$

$37 + 60 =$

$97 + 8 =$

$5 + 56 =$

$40 + 28 =$

$85 + 30 =$

$48 + 6 =$

$82 + 89 =$

$34 + 82 =$

$46 + 38 =$

$42 + 50 =$

$89 + 7 =$

$50 + 65 =$

$51 + 2 =$

$41 + 81 =$

$28 + 82 =$

$72 + 95 =$

$91 + 51 =$

$80 + 62 =$

$59 + 57 =$

$98 + 99 =$

$30 + 33 =$

時間：      分      秒

325/400

## 200未満の2桁の足し算@24

$49 + 93 =$

$97 + 32 =$

$6 + 74 =$

$63 + 71 =$

$84 + 58 =$

$7 + 2 =$

$66 + 95 =$

$59 + 45 =$

$84 + 40 =$

$56 + 56 =$

$45 + 28 =$

$40 + 90 =$

$51 + 99 =$

$42 + 11 =$

$91 + 54 =$

$45 + 19 =$

$48 + 24 =$

$49 + 86 =$

$47 + 54 =$

$87 + 85 =$

$61 + 15 =$

$29 + 48 =$

$64 + 24 =$

$32 + 98 =$

時間：        分        秒 326/400

## 200未満の2桁の足し算@24

$88 + 4 =$

$68 + 10 =$

$74 + 40 =$

$93 + 13 =$

$50 + 38 =$

$78 + 66 =$

$94 + 41 =$

$79 + 67 =$

$16 + 2 =$

$38 + 90 =$

$35 + 12 =$

$20 + 17 =$

$59 + 56 =$

$34 + 34 =$

$86 + 30 =$

$17 + 19 =$

$38 + 78 =$

$87 + 96 =$

$16 + 75 =$

$90 + 77 =$

$37 + 65 =$

$67 + 59 =$

$90 + 77 =$

$23 + 60 =$

時間：        分        秒 327/400

## 200未満の2桁の足し算@24

$21 + 50 =$

$85 + 83 =$

$61 + 52 =$

$43 + 55 =$

$64 + 83 =$

$81 + 94 =$

$16 + 52 =$

$27 + 32 =$

$24 + 89 =$

$60 + 91 =$

$74 + 9 =$

$17 + 26 =$

$55 + 9 =$

$63 + 42 =$

$42 + 80 =$

$78 + 86 =$

$46 + 49 =$

$76 + 49 =$

$48 + 66 =$

$27 + 17 =$

$76 + 58 =$

$64 + 18 =$

$49 + 56 =$

$27 + 58 =$

時間：        分        秒

328/400



## 200未満の2桁の足し算@24

$81 + 81 =$

$48 + 83 =$

$96 + 36 =$

$29 + 44 =$

$33 + 62 =$

$23 + 17 =$

$99 + 96 =$

$49 + 27 =$

$21 + 74 =$

$31 + 39 =$

$96 + 14 =$

$98 + 19 =$

$70 + 71 =$

$17 + 35 =$

$40 + 62 =$

$13 + 11 =$

$95 + 22 =$

$67 + 56 =$

$97 + 82 =$

$60 + 11 =$

$89 + 14 =$

$94 + 27 =$

$31 + 83 =$

$48 + 11 =$

時間：      分      秒 329/400

## 200未満の2桁の足し算@24

$16 + 2 =$

$33 + 76 =$

$36 + 60 =$

$57 + 68 =$

$95 + 68 =$

$51 + 62 =$

$41 + 14 =$

$13 + 80 =$

$33 + 56 =$

$81 + 41 =$

$74 + 42 =$

$3 + 36 =$

$87 + 4 =$

$80 + 13 =$

$22 + 50 =$

$13 + 33 =$

$63 + 87 =$

$56 + 96 =$

$53 + 18 =$

$86 + 41 =$

$24 + 68 =$

$72 + 77 =$

$96 + 57 =$

$49 + 29 =$

時間：      分      秒 330/400

## 200未満の2桁の足し算@24

$98 + 48 =$

$31 + 96 =$

$53 + 39 =$

$3 + 18 =$

$67 + 76 =$

$73 + 97 =$

$10 + 87 =$

$56 + 16 =$

$40 + 7 =$

$74 + 24 =$

$44 + 44 =$

$99 + 39 =$

$28 + 33 =$

$82 + 18 =$

$40 + 2 =$

$15 + 7 =$

$34 + 51 =$

$41 + 79 =$

$99 + 60 =$

$82 + 33 =$

$86 + 1 =$

$45 + 16 =$

$16 + 46 =$

$18 + 88 =$

時間：      分      秒 331/400

## 200未満の2桁の足し算@24

$51 + 91 =$

$28 + 40 =$

$58 + 90 =$

$60 + 59 =$

$76 + 2 =$

$67 + 46 =$

$92 + 38 =$

$41 + 87 =$

$58 + 48 =$

$29 + 36 =$

$78 + 2 =$

$77 + 87 =$

$61 + 21 =$

$19 + 71 =$

$79 + 41 =$

$72 + 10 =$

$31 + 70 =$

$92 + 62 =$

$32 + 50 =$

$64 + 31 =$

$26 + 4 =$

$6 + 51 =$

$79 + 93 =$

$12 + 24 =$

時間：      分      秒 332/400

## 200未満の2桁の足し算@24

$17 + 71 =$

$80 + 14 =$

$77 + 2 =$

$24 + 13 =$

$95 + 63 =$

$37 + 48 =$

$66 + 82 =$

$76 + 57 =$

$46 + 34 =$

$49 + 23 =$

$56 + 43 =$

$24 + 54 =$

$84 + 30 =$

$50 + 26 =$

$8 + 95 =$

$64 + 5 =$

$66 + 11 =$

$87 + 5 =$

$96 + 43 =$

$89 + 48 =$

$85 + 11 =$

$81 + 83 =$

$37 + 69 =$

$65 + 75 =$

時間：        分        秒

333/400

## 200未満の2桁の足し算@24

$59 + 17 =$

$39 + 23 =$

$17 + 34 =$

$93 + 58 =$

$88 + 9 =$

$48 + 21 =$

$65 + 13 =$

$89 + 7 =$

$27 + 85 =$

$3 + 41 =$

$8 + 33 =$

$11 + 55 =$

$66 + 16 =$

$25 + 96 =$

$63 + 62 =$

$35 + 88 =$

$50 + 19 =$

$40 + 86 =$

$53 + 15 =$

$45 + 19 =$

$53 + 26 =$

$61 + 5 =$

$52 + 76 =$

$16 + 60 =$

時間：        分        秒

334/400

## 200未満の2桁の足し算@24

$73 + 51 =$

$84 + 81 =$

$95 + 6 =$

$94 + 36 =$

$53 + 88 =$

$5 + 35 =$

$84 + 45 =$

$22 + 74 =$

$9 + 93 =$

$65 + 92 =$

$17 + 31 =$

$19 + 70 =$

$53 + 98 =$

$72 + 19 =$

$8 + 45 =$

$56 + 90 =$

$18 + 41 =$

$45 + 26 =$

$89 + 12 =$

$78 + 32 =$

$52 + 98 =$

$99 + 95 =$

$88 + 79 =$

$68 + 10 =$

時間：        分        秒

335/400

## 200未満の2桁の足し算@24

$71 + 3 =$

$66 + 31 =$

$59 + 49 =$

$43 + 72 =$

$90 + 31 =$

$69 + 54 =$

$59 + 43 =$

$54 + 1 =$

$97 + 63 =$

$75 + 93 =$

$5 + 58 =$

$87 + 90 =$

$52 + 42 =$

$90 + 49 =$

$54 + 76 =$

$94 + 31 =$

$74 + 94 =$

$48 + 49 =$

$53 + 71 =$

$41 + 69 =$

$68 + 38 =$

$82 + 25 =$

$29 + 9 =$

$42 + 44 =$

時間：      分      秒 336/400



## 200未満の2桁の足し算@24

$22 + 15 =$

$52 + 67 =$

$39 + 55 =$

$79 + 78 =$

$36 + 6 =$

$5 + 70 =$

$4 + 37 =$

$24 + 67 =$

$22 + 97 =$

$13 + 47 =$

$20 + 45 =$

$85 + 49 =$

$3 + 75 =$

$38 + 99 =$

$37 + 38 =$

$95 + 88 =$

$68 + 87 =$

$67 + 49 =$

$56 + 51 =$

$84 + 67 =$

$31 + 24 =$

$72 + 70 =$

$33 + 43 =$

$61 + 86 =$

時間：      分      秒 337/400

## 200未満の2桁の足し算@24

$38 + 10 =$

$98 + 13 =$

$68 + 18 =$

$63 + 53 =$

$78 + 40 =$

$81 + 51 =$

$32 + 93 =$

$6 + 33 =$

$69 + 4 =$

$88 + 36 =$

$15 + 74 =$

$36 + 97 =$

$25 + 12 =$

$96 + 76 =$

$27 + 93 =$

$86 + 39 =$

$95 + 22 =$

$74 + 58 =$

$26 + 3 =$

$27 + 62 =$

$94 + 91 =$

$64 + 78 =$

$13 + 51 =$

$43 + 91 =$

時間：        分        秒

338/400

## 200未満の2桁の足し算@24

$31 + 32 =$

$9 + 76 =$

$71 + 3 =$

$30 + 27 =$

$24 + 12 =$

$92 + 70 =$

$39 + 78 =$

$69 + 71 =$

$54 + 81 =$

$92 + 5 =$

$76 + 9 =$

$16 + 11 =$

$48 + 93 =$

$11 + 99 =$

$78 + 74 =$

$39 + 12 =$

$59 + 94 =$

$19 + 52 =$

$25 + 2 =$

$9 + 51 =$

$41 + 86 =$

$34 + 63 =$

$25 + 61 =$

$4 + 4 =$

時間：      分      秒

339/400

## 200未満の2桁の足し算@24

$61 + 43 =$

$30 + 36 =$

$26 + 18 =$

$62 + 1 =$

$41 + 99 =$

$15 + 87 =$

$76 + 82 =$

$27 + 39 =$

$13 + 2 =$

$89 + 41 =$

$94 + 77 =$

$13 + 25 =$

$78 + 8 =$

$48 + 4 =$

$13 + 21 =$

$84 + 1 =$

$70 + 84 =$

$92 + 43 =$

$50 + 44 =$

$61 + 76 =$

$69 + 10 =$

$70 + 37 =$

$88 + 30 =$

$35 + 1 =$

時間：      分      秒 340/400

## 200未満の2桁の足し算@24

$25 + 24 =$

$43 + 71 =$

$29 + 4 =$

$30 + 8 =$

$15 + 54 =$

$99 + 65 =$

$37 + 69 =$

$71 + 48 =$

$22 + 8 =$

$69 + 86 =$

$5 + 22 =$

$62 + 42 =$

$11 + 61 =$

$94 + 88 =$

$30 + 52 =$

$52 + 14 =$

$5 + 88 =$

$59 + 12 =$

$58 + 88 =$

$79 + 1 =$

$85 + 81 =$

$81 + 97 =$

$42 + 19 =$

$76 + 93 =$

時間：        分        秒

341/400

## 200未満の2桁の足し算@24

$53 + 64 =$

$19 + 93 =$

$21 + 79 =$

$38 + 14 =$

$18 + 98 =$

$21 + 7 =$

$24 + 16 =$

$30 + 41 =$

$7 + 37 =$

$12 + 82 =$

$28 + 45 =$

$99 + 13 =$

$86 + 52 =$

$52 + 45 =$

$45 + 75 =$

$74 + 29 =$

$57 + 63 =$

$24 + 78 =$

$73 + 82 =$

$33 + 36 =$

$4 + 41 =$

$18 + 53 =$

$59 + 73 =$

$34 + 93 =$

時間：      分      秒

342/400

## 200未満の2桁の足し算@24

$34 + 85 =$

$93 + 2 =$

$61 + 87 =$

$16 + 19 =$

$36 + 78 =$

$64 + 20 =$

$93 + 28 =$

$25 + 98 =$

$82 + 14 =$

$50 + 78 =$

$82 + 40 =$

$92 + 95 =$

$29 + 11 =$

$39 + 10 =$

$9 + 34 =$

$80 + 76 =$

$93 + 76 =$

$94 + 95 =$

$63 + 15 =$

$60 + 80 =$

$93 + 8 =$

$38 + 35 =$

$39 + 83 =$

$79 + 45 =$

時間：          分          秒

343/400

## 200未満の2桁の足し算@24

$99 + 84 =$

$66 + 35 =$

$15 + 2 =$

$54 + 56 =$

$78 + 87 =$

$80 + 5 =$

$26 + 27 =$

$15 + 27 =$

$50 + 54 =$

$61 + 47 =$

$54 + 98 =$

$39 + 51 =$

$43 + 3 =$

$50 + 99 =$

$89 + 79 =$

$30 + 18 =$

$45 + 75 =$

$67 + 26 =$

$57 + 54 =$

$61 + 4 =$

$83 + 16 =$

$31 + 70 =$

$42 + 91 =$

$90 + 83 =$

時間：        分        秒

344/400



## 200未満の2桁の足し算@24

$60 + 87 =$

$34 + 40 =$

$60 + 17 =$

$15 + 4 =$

$35 + 49 =$

$25 + 69 =$

$68 + 22 =$

$63 + 52 =$

$66 + 85 =$

$94 + 62 =$

$28 + 58 =$

$83 + 89 =$

$58 + 3 =$

$99 + 56 =$

$78 + 43 =$

$37 + 79 =$

$31 + 55 =$

$65 + 27 =$

$60 + 59 =$

$97 + 67 =$

$92 + 98 =$

$37 + 28 =$

$34 + 54 =$

$12 + 29 =$

時間：      分      秒 345/400

## 200未満の2桁の足し算@24

$26 + 78 =$

$24 + 26 =$

$34 + 76 =$

$82 + 22 =$

$34 + 7 =$

$75 + 14 =$

$85 + 73 =$

$6 + 10 =$

$99 + 84 =$

$73 + 89 =$

$72 + 87 =$

$93 + 27 =$

$93 + 85 =$

$86 + 13 =$

$37 + 50 =$

$53 + 41 =$

$57 + 78 =$

$55 + 42 =$

$67 + 99 =$

$33 + 40 =$

$64 + 45 =$

$3 + 63 =$

$40 + 38 =$

$33 + 55 =$

時間：        分        秒

346/400

## 200未満の2桁の足し算@24

$11 + 48 =$

$23 + 84 =$

$78 + 13 =$

$91 + 67 =$

$32 + 30 =$

$95 + 83 =$

$76 + 14 =$

$63 + 87 =$

$67 + 28 =$

$25 + 73 =$

$76 + 47 =$

$24 + 74 =$

$82 + 98 =$

$21 + 19 =$

$23 + 10 =$

$60 + 42 =$

$35 + 40 =$

$10 + 49 =$

$96 + 70 =$

$27 + 87 =$

$34 + 5 =$

$89 + 14 =$

$32 + 78 =$

$38 + 56 =$

時間：        分        秒

347/400

## 200未満の2桁の足し算@24

$80 + 68 =$

$20 + 72 =$

$83 + 35 =$

$63 + 54 =$

$38 + 35 =$

$63 + 69 =$

$59 + 66 =$

$44 + 94 =$

$12 + 99 =$

$44 + 44 =$

$13 + 43 =$

$56 + 88 =$

$5 + 80 =$

$12 + 78 =$

$92 + 28 =$

$87 + 19 =$

$67 + 84 =$

$29 + 49 =$

$87 + 11 =$

$57 + 95 =$

$25 + 32 =$

$7 + 97 =$

$40 + 38 =$

$67 + 46 =$

時間：      分      秒 348/400

## 200未満の2桁の足し算@24

$37 + 72 =$

$58 + 36 =$

$5 + 4 =$

$52 + 17 =$

$92 + 14 =$

$82 + 57 =$

$37 + 75 =$

$55 + 20 =$

$91 + 22 =$

$23 + 34 =$

$75 + 71 =$

$93 + 92 =$

$91 + 15 =$

$78 + 48 =$

$22 + 25 =$

$29 + 72 =$

$96 + 8 =$

$30 + 68 =$

$92 + 55 =$

$34 + 42 =$

$26 + 24 =$

$71 + 7 =$

$23 + 95 =$

$74 + 85 =$

時間：          分          秒

349/400

## 200未満の2桁の足し算@24

$36 + 78 =$

$50 + 65 =$

$62 + 81 =$

$76 + 19 =$

$60 + 2 =$

$63 + 83 =$

$58 + 90 =$

$63 + 81 =$

$47 + 81 =$

$19 + 4 =$

$75 + 30 =$

$36 + 74 =$

$77 + 31 =$

$29 + 65 =$

$11 + 56 =$

$97 + 91 =$

$96 + 92 =$

$97 + 16 =$

$22 + 81 =$

$65 + 8 =$

$19 + 94 =$

$96 + 59 =$

$76 + 37 =$

$22 + 60 =$

時間：        分        秒 350/400

## 200未満の2桁の足し算@24

$58 + 26 =$

$28 + 12 =$

$73 + 7 =$

$56 + 35 =$

$43 + 24 =$

$95 + 71 =$

$62 + 72 =$

$37 + 41 =$

$24 + 39 =$

$77 + 88 =$

$67 + 39 =$

$68 + 6 =$

$4 + 71 =$

$38 + 53 =$

$82 + 64 =$

$36 + 56 =$

$42 + 25 =$

$64 + 78 =$

$31 + 27 =$

$53 + 15 =$

$13 + 66 =$

$69 + 53 =$

$95 + 97 =$

$36 + 98 =$

時間：      分      秒 351/400

## 200未満の2桁の足し算@24

$34 + 78 =$

$50 + 81 =$

$39 + 82 =$

$88 + 99 =$

$17 + 94 =$

$70 + 69 =$

$32 + 65 =$

$57 + 45 =$

$80 + 39 =$

$19 + 70 =$

$42 + 88 =$

$91 + 62 =$

$65 + 8 =$

$24 + 8 =$

$21 + 57 =$

$69 + 95 =$

$47 + 42 =$

$54 + 6 =$

$14 + 24 =$

$47 + 7 =$

$73 + 4 =$

$60 + 95 =$

$84 + 71 =$

$67 + 98 =$

時間：        分        秒

352/400



## 200未満の2桁の足し算@24

$82 + 76 =$

$87 + 29 =$

$84 + 22 =$

$77 + 57 =$

$57 + 52 =$

$88 + 27 =$

$54 + 8 =$

$85 + 77 =$

$87 + 92 =$

$68 + 14 =$

$54 + 89 =$

$37 + 10 =$

$34 + 55 =$

$99 + 11 =$

$67 + 73 =$

$69 + 81 =$

$31 + 3 =$

$52 + 21 =$

$10 + 96 =$

$68 + 64 =$

$74 + 70 =$

$35 + 73 =$

$28 + 54 =$

$63 + 56 =$

時間：        分        秒

353/400

## 200未満の2桁の足し算@24

$46 + 88 =$

$84 + 95 =$

$92 + 35 =$

$33 + 88 =$

$59 + 85 =$

$96 + 34 =$

$59 + 99 =$

$76 + 7 =$

$49 + 36 =$

$21 + 48 =$

$27 + 49 =$

$92 + 44 =$

$45 + 13 =$

$35 + 52 =$

$98 + 64 =$

$34 + 40 =$

$43 + 70 =$

$82 + 98 =$

$99 + 38 =$

$22 + 44 =$

$10 + 57 =$

$27 + 67 =$

$60 + 6 =$

$73 + 28 =$

時間：        分        秒

354/400

## 200未満の2桁の足し算@24

$48 + 5 =$

$51 + 41 =$

$14 + 88 =$

$22 + 78 =$

$10 + 62 =$

$86 + 66 =$

$65 + 14 =$

$33 + 22 =$

$61 + 12 =$

$67 + 80 =$

$73 + 6 =$

$33 + 98 =$

$47 + 37 =$

$26 + 27 =$

$63 + 74 =$

$50 + 70 =$

$89 + 54 =$

$81 + 2 =$

$53 + 50 =$

$18 + 30 =$

$28 + 61 =$

$81 + 45 =$

$32 + 42 =$

$79 + 45 =$

時間：      分      秒

355/400

## 200未満の2桁の足し算@24

$95 + 68 =$

$82 + 49 =$

$9 + 46 =$

$53 + 97 =$

$48 + 72 =$

$61 + 11 =$

$35 + 82 =$

$57 + 5 =$

$33 + 62 =$

$76 + 96 =$

$3 + 67 =$

$35 + 29 =$

$72 + 38 =$

$82 + 36 =$

$39 + 64 =$

$82 + 12 =$

$66 + 90 =$

$76 + 10 =$

$55 + 48 =$

$92 + 99 =$

$90 + 54 =$

$85 + 15 =$

$19 + 6 =$

$62 + 7 =$

時間：      分      秒

356/400

## 200未満の2桁の足し算@24

$74 + 51 =$

$32 + 4 =$

$51 + 94 =$

$19 + 94 =$

$93 + 88 =$

$19 + 40 =$

$65 + 96 =$

$39 + 31 =$

$82 + 5 =$

$45 + 43 =$

$31 + 26 =$

$69 + 46 =$

$58 + 89 =$

$31 + 8 =$

$52 + 55 =$

$14 + 35 =$

$12 + 32 =$

$8 + 27 =$

$71 + 84 =$

$89 + 67 =$

$68 + 55 =$

$64 + 75 =$

$99 + 6 =$

$31 + 35 =$

時間：        分        秒 357/400

## 200未満の2桁の足し算@24

$8 + 51 =$

$41 + 37 =$

$67 + 76 =$

$34 + 38 =$

$41 + 26 =$

$60 + 45 =$

$50 + 5 =$

$67 + 55 =$

$20 + 2 =$

$68 + 84 =$

$6 + 83 =$

$38 + 86 =$

$63 + 95 =$

$10 + 34 =$

$13 + 86 =$

$35 + 85 =$

$56 + 73 =$

$65 + 51 =$

$56 + 83 =$

$73 + 98 =$

$78 + 40 =$

$85 + 15 =$

$10 + 19 =$

$82 + 19 =$

時間：      分      秒 358/400

## 200未満の2桁の足し算@24

$68 + 66 =$

$78 + 80 =$

$88 + 34 =$

$62 + 56 =$

$61 + 38 =$

$32 + 90 =$

$31 + 15 =$

$91 + 94 =$

$13 + 52 =$

$12 + 93 =$

$38 + 94 =$

$83 + 85 =$

$11 + 85 =$

$70 + 78 =$

$33 + 28 =$

$62 + 36 =$

$95 + 71 =$

$5 + 99 =$

$94 + 78 =$

$96 + 37 =$

$74 + 92 =$

$76 + 78 =$

$99 + 81 =$

$78 + 61 =$

時間：        分        秒 359/400

## 200未満の2桁の足し算@24

$54 + 46 =$

$22 + 72 =$

$19 + 82 =$

$25 + 5 =$

$42 + 90 =$

$72 + 20 =$

$64 + 25 =$

$96 + 18 =$

$49 + 12 =$

$67 + 61 =$

$79 + 40 =$

$71 + 72 =$

$65 + 37 =$

$79 + 99 =$

$13 + 70 =$

$15 + 43 =$

$90 + 64 =$

$95 + 17 =$

$90 + 21 =$

$51 + 41 =$

$16 + 43 =$

$76 + 42 =$

$51 + 97 =$

$84 + 63 =$

時間：      分      秒 360/400



## 200未満の2桁の足し算@24

$58 + 57 =$

$46 + 99 =$

$37 + 40 =$

$19 + 13 =$

$76 + 17 =$

$17 + 25 =$

$29 + 65 =$

$17 + 80 =$

$25 + 6 =$

$86 + 32 =$

$26 + 82 =$

$50 + 35 =$

$26 + 47 =$

$37 + 64 =$

$43 + 81 =$

$39 + 94 =$

$91 + 8 =$

$37 + 45 =$

$28 + 32 =$

$67 + 1 =$

$83 + 42 =$

$53 + 46 =$

$70 + 14 =$

$48 + 90 =$

時間：      分      秒 361/400

## 200未満の2桁の足し算@24

$15 + 74 =$

$29 + 42 =$

$40 + 17 =$

$50 + 75 =$

$99 + 44 =$

$53 + 53 =$

$77 + 55 =$

$28 + 28 =$

$98 + 70 =$

$73 + 79 =$

$61 + 50 =$

$66 + 39 =$

$7 + 12 =$

$67 + 31 =$

$22 + 91 =$

$37 + 24 =$

$52 + 47 =$

$47 + 68 =$

$28 + 77 =$

$34 + 2 =$

$76 + 9 =$

$32 + 34 =$

$90 + 71 =$

$78 + 97 =$

時間：      分      秒 362/400

## 200未満の2桁の足し算@24

$4 + 64 =$

$85 + 72 =$

$6 + 8 =$

$41 + 36 =$

$32 + 80 =$

$20 + 84 =$

$34 + 59 =$

$56 + 84 =$

$83 + 1 =$

$65 + 23 =$

$74 + 38 =$

$40 + 77 =$

$9 + 79 =$

$77 + 32 =$

$78 + 82 =$

$56 + 38 =$

$3 + 10 =$

$71 + 40 =$

$43 + 90 =$

$54 + 53 =$

$12 + 56 =$

$83 + 14 =$

$46 + 91 =$

$92 + 52 =$

時間：      分      秒

363/400

## 200未満の2桁の足し算@24

$71 + 30 =$

$98 + 46 =$

$20 + 19 =$

$6 + 42 =$

$71 + 58 =$

$40 + 16 =$

$28 + 37 =$

$33 + 4 =$

$22 + 88 =$

$78 + 81 =$

$83 + 40 =$

$89 + 55 =$

$56 + 23 =$

$11 + 85 =$

$46 + 94 =$

$39 + 42 =$

$81 + 26 =$

$45 + 48 =$

$39 + 41 =$

$37 + 85 =$

$7 + 61 =$

$74 + 43 =$

$71 + 43 =$

$44 + 30 =$

時間：      分      秒

364/400

## 200未満の2桁の足し算@24

$88 + 82 =$

$33 + 87 =$

$88 + 52 =$

$75 + 89 =$

$61 + 98 =$

$50 + 38 =$

$65 + 62 =$

$43 + 50 =$

$61 + 76 =$

$76 + 56 =$

$27 + 65 =$

$12 + 93 =$

$88 + 39 =$

$32 + 1 =$

$99 + 27 =$

$17 + 68 =$

$76 + 16 =$

$18 + 16 =$

$37 + 32 =$

$52 + 7 =$

$69 + 67 =$

$32 + 87 =$

$75 + 72 =$

$25 + 19 =$

時間：      分      秒

365/400

## 200未満の2桁の足し算@24

$85 + 63 =$

$65 + 43 =$

$20 + 87 =$

$79 + 70 =$

$76 + 47 =$

$47 + 36 =$

$61 + 69 =$

$34 + 58 =$

$98 + 60 =$

$87 + 67 =$

$4 + 60 =$

$24 + 56 =$

$10 + 58 =$

$77 + 23 =$

$66 + 9 =$

$71 + 89 =$

$35 + 62 =$

$54 + 63 =$

$66 + 53 =$

$96 + 20 =$

$54 + 37 =$

$80 + 22 =$

$46 + 56 =$

$29 + 29 =$

時間：      分      秒 366/400

## 200未満の2桁の足し算@24

$97 + 87 =$

$93 + 58 =$

$33 + 11 =$

$77 + 66 =$

$74 + 86 =$

$28 + 62 =$

$50 + 63 =$

$58 + 82 =$

$68 + 63 =$

$7 + 3 =$

$56 + 30 =$

$29 + 81 =$

$80 + 58 =$

$48 + 1 =$

$61 + 66 =$

$53 + 24 =$

$40 + 79 =$

$71 + 74 =$

$83 + 53 =$

$72 + 41 =$

$44 + 8 =$

$74 + 4 =$

$79 + 42 =$

$70 + 1 =$

時間：      分      秒 367/400

## 200未満の2桁の足し算@24

$88 + 53 =$

$63 + 96 =$

$5 + 1 =$

$58 + 48 =$

$50 + 76 =$

$66 + 67 =$

$93 + 56 =$

$28 + 36 =$

$79 + 28 =$

$33 + 49 =$

$37 + 45 =$

$29 + 63 =$

$22 + 30 =$

$30 + 13 =$

$89 + 27 =$

$87 + 64 =$

$45 + 90 =$

$66 + 1 =$

$93 + 39 =$

$71 + 74 =$

$68 + 86 =$

$16 + 93 =$

$61 + 75 =$

$48 + 88 =$

時間：      分      秒 368/400



## 200未満の2桁の足し算@24

$84 + 86 =$

$47 + 42 =$

$30 + 93 =$

$72 + 34 =$

$62 + 86 =$

$24 + 63 =$

$99 + 32 =$

$19 + 43 =$

$92 + 33 =$

$56 + 34 =$

$7 + 85 =$

$38 + 23 =$

$24 + 15 =$

$38 + 93 =$

$78 + 2 =$

$64 + 1 =$

$33 + 19 =$

$34 + 51 =$

$64 + 85 =$

$80 + 76 =$

$16 + 68 =$

$21 + 76 =$

$17 + 87 =$

$51 + 17 =$

時間：      分      秒 369/400

## 200未満の2桁の足し算@24

$61 + 81 =$

$80 + 58 =$

$17 + 69 =$

$83 + 92 =$

$18 + 19 =$

$69 + 25 =$

$71 + 85 =$

$34 + 38 =$

$62 + 41 =$

$80 + 11 =$

$48 + 37 =$

$83 + 27 =$

$79 + 94 =$

$62 + 48 =$

$76 + 60 =$

$95 + 13 =$

$16 + 69 =$

$99 + 25 =$

$11 + 94 =$

$66 + 14 =$

$97 + 10 =$

$21 + 32 =$

$69 + 95 =$

$91 + 41 =$

時間：      分      秒 370/400

## 200未満の2桁の足し算@24

$27 + 94 =$

$82 + 21 =$

$90 + 2 =$

$3 + 59 =$

$28 + 8 =$

$87 + 49 =$

$38 + 11 =$

$19 + 24 =$

$54 + 97 =$

$75 + 86 =$

$40 + 88 =$

$74 + 51 =$

$65 + 42 =$

$88 + 4 =$

$95 + 29 =$

$87 + 21 =$

$57 + 70 =$

$46 + 78 =$

$93 + 43 =$

$71 + 57 =$

$6 + 49 =$

$81 + 3 =$

$98 + 81 =$

$88 + 44 =$

時間：      分      秒 371/400

## 200未満の2桁の足し算@24

$7 + 64 =$

$55 + 25 =$

$70 + 70 =$

$42 + 26 =$

$69 + 61 =$

$18 + 22 =$

$92 + 87 =$

$98 + 71 =$

$69 + 42 =$

$36 + 53 =$

$88 + 54 =$

$87 + 76 =$

$93 + 1 =$

$39 + 58 =$

$85 + 20 =$

$57 + 19 =$

$35 + 87 =$

$13 + 15 =$

$70 + 46 =$

$84 + 47 =$

$80 + 73 =$

$56 + 32 =$

$25 + 81 =$

$11 + 19 =$

時間：      分      秒 372/400

## 200未満の2桁の足し算@24

$15 + 73 =$

$44 + 34 =$

$23 + 26 =$

$29 + 65 =$

$32 + 72 =$

$95 + 49 =$

$62 + 48 =$

$75 + 83 =$

$6 + 92 =$

$34 + 10 =$

$46 + 7 =$

$23 + 17 =$

$55 + 13 =$

$82 + 16 =$

$98 + 77 =$

$41 + 83 =$

$55 + 52 =$

$89 + 83 =$

$48 + 2 =$

$34 + 20 =$

$70 + 11 =$

$54 + 94 =$

$6 + 20 =$

$92 + 53 =$

時間：          分          秒 373/400

## 200未満の2桁の足し算@24

$66 + 12 =$

$5 + 10 =$

$96 + 11 =$

$40 + 4 =$

$28 + 92 =$

$63 + 90 =$

$33 + 33 =$

$11 + 25 =$

$28 + 3 =$

$21 + 65 =$

$67 + 98 =$

$36 + 89 =$

$62 + 61 =$

$17 + 77 =$

$4 + 67 =$

$27 + 33 =$

$36 + 17 =$

$15 + 64 =$

$52 + 28 =$

$24 + 15 =$

$9 + 58 =$

$5 + 58 =$

$97 + 29 =$

$66 + 90 =$

時間：          分          秒

374/400

## 200未満の2桁の足し算@24

$72 + 40 =$

$69 + 17 =$

$45 + 96 =$

$38 + 80 =$

$95 + 15 =$

$89 + 2 =$

$67 + 93 =$

$10 + 79 =$

$53 + 1 =$

$21 + 27 =$

$20 + 51 =$

$86 + 46 =$

$96 + 55 =$

$24 + 34 =$

$29 + 91 =$

$83 + 51 =$

$70 + 92 =$

$83 + 78 =$

$16 + 43 =$

$14 + 79 =$

$54 + 33 =$

$79 + 25 =$

$21 + 76 =$

$62 + 27 =$

時間：      分      秒 375/400

## 200未満の2桁の足し算@24

$51 + 79 =$

$79 + 94 =$

$6 + 45 =$

$59 + 18 =$

$7 + 96 =$

$60 + 44 =$

$23 + 19 =$

$12 + 69 =$

$93 + 48 =$

$68 + 50 =$

$41 + 39 =$

$57 + 52 =$

$28 + 96 =$

$83 + 63 =$

$4 + 73 =$

$15 + 95 =$

$93 + 87 =$

$49 + 5 =$

$58 + 76 =$

$22 + 79 =$

$70 + 39 =$

$20 + 44 =$

$6 + 19 =$

$20 + 34 =$

時間：      分      秒 376/400



## 200未満の2桁の足し算@24

$63 + 13 =$

$65 + 46 =$

$43 + 76 =$

$54 + 64 =$

$88 + 58 =$

$92 + 52 =$

$59 + 12 =$

$89 + 5 =$

$70 + 87 =$

$11 + 7 =$

$29 + 50 =$

$36 + 20 =$

$16 + 16 =$

$96 + 24 =$

$36 + 93 =$

$32 + 15 =$

$50 + 3 =$

$48 + 11 =$

$47 + 20 =$

$16 + 46 =$

$94 + 90 =$

$17 + 20 =$

$87 + 40 =$

$45 + 89 =$

時間：      分      秒 377/400

## 200未満の2桁の足し算@24

$33 + 66 =$

$81 + 65 =$

$86 + 38 =$

$75 + 80 =$

$77 + 91 =$

$65 + 86 =$

$54 + 91 =$

$98 + 98 =$

$52 + 76 =$

$31 + 31 =$

$26 + 94 =$

$37 + 87 =$

$6 + 79 =$

$52 + 6 =$

$36 + 17 =$

$19 + 1 =$

$47 + 9 =$

$48 + 94 =$

$53 + 51 =$

$68 + 94 =$

$57 + 19 =$

$13 + 58 =$

$64 + 11 =$

$54 + 85 =$

時間：        分        秒 378/400

## 200未満の2桁の足し算@24

$71 + 11 =$

$86 + 34 =$

$85 + 26 =$

$57 + 15 =$

$23 + 12 =$

$6 + 12 =$

$14 + 25 =$

$46 + 39 =$

$99 + 40 =$

$49 + 81 =$

$47 + 47 =$

$67 + 46 =$

$38 + 74 =$

$7 + 59 =$

$25 + 72 =$

$99 + 75 =$

$98 + 22 =$

$85 + 13 =$

$15 + 79 =$

$80 + 82 =$

$18 + 62 =$

$38 + 75 =$

$12 + 76 =$

$28 + 13 =$

時間：      分      秒 379/400

## 200未満の2桁の足し算@24

$26 + 56 =$

$31 + 67 =$

$22 + 78 =$

$33 + 41 =$

$94 + 99 =$

$60 + 48 =$

$72 + 71 =$

$79 + 5 =$

$99 + 60 =$

$45 + 71 =$

$79 + 46 =$

$22 + 22 =$

$35 + 15 =$

$73 + 47 =$

$42 + 40 =$

$29 + 8 =$

$7 + 82 =$

$29 + 78 =$

$64 + 40 =$

$11 + 6 =$

$59 + 80 =$

$88 + 66 =$

$27 + 10 =$

$15 + 51 =$

時間：          分          秒

380/400

## 200未満の2桁の足し算@24

$19 + 19 =$

$26 + 45 =$

$52 + 47 =$

$34 + 35 =$

$18 + 25 =$

$72 + 13 =$

$56 + 17 =$

$42 + 26 =$

$25 + 86 =$

$50 + 73 =$

$58 + 70 =$

$89 + 39 =$

$60 + 21 =$

$74 + 41 =$

$40 + 20 =$

$60 + 12 =$

$63 + 60 =$

$21 + 10 =$

$93 + 3 =$

$10 + 49 =$

$99 + 41 =$

$50 + 80 =$

$49 + 77 =$

$70 + 59 =$

時間：        分        秒

381/400

## 200未満の2桁の足し算@24

$38 + 59 =$

$36 + 94 =$

$99 + 8 =$

$48 + 88 =$

$97 + 98 =$

$78 + 19 =$

$98 + 10 =$

$51 + 33 =$

$92 + 32 =$

$61 + 14 =$

$82 + 26 =$

$85 + 47 =$

$51 + 24 =$

$74 + 88 =$

$18 + 40 =$

$32 + 61 =$

$12 + 95 =$

$39 + 95 =$

$69 + 24 =$

$53 + 95 =$

$13 + 84 =$

$78 + 67 =$

$8 + 9 =$

$36 + 47 =$

時間：        分        秒

382/400

## 200未満の2桁の足し算@24

$3 + 99 =$

$66 + 83 =$

$96 + 53 =$

$31 + 80 =$

$67 + 64 =$

$72 + 35 =$

$86 + 92 =$

$19 + 65 =$

$34 + 77 =$

$39 + 73 =$

$26 + 36 =$

$90 + 17 =$

$59 + 33 =$

$8 + 24 =$

$11 + 36 =$

$32 + 31 =$

$81 + 5 =$

$77 + 22 =$

$21 + 58 =$

$25 + 26 =$

$42 + 11 =$

$79 + 78 =$

$21 + 78 =$

$83 + 87 =$

時間：          分          秒

383/400

## 200未満の2桁の足し算@24

$81 + 25 =$

$62 + 95 =$

$45 + 55 =$

$47 + 56 =$

$36 + 95 =$

$25 + 14 =$

$31 + 60 =$

$28 + 81 =$

$23 + 27 =$

$32 + 4 =$

$35 + 97 =$

$33 + 44 =$

$76 + 85 =$

$73 + 36 =$

$94 + 2 =$

$86 + 84 =$

$36 + 61 =$

$90 + 1 =$

$32 + 1 =$

$89 + 42 =$

$49 + 89 =$

$95 + 91 =$

$24 + 95 =$

$19 + 85 =$

時間：        分        秒

384/400



## 200未満の2桁の足し算@24

$11 + 74 =$

$59 + 84 =$

$33 + 21 =$

$29 + 6 =$

$41 + 43 =$

$64 + 86 =$

$98 + 26 =$

$29 + 35 =$

$34 + 42 =$

$42 + 18 =$

$98 + 43 =$

$74 + 62 =$

$61 + 63 =$

$39 + 87 =$

$79 + 96 =$

$59 + 96 =$

$45 + 39 =$

$36 + 45 =$

$54 + 56 =$

$18 + 82 =$

$81 + 38 =$

$95 + 97 =$

$99 + 76 =$

$7 + 84 =$

時間：        分        秒

385/400

## 200未満の2桁の足し算@24

$63 + 75 =$

$40 + 39 =$

$65 + 83 =$

$78 + 67 =$

$5 + 60 =$

$40 + 55 =$

$54 + 41 =$

$4 + 79 =$

$66 + 56 =$

$87 + 64 =$

$34 + 14 =$

$61 + 54 =$

$21 + 93 =$

$16 + 52 =$

$65 + 20 =$

$88 + 4 =$

$49 + 69 =$

$73 + 76 =$

$87 + 1 =$

$81 + 52 =$

$92 + 20 =$

$49 + 15 =$

$84 + 97 =$

$29 + 15 =$

時間：        分        秒

386/400

## 200未満の2桁の足し算@24

$28 + 8 =$

$84 + 42 =$

$79 + 59 =$

$70 + 4 =$

$19 + 78 =$

$43 + 50 =$

$71 + 43 =$

$56 + 7 =$

$60 + 25 =$

$68 + 17 =$

$85 + 28 =$

$61 + 23 =$

$98 + 86 =$

$93 + 86 =$

$7 + 97 =$

$82 + 43 =$

$80 + 88 =$

$14 + 97 =$

$17 + 91 =$

$22 + 23 =$

$24 + 31 =$

$22 + 54 =$

$86 + 58 =$

$42 + 31 =$

時間：        分        秒

387/400

## 200未満の2桁の足し算@24

$71 + 76 =$

$13 + 63 =$

$7 + 25 =$

$66 + 1 =$

$16 + 12 =$

$51 + 81 =$

$14 + 56 =$

$73 + 35 =$

$49 + 79 =$

$70 + 42 =$

$81 + 42 =$

$61 + 9 =$

$33 + 47 =$

$61 + 78 =$

$41 + 71 =$

$91 + 75 =$

$46 + 36 =$

$33 + 83 =$

$70 + 32 =$

$23 + 18 =$

$87 + 20 =$

$73 + 96 =$

$94 + 38 =$

$63 + 17 =$

時間：          分          秒

388/400

## 200未満の2桁の足し算@24

$60 + 98 =$

$19 + 3 =$

$35 + 31 =$

$73 + 23 =$

$36 + 98 =$

$70 + 1 =$

$63 + 54 =$

$11 + 29 =$

$6 + 40 =$

$89 + 75 =$

$80 + 73 =$

$12 + 9 =$

$82 + 36 =$

$17 + 89 =$

$98 + 34 =$

$22 + 54 =$

$83 + 73 =$

$81 + 18 =$

$61 + 45 =$

$27 + 74 =$

$67 + 79 =$

$97 + 7 =$

$54 + 90 =$

$31 + 6 =$

時間：      分      秒

389/400

## 200未満の2桁の足し算@24

$43 + 31 =$

$23 + 52 =$

$42 + 95 =$

$85 + 71 =$

$99 + 12 =$

$88 + 88 =$

$24 + 14 =$

$90 + 82 =$

$42 + 53 =$

$19 + 17 =$

$82 + 85 =$

$89 + 77 =$

$79 + 78 =$

$70 + 77 =$

$33 + 65 =$

$39 + 79 =$

$65 + 76 =$

$21 + 82 =$

$70 + 62 =$

$64 + 39 =$

$47 + 9 =$

$17 + 52 =$

$16 + 83 =$

$4 + 77 =$

時間：      分      秒 390/400

## 200未満の2桁の足し算@24

$39 + 37 =$

$44 + 93 =$

$54 + 69 =$

$62 + 29 =$

$82 + 77 =$

$4 + 86 =$

$34 + 15 =$

$11 + 53 =$

$96 + 58 =$

$32 + 58 =$

$79 + 76 =$

$30 + 56 =$

$78 + 53 =$

$68 + 10 =$

$20 + 79 =$

$42 + 95 =$

$40 + 83 =$

$25 + 28 =$

$34 + 37 =$

$53 + 13 =$

$9 + 61 =$

$36 + 41 =$

$79 + 53 =$

$97 + 31 =$

時間：      分      秒 391/400

## 200未満の2桁の足し算@24

$49 + 46 =$

$74 + 82 =$

$18 + 32 =$

$48 + 17 =$

$70 + 76 =$

$22 + 94 =$

$59 + 82 =$

$24 + 8 =$

$35 + 70 =$

$34 + 52 =$

$96 + 64 =$

$38 + 77 =$

$73 + 89 =$

$32 + 22 =$

$37 + 40 =$

$13 + 64 =$

$19 + 2 =$

$34 + 95 =$

$18 + 58 =$

$47 + 2 =$

$93 + 53 =$

$44 + 13 =$

$86 + 80 =$

$72 + 76 =$

時間：      分      秒 392/400



## 200未満の2桁の足し算@24

$27 + 2 =$

$56 + 97 =$

$34 + 87 =$

$63 + 61 =$

$27 + 92 =$

$92 + 26 =$

$68 + 90 =$

$45 + 46 =$

$95 + 24 =$

$55 + 76 =$

$50 + 25 =$

$12 + 7 =$

$56 + 67 =$

$12 + 29 =$

$21 + 78 =$

$45 + 69 =$

$93 + 44 =$

$38 + 18 =$

$83 + 96 =$

$56 + 65 =$

$10 + 48 =$

$95 + 56 =$

$88 + 34 =$

$29 + 49 =$

時間：      分      秒 393/400

## 200未満の2桁の足し算@24

$66 + 16 =$

$51 + 74 =$

$17 + 44 =$

$88 + 28 =$

$25 + 6 =$

$85 + 51 =$

$46 + 95 =$

$66 + 73 =$

$98 + 68 =$

$73 + 27 =$

$11 + 35 =$

$31 + 95 =$

$77 + 67 =$

$73 + 16 =$

$62 + 47 =$

$54 + 8 =$

$69 + 98 =$

$73 + 16 =$

$47 + 10 =$

$90 + 21 =$

$42 + 55 =$

$84 + 37 =$

$45 + 79 =$

$79 + 90 =$

時間：      分      秒

394/400

## 200未満の2桁の足し算@24

$14 + 24 =$

$10 + 10 =$

$37 + 4 =$

$94 + 47 =$

$31 + 85 =$

$47 + 27 =$

$45 + 70 =$

$81 + 19 =$

$18 + 46 =$

$83 + 43 =$

$11 + 53 =$

$83 + 48 =$

$17 + 23 =$

$50 + 72 =$

$30 + 94 =$

$73 + 73 =$

$25 + 89 =$

$51 + 20 =$

$33 + 19 =$

$43 + 38 =$

$59 + 4 =$

$68 + 62 =$

$42 + 94 =$

$83 + 25 =$

時間：      分      秒 395/400

## 200未満の2桁の足し算@24

$85 + 65 =$

$64 + 92 =$

$38 + 54 =$

$68 + 85 =$

$29 + 31 =$

$47 + 34 =$

$61 + 10 =$

$56 + 53 =$

$52 + 7 =$

$40 + 24 =$

$44 + 8 =$

$40 + 27 =$

$86 + 10 =$

$49 + 48 =$

$31 + 54 =$

$34 + 88 =$

$26 + 27 =$

$10 + 16 =$

$97 + 45 =$

$74 + 22 =$

$97 + 70 =$

$44 + 5 =$

$62 + 66 =$

$12 + 54 =$

時間：      分      秒 396/400

## 200未満の2桁の足し算@24

$33 + 30 =$

$44 + 84 =$

$12 + 29 =$

$80 + 35 =$

$3 + 21 =$

$41 + 68 =$

$88 + 14 =$

$52 + 53 =$

$24 + 52 =$

$96 + 45 =$

$85 + 34 =$

$29 + 13 =$

$57 + 94 =$

$39 + 93 =$

$34 + 70 =$

$74 + 1 =$

$16 + 98 =$

$52 + 59 =$

$18 + 25 =$

$51 + 25 =$

$81 + 8 =$

$39 + 63 =$

$97 + 57 =$

$10 + 3 =$

時間：        分        秒 397/400

## 200未満の2桁の足し算@24

$45 + 88 =$

$81 + 60 =$

$62 + 21 =$

$3 + 4 =$

$52 + 77 =$

$72 + 83 =$

$8 + 18 =$

$35 + 40 =$

$79 + 81 =$

$97 + 89 =$

$43 + 10 =$

$46 + 19 =$

$68 + 71 =$

$11 + 74 =$

$77 + 49 =$

$74 + 91 =$

$87 + 76 =$

$22 + 4 =$

$50 + 21 =$

$93 + 99 =$

$37 + 41 =$

$81 + 11 =$

$82 + 73 =$

$41 + 69 =$

時間：      分      秒 398/400

## 200未満の2桁の足し算@24

$77 + 54 =$

$16 + 22 =$

$78 + 37 =$

$60 + 45 =$

$32 + 88 =$

$33 + 30 =$

$38 + 33 =$

$4 + 12 =$

$79 + 61 =$

$42 + 77 =$

$37 + 42 =$

$87 + 2 =$

$42 + 94 =$

$96 + 55 =$

$11 + 50 =$

$15 + 59 =$

$97 + 2 =$

$12 + 33 =$

$40 + 87 =$

$19 + 79 =$

$62 + 50 =$

$59 + 82 =$

$15 + 51 =$

$83 + 82 =$

時間：      分      秒 399/400

## 200未満の2桁の足し算@24

$58 + 85 =$

$38 + 31 =$

$96 + 88 =$

$27 + 68 =$

$66 + 86 =$

$92 + 17 =$

$25 + 72 =$

$78 + 4 =$

$54 + 50 =$

$52 + 8 =$

$60 + 35 =$

$32 + 9 =$

$39 + 2 =$

$93 + 31 =$

$91 + 29 =$

$69 + 67 =$

$33 + 85 =$

$29 + 8 =$

$54 + 52 =$

$33 + 29 =$

$68 + 66 =$

$34 + 99 =$

$95 + 25 =$

$78 + 66 =$

時間：      分      秒 400/400