

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 51 + 48 = \\ 11 + 36 = \\ 24 + 73 = \\ 59 + 10 = \\ 31 + 66 = \\ 74 + 21 = \\ 55 + 33 = \\ 90 + 7 = \\ 11 + 11 = \\ 58 + 20 = \\ 3 + 64 = \\ 61 + 24 = \\ 86 + 10 = \\ 31 + 60 = \\ 34 + 55 = \\ 27 + 41 = \\ 48 + 50 = \\ 73 + 26 = \\ 3 + 43 = \\ 27 + 50 = \\ 14 + 10 = \\ 22 + 11 = \\ 21 + 60 = \\ 51 + 44 = \\ 20 + 64 = \end{array}$$

$$\begin{array}{r} 68 + 10 = \\ 31 + 67 = \\ 29 + 70 = \\ 13 + 75 = \\ 25 + 32 = \\ 20 + 64 = \\ 20 + 31 = \\ 21 + 23 = \\ 66 + 10 = \\ 71 + 18 = \\ 26 + 71 = \\ 30 + 14 = \\ 23 + 61 = \\ 71 + 16 = \\ 23 + 11 = \\ 26 + 20 = \\ 23 + 64 = \\ 3 + 70 = \\ 17 + 50 = \\ 27 + 70 = \\ 18 + 11 = \\ 21 + 56 = \\ 14 + 13 = \\ 40 + 35 = \\ 92 + 7 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 94 + 2 = \\ 33 + 62 = \\ 23 + 40 = \\ 28 + 70 = \\ 61 + 26 = \\ 27 + 70 = \\ 49 + 30 = \\ 40 + 38 = \\ 13 + 82 = \\ 28 + 51 = \\ 64 + 21 = \\ 23 + 16 = \\ 23 + 71 = \\ 11 + 33 = \\ 20 + 46 = \\ 11 + 82 = \\ 31 + 48 = \\ 28 + 41 = \\ 42 + 47 = \\ 66 + 22 = \\ 29 + 20 = \\ 13 + 51 = \\ 59 + 40 = \\ 12 + 23 = \\ 12 + 74 = \end{array}$$

$$\begin{array}{r} 16 + 70 = \\ 20 + 16 = \\ 25 + 41 = \\ 18 + 41 = \\ 25 + 60 = \\ 86 + 12 = \\ 46 + 21 = \\ 13 + 75 = \\ 27 + 10 = \\ 26 + 73 = \\ 12 + 27 = \\ 49 + 10 = \\ 33 + 12 = \\ 18 + 60 = \\ 27 + 32 = \\ 32 + 25 = \\ 12 + 83 = \\ 51 + 43 = \\ 17 + 50 = \\ 20 + 39 = \\ 22 + 30 = \\ 27 + 11 = \\ 38 + 20 = \\ 78 + 20 = \\ 9 + 80 = \end{array}$$

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$$\begin{array}{r} 21 + 46 = \\ 92 + 6 = \\ 52 + 20 = \\ 22 + 55 = \\ 32 + 44 = \\ 88 + 11 = \\ 20 + 72 = \\ 25 + 62 = \\ 52 + 21 = \\ 78 + 10 = \\ 2 + 53 = \\ 24 + 34 = \\ 85 + 11 = \\ 29 + 70 = \\ 26 + 51 = \\ 20 + 11 = \\ 36 + 43 = \\ 76 + 20 = \\ 18 + 51 = \\ 11 + 25 = \\ 71 + 10 = \\ 13 + 11 = \\ 11 + 34 = \\ 88 + 11 = \\ 22 + 60 = \end{array}$$

$$\begin{array}{r} 46 + 32 = \\ 12 + 44 = \\ 29 + 70 = \\ 66 + 23 = \\ 33 + 61 = \\ 18 + 40 = \\ 24 + 74 = \\ 20 + 78 = \\ 34 + 32 = \\ 23 + 33 = \\ 18 + 21 = \\ 21 + 41 = \\ 86 + 12 = \\ 86 + 11 = \\ 15 + 11 = \\ 9 + 60 = \\ 38 + 50 = \\ 29 + 30 = \\ 31 + 64 = \\ 86 + 11 = \\ 8 + 20 = \\ 93 + 5 = \\ 70 + 12 = \\ 28 + 70 = \\ 78 + 20 = \end{array}$$

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$$\begin{array}{r} 66 + 12 = \\ 15 + 80 = \\ 69 + 10 = \\ 80 + 11 = \\ 80 + 19 = \\ 22 + 71 = \\ 33 + 31 = \\ 19 + 60 = \\ 13 + 53 = \\ 33 + 53 = \\ 34 + 32 = \\ 15 + 22 = \\ 17 + 40 = \\ 73 + 25 = \\ 13 + 64 = \\ 12 + 56 = \\ 92 + 4 = \\ 24 + 52 = \\ 16 + 51 = \\ 23 + 15 = \\ 88 + 11 = \\ 8 + 40 = \\ 69 + 20 = \\ 29 + 50 = \\ 51 + 24 = \end{array}$$

$$\begin{array}{r} 62 + 35 = \\ 16 + 11 = \\ 41 + 14 = \\ 62 + 32 = \\ 33 + 41 = \\ 20 + 66 = \\ 47 + 21 = \\ 38 + 51 = \\ 27 + 31 = \\ 12 + 54 = \\ 45 + 50 = \\ 32 + 10 = \\ 23 + 71 = \\ 32 + 25 = \\ 31 + 44 = \\ 6 + 71 = \\ 18 + 80 = \\ 78 + 20 = \\ 46 + 30 = \\ 28 + 60 = \\ 33 + 66 = \\ 32 + 60 = \\ 20 + 54 = \\ 29 + 20 = \\ 16 + 81 = \end{array}$$

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$$\begin{array}{r} 33 + 42 = \\ 2 + 67 = \\ 31 + 57 = \\ 7 + 60 = \\ 40 + 52 = \\ 73 + 16 = \\ 88 + 10 = \\ 41 + 37 = \\ 30 + 45 = \\ 30 + 28 = \\ 28 + 30 = \\ 19 + 20 = \\ 74 + 21 = \\ 13 + 54 = \\ 6 + 22 = \\ 13 + 85 = \\ 28 + 31 = \\ 73 + 22 = \\ 28 + 70 = \\ 91 + 1 = \\ 48 + 41 = \\ 20 + 66 = \\ 17 + 60 = \\ 29 + 40 = \\ 40 + 42 = \end{array}$$

$$\begin{array}{r} 25 + 70 = \\ 18 + 61 = \\ 93 + 5 = \\ 20 + 15 = \\ 5 + 20 = \\ 13 + 56 = \\ 17 + 30 = \\ 45 + 11 = \\ 46 + 13 = \\ 29 + 50 = \\ 11 + 37 = \\ 12 + 54 = \\ 96 + 2 = \\ 19 + 50 = \\ 40 + 49 = \\ 35 + 23 = \\ 40 + 16 = \\ 14 + 52 = \\ 21 + 72 = \\ 10 + 10 = \\ 26 + 61 = \\ 20 + 62 = \\ 95 + 4 = \\ 49 + 30 = \\ 22 + 22 = \end{array}$$

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$$\begin{array}{r} 24 + 24 = \\ 78 + 10 = \\ 18 + 61 = \\ 23 + 35 = \\ 39 + 20 = \\ 13 + 54 = \\ 96 + 1 = \\ 72 + 27 = \\ 90 + 1 = \\ 92 + 3 = \\ 8 + 71 = \\ 39 + 10 = \\ 85 + 13 = \\ 35 + 11 = \\ 29 + 40 = \\ 24 + 75 = \\ 20 + 79 = \\ 14 + 13 = \\ 33 + 31 = \\ 69 + 10 = \\ 25 + 42 = \\ 36 + 10 = \\ 32 + 56 = \\ 6 + 51 = \\ 93 + 1 = \end{array}$$

$$\begin{array}{r} 6 + 60 = \\ 21 + 41 = \\ 27 + 20 = \\ 59 + 30 = \\ 71 + 18 = \\ 71 + 10 = \\ 73 + 12 = \\ 39 + 30 = \\ 68 + 10 = \\ 29 + 20 = \\ 89 + 10 = \\ 57 + 12 = \\ 82 + 14 = \\ 49 + 10 = \\ 32 + 26 = \\ 48 + 20 = \\ 46 + 42 = \\ 41 + 51 = \\ 95 + 3 = \\ 29 + 50 = \\ 54 + 30 = \\ 40 + 31 = \\ 12 + 84 = \\ 23 + 34 = \\ 42 + 26 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 51 + 17 = \\ 26 + 32 = \\ 38 + 20 = \\ 38 + 51 = \\ 47 + 41 = \\ 88 + 11 = \\ 11 + 78 = \\ 28 + 71 = \\ 64 + 24 = \\ 31 + 18 = \\ 17 + 50 = \\ 20 + 45 = \\ 60 + 31 = \\ 43 + 46 = \\ 33 + 23 = \\ 92 + 2 = \\ 53 + 14 = \\ 31 + 15 = \\ 38 + 11 = \\ 11 + 73 = \\ 96 + 2 = \\ 19 + 70 = \\ 26 + 20 = \\ 25 + 50 = \\ 17 + 80 = \end{array}$$

$$\begin{array}{r} 90 + 3 = \\ 4 + 22 = \\ 25 + 34 = \\ 12 + 46 = \\ 20 + 47 = \\ 60 + 30 = \\ 30 + 20 = \\ 54 + 12 = \\ 82 + 16 = \\ 26 + 71 = \\ 21 + 76 = \\ 84 + 15 = \\ 74 + 13 = \\ 51 + 10 = \\ 25 + 21 = \\ 55 + 34 = \\ 21 + 58 = \\ 11 + 44 = \\ 18 + 11 = \\ 49 + 50 = \\ 55 + 31 = \\ 94 + 1 = \\ 49 + 40 = \\ 28 + 71 = \\ 6 + 33 = \end{array}$$

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$$\begin{array}{r} 20 + 74 = \\ 27 + 10 = \\ 11 + 45 = \\ 34 + 40 = \\ 11 + 73 = \\ 19 + 10 = \\ 14 + 83 = \\ 50 + 46 = \\ 24 + 21 = \\ 67 + 12 = \\ 19 + 10 = \\ 60 + 37 = \\ 75 + 10 = \\ 43 + 51 = \\ 51 + 36 = \\ 27 + 30 = \\ 21 + 60 = \\ 20 + 69 = \\ 86 + 11 = \\ 16 + 13 = \\ 13 + 45 = \\ 20 + 48 = \\ 29 + 20 = \\ 27 + 12 = \\ 32 + 24 = \end{array}$$

$$\begin{array}{r} 24 + 20 = \\ 29 + 50 = \\ 11 + 77 = \\ 69 + 10 = \\ 14 + 12 = \\ 43 + 55 = \\ 12 + 55 = \\ 11 + 70 = \\ 33 + 16 = \\ 85 + 10 = \\ 18 + 60 = \\ 18 + 81 = \\ 89 + 10 = \\ 32 + 13 = \\ 26 + 22 = \\ 86 + 10 = \\ 36 + 20 = \\ 21 + 75 = \\ 79 + 10 = \\ 46 + 42 = \\ 43 + 52 = \\ 16 + 32 = \\ 67 + 12 = \\ 16 + 22 = \\ 44 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 20 + 18 = \\ 16 + 43 = \\ 38 + 31 = \\ 67 + 11 = \\ 23 + 10 = \\ 83 + 10 = \\ 93 + 1 = \\ 82 + 14 = \\ 27 + 71 = \\ 28 + 20 = \\ 55 + 31 = \\ 23 + 71 = \\ 78 + 20 = \\ 67 + 22 = \\ 18 + 51 = \\ 70 + 22 = \\ 31 + 34 = \\ 88 + 11 = \\ 45 + 21 = \\ 12 + 87 = \\ 23 + 66 = \\ 42 + 17 = \\ 29 + 30 = \\ 57 + 21 = \\ 5 + 10 = \end{array}$$

$$\begin{array}{r} 15 + 61 = \\ 27 + 22 = \\ 94 + 5 = \\ 21 + 36 = \\ 11 + 76 = \\ 16 + 52 = \\ 27 + 41 = \\ 40 + 46 = \\ 13 + 82 = \\ 16 + 82 = \\ 59 + 10 = \\ 20 + 56 = \\ 11 + 21 = \\ 31 + 63 = \\ 33 + 53 = \\ 29 + 70 = \\ 14 + 70 = \\ 76 + 11 = \\ 93 + 6 = \\ 31 + 61 = \\ 74 + 24 = \\ 22 + 53 = \\ 29 + 50 = \\ 38 + 11 = \\ 33 + 24 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 12 + 24 = \\ 81 + 14 = \\ 15 + 82 = \\ 24 + 22 = \\ 19 + 60 = \\ 7 + 70 = \\ 38 + 20 = \\ 27 + 60 = \\ 28 + 60 = \\ 31 + 43 = \\ 55 + 14 = \\ 67 + 10 = \\ 22 + 24 = \\ 14 + 72 = \\ 53 + 24 = \\ 97 + 2 = \\ 4 + 94 = \\ 24 + 53 = \\ 54 + 35 = \\ 97 + 1 = \\ 23 + 55 = \\ 82 + 12 = \\ 28 + 71 = \\ 18 + 40 = \\ 13 + 71 = \end{array}$$

$$\begin{array}{r} 52 + 45 = \\ 8 + 50 = \\ 95 + 1 = \\ 31 + 46 = \\ 89 + 10 = \\ 90 + 2 = \\ 97 + 1 = \\ 21 + 51 = \\ 33 + 62 = \\ 36 + 62 = \\ 71 + 21 = \\ 34 + 60 = \\ 33 + 16 = \\ 9 + 30 = \\ 8 + 50 = \\ 52 + 22 = \\ 67 + 30 = \\ 38 + 11 = \\ 13 + 34 = \\ 40 + 37 = \\ 6 + 63 = \\ 26 + 60 = \\ 29 + 50 = \\ 26 + 21 = \\ 14 + 14 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 44 + 21 = \\ 49 + 50 = \\ 27 + 10 = \\ 36 + 40 = \\ 11 + 55 = \\ 22 + 43 = \\ 23 + 54 = \\ 70 + 16 = \\ 16 + 80 = \\ 16 + 72 = \\ 13 + 65 = \\ 60 + 13 = \\ 70 + 28 = \\ 36 + 43 = \\ 51 + 10 = \\ 30 + 22 = \\ 34 + 62 = \\ 13 + 83 = \\ 31 + 30 = \\ 41 + 18 = \\ 70 + 22 = \\ 22 + 53 = \\ 17 + 22 = \\ 18 + 51 = \\ 13 + 20 = \end{array}$$

$$\begin{array}{r} 36 + 11 = \\ 64 + 10 = \\ 41 + 26 = \\ 66 + 33 = \\ 68 + 11 = \\ 55 + 10 = \\ 7 + 91 = \\ 59 + 20 = \\ 91 + 1 = \\ 7 + 31 = \\ 23 + 62 = \\ 14 + 12 = \\ 27 + 10 = \\ 61 + 28 = \\ 58 + 21 = \\ 15 + 30 = \\ 18 + 71 = \\ 27 + 20 = \\ 82 + 11 = \\ 19 + 60 = \\ 40 + 52 = \\ 36 + 11 = \\ 81 + 13 = \\ 56 + 30 = \\ 19 + 70 = \end{array}$$

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$$\begin{array}{r} 36 + 53 = \\ 25 + 31 = \\ 14 + 23 = \\ 19 + 70 = \\ 62 + 13 = \\ 52 + 36 = \\ 12 + 61 = \\ 69 + 30 = \\ 12 + 67 = \\ 33 + 44 = \\ 92 + 5 = \\ 17 + 51 = \\ 41 + 43 = \\ 16 + 23 = \\ 12 + 51 = \\ 33 + 40 = \\ 22 + 23 = \\ 28 + 11 = \\ 51 + 23 = \\ 47 + 30 = \\ 75 + 21 = \\ 50 + 20 = \\ 43 + 55 = \\ 12 + 75 = \\ 34 + 65 = \end{array}$$

$$\begin{array}{r} 12 + 55 = \\ 23 + 15 = \\ 11 + 81 = \\ 81 + 10 = \\ 26 + 20 = \\ 15 + 24 = \\ 32 + 64 = \\ 89 + 10 = \\ 49 + 10 = \\ 41 + 43 = \\ 46 + 43 = \\ 21 + 24 = \\ 88 + 10 = \\ 21 + 62 = \\ 12 + 54 = \\ 18 + 50 = \\ 27 + 22 = \\ 20 + 20 = \\ 24 + 63 = \\ 37 + 22 = \\ 52 + 32 = \\ 33 + 60 = \\ 97 + 2 = \\ 11 + 14 = \\ 52 + 45 = \end{array}$$

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$$\begin{array}{r} 32 + 25 = \\ 32 + 13 = \\ 27 + 72 = \\ 18 + 10 = \\ 28 + 30 = \\ 96 + 1 = \\ 30 + 62 = \\ 24 + 71 = \\ 5 + 51 = \\ 78 + 20 = \\ 18 + 40 = \\ 12 + 46 = \\ 15 + 12 = \\ 23 + 43 = \\ 48 + 11 = \\ 63 + 15 = \\ 22 + 25 = \\ 18 + 61 = \\ 53 + 10 = \\ 16 + 63 = \\ 2 + 36 = \\ 14 + 64 = \\ 67 + 20 = \\ 12 + 76 = \\ 88 + 10 = \end{array}$$

$$\begin{array}{r} 27 + 40 = \\ 17 + 12 = \\ 2 + 31 = \\ 87 + 12 = \\ 20 + 27 = \\ 90 + 1 = \\ 24 + 60 = \\ 5 + 41 = \\ 37 + 11 = \\ 23 + 76 = \\ 12 + 43 = \\ 16 + 71 = \\ 17 + 31 = \\ 18 + 51 = \\ 89 + 10 = \\ 9 + 30 = \\ 17 + 62 = \\ 54 + 15 = \\ 94 + 5 = \\ 31 + 57 = \\ 19 + 50 = \\ 14 + 23 = \\ 66 + 11 = \\ 44 + 14 = \\ 33 + 55 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 42 + 46 = \\ 32 + 57 = \\ 19 + 10 = \\ 66 + 11 = \\ 31 + 23 = \\ 23 + 53 = \\ 22 + 71 = \\ 22 + 57 = \\ 21 + 74 = \\ 13 + 66 = \\ 78 + 10 = \\ 3 + 26 = \\ 60 + 28 = \\ 73 + 24 = \\ 68 + 10 = \\ 32 + 52 = \\ 17 + 71 = \\ 16 + 13 = \\ 45 + 10 = \\ 14 + 45 = \\ 36 + 40 = \\ 4 + 95 = \\ 29 + 30 = \\ 10 + 37 = \\ 33 + 15 = \end{array}$$

$$\begin{array}{r} 32 + 15 = \\ 31 + 52 = \\ 81 + 17 = \\ 12 + 57 = \\ 75 + 24 = \\ 28 + 70 = \\ 25 + 20 = \\ 49 + 10 = \\ 11 + 75 = \\ 84 + 10 = \\ 7 + 40 = \\ 17 + 71 = \\ 49 + 50 = \\ 85 + 12 = \\ 22 + 50 = \\ 93 + 3 = \\ 22 + 55 = \\ 15 + 32 = \\ 80 + 19 = \\ 19 + 40 = \\ 24 + 65 = \\ 33 + 16 = \\ 96 + 3 = \\ 29 + 60 = \\ 5 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 19 + 60 = \\ 11 + 61 = \\ 91 + 8 = \\ 14 + 10 = \\ 35 + 22 = \\ 71 + 20 = \\ 13 + 85 = \\ 14 + 50 = \\ 39 + 20 = \\ 71 + 18 = \\ 33 + 10 = \\ 88 + 10 = \\ 84 + 12 = \\ 89 + 10 = \\ 93 + 6 = \\ 17 + 31 = \\ 64 + 13 = \\ 59 + 40 = \\ 53 + 25 = \\ 45 + 51 = \\ 69 + 20 = \\ 20 + 61 = \\ 14 + 15 = \\ 26 + 71 = \\ 70 + 24 = \end{array}$$

$$\begin{array}{r} 80 + 13 = \\ 16 + 12 = \\ 57 + 42 = \\ 51 + 13 = \\ 17 + 10 = \\ 32 + 11 = \\ 75 + 11 = \\ 7 + 51 = \\ 97 + 1 = \\ 36 + 12 = \\ 83 + 13 = \\ 75 + 23 = \\ 16 + 61 = \\ 47 + 42 = \\ 26 + 12 = \\ 10 + 87 = \\ 24 + 42 = \\ 89 + 10 = \\ 39 + 50 = \\ 21 + 37 = \\ 14 + 30 = \\ 23 + 60 = \\ 63 + 16 = \\ 17 + 80 = \\ 16 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 24 + 73 = \\ 29 + 10 = \\ 72 + 22 = \\ 73 + 25 = \\ 24 + 32 = \\ 24 + 54 = \\ 56 + 10 = \\ 19 + 40 = \\ 30 + 38 = \\ 94 + 1 = \\ 33 + 40 = \\ 33 + 20 = \\ 69 + 10 = \\ 27 + 10 = \\ 22 + 70 = \\ 11 + 26 = \\ 44 + 40 = \\ 24 + 32 = \\ 69 + 10 = \\ 15 + 22 = \\ 55 + 12 = \\ 70 + 26 = \\ 63 + 26 = \\ 35 + 42 = \\ 24 + 44 = \end{array}$$

$$\begin{array}{r} 69 + 20 = \\ 23 + 33 = \\ 32 + 51 = \\ 59 + 10 = \\ 49 + 30 = \\ 30 + 44 = \\ 12 + 64 = \\ 26 + 11 = \\ 16 + 41 = \\ 69 + 20 = \\ 70 + 27 = \\ 42 + 16 = \\ 15 + 31 = \\ 33 + 41 = \\ 33 + 35 = \\ 16 + 72 = \\ 15 + 61 = \\ 73 + 13 = \\ 37 + 12 = \\ 30 + 26 = \\ 78 + 10 = \\ 13 + 65 = \\ 12 + 57 = \\ 17 + 41 = \\ 6 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 82 + 11 = \\ 93 + 6 = \\ 62 + 10 = \\ 33 + 46 = \\ 51 + 15 = \\ 82 + 15 = \\ 71 + 21 = \\ 21 + 55 = \\ 14 + 12 = \\ 88 + 10 = \\ 32 + 46 = \\ 38 + 11 = \\ 13 + 35 = \\ 18 + 20 = \\ 23 + 33 = \\ 82 + 13 = \\ 4 + 35 = \\ 27 + 61 = \\ 56 + 32 = \\ 49 + 20 = \\ 25 + 32 = \\ 74 + 25 = \\ 17 + 11 = \\ 31 + 57 = \\ 76 + 12 = \end{array}$$

$$\begin{array}{r} 70 + 23 = \\ 65 + 12 = \\ 29 + 70 = \\ 3 + 12 = \\ 30 + 49 = \\ 29 + 10 = \\ 94 + 2 = \\ 26 + 51 = \\ 32 + 45 = \\ 26 + 53 = \\ 25 + 72 = \\ 20 + 36 = \\ 93 + 5 = \\ 48 + 11 = \\ 97 + 1 = \\ 8 + 20 = \\ 73 + 14 = \\ 69 + 20 = \\ 26 + 22 = \\ 28 + 31 = \\ 30 + 35 = \\ 66 + 11 = \\ 22 + 11 = \\ 19 + 10 = \\ 87 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 88 + 11 = \\ 64 + 14 = \\ 56 + 42 = \\ 13 + 24 = \\ 91 + 7 = \\ 68 + 11 = \\ 29 + 40 = \\ 96 + 3 = \\ 91 + 7 = \\ 30 + 28 = \\ 48 + 11 = \\ 21 + 55 = \\ 83 + 14 = \\ 20 + 50 = \\ 24 + 32 = \\ 10 + 40 = \\ 24 + 11 = \\ 32 + 10 = \\ 58 + 10 = \\ 11 + 37 = \\ 55 + 42 = \\ 64 + 13 = \\ 16 + 11 = \\ 31 + 11 = \\ 16 + 10 = \end{array}$$

$$\begin{array}{r} 64 + 31 = \\ 57 + 31 = \\ 69 + 20 = \\ 8 + 31 = \\ 74 + 24 = \\ 62 + 30 = \\ 31 + 56 = \\ 74 + 12 = \\ 17 + 70 = \\ 28 + 60 = \\ 24 + 31 = \\ 25 + 72 = \\ 20 + 37 = \\ 26 + 73 = \\ 13 + 66 = \\ 20 + 30 = \\ 20 + 60 = \\ 30 + 68 = \\ 93 + 1 = \\ 68 + 31 = \\ 19 + 70 = \\ 24 + 52 = \\ 6 + 72 = \\ 90 + 7 = \\ 16 + 31 = \end{array}$$

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$$\begin{array}{r} 32 + 21 = \\ 64 + 12 = \\ 25 + 70 = \\ 38 + 21 = \\ 52 + 13 = \\ 20 + 69 = \\ 17 + 42 = \\ 96 + 2 = \\ 95 + 3 = \\ 27 + 60 = \\ 33 + 63 = \\ 22 + 36 = \\ 24 + 23 = \\ 18 + 31 = \\ 43 + 21 = \\ 38 + 10 = \\ 20 + 33 = \\ 19 + 80 = \\ 85 + 11 = \\ 55 + 40 = \\ 83 + 12 = \\ 42 + 54 = \\ 11 + 26 = \\ 11 + 18 = \\ 30 + 41 = \end{array}$$

$$\begin{array}{r} 91 + 5 = \\ 25 + 32 = \\ 15 + 64 = \\ 33 + 33 = \\ 30 + 29 = \\ 10 + 52 = \\ 22 + 52 = \\ 77 + 12 = \\ 14 + 75 = \\ 16 + 32 = \\ 12 + 53 = \\ 6 + 53 = \\ 86 + 10 = \\ 21 + 16 = \\ 86 + 11 = \\ 58 + 30 = \\ 91 + 7 = \\ 12 + 35 = \\ 28 + 31 = \\ 31 + 12 = \\ 14 + 40 = \\ 20 + 34 = \\ 36 + 43 = \\ 30 + 30 = \\ 16 + 52 = \end{array}$$

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$$\begin{array}{r} 28 + 70 = \\ 26 + 72 = \\ 18 + 31 = \\ 56 + 42 = \\ 89 + 10 = \\ 22 + 57 = \\ 92 + 5 = \\ 54 + 40 = \\ 74 + 24 = \\ 10 + 88 = \\ 90 + 9 = \\ 26 + 53 = \\ 25 + 53 = \\ 21 + 20 = \\ 30 + 47 = \\ 15 + 73 = \\ 22 + 70 = \\ 22 + 30 = \\ 14 + 35 = \\ 40 + 58 = \\ 57 + 41 = \\ 56 + 11 = \\ 27 + 62 = \\ 21 + 42 = \\ 17 + 71 = \end{array}$$

$$\begin{array}{r} 18 + 50 = \\ 87 + 10 = \\ 33 + 54 = \\ 4 + 65 = \\ 32 + 57 = \\ 89 + 10 = \\ 63 + 11 = \\ 35 + 34 = \\ 60 + 20 = \\ 33 + 45 = \\ 4 + 70 = \\ 36 + 33 = \\ 15 + 14 = \\ 21 + 48 = \\ 23 + 32 = \\ 42 + 10 = \\ 7 + 11 = \\ 18 + 60 = \\ 33 + 40 = \\ 21 + 47 = \\ 56 + 32 = \\ 29 + 30 = \\ 22 + 41 = \\ 84 + 11 = \\ 20 + 22 = \end{array}$$

時間: _____ 分 _____ 秒

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$$\begin{array}{r} 47 + 51 = \\ 84 + 10 = \\ 34 + 34 = \\ 21 + 32 = \\ 34 + 25 = \\ 63 + 24 = \\ 12 + 42 = \\ 7 + 61 = \\ 16 + 81 = \\ 11 + 18 = \\ 37 + 51 = \\ 17 + 70 = \\ 20 + 14 = \\ 32 + 34 = \\ 31 + 27 = \\ 31 + 45 = \\ 24 + 52 = \\ 20 + 23 = \\ 94 + 4 = \\ 5 + 83 = \\ 23 + 54 = \\ 14 + 75 = \\ 20 + 52 = \\ 59 + 30 = \\ 2 + 40 = \end{array}$$

$$\begin{array}{r} 30 + 28 = \\ 87 + 11 = \\ 20 + 62 = \\ 96 + 3 = \\ 17 + 21 = \\ 24 + 70 = \\ 22 + 37 = \\ 12 + 86 = \\ 22 + 77 = \\ 69 + 30 = \\ 85 + 13 = \\ 38 + 41 = \\ 30 + 58 = \\ 55 + 43 = \\ 63 + 25 = \\ 96 + 2 = \\ 37 + 40 = \\ 26 + 50 = \\ 15 + 44 = \\ 12 + 31 = \\ 27 + 41 = \\ 71 + 15 = \\ 16 + 31 = \\ 26 + 10 = \\ 93 + 6 = \end{array}$$

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$$\begin{array}{r} 11 + 65 = \\ 29 + 70 = \\ 18 + 50 = \\ 54 + 22 = \\ 12 + 81 = \\ 32 + 26 = \\ 11 + 37 = \\ 18 + 50 = \\ 57 + 31 = \\ 80 + 14 = \\ 44 + 12 = \\ 51 + 21 = \\ 55 + 41 = \\ 27 + 31 = \\ 18 + 81 = \\ 53 + 30 = \\ 79 + 10 = \\ 35 + 20 = \\ 27 + 50 = \\ 19 + 70 = \\ 20 + 60 = \\ 28 + 71 = \\ 24 + 24 = \\ 19 + 40 = \\ 95 + 2 = \end{array}$$

$$\begin{array}{r} 29 + 30 = \\ 41 + 50 = \\ 58 + 20 = \\ 16 + 61 = \\ 30 + 53 = \\ 27 + 60 = \\ 57 + 10 = \\ 33 + 40 = \\ 92 + 3 = \\ 77 + 22 = \\ 91 + 7 = \\ 54 + 22 = \\ 17 + 62 = \\ 18 + 31 = \\ 22 + 13 = \\ 90 + 8 = \\ 63 + 33 = \\ 54 + 22 = \\ 28 + 50 = \\ 23 + 65 = \\ 77 + 10 = \\ 4 + 61 = \\ 11 + 62 = \\ 18 + 61 = \\ 45 + 32 = \end{array}$$

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$$\begin{array}{r} 87 + 11 = \\ 62 + 30 = \\ 32 + 40 = \\ 28 + 61 = \\ 30 + 24 = \\ 28 + 31 = \\ 27 + 30 = \\ 81 + 14 = \\ 73 + 10 = \\ 31 + 63 = \\ 22 + 21 = \\ 46 + 32 = \\ 89 + 10 = \\ 55 + 12 = \\ 15 + 24 = \\ 28 + 61 = \\ 23 + 74 = \\ 31 + 50 = \\ 25 + 53 = \\ 30 + 27 = \\ 56 + 32 = \\ 16 + 30 = \\ 27 + 21 = \\ 29 + 70 = \\ 12 + 46 = \end{array}$$

$$\begin{array}{r} 4 + 53 = \\ 96 + 1 = \\ 23 + 25 = \\ 17 + 21 = \\ 12 + 83 = \\ 39 + 60 = \\ 96 + 2 = \\ 84 + 10 = \\ 55 + 41 = \\ 37 + 62 = \\ 55 + 32 = \\ 73 + 11 = \\ 89 + 10 = \\ 23 + 62 = \\ 80 + 15 = \\ 14 + 85 = \\ 8 + 80 = \\ 22 + 77 = \\ 25 + 60 = \\ 12 + 34 = \\ 20 + 26 = \\ 57 + 31 = \\ 31 + 37 = \\ 4 + 63 = \\ 25 + 13 = \end{array}$$

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$$\begin{array}{r} 27 + 50 = \\ 44 + 33 = \\ 67 + 10 = \\ 18 + 71 = \\ 18 + 31 = \\ 22 + 73 = \\ 69 + 20 = \\ 27 + 30 = \\ 18 + 10 = \\ 32 + 11 = \\ 17 + 80 = \\ 29 + 10 = \\ 15 + 22 = \\ 39 + 10 = \\ 79 + 10 = \\ 18 + 31 = \\ 27 + 72 = \\ 29 + 50 = \\ 13 + 51 = \\ 91 + 8 = \\ 26 + 63 = \\ 22 + 40 = \\ 78 + 21 = \\ 25 + 51 = \\ 32 + 16 = \end{array}$$

$$\begin{array}{r} 40 + 22 = \\ 78 + 21 = \\ 21 + 46 = \\ 25 + 31 = \\ 21 + 50 = \\ 71 + 20 = \\ 14 + 63 = \\ 72 + 22 = \\ 97 + 2 = \\ 21 + 27 = \\ 49 + 50 = \\ 89 + 10 = \\ 93 + 1 = \\ 34 + 62 = \\ 15 + 11 = \\ 79 + 10 = \\ 62 + 14 = \\ 11 + 27 = \\ 21 + 61 = \\ 11 + 88 = \\ 85 + 11 = \\ 59 + 20 = \\ 34 + 55 = \\ 31 + 24 = \\ 82 + 17 = \end{array}$$

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$$\begin{array}{r} 29 + 40 = \\ 81 + 13 = \\ 57 + 11 = \\ 57 + 10 = \\ 53 + 24 = \\ 12 + 64 = \\ 69 + 10 = \\ 32 + 54 = \\ 53 + 44 = \\ 14 + 51 = \\ 90 + 1 = \\ 74 + 23 = \\ 76 + 23 = \\ 54 + 23 = \\ 2 + 97 = \\ 26 + 52 = \\ 12 + 87 = \\ 16 + 72 = \\ 21 + 75 = \\ 51 + 48 = \\ 92 + 3 = \\ 41 + 42 = \\ 27 + 31 = \\ 11 + 68 = \\ 49 + 30 = \end{array}$$

$$\begin{array}{r} 72 + 25 = \\ 22 + 50 = \\ 23 + 70 = \\ 32 + 33 = \\ 64 + 30 = \\ 20 + 63 = \\ 84 + 15 = \\ 2 + 74 = \\ 22 + 16 = \\ 36 + 32 = \\ 25 + 53 = \\ 71 + 28 = \\ 17 + 41 = \\ 25 + 52 = \\ 13 + 74 = \\ 24 + 22 = \\ 11 + 40 = \\ 89 + 10 = \\ 9 + 30 = \\ 30 + 44 = \\ 32 + 23 = \\ 76 + 23 = \\ 74 + 14 = \\ 11 + 56 = \\ 26 + 21 = \end{array}$$

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$$\begin{array}{r} 2 + 81 = \\ 86 + 13 = \\ 11 + 24 = \\ 5 + 33 = \\ 26 + 73 = \\ 20 + 34 = \\ 27 + 42 = \\ 50 + 30 = \\ 26 + 21 = \\ 79 + 20 = \\ 57 + 41 = \\ 33 + 63 = \\ 27 + 21 = \\ 31 + 45 = \\ 4 + 42 = \\ 77 + 22 = \\ 13 + 14 = \\ 29 + 50 = \\ 32 + 32 = \\ 90 + 2 = \\ 33 + 16 = \\ 31 + 38 = \\ 16 + 12 = \\ 68 + 20 = \\ 60 + 25 = \end{array}$$

$$\begin{array}{r} 25 + 72 = \\ 72 + 16 = \\ 68 + 21 = \\ 29 + 10 = \\ 26 + 53 = \\ 75 + 11 = \\ 13 + 83 = \\ 22 + 25 = \\ 2 + 14 = \\ 26 + 42 = \\ 74 + 11 = \\ 67 + 21 = \\ 9 + 80 = \\ 12 + 60 = \\ 14 + 73 = \\ 14 + 15 = \\ 19 + 60 = \\ 83 + 12 = \\ 95 + 3 = \\ 13 + 50 = \\ 17 + 50 = \\ 33 + 20 = \\ 34 + 40 = \\ 60 + 32 = \\ 22 + 57 = \end{array}$$

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くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 19 + 50 = \\ 58 + 21 = \\ 34 + 51 = \\ 93 + 4 = \\ 14 + 80 = \\ 18 + 30 = \\ 40 + 45 = \\ 25 + 12 = \\ 13 + 70 = \\ 31 + 61 = \\ 92 + 6 = \\ 20 + 77 = \\ 19 + 70 = \\ 16 + 21 = \\ 32 + 41 = \\ 5 + 90 = \\ 30 + 51 = \\ 82 + 12 = \\ 71 + 21 = \\ 75 + 12 = \\ 18 + 71 = \\ 62 + 11 = \\ 12 + 22 = \\ 19 + 70 = \\ 32 + 24 = \end{array}$$

$$\begin{array}{r} 72 + 10 = \\ 66 + 22 = \\ 31 + 15 = \\ 31 + 11 = \\ 11 + 24 = \\ 18 + 80 = \\ 25 + 40 = \\ 23 + 45 = \\ 45 + 30 = \\ 8 + 80 = \\ 61 + 26 = \\ 20 + 55 = \\ 5 + 50 = \\ 5 + 31 = \\ 27 + 40 = \\ 28 + 21 = \\ 8 + 40 = \\ 86 + 12 = \\ 24 + 35 = \\ 80 + 12 = \\ 8 + 90 = \\ 22 + 40 = \\ 83 + 13 = \\ 28 + 61 = \\ 55 + 33 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 26 + 43 = \\ 36 + 51 = \\ 33 + 25 = \\ 29 + 10 = \\ 14 + 22 = \\ 25 + 30 = \\ 11 + 27 = \\ 16 + 13 = \\ 7 + 62 = \\ 28 + 50 = \\ 24 + 21 = \\ 24 + 61 = \\ 54 + 30 = \\ 92 + 1 = \\ 19 + 10 = \\ 4 + 25 = \\ 30 + 40 = \\ 22 + 32 = \\ 27 + 32 = \\ 28 + 61 = \\ 33 + 43 = \\ 97 + 2 = \\ 30 + 34 = \\ 68 + 30 = \\ 79 + 10 = \end{array}$$

$$\begin{array}{r} 6 + 51 = \\ 21 + 35 = \\ 32 + 47 = \\ 13 + 41 = \\ 17 + 11 = \\ 28 + 21 = \\ 23 + 74 = \\ 53 + 23 = \\ 28 + 50 = \\ 59 + 10 = \\ 52 + 41 = \\ 10 + 24 = \\ 21 + 44 = \\ 25 + 21 = \\ 91 + 1 = \\ 53 + 30 = \\ 11 + 34 = \\ 19 + 70 = \\ 20 + 30 = \\ 17 + 11 = \\ 28 + 11 = \\ 21 + 36 = \\ 26 + 42 = \\ 15 + 34 = \\ 25 + 34 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 66 + 11 = \\ 93 + 3 = \\ 8 + 41 = \\ 32 + 45 = \\ 22 + 63 = \\ 5 + 34 = \\ 24 + 34 = \\ 39 + 30 = \\ 27 + 70 = \\ 8 + 20 = \\ 90 + 2 = \\ 44 + 22 = \\ 35 + 52 = \\ 87 + 12 = \\ 18 + 80 = \\ 33 + 60 = \\ 22 + 47 = \\ 32 + 65 = \\ 11 + 11 = \\ 67 + 31 = \\ 85 + 14 = \\ 14 + 11 = \\ 13 + 20 = \\ 85 + 14 = \\ 95 + 1 = \end{array}$$

$$\begin{array}{r} 14 + 34 = \\ 17 + 50 = \\ 13 + 64 = \\ 41 + 24 = \\ 76 + 23 = \\ 15 + 60 = \\ 52 + 31 = \\ 32 + 37 = \\ 2 + 57 = \\ 11 + 14 = \\ 14 + 20 = \\ 32 + 22 = \\ 19 + 10 = \\ 94 + 3 = \\ 29 + 30 = \\ 16 + 60 = \\ 66 + 23 = \\ 30 + 63 = \\ 38 + 20 = \\ 37 + 52 = \\ 24 + 71 = \\ 26 + 23 = \\ 65 + 11 = \\ 21 + 10 = \\ 73 + 15 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 70 + 18 = \\ 16 + 52 = \\ 16 + 20 = \\ 27 + 50 = \\ 17 + 51 = \\ 42 + 54 = \\ 18 + 20 = \\ 33 + 22 = \\ 16 + 80 = \\ 17 + 50 = \\ 51 + 26 = \\ 27 + 71 = \\ 29 + 60 = \\ 31 + 56 = \\ 15 + 12 = \\ 25 + 54 = \\ 74 + 24 = \\ 72 + 16 = \\ 24 + 64 = \\ 16 + 53 = \\ 29 + 40 = \\ 13 + 60 = \\ 32 + 65 = \\ 12 + 13 = \\ 27 + 42 = \end{array}$$

$$\begin{array}{r} 22 + 12 = \\ 53 + 42 = \\ 29 + 50 = \\ 80 + 19 = \\ 18 + 20 = \\ 64 + 12 = \\ 23 + 41 = \\ 37 + 30 = \\ 49 + 50 = \\ 18 + 81 = \\ 76 + 22 = \\ 13 + 16 = \\ 79 + 20 = \\ 75 + 10 = \\ 83 + 12 = \\ 27 + 42 = \\ 21 + 25 = \\ 18 + 81 = \\ 66 + 33 = \\ 24 + 22 = \\ 26 + 60 = \\ 14 + 84 = \\ 20 + 34 = \\ 39 + 30 = \\ 30 + 58 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 93 + 2 = \\ 88 + 11 = \\ 23 + 63 = \\ 12 + 61 = \\ 38 + 50 = \\ 92 + 5 = \\ 27 + 12 = \\ 25 + 74 = \\ 27 + 71 = \\ 28 + 51 = \\ 30 + 67 = \\ 31 + 54 = \\ 26 + 33 = \\ 25 + 50 = \\ 15 + 40 = \\ 15 + 20 = \\ 2 + 96 = \\ 19 + 80 = \\ 29 + 50 = \\ 12 + 87 = \\ 26 + 11 = \\ 76 + 20 = \\ 72 + 17 = \\ 28 + 71 = \\ 79 + 10 = \end{array}$$

$$\begin{array}{r} 7 + 30 = \\ 29 + 30 = \\ 16 + 20 = \\ 76 + 10 = \\ 30 + 57 = \\ 31 + 21 = \\ 66 + 10 = \\ 47 + 52 = \\ 22 + 50 = \\ 86 + 11 = \\ 6 + 30 = \\ 29 + 70 = \\ 60 + 34 = \\ 24 + 65 = \\ 11 + 35 = \\ 57 + 40 = \\ 42 + 25 = \\ 16 + 82 = \\ 87 + 12 = \\ 14 + 55 = \\ 66 + 31 = \\ 11 + 63 = \\ 30 + 33 = \\ 31 + 21 = \\ 32 + 61 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 27 + 50 = \\ 78 + 10 = \\ 30 + 32 = \\ 19 + 40 = \\ 42 + 24 = \\ 16 + 41 = \\ 33 + 26 = \\ 67 + 12 = \\ 36 + 32 = \\ 15 + 60 = \\ 52 + 27 = \\ 38 + 61 = \\ 13 + 63 = \\ 16 + 20 = \\ 28 + 50 = \\ 18 + 60 = \\ 61 + 25 = \\ 17 + 11 = \\ 15 + 61 = \\ 49 + 30 = \\ 14 + 74 = \\ 13 + 74 = \\ 66 + 31 = \\ 90 + 8 = \\ 47 + 41 = \end{array}$$

$$\begin{array}{r} 11 + 26 = \\ 21 + 22 = \\ 17 + 51 = \\ 18 + 10 = \\ 80 + 17 = \\ 54 + 15 = \\ 18 + 71 = \\ 82 + 12 = \\ 21 + 17 = \\ 23 + 72 = \\ 25 + 71 = \\ 29 + 20 = \\ 75 + 22 = \\ 29 + 30 = \\ 76 + 21 = \\ 29 + 60 = \\ 18 + 51 = \\ 81 + 14 = \\ 94 + 3 = \\ 20 + 63 = \\ 83 + 16 = \\ 86 + 13 = \\ 14 + 60 = \\ 28 + 20 = \\ 24 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 48 = \\ 27 + 31 = \\ 22 + 41 = \\ 69 + 30 = \\ 24 + 10 = \\ 16 + 21 = \\ 48 + 30 = \\ 22 + 47 = \\ 24 + 21 = \\ 7 + 91 = \\ 28 + 40 = \\ 17 + 60 = \\ 91 + 2 = \\ 13 + 45 = \\ 28 + 40 = \\ 20 + 62 = \\ 42 + 25 = \\ 11 + 55 = \\ 23 + 76 = \\ 9 + 50 = \\ 12 + 20 = \\ 26 + 60 = \\ 12 + 13 = \\ 57 + 40 = \\ 32 + 42 = \end{array}$$

$$\begin{array}{r} 25 + 20 = \\ 32 + 44 = \\ 5 + 31 = \\ 3 + 51 = \\ 45 + 24 = \\ 84 + 11 = \\ 6 + 50 = \\ 34 + 44 = \\ 97 + 2 = \\ 79 + 20 = \\ 73 + 15 = \\ 93 + 2 = \\ 55 + 44 = \\ 2 + 67 = \\ 80 + 12 = \\ 74 + 22 = \\ 50 + 13 = \\ 5 + 42 = \\ 57 + 21 = \\ 16 + 22 = \\ 75 + 13 = \\ 64 + 30 = \\ 29 + 60 = \\ 97 + 1 = \\ 32 + 64 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 40 = \\ 39 + 20 = \\ 32 + 56 = \\ 23 + 24 = \\ 84 + 11 = \\ 13 + 12 = \\ 91 + 5 = \\ 7 + 51 = \\ 12 + 36 = \\ 42 + 17 = \\ 15 + 53 = \\ 18 + 81 = \\ 26 + 70 = \\ 38 + 41 = \\ 31 + 20 = \\ 80 + 18 = \\ 15 + 74 = \\ 9 + 40 = \\ 25 + 23 = \\ 31 + 12 = \\ 24 + 24 = \\ 17 + 30 = \\ 32 + 55 = \\ 21 + 10 = \\ 21 + 27 = \end{array}$$

$$\begin{array}{r} 17 + 52 = \\ 69 + 30 = \\ 12 + 67 = \\ 10 + 29 = \\ 48 + 10 = \\ 16 + 83 = \\ 69 + 30 = \\ 80 + 17 = \\ 31 + 32 = \\ 8 + 31 = \\ 65 + 32 = \\ 8 + 61 = \\ 15 + 50 = \\ 34 + 52 = \\ 27 + 51 = \\ 82 + 13 = \\ 18 + 40 = \\ 21 + 41 = \\ 88 + 10 = \\ 40 + 53 = \\ 55 + 34 = \\ 11 + 84 = \\ 52 + 10 = \\ 12 + 55 = \\ 12 + 74 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 60 + 19 = \\ 24 + 33 = \\ 26 + 40 = \\ 11 + 37 = \\ 28 + 51 = \\ 36 + 22 = \\ 60 + 21 = \\ 97 + 1 = \\ 91 + 2 = \\ 45 + 14 = \\ 2 + 57 = \\ 41 + 56 = \\ 33 + 45 = \\ 29 + 40 = \\ 11 + 84 = \\ 86 + 13 = \\ 18 + 11 = \\ 43 + 21 = \\ 13 + 42 = \\ 55 + 10 = \\ 67 + 22 = \\ 3 + 43 = \\ 52 + 14 = \\ 6 + 83 = \\ 21 + 13 = \end{array}$$

$$\begin{array}{r} 23 + 15 = \\ 29 + 10 = \\ 35 + 61 = \\ 13 + 66 = \\ 86 + 10 = \\ 56 + 11 = \\ 28 + 60 = \\ 14 + 51 = \\ 17 + 71 = \\ 71 + 10 = \\ 89 + 10 = \\ 52 + 15 = \\ 84 + 13 = \\ 72 + 24 = \\ 24 + 45 = \\ 49 + 20 = \\ 23 + 16 = \\ 11 + 82 = \\ 12 + 74 = \\ 21 + 36 = \\ 95 + 3 = \\ 17 + 62 = \\ 46 + 50 = \\ 37 + 51 = \\ 19 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 41 + 38 = \\ 22 + 60 = \\ 12 + 16 = \\ 57 + 22 = \\ 29 + 40 = \\ 13 + 10 = \\ 25 + 60 = \\ 29 + 60 = \\ 49 + 20 = \\ 23 + 65 = \\ 22 + 37 = \\ 69 + 10 = \\ 43 + 31 = \\ 66 + 32 = \\ 54 + 20 = \\ 33 + 56 = \\ 21 + 24 = \\ 90 + 8 = \\ 36 + 42 = \\ 17 + 52 = \\ 18 + 30 = \\ 79 + 10 = \\ 2 + 27 = \\ 28 + 41 = \\ 21 + 51 = \end{array}$$

$$\begin{array}{r} 12 + 81 = \\ 15 + 60 = \\ 31 + 60 = \\ 21 + 31 = \\ 74 + 10 = \\ 66 + 12 = \\ 33 + 22 = \\ 33 + 65 = \\ 30 + 17 = \\ 31 + 47 = \\ 26 + 31 = \\ 18 + 20 = \\ 42 + 46 = \\ 73 + 21 = \\ 28 + 31 = \\ 73 + 12 = \\ 11 + 24 = \\ 2 + 43 = \\ 27 + 30 = \\ 58 + 40 = \\ 64 + 10 = \\ 47 + 10 = \\ 93 + 3 = \\ 22 + 22 = \\ 31 + 64 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 28 + 60 = \\ 19 + 70 = \\ 68 + 10 = \\ 22 + 11 = \\ 27 + 41 = \\ 2 + 84 = \\ 43 + 53 = \\ 21 + 43 = \\ 74 + 10 = \\ 11 + 87 = \\ 23 + 31 = \\ 19 + 60 = \\ 47 + 20 = \\ 23 + 53 = \\ 61 + 23 = \\ 13 + 84 = \\ 33 + 54 = \\ 17 + 11 = \\ 20 + 51 = \\ 79 + 10 = \\ 22 + 51 = \\ 91 + 6 = \\ 16 + 12 = \\ 93 + 6 = \\ 66 + 33 = \end{array}$$

$$\begin{array}{r} 57 + 32 = \\ 97 + 2 = \\ 69 + 10 = \\ 14 + 30 = \\ 50 + 27 = \\ 50 + 39 = \\ 12 + 36 = \\ 88 + 11 = \\ 59 + 30 = \\ 22 + 44 = \\ 20 + 66 = \\ 28 + 70 = \\ 97 + 2 = \\ 24 + 70 = \\ 58 + 40 = \\ 48 + 31 = \\ 15 + 52 = \\ 3 + 24 = \\ 71 + 21 = \\ 97 + 2 = \\ 21 + 30 = \\ 18 + 40 = \\ 31 + 31 = \\ 22 + 27 = \\ 18 + 41 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 34 = \\ 44 + 14 = \\ 31 + 58 = \\ 20 + 11 = \\ 49 + 40 = \\ 61 + 37 = \\ 28 + 71 = \\ 14 + 75 = \\ 31 + 50 = \\ 13 + 62 = \\ 25 + 32 = \\ 43 + 45 = \\ 23 + 14 = \\ 14 + 15 = \\ 20 + 50 = \\ 83 + 15 = \\ 76 + 12 = \\ 42 + 25 = \\ 25 + 31 = \\ 11 + 36 = \\ 81 + 18 = \\ 15 + 10 = \\ 20 + 78 = \\ 27 + 61 = \\ 68 + 31 = \end{array}$$

$$\begin{array}{r} 38 + 20 = \\ 18 + 41 = \\ 89 + 10 = \\ 75 + 22 = \\ 34 + 30 = \\ 12 + 80 = \\ 13 + 13 = \\ 87 + 12 = \\ 16 + 21 = \\ 70 + 19 = \\ 21 + 75 = \\ 69 + 10 = \\ 71 + 16 = \\ 84 + 14 = \\ 54 + 41 = \\ 29 + 20 = \\ 64 + 32 = \\ 12 + 76 = \\ 29 + 50 = \\ 71 + 17 = \\ 73 + 22 = \\ 11 + 40 = \\ 96 + 2 = \\ 81 + 13 = \\ 44 + 33 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 94 + 3 = \\ 12 + 61 = \\ 55 + 21 = \\ 54 + 40 = \\ 16 + 52 = \\ 13 + 25 = \\ 20 + 58 = \\ 15 + 70 = \\ 43 + 21 = \\ 14 + 62 = \\ 22 + 11 = \\ 15 + 41 = \\ 75 + 22 = \\ 27 + 70 = \\ 21 + 70 = \\ 3 + 91 = \\ 17 + 51 = \\ 20 + 27 = \\ 13 + 53 = \\ 24 + 74 = \\ 88 + 11 = \\ 12 + 22 = \\ 21 + 46 = \\ 14 + 75 = \\ 91 + 4 = \end{array}$$

$$\begin{array}{r} 90 + 9 = \\ 11 + 88 = \\ 66 + 32 = \\ 20 + 51 = \\ 19 + 50 = \\ 31 + 60 = \\ 26 + 43 = \\ 21 + 67 = \\ 66 + 10 = \\ 47 + 21 = \\ 28 + 40 = \\ 5 + 94 = \\ 83 + 10 = \\ 17 + 42 = \\ 32 + 46 = \\ 12 + 76 = \\ 32 + 52 = \\ 17 + 11 = \\ 69 + 10 = \\ 28 + 60 = \\ 32 + 60 = \\ 32 + 57 = \\ 86 + 10 = \\ 6 + 83 = \\ 16 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 11 + 28 = \\ 14 + 12 = \\ 48 + 51 = \\ 33 + 21 = \\ 29 + 20 = \\ 59 + 20 = \\ 33 + 65 = \\ 29 + 10 = \\ 25 + 62 = \\ 20 + 34 = \\ 84 + 15 = \\ 13 + 41 = \\ 90 + 1 = \\ 11 + 40 = \\ 31 + 32 = \\ 88 + 10 = \\ 33 + 24 = \\ 40 + 38 = \\ 24 + 73 = \\ 32 + 62 = \\ 16 + 43 = \\ 12 + 84 = \\ 92 + 5 = \\ 24 + 40 = \\ 56 + 20 = \end{array}$$

$$\begin{array}{r} 55 + 30 = \\ 28 + 51 = \\ 36 + 22 = \\ 3 + 36 = \\ 74 + 13 = \\ 20 + 24 = \\ 36 + 52 = \\ 30 + 37 = \\ 6 + 11 = \\ 53 + 10 = \\ 76 + 21 = \\ 14 + 34 = \\ 20 + 70 = \\ 91 + 1 = \\ 31 + 42 = \\ 13 + 84 = \\ 55 + 32 = \\ 26 + 32 = \\ 22 + 54 = \\ 91 + 5 = \\ 20 + 53 = \\ 12 + 87 = \\ 7 + 10 = \\ 75 + 20 = \\ 72 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 12 + 55 = \\ 18 + 71 = \\ 51 + 48 = \\ 14 + 15 = \\ 19 + 30 = \\ 15 + 81 = \\ 26 + 60 = \\ 30 + 59 = \\ 95 + 1 = \\ 88 + 10 = \\ 20 + 14 = \\ 33 + 30 = \\ 89 + 10 = \\ 21 + 18 = \\ 79 + 10 = \\ 30 + 49 = \\ 89 + 10 = \\ 39 + 60 = \\ 46 + 12 = \\ 84 + 15 = \\ 23 + 75 = \\ 17 + 10 = \\ 86 + 11 = \\ 58 + 10 = \\ 27 + 31 = \end{array}$$

$$\begin{array}{r} 23 + 54 = \\ 85 + 11 = \\ 12 + 34 = \\ 11 + 63 = \\ 5 + 94 = \\ 76 + 23 = \\ 11 + 38 = \\ 20 + 58 = \\ 22 + 24 = \\ 11 + 60 = \\ 60 + 23 = \\ 30 + 45 = \\ 18 + 11 = \\ 71 + 22 = \\ 26 + 53 = \\ 31 + 52 = \\ 53 + 24 = \\ 25 + 11 = \\ 24 + 74 = \\ 13 + 11 = \\ 2 + 30 = \\ 84 + 15 = \\ 32 + 53 = \\ 30 + 31 = \\ 50 + 18 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 29 + 60 = \\ 30 + 46 = \\ 21 + 33 = \\ 65 + 13 = \\ 11 + 81 = \\ 28 + 20 = \\ 11 + 25 = \\ 16 + 70 = \\ 73 + 22 = \\ 13 + 62 = \\ 69 + 20 = \\ 25 + 70 = \\ 81 + 12 = \\ 97 + 2 = \\ 7 + 50 = \\ 29 + 10 = \\ 38 + 50 = \\ 29 + 20 = \\ 33 + 22 = \\ 31 + 33 = \\ 32 + 51 = \\ 58 + 30 = \\ 33 + 22 = \\ 12 + 15 = \\ 63 + 32 = \end{array}$$

$$\begin{array}{r} 63 + 20 = \\ 9 + 10 = \\ 71 + 23 = \\ 3 + 45 = \\ 18 + 61 = \\ 72 + 17 = \\ 35 + 14 = \\ 89 + 10 = \\ 19 + 20 = \\ 4 + 83 = \\ 16 + 81 = \\ 52 + 11 = \\ 22 + 76 = \\ 27 + 42 = \\ 29 + 20 = \\ 19 + 60 = \\ 14 + 70 = \\ 40 + 22 = \\ 16 + 21 = \\ 18 + 40 = \\ 29 + 40 = \\ 73 + 26 = \\ 48 + 50 = \\ 16 + 21 = \\ 93 + 6 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 44 + 14 = \\ 88 + 10 = \\ 48 + 20 = \\ 18 + 71 = \\ 29 + 20 = \\ 69 + 20 = \\ 32 + 24 = \\ 55 + 23 = \\ 4 + 11 = \\ 33 + 22 = \\ 5 + 92 = \\ 33 + 32 = \\ 28 + 10 = \\ 60 + 29 = \\ 12 + 85 = \\ 25 + 41 = \\ 30 + 13 = \\ 13 + 84 = \\ 30 + 64 = \\ 30 + 56 = \\ 19 + 80 = \\ 96 + 1 = \\ 30 + 36 = \\ 50 + 44 = \\ 14 + 35 = \end{array}$$

$$\begin{array}{r} 83 + 13 = \\ 72 + 27 = \\ 30 + 41 = \\ 82 + 17 = \\ 44 + 54 = \\ 31 + 33 = \\ 82 + 14 = \\ 23 + 40 = \\ 82 + 10 = \\ 15 + 44 = \\ 24 + 71 = \\ 64 + 35 = \\ 2 + 76 = \\ 53 + 25 = \\ 15 + 53 = \\ 30 + 59 = \\ 25 + 13 = \\ 58 + 41 = \\ 15 + 63 = \\ 8 + 11 = \\ 28 + 61 = \\ 18 + 30 = \\ 14 + 13 = \\ 52 + 44 = \\ 44 + 54 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 19 + 50 = \\ 31 + 30 = \\ 31 + 43 = \\ 33 + 34 = \\ 12 + 51 = \\ 75 + 24 = \\ 80 + 14 = \\ 75 + 23 = \\ 19 + 50 = \\ 2 + 34 = \\ 13 + 15 = \\ 28 + 21 = \\ 10 + 59 = \\ 82 + 10 = \\ 57 + 42 = \\ 29 + 10 = \\ 33 + 66 = \\ 18 + 70 = \\ 80 + 15 = \\ 20 + 19 = \\ 26 + 41 = \\ 20 + 43 = \\ 12 + 30 = \\ 15 + 82 = \\ 14 + 63 = \end{array}$$

$$\begin{array}{r} 72 + 21 = \\ 93 + 1 = \\ 33 + 62 = \\ 53 + 15 = \\ 18 + 51 = \\ 89 + 10 = \\ 96 + 1 = \\ 31 + 25 = \\ 23 + 54 = \\ 69 + 30 = \\ 88 + 10 = \\ 16 + 81 = \\ 23 + 34 = \\ 8 + 10 = \\ 84 + 15 = \\ 71 + 24 = \\ 17 + 72 = \\ 32 + 64 = \\ 18 + 10 = \\ 15 + 34 = \\ 12 + 46 = \\ 5 + 34 = \\ 17 + 20 = \\ 46 + 30 = \\ 26 + 13 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 33 + 41 = \\ 29 + 30 = \\ 35 + 61 = \\ 67 + 21 = \\ 48 + 50 = \\ 27 + 62 = \\ 75 + 23 = \\ 48 + 40 = \\ 33 + 41 = \\ 14 + 70 = \\ 11 + 72 = \\ 14 + 33 = \\ 29 + 50 = \\ 36 + 63 = \\ 52 + 23 = \\ 15 + 21 = \\ 31 + 20 = \\ 33 + 13 = \\ 47 + 50 = \\ 38 + 30 = \\ 75 + 10 = \\ 53 + 12 = \\ 16 + 63 = \\ 68 + 30 = \\ 57 + 21 = \end{array}$$

$$\begin{array}{r} 87 + 11 = \\ 29 + 60 = \\ 19 + 70 = \\ 9 + 60 = \\ 84 + 10 = \\ 23 + 45 = \\ 20 + 42 = \\ 25 + 60 = \\ 71 + 15 = \\ 19 + 80 = \\ 27 + 71 = \\ 21 + 17 = \\ 90 + 4 = \\ 45 + 10 = \\ 62 + 37 = \\ 31 + 43 = \\ 30 + 55 = \\ 28 + 21 = \\ 34 + 13 = \\ 69 + 10 = \\ 16 + 82 = \\ 19 + 20 = \\ 20 + 75 = \\ 13 + 50 = \\ 29 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 70 + 17 = \\ 32 + 36 = \\ 11 + 20 = \\ 30 + 23 = \\ 31 + 58 = \\ 42 + 11 = \\ 84 + 11 = \\ 75 + 21 = \\ 16 + 60 = \\ 29 + 10 = \\ 63 + 21 = \\ 28 + 51 = \\ 36 + 41 = \\ 21 + 38 = \\ 53 + 13 = \\ 47 + 42 = \\ 3 + 11 = \\ 28 + 71 = \\ 85 + 11 = \\ 70 + 18 = \\ 52 + 17 = \\ 91 + 4 = \\ 15 + 21 = \\ 14 + 53 = \\ 29 + 40 = \end{array}$$

$$\begin{array}{r} 11 + 88 = \\ 11 + 40 = \\ 15 + 33 = \\ 25 + 42 = \\ 26 + 61 = \\ 84 + 11 = \\ 9 + 50 = \\ 24 + 22 = \\ 26 + 72 = \\ 20 + 79 = \\ 36 + 12 = \\ 32 + 26 = \\ 65 + 33 = \\ 30 + 21 = \\ 57 + 21 = \\ 31 + 12 = \\ 32 + 12 = \\ 84 + 10 = \\ 54 + 21 = \\ 55 + 20 = \\ 8 + 90 = \\ 15 + 80 = \\ 16 + 40 = \\ 27 + 30 = \\ 25 + 41 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 39 + 20 = \\ 27 + 72 = \\ 59 + 20 = \\ 64 + 13 = \\ 6 + 61 = \\ 86 + 10 = \\ 64 + 14 = \\ 13 + 85 = \\ 28 + 10 = \\ 57 + 32 = \\ 4 + 44 = \\ 29 + 20 = \\ 31 + 21 = \\ 90 + 9 = \\ 46 + 32 = \\ 32 + 26 = \\ 84 + 11 = \\ 33 + 11 = \\ 25 + 63 = \\ 20 + 48 = \\ 61 + 22 = \\ 18 + 51 = \\ 20 + 68 = \\ 65 + 21 = \\ 22 + 75 = \end{array}$$

$$\begin{array}{r} 28 + 70 = \\ 32 + 55 = \\ 28 + 20 = \\ 76 + 22 = \\ 12 + 55 = \\ 26 + 30 = \\ 31 + 64 = \\ 27 + 20 = \\ 18 + 71 = \\ 14 + 41 = \\ 17 + 30 = \\ 32 + 22 = \\ 82 + 17 = \\ 22 + 43 = \\ 94 + 1 = \\ 2 + 96 = \\ 47 + 11 = \\ 13 + 55 = \\ 26 + 11 = \\ 27 + 50 = \\ 20 + 32 = \\ 19 + 30 = \\ 29 + 60 = \\ 22 + 50 = \\ 32 + 33 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 23 + 15 = \\ 30 + 31 = \\ 37 + 31 = \\ 55 + 33 = \\ 19 + 80 = \\ 33 + 41 = \\ 92 + 3 = \\ 53 + 21 = \\ 14 + 30 = \\ 79 + 10 = \\ 91 + 1 = \\ 72 + 26 = \\ 27 + 42 = \\ 32 + 63 = \\ 96 + 1 = \\ 8 + 81 = \\ 65 + 34 = \\ 15 + 63 = \\ 7 + 70 = \\ 66 + 32 = \\ 97 + 2 = \\ 76 + 11 = \\ 68 + 10 = \\ 23 + 75 = \\ 89 + 10 = \end{array}$$

$$\begin{array}{r} 15 + 11 = \\ 20 + 74 = \\ 94 + 4 = \\ 22 + 52 = \\ 17 + 70 = \\ 13 + 46 = \\ 29 + 50 = \\ 57 + 41 = \\ 25 + 52 = \\ 83 + 16 = \\ 25 + 71 = \\ 58 + 31 = \\ 89 + 10 = \\ 18 + 21 = \\ 33 + 44 = \\ 17 + 31 = \\ 15 + 61 = \\ 27 + 72 = \\ 45 + 10 = \\ 46 + 11 = \\ 37 + 40 = \\ 19 + 30 = \\ 21 + 32 = \\ 21 + 64 = \\ 87 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 21 + 77 = \\ 89 + 10 = \\ 62 + 37 = \\ 31 + 35 = \\ 51 + 11 = \\ 77 + 21 = \\ 3 + 24 = \\ 84 + 13 = \\ 96 + 3 = \\ 49 + 40 = \\ 29 + 50 = \\ 11 + 14 = \\ 22 + 66 = \\ 11 + 21 = \\ 94 + 3 = \\ 58 + 31 = \\ 47 + 51 = \\ 33 + 16 = \\ 13 + 32 = \\ 96 + 2 = \\ 17 + 41 = \\ 69 + 10 = \\ 15 + 53 = \\ 63 + 36 = \\ 13 + 73 = \end{array}$$

$$\begin{array}{r} 69 + 20 = \\ 80 + 13 = \\ 28 + 11 = \\ 21 + 61 = \\ 94 + 3 = \\ 29 + 20 = \\ 20 + 50 = \\ 17 + 71 = \\ 17 + 32 = \\ 13 + 74 = \\ 17 + 21 = \\ 81 + 16 = \\ 55 + 23 = \\ 54 + 35 = \\ 19 + 40 = \\ 34 + 32 = \\ 92 + 6 = \\ 25 + 42 = \\ 37 + 42 = \\ 52 + 21 = \\ 22 + 33 = \\ 80 + 15 = \\ 33 + 43 = \\ 14 + 50 = \\ 70 + 29 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 22 = \\ 83 + 10 = \\ 20 + 43 = \\ 81 + 17 = \\ 61 + 18 = \\ 95 + 4 = \\ 22 + 25 = \\ 45 + 50 = \\ 57 + 30 = \\ 78 + 21 = \\ 32 + 33 = \\ 31 + 48 = \\ 14 + 10 = \\ 56 + 32 = \\ 11 + 68 = \\ 32 + 36 = \\ 37 + 22 = \\ 11 + 41 = \\ 21 + 43 = \\ 20 + 25 = \\ 83 + 11 = \\ 96 + 1 = \\ 26 + 23 = \\ 12 + 44 = \\ 53 + 13 = \end{array}$$

$$\begin{array}{r} 39 + 60 = \\ 3 + 44 = \\ 39 + 50 = \\ 25 + 10 = \\ 78 + 10 = \\ 88 + 11 = \\ 17 + 71 = \\ 80 + 11 = \\ 11 + 83 = \\ 68 + 11 = \\ 13 + 40 = \\ 14 + 53 = \\ 21 + 13 = \\ 79 + 10 = \\ 17 + 60 = \\ 31 + 64 = \\ 21 + 55 = \\ 38 + 20 = \\ 31 + 66 = \\ 26 + 40 = \\ 21 + 51 = \\ 77 + 10 = \\ 14 + 72 = \\ 74 + 13 = \\ 10 + 52 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 55 = \\ 20 + 35 = \\ 28 + 11 = \\ 17 + 10 = \\ 15 + 31 = \\ 66 + 12 = \\ 15 + 33 = \\ 21 + 10 = \\ 22 + 56 = \\ 22 + 77 = \\ 20 + 71 = \\ 13 + 30 = \\ 57 + 41 = \\ 24 + 45 = \\ 97 + 2 = \\ 94 + 1 = \\ 67 + 20 = \\ 30 + 22 = \\ 45 + 12 = \\ 22 + 26 = \\ 80 + 14 = \\ 32 + 65 = \\ 15 + 81 = \\ 29 + 10 = \\ 72 + 16 = \end{array}$$

$$\begin{array}{r} 53 + 31 = \\ 92 + 3 = \\ 62 + 32 = \\ 46 + 50 = \\ 57 + 21 = \\ 51 + 48 = \\ 21 + 76 = \\ 19 + 10 = \\ 30 + 30 = \\ 11 + 35 = \\ 50 + 38 = \\ 23 + 64 = \\ 11 + 83 = \\ 95 + 1 = \\ 16 + 13 = \\ 30 + 42 = \\ 64 + 32 = \\ 28 + 41 = \\ 23 + 41 = \\ 54 + 14 = \\ 63 + 26 = \\ 39 + 10 = \\ 17 + 31 = \\ 26 + 31 = \\ 49 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 59 + 30 = \\ 30 + 68 = \\ 11 + 35 = \\ 54 + 30 = \\ 62 + 24 = \\ 91 + 2 = \\ 25 + 63 = \\ 31 + 57 = \\ 84 + 14 = \\ 94 + 3 = \\ 62 + 34 = \\ 12 + 62 = \\ 31 + 50 = \\ 11 + 60 = \\ 6 + 72 = \\ 23 + 11 = \\ 20 + 32 = \\ 41 + 32 = \\ 40 + 59 = \\ 18 + 81 = \\ 40 + 12 = \\ 12 + 37 = \\ 25 + 42 = \\ 23 + 76 = \\ 32 + 23 = \end{array}$$

$$\begin{array}{r} 74 + 11 = \\ 26 + 41 = \\ 44 + 23 = \\ 7 + 92 = \\ 16 + 73 = \\ 62 + 26 = \\ 74 + 25 = \\ 80 + 16 = \\ 41 + 44 = \\ 22 + 53 = \\ 74 + 21 = \\ 42 + 30 = \\ 52 + 17 = \\ 74 + 13 = \\ 32 + 57 = \\ 53 + 46 = \\ 63 + 21 = \\ 17 + 41 = \\ 11 + 85 = \\ 92 + 6 = \\ 90 + 9 = \\ 28 + 20 = \\ 78 + 21 = \\ 11 + 82 = \\ 15 + 13 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 47 + 21 = \\ 61 + 15 = \\ 76 + 22 = \\ 66 + 20 = \\ 7 + 51 = \\ 95 + 1 = \\ 86 + 12 = \\ 53 + 41 = \\ 58 + 20 = \\ 79 + 20 = \\ 21 + 66 = \\ 6 + 12 = \\ 87 + 12 = \\ 11 + 47 = \\ 51 + 25 = \\ 55 + 10 = \\ 14 + 40 = \\ 29 + 60 = \\ 29 + 30 = \\ 17 + 81 = \\ 64 + 31 = \\ 68 + 20 = \\ 17 + 52 = \\ 61 + 34 = \\ 16 + 31 = \end{array}$$

$$\begin{array}{r} 23 + 22 = \\ 64 + 11 = \\ 89 + 10 = \\ 45 + 32 = \\ 26 + 21 = \\ 32 + 25 = \\ 75 + 21 = \\ 29 + 70 = \\ 30 + 56 = \\ 18 + 70 = \\ 87 + 11 = \\ 27 + 51 = \\ 15 + 21 = \\ 13 + 72 = \\ 28 + 30 = \\ 83 + 11 = \\ 15 + 42 = \\ 27 + 52 = \\ 30 + 26 = \\ 4 + 43 = \\ 13 + 25 = \\ 24 + 51 = \\ 18 + 30 = \\ 31 + 18 = \\ 60 + 14 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 40 + 26 = \\ 28 + 61 = \\ 25 + 73 = \\ 52 + 31 = \\ 19 + 10 = \\ 32 + 15 = \\ 31 + 60 = \\ 47 + 52 = \\ 85 + 11 = \\ 8 + 60 = \\ 95 + 4 = \\ 17 + 51 = \\ 18 + 60 = \\ 32 + 62 = \\ 45 + 44 = \\ 36 + 20 = \\ 26 + 13 = \\ 36 + 21 = \\ 26 + 41 = \\ 14 + 42 = \\ 12 + 27 = \\ 63 + 30 = \\ 10 + 77 = \\ 97 + 2 = \\ 13 + 20 = \end{array}$$

$$\begin{array}{r} 87 + 10 = \\ 53 + 46 = \\ 39 + 20 = \\ 28 + 61 = \\ 91 + 6 = \\ 58 + 30 = \\ 59 + 20 = \\ 32 + 61 = \\ 16 + 32 = \\ 16 + 32 = \\ 14 + 52 = \\ 78 + 10 = \\ 26 + 31 = \\ 96 + 1 = \\ 54 + 43 = \\ 9 + 30 = \\ 25 + 23 = \\ 25 + 31 = \\ 29 + 20 = \\ 47 + 10 = \\ 55 + 34 = \\ 68 + 10 = \\ 59 + 30 = \\ 39 + 60 = \\ 55 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 17 + 42 = \\ 22 + 31 = \\ 81 + 18 = \\ 69 + 30 = \\ 20 + 15 = \\ 37 + 42 = \\ 87 + 12 = \\ 17 + 52 = \\ 29 + 50 = \\ 29 + 10 = \\ 36 + 53 = \\ 38 + 31 = \\ 19 + 10 = \\ 44 + 41 = \\ 30 + 51 = \\ 64 + 24 = \\ 80 + 14 = \\ 59 + 10 = \\ 20 + 18 = \\ 26 + 72 = \\ 94 + 2 = \\ 83 + 13 = \\ 80 + 17 = \\ 31 + 45 = \\ 60 + 34 = \end{array}$$

$$\begin{array}{r} 4 + 41 = \\ 25 + 24 = \\ 29 + 70 = \\ 73 + 25 = \\ 16 + 62 = \\ 18 + 71 = \\ 88 + 11 = \\ 5 + 14 = \\ 14 + 71 = \\ 13 + 32 = \\ 55 + 13 = \\ 16 + 81 = \\ 59 + 20 = \\ 26 + 70 = \\ 17 + 30 = \\ 18 + 50 = \\ 83 + 10 = \\ 48 + 21 = \\ 74 + 22 = \\ 33 + 54 = \\ 11 + 15 = \\ 54 + 40 = \\ 32 + 52 = \\ 24 + 22 = \\ 37 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 50 = \\ 75 + 13 = \\ 97 + 2 = \\ 84 + 13 = \\ 3 + 96 = \\ 76 + 20 = \\ 60 + 10 = \\ 24 + 32 = \\ 26 + 31 = \\ 78 + 21 = \\ 21 + 76 = \\ 14 + 55 = \\ 90 + 1 = \\ 26 + 53 = \\ 32 + 20 = \\ 51 + 37 = \\ 58 + 11 = \\ 32 + 54 = \\ 19 + 80 = \\ 86 + 11 = \\ 92 + 5 = \\ 93 + 5 = \\ 31 + 44 = \\ 65 + 11 = \\ 8 + 11 = \end{array}$$

$$\begin{array}{r} 16 + 22 = \\ 30 + 65 = \\ 25 + 62 = \\ 65 + 11 = \\ 74 + 20 = \\ 28 + 21 = \\ 64 + 34 = \\ 46 + 31 = \\ 22 + 73 = \\ 13 + 62 = \\ 13 + 64 = \\ 25 + 41 = \\ 10 + 68 = \\ 45 + 53 = \\ 25 + 24 = \\ 59 + 40 = \\ 11 + 51 = \\ 20 + 62 = \\ 68 + 11 = \\ 48 + 10 = \\ 86 + 12 = \\ 11 + 40 = \\ 28 + 11 = \\ 33 + 30 = \\ 96 + 1 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 41 = \\ 32 + 35 = \\ 72 + 12 = \\ 27 + 20 = \\ 18 + 20 = \\ 41 + 32 = \\ 26 + 31 = \\ 91 + 2 = \\ 30 + 46 = \\ 76 + 13 = \\ 94 + 5 = \\ 35 + 23 = \\ 2 + 74 = \\ 21 + 43 = \\ 13 + 54 = \\ 29 + 60 = \\ 31 + 66 = \\ 24 + 61 = \\ 18 + 30 = \\ 29 + 40 = \\ 29 + 50 = \\ 44 + 15 = \\ 66 + 20 = \\ 19 + 60 = \\ 31 + 22 = \end{array}$$

$$\begin{array}{r} 29 + 30 = \\ 12 + 11 = \\ 28 + 71 = \\ 15 + 51 = \\ 33 + 24 = \\ 11 + 12 = \\ 16 + 63 = \\ 27 + 50 = \\ 12 + 87 = \\ 14 + 30 = \\ 21 + 46 = \\ 11 + 13 = \\ 11 + 62 = \\ 31 + 17 = \\ 19 + 40 = \\ 11 + 65 = \\ 74 + 22 = \\ 30 + 30 = \\ 39 + 20 = \\ 27 + 60 = \\ 2 + 63 = \\ 22 + 13 = \\ 88 + 11 = \\ 27 + 31 = \\ 31 + 45 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 2 + 25 = \\ 59 + 40 = \\ 20 + 26 = \\ 74 + 25 = \\ 24 + 15 = \\ 27 + 42 = \\ 17 + 72 = \\ 74 + 11 = \\ 45 + 10 = \\ 66 + 21 = \\ 38 + 30 = \\ 20 + 77 = \\ 17 + 70 = \\ 33 + 25 = \\ 63 + 24 = \\ 13 + 50 = \\ 11 + 22 = \\ 24 + 51 = \\ 37 + 41 = \\ 85 + 12 = \\ 17 + 10 = \\ 22 + 42 = \\ 52 + 37 = \\ 22 + 34 = \\ 25 + 12 = \end{array}$$

$$\begin{array}{r} 59 + 20 = \\ 32 + 57 = \\ 25 + 44 = \\ 6 + 83 = \\ 20 + 39 = \\ 67 + 22 = \\ 13 + 34 = \\ 24 + 30 = \\ 30 + 45 = \\ 63 + 25 = \\ 90 + 2 = \\ 32 + 32 = \\ 26 + 40 = \\ 26 + 23 = \\ 50 + 36 = \\ 44 + 42 = \\ 26 + 33 = \\ 38 + 30 = \\ 56 + 12 = \\ 21 + 64 = \\ 71 + 22 = \\ 11 + 78 = \\ 57 + 42 = \\ 21 + 76 = \\ 28 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 18 + 71 = \\ 94 + 2 = \\ 33 + 15 = \\ 15 + 43 = \\ 50 + 33 = \\ 39 + 10 = \\ 63 + 30 = \\ 18 + 71 = \\ 29 + 70 = \\ 84 + 11 = \\ 45 + 12 = \\ 23 + 76 = \\ 70 + 14 = \\ 19 + 20 = \\ 50 + 35 = \\ 32 + 25 = \\ 57 + 21 = \\ 21 + 13 = \\ 75 + 10 = \\ 20 + 60 = \\ 41 + 44 = \\ 97 + 2 = \\ 36 + 63 = \\ 26 + 32 = \\ 26 + 61 = \end{array}$$

$$\begin{array}{r} 13 + 74 = \\ 85 + 13 = \\ 26 + 12 = \\ 11 + 26 = \\ 38 + 60 = \\ 26 + 30 = \\ 14 + 71 = \\ 25 + 11 = \\ 37 + 61 = \\ 40 + 10 = \\ 81 + 17 = \\ 44 + 21 = \\ 12 + 33 = \\ 19 + 40 = \\ 3 + 71 = \\ 14 + 82 = \\ 25 + 40 = \\ 30 + 50 = \\ 86 + 10 = \\ 17 + 60 = \\ 52 + 32 = \\ 85 + 10 = \\ 52 + 31 = \\ 76 + 11 = \\ 24 + 45 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 60 = \\ 32 + 16 = \\ 22 + 37 = \\ 13 + 76 = \\ 69 + 10 = \\ 52 + 16 = \\ 63 + 33 = \\ 29 + 30 = \\ 12 + 34 = \\ 49 + 20 = \\ 95 + 4 = \\ 93 + 6 = \\ 92 + 5 = \\ 20 + 18 = \\ 60 + 21 = \\ 83 + 13 = \\ 8 + 41 = \\ 26 + 53 = \\ 19 + 30 = \\ 2 + 57 = \\ 20 + 38 = \\ 29 + 30 = \\ 50 + 24 = \\ 15 + 53 = \\ 27 + 60 = \end{array}$$

$$\begin{array}{r} 15 + 32 = \\ 23 + 76 = \\ 47 + 22 = \\ 83 + 15 = \\ 23 + 15 = \\ 92 + 5 = \\ 33 + 21 = \\ 13 + 45 = \\ 26 + 13 = \\ 69 + 30 = \\ 20 + 44 = \\ 83 + 10 = \\ 28 + 51 = \\ 21 + 76 = \\ 63 + 10 = \\ 29 + 40 = \\ 31 + 35 = \\ 91 + 4 = \\ 15 + 50 = \\ 82 + 16 = \\ 55 + 41 = \\ 31 + 31 = \\ 41 + 56 = \\ 37 + 12 = \\ 39 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 34 + 43 = \\ 38 + 10 = \\ 24 + 75 = \\ 75 + 14 = \\ 29 + 40 = \\ 7 + 22 = \\ 28 + 20 = \\ 57 + 32 = \\ 47 + 42 = \\ 53 + 14 = \\ 67 + 10 = \\ 11 + 25 = \\ 63 + 22 = \\ 20 + 42 = \\ 69 + 10 = \\ 69 + 20 = \\ 45 + 31 = \\ 21 + 56 = \\ 31 + 51 = \\ 30 + 26 = \\ 29 + 10 = \\ 16 + 83 = \\ 52 + 23 = \\ 20 + 61 = \\ 16 + 33 = \end{array}$$

$$\begin{array}{r} 16 + 71 = \\ 85 + 11 = \\ 31 + 47 = \\ 30 + 13 = \\ 71 + 26 = \\ 52 + 25 = \\ 96 + 3 = \\ 8 + 50 = \\ 15 + 10 = \\ 93 + 3 = \\ 18 + 10 = \\ 61 + 38 = \\ 89 + 10 = \\ 12 + 67 = \\ 78 + 11 = \\ 55 + 42 = \\ 34 + 45 = \\ 63 + 24 = \\ 25 + 11 = \\ 21 + 33 = \\ 73 + 10 = \\ 95 + 1 = \\ 17 + 62 = \\ 18 + 50 = \\ 23 + 75 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 52 = \\ 24 + 31 = \\ 37 + 32 = \\ 39 + 20 = \\ 88 + 10 = \\ 23 + 36 = \\ 14 + 15 = \\ 69 + 20 = \\ 28 + 61 = \\ 14 + 34 = \\ 21 + 13 = \\ 18 + 60 = \\ 48 + 31 = \\ 18 + 50 = \\ 17 + 62 = \\ 30 + 26 = \\ 31 + 55 = \\ 55 + 33 = \\ 31 + 66 = \\ 95 + 4 = \\ 31 + 20 = \\ 15 + 54 = \\ 13 + 43 = \\ 57 + 22 = \\ 13 + 10 = \end{array}$$

$$\begin{array}{r} 50 + 19 = \\ 11 + 78 = \\ 11 + 86 = \\ 20 + 12 = \\ 16 + 82 = \\ 25 + 33 = \\ 23 + 72 = \\ 28 + 40 = \\ 28 + 11 = \\ 18 + 21 = \\ 17 + 70 = \\ 90 + 4 = \\ 15 + 34 = \\ 20 + 50 = \\ 92 + 4 = \\ 69 + 20 = \\ 11 + 22 = \\ 16 + 63 = \\ 14 + 42 = \\ 33 + 56 = \\ 32 + 50 = \\ 85 + 12 = \\ 50 + 17 = \\ 70 + 21 = \\ 11 + 80 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 82 + 16 = \\ 16 + 51 = \\ 21 + 26 = \\ 53 + 16 = \\ 81 + 14 = \\ 11 + 57 = \\ 11 + 20 = \\ 20 + 71 = \\ 11 + 33 = \\ 41 + 54 = \\ 14 + 61 = \\ 68 + 10 = \\ 22 + 43 = \\ 83 + 16 = \\ 21 + 25 = \\ 29 + 20 = \\ 40 + 57 = \\ 12 + 83 = \\ 17 + 81 = \\ 65 + 21 = \\ 68 + 30 = \\ 19 + 20 = \\ 33 + 54 = \\ 75 + 21 = \\ 37 + 31 = \end{array}$$

$$\begin{array}{r} 77 + 21 = \\ 17 + 80 = \\ 25 + 32 = \\ 83 + 11 = \\ 25 + 10 = \\ 16 + 22 = \\ 22 + 61 = \\ 20 + 24 = \\ 32 + 62 = \\ 80 + 16 = \\ 17 + 40 = \\ 28 + 70 = \\ 16 + 52 = \\ 66 + 20 = \\ 68 + 31 = \\ 76 + 20 = \\ 96 + 3 = \\ 36 + 61 = \\ 16 + 33 = \\ 40 + 59 = \\ 50 + 17 = \\ 12 + 10 = \\ 3 + 90 = \\ 2 + 96 = \\ 2 + 82 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 56 + 23 = \\ 30 + 61 = \\ 79 + 10 = \\ 13 + 86 = \\ 95 + 1 = \\ 87 + 10 = \\ 91 + 6 = \\ 56 + 32 = \\ 13 + 55 = \\ 76 + 22 = \\ 3 + 55 = \\ 31 + 16 = \\ 4 + 43 = \\ 28 + 40 = \\ 16 + 81 = \\ 13 + 60 = \\ 12 + 35 = \\ 76 + 12 = \\ 21 + 32 = \\ 17 + 40 = \\ 76 + 12 = \\ 28 + 51 = \\ 44 + 31 = \\ 43 + 15 = \\ 16 + 71 = \end{array}$$

$$\begin{array}{r} 64 + 15 = \\ 24 + 61 = \\ 14 + 13 = \\ 92 + 4 = \\ 96 + 1 = \\ 17 + 20 = \\ 5 + 23 = \\ 80 + 15 = \\ 25 + 41 = \\ 25 + 44 = \\ 17 + 22 = \\ 12 + 17 = \\ 88 + 10 = \\ 28 + 50 = \\ 67 + 10 = \\ 20 + 35 = \\ 97 + 1 = \\ 95 + 1 = \\ 46 + 52 = \\ 41 + 24 = \\ 20 + 28 = \\ 18 + 11 = \\ 19 + 10 = \\ 19 + 50 = \\ 11 + 55 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 44 + 13 = \\ 78 + 21 = \\ 14 + 52 = \\ 31 + 30 = \\ 23 + 25 = \\ 54 + 43 = \\ 18 + 30 = \\ 75 + 13 = \\ 12 + 81 = \\ 47 + 20 = \\ 28 + 71 = \\ 8 + 50 = \\ 42 + 40 = \\ 16 + 41 = \\ 71 + 21 = \\ 32 + 57 = \\ 68 + 10 = \\ 4 + 62 = \\ 17 + 10 = \\ 29 + 60 = \\ 54 + 24 = \\ 15 + 42 = \\ 21 + 32 = \\ 19 + 30 = \\ 94 + 5 = \end{array}$$

$$\begin{array}{r} 39 + 30 = \\ 29 + 30 = \\ 47 + 21 = \\ 52 + 32 = \\ 32 + 41 = \\ 35 + 42 = \\ 18 + 61 = \\ 13 + 51 = \\ 83 + 12 = \\ 83 + 12 = \\ 21 + 77 = \\ 49 + 50 = \\ 11 + 85 = \\ 26 + 71 = \\ 15 + 72 = \\ 20 + 34 = \\ 69 + 10 = \\ 46 + 10 = \\ 11 + 83 = \\ 94 + 4 = \\ 92 + 1 = \\ 26 + 10 = \\ 72 + 26 = \\ 26 + 13 = \\ 18 + 81 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 90 + 2 = \\ 62 + 35 = \\ 44 + 31 = \\ 23 + 12 = \\ 20 + 64 = \\ 62 + 25 = \\ 50 + 15 = \\ 73 + 20 = \\ 33 + 56 = \\ 88 + 11 = \\ 38 + 20 = \\ 16 + 53 = \\ 66 + 30 = \\ 32 + 65 = \\ 24 + 41 = \\ 51 + 44 = \\ 31 + 46 = \\ 32 + 43 = \\ 42 + 30 = \\ 13 + 33 = \\ 50 + 24 = \\ 81 + 16 = \\ 32 + 61 = \\ 14 + 80 = \\ 18 + 81 = \end{array}$$

$$\begin{array}{r} 34 + 30 = \\ 41 + 56 = \\ 9 + 70 = \\ 12 + 17 = \\ 13 + 86 = \\ 23 + 74 = \\ 56 + 31 = \\ 14 + 22 = \\ 48 + 31 = \\ 95 + 3 = \\ 20 + 33 = \\ 51 + 47 = \\ 50 + 43 = \\ 22 + 11 = \\ 91 + 4 = \\ 25 + 52 = \\ 50 + 33 = \\ 16 + 11 = \\ 81 + 10 = \\ 14 + 70 = \\ 51 + 10 = \\ 21 + 68 = \\ 94 + 5 = \\ 3 + 96 = \\ 3 + 74 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 12 + 82 = \\ 66 + 21 = \\ 64 + 21 = \\ 83 + 14 = \\ 28 + 60 = \\ 33 + 10 = \\ 85 + 11 = \\ 17 + 70 = \\ 8 + 61 = \\ 53 + 33 = \\ 21 + 70 = \\ 44 + 40 = \\ 90 + 9 = \\ 3 + 85 = \\ 15 + 43 = \\ 13 + 52 = \\ 12 + 75 = \\ 24 + 54 = \\ 74 + 11 = \\ 33 + 13 = \\ 30 + 21 = \\ 10 + 58 = \\ 6 + 73 = \\ 83 + 12 = \\ 43 + 54 = \end{array}$$

$$\begin{array}{r} 34 + 22 = \\ 12 + 47 = \\ 47 + 42 = \\ 16 + 10 = \\ 71 + 20 = \\ 13 + 73 = \\ 90 + 9 = \\ 44 + 40 = \\ 16 + 31 = \\ 64 + 12 = \\ 75 + 24 = \\ 47 + 32 = \\ 26 + 41 = \\ 85 + 13 = \\ 33 + 43 = \\ 2 + 14 = \\ 88 + 11 = \\ 47 + 20 = \\ 22 + 25 = \\ 10 + 84 = \\ 77 + 10 = \\ 2 + 33 = \\ 88 + 11 = \\ 31 + 46 = \\ 72 + 17 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 33 + 12 = \\ 2 + 32 = \\ 76 + 13 = \\ 22 + 33 = \\ 29 + 70 = \\ 81 + 13 = \\ 89 + 10 = \\ 38 + 10 = \\ 16 + 30 = \\ 32 + 60 = \\ 44 + 21 = \\ 82 + 12 = \\ 21 + 53 = \\ 22 + 40 = \\ 6 + 20 = \\ 95 + 3 = \\ 91 + 7 = \\ 13 + 81 = \\ 15 + 22 = \\ 17 + 42 = \\ 20 + 25 = \\ 24 + 12 = \\ 10 + 54 = \\ 28 + 21 = \\ 48 + 40 = \end{array}$$

$$\begin{array}{r} 31 + 67 = \\ 15 + 83 = \\ 19 + 20 = \\ 16 + 20 = \\ 31 + 28 = \\ 37 + 10 = \\ 32 + 51 = \\ 10 + 68 = \\ 30 + 50 = \\ 91 + 4 = \\ 19 + 70 = \\ 78 + 21 = \\ 79 + 10 = \\ 16 + 30 = \\ 54 + 45 = \\ 64 + 13 = \\ 2 + 44 = \\ 29 + 20 = \\ 30 + 52 = \\ 40 + 35 = \\ 84 + 12 = \\ 80 + 11 = \\ 36 + 63 = \\ 71 + 23 = \\ 31 + 44 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 19 + 60 = \\ 65 + 10 = \\ 18 + 50 = \\ 59 + 10 = \\ 31 + 68 = \\ 37 + 32 = \\ 17 + 30 = \\ 9 + 70 = \\ 66 + 21 = \\ 50 + 13 = \\ 31 + 45 = \\ 19 + 30 = \\ 53 + 42 = \\ 19 + 60 = \\ 41 + 57 = \\ 26 + 22 = \\ 48 + 10 = \\ 85 + 11 = \\ 17 + 81 = \\ 35 + 40 = \\ 68 + 20 = \\ 32 + 31 = \\ 3 + 54 = \\ 11 + 80 = \\ 77 + 12 = \end{array}$$

$$\begin{array}{r} 90 + 2 = \\ 6 + 13 = \\ 14 + 20 = \\ 17 + 41 = \\ 6 + 53 = \\ 54 + 22 = \\ 50 + 20 = \\ 14 + 62 = \\ 22 + 54 = \\ 59 + 10 = \\ 78 + 10 = \\ 53 + 31 = \\ 96 + 1 = \\ 66 + 33 = \\ 11 + 61 = \\ 50 + 18 = \\ 24 + 30 = \\ 92 + 1 = \\ 33 + 33 = \\ 17 + 21 = \\ 26 + 70 = \\ 22 + 63 = \\ 24 + 42 = \\ 97 + 1 = \\ 70 + 19 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 23 + 63 = \\ 59 + 10 = \\ 49 + 30 = \\ 18 + 31 = \\ 4 + 24 = \\ 68 + 11 = \\ 43 + 54 = \\ 14 + 64 = \\ 17 + 80 = \\ 18 + 51 = \\ 23 + 65 = \\ 90 + 4 = \\ 59 + 40 = \\ 81 + 18 = \\ 33 + 26 = \\ 11 + 20 = \\ 7 + 40 = \\ 25 + 70 = \\ 24 + 20 = \\ 13 + 66 = \\ 33 + 22 = \\ 74 + 23 = \\ 47 + 10 = \\ 41 + 45 = \\ 13 + 14 = \end{array}$$

$$\begin{array}{r} 22 + 21 = \\ 12 + 67 = \\ 87 + 10 = \\ 13 + 84 = \\ 75 + 13 = \\ 35 + 13 = \\ 31 + 37 = \\ 22 + 53 = \\ 71 + 18 = \\ 14 + 32 = \\ 81 + 16 = \\ 25 + 12 = \\ 59 + 20 = \\ 11 + 14 = \\ 20 + 59 = \\ 15 + 23 = \\ 23 + 45 = \\ 18 + 80 = \\ 22 + 30 = \\ 42 + 52 = \\ 26 + 60 = \\ 19 + 50 = \\ 74 + 10 = \\ 24 + 42 = \\ 31 + 33 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 85 + 10 = \\ 56 + 22 = \\ 14 + 44 = \\ 15 + 33 = \\ 61 + 23 = \\ 31 + 37 = \\ 29 + 40 = \\ 13 + 35 = \\ 11 + 67 = \\ 26 + 62 = \\ 24 + 45 = \\ 59 + 40 = \\ 24 + 32 = \\ 3 + 33 = \\ 31 + 55 = \\ 87 + 12 = \\ 17 + 41 = \\ 22 + 52 = \\ 15 + 42 = \\ 5 + 10 = \\ 79 + 10 = \\ 13 + 55 = \\ 22 + 61 = \\ 43 + 40 = \\ 65 + 21 = \end{array}$$

$$\begin{array}{r} 14 + 21 = \\ 11 + 53 = \\ 35 + 50 = \\ 5 + 62 = \\ 19 + 80 = \\ 12 + 46 = \\ 95 + 1 = \\ 19 + 80 = \\ 33 + 66 = \\ 94 + 4 = \\ 32 + 12 = \\ 70 + 20 = \\ 95 + 3 = \\ 24 + 21 = \\ 80 + 15 = \\ 32 + 63 = \\ 32 + 43 = \\ 35 + 44 = \\ 25 + 50 = \\ 18 + 20 = \\ 29 + 40 = \\ 27 + 11 = \\ 31 + 15 = \\ 15 + 22 = \\ 30 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 54 = \\ 33 + 46 = \\ 2 + 91 = \\ 17 + 82 = \\ 42 + 36 = \\ 82 + 13 = \\ 29 + 20 = \\ 40 + 59 = \\ 15 + 12 = \\ 75 + 12 = \\ 68 + 10 = \\ 15 + 12 = \\ 76 + 12 = \\ 24 + 42 = \\ 52 + 20 = \\ 86 + 10 = \\ 44 + 33 = \\ 33 + 61 = \\ 29 + 20 = \\ 23 + 32 = \\ 43 + 25 = \\ 75 + 11 = \\ 14 + 45 = \\ 22 + 74 = \\ 18 + 30 = \end{array}$$

$$\begin{array}{r} 27 + 70 = \\ 25 + 20 = \\ 70 + 29 = \\ 18 + 31 = \\ 11 + 85 = \\ 23 + 50 = \\ 83 + 13 = \\ 40 + 54 = \\ 13 + 33 = \\ 21 + 54 = \\ 38 + 10 = \\ 93 + 1 = \\ 33 + 43 = \\ 9 + 90 = \\ 30 + 37 = \\ 63 + 36 = \\ 12 + 11 = \\ 21 + 78 = \\ 84 + 12 = \\ 12 + 33 = \\ 31 + 53 = \\ 27 + 50 = \\ 19 + 10 = \\ 12 + 14 = \\ 27 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 61 + 31 = \\ 25 + 12 = \\ 46 + 30 = \\ 20 + 77 = \\ 66 + 21 = \\ 15 + 71 = \\ 67 + 21 = \\ 16 + 60 = \\ 17 + 82 = \\ 12 + 47 = \\ 48 + 11 = \\ 74 + 22 = \\ 14 + 15 = \\ 52 + 30 = \\ 25 + 34 = \\ 58 + 20 = \\ 19 + 50 = \\ 32 + 22 = \\ 50 + 33 = \\ 54 + 43 = \\ 25 + 23 = \\ 64 + 13 = \\ 16 + 12 = \\ 97 + 2 = \\ 23 + 52 = \end{array}$$

$$\begin{array}{r} 51 + 33 = \\ 26 + 53 = \\ 49 + 20 = \\ 25 + 20 = \\ 30 + 51 = \\ 68 + 10 = \\ 11 + 18 = \\ 95 + 4 = \\ 93 + 6 = \\ 75 + 10 = \\ 3 + 94 = \\ 22 + 33 = \\ 11 + 27 = \\ 70 + 18 = \\ 37 + 21 = \\ 17 + 50 = \\ 85 + 11 = \\ 51 + 18 = \\ 31 + 51 = \\ 24 + 42 = \\ 21 + 57 = \\ 97 + 2 = \\ 80 + 19 = \\ 75 + 21 = \\ 77 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 60 + 13 = \\ 82 + 17 = \\ 12 + 52 = \\ 32 + 52 = \\ 69 + 20 = \\ 15 + 23 = \\ 12 + 40 = \\ 17 + 62 = \\ 13 + 65 = \\ 14 + 20 = \\ 13 + 25 = \\ 32 + 42 = \\ 97 + 2 = \\ 34 + 44 = \\ 17 + 31 = \\ 35 + 44 = \\ 11 + 71 = \\ 14 + 83 = \\ 81 + 11 = \\ 11 + 45 = \\ 58 + 10 = \\ 14 + 73 = \\ 28 + 41 = \\ 14 + 65 = \\ 21 + 56 = \end{array}$$

$$\begin{array}{r} 73 + 16 = \\ 23 + 74 = \\ 56 + 33 = \\ 20 + 36 = \\ 13 + 34 = \\ 54 + 30 = \\ 31 + 42 = \\ 83 + 16 = \\ 29 + 10 = \\ 24 + 74 = \\ 13 + 74 = \\ 81 + 16 = \\ 21 + 53 = \\ 31 + 51 = \\ 6 + 31 = \\ 45 + 12 = \\ 82 + 10 = \\ 61 + 32 = \\ 22 + 12 = \\ 26 + 40 = \\ 19 + 60 = \\ 25 + 62 = \\ 73 + 14 = \\ 11 + 82 = \\ 91 + 5 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 19 + 60 = \\ 40 + 39 = \\ 68 + 10 = \\ 19 + 10 = \\ 19 + 50 = \\ 33 + 45 = \\ 20 + 48 = \\ 65 + 33 = \\ 21 + 77 = \\ 14 + 32 = \\ 13 + 40 = \\ 13 + 11 = \\ 18 + 71 = \\ 25 + 22 = \\ 17 + 31 = \\ 36 + 52 = \\ 50 + 46 = \\ 29 + 20 = \\ 39 + 20 = \\ 10 + 38 = \\ 39 + 10 = \\ 29 + 40 = \\ 17 + 60 = \\ 20 + 43 = \\ 95 + 2 = \end{array}$$

$$\begin{array}{r} 15 + 52 = \\ 61 + 22 = \\ 75 + 22 = \\ 40 + 16 = \\ 51 + 11 = \\ 21 + 33 = \\ 55 + 10 = \\ 12 + 14 = \\ 29 + 10 = \\ 19 + 10 = \\ 33 + 53 = \\ 17 + 51 = \\ 24 + 14 = \\ 20 + 58 = \\ 51 + 26 = \\ 87 + 11 = \\ 61 + 36 = \\ 90 + 9 = \\ 28 + 40 = \\ 43 + 30 = \\ 30 + 16 = \\ 76 + 20 = \\ 25 + 74 = \\ 18 + 60 = \\ 23 + 32 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 24 = \\ 12 + 66 = \\ 18 + 11 = \\ 51 + 24 = \\ 94 + 1 = \\ 34 + 31 = \\ 83 + 13 = \\ 13 + 62 = \\ 44 + 41 = \\ 32 + 21 = \\ 25 + 33 = \\ 51 + 26 = \\ 52 + 13 = \\ 26 + 23 = \\ 16 + 12 = \\ 33 + 44 = \\ 16 + 73 = \\ 28 + 10 = \\ 19 + 60 = \\ 7 + 31 = \\ 24 + 24 = \\ 20 + 46 = \\ 33 + 12 = \\ 86 + 10 = \\ 27 + 52 = \end{array}$$

$$\begin{array}{r} 32 + 63 = \\ 27 + 20 = \\ 13 + 44 = \\ 61 + 17 = \\ 90 + 8 = \\ 36 + 52 = \\ 45 + 24 = \\ 36 + 40 = \\ 18 + 60 = \\ 76 + 10 = \\ 76 + 20 = \\ 43 + 36 = \\ 25 + 53 = \\ 63 + 32 = \\ 24 + 35 = \\ 40 + 52 = \\ 31 + 17 = \\ 17 + 61 = \\ 25 + 62 = \\ 50 + 49 = \\ 46 + 51 = \\ 29 + 40 = \\ 12 + 82 = \\ 17 + 41 = \\ 58 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 59 + 40 = \\ 96 + 3 = \\ 9 + 90 = \\ 29 + 10 = \\ 16 + 43 = \\ 40 + 59 = \\ 89 + 10 = \\ 88 + 10 = \\ 15 + 32 = \\ 55 + 31 = \\ 47 + 10 = \\ 64 + 35 = \\ 3 + 33 = \\ 19 + 20 = \\ 85 + 13 = \\ 95 + 3 = \\ 30 + 30 = \\ 24 + 24 = \\ 54 + 23 = \\ 54 + 35 = \\ 21 + 16 = \\ 25 + 73 = \\ 7 + 80 = \\ 46 + 11 = \\ 13 + 83 = \end{array}$$

$$\begin{array}{r} 72 + 23 = \\ 11 + 74 = \\ 15 + 34 = \\ 35 + 32 = \\ 27 + 22 = \\ 22 + 54 = \\ 41 + 16 = \\ 17 + 60 = \\ 11 + 71 = \\ 11 + 57 = \\ 26 + 32 = \\ 19 + 80 = \\ 56 + 32 = \\ 54 + 21 = \\ 55 + 40 = \\ 83 + 10 = \\ 76 + 10 = \\ 27 + 70 = \\ 25 + 43 = \\ 91 + 3 = \\ 50 + 22 = \\ 44 + 22 = \\ 92 + 6 = \\ 32 + 14 = \\ 72 + 14 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 65 = \\ 95 + 1 = \\ 41 + 15 = \\ 80 + 15 = \\ 93 + 6 = \\ 43 + 11 = \\ 32 + 50 = \\ 20 + 23 = \\ 70 + 16 = \\ 28 + 11 = \\ 97 + 2 = \\ 81 + 14 = \\ 41 + 33 = \\ 87 + 11 = \\ 16 + 10 = \\ 33 + 41 = \\ 20 + 71 = \\ 24 + 30 = \\ 54 + 23 = \\ 95 + 1 = \\ 67 + 32 = \\ 63 + 34 = \\ 16 + 31 = \\ 3 + 43 = \\ 34 + 13 = \end{array}$$

$$\begin{array}{r} 13 + 20 = \\ 12 + 20 = \\ 26 + 72 = \\ 76 + 23 = \\ 65 + 20 = \\ 6 + 42 = \\ 84 + 14 = \\ 37 + 52 = \\ 42 + 43 = \\ 86 + 12 = \\ 16 + 61 = \\ 17 + 21 = \\ 29 + 40 = \\ 19 + 40 = \\ 59 + 30 = \\ 23 + 54 = \\ 32 + 10 = \\ 32 + 35 = \\ 16 + 42 = \\ 11 + 32 = \\ 29 + 20 = \\ 78 + 11 = \\ 56 + 23 = \\ 25 + 71 = \\ 91 + 8 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 36 = \\ 23 + 35 = \\ 24 + 62 = \\ 19 + 50 = \\ 54 + 12 = \\ 5 + 34 = \\ 25 + 62 = \\ 80 + 13 = \\ 31 + 60 = \\ 95 + 2 = \\ 28 + 41 = \\ 88 + 11 = \\ 31 + 30 = \\ 16 + 70 = \\ 63 + 10 = \\ 51 + 42 = \\ 23 + 15 = \\ 16 + 71 = \\ 84 + 11 = \\ 26 + 60 = \\ 12 + 82 = \\ 25 + 63 = \\ 6 + 51 = \\ 43 + 45 = \\ 81 + 18 = \end{array}$$

$$\begin{array}{r} 90 + 6 = \\ 37 + 11 = \\ 84 + 10 = \\ 28 + 31 = \\ 27 + 21 = \\ 84 + 11 = \\ 25 + 74 = \\ 17 + 21 = \\ 14 + 73 = \\ 9 + 10 = \\ 47 + 10 = \\ 73 + 22 = \\ 89 + 10 = \\ 20 + 68 = \\ 32 + 22 = \\ 87 + 12 = \\ 66 + 30 = \\ 29 + 60 = \\ 48 + 40 = \\ 46 + 11 = \\ 24 + 15 = \\ 30 + 51 = \\ 15 + 43 = \\ 9 + 90 = \\ 18 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 26 + 72 = \\ 65 + 31 = \\ 5 + 90 = \\ 94 + 3 = \\ 16 + 20 = \\ 31 + 32 = \\ 17 + 30 = \\ 49 + 50 = \\ 31 + 26 = \\ 48 + 41 = \\ 25 + 70 = \\ 5 + 90 = \\ 53 + 11 = \\ 32 + 12 = \\ 16 + 53 = \\ 89 + 10 = \\ 19 + 30 = \\ 74 + 13 = \\ 82 + 11 = \\ 25 + 70 = \\ 27 + 71 = \\ 68 + 30 = \\ 12 + 75 = \\ 73 + 14 = \\ 29 + 70 = \end{array}$$

$$\begin{array}{r} 52 + 36 = \\ 32 + 56 = \\ 14 + 14 = \\ 17 + 30 = \\ 46 + 52 = \\ 79 + 10 = \\ 44 + 42 = \\ 93 + 4 = \\ 30 + 59 = \\ 64 + 32 = \\ 28 + 31 = \\ 77 + 12 = \\ 79 + 20 = \\ 20 + 49 = \\ 25 + 54 = \\ 4 + 51 = \\ 28 + 11 = \\ 19 + 30 = \\ 85 + 11 = \\ 20 + 44 = \\ 25 + 11 = \\ 51 + 33 = \\ 70 + 28 = \\ 47 + 50 = \\ 27 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 65 = \\ 13 + 73 = \\ 8 + 40 = \\ 32 + 62 = \\ 45 + 13 = \\ 15 + 11 = \\ 12 + 76 = \\ 17 + 31 = \\ 18 + 60 = \\ 62 + 21 = \\ 68 + 10 = \\ 67 + 11 = \\ 20 + 16 = \\ 18 + 30 = \\ 23 + 63 = \\ 88 + 11 = \\ 33 + 44 = \\ 20 + 13 = \\ 60 + 24 = \\ 3 + 52 = \\ 66 + 20 = \\ 12 + 12 = \\ 20 + 49 = \\ 21 + 15 = \\ 27 + 10 = \end{array}$$

$$\begin{array}{r} 77 + 12 = \\ 48 + 41 = \\ 17 + 32 = \\ 13 + 83 = \\ 60 + 13 = \\ 18 + 70 = \\ 34 + 42 = \\ 25 + 51 = \\ 20 + 33 = \\ 30 + 23 = \\ 19 + 20 = \\ 11 + 13 = \\ 33 + 65 = \\ 39 + 60 = \\ 71 + 18 = \\ 31 + 61 = \\ 27 + 21 = \\ 5 + 70 = \\ 63 + 36 = \\ 41 + 33 = \\ 34 + 41 = \\ 26 + 23 = \\ 26 + 60 = \\ 15 + 33 = \\ 4 + 83 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 49 + 10 = \\ 15 + 12 = \\ 34 + 61 = \\ 58 + 31 = \\ 30 + 45 = \\ 78 + 10 = \\ 73 + 15 = \\ 87 + 11 = \\ 25 + 30 = \\ 63 + 30 = \\ 21 + 77 = \\ 19 + 80 = \\ 59 + 30 = \\ 3 + 23 = \\ 11 + 67 = \\ 12 + 45 = \\ 48 + 31 = \\ 32 + 51 = \\ 78 + 10 = \\ 13 + 44 = \\ 5 + 13 = \\ 26 + 11 = \\ 24 + 11 = \\ 92 + 1 = \\ 43 + 12 = \end{array}$$

$$\begin{array}{r} 45 + 10 = \\ 30 + 28 = \\ 45 + 21 = \\ 30 + 28 = \\ 26 + 22 = \\ 28 + 70 = \\ 65 + 32 = \\ 48 + 31 = \\ 32 + 22 = \\ 34 + 64 = \\ 27 + 42 = \\ 29 + 20 = \\ 26 + 23 = \\ 33 + 21 = \\ 91 + 2 = \\ 21 + 66 = \\ 20 + 19 = \\ 30 + 67 = \\ 28 + 21 = \\ 22 + 55 = \\ 23 + 31 = \\ 72 + 13 = \\ 74 + 12 = \\ 22 + 54 = \\ 45 + 52 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 17 + 42 = \\ 4 + 14 = \\ 56 + 30 = \\ 18 + 70 = \\ 33 + 46 = \\ 88 + 11 = \\ 16 + 50 = \\ 21 + 37 = \\ 14 + 52 = \\ 19 + 60 = \\ 91 + 3 = \\ 62 + 13 = \\ 92 + 7 = \\ 29 + 30 = \\ 18 + 81 = \\ 45 + 13 = \\ 41 + 42 = \\ 60 + 17 = \\ 56 + 30 = \\ 66 + 23 = \\ 96 + 2 = \\ 31 + 35 = \\ 22 + 50 = \\ 59 + 30 = \\ 17 + 11 = \end{array}$$

$$\begin{array}{r} 27 + 22 = \\ 27 + 72 = \\ 92 + 4 = \\ 18 + 20 = \\ 12 + 67 = \\ 19 + 60 = \\ 36 + 40 = \\ 72 + 14 = \\ 11 + 35 = \\ 72 + 15 = \\ 87 + 10 = \\ 21 + 46 = \\ 94 + 3 = \\ 35 + 32 = \\ 19 + 70 = \\ 21 + 61 = \\ 20 + 73 = \\ 28 + 50 = \\ 95 + 3 = \\ 29 + 40 = \\ 72 + 20 = \\ 76 + 11 = \\ 33 + 14 = \\ 17 + 10 = \\ 86 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 25 + 12 = \\ 18 + 71 = \\ 32 + 51 = \\ 55 + 14 = \\ 59 + 40 = \\ 21 + 33 = \\ 12 + 84 = \\ 93 + 1 = \\ 29 + 70 = \\ 28 + 30 = \\ 95 + 2 = \\ 72 + 22 = \\ 44 + 20 = \\ 31 + 14 = \\ 76 + 20 = \\ 80 + 13 = \\ 83 + 11 = \\ 40 + 23 = \\ 18 + 71 = \\ 27 + 20 = \\ 67 + 30 = \\ 33 + 50 = \\ 12 + 73 = \\ 47 + 32 = \\ 24 + 71 = \end{array}$$

$$\begin{array}{r} 30 + 63 = \\ 91 + 8 = \\ 15 + 83 = \\ 73 + 24 = \\ 27 + 60 = \\ 5 + 73 = \\ 27 + 20 = \\ 21 + 71 = \\ 73 + 20 = \\ 6 + 80 = \\ 12 + 74 = \\ 20 + 16 = \\ 17 + 72 = \\ 29 + 30 = \\ 37 + 41 = \\ 7 + 81 = \\ 31 + 62 = \\ 53 + 14 = \\ 28 + 31 = \\ 25 + 24 = \\ 31 + 24 = \\ 56 + 43 = \\ 73 + 20 = \\ 20 + 36 = \\ 30 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 26 + 41 = \\ 90 + 5 = \\ 3 + 12 = \\ 29 + 70 = \\ 30 + 14 = \\ 96 + 2 = \\ 64 + 14 = \\ 25 + 40 = \\ 31 + 45 = \\ 92 + 2 = \\ 18 + 40 = \\ 6 + 52 = \\ 19 + 20 = \\ 2 + 13 = \\ 27 + 22 = \\ 8 + 30 = \\ 11 + 85 = \\ 17 + 30 = \\ 31 + 31 = \\ 87 + 12 = \\ 23 + 71 = \\ 83 + 12 = \\ 36 + 21 = \\ 87 + 10 = \\ 53 + 36 = \end{array}$$

$$\begin{array}{r} 32 + 56 = \\ 20 + 29 = \\ 91 + 4 = \\ 18 + 21 = \\ 31 + 16 = \\ 49 + 50 = \\ 63 + 33 = \\ 95 + 4 = \\ 11 + 65 = \\ 24 + 73 = \\ 12 + 87 = \\ 13 + 50 = \\ 23 + 46 = \\ 36 + 22 = \\ 15 + 70 = \\ 46 + 22 = \\ 9 + 40 = \\ 13 + 20 = \\ 43 + 43 = \\ 15 + 41 = \\ 81 + 11 = \\ 12 + 34 = \\ 18 + 50 = \\ 26 + 71 = \\ 25 + 63 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 31 + 44 = \\ 96 + 3 = \\ 26 + 10 = \\ 27 + 21 = \\ 24 + 40 = \\ 30 + 29 = \\ 61 + 22 = \\ 18 + 30 = \\ 38 + 60 = \\ 95 + 2 = \\ 46 + 53 = \\ 72 + 17 = \\ 17 + 42 = \\ 26 + 63 = \\ 83 + 12 = \\ 24 + 30 = \\ 18 + 71 = \\ 21 + 30 = \\ 45 + 52 = \\ 15 + 30 = \\ 45 + 51 = \\ 53 + 11 = \\ 31 + 44 = \\ 23 + 40 = \\ 66 + 13 = \end{array}$$

$$\begin{array}{r} 8 + 50 = \\ 27 + 12 = \\ 94 + 1 = \\ 52 + 41 = \\ 52 + 45 = \\ 17 + 50 = \\ 29 + 50 = \\ 46 + 31 = \\ 29 + 50 = \\ 24 + 61 = \\ 52 + 21 = \\ 59 + 10 = \\ 26 + 73 = \\ 76 + 10 = \\ 10 + 34 = \\ 25 + 64 = \\ 23 + 26 = \\ 3 + 72 = \\ 32 + 32 = \\ 52 + 21 = \\ 29 + 20 = \\ 31 + 65 = \\ 20 + 64 = \\ 15 + 31 = \\ 40 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 60 = \\ 13 + 76 = \\ 27 + 41 = \\ 61 + 38 = \\ 45 + 40 = \\ 4 + 40 = \\ 29 + 30 = \\ 17 + 81 = \\ 12 + 44 = \\ 75 + 21 = \\ 52 + 10 = \\ 16 + 10 = \\ 77 + 12 = \\ 31 + 37 = \\ 12 + 21 = \\ 17 + 70 = \\ 75 + 12 = \\ 9 + 50 = \\ 18 + 40 = \\ 32 + 32 = \\ 26 + 62 = \\ 28 + 30 = \\ 31 + 64 = \\ 31 + 66 = \\ 9 + 30 = \end{array}$$

$$\begin{array}{r} 33 + 15 = \\ 4 + 53 = \\ 28 + 70 = \\ 16 + 21 = \\ 37 + 42 = \\ 27 + 61 = \\ 51 + 35 = \\ 16 + 61 = \\ 21 + 52 = \\ 29 + 60 = \\ 64 + 34 = \\ 19 + 60 = \\ 89 + 10 = \\ 22 + 34 = \\ 17 + 60 = \\ 22 + 24 = \\ 79 + 10 = \\ 22 + 65 = \\ 24 + 53 = \\ 22 + 11 = \\ 43 + 56 = \\ 61 + 28 = \\ 30 + 65 = \\ 32 + 30 = \\ 36 + 22 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 84 + 12 = \\ 11 + 33 = \\ 55 + 12 = \\ 13 + 25 = \\ 29 + 70 = \\ 9 + 20 = \\ 14 + 71 = \\ 24 + 12 = \\ 49 + 40 = \\ 97 + 1 = \\ 16 + 23 = \\ 21 + 66 = \\ 59 + 10 = \\ 15 + 33 = \\ 42 + 37 = \\ 71 + 15 = \\ 57 + 20 = \\ 19 + 30 = \\ 34 + 23 = \\ 14 + 82 = \\ 40 + 16 = \\ 63 + 32 = \\ 27 + 71 = \\ 88 + 10 = \\ 22 + 60 = \end{array}$$

$$\begin{array}{r} 29 + 40 = \\ 82 + 13 = \\ 31 + 18 = \\ 68 + 31 = \\ 10 + 83 = \\ 61 + 20 = \\ 46 + 31 = \\ 25 + 42 = \\ 12 + 14 = \\ 4 + 41 = \\ 67 + 32 = \\ 60 + 13 = \\ 30 + 37 = \\ 95 + 4 = \\ 21 + 78 = \\ 49 + 10 = \\ 25 + 72 = \\ 72 + 27 = \\ 49 + 40 = \\ 30 + 63 = \\ 48 + 20 = \\ 72 + 11 = \\ 16 + 11 = \\ 22 + 21 = \\ 29 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 68 + 21 = \\ 22 + 40 = \\ 53 + 25 = \\ 11 + 45 = \\ 33 + 23 = \\ 80 + 14 = \\ 55 + 33 = \\ 27 + 71 = \\ 6 + 81 = \\ 16 + 41 = \\ 23 + 14 = \\ 20 + 78 = \\ 28 + 20 = \\ 96 + 1 = \\ 14 + 71 = \\ 27 + 20 = \\ 14 + 33 = \\ 65 + 20 = \\ 76 + 20 = \\ 27 + 30 = \\ 93 + 4 = \\ 18 + 41 = \\ 54 + 44 = \\ 33 + 35 = \\ 12 + 21 = \end{array}$$

$$\begin{array}{r} 69 + 20 = \\ 24 + 62 = \\ 96 + 2 = \\ 24 + 61 = \\ 32 + 51 = \\ 72 + 23 = \\ 76 + 12 = \\ 19 + 30 = \\ 39 + 20 = \\ 41 + 13 = \\ 27 + 40 = \\ 25 + 72 = \\ 33 + 20 = \\ 22 + 52 = \\ 82 + 14 = \\ 17 + 10 = \\ 96 + 2 = \\ 13 + 53 = \\ 18 + 41 = \\ 28 + 60 = \\ 85 + 13 = \\ 29 + 20 = \\ 63 + 15 = \\ 70 + 23 = \\ 97 + 1 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 49 + 50 = \\ 12 + 54 = \\ 14 + 44 = \\ 47 + 22 = \\ 25 + 20 = \\ 29 + 50 = \\ 8 + 81 = \\ 17 + 40 = \\ 55 + 12 = \\ 17 + 51 = \\ 94 + 1 = \\ 26 + 73 = \\ 76 + 13 = \\ 7 + 92 = \\ 28 + 20 = \\ 21 + 53 = \\ 44 + 30 = \\ 9 + 20 = \\ 61 + 36 = \\ 21 + 75 = \\ 35 + 44 = \\ 71 + 16 = \\ 22 + 23 = \\ 28 + 41 = \\ 21 + 43 = \end{array}$$

$$\begin{array}{r} 14 + 10 = \\ 79 + 20 = \\ 32 + 62 = \\ 26 + 72 = \\ 16 + 52 = \\ 11 + 75 = \\ 15 + 41 = \\ 85 + 10 = \\ 16 + 70 = \\ 23 + 53 = \\ 12 + 41 = \\ 72 + 22 = \\ 16 + 12 = \\ 33 + 54 = \\ 78 + 20 = \\ 89 + 10 = \\ 18 + 30 = \\ 65 + 24 = \\ 29 + 10 = \\ 10 + 82 = \\ 17 + 61 = \\ 30 + 11 = \\ 29 + 70 = \\ 41 + 22 = \\ 93 + 4 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 26 + 40 = \\ 25 + 10 = \\ 29 + 50 = \\ 12 + 24 = \\ 69 + 30 = \\ 46 + 22 = \\ 33 + 25 = \\ 13 + 32 = \\ 15 + 53 = \\ 95 + 2 = \\ 31 + 10 = \\ 38 + 31 = \\ 57 + 31 = \\ 83 + 11 = \\ 28 + 20 = \\ 42 + 43 = \\ 13 + 12 = \\ 15 + 22 = \\ 25 + 63 = \\ 28 + 60 = \\ 89 + 10 = \\ 12 + 43 = \\ 92 + 3 = \\ 19 + 10 = \\ 76 + 10 = \end{array}$$

$$\begin{array}{r} 47 + 51 = \\ 8 + 80 = \\ 24 + 24 = \\ 33 + 62 = \\ 8 + 80 = \\ 33 + 24 = \\ 24 + 14 = \\ 33 + 43 = \\ 18 + 60 = \\ 14 + 22 = \\ 51 + 17 = \\ 51 + 35 = \\ 17 + 62 = \\ 32 + 55 = \\ 53 + 31 = \\ 33 + 60 = \\ 75 + 24 = \\ 33 + 24 = \\ 11 + 86 = \\ 54 + 23 = \\ 49 + 10 = \\ 77 + 12 = \\ 56 + 43 = \\ 32 + 50 = \\ 63 + 13 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 43 = \\ 30 + 30 = \\ 18 + 30 = \\ 27 + 71 = \\ 13 + 73 = \\ 11 + 46 = \\ 20 + 49 = \\ 24 + 74 = \\ 41 + 44 = \\ 27 + 20 = \\ 27 + 51 = \\ 68 + 11 = \\ 12 + 56 = \\ 12 + 64 = \\ 31 + 64 = \\ 30 + 27 = \\ 74 + 12 = \\ 38 + 50 = \\ 15 + 40 = \\ 24 + 53 = \\ 59 + 10 = \\ 32 + 45 = \\ 97 + 2 = \\ 69 + 30 = \\ 4 + 23 = \end{array}$$

$$\begin{array}{r} 20 + 77 = \\ 79 + 20 = \\ 41 + 51 = \\ 15 + 44 = \\ 41 + 57 = \\ 13 + 86 = \\ 85 + 13 = \\ 84 + 12 = \\ 35 + 52 = \\ 25 + 51 = \\ 7 + 82 = \\ 94 + 4 = \\ 13 + 36 = \\ 46 + 42 = \\ 75 + 21 = \\ 56 + 23 = \\ 78 + 11 = \\ 85 + 14 = \\ 29 + 50 = \\ 30 + 43 = \\ 47 + 30 = \\ 20 + 43 = \\ 41 + 51 = \\ 19 + 10 = \\ 25 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 45 = \\ 31 + 44 = \\ 66 + 30 = \\ 72 + 13 = \\ 11 + 13 = \\ 42 + 41 = \\ 26 + 31 = \\ 83 + 16 = \\ 21 + 21 = \\ 17 + 21 = \\ 21 + 75 = \\ 27 + 20 = \\ 34 + 13 = \\ 8 + 20 = \\ 18 + 61 = \\ 32 + 31 = \\ 8 + 51 = \\ 21 + 52 = \\ 68 + 11 = \\ 11 + 68 = \\ 89 + 10 = \\ 39 + 50 = \\ 63 + 12 = \\ 62 + 30 = \\ 17 + 62 = \end{array}$$

$$\begin{array}{r} 25 + 41 = \\ 29 + 50 = \\ 86 + 10 = \\ 6 + 32 = \\ 50 + 35 = \\ 24 + 45 = \\ 63 + 12 = \\ 31 + 32 = \\ 73 + 20 = \\ 80 + 18 = \\ 32 + 22 = \\ 25 + 14 = \\ 15 + 42 = \\ 53 + 15 = \\ 67 + 21 = \\ 11 + 44 = \\ 26 + 12 = \\ 3 + 93 = \\ 41 + 18 = \\ 72 + 17 = \\ 12 + 70 = \\ 15 + 11 = \\ 46 + 12 = \\ 19 + 30 = \\ 20 + 54 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 68 + 20 = \\ 22 + 43 = \\ 10 + 56 = \\ 19 + 80 = \\ 26 + 62 = \\ 21 + 37 = \\ 23 + 35 = \\ 41 + 28 = \\ 16 + 50 = \\ 28 + 31 = \\ 84 + 11 = \\ 32 + 30 = \\ 13 + 66 = \\ 3 + 14 = \\ 81 + 17 = \\ 89 + 10 = \\ 62 + 33 = \\ 13 + 52 = \\ 80 + 13 = \\ 38 + 41 = \\ 35 + 60 = \\ 71 + 17 = \\ 49 + 40 = \\ 42 + 22 = \\ 61 + 18 = \end{array}$$

$$\begin{array}{r} 45 + 32 = \\ 22 + 75 = \\ 38 + 51 = \\ 29 + 50 = \\ 4 + 15 = \\ 13 + 72 = \\ 37 + 21 = \\ 22 + 70 = \\ 39 + 10 = \\ 33 + 16 = \\ 21 + 37 = \\ 46 + 13 = \\ 16 + 60 = \\ 11 + 64 = \\ 24 + 42 = \\ 25 + 53 = \\ 28 + 71 = \\ 56 + 21 = \\ 17 + 52 = \\ 30 + 52 = \\ 16 + 20 = \\ 24 + 42 = \\ 25 + 70 = \\ 27 + 21 = \\ 75 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 85 + 12 = \\ 30 + 15 = \\ 92 + 3 = \\ 32 + 41 = \\ 32 + 66 = \\ 96 + 1 = \\ 72 + 12 = \\ 73 + 23 = \\ 26 + 62 = \\ 30 + 19 = \\ 30 + 52 = \\ 9 + 20 = \\ 81 + 12 = \\ 49 + 30 = \\ 90 + 8 = \\ 29 + 60 = \\ 25 + 11 = \\ 90 + 1 = \\ 10 + 50 = \\ 81 + 13 = \\ 32 + 62 = \\ 51 + 34 = \\ 82 + 17 = \\ 6 + 43 = \\ 17 + 81 = \end{array}$$

$$\begin{array}{r} 59 + 20 = \\ 43 + 12 = \\ 25 + 41 = \\ 37 + 51 = \\ 51 + 41 = \\ 13 + 83 = \\ 17 + 50 = \\ 20 + 77 = \\ 15 + 64 = \\ 31 + 61 = \\ 72 + 16 = \\ 12 + 17 = \\ 57 + 42 = \\ 24 + 32 = \\ 20 + 34 = \\ 36 + 62 = \\ 30 + 15 = \\ 72 + 20 = \\ 30 + 39 = \\ 32 + 37 = \\ 24 + 11 = \\ 69 + 30 = \\ 78 + 10 = \\ 21 + 66 = \\ 11 + 75 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 93 + 4 = \\ 11 + 60 = \\ 95 + 3 = \\ 28 + 31 = \\ 6 + 60 = \\ 23 + 60 = \\ 22 + 72 = \\ 42 + 44 = \\ 84 + 10 = \\ 11 + 25 = \\ 42 + 55 = \\ 6 + 80 = \\ 3 + 82 = \\ 33 + 66 = \\ 17 + 31 = \\ 35 + 21 = \\ 85 + 14 = \\ 16 + 53 = \\ 74 + 13 = \\ 27 + 51 = \\ 17 + 82 = \\ 36 + 43 = \\ 71 + 11 = \\ 93 + 6 = \\ 30 + 20 = \end{array}$$

$$\begin{array}{r} 21 + 68 = \\ 17 + 40 = \\ 17 + 31 = \\ 30 + 59 = \\ 69 + 10 = \\ 23 + 14 = \\ 35 + 60 = \\ 97 + 1 = \\ 15 + 23 = \\ 84 + 11 = \\ 25 + 62 = \\ 65 + 10 = \\ 27 + 32 = \\ 27 + 72 = \\ 62 + 26 = \\ 82 + 13 = \\ 31 + 44 = \\ 35 + 31 = \\ 15 + 62 = \\ 19 + 70 = \\ 31 + 33 = \\ 50 + 34 = \\ 66 + 33 = \\ 10 + 53 = \\ 27 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 44 + 51 = \\ 9 + 50 = \\ 23 + 65 = \\ 33 + 23 = \\ 31 + 35 = \\ 69 + 10 = \\ 12 + 32 = \\ 55 + 11 = \\ 11 + 50 = \\ 26 + 40 = \\ 12 + 27 = \\ 71 + 26 = \\ 51 + 23 = \\ 92 + 2 = \\ 12 + 65 = \\ 78 + 10 = \\ 23 + 30 = \\ 29 + 40 = \\ 65 + 10 = \\ 28 + 71 = \\ 10 + 12 = \\ 13 + 50 = \\ 58 + 31 = \\ 18 + 80 = \\ 21 + 28 = \end{array}$$

$$\begin{array}{r} 31 + 34 = \\ 39 + 40 = \\ 15 + 51 = \\ 61 + 32 = \\ 20 + 49 = \\ 81 + 18 = \\ 13 + 43 = \\ 40 + 58 = \\ 24 + 35 = \\ 7 + 51 = \\ 12 + 40 = \\ 35 + 23 = \\ 11 + 30 = \\ 35 + 63 = \\ 15 + 21 = \\ 13 + 53 = \\ 32 + 30 = \\ 15 + 54 = \\ 15 + 22 = \\ 30 + 25 = \\ 16 + 13 = \\ 26 + 10 = \\ 61 + 31 = \\ 78 + 21 = \\ 85 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 30 + 30 = \\ 25 + 22 = \\ 30 + 47 = \\ 52 + 25 = \\ 2 + 22 = \\ 12 + 21 = \\ 47 + 10 = \\ 16 + 10 = \\ 15 + 61 = \\ 77 + 21 = \\ 20 + 70 = \\ 33 + 13 = \\ 8 + 71 = \\ 29 + 20 = \\ 37 + 61 = \\ 32 + 24 = \\ 14 + 43 = \\ 32 + 25 = \\ 82 + 14 = \\ 23 + 10 = \\ 41 + 14 = \\ 6 + 62 = \\ 81 + 14 = \\ 31 + 40 = \\ 32 + 41 = \end{array}$$

$$\begin{array}{r} 58 + 41 = \\ 22 + 35 = \\ 40 + 51 = \\ 25 + 42 = \\ 13 + 44 = \\ 3 + 84 = \\ 29 + 40 = \\ 23 + 72 = \\ 20 + 43 = \\ 23 + 11 = \\ 19 + 70 = \\ 27 + 70 = \\ 97 + 1 = \\ 92 + 7 = \\ 23 + 74 = \\ 17 + 62 = \\ 23 + 21 = \\ 31 + 51 = \\ 25 + 54 = \\ 79 + 20 = \\ 62 + 24 = \\ 11 + 74 = \\ 20 + 33 = \\ 78 + 21 = \\ 36 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 27 + 12 = \\ 29 + 50 = \\ 57 + 20 = \\ 75 + 11 = \\ 55 + 21 = \\ 29 + 70 = \\ 14 + 61 = \\ 26 + 72 = \\ 11 + 23 = \\ 21 + 25 = \\ 42 + 45 = \\ 24 + 75 = \\ 54 + 42 = \\ 19 + 70 = \\ 30 + 58 = \\ 41 + 41 = \\ 31 + 58 = \\ 64 + 31 = \\ 32 + 51 = \\ 31 + 36 = \\ 69 + 20 = \\ 17 + 42 = \\ 92 + 7 = \\ 90 + 8 = \\ 24 + 72 = \end{array}$$

$$\begin{array}{r} 24 + 10 = \\ 31 + 28 = \\ 77 + 20 = \\ 26 + 51 = \\ 60 + 39 = \\ 38 + 50 = \\ 84 + 12 = \\ 36 + 63 = \\ 59 + 30 = \\ 79 + 10 = \\ 18 + 81 = \\ 44 + 11 = \\ 25 + 12 = \\ 11 + 51 = \\ 61 + 20 = \\ 15 + 34 = \\ 26 + 73 = \\ 17 + 51 = \\ 33 + 45 = \\ 21 + 58 = \\ 13 + 46 = \\ 69 + 10 = \\ 27 + 61 = \\ 89 + 10 = \\ 35 + 24 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 43 + 21 = \\ 29 + 70 = \\ 48 + 50 = \\ 18 + 81 = \\ 17 + 60 = \\ 47 + 52 = \\ 53 + 21 = \\ 27 + 70 = \\ 85 + 11 = \\ 92 + 7 = \\ 81 + 10 = \\ 19 + 50 = \\ 27 + 62 = \\ 20 + 59 = \\ 19 + 60 = \\ 6 + 52 = \\ 16 + 11 = \\ 83 + 15 = \\ 37 + 42 = \\ 25 + 72 = \\ 21 + 57 = \\ 91 + 8 = \\ 17 + 10 = \\ 7 + 61 = \\ 33 + 36 = \end{array}$$

$$\begin{array}{r} 14 + 32 = \\ 66 + 12 = \\ 21 + 58 = \\ 11 + 17 = \\ 15 + 74 = \\ 13 + 33 = \\ 21 + 37 = \\ 46 + 12 = \\ 15 + 20 = \\ 11 + 53 = \\ 26 + 30 = \\ 61 + 16 = \\ 8 + 21 = \\ 83 + 11 = \\ 93 + 2 = \\ 69 + 30 = \\ 14 + 75 = \\ 85 + 14 = \\ 9 + 70 = \\ 20 + 50 = \\ 36 + 20 = \\ 83 + 13 = \\ 27 + 72 = \\ 69 + 30 = \\ 19 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 54 + 35 = \\ 22 + 16 = \\ 74 + 14 = \\ 90 + 7 = \\ 25 + 51 = \\ 7 + 60 = \\ 32 + 17 = \\ 26 + 42 = \\ 36 + 40 = \\ 30 + 35 = \\ 14 + 13 = \\ 19 + 20 = \\ 17 + 32 = \\ 21 + 12 = \\ 63 + 34 = \\ 12 + 34 = \\ 16 + 52 = \\ 23 + 22 = \\ 33 + 15 = \\ 91 + 3 = \\ 26 + 21 = \\ 65 + 33 = \\ 22 + 56 = \\ 88 + 10 = \\ 83 + 14 = \end{array}$$

$$\begin{array}{r} 12 + 37 = \\ 14 + 53 = \\ 53 + 43 = \\ 83 + 12 = \\ 23 + 44 = \\ 4 + 70 = \\ 69 + 30 = \\ 96 + 3 = \\ 13 + 76 = \\ 83 + 10 = \\ 50 + 26 = \\ 79 + 10 = \\ 33 + 32 = \\ 80 + 17 = \\ 9 + 50 = \\ 71 + 15 = \\ 90 + 2 = \\ 17 + 72 = \\ 19 + 50 = \\ 43 + 32 = \\ 3 + 55 = \\ 96 + 1 = \\ 13 + 65 = \\ 16 + 10 = \\ 89 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 65 = \\ 14 + 70 = \\ 53 + 33 = \\ 66 + 22 = \\ 29 + 10 = \\ 24 + 73 = \\ 9 + 10 = \\ 39 + 60 = \\ 53 + 25 = \\ 52 + 21 = \\ 19 + 30 = \\ 38 + 11 = \\ 29 + 70 = \\ 4 + 34 = \\ 46 + 50 = \\ 70 + 10 = \\ 49 + 40 = \\ 65 + 23 = \\ 21 + 44 = \\ 95 + 2 = \\ 67 + 20 = \\ 33 + 64 = \\ 29 + 20 = \\ 86 + 13 = \\ 75 + 11 = \end{array}$$

$$\begin{array}{r} 88 + 11 = \\ 65 + 22 = \\ 91 + 3 = \\ 94 + 4 = \\ 77 + 20 = \\ 24 + 40 = \\ 17 + 70 = \\ 24 + 11 = \\ 14 + 50 = \\ 19 + 80 = \\ 59 + 40 = \\ 88 + 11 = \\ 47 + 10 = \\ 18 + 61 = \\ 43 + 20 = \\ 72 + 17 = \\ 3 + 44 = \\ 20 + 43 = \\ 30 + 58 = \\ 62 + 13 = \\ 27 + 40 = \\ 14 + 60 = \\ 85 + 11 = \\ 20 + 30 = \\ 11 + 63 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 58 + 11 = \\ 28 + 20 = \\ 13 + 86 = \\ 31 + 14 = \\ 77 + 10 = \\ 15 + 12 = \\ 78 + 20 = \\ 27 + 31 = \\ 32 + 24 = \\ 18 + 41 = \\ 79 + 20 = \\ 30 + 65 = \\ 59 + 30 = \\ 88 + 10 = \\ 21 + 76 = \\ 3 + 63 = \\ 22 + 67 = \\ 77 + 22 = \\ 31 + 66 = \\ 25 + 62 = \\ 28 + 31 = \\ 21 + 52 = \\ 90 + 9 = \\ 66 + 12 = \\ 21 + 47 = \end{array}$$

$$\begin{array}{r} 29 + 50 = \\ 16 + 33 = \\ 64 + 32 = \\ 66 + 13 = \\ 25 + 54 = \\ 41 + 37 = \\ 16 + 22 = \\ 19 + 10 = \\ 89 + 10 = \\ 4 + 11 = \\ 13 + 42 = \\ 35 + 43 = \\ 11 + 84 = \\ 49 + 40 = \\ 76 + 23 = \\ 4 + 71 = \\ 5 + 70 = \\ 7 + 22 = \\ 52 + 12 = \\ 19 + 50 = \\ 88 + 10 = \\ 67 + 21 = \\ 36 + 20 = \\ 19 + 20 = \\ 48 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 61 + 28 = \\ 27 + 71 = \\ 93 + 4 = \\ 23 + 75 = \\ 33 + 45 = \\ 38 + 31 = \\ 91 + 6 = \\ 13 + 54 = \\ 28 + 21 = \\ 56 + 31 = \\ 17 + 40 = \\ 41 + 33 = \\ 18 + 70 = \\ 66 + 10 = \\ 23 + 45 = \\ 18 + 31 = \\ 32 + 22 = \\ 46 + 50 = \\ 47 + 11 = \\ 23 + 41 = \\ 94 + 1 = \\ 26 + 41 = \\ 22 + 54 = \\ 18 + 31 = \\ 23 + 24 = \end{array}$$

$$\begin{array}{r} 58 + 21 = \\ 24 + 24 = \\ 46 + 11 = \\ 43 + 11 = \\ 76 + 21 = \\ 16 + 22 = \\ 26 + 60 = \\ 66 + 32 = \\ 78 + 10 = \\ 13 + 12 = \\ 32 + 30 = \\ 63 + 15 = \\ 49 + 10 = \\ 19 + 80 = \\ 11 + 38 = \\ 20 + 33 = \\ 28 + 30 = \\ 18 + 40 = \\ 48 + 21 = \\ 24 + 70 = \\ 20 + 19 = \\ 25 + 30 = \\ 71 + 17 = \\ 22 + 33 = \\ 94 + 5 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 27 + 71 = \\ 9 + 60 = \\ 61 + 12 = \\ 53 + 34 = \\ 34 + 55 = \\ 23 + 70 = \\ 73 + 15 = \\ 17 + 40 = \\ 27 + 70 = \\ 20 + 71 = \\ 88 + 10 = \\ 25 + 21 = \\ 93 + 3 = \\ 41 + 21 = \\ 12 + 11 = \\ 24 + 63 = \\ 28 + 30 = \\ 39 + 50 = \\ 21 + 74 = \\ 60 + 31 = \\ 37 + 40 = \\ 31 + 24 = \\ 89 + 10 = \\ 29 + 70 = \\ 92 + 6 = \end{array}$$

$$\begin{array}{r} 16 + 50 = \\ 83 + 11 = \\ 24 + 12 = \\ 40 + 48 = \\ 86 + 13 = \\ 70 + 14 = \\ 38 + 60 = \\ 77 + 20 = \\ 92 + 3 = \\ 84 + 12 = \\ 23 + 34 = \\ 32 + 16 = \\ 16 + 82 = \\ 33 + 35 = \\ 89 + 10 = \\ 34 + 50 = \\ 24 + 33 = \\ 29 + 20 = \\ 15 + 14 = \\ 76 + 12 = \\ 10 + 64 = \\ 23 + 60 = \\ 26 + 31 = \\ 29 + 10 = \\ 86 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 70 = \\ 57 + 20 = \\ 33 + 60 = \\ 33 + 63 = \\ 3 + 86 = \\ 33 + 66 = \\ 33 + 41 = \\ 95 + 2 = \\ 28 + 30 = \\ 19 + 50 = \\ 19 + 40 = \\ 30 + 61 = \\ 11 + 21 = \\ 61 + 21 = \\ 94 + 1 = \\ 74 + 12 = \\ 22 + 13 = \\ 13 + 76 = \\ 24 + 34 = \\ 40 + 23 = \\ 74 + 23 = \\ 25 + 43 = \\ 14 + 71 = \\ 25 + 64 = \\ 27 + 70 = \end{array}$$

$$\begin{array}{r} 25 + 61 = \\ 19 + 70 = \\ 24 + 73 = \\ 33 + 36 = \\ 22 + 42 = \\ 49 + 30 = \\ 12 + 86 = \\ 14 + 10 = \\ 25 + 10 = \\ 19 + 20 = \\ 30 + 24 = \\ 78 + 21 = \\ 77 + 10 = \\ 25 + 63 = \\ 22 + 31 = \\ 90 + 4 = \\ 82 + 10 = \\ 3 + 63 = \\ 78 + 20 = \\ 74 + 10 = \\ 17 + 81 = \\ 14 + 81 = \\ 11 + 73 = \\ 70 + 20 = \\ 11 + 43 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 95 + 4 = \\ 75 + 11 = \\ 14 + 60 = \\ 32 + 50 = \\ 17 + 80 = \\ 26 + 50 = \\ 29 + 60 = \\ 25 + 32 = \\ 51 + 32 = \\ 31 + 45 = \\ 16 + 40 = \\ 27 + 50 = \\ 92 + 7 = \\ 56 + 43 = \\ 70 + 15 = \\ 63 + 31 = \\ 38 + 30 = \\ 21 + 37 = \\ 23 + 24 = \\ 79 + 20 = \\ 17 + 71 = \\ 28 + 21 = \\ 23 + 50 = \\ 72 + 11 = \\ 16 + 50 = \end{array}$$

$$\begin{array}{r} 4 + 92 = \\ 35 + 11 = \\ 64 + 33 = \\ 26 + 62 = \\ 82 + 10 = \\ 14 + 54 = \\ 28 + 50 = \\ 33 + 44 = \\ 20 + 27 = \\ 19 + 30 = \\ 31 + 67 = \\ 42 + 21 = \\ 9 + 30 = \\ 73 + 14 = \\ 21 + 17 = \\ 36 + 32 = \\ 30 + 66 = \\ 68 + 11 = \\ 24 + 53 = \\ 14 + 74 = \\ 20 + 58 = \\ 47 + 20 = \\ 20 + 34 = \\ 27 + 40 = \\ 12 + 72 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 72 + 16 = \\ 75 + 11 = \\ 27 + 22 = \\ 86 + 12 = \\ 12 + 84 = \\ 79 + 20 = \\ 13 + 75 = \\ 18 + 21 = \\ 14 + 55 = \\ 15 + 53 = \\ 11 + 61 = \\ 31 + 50 = \\ 34 + 33 = \\ 85 + 13 = \\ 55 + 32 = \\ 31 + 38 = \\ 27 + 72 = \\ 24 + 14 = \\ 24 + 53 = \\ 90 + 3 = \\ 33 + 55 = \\ 88 + 10 = \\ 33 + 51 = \\ 55 + 23 = \\ 22 + 30 = \end{array}$$

$$\begin{array}{r} 28 + 30 = \\ 92 + 4 = \\ 25 + 54 = \\ 11 + 57 = \\ 30 + 27 = \\ 6 + 20 = \\ 23 + 60 = \\ 38 + 30 = \\ 14 + 51 = \\ 71 + 27 = \\ 31 + 41 = \\ 30 + 36 = \\ 16 + 43 = \\ 78 + 10 = \\ 78 + 20 = \\ 27 + 41 = \\ 47 + 20 = \\ 46 + 21 = \\ 15 + 64 = \\ 35 + 43 = \\ 46 + 12 = \\ 47 + 51 = \\ 30 + 12 = \\ 63 + 13 = \\ 24 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 13 = \\ 5 + 32 = \\ 22 + 23 = \\ 84 + 13 = \\ 49 + 50 = \\ 20 + 60 = \\ 14 + 24 = \\ 46 + 23 = \\ 81 + 11 = \\ 85 + 11 = \\ 52 + 47 = \\ 27 + 42 = \\ 28 + 20 = \\ 37 + 30 = \\ 32 + 45 = \\ 87 + 11 = \\ 43 + 30 = \\ 23 + 72 = \\ 24 + 63 = \\ 27 + 50 = \\ 21 + 73 = \\ 82 + 12 = \\ 18 + 11 = \\ 30 + 63 = \\ 28 + 30 = \end{array}$$

$$\begin{array}{r} 31 + 26 = \\ 32 + 32 = \\ 26 + 11 = \\ 7 + 50 = \\ 94 + 3 = \\ 14 + 81 = \\ 72 + 25 = \\ 16 + 21 = \\ 92 + 4 = \\ 20 + 25 = \\ 28 + 40 = \\ 32 + 45 = \\ 93 + 2 = \\ 49 + 30 = \\ 15 + 44 = \\ 27 + 71 = \\ 55 + 23 = \\ 11 + 50 = \\ 14 + 31 = \\ 18 + 61 = \\ 32 + 67 = \\ 69 + 20 = \\ 13 + 34 = \\ 32 + 25 = \\ 22 + 65 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 24 + 45 = \\ 52 + 46 = \\ 38 + 51 = \\ 13 + 61 = \\ 61 + 33 = \\ 11 + 27 = \\ 78 + 11 = \\ 17 + 61 = \\ 8 + 50 = \\ 15 + 42 = \\ 26 + 60 = \\ 30 + 41 = \\ 54 + 13 = \\ 11 + 30 = \\ 80 + 17 = \\ 34 + 45 = \\ 15 + 82 = \\ 64 + 32 = \\ 10 + 89 = \\ 17 + 32 = \\ 69 + 20 = \\ 32 + 15 = \\ 18 + 21 = \\ 18 + 80 = \\ 37 + 10 = \end{array}$$

$$\begin{array}{r} 16 + 13 = \\ 28 + 20 = \\ 24 + 61 = \\ 15 + 83 = \\ 59 + 20 = \\ 12 + 22 = \\ 30 + 32 = \\ 18 + 81 = \\ 28 + 70 = \\ 69 + 10 = \\ 42 + 11 = \\ 52 + 12 = \\ 92 + 4 = \\ 39 + 10 = \\ 29 + 40 = \\ 8 + 30 = \\ 66 + 12 = \\ 2 + 52 = \\ 28 + 10 = \\ 31 + 40 = \\ 66 + 30 = \\ 16 + 52 = \\ 63 + 23 = \\ 95 + 3 = \\ 61 + 14 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 11 + 33 = \\ 53 + 15 = \\ 90 + 8 = \\ 19 + 80 = \\ 29 + 10 = \\ 19 + 70 = \\ 88 + 11 = \\ 25 + 54 = \\ 17 + 80 = \\ 42 + 22 = \\ 13 + 82 = \\ 13 + 32 = \\ 62 + 13 = \\ 25 + 70 = \\ 73 + 25 = \\ 11 + 75 = \\ 64 + 23 = \\ 80 + 15 = \\ 89 + 10 = \\ 84 + 14 = \\ 3 + 92 = \\ 11 + 62 = \\ 2 + 75 = \\ 27 + 21 = \\ 5 + 62 = \end{array}$$

$$\begin{array}{r} 26 + 40 = \\ 11 + 20 = \\ 93 + 4 = \\ 33 + 14 = \\ 15 + 60 = \\ 49 + 40 = \\ 19 + 30 = \\ 19 + 30 = \\ 65 + 31 = \\ 6 + 50 = \\ 77 + 10 = \\ 61 + 24 = \\ 72 + 25 = \\ 94 + 3 = \\ 16 + 70 = \\ 22 + 56 = \\ 65 + 20 = \\ 39 + 40 = \\ 96 + 1 = \\ 58 + 11 = \\ 14 + 42 = \\ 81 + 18 = \\ 49 + 40 = \\ 32 + 41 = \\ 77 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 80 + 15 = \\ 16 + 23 = \\ 29 + 60 = \\ 48 + 30 = \\ 47 + 20 = \\ 27 + 12 = \\ 16 + 71 = \\ 13 + 50 = \\ 25 + 14 = \\ 81 + 10 = \\ 7 + 72 = \\ 47 + 30 = \\ 17 + 71 = \\ 52 + 32 = \\ 8 + 10 = \\ 38 + 11 = \\ 29 + 40 = \\ 25 + 70 = \\ 12 + 66 = \\ 82 + 11 = \\ 41 + 58 = \\ 35 + 60 = \\ 11 + 88 = \\ 22 + 61 = \\ 27 + 52 = \end{array}$$

$$\begin{array}{r} 31 + 18 = \\ 51 + 15 = \\ 56 + 43 = \\ 77 + 12 = \\ 22 + 46 = \\ 24 + 74 = \\ 17 + 40 = \\ 33 + 42 = \\ 44 + 50 = \\ 45 + 30 = \\ 88 + 11 = \\ 39 + 10 = \\ 95 + 4 = \\ 18 + 70 = \\ 3 + 33 = \\ 77 + 11 = \\ 80 + 11 = \\ 39 + 50 = \\ 13 + 24 = \\ 63 + 12 = \\ 19 + 40 = \\ 24 + 50 = \\ 61 + 32 = \\ 33 + 33 = \\ 7 + 92 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 17 + 22 = \\ 76 + 11 = \\ 59 + 10 = \\ 52 + 21 = \\ 20 + 34 = \\ 66 + 21 = \\ 70 + 23 = \\ 70 + 27 = \\ 88 + 11 = \\ 13 + 34 = \\ 9 + 20 = \\ 70 + 22 = \\ 25 + 70 = \\ 56 + 10 = \\ 93 + 4 = \\ 33 + 41 = \\ 97 + 2 = \\ 88 + 10 = \\ 32 + 43 = \\ 23 + 11 = \\ 55 + 10 = \\ 25 + 64 = \\ 20 + 44 = \\ 67 + 30 = \\ 95 + 3 = \end{array}$$

$$\begin{array}{r} 95 + 4 = \\ 18 + 40 = \\ 16 + 12 = \\ 29 + 60 = \\ 29 + 20 = \\ 13 + 81 = \\ 10 + 31 = \\ 12 + 77 = \\ 29 + 50 = \\ 74 + 23 = \\ 25 + 10 = \\ 79 + 20 = \\ 86 + 11 = \\ 15 + 32 = \\ 18 + 81 = \\ 17 + 30 = \\ 59 + 10 = \\ 17 + 21 = \\ 42 + 23 = \\ 13 + 72 = \\ 74 + 20 = \\ 71 + 17 = \\ 68 + 11 = \\ 11 + 87 = \\ 6 + 70 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 11 + 61 = \\ 32 + 62 = \\ 6 + 82 = \\ 11 + 34 = \\ 59 + 10 = \\ 22 + 70 = \\ 12 + 75 = \\ 3 + 61 = \\ 30 + 38 = \\ 24 + 54 = \\ 23 + 33 = \\ 3 + 60 = \\ 56 + 20 = \\ 41 + 26 = \\ 31 + 63 = \\ 15 + 40 = \\ 31 + 48 = \\ 21 + 32 = \\ 92 + 3 = \\ 40 + 40 = \\ 25 + 23 = \\ 26 + 63 = \\ 43 + 34 = \\ 9 + 20 = \\ 93 + 1 = \end{array}$$

$$\begin{array}{r} 31 + 17 = \\ 17 + 70 = \\ 37 + 32 = \\ 17 + 61 = \\ 66 + 20 = \\ 27 + 62 = \\ 26 + 70 = \\ 12 + 13 = \\ 20 + 22 = \\ 12 + 82 = \\ 15 + 34 = \\ 4 + 61 = \\ 97 + 2 = \\ 53 + 46 = \\ 86 + 12 = \\ 2 + 34 = \\ 18 + 41 = \\ 21 + 62 = \\ 30 + 61 = \\ 21 + 67 = \\ 25 + 71 = \\ 32 + 53 = \\ 27 + 60 = \\ 57 + 42 = \\ 22 + 64 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 31 + 13 = \\ 17 + 51 = \\ 24 + 20 = \\ 83 + 10 = \\ 53 + 45 = \\ 10 + 14 = \\ 19 + 30 = \\ 78 + 10 = \\ 16 + 22 = \\ 13 + 42 = \\ 30 + 55 = \\ 64 + 34 = \\ 47 + 30 = \\ 12 + 40 = \\ 14 + 42 = \\ 30 + 19 = \\ 23 + 15 = \\ 33 + 65 = \\ 26 + 71 = \\ 72 + 14 = \\ 47 + 12 = \\ 15 + 13 = \\ 53 + 40 = \\ 19 + 10 = \\ 56 + 42 = \end{array}$$

$$\begin{array}{r} 40 + 16 = \\ 23 + 31 = \\ 27 + 60 = \\ 73 + 20 = \\ 72 + 13 = \\ 63 + 12 = \\ 87 + 11 = \\ 62 + 36 = \\ 82 + 16 = \\ 78 + 10 = \\ 66 + 23 = \\ 27 + 41 = \\ 58 + 11 = \\ 13 + 26 = \\ 82 + 12 = \\ 29 + 10 = \\ 88 + 11 = \\ 33 + 33 = \\ 30 + 24 = \\ 32 + 31 = \\ 31 + 57 = \\ 56 + 43 = \\ 15 + 23 = \\ 18 + 50 = \\ 96 + 3 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 54 = \\ 50 + 30 = \\ 12 + 44 = \\ 27 + 30 = \\ 29 + 10 = \\ 77 + 12 = \\ 65 + 23 = \\ 90 + 4 = \\ 24 + 13 = \\ 68 + 20 = \\ 20 + 29 = \\ 8 + 30 = \\ 29 + 20 = \\ 76 + 12 = \\ 38 + 41 = \\ 7 + 20 = \\ 7 + 11 = \\ 66 + 11 = \\ 13 + 61 = \\ 27 + 21 = \\ 64 + 24 = \\ 2 + 25 = \\ 20 + 11 = \\ 81 + 11 = \\ 31 + 37 = \end{array}$$

$$\begin{array}{r} 18 + 21 = \\ 20 + 79 = \\ 29 + 30 = \\ 39 + 10 = \\ 97 + 1 = \\ 22 + 40 = \\ 50 + 48 = \\ 33 + 42 = \\ 13 + 15 = \\ 86 + 13 = \\ 12 + 20 = \\ 41 + 11 = \\ 21 + 33 = \\ 73 + 16 = \\ 24 + 20 = \\ 6 + 62 = \\ 32 + 25 = \\ 79 + 10 = \\ 33 + 40 = \\ 17 + 82 = \\ 30 + 57 = \\ 8 + 91 = \\ 24 + 10 = \\ 31 + 63 = \\ 19 + 80 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 83 + 11 = \\ 17 + 12 = \\ 80 + 17 = \\ 74 + 14 = \\ 91 + 4 = \\ 85 + 11 = \\ 23 + 11 = \\ 29 + 40 = \\ 41 + 17 = \\ 33 + 64 = \\ 83 + 14 = \\ 33 + 63 = \\ 49 + 20 = \\ 64 + 21 = \\ 70 + 18 = \\ 61 + 27 = \\ 29 + 70 = \\ 31 + 61 = \\ 26 + 51 = \\ 30 + 68 = \\ 33 + 10 = \\ 30 + 39 = \\ 89 + 10 = \\ 24 + 20 = \\ 89 + 10 = \end{array}$$

$$\begin{array}{r} 65 + 30 = \\ 64 + 15 = \\ 32 + 17 = \\ 17 + 52 = \\ 31 + 51 = \\ 31 + 13 = \\ 24 + 75 = \\ 16 + 62 = \\ 30 + 50 = \\ 30 + 66 = \\ 67 + 12 = \\ 13 + 25 = \\ 32 + 22 = \\ 51 + 25 = \\ 46 + 13 = \\ 94 + 4 = \\ 20 + 17 = \\ 23 + 21 = \\ 96 + 1 = \\ 19 + 60 = \\ 62 + 25 = \\ 11 + 46 = \\ 91 + 7 = \\ 19 + 60 = \\ 60 + 17 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 25 + 54 = \\ 33 + 21 = \\ 15 + 63 = \\ 56 + 42 = \\ 18 + 21 = \\ 29 + 60 = \\ 17 + 51 = \\ 91 + 2 = \\ 29 + 10 = \\ 26 + 70 = \\ 63 + 25 = \\ 15 + 62 = \\ 24 + 72 = \\ 15 + 54 = \\ 13 + 31 = \\ 97 + 2 = \\ 70 + 11 = \\ 33 + 32 = \\ 23 + 45 = \\ 69 + 30 = \\ 62 + 23 = \\ 24 + 40 = \\ 64 + 35 = \\ 31 + 36 = \\ 18 + 50 = \end{array}$$

$$\begin{array}{r} 21 + 24 = \\ 74 + 11 = \\ 23 + 33 = \\ 6 + 10 = \\ 59 + 20 = \\ 62 + 31 = \\ 14 + 60 = \\ 12 + 67 = \\ 16 + 83 = \\ 40 + 54 = \\ 57 + 40 = \\ 54 + 15 = \\ 91 + 5 = \\ 86 + 10 = \\ 54 + 24 = \\ 49 + 50 = \\ 21 + 20 = \\ 92 + 3 = \\ 28 + 31 = \\ 28 + 20 = \\ 21 + 16 = \\ 78 + 10 = \\ 80 + 10 = \\ 45 + 20 = \\ 21 + 43 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 11 + 17 = \\ 39 + 40 = \\ 12 + 34 = \\ 29 + 40 = \\ 36 + 11 = \\ 65 + 12 = \\ 24 + 22 = \\ 12 + 31 = \\ 19 + 20 = \\ 22 + 37 = \\ 7 + 22 = \\ 32 + 41 = \\ 32 + 50 = \\ 26 + 52 = \\ 25 + 74 = \\ 46 + 52 = \\ 53 + 23 = \\ 13 + 74 = \\ 70 + 27 = \\ 94 + 4 = \\ 30 + 35 = \\ 16 + 10 = \\ 60 + 19 = \\ 44 + 35 = \\ 24 + 65 = \end{array}$$

$$\begin{array}{r} 66 + 20 = \\ 46 + 20 = \\ 22 + 53 = \\ 27 + 61 = \\ 47 + 52 = \\ 25 + 71 = \\ 44 + 23 = \\ 34 + 24 = \\ 31 + 67 = \\ 26 + 20 = \\ 65 + 34 = \\ 17 + 71 = \\ 29 + 30 = \\ 93 + 2 = \\ 43 + 44 = \\ 63 + 23 = \\ 8 + 60 = \\ 18 + 50 = \\ 29 + 50 = \\ 50 + 43 = \\ 23 + 50 = \\ 54 + 31 = \\ 9 + 50 = \\ 27 + 32 = \\ 16 + 33 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 92 + 6 = \\ 12 + 75 = \\ 11 + 30 = \\ 24 + 34 = \\ 29 + 30 = \\ 28 + 41 = \\ 27 + 10 = \\ 23 + 46 = \\ 21 + 57 = \\ 26 + 31 = \\ 28 + 21 = \\ 12 + 24 = \\ 13 + 76 = \\ 39 + 50 = \\ 12 + 43 = \\ 32 + 15 = \\ 13 + 53 = \\ 27 + 32 = \\ 33 + 52 = \\ 82 + 17 = \\ 4 + 71 = \\ 41 + 46 = \\ 67 + 21 = \\ 35 + 11 = \\ 21 + 18 = \end{array}$$

$$\begin{array}{r} 78 + 20 = \\ 33 + 16 = \\ 27 + 32 = \\ 57 + 41 = \\ 25 + 41 = \\ 16 + 82 = \\ 53 + 30 = \\ 69 + 10 = \\ 11 + 83 = \\ 8 + 91 = \\ 20 + 60 = \\ 28 + 50 = \\ 77 + 20 = \\ 15 + 72 = \\ 26 + 72 = \\ 59 + 40 = \\ 13 + 61 = \\ 36 + 53 = \\ 21 + 72 = \\ 12 + 57 = \\ 36 + 33 = \\ 80 + 15 = \\ 14 + 51 = \\ 23 + 43 = \\ 20 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 13 = \\ 30 + 66 = \\ 11 + 22 = \\ 17 + 81 = \\ 29 + 60 = \\ 24 + 42 = \\ 16 + 43 = \\ 47 + 30 = \\ 21 + 60 = \\ 20 + 69 = \\ 15 + 24 = \\ 21 + 53 = \\ 22 + 32 = \\ 30 + 13 = \\ 58 + 30 = \\ 96 + 3 = \\ 16 + 10 = \\ 25 + 41 = \\ 5 + 61 = \\ 25 + 72 = \\ 37 + 41 = \\ 12 + 45 = \\ 37 + 10 = \\ 73 + 20 = \\ 90 + 7 = \end{array}$$

$$\begin{array}{r} 28 + 50 = \\ 45 + 50 = \\ 71 + 11 = \\ 23 + 21 = \\ 15 + 74 = \\ 42 + 35 = \\ 28 + 30 = \\ 5 + 50 = \\ 30 + 25 = \\ 23 + 10 = \\ 43 + 45 = \\ 93 + 5 = \\ 32 + 24 = \\ 82 + 13 = \\ 65 + 13 = \\ 54 + 14 = \\ 30 + 42 = \\ 12 + 42 = \\ 18 + 10 = \\ 95 + 2 = \\ 14 + 84 = \\ 29 + 10 = \\ 72 + 25 = \\ 18 + 60 = \\ 16 + 63 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 55 + 41 = \\ 24 + 53 = \\ 8 + 11 = \\ 30 + 37 = \\ 33 + 56 = \\ 13 + 73 = \\ 21 + 35 = \\ 76 + 20 = \\ 30 + 35 = \\ 27 + 61 = \\ 68 + 10 = \\ 52 + 47 = \\ 19 + 60 = \\ 12 + 11 = \\ 54 + 34 = \\ 15 + 52 = \\ 14 + 74 = \\ 73 + 26 = \\ 17 + 11 = \\ 12 + 72 = \\ 20 + 54 = \\ 19 + 10 = \\ 31 + 63 = \\ 66 + 32 = \\ 17 + 60 = \end{array}$$

$$\begin{array}{r} 46 + 32 = \\ 26 + 51 = \\ 93 + 5 = \\ 83 + 15 = \\ 15 + 82 = \\ 63 + 13 = \\ 11 + 62 = \\ 24 + 40 = \\ 68 + 21 = \\ 38 + 21 = \\ 17 + 40 = \\ 27 + 72 = \\ 18 + 80 = \\ 14 + 80 = \\ 41 + 20 = \\ 32 + 60 = \\ 49 + 20 = \\ 35 + 53 = \\ 74 + 25 = \\ 24 + 45 = \\ 15 + 31 = \\ 13 + 16 = \\ 72 + 23 = \\ 22 + 11 = \\ 97 + 1 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 62 = \\ 17 + 52 = \\ 26 + 52 = \\ 16 + 52 = \\ 50 + 47 = \\ 36 + 61 = \\ 97 + 1 = \\ 84 + 10 = \\ 19 + 30 = \\ 25 + 70 = \\ 18 + 80 = \\ 62 + 15 = \\ 30 + 65 = \\ 30 + 59 = \\ 32 + 40 = \\ 21 + 32 = \\ 30 + 46 = \\ 16 + 81 = \\ 89 + 10 = \\ 17 + 80 = \\ 79 + 10 = \\ 15 + 62 = \\ 6 + 62 = \\ 19 + 80 = \\ 12 + 76 = \end{array}$$

$$\begin{array}{r} 52 + 34 = \\ 18 + 60 = \\ 16 + 32 = \\ 94 + 5 = \\ 29 + 50 = \\ 23 + 51 = \\ 17 + 20 = \\ 22 + 60 = \\ 6 + 53 = \\ 5 + 50 = \\ 6 + 21 = \\ 23 + 70 = \\ 12 + 83 = \\ 24 + 51 = \\ 31 + 52 = \\ 53 + 11 = \\ 63 + 33 = \\ 77 + 11 = \\ 41 + 42 = \\ 23 + 14 = \\ 25 + 61 = \\ 36 + 41 = \\ 31 + 48 = \\ 2 + 16 = \\ 87 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 7 + 70 = \\ 13 + 61 = \\ 76 + 22 = \\ 14 + 14 = \\ 14 + 33 = \\ 14 + 61 = \\ 28 + 60 = \\ 73 + 12 = \\ 63 + 14 = \\ 59 + 30 = \\ 11 + 50 = \\ 30 + 10 = \\ 28 + 41 = \\ 70 + 19 = \\ 37 + 21 = \\ 19 + 50 = \\ 66 + 31 = \\ 16 + 61 = \\ 18 + 41 = \\ 49 + 10 = \\ 67 + 20 = \\ 41 + 34 = \\ 22 + 53 = \\ 29 + 40 = \\ 29 + 60 = \end{array}$$

$$\begin{array}{r} 84 + 14 = \\ 24 + 71 = \\ 29 + 70 = \\ 13 + 56 = \\ 47 + 41 = \\ 22 + 40 = \\ 71 + 23 = \\ 55 + 33 = \\ 25 + 42 = \\ 34 + 14 = \\ 11 + 45 = \\ 55 + 23 = \\ 33 + 42 = \\ 26 + 11 = \\ 23 + 20 = \\ 22 + 57 = \\ 5 + 94 = \\ 28 + 51 = \\ 22 + 67 = \\ 8 + 71 = \\ 67 + 12 = \\ 21 + 71 = \\ 70 + 25 = \\ 16 + 72 = \\ 61 + 28 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 29 + 40 = \\ 32 + 35 = \\ 48 + 30 = \\ 12 + 31 = \\ 12 + 41 = \\ 36 + 40 = \\ 34 + 52 = \\ 11 + 33 = \\ 96 + 2 = \\ 24 + 11 = \\ 45 + 41 = \\ 7 + 12 = \\ 5 + 23 = \\ 11 + 74 = \\ 5 + 51 = \\ 20 + 19 = \\ 13 + 44 = \\ 22 + 44 = \\ 21 + 27 = \\ 31 + 64 = \\ 27 + 21 = \\ 7 + 30 = \\ 77 + 22 = \\ 24 + 10 = \\ 61 + 34 = \end{array}$$

$$\begin{array}{r} 27 + 10 = \\ 67 + 30 = \\ 78 + 20 = \\ 23 + 15 = \\ 33 + 44 = \\ 97 + 2 = \\ 44 + 31 = \\ 44 + 22 = \\ 24 + 21 = \\ 14 + 43 = \\ 16 + 51 = \\ 27 + 20 = \\ 20 + 26 = \\ 64 + 11 = \\ 22 + 12 = \\ 68 + 30 = \\ 9 + 80 = \\ 62 + 12 = \\ 39 + 20 = \\ 15 + 11 = \\ 22 + 17 = \\ 55 + 33 = \\ 86 + 10 = \\ 15 + 73 = \\ 59 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 88 + 10 = \\ 33 + 63 = \\ 13 + 81 = \\ 13 + 70 = \\ 29 + 60 = \\ 27 + 51 = \\ 17 + 22 = \\ 19 + 50 = \\ 93 + 2 = \\ 16 + 72 = \\ 18 + 61 = \\ 19 + 80 = \\ 18 + 40 = \\ 12 + 61 = \\ 61 + 26 = \\ 9 + 40 = \\ 88 + 11 = \\ 57 + 32 = \\ 79 + 10 = \\ 93 + 2 = \\ 22 + 71 = \\ 41 + 57 = \\ 31 + 50 = \\ 23 + 30 = \\ 25 + 64 = \end{array}$$

$$\begin{array}{r} 65 + 33 = \\ 31 + 32 = \\ 11 + 25 = \\ 23 + 55 = \\ 34 + 61 = \\ 24 + 30 = \\ 73 + 20 = \\ 36 + 63 = \\ 24 + 70 = \\ 3 + 41 = \\ 72 + 12 = \\ 20 + 74 = \\ 61 + 18 = \\ 30 + 49 = \\ 61 + 12 = \\ 75 + 23 = \\ 14 + 15 = \\ 24 + 72 = \\ 51 + 28 = \\ 36 + 32 = \\ 27 + 50 = \\ 81 + 15 = \\ 7 + 12 = \\ 88 + 10 = \\ 14 + 82 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 47 + 51 = \\ 20 + 61 = \\ 3 + 64 = \\ 91 + 6 = \\ 55 + 21 = \\ 19 + 20 = \\ 17 + 40 = \\ 26 + 13 = \\ 3 + 60 = \\ 78 + 21 = \\ 35 + 23 = \\ 4 + 65 = \\ 44 + 20 = \\ 47 + 52 = \\ 30 + 12 = \\ 24 + 41 = \\ 11 + 24 = \\ 30 + 41 = \\ 71 + 15 = \\ 28 + 40 = \\ 29 + 10 = \\ 29 + 10 = \\ 96 + 3 = \\ 37 + 11 = \\ 47 + 50 = \end{array}$$

$$\begin{array}{r} 92 + 6 = \\ 31 + 55 = \\ 29 + 40 = \\ 60 + 32 = \\ 32 + 46 = \\ 16 + 51 = \\ 22 + 13 = \\ 16 + 23 = \\ 36 + 61 = \\ 23 + 14 = \\ 20 + 40 = \\ 94 + 5 = \\ 64 + 20 = \\ 19 + 20 = \\ 24 + 64 = \\ 97 + 2 = \\ 91 + 8 = \\ 85 + 13 = \\ 11 + 83 = \\ 70 + 25 = \\ 80 + 16 = \\ 17 + 60 = \\ 27 + 71 = \\ 6 + 73 = \\ 29 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 28 + 60 = \\ 80 + 13 = \\ 89 + 10 = \\ 12 + 22 = \\ 82 + 10 = \\ 24 + 64 = \\ 17 + 81 = \\ 62 + 20 = \\ 27 + 40 = \\ 57 + 41 = \\ 49 + 20 = \\ 29 + 10 = \\ 13 + 80 = \\ 26 + 73 = \\ 11 + 27 = \\ 32 + 53 = \\ 15 + 13 = \\ 19 + 80 = \\ 31 + 51 = \\ 15 + 54 = \\ 28 + 71 = \\ 33 + 55 = \\ 23 + 24 = \\ 11 + 63 = \\ 31 + 20 = \end{array}$$

$$\begin{array}{r} 45 + 40 = \\ 19 + 20 = \\ 69 + 30 = \\ 10 + 75 = \\ 4 + 91 = \\ 93 + 6 = \\ 55 + 12 = \\ 78 + 21 = \\ 89 + 10 = \\ 89 + 10 = \\ 78 + 11 = \\ 32 + 10 = \\ 35 + 61 = \\ 25 + 60 = \\ 30 + 10 = \\ 55 + 22 = \\ 40 + 57 = \\ 28 + 70 = \\ 13 + 34 = \\ 30 + 63 = \\ 47 + 40 = \\ 13 + 56 = \\ 52 + 32 = \\ 24 + 64 = \\ 92 + 6 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 57 + 40 = \\ 29 + 40 = \\ 55 + 31 = \\ 19 + 50 = \\ 18 + 81 = \\ 23 + 35 = \\ 11 + 73 = \\ 39 + 30 = \\ 11 + 41 = \\ 31 + 11 = \\ 42 + 42 = \\ 60 + 33 = \\ 72 + 25 = \\ 21 + 57 = \\ 24 + 43 = \\ 29 + 30 = \\ 90 + 4 = \\ 84 + 10 = \\ 5 + 14 = \\ 96 + 3 = \\ 35 + 40 = \\ 22 + 13 = \\ 31 + 54 = \\ 23 + 54 = \\ 73 + 12 = \end{array}$$

$$\begin{array}{r} 33 + 10 = \\ 88 + 11 = \\ 88 + 10 = \\ 7 + 81 = \\ 31 + 64 = \\ 17 + 80 = \\ 93 + 6 = \\ 33 + 50 = \\ 23 + 60 = \\ 76 + 23 = \\ 30 + 44 = \\ 65 + 21 = \\ 30 + 16 = \\ 44 + 24 = \\ 15 + 64 = \\ 46 + 53 = \\ 21 + 44 = \\ 27 + 40 = \\ 30 + 13 = \\ 15 + 83 = \\ 25 + 23 = \\ 22 + 72 = \\ 25 + 12 = \\ 32 + 47 = \\ 22 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 10 + 46 = \\ 87 + 10 = \\ 14 + 12 = \\ 14 + 84 = \\ 26 + 51 = \\ 67 + 32 = \\ 90 + 6 = \\ 45 + 21 = \\ 78 + 11 = \\ 31 + 43 = \\ 15 + 51 = \\ 65 + 34 = \\ 92 + 4 = \\ 60 + 35 = \\ 25 + 62 = \\ 24 + 33 = \\ 29 + 60 = \\ 48 + 20 = \\ 30 + 64 = \\ 33 + 41 = \\ 26 + 73 = \\ 25 + 51 = \\ 13 + 46 = \\ 28 + 71 = \\ 27 + 50 = \end{array}$$

$$\begin{array}{r} 84 + 13 = \\ 20 + 31 = \\ 19 + 20 = \\ 33 + 33 = \\ 85 + 10 = \\ 77 + 11 = \\ 29 + 40 = \\ 4 + 24 = \\ 45 + 20 = \\ 23 + 74 = \\ 73 + 25 = \\ 31 + 56 = \\ 89 + 10 = \\ 20 + 69 = \\ 38 + 61 = \\ 5 + 62 = \\ 33 + 25 = \\ 33 + 24 = \\ 15 + 24 = \\ 65 + 12 = \\ 12 + 55 = \\ 47 + 11 = \\ 3 + 64 = \\ 77 + 21 = \\ 14 + 84 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 84 = \\ 3 + 33 = \\ 77 + 20 = \\ 36 + 32 = \\ 46 + 31 = \\ 93 + 2 = \\ 29 + 10 = \\ 6 + 23 = \\ 95 + 4 = \\ 26 + 20 = \\ 13 + 51 = \\ 50 + 22 = \\ 16 + 40 = \\ 24 + 13 = \\ 18 + 60 = \\ 21 + 58 = \\ 58 + 11 = \\ 30 + 68 = \\ 48 + 21 = \\ 13 + 10 = \\ 26 + 10 = \\ 11 + 87 = \\ 61 + 23 = \\ 28 + 21 = \\ 14 + 64 = \end{array}$$

$$\begin{array}{r} 53 + 35 = \\ 22 + 14 = \\ 14 + 35 = \\ 30 + 59 = \\ 21 + 35 = \\ 9 + 10 = \\ 24 + 20 = \\ 17 + 72 = \\ 11 + 36 = \\ 6 + 10 = \\ 19 + 70 = \\ 18 + 71 = \\ 15 + 60 = \\ 21 + 14 = \\ 24 + 10 = \\ 96 + 1 = \\ 96 + 1 = \\ 20 + 10 = \\ 24 + 11 = \\ 17 + 71 = \\ 47 + 32 = \\ 31 + 12 = \\ 13 + 24 = \\ 15 + 42 = \\ 10 + 49 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 69 + 20 = \\ 12 + 53 = \\ 14 + 81 = \\ 83 + 12 = \\ 41 + 41 = \\ 16 + 32 = \\ 28 + 10 = \\ 79 + 20 = \\ 11 + 18 = \\ 22 + 76 = \\ 31 + 67 = \\ 32 + 54 = \\ 96 + 1 = \\ 86 + 12 = \\ 81 + 15 = \\ 28 + 70 = \\ 22 + 17 = \\ 56 + 43 = \\ 23 + 65 = \\ 16 + 41 = \\ 32 + 12 = \\ 31 + 42 = \\ 31 + 18 = \\ 3 + 64 = \\ 83 + 14 = \end{array}$$

$$\begin{array}{r} 77 + 10 = \\ 32 + 55 = \\ 24 + 61 = \\ 7 + 31 = \\ 33 + 61 = \\ 73 + 25 = \\ 38 + 60 = \\ 27 + 32 = \\ 23 + 62 = \\ 83 + 10 = \\ 82 + 14 = \\ 5 + 82 = \\ 13 + 46 = \\ 35 + 40 = \\ 3 + 40 = \\ 46 + 41 = \\ 45 + 24 = \\ 23 + 41 = \\ 76 + 20 = \\ 56 + 43 = \\ 45 + 24 = \\ 12 + 22 = \\ 32 + 66 = \\ 94 + 1 = \\ 25 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 72 = \\ 8 + 90 = \\ 17 + 30 = \\ 54 + 41 = \\ 12 + 36 = \\ 85 + 13 = \\ 31 + 52 = \\ 3 + 51 = \\ 26 + 42 = \\ 2 + 90 = \\ 26 + 73 = \\ 68 + 21 = \\ 34 + 32 = \\ 67 + 31 = \\ 6 + 83 = \\ 3 + 73 = \\ 12 + 22 = \\ 59 + 40 = \\ 32 + 64 = \\ 23 + 42 = \\ 21 + 20 = \\ 72 + 13 = \\ 2 + 31 = \\ 9 + 80 = \\ 18 + 40 = \end{array}$$

$$\begin{array}{r} 6 + 61 = \\ 17 + 12 = \\ 44 + 53 = \\ 50 + 31 = \\ 6 + 10 = \\ 19 + 10 = \\ 12 + 84 = \\ 12 + 57 = \\ 67 + 11 = \\ 21 + 11 = \\ 33 + 63 = \\ 26 + 72 = \\ 43 + 24 = \\ 16 + 33 = \\ 97 + 1 = \\ 24 + 52 = \\ 55 + 24 = \\ 94 + 3 = \\ 60 + 38 = \\ 4 + 42 = \\ 8 + 21 = \\ 16 + 71 = \\ 31 + 13 = \\ 41 + 27 = \\ 79 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 28 + 51 = \\ 30 + 55 = \\ 12 + 35 = \\ 11 + 45 = \\ 14 + 55 = \\ 7 + 21 = \\ 61 + 17 = \\ 79 + 20 = \\ 51 + 36 = \\ 32 + 67 = \\ 51 + 42 = \\ 60 + 17 = \\ 33 + 61 = \\ 25 + 41 = \\ 37 + 40 = \\ 80 + 17 = \\ 23 + 76 = \\ 33 + 23 = \\ 5 + 51 = \\ 13 + 56 = \\ 28 + 71 = \\ 55 + 31 = \\ 22 + 52 = \\ 83 + 11 = \\ 44 + 45 = \end{array}$$

$$\begin{array}{r} 27 + 12 = \\ 18 + 30 = \\ 22 + 50 = \\ 85 + 14 = \\ 21 + 35 = \\ 4 + 23 = \\ 90 + 4 = \\ 54 + 15 = \\ 79 + 10 = \\ 38 + 50 = \\ 16 + 71 = \\ 12 + 56 = \\ 59 + 20 = \\ 29 + 10 = \\ 28 + 31 = \\ 31 + 58 = \\ 17 + 82 = \\ 17 + 10 = \\ 8 + 90 = \\ 28 + 21 = \\ 19 + 60 = \\ 55 + 41 = \\ 31 + 56 = \\ 96 + 3 = \\ 87 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 50 = \\ 91 + 6 = \\ 23 + 76 = \\ 14 + 44 = \\ 33 + 30 = \\ 27 + 21 = \\ 24 + 71 = \\ 41 + 26 = \\ 28 + 21 = \\ 76 + 20 = \\ 33 + 51 = \\ 21 + 57 = \\ 83 + 12 = \\ 15 + 23 = \\ 29 + 50 = \\ 11 + 20 = \\ 19 + 30 = \\ 18 + 20 = \\ 70 + 10 = \\ 33 + 31 = \\ 8 + 21 = \\ 83 + 13 = \\ 38 + 31 = \\ 28 + 71 = \\ 29 + 10 = \end{array}$$

$$\begin{array}{r} 86 + 11 = \\ 60 + 13 = \\ 86 + 10 = \\ 21 + 50 = \\ 54 + 31 = \\ 94 + 4 = \\ 36 + 31 = \\ 80 + 17 = \\ 82 + 14 = \\ 32 + 10 = \\ 21 + 17 = \\ 23 + 60 = \\ 74 + 20 = \\ 57 + 30 = \\ 79 + 10 = \\ 15 + 22 = \\ 31 + 20 = \\ 54 + 10 = \\ 63 + 11 = \\ 27 + 30 = \\ 29 + 20 = \\ 85 + 14 = \\ 20 + 66 = \\ 20 + 74 = \\ 30 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 16 = \\ 22 + 70 = \\ 13 + 80 = \\ 22 + 30 = \\ 47 + 20 = \\ 95 + 3 = \\ 30 + 42 = \\ 18 + 81 = \\ 16 + 10 = \\ 20 + 43 = \\ 47 + 10 = \\ 44 + 52 = \\ 57 + 41 = \\ 8 + 60 = \\ 76 + 21 = \\ 19 + 70 = \\ 24 + 13 = \\ 13 + 21 = \\ 67 + 21 = \\ 65 + 20 = \\ 7 + 12 = \\ 29 + 10 = \\ 21 + 74 = \\ 79 + 20 = \\ 70 + 28 = \end{array}$$

$$\begin{array}{r} 24 + 25 = \\ 33 + 41 = \\ 13 + 70 = \\ 23 + 62 = \\ 24 + 53 = \\ 23 + 71 = \\ 19 + 20 = \\ 87 + 12 = \\ 38 + 21 = \\ 25 + 41 = \\ 15 + 12 = \\ 24 + 52 = \\ 17 + 12 = \\ 8 + 20 = \\ 48 + 51 = \\ 93 + 4 = \\ 56 + 42 = \\ 63 + 14 = \\ 17 + 22 = \\ 76 + 13 = \\ 26 + 40 = \\ 59 + 40 = \\ 7 + 71 = \\ 78 + 11 = \\ 24 + 63 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 18 + 11 = \\ 13 + 66 = \\ 29 + 10 = \\ 13 + 14 = \\ 87 + 10 = \\ 36 + 42 = \\ 24 + 70 = \\ 33 + 54 = \\ 17 + 22 = \\ 36 + 61 = \\ 11 + 53 = \\ 16 + 62 = \\ 24 + 22 = \\ 26 + 42 = \\ 5 + 80 = \\ 64 + 12 = \\ 14 + 12 = \\ 36 + 33 = \\ 19 + 40 = \\ 74 + 24 = \\ 13 + 65 = \\ 33 + 55 = \\ 90 + 1 = \\ 17 + 42 = \\ 4 + 11 = \end{array}$$

$$\begin{array}{r} 14 + 35 = \\ 69 + 30 = \\ 23 + 10 = \\ 3 + 51 = \\ 32 + 61 = \\ 91 + 8 = \\ 53 + 31 = \\ 23 + 56 = \\ 17 + 42 = \\ 41 + 24 = \\ 11 + 66 = \\ 60 + 37 = \\ 26 + 42 = \\ 22 + 74 = \\ 27 + 22 = \\ 88 + 11 = \\ 52 + 24 = \\ 12 + 11 = \\ 28 + 71 = \\ 53 + 31 = \\ 65 + 20 = \\ 20 + 69 = \\ 31 + 16 = \\ 81 + 11 = \\ 31 + 45 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 28 + 21 = \\ 31 + 67 = \\ 27 + 71 = \\ 48 + 50 = \\ 17 + 41 = \\ 31 + 28 = \\ 16 + 43 = \\ 42 + 30 = \\ 23 + 74 = \\ 64 + 20 = \\ 11 + 77 = \\ 54 + 41 = \\ 23 + 55 = \\ 25 + 53 = \\ 22 + 55 = \\ 10 + 49 = \\ 50 + 36 = \\ 36 + 22 = \\ 21 + 12 = \\ 20 + 17 = \\ 28 + 71 = \\ 17 + 21 = \\ 55 + 13 = \\ 14 + 71 = \\ 17 + 22 = \end{array}$$

$$\begin{array}{r} 41 + 33 = \\ 97 + 1 = \\ 28 + 20 = \\ 13 + 15 = \\ 32 + 53 = \\ 20 + 40 = \\ 17 + 11 = \\ 27 + 22 = \\ 28 + 71 = \\ 18 + 51 = \\ 80 + 10 = \\ 86 + 12 = \\ 58 + 40 = \\ 5 + 32 = \\ 31 + 16 = \\ 33 + 30 = \\ 17 + 11 = \\ 66 + 31 = \\ 16 + 61 = \\ 38 + 50 = \\ 15 + 43 = \\ 43 + 12 = \\ 77 + 12 = \\ 25 + 72 = \\ 24 + 14 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 60 = \\ 19 + 20 = \\ 27 + 52 = \\ 18 + 11 = \\ 54 + 15 = \\ 21 + 33 = \\ 97 + 2 = \\ 93 + 2 = \\ 26 + 63 = \\ 5 + 33 = \\ 14 + 31 = \\ 4 + 10 = \\ 96 + 3 = \\ 9 + 30 = \\ 16 + 50 = \\ 5 + 72 = \\ 32 + 53 = \\ 96 + 1 = \\ 10 + 69 = \\ 60 + 32 = \\ 20 + 73 = \\ 42 + 44 = \\ 19 + 70 = \\ 12 + 26 = \\ 19 + 40 = \end{array}$$

$$\begin{array}{r} 33 + 26 = \\ 43 + 22 = \\ 27 + 30 = \\ 13 + 14 = \\ 94 + 1 = \\ 19 + 10 = \\ 48 + 50 = \\ 32 + 24 = \\ 49 + 30 = \\ 77 + 21 = \\ 50 + 23 = \\ 59 + 20 = \\ 20 + 21 = \\ 85 + 11 = \\ 30 + 51 = \\ 88 + 10 = \\ 72 + 10 = \\ 37 + 61 = \\ 27 + 31 = \\ 19 + 60 = \\ 47 + 52 = \\ 51 + 33 = \\ 46 + 13 = \\ 28 + 70 = \\ 24 + 43 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 11 = \\ 24 + 43 = \\ 18 + 81 = \\ 18 + 61 = \\ 24 + 44 = \\ 97 + 2 = \\ 25 + 61 = \\ 59 + 10 = \\ 63 + 36 = \\ 31 + 54 = \\ 65 + 14 = \\ 44 + 44 = \\ 22 + 43 = \\ 90 + 3 = \\ 43 + 14 = \\ 12 + 44 = \\ 23 + 64 = \\ 9 + 90 = \\ 59 + 40 = \\ 60 + 12 = \\ 17 + 40 = \\ 63 + 13 = \\ 66 + 13 = \\ 5 + 74 = \\ 14 + 22 = \end{array}$$

$$\begin{array}{r} 21 + 48 = \\ 11 + 21 = \\ 68 + 31 = \\ 8 + 51 = \\ 19 + 30 = \\ 87 + 12 = \\ 5 + 12 = \\ 17 + 51 = \\ 31 + 64 = \\ 58 + 31 = \\ 67 + 12 = \\ 23 + 24 = \\ 12 + 63 = \\ 33 + 61 = \\ 82 + 13 = \\ 30 + 40 = \\ 4 + 95 = \\ 25 + 64 = \\ 14 + 52 = \\ 26 + 51 = \\ 30 + 13 = \\ 60 + 29 = \\ 33 + 51 = \\ 72 + 17 = \\ 28 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 82 + 17 = \\ 97 + 1 = \\ 41 + 11 = \\ 21 + 36 = \\ 68 + 10 = \\ 31 + 21 = \\ 36 + 23 = \\ 31 + 42 = \\ 22 + 75 = \\ 82 + 14 = \\ 19 + 40 = \\ 29 + 10 = \\ 25 + 63 = \\ 15 + 22 = \\ 32 + 56 = \\ 79 + 10 = \\ 53 + 11 = \\ 29 + 50 = \\ 76 + 10 = \\ 93 + 2 = \\ 41 + 55 = \\ 32 + 60 = \\ 2 + 10 = \\ 48 + 40 = \\ 20 + 27 = \end{array}$$

$$\begin{array}{r} 28 + 71 = \\ 64 + 32 = \\ 47 + 40 = \\ 65 + 30 = \\ 88 + 10 = \\ 51 + 24 = \\ 88 + 11 = \\ 70 + 13 = \\ 22 + 66 = \\ 20 + 79 = \\ 18 + 31 = \\ 13 + 75 = \\ 38 + 40 = \\ 20 + 15 = \\ 24 + 70 = \\ 12 + 22 = \\ 73 + 13 = \\ 55 + 43 = \\ 8 + 50 = \\ 30 + 29 = \\ 18 + 10 = \\ 12 + 24 = \\ 17 + 20 = \\ 23 + 35 = \\ 13 + 82 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 9 + 20 = \\ 10 + 35 = \\ 32 + 41 = \\ 88 + 10 = \\ 66 + 12 = \\ 94 + 2 = \\ 20 + 78 = \\ 14 + 23 = \\ 45 + 54 = \\ 15 + 74 = \\ 39 + 60 = \\ 88 + 10 = \\ 19 + 20 = \\ 54 + 25 = \\ 14 + 22 = \\ 25 + 50 = \\ 47 + 50 = \\ 72 + 14 = \\ 56 + 12 = \\ 29 + 50 = \\ 86 + 13 = \\ 16 + 81 = \\ 5 + 81 = \\ 4 + 92 = \\ 43 + 34 = \end{array}$$

$$\begin{array}{r} 33 + 36 = \\ 26 + 43 = \\ 20 + 63 = \\ 30 + 30 = \\ 23 + 53 = \\ 14 + 71 = \\ 95 + 3 = \\ 91 + 5 = \\ 30 + 39 = \\ 15 + 14 = \\ 33 + 11 = \\ 62 + 14 = \\ 34 + 53 = \\ 84 + 10 = \\ 40 + 19 = \\ 84 + 15 = \\ 46 + 52 = \\ 33 + 54 = \\ 9 + 70 = \\ 21 + 37 = \\ 17 + 51 = \\ 93 + 2 = \\ 52 + 21 = \\ 13 + 43 = \\ 13 + 53 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 24 + 61 = \\ 22 + 63 = \\ 11 + 87 = \\ 48 + 20 = \\ 49 + 30 = \\ 19 + 30 = \\ 12 + 31 = \\ 65 + 31 = \\ 24 + 41 = \\ 22 + 23 = \\ 16 + 61 = \\ 17 + 41 = \\ 2 + 57 = \\ 21 + 61 = \\ 97 + 2 = \\ 62 + 26 = \\ 24 + 42 = \\ 83 + 13 = \\ 31 + 36 = \\ 30 + 54 = \\ 89 + 10 = \\ 83 + 15 = \\ 4 + 94 = \\ 86 + 12 = \\ 16 + 23 = \end{array}$$

$$\begin{array}{r} 43 + 55 = \\ 17 + 10 = \\ 15 + 33 = \\ 77 + 22 = \\ 40 + 34 = \\ 51 + 34 = \\ 93 + 6 = \\ 22 + 13 = \\ 15 + 24 = \\ 13 + 26 = \\ 25 + 21 = \\ 85 + 12 = \\ 88 + 11 = \\ 21 + 41 = \\ 72 + 22 = \\ 72 + 27 = \\ 69 + 20 = \\ 71 + 12 = \\ 88 + 10 = \\ 67 + 12 = \\ 59 + 10 = \\ 32 + 12 = \\ 12 + 40 = \\ 43 + 12 = \\ 22 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 17 + 10 = \\ 20 + 39 = \\ 26 + 70 = \\ 28 + 40 = \\ 14 + 10 = \\ 79 + 10 = \\ 86 + 13 = \\ 77 + 21 = \\ 87 + 10 = \\ 32 + 14 = \\ 53 + 31 = \\ 12 + 40 = \\ 13 + 76 = \\ 83 + 13 = \\ 27 + 11 = \\ 30 + 61 = \\ 18 + 51 = \\ 87 + 10 = \\ 4 + 94 = \\ 25 + 20 = \\ 68 + 31 = \\ 40 + 31 = \\ 11 + 30 = \\ 25 + 43 = \\ 19 + 30 = \end{array}$$

$$\begin{array}{r} 93 + 5 = \\ 13 + 66 = \\ 18 + 41 = \\ 32 + 10 = \\ 56 + 12 = \\ 26 + 41 = \\ 94 + 4 = \\ 18 + 51 = \\ 12 + 56 = \\ 16 + 82 = \\ 58 + 30 = \\ 19 + 60 = \\ 22 + 24 = \\ 21 + 18 = \\ 19 + 60 = \\ 23 + 75 = \\ 18 + 80 = \\ 18 + 70 = \\ 50 + 39 = \\ 19 + 20 = \\ 15 + 22 = \\ 19 + 40 = \\ 33 + 22 = \\ 48 + 40 = \\ 72 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 96 + 3 = \\ 61 + 18 = \\ 30 + 54 = \\ 77 + 11 = \\ 22 + 23 = \\ 10 + 30 = \\ 14 + 85 = \\ 80 + 13 = \\ 25 + 33 = \\ 70 + 12 = \\ 14 + 31 = \\ 37 + 12 = \\ 30 + 43 = \\ 14 + 35 = \\ 90 + 2 = \\ 5 + 92 = \\ 18 + 11 = \\ 19 + 50 = \\ 2 + 51 = \\ 97 + 1 = \\ 11 + 47 = \\ 79 + 10 = \\ 39 + 50 = \\ 22 + 33 = \\ 3 + 94 = \end{array}$$

$$\begin{array}{r} 52 + 24 = \\ 31 + 16 = \\ 48 + 20 = \\ 26 + 10 = \\ 33 + 53 = \\ 26 + 31 = \\ 75 + 24 = \\ 16 + 81 = \\ 24 + 10 = \\ 11 + 85 = \\ 21 + 67 = \\ 53 + 22 = \\ 26 + 11 = \\ 51 + 34 = \\ 21 + 32 = \\ 76 + 23 = \\ 14 + 11 = \\ 41 + 43 = \\ 44 + 52 = \\ 12 + 35 = \\ 18 + 31 = \\ 72 + 13 = \\ 59 + 40 = \\ 15 + 41 = \\ 15 + 54 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 65 = \\ 25 + 60 = \\ 91 + 2 = \\ 19 + 60 = \\ 21 + 37 = \\ 16 + 81 = \\ 13 + 15 = \\ 88 + 11 = \\ 71 + 12 = \\ 89 + 10 = \\ 50 + 24 = \\ 72 + 15 = \\ 15 + 14 = \\ 42 + 33 = \\ 22 + 25 = \\ 21 + 52 = \\ 67 + 11 = \\ 18 + 80 = \\ 7 + 61 = \\ 68 + 21 = \\ 11 + 52 = \\ 18 + 31 = \\ 62 + 32 = \\ 23 + 63 = \\ 97 + 2 = \end{array}$$

$$\begin{array}{r} 78 + 20 = \\ 57 + 11 = \\ 21 + 57 = \\ 79 + 20 = \\ 32 + 57 = \\ 39 + 60 = \\ 19 + 80 = \\ 79 + 20 = \\ 26 + 11 = \\ 18 + 10 = \\ 3 + 95 = \\ 65 + 34 = \\ 26 + 43 = \\ 57 + 42 = \\ 26 + 31 = \\ 72 + 22 = \\ 76 + 11 = \\ 35 + 12 = \\ 24 + 63 = \\ 7 + 91 = \\ 26 + 41 = \\ 9 + 60 = \\ 22 + 22 = \\ 95 + 4 = \\ 50 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 93 + 5 = \\ 19 + 40 = \\ 17 + 21 = \\ 11 + 28 = \\ 68 + 11 = \\ 28 + 51 = \\ 20 + 69 = \\ 32 + 16 = \\ 28 + 71 = \\ 5 + 22 = \\ 35 + 44 = \\ 14 + 74 = \\ 11 + 47 = \\ 55 + 34 = \\ 32 + 30 = \\ 12 + 70 = \\ 19 + 80 = \\ 21 + 70 = \\ 81 + 11 = \\ 32 + 24 = \\ 24 + 62 = \\ 44 + 22 = \\ 13 + 24 = \\ 76 + 10 = \\ 89 + 10 = \end{array}$$

$$\begin{array}{r} 18 + 61 = \\ 68 + 11 = \\ 33 + 16 = \\ 85 + 12 = \\ 49 + 20 = \\ 60 + 21 = \\ 38 + 51 = \\ 47 + 22 = \\ 73 + 21 = \\ 76 + 23 = \\ 20 + 48 = \\ 21 + 54 = \\ 19 + 20 = \\ 77 + 12 = \\ 74 + 20 = \\ 94 + 3 = \\ 60 + 13 = \\ 31 + 28 = \\ 45 + 30 = \\ 2 + 67 = \\ 28 + 10 = \\ 79 + 10 = \\ 43 + 42 = \\ 30 + 60 = \\ 31 + 17 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 41 + 33 = \\ 50 + 41 = \\ 43 + 31 = \\ 29 + 30 = \\ 42 + 43 = \\ 91 + 1 = \\ 43 + 42 = \\ 12 + 61 = \\ 37 + 20 = \\ 96 + 2 = \\ 27 + 72 = \\ 53 + 35 = \\ 32 + 66 = \\ 16 + 42 = \\ 62 + 33 = \\ 19 + 70 = \\ 34 + 15 = \\ 63 + 15 = \\ 34 + 10 = \\ 49 + 50 = \\ 63 + 32 = \\ 93 + 3 = \\ 26 + 60 = \\ 69 + 20 = \\ 26 + 43 = \end{array}$$

$$\begin{array}{r} 25 + 34 = \\ 61 + 12 = \\ 26 + 10 = \\ 15 + 40 = \\ 32 + 37 = \\ 57 + 32 = \\ 13 + 75 = \\ 68 + 10 = \\ 44 + 34 = \\ 25 + 20 = \\ 17 + 82 = \\ 15 + 73 = \\ 69 + 20 = \\ 53 + 40 = \\ 16 + 31 = \\ 85 + 12 = \\ 21 + 55 = \\ 23 + 70 = \\ 40 + 13 = \\ 70 + 11 = \\ 31 + 65 = \\ 12 + 57 = \\ 76 + 22 = \\ 87 + 12 = \\ 18 + 51 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 80 = \\ 39 + 40 = \\ 73 + 23 = \\ 18 + 70 = \\ 16 + 43 = \\ 42 + 52 = \\ 73 + 21 = \\ 20 + 45 = \\ 20 + 12 = \\ 13 + 60 = \\ 67 + 21 = \\ 13 + 35 = \\ 19 + 40 = \\ 74 + 25 = \\ 86 + 11 = \\ 47 + 42 = \\ 65 + 20 = \\ 60 + 24 = \\ 17 + 52 = \\ 15 + 71 = \\ 18 + 31 = \\ 16 + 73 = \\ 22 + 31 = \\ 27 + 71 = \\ 30 + 33 = \end{array}$$

$$\begin{array}{r} 23 + 41 = \\ 27 + 51 = \\ 28 + 71 = \\ 65 + 20 = \\ 93 + 2 = \\ 21 + 70 = \\ 33 + 30 = \\ 63 + 26 = \\ 85 + 12 = \\ 70 + 23 = \\ 27 + 20 = \\ 48 + 20 = \\ 49 + 30 = \\ 28 + 41 = \\ 27 + 62 = \\ 33 + 63 = \\ 15 + 54 = \\ 8 + 30 = \\ 89 + 10 = \\ 24 + 43 = \\ 23 + 55 = \\ 46 + 32 = \\ 28 + 20 = \\ 74 + 15 = \\ 30 + 16 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 65 + 24 = \\ 20 + 20 = \\ 27 + 40 = \\ 24 + 44 = \\ 17 + 22 = \\ 18 + 40 = \\ 18 + 61 = \\ 11 + 60 = \\ 28 + 31 = \\ 70 + 12 = \\ 13 + 53 = \\ 29 + 50 = \\ 90 + 6 = \\ 21 + 55 = \\ 25 + 70 = \\ 11 + 66 = \\ 16 + 43 = \\ 65 + 21 = \\ 44 + 45 = \\ 33 + 34 = \\ 13 + 11 = \\ 91 + 3 = \\ 28 + 31 = \\ 19 + 60 = \\ 27 + 31 = \end{array}$$

$$\begin{array}{r} 15 + 12 = \\ 33 + 60 = \\ 25 + 24 = \\ 33 + 55 = \\ 12 + 10 = \\ 68 + 20 = \\ 29 + 40 = \\ 17 + 22 = \\ 52 + 30 = \\ 54 + 21 = \\ 25 + 53 = \\ 28 + 31 = \\ 51 + 11 = \\ 94 + 3 = \\ 11 + 65 = \\ 12 + 77 = \\ 26 + 42 = \\ 43 + 51 = \\ 24 + 41 = \\ 30 + 58 = \\ 27 + 22 = \\ 19 + 80 = \\ 61 + 11 = \\ 44 + 12 = \\ 20 + 58 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 51 = \\ 74 + 13 = \\ 31 + 17 = \\ 75 + 13 = \\ 25 + 62 = \\ 33 + 53 = \\ 9 + 60 = \\ 43 + 43 = \\ 30 + 17 = \\ 91 + 4 = \\ 50 + 15 = \\ 11 + 62 = \\ 88 + 11 = \\ 28 + 11 = \\ 17 + 80 = \\ 25 + 54 = \\ 10 + 63 = \\ 10 + 53 = \\ 16 + 52 = \\ 14 + 70 = \\ 15 + 83 = \\ 28 + 61 = \\ 33 + 20 = \\ 25 + 10 = \\ 76 + 13 = \end{array}$$

$$\begin{array}{r} 21 + 42 = \\ 14 + 74 = \\ 21 + 61 = \\ 16 + 12 = \\ 93 + 1 = \\ 44 + 51 = \\ 93 + 3 = \\ 33 + 46 = \\ 23 + 55 = \\ 18 + 51 = \\ 4 + 31 = \\ 84 + 11 = \\ 63 + 25 = \\ 27 + 62 = \\ 25 + 62 = \\ 31 + 28 = \\ 24 + 15 = \\ 27 + 21 = \\ 77 + 22 = \\ 6 + 42 = \\ 20 + 48 = \\ 11 + 62 = \\ 27 + 71 = \\ 21 + 64 = \\ 16 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 39 + 60 = \\ 28 + 30 = \\ 23 + 16 = \\ 67 + 20 = \\ 33 + 42 = \\ 60 + 23 = \\ 71 + 20 = \\ 15 + 31 = \\ 16 + 12 = \\ 14 + 33 = \\ 32 + 15 = \\ 74 + 10 = \\ 3 + 53 = \\ 27 + 62 = \\ 15 + 71 = \\ 25 + 11 = \\ 15 + 40 = \\ 67 + 11 = \\ 19 + 10 = \\ 7 + 50 = \\ 81 + 13 = \\ 9 + 30 = \\ 50 + 40 = \\ 26 + 41 = \\ 41 + 50 = \end{array}$$

$$\begin{array}{r} 74 + 25 = \\ 71 + 13 = \\ 25 + 61 = \\ 61 + 25 = \\ 23 + 52 = \\ 38 + 10 = \\ 86 + 12 = \\ 40 + 25 = \\ 70 + 29 = \\ 17 + 40 = \\ 47 + 41 = \\ 25 + 31 = \\ 24 + 11 = \\ 17 + 52 = \\ 84 + 15 = \\ 16 + 11 = \\ 29 + 70 = \\ 82 + 10 = \\ 20 + 20 = \\ 22 + 72 = \\ 19 + 30 = \\ 57 + 21 = \\ 13 + 64 = \\ 87 + 12 = \\ 61 + 13 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 41 = \\ 70 + 26 = \\ 49 + 30 = \\ 83 + 10 = \\ 19 + 50 = \\ 77 + 20 = \\ 23 + 66 = \\ 19 + 70 = \\ 61 + 28 = \\ 58 + 40 = \\ 36 + 50 = \\ 53 + 16 = \\ 78 + 10 = \\ 2 + 52 = \\ 21 + 16 = \\ 27 + 20 = \\ 11 + 15 = \\ 30 + 45 = \\ 13 + 60 = \\ 75 + 10 = \\ 61 + 18 = \\ 13 + 15 = \\ 33 + 64 = \\ 18 + 40 = \\ 18 + 81 = \end{array}$$

$$\begin{array}{r} 13 + 14 = \\ 30 + 29 = \\ 68 + 10 = \\ 19 + 70 = \\ 64 + 24 = \\ 27 + 50 = \\ 31 + 52 = \\ 14 + 75 = \\ 18 + 71 = \\ 38 + 61 = \\ 23 + 61 = \\ 65 + 10 = \\ 95 + 2 = \\ 16 + 82 = \\ 82 + 15 = \\ 25 + 33 = \\ 91 + 2 = \\ 22 + 33 = \\ 19 + 80 = \\ 62 + 33 = \\ 10 + 48 = \\ 23 + 72 = \\ 26 + 30 = \\ 65 + 22 = \\ 16 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 46 + 11 = \\ 32 + 14 = \\ 25 + 73 = \\ 13 + 41 = \\ 24 + 71 = \\ 43 + 31 = \\ 23 + 55 = \\ 53 + 32 = \\ 33 + 31 = \\ 16 + 63 = \\ 32 + 46 = \\ 87 + 10 = \\ 21 + 65 = \\ 30 + 31 = \\ 53 + 22 = \\ 56 + 20 = \\ 69 + 20 = \\ 56 + 23 = \\ 83 + 12 = \\ 79 + 20 = \\ 17 + 21 = \\ 19 + 40 = \\ 10 + 68 = \\ 11 + 76 = \\ 29 + 10 = \end{array}$$

$$\begin{array}{r} 36 + 13 = \\ 15 + 51 = \\ 42 + 36 = \\ 33 + 62 = \\ 75 + 12 = \\ 92 + 4 = \\ 72 + 27 = \\ 27 + 11 = \\ 51 + 32 = \\ 26 + 73 = \\ 4 + 44 = \\ 15 + 70 = \\ 22 + 65 = \\ 11 + 38 = \\ 63 + 31 = \\ 68 + 31 = \\ 3 + 51 = \\ 59 + 30 = \\ 16 + 70 = \\ 94 + 4 = \\ 24 + 64 = \\ 54 + 30 = \\ 33 + 43 = \\ 21 + 50 = \\ 20 + 67 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 91 + 1 = \\ 45 + 12 = \\ 72 + 23 = \\ 36 + 40 = \\ 44 + 30 = \\ 47 + 51 = \\ 15 + 32 = \\ 81 + 10 = \\ 80 + 12 = \\ 52 + 22 = \\ 31 + 33 = \\ 44 + 42 = \\ 26 + 32 = \\ 17 + 61 = \\ 81 + 14 = \\ 11 + 80 = \\ 55 + 43 = \\ 89 + 10 = \\ 27 + 30 = \\ 65 + 22 = \\ 70 + 27 = \\ 29 + 40 = \\ 13 + 64 = \\ 83 + 10 = \\ 48 + 11 = \end{array}$$

$$\begin{array}{r} 25 + 23 = \\ 13 + 61 = \\ 15 + 72 = \\ 92 + 3 = \\ 29 + 40 = \\ 16 + 21 = \\ 25 + 32 = \\ 87 + 11 = \\ 94 + 4 = \\ 24 + 71 = \\ 73 + 14 = \\ 34 + 24 = \\ 80 + 16 = \\ 37 + 21 = \\ 85 + 11 = \\ 69 + 20 = \\ 14 + 53 = \\ 19 + 50 = \\ 28 + 40 = \\ 29 + 50 = \\ 16 + 10 = \\ 80 + 11 = \\ 30 + 35 = \\ 44 + 53 = \\ 30 + 55 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 27 + 41 = \\ 18 + 31 = \\ 11 + 76 = \\ 52 + 41 = \\ 81 + 16 = \\ 61 + 14 = \\ 27 + 22 = \\ 31 + 34 = \\ 69 + 10 = \\ 72 + 26 = \\ 22 + 10 = \\ 39 + 40 = \\ 62 + 14 = \\ 20 + 72 = \\ 24 + 43 = \\ 22 + 74 = \\ 26 + 23 = \\ 17 + 10 = \\ 12 + 57 = \\ 28 + 20 = \\ 27 + 42 = \\ 21 + 15 = \\ 21 + 40 = \\ 51 + 45 = \\ 32 + 20 = \end{array}$$

$$\begin{array}{r} 50 + 41 = \\ 92 + 4 = \\ 42 + 23 = \\ 90 + 2 = \\ 95 + 3 = \\ 26 + 12 = \\ 78 + 21 = \\ 24 + 21 = \\ 59 + 10 = \\ 53 + 15 = \\ 15 + 14 = \\ 24 + 40 = \\ 45 + 14 = \\ 33 + 24 = \\ 59 + 30 = \\ 19 + 20 = \\ 30 + 10 = \\ 28 + 30 = \\ 20 + 78 = \\ 43 + 25 = \\ 33 + 15 = \\ 46 + 53 = \\ 65 + 31 = \\ 12 + 21 = \\ 25 + 41 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 8 + 81 = \\ 12 + 77 = \\ 2 + 84 = \\ 18 + 60 = \\ 78 + 21 = \\ 69 + 20 = \\ 33 + 52 = \\ 59 + 40 = \\ 12 + 34 = \\ 27 + 10 = \\ 28 + 70 = \\ 17 + 20 = \\ 25 + 62 = \\ 11 + 60 = \\ 2 + 12 = \\ 64 + 25 = \\ 41 + 53 = \\ 21 + 61 = \\ 47 + 50 = \\ 32 + 26 = \\ 74 + 25 = \\ 12 + 75 = \\ 86 + 11 = \\ 18 + 40 = \\ 23 + 31 = \end{array}$$

$$\begin{array}{r} 77 + 22 = \\ 21 + 41 = \\ 84 + 13 = \\ 47 + 31 = \\ 25 + 33 = \\ 29 + 60 = \\ 11 + 58 = \\ 43 + 50 = \\ 93 + 4 = \\ 12 + 57 = \\ 53 + 10 = \\ 12 + 61 = \\ 94 + 2 = \\ 20 + 45 = \\ 96 + 2 = \\ 31 + 28 = \\ 68 + 31 = \\ 94 + 4 = \\ 25 + 64 = \\ 16 + 70 = \\ 88 + 10 = \\ 90 + 5 = \\ 64 + 14 = \\ 50 + 28 = \\ 28 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 47 + 52 = \\ 92 + 4 = \\ 30 + 61 = \\ 5 + 81 = \\ 50 + 46 = \\ 65 + 24 = \\ 24 + 70 = \\ 13 + 65 = \\ 4 + 64 = \\ 13 + 25 = \\ 12 + 75 = \\ 73 + 12 = \\ 43 + 40 = \\ 31 + 18 = \\ 12 + 13 = \\ 43 + 13 = \\ 46 + 53 = \\ 89 + 10 = \\ 21 + 42 = \\ 95 + 1 = \\ 38 + 41 = \\ 33 + 10 = \\ 14 + 63 = \\ 18 + 30 = \\ 44 + 45 = \end{array}$$

$$\begin{array}{r} 10 + 39 = \\ 20 + 43 = \\ 11 + 52 = \\ 14 + 33 = \\ 42 + 26 = \\ 61 + 32 = \\ 68 + 21 = \\ 97 + 1 = \\ 22 + 31 = \\ 62 + 15 = \\ 70 + 19 = \\ 31 + 15 = \\ 17 + 21 = \\ 81 + 17 = \\ 67 + 20 = \\ 74 + 13 = \\ 27 + 61 = \\ 28 + 30 = \\ 46 + 23 = \\ 27 + 71 = \\ 42 + 34 = \\ 52 + 26 = \\ 60 + 11 = \\ 30 + 25 = \\ 21 + 74 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 18 + 71 = \\ 39 + 50 = \\ 24 + 51 = \\ 91 + 1 = \\ 19 + 80 = \\ 32 + 50 = \\ 31 + 65 = \\ 11 + 65 = \\ 29 + 40 = \\ 62 + 17 = \\ 28 + 51 = \\ 20 + 28 = \\ 56 + 11 = \\ 27 + 40 = \\ 31 + 56 = \\ 33 + 23 = \\ 57 + 40 = \\ 33 + 13 = \\ 46 + 12 = \\ 25 + 32 = \\ 82 + 17 = \\ 12 + 14 = \\ 4 + 60 = \\ 19 + 70 = \\ 64 + 23 = \end{array}$$

$$\begin{array}{r} 20 + 59 = \\ 30 + 14 = \\ 81 + 16 = \\ 21 + 77 = \\ 30 + 51 = \\ 48 + 20 = \\ 89 + 10 = \\ 62 + 15 = \\ 73 + 26 = \\ 14 + 33 = \\ 47 + 50 = \\ 10 + 75 = \\ 23 + 70 = \\ 65 + 22 = \\ 64 + 15 = \\ 22 + 51 = \\ 30 + 69 = \\ 31 + 16 = \\ 18 + 70 = \\ 89 + 10 = \\ 43 + 33 = \\ 29 + 30 = \\ 81 + 15 = \\ 26 + 41 = \\ 31 + 63 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 23 + 12 = \\ 86 + 12 = \\ 51 + 12 = \\ 29 + 60 = \\ 29 + 60 = \\ 15 + 51 = \\ 73 + 25 = \\ 63 + 16 = \\ 16 + 71 = \\ 15 + 24 = \\ 82 + 14 = \\ 38 + 50 = \\ 8 + 41 = \\ 45 + 22 = \\ 86 + 10 = \\ 13 + 12 = \\ 36 + 52 = \\ 20 + 64 = \\ 5 + 20 = \\ 51 + 41 = \\ 28 + 61 = \\ 17 + 51 = \\ 16 + 83 = \\ 12 + 33 = \\ 18 + 81 = \end{array}$$

$$\begin{array}{r} 42 + 10 = \\ 12 + 11 = \\ 21 + 24 = \\ 77 + 22 = \\ 71 + 14 = \\ 10 + 20 = \\ 23 + 23 = \\ 31 + 47 = \\ 16 + 82 = \\ 68 + 21 = \\ 4 + 32 = \\ 86 + 13 = \\ 26 + 42 = \\ 33 + 23 = \\ 57 + 10 = \\ 26 + 53 = \\ 65 + 33 = \\ 13 + 53 = \\ 43 + 26 = \\ 24 + 32 = \\ 13 + 81 = \\ 91 + 2 = \\ 29 + 30 = \\ 69 + 10 = \\ 11 + 53 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 71 + 26 = \\ 16 + 10 = \\ 47 + 21 = \\ 39 + 40 = \\ 75 + 11 = \\ 69 + 10 = \\ 80 + 15 = \\ 34 + 30 = \\ 32 + 33 = \\ 25 + 40 = \\ 16 + 22 = \\ 13 + 13 = \\ 47 + 42 = \\ 29 + 50 = \\ 27 + 40 = \\ 11 + 43 = \\ 30 + 63 = \\ 30 + 47 = \\ 13 + 45 = \\ 22 + 16 = \\ 16 + 11 = \\ 50 + 22 = \\ 76 + 21 = \\ 79 + 10 = \\ 24 + 33 = \end{array}$$

$$\begin{array}{r} 2 + 81 = \\ 21 + 31 = \\ 85 + 11 = \\ 97 + 1 = \\ 91 + 4 = \\ 53 + 22 = \\ 22 + 41 = \\ 62 + 37 = \\ 26 + 10 = \\ 96 + 3 = \\ 9 + 90 = \\ 22 + 52 = \\ 23 + 12 = \\ 17 + 62 = \\ 19 + 80 = \\ 77 + 20 = \\ 14 + 35 = \\ 12 + 80 = \\ 43 + 53 = \\ 23 + 35 = \\ 26 + 41 = \\ 11 + 20 = \\ 29 + 40 = \\ 21 + 61 = \\ 30 + 62 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 5 + 32 = \\ 2 + 95 = \\ 50 + 15 = \\ 77 + 12 = \\ 29 + 20 = \\ 58 + 30 = \\ 25 + 23 = \\ 18 + 30 = \\ 31 + 11 = \\ 80 + 19 = \\ 97 + 1 = \\ 17 + 82 = \\ 38 + 31 = \\ 29 + 70 = \\ 32 + 67 = \\ 27 + 31 = \\ 93 + 3 = \\ 20 + 78 = \\ 49 + 20 = \\ 30 + 42 = \\ 80 + 11 = \\ 55 + 24 = \\ 12 + 42 = \\ 22 + 53 = \\ 30 + 45 = \end{array}$$

$$\begin{array}{r} 12 + 21 = \\ 80 + 15 = \\ 68 + 11 = \\ 32 + 17 = \\ 58 + 11 = \\ 26 + 73 = \\ 23 + 61 = \\ 97 + 1 = \\ 82 + 10 = \\ 70 + 12 = \\ 42 + 57 = \\ 59 + 10 = \\ 11 + 48 = \\ 28 + 51 = \\ 20 + 28 = \\ 70 + 16 = \\ 90 + 5 = \\ 14 + 42 = \\ 78 + 11 = \\ 20 + 67 = \\ 11 + 30 = \\ 66 + 30 = \\ 16 + 42 = \\ 18 + 71 = \\ 12 + 70 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 31 + 46 = \\ 53 + 32 = \\ 18 + 71 = \\ 25 + 64 = \\ 50 + 11 = \\ 17 + 81 = \\ 23 + 13 = \\ 89 + 10 = \\ 89 + 10 = \\ 69 + 20 = \\ 11 + 24 = \\ 18 + 20 = \\ 19 + 10 = \\ 32 + 17 = \\ 28 + 40 = \\ 10 + 59 = \\ 52 + 47 = \\ 17 + 71 = \\ 97 + 2 = \\ 9 + 90 = \\ 22 + 41 = \\ 21 + 11 = \\ 27 + 72 = \\ 34 + 30 = \\ 6 + 42 = \end{array}$$

$$\begin{array}{r} 29 + 10 = \\ 24 + 72 = \\ 42 + 51 = \\ 76 + 20 = \\ 12 + 22 = \\ 40 + 15 = \\ 27 + 32 = \\ 11 + 42 = \\ 76 + 20 = \\ 7 + 52 = \\ 14 + 64 = \\ 21 + 24 = \\ 32 + 21 = \\ 91 + 5 = \\ 68 + 11 = \\ 69 + 20 = \\ 29 + 50 = \\ 21 + 76 = \\ 26 + 73 = \\ 88 + 11 = \\ 12 + 34 = \\ 9 + 60 = \\ 25 + 30 = \\ 28 + 21 = \\ 92 + 4 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 30 + 14 = \\ 79 + 10 = \\ 94 + 3 = \\ 26 + 23 = \\ 33 + 20 = \\ 70 + 23 = \\ 76 + 20 = \\ 17 + 51 = \\ 12 + 76 = \\ 49 + 50 = \\ 24 + 20 = \\ 21 + 46 = \\ 95 + 3 = \\ 31 + 20 = \\ 22 + 55 = \\ 61 + 26 = \\ 28 + 40 = \\ 24 + 40 = \\ 93 + 2 = \\ 13 + 85 = \\ 17 + 71 = \\ 18 + 31 = \\ 16 + 83 = \\ 62 + 17 = \\ 17 + 12 = \end{array}$$

$$\begin{array}{r} 88 + 11 = \\ 3 + 36 = \\ 21 + 11 = \\ 24 + 14 = \\ 14 + 20 = \\ 24 + 52 = \\ 89 + 10 = \\ 21 + 57 = \\ 89 + 10 = \\ 20 + 36 = \\ 47 + 32 = \\ 38 + 21 = \\ 88 + 10 = \\ 22 + 63 = \\ 22 + 77 = \\ 84 + 13 = \\ 30 + 17 = \\ 26 + 73 = \\ 25 + 42 = \\ 20 + 26 = \\ 28 + 10 = \\ 57 + 10 = \\ 23 + 45 = \\ 22 + 37 = \\ 18 + 81 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 33 + 14 = \\ 82 + 13 = \\ 69 + 10 = \\ 28 + 11 = \\ 77 + 21 = \\ 17 + 21 = \\ 21 + 54 = \\ 19 + 10 = \\ 15 + 60 = \\ 36 + 11 = \\ 61 + 36 = \\ 14 + 75 = \\ 24 + 14 = \\ 19 + 60 = \\ 17 + 71 = \\ 3 + 35 = \\ 15 + 74 = \\ 12 + 22 = \\ 61 + 34 = \\ 50 + 35 = \\ 16 + 61 = \\ 95 + 4 = \\ 30 + 49 = \\ 33 + 45 = \\ 48 + 20 = \end{array}$$

$$\begin{array}{r} 30 + 10 = \\ 97 + 2 = \\ 49 + 20 = \\ 13 + 40 = \\ 24 + 25 = \\ 95 + 4 = \\ 29 + 40 = \\ 25 + 70 = \\ 84 + 12 = \\ 18 + 21 = \\ 10 + 49 = \\ 31 + 68 = \\ 25 + 34 = \\ 11 + 83 = \\ 48 + 10 = \\ 65 + 32 = \\ 30 + 15 = \\ 23 + 32 = \\ 88 + 10 = \\ 25 + 40 = \\ 22 + 43 = \\ 11 + 50 = \\ 31 + 36 = \\ 19 + 50 = \\ 17 + 82 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 64 + 23 = \\ 92 + 1 = \\ 69 + 30 = \\ 19 + 20 = \\ 74 + 14 = \\ 23 + 56 = \\ 21 + 78 = \\ 18 + 41 = \\ 64 + 24 = \\ 34 + 44 = \\ 6 + 10 = \\ 44 + 13 = \\ 19 + 80 = \\ 66 + 30 = \\ 32 + 37 = \\ 78 + 21 = \\ 20 + 20 = \\ 48 + 10 = \\ 73 + 11 = \\ 78 + 11 = \\ 63 + 21 = \\ 52 + 42 = \\ 18 + 40 = \\ 58 + 20 = \\ 22 + 10 = \end{array}$$

$$\begin{array}{r} 40 + 37 = \\ 2 + 52 = \\ 71 + 13 = \\ 23 + 43 = \\ 28 + 70 = \\ 92 + 5 = \\ 19 + 70 = \\ 54 + 23 = \\ 35 + 31 = \\ 16 + 23 = \\ 48 + 20 = \\ 17 + 51 = \\ 86 + 10 = \\ 29 + 30 = \\ 58 + 20 = \\ 36 + 22 = \\ 14 + 42 = \\ 89 + 10 = \\ 64 + 14 = \\ 12 + 12 = \\ 25 + 53 = \\ 35 + 22 = \\ 73 + 14 = \\ 43 + 26 = \\ 38 + 51 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 51 = \\ 57 + 41 = \\ 77 + 21 = \\ 32 + 63 = \\ 76 + 20 = \\ 80 + 10 = \\ 48 + 31 = \\ 50 + 10 = \\ 32 + 53 = \\ 66 + 11 = \\ 28 + 11 = \\ 15 + 70 = \\ 97 + 1 = \\ 30 + 20 = \\ 76 + 13 = \\ 22 + 12 = \\ 51 + 44 = \\ 16 + 40 = \\ 17 + 70 = \\ 47 + 30 = \\ 16 + 50 = \\ 19 + 50 = \\ 8 + 11 = \\ 23 + 22 = \\ 22 + 31 = \end{array}$$

$$\begin{array}{r} 31 + 26 = \\ 48 + 10 = \\ 16 + 82 = \\ 28 + 30 = \\ 8 + 51 = \\ 70 + 14 = \\ 18 + 31 = \\ 91 + 6 = \\ 96 + 3 = \\ 24 + 25 = \\ 67 + 22 = \\ 10 + 79 = \\ 16 + 83 = \\ 30 + 57 = \\ 73 + 24 = \\ 18 + 51 = \\ 13 + 84 = \\ 13 + 43 = \\ 10 + 40 = \\ 73 + 13 = \\ 72 + 14 = \\ 62 + 16 = \\ 14 + 61 = \\ 12 + 70 = \\ 61 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 24 + 72 = \\ 14 + 62 = \\ 77 + 10 = \\ 93 + 2 = \\ 2 + 80 = \\ 50 + 40 = \\ 53 + 41 = \\ 15 + 80 = \\ 84 + 14 = \\ 18 + 10 = \\ 18 + 21 = \\ 33 + 64 = \\ 14 + 41 = \\ 16 + 83 = \\ 29 + 20 = \\ 30 + 17 = \\ 23 + 33 = \\ 46 + 13 = \\ 43 + 26 = \\ 40 + 15 = \\ 86 + 11 = \\ 44 + 43 = \\ 21 + 75 = \\ 48 + 41 = \\ 64 + 22 = \end{array}$$

$$\begin{array}{r} 61 + 24 = \\ 10 + 27 = \\ 24 + 64 = \\ 23 + 34 = \\ 27 + 72 = \\ 18 + 40 = \\ 37 + 20 = \\ 22 + 13 = \\ 26 + 32 = \\ 30 + 14 = \\ 19 + 10 = \\ 53 + 46 = \\ 15 + 84 = \\ 17 + 31 = \\ 19 + 60 = \\ 26 + 52 = \\ 23 + 16 = \\ 23 + 65 = \\ 12 + 83 = \\ 83 + 14 = \\ 66 + 20 = \\ 10 + 17 = \\ 26 + 71 = \\ 88 + 10 = \\ 18 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 64 = \\ 94 + 4 = \\ 2 + 22 = \\ 7 + 51 = \\ 57 + 30 = \\ 48 + 40 = \\ 19 + 60 = \\ 56 + 43 = \\ 12 + 87 = \\ 75 + 10 = \\ 5 + 83 = \\ 44 + 14 = \\ 77 + 21 = \\ 23 + 31 = \\ 2 + 56 = \\ 14 + 35 = \\ 5 + 90 = \\ 56 + 21 = \\ 18 + 40 = \\ 92 + 5 = \\ 22 + 43 = \\ 47 + 31 = \\ 39 + 60 = \\ 91 + 1 = \\ 31 + 44 = \end{array}$$

$$\begin{array}{r} 17 + 40 = \\ 5 + 31 = \\ 20 + 15 = \\ 11 + 83 = \\ 17 + 21 = \\ 32 + 67 = \\ 19 + 30 = \\ 26 + 51 = \\ 33 + 62 = \\ 87 + 10 = \\ 31 + 41 = \\ 93 + 5 = \\ 26 + 13 = \\ 11 + 78 = \\ 26 + 40 = \\ 77 + 21 = \\ 24 + 62 = \\ 18 + 61 = \\ 56 + 12 = \\ 30 + 55 = \\ 20 + 37 = \\ 31 + 31 = \\ 35 + 34 = \\ 57 + 11 = \\ 80 + 19 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 86 + 11 = \\ 95 + 3 = \\ 67 + 31 = \\ 41 + 15 = \\ 16 + 23 = \\ 23 + 65 = \\ 68 + 11 = \\ 42 + 24 = \\ 31 + 18 = \\ 26 + 23 = \\ 43 + 41 = \\ 18 + 21 = \\ 85 + 10 = \\ 66 + 13 = \\ 85 + 13 = \\ 54 + 30 = \\ 30 + 55 = \\ 43 + 55 = \\ 33 + 56 = \\ 23 + 34 = \\ 76 + 13 = \\ 15 + 54 = \\ 5 + 21 = \\ 56 + 30 = \\ 26 + 62 = \end{array}$$

$$\begin{array}{r} 14 + 30 = \\ 13 + 16 = \\ 26 + 31 = \\ 73 + 11 = \\ 52 + 47 = \\ 89 + 10 = \\ 26 + 41 = \\ 26 + 70 = \\ 16 + 23 = \\ 13 + 23 = \\ 20 + 66 = \\ 50 + 15 = \\ 63 + 32 = \\ 29 + 10 = \\ 95 + 1 = \\ 56 + 31 = \\ 2 + 21 = \\ 16 + 42 = \\ 25 + 22 = \\ 91 + 2 = \\ 8 + 70 = \\ 11 + 67 = \\ 45 + 22 = \\ 11 + 15 = \\ 94 + 4 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 44 = \\ 12 + 16 = \\ 27 + 41 = \\ 69 + 20 = \\ 22 + 54 = \\ 37 + 42 = \\ 70 + 23 = \\ 54 + 45 = \\ 15 + 62 = \\ 23 + 40 = \\ 32 + 53 = \\ 54 + 43 = \\ 11 + 53 = \\ 32 + 27 = \\ 70 + 21 = \\ 55 + 21 = \\ 32 + 26 = \\ 24 + 73 = \\ 20 + 72 = \\ 17 + 61 = \\ 25 + 21 = \\ 80 + 19 = \\ 23 + 50 = \\ 24 + 60 = \\ 18 + 50 = \end{array}$$

$$\begin{array}{r} 16 + 21 = \\ 74 + 25 = \\ 31 + 50 = \\ 19 + 80 = \\ 81 + 14 = \\ 69 + 10 = \\ 16 + 52 = \\ 17 + 30 = \\ 79 + 20 = \\ 57 + 12 = \\ 14 + 71 = \\ 12 + 45 = \\ 12 + 87 = \\ 26 + 32 = \\ 45 + 12 = \\ 43 + 41 = \\ 19 + 20 = \\ 15 + 51 = \\ 17 + 31 = \\ 78 + 21 = \\ 21 + 16 = \\ 13 + 70 = \\ 77 + 21 = \\ 31 + 13 = \\ 64 + 24 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 65 + 13 = \\ 5 + 60 = \\ 17 + 21 = \\ 83 + 11 = \\ 11 + 81 = \\ 85 + 11 = \\ 24 + 70 = \\ 27 + 22 = \\ 19 + 10 = \\ 32 + 50 = \\ 12 + 80 = \\ 12 + 85 = \\ 18 + 50 = \\ 12 + 45 = \\ 24 + 30 = \\ 22 + 44 = \\ 24 + 11 = \\ 28 + 10 = \\ 8 + 11 = \\ 38 + 50 = \\ 24 + 74 = \\ 28 + 11 = \\ 33 + 46 = \\ 27 + 62 = \\ 24 + 15 = \end{array}$$

$$\begin{array}{r} 78 + 11 = \\ 17 + 72 = \\ 14 + 53 = \\ 20 + 71 = \\ 39 + 50 = \\ 24 + 12 = \\ 82 + 16 = \\ 75 + 20 = \\ 65 + 33 = \\ 97 + 2 = \\ 94 + 3 = \\ 31 + 15 = \\ 31 + 50 = \\ 24 + 62 = \\ 24 + 55 = \\ 25 + 30 = \\ 30 + 23 = \\ 93 + 3 = \\ 24 + 55 = \\ 18 + 21 = \\ 42 + 52 = \\ 15 + 73 = \\ 97 + 2 = \\ 62 + 21 = \\ 31 + 28 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 61 = \\ 56 + 21 = \\ 20 + 73 = \\ 33 + 31 = \\ 30 + 51 = \\ 9 + 10 = \\ 24 + 52 = \\ 77 + 22 = \\ 83 + 10 = \\ 75 + 21 = \\ 50 + 12 = \\ 55 + 42 = \\ 30 + 50 = \\ 31 + 28 = \\ 85 + 13 = \\ 46 + 42 = \\ 8 + 60 = \\ 31 + 64 = \\ 48 + 11 = \\ 19 + 50 = \\ 29 + 60 = \\ 41 + 45 = \\ 84 + 15 = \\ 12 + 43 = \\ 27 + 21 = \end{array}$$

$$\begin{array}{r} 2 + 44 = \\ 29 + 60 = \\ 33 + 61 = \\ 15 + 83 = \\ 15 + 21 = \\ 94 + 3 = \\ 52 + 35 = \\ 75 + 24 = \\ 4 + 64 = \\ 23 + 53 = \\ 13 + 43 = \\ 18 + 31 = \\ 14 + 53 = \\ 13 + 56 = \\ 57 + 42 = \\ 28 + 20 = \\ 15 + 32 = \\ 63 + 15 = \\ 13 + 40 = \\ 13 + 56 = \\ 19 + 50 = \\ 17 + 31 = \\ 44 + 50 = \\ 23 + 60 = \\ 12 + 61 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 25 + 74 = \\ 29 + 50 = \\ 81 + 10 = \\ 18 + 60 = \\ 57 + 12 = \\ 29 + 40 = \\ 11 + 30 = \\ 87 + 12 = \\ 31 + 26 = \\ 31 + 23 = \\ 91 + 3 = \\ 77 + 21 = \\ 14 + 60 = \\ 26 + 61 = \\ 63 + 21 = \\ 76 + 12 = \\ 89 + 10 = \\ 66 + 11 = \\ 31 + 66 = \\ 51 + 45 = \\ 10 + 81 = \\ 7 + 42 = \\ 60 + 24 = \\ 23 + 66 = \\ 23 + 66 = \end{array}$$

$$\begin{array}{r} 63 + 16 = \\ 15 + 51 = \\ 40 + 23 = \\ 19 + 50 = \\ 32 + 56 = \\ 28 + 50 = \\ 31 + 41 = \\ 17 + 51 = \\ 32 + 16 = \\ 15 + 34 = \\ 58 + 20 = \\ 63 + 35 = \\ 17 + 32 = \\ 94 + 1 = \\ 6 + 73 = \\ 30 + 13 = \\ 23 + 24 = \\ 44 + 33 = \\ 15 + 41 = \\ 33 + 63 = \\ 44 + 51 = \\ 45 + 23 = \\ 31 + 60 = \\ 22 + 11 = \\ 13 + 64 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 56 + 13 = \\ 18 + 50 = \\ 74 + 20 = \\ 13 + 45 = \\ 35 + 60 = \\ 78 + 20 = \\ 79 + 20 = \\ 16 + 13 = \\ 13 + 73 = \\ 55 + 43 = \\ 22 + 76 = \\ 72 + 12 = \\ 83 + 16 = \\ 33 + 55 = \\ 24 + 14 = \\ 29 + 40 = \\ 16 + 82 = \\ 82 + 15 = \\ 17 + 61 = \\ 89 + 10 = \\ 76 + 21 = \\ 8 + 70 = \\ 57 + 42 = \\ 87 + 11 = \\ 79 + 20 = \end{array}$$

$$\begin{array}{r} 96 + 3 = \\ 21 + 73 = \\ 54 + 31 = \\ 42 + 30 = \\ 26 + 21 = \\ 58 + 21 = \\ 16 + 81 = \\ 84 + 11 = \\ 31 + 42 = \\ 30 + 60 = \\ 31 + 65 = \\ 57 + 21 = \\ 26 + 63 = \\ 33 + 61 = \\ 31 + 62 = \\ 48 + 41 = \\ 22 + 67 = \\ 33 + 12 = \\ 36 + 63 = \\ 14 + 80 = \\ 20 + 44 = \\ 31 + 47 = \\ 15 + 30 = \\ 41 + 34 = \\ 84 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 21 + 10 = \\ 24 + 71 = \\ 37 + 10 = \\ 25 + 21 = \\ 16 + 61 = \\ 18 + 10 = \\ 63 + 10 = \\ 93 + 5 = \\ 3 + 56 = \\ 30 + 50 = \\ 47 + 20 = \\ 14 + 70 = \\ 31 + 64 = \\ 47 + 40 = \\ 18 + 40 = \\ 44 + 40 = \\ 91 + 1 = \\ 36 + 31 = \\ 80 + 12 = \\ 32 + 40 = \\ 21 + 50 = \\ 29 + 20 = \\ 43 + 13 = \\ 68 + 11 = \\ 75 + 23 = \end{array}$$

$$\begin{array}{r} 11 + 14 = \\ 5 + 94 = \\ 16 + 71 = \\ 82 + 10 = \\ 50 + 49 = \\ 32 + 44 = \\ 52 + 21 = \\ 55 + 23 = \\ 29 + 30 = \\ 96 + 1 = \\ 30 + 10 = \\ 2 + 74 = \\ 11 + 71 = \\ 16 + 71 = \\ 74 + 20 = \\ 33 + 40 = \\ 43 + 16 = \\ 61 + 27 = \\ 27 + 20 = \\ 12 + 21 = \\ 61 + 26 = \\ 13 + 60 = \\ 69 + 20 = \\ 13 + 33 = \\ 24 + 75 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 67 + 32 = \\ 27 + 51 = \\ 16 + 21 = \\ 25 + 22 = \\ 49 + 30 = \\ 23 + 64 = \\ 17 + 21 = \\ 19 + 60 = \\ 8 + 51 = \\ 83 + 11 = \\ 36 + 43 = \\ 53 + 16 = \\ 72 + 14 = \\ 71 + 11 = \\ 96 + 1 = \\ 76 + 20 = \\ 94 + 4 = \\ 88 + 10 = \\ 44 + 52 = \\ 16 + 72 = \\ 27 + 52 = \\ 20 + 62 = \\ 70 + 22 = \\ 41 + 18 = \\ 13 + 22 = \end{array}$$

$$\begin{array}{r} 86 + 11 = \\ 5 + 93 = \\ 30 + 47 = \\ 46 + 52 = \\ 64 + 34 = \\ 23 + 32 = \\ 19 + 40 = \\ 54 + 14 = \\ 13 + 65 = \\ 91 + 1 = \\ 10 + 29 = \\ 54 + 22 = \\ 33 + 55 = \\ 26 + 70 = \\ 8 + 70 = \\ 91 + 1 = \\ 72 + 16 = \\ 14 + 52 = \\ 95 + 2 = \\ 5 + 64 = \\ 33 + 11 = \\ 97 + 1 = \\ 34 + 63 = \\ 76 + 23 = \\ 26 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 19 + 40 = \\ 25 + 72 = \\ 95 + 3 = \\ 22 + 16 = \\ 18 + 71 = \\ 76 + 22 = \\ 45 + 12 = \\ 9 + 90 = \\ 21 + 58 = \\ 74 + 13 = \\ 90 + 7 = \\ 32 + 17 = \\ 67 + 21 = \\ 6 + 43 = \\ 3 + 23 = \\ 25 + 34 = \\ 33 + 64 = \\ 82 + 16 = \\ 97 + 2 = \\ 17 + 42 = \\ 20 + 30 = \\ 71 + 24 = \\ 33 + 41 = \\ 73 + 11 = \\ 97 + 1 = \end{array}$$

$$\begin{array}{r} 59 + 10 = \\ 57 + 22 = \\ 44 + 50 = \\ 21 + 36 = \\ 76 + 12 = \\ 26 + 10 = \\ 44 + 34 = \\ 62 + 27 = \\ 25 + 72 = \\ 26 + 41 = \\ 15 + 31 = \\ 6 + 32 = \\ 56 + 21 = \\ 31 + 23 = \\ 29 + 50 = \\ 52 + 35 = \\ 55 + 32 = \\ 97 + 2 = \\ 11 + 20 = \\ 29 + 40 = \\ 26 + 13 = \\ 27 + 41 = \\ 22 + 43 = \\ 16 + 12 = \\ 75 + 14 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 54 = \\ 13 + 24 = \\ 46 + 42 = \\ 9 + 60 = \\ 21 + 17 = \\ 42 + 37 = \\ 82 + 17 = \\ 57 + 11 = \\ 28 + 61 = \\ 23 + 75 = \\ 5 + 21 = \\ 16 + 52 = \\ 62 + 32 = \\ 15 + 33 = \\ 74 + 20 = \\ 50 + 37 = \\ 17 + 60 = \\ 15 + 40 = \\ 17 + 60 = \\ 53 + 44 = \\ 95 + 3 = \\ 35 + 60 = \\ 51 + 30 = \\ 46 + 32 = \\ 23 + 74 = \end{array}$$

$$\begin{array}{r} 25 + 50 = \\ 25 + 51 = \\ 73 + 22 = \\ 20 + 11 = \\ 25 + 14 = \\ 66 + 30 = \\ 57 + 12 = \\ 27 + 51 = \\ 36 + 20 = \\ 72 + 16 = \\ 36 + 50 = \\ 3 + 94 = \\ 11 + 62 = \\ 35 + 52 = \\ 13 + 10 = \\ 19 + 30 = \\ 42 + 12 = \\ 75 + 13 = \\ 2 + 71 = \\ 26 + 72 = \\ 27 + 71 = \\ 30 + 62 = \\ 13 + 33 = \\ 71 + 26 = \\ 6 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 40 = \\ 47 + 40 = \\ 19 + 30 = \\ 66 + 30 = \\ 11 + 60 = \\ 15 + 53 = \\ 59 + 10 = \\ 92 + 6 = \\ 11 + 77 = \\ 14 + 55 = \\ 11 + 17 = \\ 22 + 77 = \\ 34 + 24 = \\ 22 + 12 = \\ 26 + 73 = \\ 13 + 65 = \\ 20 + 34 = \\ 28 + 70 = \\ 19 + 20 = \\ 18 + 40 = \\ 44 + 52 = \\ 13 + 61 = \\ 13 + 24 = \\ 27 + 12 = \\ 25 + 74 = \end{array}$$

$$\begin{array}{r} 21 + 25 = \\ 42 + 37 = \\ 11 + 53 = \\ 26 + 40 = \\ 6 + 60 = \\ 88 + 11 = \\ 67 + 32 = \\ 31 + 11 = \\ 16 + 81 = \\ 82 + 13 = \\ 11 + 63 = \\ 2 + 64 = \\ 21 + 17 = \\ 75 + 21 = \\ 21 + 24 = \\ 28 + 71 = \\ 33 + 26 = \\ 26 + 43 = \\ 23 + 53 = \\ 20 + 74 = \\ 27 + 50 = \\ 33 + 24 = \\ 8 + 21 = \\ 56 + 32 = \\ 12 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 30 + 29 = \\ 63 + 20 = \\ 53 + 45 = \\ 69 + 10 = \\ 13 + 42 = \\ 25 + 10 = \\ 39 + 30 = \\ 18 + 61 = \\ 75 + 20 = \\ 58 + 40 = \\ 21 + 23 = \\ 87 + 12 = \\ 27 + 31 = \\ 27 + 71 = \\ 11 + 75 = \\ 20 + 46 = \\ 30 + 57 = \\ 14 + 80 = \\ 37 + 40 = \\ 77 + 10 = \\ 70 + 20 = \\ 27 + 71 = \\ 76 + 13 = \\ 92 + 2 = \\ 90 + 4 = \end{array}$$

$$\begin{array}{r} 48 + 21 = \\ 28 + 21 = \\ 18 + 41 = \\ 28 + 11 = \\ 17 + 50 = \\ 11 + 60 = \\ 21 + 14 = \\ 11 + 53 = \\ 58 + 41 = \\ 44 + 12 = \\ 35 + 61 = \\ 59 + 30 = \\ 27 + 31 = \\ 29 + 20 = \\ 3 + 25 = \\ 29 + 70 = \\ 24 + 73 = \\ 31 + 15 = \\ 21 + 61 = \\ 24 + 45 = \\ 59 + 40 = \\ 84 + 12 = \\ 37 + 12 = \\ 28 + 51 = \\ 26 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 43 = \\ 25 + 32 = \\ 4 + 73 = \\ 34 + 30 = \\ 57 + 12 = \\ 18 + 40 = \\ 74 + 11 = \\ 30 + 22 = \\ 52 + 40 = \\ 21 + 27 = \\ 40 + 47 = \\ 11 + 41 = \\ 63 + 25 = \\ 32 + 31 = \\ 37 + 20 = \\ 53 + 44 = \\ 24 + 13 = \\ 14 + 13 = \\ 15 + 70 = \\ 87 + 12 = \\ 73 + 21 = \\ 27 + 41 = \\ 77 + 21 = \\ 30 + 41 = \\ 33 + 16 = \end{array}$$

$$\begin{array}{r} 72 + 17 = \\ 28 + 21 = \\ 30 + 51 = \\ 76 + 12 = \\ 15 + 44 = \\ 16 + 33 = \\ 89 + 10 = \\ 42 + 22 = \\ 12 + 57 = \\ 30 + 48 = \\ 60 + 22 = \\ 26 + 43 = \\ 67 + 32 = \\ 5 + 32 = \\ 25 + 74 = \\ 85 + 10 = \\ 15 + 74 = \\ 7 + 72 = \\ 17 + 32 = \\ 9 + 90 = \\ 60 + 35 = \\ 18 + 30 = \\ 41 + 36 = \\ 12 + 43 = \\ 14 + 33 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 79 + 10 = \\ 82 + 13 = \\ 49 + 30 = \\ 32 + 31 = \\ 58 + 10 = \\ 27 + 41 = \\ 32 + 40 = \\ 30 + 25 = \\ 54 + 42 = \\ 6 + 80 = \\ 39 + 10 = \\ 3 + 86 = \\ 29 + 50 = \\ 79 + 10 = \\ 12 + 52 = \\ 10 + 35 = \\ 25 + 53 = \\ 30 + 11 = \\ 21 + 65 = \\ 11 + 54 = \\ 80 + 14 = \\ 26 + 11 = \\ 83 + 12 = \\ 30 + 41 = \\ 45 + 40 = \end{array}$$

$$\begin{array}{r} 21 + 64 = \\ 21 + 36 = \\ 60 + 14 = \\ 86 + 12 = \\ 2 + 75 = \\ 44 + 24 = \\ 28 + 20 = \\ 17 + 41 = \\ 33 + 54 = \\ 32 + 27 = \\ 23 + 46 = \\ 33 + 54 = \\ 34 + 34 = \\ 25 + 13 = \\ 32 + 47 = \\ 91 + 8 = \\ 17 + 80 = \\ 22 + 22 = \\ 23 + 30 = \\ 27 + 31 = \\ 46 + 13 = \\ 45 + 24 = \\ 89 + 10 = \\ 3 + 92 = \\ 68 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 22 = \\ 30 + 14 = \\ 24 + 54 = \\ 45 + 30 = \\ 20 + 28 = \\ 25 + 60 = \\ 15 + 43 = \\ 31 + 67 = \\ 54 + 31 = \\ 17 + 52 = \\ 4 + 54 = \\ 33 + 65 = \\ 71 + 18 = \\ 23 + 43 = \\ 35 + 63 = \\ 30 + 38 = \\ 27 + 50 = \\ 16 + 73 = \\ 63 + 33 = \\ 80 + 17 = \\ 19 + 20 = \\ 12 + 46 = \\ 23 + 56 = \\ 8 + 80 = \\ 14 + 50 = \end{array}$$

$$\begin{array}{r} 68 + 30 = \\ 24 + 55 = \\ 18 + 51 = \\ 41 + 25 = \\ 18 + 60 = \\ 90 + 2 = \\ 63 + 30 = \\ 28 + 30 = \\ 23 + 33 = \\ 66 + 10 = \\ 11 + 28 = \\ 26 + 42 = \\ 14 + 72 = \\ 33 + 21 = \\ 48 + 10 = \\ 72 + 13 = \\ 54 + 24 = \\ 70 + 16 = \\ 15 + 12 = \\ 64 + 34 = \\ 67 + 20 = \\ 67 + 10 = \\ 63 + 31 = \\ 90 + 3 = \\ 80 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 70 = \\ 53 + 12 = \\ 22 + 27 = \\ 25 + 10 = \\ 73 + 21 = \\ 32 + 47 = \\ 97 + 1 = \\ 59 + 40 = \\ 20 + 25 = \\ 11 + 41 = \\ 20 + 44 = \\ 28 + 31 = \\ 62 + 20 = \\ 63 + 31 = \\ 26 + 72 = \\ 20 + 38 = \\ 31 + 36 = \\ 18 + 31 = \\ 12 + 46 = \\ 74 + 10 = \\ 37 + 40 = \\ 86 + 11 = \\ 62 + 15 = \\ 16 + 32 = \\ 55 + 31 = \end{array}$$

$$\begin{array}{r} 97 + 1 = \\ 37 + 51 = \\ 18 + 80 = \\ 11 + 22 = \\ 20 + 35 = \\ 13 + 32 = \\ 15 + 21 = \\ 12 + 42 = \\ 78 + 10 = \\ 4 + 11 = \\ 6 + 43 = \\ 10 + 52 = \\ 50 + 12 = \\ 44 + 13 = \\ 19 + 40 = \\ 14 + 43 = \\ 20 + 21 = \\ 16 + 80 = \\ 15 + 84 = \\ 26 + 71 = \\ 57 + 12 = \\ 18 + 20 = \\ 80 + 10 = \\ 30 + 20 = \\ 51 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 21 = \\ 26 + 42 = \\ 12 + 10 = \\ 81 + 10 = \\ 22 + 31 = \\ 23 + 64 = \\ 15 + 32 = \\ 79 + 10 = \\ 12 + 52 = \\ 37 + 20 = \\ 83 + 13 = \\ 30 + 63 = \\ 22 + 63 = \\ 13 + 86 = \\ 32 + 54 = \\ 9 + 50 = \\ 11 + 54 = \\ 26 + 63 = \\ 11 + 83 = \\ 77 + 10 = \\ 20 + 12 = \\ 58 + 40 = \\ 97 + 2 = \\ 90 + 3 = \\ 65 + 34 = \end{array}$$

$$\begin{array}{r} 68 + 21 = \\ 45 + 30 = \\ 43 + 53 = \\ 25 + 23 = \\ 57 + 11 = \\ 11 + 84 = \\ 33 + 65 = \\ 80 + 13 = \\ 23 + 44 = \\ 85 + 14 = \\ 20 + 14 = \\ 12 + 31 = \\ 45 + 24 = \\ 5 + 60 = \\ 21 + 32 = \\ 13 + 21 = \\ 28 + 70 = \\ 21 + 22 = \\ 33 + 66 = \\ 44 + 24 = \\ 17 + 20 = \\ 55 + 41 = \\ 3 + 42 = \\ 29 + 70 = \\ 27 + 70 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 74 + 15 = \\ 28 + 30 = \\ 49 + 50 = \\ 22 + 76 = \\ 32 + 36 = \\ 16 + 60 = \\ 42 + 25 = \\ 28 + 10 = \\ 20 + 53 = \\ 22 + 16 = \\ 15 + 40 = \\ 63 + 30 = \\ 35 + 30 = \\ 81 + 10 = \\ 39 + 20 = \\ 10 + 31 = \\ 53 + 41 = \\ 43 + 21 = \\ 54 + 10 = \\ 12 + 41 = \\ 31 + 50 = \\ 11 + 15 = \\ 52 + 22 = \\ 89 + 10 = \\ 9 + 80 = \end{array}$$

$$\begin{array}{r} 30 + 48 = \\ 11 + 48 = \\ 75 + 21 = \\ 18 + 40 = \\ 12 + 14 = \\ 73 + 10 = \\ 31 + 14 = \\ 47 + 51 = \\ 95 + 4 = \\ 36 + 62 = \\ 86 + 12 = \\ 28 + 51 = \\ 13 + 12 = \\ 23 + 74 = \\ 12 + 22 = \\ 12 + 64 = \\ 20 + 58 = \\ 14 + 73 = \\ 27 + 20 = \\ 7 + 91 = \\ 13 + 81 = \\ 11 + 14 = \\ 44 + 55 = \\ 86 + 11 = \\ 15 + 64 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 82 = \\ 27 + 52 = \\ 31 + 44 = \\ 76 + 23 = \\ 18 + 40 = \\ 62 + 14 = \\ 21 + 76 = \\ 75 + 22 = \\ 30 + 60 = \\ 13 + 61 = \\ 49 + 10 = \\ 15 + 42 = \\ 10 + 21 = \\ 39 + 30 = \\ 40 + 11 = \\ 11 + 35 = \\ 17 + 52 = \\ 56 + 30 = \\ 22 + 40 = \\ 24 + 41 = \\ 13 + 44 = \\ 16 + 81 = \\ 37 + 61 = \\ 14 + 34 = \\ 26 + 72 = \end{array}$$

$$\begin{array}{r} 25 + 32 = \\ 16 + 72 = \\ 72 + 14 = \\ 20 + 28 = \\ 78 + 10 = \\ 46 + 50 = \\ 30 + 39 = \\ 25 + 34 = \\ 39 + 40 = \\ 14 + 42 = \\ 51 + 37 = \\ 25 + 31 = \\ 23 + 50 = \\ 65 + 30 = \\ 21 + 61 = \\ 24 + 50 = \\ 6 + 72 = \\ 97 + 2 = \\ 15 + 62 = \\ 69 + 30 = \\ 26 + 23 = \\ 53 + 30 = \\ 28 + 50 = \\ 53 + 35 = \\ 24 + 44 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 38 + 11 = \\ 6 + 71 = \\ 46 + 33 = \\ 23 + 40 = \\ 27 + 30 = \\ 63 + 25 = \\ 28 + 10 = \\ 25 + 21 = \\ 80 + 17 = \\ 25 + 30 = \\ 21 + 71 = \\ 42 + 52 = \\ 47 + 11 = \\ 74 + 21 = \\ 15 + 20 = \\ 34 + 15 = \\ 17 + 42 = \\ 76 + 13 = \\ 31 + 62 = \\ 53 + 16 = \\ 87 + 10 = \\ 86 + 12 = \\ 22 + 62 = \\ 41 + 15 = \\ 63 + 35 = \end{array}$$

$$\begin{array}{r} 22 + 31 = \\ 29 + 50 = \\ 54 + 43 = \\ 49 + 40 = \\ 22 + 74 = \\ 28 + 41 = \\ 15 + 40 = \\ 66 + 10 = \\ 16 + 30 = \\ 14 + 13 = \\ 23 + 50 = \\ 86 + 13 = \\ 25 + 24 = \\ 11 + 82 = \\ 21 + 57 = \\ 15 + 20 = \\ 29 + 30 = \\ 14 + 24 = \\ 21 + 47 = \\ 33 + 13 = \\ 64 + 33 = \\ 11 + 46 = \\ 24 + 22 = \\ 12 + 67 = \\ 82 + 13 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 50 + 30 = \\ 54 + 32 = \\ 30 + 60 = \\ 34 + 23 = \\ 12 + 14 = \\ 65 + 34 = \\ 80 + 18 = \\ 26 + 43 = \\ 4 + 14 = \\ 67 + 10 = \\ 47 + 52 = \\ 15 + 11 = \\ 47 + 21 = \\ 21 + 22 = \\ 33 + 10 = \\ 91 + 7 = \\ 21 + 65 = \\ 36 + 33 = \\ 20 + 72 = \\ 29 + 30 = \\ 30 + 45 = \\ 26 + 12 = \\ 42 + 57 = \\ 91 + 5 = \\ 87 + 11 = \end{array}$$

$$\begin{array}{r} 28 + 10 = \\ 18 + 51 = \\ 20 + 10 = \\ 15 + 83 = \\ 56 + 10 = \\ 31 + 44 = \\ 18 + 51 = \\ 51 + 31 = \\ 20 + 19 = \\ 2 + 92 = \\ 46 + 10 = \\ 22 + 73 = \\ 54 + 11 = \\ 16 + 43 = \\ 48 + 41 = \\ 17 + 41 = \\ 31 + 37 = \\ 22 + 27 = \\ 13 + 64 = \\ 26 + 53 = \\ 14 + 51 = \\ 55 + 31 = \\ 23 + 22 = \\ 11 + 78 = \\ 54 + 44 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 13 = \\ 38 + 51 = \\ 86 + 13 = \\ 27 + 11 = \\ 20 + 47 = \\ 11 + 74 = \\ 16 + 71 = \\ 23 + 35 = \\ 18 + 60 = \\ 90 + 5 = \\ 48 + 51 = \\ 95 + 1 = \\ 9 + 80 = \\ 17 + 11 = \\ 35 + 11 = \\ 69 + 20 = \\ 65 + 20 = \\ 95 + 4 = \\ 26 + 23 = \\ 58 + 11 = \\ 82 + 12 = \\ 26 + 22 = \\ 20 + 19 = \\ 82 + 14 = \\ 21 + 71 = \end{array}$$

$$\begin{array}{r} 17 + 42 = \\ 32 + 67 = \\ 17 + 40 = \\ 65 + 23 = \\ 91 + 8 = \\ 12 + 84 = \\ 86 + 10 = \\ 79 + 20 = \\ 71 + 24 = \\ 25 + 54 = \\ 84 + 11 = \\ 18 + 70 = \\ 49 + 30 = \\ 19 + 50 = \\ 32 + 40 = \\ 85 + 13 = \\ 25 + 50 = \\ 22 + 43 = \\ 72 + 20 = \\ 16 + 60 = \\ 41 + 27 = \\ 26 + 62 = \\ 71 + 28 = \\ 11 + 65 = \\ 29 + 70 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 51 + 25 = \\ 21 + 68 = \\ 17 + 40 = \\ 87 + 11 = \\ 21 + 60 = \\ 18 + 51 = \\ 62 + 13 = \\ 27 + 12 = \\ 12 + 83 = \\ 17 + 30 = \\ 13 + 71 = \\ 62 + 17 = \\ 22 + 11 = \\ 96 + 2 = \\ 70 + 13 = \\ 14 + 60 = \\ 19 + 50 = \\ 11 + 62 = \\ 92 + 2 = \\ 11 + 87 = \\ 88 + 11 = \\ 2 + 51 = \\ 32 + 37 = \\ 26 + 51 = \\ 12 + 27 = \end{array}$$

$$\begin{array}{r} 41 + 22 = \\ 30 + 67 = \\ 3 + 74 = \\ 47 + 12 = \\ 18 + 30 = \\ 29 + 40 = \\ 92 + 6 = \\ 28 + 60 = \\ 59 + 20 = \\ 18 + 50 = \\ 8 + 40 = \\ 11 + 64 = \\ 19 + 30 = \\ 37 + 21 = \\ 5 + 82 = \\ 21 + 67 = \\ 45 + 41 = \\ 36 + 51 = \\ 14 + 85 = \\ 31 + 32 = \\ 2 + 83 = \\ 66 + 30 = \\ 60 + 20 = \\ 95 + 4 = \\ 55 + 43 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 19 + 10 = \\ 64 + 32 = \\ 51 + 47 = \\ 21 + 58 = \\ 24 + 24 = \\ 51 + 17 = \\ 11 + 16 = \\ 48 + 41 = \\ 12 + 36 = \\ 69 + 10 = \\ 28 + 41 = \\ 26 + 22 = \\ 87 + 11 = \\ 19 + 40 = \\ 15 + 42 = \\ 79 + 10 = \\ 25 + 22 = \\ 72 + 10 = \\ 16 + 43 = \\ 23 + 11 = \\ 14 + 50 = \\ 28 + 41 = \\ 11 + 64 = \\ 24 + 50 = \\ 24 + 45 = \end{array}$$

$$\begin{array}{r} 85 + 14 = \\ 33 + 50 = \\ 71 + 25 = \\ 74 + 20 = \\ 74 + 25 = \\ 64 + 34 = \\ 55 + 34 = \\ 22 + 10 = \\ 57 + 40 = \\ 24 + 73 = \\ 64 + 35 = \\ 41 + 23 = \\ 26 + 62 = \\ 9 + 20 = \\ 75 + 23 = \\ 97 + 2 = \\ 28 + 70 = \\ 21 + 42 = \\ 9 + 30 = \\ 20 + 56 = \\ 24 + 20 = \\ 25 + 13 = \\ 65 + 34 = \\ 18 + 61 = \\ 3 + 13 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 21 + 71 = \\ 87 + 11 = \\ 28 + 30 = \\ 72 + 14 = \\ 24 + 30 = \\ 74 + 10 = \\ 21 + 56 = \\ 18 + 30 = \\ 85 + 11 = \\ 63 + 30 = \\ 33 + 12 = \\ 17 + 71 = \\ 93 + 4 = \\ 86 + 11 = \\ 45 + 51 = \\ 49 + 30 = \\ 85 + 10 = \\ 12 + 32 = \\ 33 + 40 = \\ 46 + 23 = \\ 21 + 71 = \\ 30 + 68 = \\ 14 + 24 = \\ 3 + 32 = \\ 68 + 11 = \end{array}$$

$$\begin{array}{r} 67 + 20 = \\ 33 + 42 = \\ 80 + 11 = \\ 46 + 40 = \\ 83 + 10 = \\ 91 + 1 = \\ 26 + 41 = \\ 21 + 22 = \\ 15 + 64 = \\ 31 + 25 = \\ 29 + 30 = \\ 62 + 23 = \\ 53 + 23 = \\ 24 + 61 = \\ 7 + 42 = \\ 18 + 51 = \\ 14 + 83 = \\ 95 + 3 = \\ 16 + 13 = \\ 13 + 42 = \\ 27 + 41 = \\ 34 + 30 = \\ 27 + 62 = \\ 23 + 36 = \\ 10 + 75 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 40 = \\ 13 + 20 = \\ 12 + 57 = \\ 92 + 5 = \\ 30 + 46 = \\ 9 + 50 = \\ 75 + 21 = \\ 57 + 12 = \\ 63 + 11 = \\ 95 + 2 = \\ 88 + 11 = \\ 21 + 64 = \\ 19 + 10 = \\ 33 + 41 = \\ 32 + 17 = \\ 36 + 52 = \\ 44 + 54 = \\ 45 + 34 = \\ 22 + 74 = \\ 21 + 62 = \\ 24 + 51 = \\ 22 + 75 = \\ 38 + 61 = \\ 28 + 41 = \\ 25 + 74 = \end{array}$$

$$\begin{array}{r} 28 + 70 = \\ 45 + 20 = \\ 76 + 12 = \\ 69 + 30 = \\ 61 + 13 = \\ 23 + 20 = \\ 27 + 52 = \\ 68 + 31 = \\ 48 + 20 = \\ 23 + 42 = \\ 20 + 72 = \\ 44 + 33 = \\ 11 + 38 = \\ 12 + 51 = \\ 19 + 40 = \\ 15 + 83 = \\ 17 + 32 = \\ 89 + 10 = \\ 17 + 41 = \\ 8 + 80 = \\ 28 + 61 = \\ 10 + 83 = \\ 17 + 10 = \\ 48 + 41 = \\ 33 + 52 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 94 + 3 = \\ 15 + 41 = \\ 46 + 20 = \\ 14 + 50 = \\ 72 + 22 = \\ 13 + 11 = \\ 33 + 53 = \\ 89 + 10 = \\ 47 + 41 = \\ 57 + 41 = \\ 14 + 11 = \\ 12 + 44 = \\ 68 + 20 = \\ 8 + 70 = \\ 20 + 79 = \\ 82 + 15 = \\ 20 + 26 = \\ 41 + 46 = \\ 79 + 10 = \\ 54 + 10 = \\ 75 + 12 = \\ 15 + 70 = \\ 79 + 10 = \\ 29 + 30 = \\ 56 + 42 = \end{array}$$

$$\begin{array}{r} 26 + 72 = \\ 41 + 55 = \\ 33 + 22 = \\ 16 + 13 = \\ 84 + 10 = \\ 12 + 16 = \\ 20 + 41 = \\ 13 + 81 = \\ 4 + 80 = \\ 18 + 41 = \\ 8 + 50 = \\ 23 + 63 = \\ 84 + 13 = \\ 20 + 62 = \\ 66 + 32 = \\ 17 + 21 = \\ 21 + 15 = \\ 92 + 7 = \\ 94 + 1 = \\ 66 + 23 = \\ 13 + 61 = \\ 38 + 11 = \\ 22 + 36 = \\ 51 + 48 = \\ 25 + 73 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 82 + 17 = \\ 24 + 23 = \\ 18 + 20 = \\ 86 + 10 = \\ 17 + 81 = \\ 30 + 18 = \\ 76 + 11 = \\ 12 + 76 = \\ 84 + 14 = \\ 15 + 40 = \\ 18 + 40 = \\ 60 + 27 = \\ 9 + 50 = \\ 95 + 4 = \\ 95 + 1 = \\ 40 + 15 = \\ 24 + 51 = \\ 11 + 21 = \\ 32 + 63 = \\ 70 + 11 = \\ 12 + 37 = \\ 91 + 4 = \\ 18 + 20 = \\ 12 + 56 = \\ 18 + 51 = \end{array}$$

$$\begin{array}{r} 66 + 12 = \\ 7 + 72 = \\ 29 + 70 = \\ 22 + 34 = \\ 81 + 12 = \\ 64 + 34 = \\ 64 + 12 = \\ 46 + 50 = \\ 95 + 2 = \\ 88 + 11 = \\ 17 + 11 = \\ 78 + 10 = \\ 60 + 35 = \\ 20 + 22 = \\ 29 + 40 = \\ 66 + 31 = \\ 18 + 70 = \\ 19 + 80 = \\ 40 + 26 = \\ 83 + 12 = \\ 69 + 30 = \\ 27 + 41 = \\ 26 + 61 = \\ 11 + 50 = \\ 14 + 34 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 38 + 31 = \\ 97 + 1 = \\ 54 + 25 = \\ 17 + 72 = \\ 43 + 50 = \\ 11 + 82 = \\ 55 + 42 = \\ 91 + 3 = \\ 13 + 12 = \\ 43 + 23 = \\ 67 + 20 = \\ 29 + 70 = \\ 31 + 50 = \\ 13 + 40 = \\ 18 + 50 = \\ 52 + 40 = \\ 41 + 52 = \\ 30 + 54 = \\ 48 + 31 = \\ 19 + 50 = \\ 16 + 81 = \\ 55 + 12 = \\ 29 + 40 = \\ 2 + 32 = \\ 50 + 47 = \end{array}$$

$$\begin{array}{r} 12 + 51 = \\ 88 + 11 = \\ 54 + 41 = \\ 77 + 22 = \\ 36 + 43 = \\ 32 + 16 = \\ 12 + 72 = \\ 40 + 51 = \\ 42 + 14 = \\ 43 + 55 = \\ 79 + 20 = \\ 23 + 60 = \\ 51 + 11 = \\ 24 + 74 = \\ 13 + 86 = \\ 28 + 20 = \\ 32 + 63 = \\ 8 + 21 = \\ 28 + 11 = \\ 92 + 2 = \\ 28 + 20 = \\ 26 + 40 = \\ 39 + 60 = \\ 51 + 28 = \\ 13 + 80 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 21 + 18 = \\ 26 + 21 = \\ 29 + 30 = \\ 68 + 10 = \\ 27 + 12 = \\ 48 + 50 = \\ 24 + 13 = \\ 66 + 11 = \\ 27 + 41 = \\ 86 + 12 = \\ 33 + 61 = \\ 16 + 32 = \\ 21 + 62 = \\ 13 + 80 = \\ 75 + 14 = \\ 25 + 23 = \\ 53 + 35 = \\ 64 + 22 = \\ 28 + 60 = \\ 28 + 61 = \\ 49 + 20 = \\ 8 + 30 = \\ 35 + 31 = \\ 17 + 20 = \\ 46 + 52 = \end{array}$$

$$\begin{array}{r} 84 + 11 = \\ 13 + 21 = \\ 26 + 51 = \\ 85 + 13 = \\ 18 + 51 = \\ 36 + 32 = \\ 19 + 60 = \\ 34 + 24 = \\ 77 + 12 = \\ 14 + 80 = \\ 29 + 30 = \\ 33 + 36 = \\ 36 + 50 = \\ 2 + 61 = \\ 27 + 62 = \\ 30 + 54 = \\ 43 + 33 = \\ 43 + 33 = \\ 48 + 40 = \\ 13 + 81 = \\ 97 + 1 = \\ 95 + 2 = \\ 89 + 10 = \\ 12 + 56 = \\ 71 + 25 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 12 + 53 = \\ 16 + 52 = \\ 27 + 60 = \\ 35 + 41 = \\ 11 + 28 = \\ 78 + 21 = \\ 29 + 50 = \\ 45 + 13 = \\ 25 + 70 = \\ 4 + 60 = \\ 33 + 20 = \\ 30 + 27 = \\ 31 + 31 = \\ 31 + 40 = \\ 81 + 17 = \\ 23 + 21 = \\ 87 + 11 = \\ 33 + 40 = \\ 74 + 13 = \\ 27 + 12 = \\ 63 + 33 = \\ 78 + 10 = \\ 93 + 2 = \\ 19 + 80 = \\ 16 + 80 = \end{array}$$

$$\begin{array}{r} 33 + 52 = \\ 64 + 32 = \\ 2 + 90 = \\ 3 + 44 = \\ 16 + 43 = \\ 95 + 3 = \\ 44 + 43 = \\ 18 + 70 = \\ 26 + 72 = \\ 45 + 34 = \\ 71 + 16 = \\ 77 + 22 = \\ 91 + 7 = \\ 23 + 64 = \\ 97 + 2 = \\ 68 + 31 = \\ 13 + 31 = \\ 22 + 64 = \\ 17 + 32 = \\ 31 + 54 = \\ 12 + 84 = \\ 26 + 72 = \\ 94 + 4 = \\ 31 + 15 = \\ 18 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 25 + 72 = \\ 91 + 7 = \\ 14 + 30 = \\ 17 + 10 = \\ 31 + 68 = \\ 28 + 71 = \\ 65 + 20 = \\ 16 + 11 = \\ 48 + 30 = \\ 30 + 15 = \\ 20 + 68 = \\ 17 + 12 = \\ 16 + 81 = \\ 29 + 70 = \\ 32 + 40 = \\ 26 + 40 = \\ 26 + 31 = \\ 76 + 13 = \\ 28 + 70 = \\ 49 + 40 = \\ 39 + 30 = \\ 11 + 82 = \\ 34 + 44 = \\ 13 + 22 = \\ 19 + 70 = \end{array}$$

$$\begin{array}{r} 28 + 70 = \\ 73 + 14 = \\ 28 + 20 = \\ 41 + 40 = \\ 79 + 20 = \\ 47 + 42 = \\ 82 + 12 = \\ 13 + 24 = \\ 40 + 56 = \\ 27 + 52 = \\ 55 + 21 = \\ 45 + 34 = \\ 21 + 70 = \\ 24 + 65 = \\ 40 + 18 = \\ 32 + 40 = \\ 11 + 62 = \\ 25 + 31 = \\ 15 + 13 = \\ 21 + 42 = \\ 74 + 25 = \\ 22 + 17 = \\ 45 + 43 = \\ 26 + 10 = \\ 9 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 11 + 32 = \\ 54 + 40 = \\ 21 + 50 = \\ 24 + 60 = \\ 18 + 60 = \\ 80 + 12 = \\ 17 + 81 = \\ 12 + 41 = \\ 95 + 1 = \\ 97 + 1 = \\ 64 + 12 = \\ 23 + 50 = \\ 64 + 23 = \\ 27 + 11 = \\ 40 + 38 = \\ 21 + 35 = \\ 59 + 30 = \\ 27 + 42 = \\ 18 + 30 = \\ 12 + 57 = \\ 13 + 70 = \\ 30 + 10 = \\ 21 + 41 = \\ 12 + 46 = \\ 21 + 64 = \end{array}$$

$$\begin{array}{r} 31 + 20 = \\ 44 + 35 = \\ 7 + 11 = \\ 12 + 81 = \\ 21 + 12 = \\ 19 + 60 = \\ 91 + 6 = \\ 69 + 30 = \\ 63 + 33 = \\ 28 + 70 = \\ 17 + 60 = \\ 73 + 15 = \\ 17 + 50 = \\ 53 + 33 = \\ 15 + 23 = \\ 43 + 54 = \\ 61 + 31 = \\ 66 + 32 = \\ 14 + 51 = \\ 97 + 2 = \\ 88 + 10 = \\ 21 + 38 = \\ 72 + 22 = \\ 16 + 32 = \\ 38 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 96 + 1 = \\ 17 + 30 = \\ 33 + 60 = \\ 27 + 50 = \\ 93 + 3 = \\ 94 + 4 = \\ 33 + 26 = \\ 92 + 6 = \\ 55 + 23 = \\ 76 + 13 = \\ 59 + 40 = \\ 19 + 40 = \\ 70 + 11 = \\ 31 + 28 = \\ 63 + 34 = \\ 33 + 36 = \\ 62 + 16 = \\ 11 + 88 = \\ 4 + 40 = \\ 20 + 70 = \\ 60 + 29 = \\ 63 + 32 = \\ 31 + 17 = \\ 11 + 66 = \\ 15 + 63 = \end{array}$$

$$\begin{array}{r} 11 + 23 = \\ 41 + 13 = \\ 11 + 33 = \\ 9 + 70 = \\ 13 + 73 = \\ 32 + 30 = \\ 31 + 57 = \\ 80 + 19 = \\ 26 + 53 = \\ 52 + 42 = \\ 92 + 4 = \\ 19 + 80 = \\ 13 + 26 = \\ 19 + 50 = \\ 29 + 70 = \\ 12 + 64 = \\ 96 + 2 = \\ 7 + 92 = \\ 84 + 13 = \\ 65 + 32 = \\ 94 + 4 = \\ 68 + 31 = \\ 53 + 25 = \\ 18 + 10 = \\ 12 + 17 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 23 + 22 = \\ 17 + 10 = \\ 19 + 30 = \\ 63 + 13 = \\ 9 + 90 = \\ 50 + 38 = \\ 12 + 55 = \\ 51 + 32 = \\ 59 + 30 = \\ 25 + 40 = \\ 56 + 32 = \\ 69 + 10 = \\ 46 + 31 = \\ 27 + 52 = \\ 41 + 57 = \\ 16 + 40 = \\ 36 + 52 = \\ 69 + 20 = \\ 52 + 35 = \\ 51 + 12 = \\ 26 + 60 = \\ 19 + 10 = \\ 32 + 51 = \\ 67 + 22 = \\ 22 + 61 = \end{array}$$

$$\begin{array}{r} 70 + 25 = \\ 20 + 43 = \\ 5 + 60 = \\ 80 + 12 = \\ 49 + 50 = \\ 18 + 80 = \\ 31 + 31 = \\ 57 + 40 = \\ 10 + 19 = \\ 76 + 20 = \\ 58 + 41 = \\ 20 + 69 = \\ 22 + 25 = \\ 14 + 81 = \\ 10 + 19 = \\ 27 + 71 = \\ 71 + 10 = \\ 15 + 51 = \\ 26 + 22 = \\ 33 + 45 = \\ 15 + 22 = \\ 56 + 11 = \\ 21 + 73 = \\ 46 + 23 = \\ 18 + 71 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 77 + 11 = \\ 63 + 16 = \\ 27 + 52 = \\ 26 + 52 = \\ 11 + 48 = \\ 5 + 12 = \\ 18 + 31 = \\ 46 + 21 = \\ 8 + 91 = \\ 20 + 16 = \\ 49 + 30 = \\ 26 + 21 = \\ 66 + 21 = \\ 92 + 1 = \\ 56 + 42 = \\ 29 + 30 = \\ 22 + 50 = \\ 25 + 42 = \\ 84 + 10 = \\ 11 + 26 = \\ 35 + 34 = \\ 74 + 10 = \\ 13 + 81 = \\ 95 + 4 = \\ 13 + 14 = \end{array}$$

$$\begin{array}{r} 84 + 11 = \\ 70 + 28 = \\ 48 + 40 = \\ 14 + 40 = \\ 26 + 60 = \\ 77 + 22 = \\ 15 + 83 = \\ 49 + 30 = \\ 80 + 11 = \\ 23 + 21 = \\ 76 + 21 = \\ 93 + 6 = \\ 61 + 34 = \\ 87 + 12 = \\ 22 + 10 = \\ 9 + 40 = \\ 31 + 63 = \\ 31 + 40 = \\ 11 + 53 = \\ 27 + 51 = \\ 50 + 29 = \\ 27 + 62 = \\ 31 + 35 = \\ 49 + 30 = \\ 82 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 82 + 14 = \\ 26 + 71 = \\ 45 + 23 = \\ 46 + 33 = \\ 41 + 34 = \\ 39 + 20 = \\ 65 + 23 = \\ 12 + 87 = \\ 61 + 25 = \\ 14 + 51 = \\ 92 + 2 = \\ 8 + 90 = \\ 92 + 1 = \\ 15 + 81 = \\ 33 + 64 = \\ 47 + 30 = \\ 18 + 50 = \\ 11 + 14 = \\ 50 + 42 = \\ 15 + 80 = \\ 12 + 57 = \\ 62 + 31 = \\ 19 + 20 = \\ 12 + 86 = \\ 74 + 20 = \end{array}$$

$$\begin{array}{r} 65 + 33 = \\ 32 + 44 = \\ 17 + 42 = \\ 91 + 3 = \\ 17 + 32 = \\ 3 + 66 = \\ 32 + 20 = \\ 25 + 13 = \\ 18 + 61 = \\ 29 + 50 = \\ 29 + 40 = \\ 11 + 84 = \\ 11 + 73 = \\ 86 + 10 = \\ 27 + 21 = \\ 3 + 16 = \\ 25 + 72 = \\ 12 + 50 = \\ 18 + 31 = \\ 49 + 10 = \\ 19 + 10 = \\ 28 + 71 = \\ 20 + 28 = \\ 14 + 10 = \\ 16 + 82 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 69 + 20 = \\ 62 + 17 = \\ 55 + 23 = \\ 32 + 22 = \\ 75 + 20 = \\ 90 + 4 = \\ 30 + 23 = \\ 88 + 10 = \\ 72 + 21 = \\ 33 + 30 = \\ 6 + 11 = \\ 16 + 63 = \\ 82 + 17 = \\ 16 + 80 = \\ 22 + 35 = \\ 59 + 40 = \\ 41 + 52 = \\ 29 + 40 = \\ 85 + 10 = \\ 61 + 12 = \\ 8 + 81 = \\ 97 + 2 = \\ 84 + 13 = \\ 18 + 70 = \\ 74 + 13 = \end{array}$$

$$\begin{array}{r} 14 + 74 = \\ 12 + 14 = \\ 21 + 46 = \\ 24 + 45 = \\ 23 + 75 = \\ 24 + 50 = \\ 35 + 43 = \\ 13 + 62 = \\ 17 + 60 = \\ 44 + 41 = \\ 70 + 25 = \\ 87 + 11 = \\ 14 + 12 = \\ 33 + 12 = \\ 34 + 51 = \\ 16 + 30 = \\ 25 + 42 = \\ 31 + 66 = \\ 76 + 10 = \\ 65 + 33 = \\ 26 + 60 = \\ 11 + 14 = \\ 30 + 39 = \\ 12 + 61 = \\ 37 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 31 + 36 = \\ 42 + 57 = \\ 25 + 54 = \\ 29 + 50 = \\ 32 + 27 = \\ 18 + 70 = \\ 13 + 14 = \\ 33 + 34 = \\ 30 + 52 = \\ 23 + 13 = \\ 31 + 11 = \\ 18 + 81 = \\ 24 + 24 = \\ 26 + 13 = \\ 29 + 60 = \\ 29 + 60 = \\ 15 + 23 = \\ 13 + 43 = \\ 74 + 24 = \\ 13 + 25 = \\ 18 + 50 = \\ 2 + 56 = \\ 11 + 51 = \\ 14 + 43 = \\ 27 + 61 = \end{array}$$

$$\begin{array}{r} 86 + 13 = \\ 23 + 45 = \\ 28 + 50 = \\ 58 + 40 = \\ 27 + 31 = \\ 67 + 11 = \\ 70 + 11 = \\ 33 + 11 = \\ 25 + 21 = \\ 10 + 68 = \\ 78 + 10 = \\ 16 + 52 = \\ 29 + 60 = \\ 46 + 40 = \\ 29 + 50 = \\ 34 + 24 = \\ 97 + 2 = \\ 14 + 75 = \\ 23 + 65 = \\ 83 + 11 = \\ 64 + 34 = \\ 24 + 25 = \\ 27 + 50 = \\ 22 + 46 = \\ 23 + 26 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 55 + 14 = \\ 13 + 83 = \\ 14 + 22 = \\ 31 + 58 = \\ 25 + 70 = \\ 8 + 81 = \\ 17 + 41 = \\ 71 + 10 = \\ 21 + 73 = \\ 80 + 18 = \\ 25 + 33 = \\ 27 + 50 = \\ 14 + 83 = \\ 72 + 22 = \\ 67 + 22 = \\ 74 + 12 = \\ 11 + 50 = \\ 63 + 36 = \\ 55 + 42 = \\ 68 + 10 = \\ 2 + 71 = \\ 30 + 50 = \\ 19 + 20 = \\ 45 + 40 = \\ 16 + 13 = \end{array}$$

$$\begin{array}{r} 32 + 27 = \\ 97 + 2 = \\ 22 + 75 = \\ 19 + 10 = \\ 39 + 10 = \\ 12 + 15 = \\ 20 + 79 = \\ 13 + 63 = \\ 5 + 74 = \\ 45 + 40 = \\ 27 + 72 = \\ 92 + 2 = \\ 22 + 43 = \\ 57 + 30 = \\ 2 + 24 = \\ 55 + 33 = \\ 20 + 34 = \\ 83 + 10 = \\ 34 + 50 = \\ 56 + 33 = \\ 48 + 51 = \\ 16 + 61 = \\ 97 + 1 = \\ 28 + 21 = \\ 75 + 13 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 70 + 23 = \\ 21 + 63 = \\ 67 + 11 = \\ 38 + 31 = \\ 34 + 51 = \\ 93 + 6 = \\ 44 + 10 = \\ 14 + 84 = \\ 40 + 42 = \\ 33 + 10 = \\ 29 + 40 = \\ 77 + 20 = \\ 17 + 32 = \\ 47 + 51 = \\ 22 + 31 = \\ 32 + 21 = \\ 16 + 33 = \\ 26 + 32 = \\ 29 + 20 = \\ 19 + 30 = \\ 32 + 11 = \\ 13 + 32 = \\ 32 + 34 = \\ 83 + 16 = \\ 78 + 10 = \end{array}$$

$$\begin{array}{r} 7 + 62 = \\ 85 + 14 = \\ 96 + 1 = \\ 71 + 28 = \\ 13 + 22 = \\ 27 + 51 = \\ 18 + 21 = \\ 28 + 50 = \\ 28 + 30 = \\ 21 + 18 = \\ 29 + 50 = \\ 14 + 20 = \\ 27 + 42 = \\ 29 + 10 = \\ 46 + 43 = \\ 84 + 14 = \\ 30 + 61 = \\ 33 + 22 = \\ 69 + 10 = \\ 55 + 32 = \\ 81 + 13 = \\ 43 + 30 = \\ 25 + 52 = \\ 19 + 10 = \\ 89 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 82 + 10 = \\ 23 + 31 = \\ 95 + 4 = \\ 33 + 33 = \\ 45 + 30 = \\ 21 + 17 = \\ 33 + 54 = \\ 64 + 23 = \\ 63 + 23 = \\ 20 + 74 = \\ 25 + 10 = \\ 26 + 60 = \\ 33 + 11 = \\ 20 + 39 = \\ 66 + 11 = \\ 56 + 42 = \\ 23 + 71 = \\ 31 + 54 = \\ 27 + 40 = \\ 5 + 73 = \\ 27 + 52 = \\ 19 + 40 = \\ 22 + 50 = \\ 25 + 20 = \\ 16 + 61 = \end{array}$$

$$\begin{array}{r} 28 + 21 = \\ 17 + 31 = \\ 70 + 15 = \\ 32 + 16 = \\ 8 + 30 = \\ 97 + 1 = \\ 35 + 32 = \\ 19 + 20 = \\ 3 + 24 = \\ 18 + 61 = \\ 20 + 21 = \\ 56 + 30 = \\ 73 + 12 = \\ 56 + 32 = \\ 55 + 31 = \\ 47 + 22 = \\ 5 + 43 = \\ 29 + 30 = \\ 35 + 30 = \\ 71 + 18 = \\ 53 + 44 = \\ 94 + 2 = \\ 29 + 10 = \\ 14 + 62 = \\ 24 + 52 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 93 + 3 = \\ 84 + 10 = \\ 14 + 34 = \\ 23 + 36 = \\ 47 + 10 = \\ 43 + 55 = \\ 20 + 20 = \\ 21 + 60 = \\ 20 + 55 = \\ 52 + 42 = \\ 20 + 13 = \\ 26 + 63 = \\ 5 + 54 = \\ 21 + 41 = \\ 64 + 11 = \\ 85 + 10 = \\ 70 + 14 = \\ 18 + 40 = \\ 61 + 30 = \\ 49 + 10 = \\ 50 + 29 = \\ 21 + 65 = \\ 19 + 20 = \\ 71 + 23 = \\ 32 + 32 = \end{array}$$

$$\begin{array}{r} 23 + 22 = \\ 70 + 29 = \\ 7 + 71 = \\ 65 + 33 = \\ 17 + 52 = \\ 28 + 50 = \\ 5 + 31 = \\ 15 + 53 = \\ 59 + 20 = \\ 27 + 10 = \\ 35 + 11 = \\ 87 + 11 = \\ 13 + 65 = \\ 5 + 51 = \\ 65 + 30 = \\ 21 + 52 = \\ 12 + 82 = \\ 59 + 10 = \\ 6 + 60 = \\ 26 + 52 = \\ 7 + 61 = \\ 19 + 20 = \\ 97 + 1 = \\ 74 + 20 = \\ 66 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 52 + 12 = \\ 51 + 47 = \\ 60 + 17 = \\ 79 + 10 = \\ 89 + 10 = \\ 31 + 52 = \\ 42 + 54 = \\ 17 + 12 = \\ 31 + 50 = \\ 58 + 21 = \\ 52 + 36 = \\ 12 + 31 = \\ 19 + 10 = \\ 3 + 16 = \\ 40 + 16 = \\ 32 + 56 = \\ 25 + 54 = \\ 79 + 10 = \\ 23 + 20 = \\ 89 + 10 = \\ 48 + 11 = \\ 10 + 36 = \\ 21 + 58 = \\ 54 + 20 = \\ 27 + 42 = \end{array}$$

$$\begin{array}{r} 27 + 71 = \\ 41 + 40 = \\ 35 + 43 = \\ 83 + 13 = \\ 30 + 58 = \\ 18 + 71 = \\ 63 + 36 = \\ 23 + 45 = \\ 52 + 26 = \\ 53 + 13 = \\ 30 + 62 = \\ 14 + 64 = \\ 11 + 48 = \\ 52 + 36 = \\ 75 + 13 = \\ 90 + 8 = \\ 13 + 61 = \\ 21 + 18 = \\ 19 + 10 = \\ 59 + 40 = \\ 28 + 41 = \\ 92 + 2 = \\ 26 + 10 = \\ 18 + 61 = \\ 53 + 13 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 92 + 4 = \\ 21 + 15 = \\ 18 + 10 = \\ 23 + 12 = \\ 65 + 32 = \\ 11 + 86 = \\ 69 + 10 = \\ 25 + 10 = \\ 77 + 11 = \\ 20 + 77 = \\ 42 + 13 = \\ 60 + 15 = \\ 28 + 40 = \\ 19 + 70 = \\ 37 + 20 = \\ 22 + 46 = \\ 13 + 12 = \\ 25 + 43 = \\ 66 + 21 = \\ 34 + 24 = \\ 50 + 10 = \\ 47 + 50 = \\ 68 + 30 = \\ 25 + 74 = \\ 24 + 40 = \end{array}$$

$$\begin{array}{r} 5 + 83 = \\ 56 + 22 = \\ 22 + 50 = \\ 36 + 51 = \\ 3 + 32 = \\ 17 + 70 = \\ 62 + 35 = \\ 12 + 45 = \\ 34 + 31 = \\ 38 + 31 = \\ 61 + 18 = \\ 82 + 15 = \\ 40 + 14 = \\ 17 + 80 = \\ 21 + 42 = \\ 36 + 41 = \\ 39 + 10 = \\ 47 + 40 = \\ 70 + 16 = \\ 92 + 3 = \\ 80 + 12 = \\ 21 + 24 = \\ 48 + 31 = \\ 16 + 32 = \\ 79 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 84 = \\ 20 + 75 = \\ 23 + 75 = \\ 94 + 5 = \\ 23 + 30 = \\ 93 + 4 = \\ 30 + 56 = \\ 13 + 24 = \\ 17 + 30 = \\ 42 + 42 = \\ 5 + 72 = \\ 29 + 70 = \\ 25 + 30 = \\ 21 + 77 = \\ 77 + 12 = \\ 27 + 50 = \\ 28 + 71 = \\ 92 + 3 = \\ 15 + 63 = \\ 31 + 20 = \\ 28 + 60 = \\ 17 + 61 = \\ 77 + 12 = \\ 83 + 11 = \\ 42 + 32 = \end{array}$$

$$\begin{array}{r} 61 + 30 = \\ 46 + 22 = \\ 39 + 40 = \\ 36 + 22 = \\ 97 + 1 = \\ 16 + 10 = \\ 67 + 11 = \\ 14 + 30 = \\ 29 + 60 = \\ 93 + 4 = \\ 14 + 73 = \\ 9 + 50 = \\ 94 + 5 = \\ 50 + 16 = \\ 31 + 51 = \\ 66 + 11 = \\ 64 + 12 = \\ 27 + 42 = \\ 83 + 16 = \\ 71 + 15 = \\ 33 + 31 = \\ 50 + 30 = \\ 28 + 70 = \\ 14 + 30 = \\ 34 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 28 = \\ 25 + 10 = \\ 41 + 15 = \\ 82 + 11 = \\ 48 + 41 = \\ 11 + 46 = \\ 24 + 14 = \\ 59 + 30 = \\ 68 + 31 = \\ 78 + 10 = \\ 46 + 20 = \\ 88 + 10 = \\ 38 + 30 = \\ 14 + 13 = \\ 13 + 26 = \\ 12 + 45 = \\ 62 + 24 = \\ 19 + 70 = \\ 13 + 60 = \\ 97 + 1 = \\ 28 + 30 = \\ 57 + 21 = \\ 28 + 20 = \\ 16 + 80 = \\ 36 + 60 = \end{array}$$

$$\begin{array}{r} 64 + 24 = \\ 17 + 72 = \\ 22 + 25 = \\ 77 + 20 = \\ 25 + 62 = \\ 21 + 55 = \\ 43 + 34 = \\ 23 + 66 = \\ 68 + 30 = \\ 18 + 30 = \\ 17 + 32 = \\ 55 + 24 = \\ 72 + 12 = \\ 88 + 10 = \\ 27 + 71 = \\ 80 + 15 = \\ 58 + 30 = \\ 54 + 12 = \\ 30 + 32 = \\ 86 + 13 = \\ 61 + 11 = \\ 28 + 50 = \\ 67 + 21 = \\ 11 + 21 = \\ 84 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 29 + 70 = \\ 28 + 31 = \\ 47 + 10 = \\ 61 + 30 = \\ 78 + 11 = \\ 52 + 27 = \\ 50 + 43 = \\ 78 + 20 = \\ 7 + 62 = \\ 35 + 20 = \\ 26 + 52 = \\ 3 + 92 = \\ 17 + 50 = \\ 21 + 78 = \\ 32 + 66 = \\ 33 + 40 = \\ 23 + 24 = \\ 25 + 11 = \\ 32 + 15 = \\ 30 + 43 = \\ 17 + 61 = \\ 33 + 15 = \\ 20 + 25 = \\ 28 + 11 = \\ 28 + 31 = \end{array}$$

$$\begin{array}{r} 36 + 53 = \\ 31 + 10 = \\ 92 + 2 = \\ 42 + 51 = \\ 33 + 13 = \\ 39 + 10 = \\ 31 + 45 = \\ 30 + 38 = \\ 87 + 12 = \\ 25 + 61 = \\ 17 + 20 = \\ 19 + 60 = \\ 17 + 60 = \\ 87 + 10 = \\ 4 + 20 = \\ 10 + 35 = \\ 78 + 10 = \\ 11 + 44 = \\ 48 + 11 = \\ 23 + 51 = \\ 30 + 40 = \\ 32 + 53 = \\ 27 + 51 = \\ 36 + 11 = \\ 15 + 14 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 38 + 11 = \\ 84 + 15 = \\ 15 + 84 = \\ 72 + 14 = \\ 32 + 11 = \\ 13 + 46 = \\ 28 + 71 = \\ 23 + 34 = \\ 26 + 52 = \\ 40 + 56 = \\ 71 + 12 = \\ 61 + 27 = \\ 96 + 2 = \\ 23 + 41 = \\ 21 + 77 = \\ 28 + 61 = \\ 86 + 13 = \\ 15 + 43 = \\ 33 + 21 = \\ 57 + 20 = \\ 84 + 15 = \\ 22 + 20 = \\ 5 + 33 = \\ 10 + 10 = \\ 47 + 51 = \end{array}$$

$$\begin{array}{r} 27 + 62 = \\ 19 + 40 = \\ 60 + 39 = \\ 35 + 13 = \\ 25 + 10 = \\ 66 + 11 = \\ 22 + 21 = \\ 19 + 10 = \\ 4 + 44 = \\ 55 + 32 = \\ 14 + 75 = \\ 69 + 30 = \\ 28 + 51 = \\ 17 + 21 = \\ 22 + 35 = \\ 63 + 11 = \\ 30 + 31 = \\ 11 + 85 = \\ 67 + 32 = \\ 41 + 31 = \\ 24 + 43 = \\ 20 + 18 = \\ 93 + 2 = \\ 27 + 12 = \\ 30 + 19 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 63 + 16 = \\ 85 + 12 = \\ 6 + 60 = \\ 23 + 21 = \\ 16 + 62 = \\ 13 + 22 = \\ 31 + 52 = \\ 31 + 44 = \\ 45 + 10 = \\ 49 + 10 = \\ 15 + 11 = \\ 19 + 40 = \\ 36 + 33 = \\ 66 + 31 = \\ 65 + 33 = \\ 11 + 61 = \\ 22 + 47 = \\ 50 + 13 = \\ 17 + 62 = \\ 48 + 31 = \\ 22 + 41 = \\ 16 + 40 = \\ 23 + 76 = \\ 19 + 80 = \\ 64 + 32 = \end{array}$$

$$\begin{array}{r} 12 + 46 = \\ 24 + 32 = \\ 27 + 30 = \\ 28 + 51 = \\ 5 + 80 = \\ 29 + 70 = \\ 54 + 13 = \\ 42 + 16 = \\ 30 + 48 = \\ 2 + 24 = \\ 94 + 2 = \\ 67 + 32 = \\ 24 + 14 = \\ 29 + 60 = \\ 26 + 73 = \\ 27 + 41 = \\ 11 + 52 = \\ 13 + 62 = \\ 72 + 12 = \\ 7 + 61 = \\ 93 + 6 = \\ 11 + 10 = \\ 40 + 41 = \\ 91 + 6 = \\ 11 + 34 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 25 + 14 = \\ 28 + 30 = \\ 13 + 16 = \\ 61 + 16 = \\ 41 + 23 = \\ 20 + 55 = \\ 41 + 51 = \\ 31 + 28 = \\ 71 + 27 = \\ 31 + 58 = \\ 62 + 30 = \\ 27 + 50 = \\ 15 + 11 = \\ 27 + 21 = \\ 16 + 33 = \\ 19 + 70 = \\ 28 + 20 = \\ 30 + 63 = \\ 19 + 80 = \\ 78 + 11 = \\ 12 + 42 = \\ 33 + 53 = \\ 17 + 22 = \\ 24 + 23 = \\ 13 + 31 = \end{array}$$

$$\begin{array}{r} 23 + 71 = \\ 85 + 12 = \\ 30 + 50 = \\ 27 + 20 = \\ 50 + 41 = \\ 19 + 30 = \\ 74 + 23 = \\ 86 + 10 = \\ 4 + 23 = \\ 16 + 41 = \\ 60 + 24 = \\ 21 + 15 = \\ 12 + 86 = \\ 82 + 14 = \\ 73 + 24 = \\ 57 + 42 = \\ 36 + 51 = \\ 13 + 74 = \\ 26 + 12 = \\ 60 + 15 = \\ 4 + 92 = \\ 94 + 2 = \\ 75 + 13 = \\ 36 + 22 = \\ 22 + 73 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 22 = \\ 39 + 60 = \\ 19 + 60 = \\ 89 + 10 = \\ 20 + 57 = \\ 27 + 41 = \\ 22 + 11 = \\ 19 + 60 = \\ 27 + 31 = \\ 68 + 10 = \\ 31 + 15 = \\ 45 + 10 = \\ 19 + 70 = \\ 24 + 50 = \\ 58 + 31 = \\ 27 + 72 = \\ 30 + 65 = \\ 13 + 80 = \\ 13 + 20 = \\ 49 + 40 = \\ 22 + 11 = \\ 26 + 43 = \\ 20 + 28 = \\ 55 + 32 = \\ 62 + 10 = \end{array}$$

$$\begin{array}{r} 21 + 47 = \\ 8 + 40 = \\ 28 + 71 = \\ 73 + 23 = \\ 29 + 20 = \\ 44 + 42 = \\ 12 + 74 = \\ 29 + 60 = \\ 60 + 34 = \\ 24 + 50 = \\ 58 + 21 = \\ 2 + 74 = \\ 93 + 2 = \\ 97 + 1 = \\ 3 + 56 = \\ 38 + 10 = \\ 93 + 4 = \\ 83 + 10 = \\ 73 + 24 = \\ 26 + 63 = \\ 6 + 61 = \\ 13 + 61 = \\ 2 + 17 = \\ 16 + 43 = \\ 2 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 41 + 51 = \\ 25 + 62 = \\ 13 + 23 = \\ 83 + 11 = \\ 15 + 31 = \\ 10 + 47 = \\ 16 + 33 = \\ 49 + 30 = \\ 33 + 23 = \\ 20 + 10 = \\ 23 + 44 = \\ 31 + 58 = \\ 15 + 32 = \\ 31 + 15 = \\ 25 + 71 = \\ 28 + 10 = \\ 88 + 10 = \\ 80 + 12 = \\ 25 + 11 = \\ 32 + 50 = \\ 68 + 31 = \\ 13 + 23 = \\ 65 + 22 = \\ 12 + 65 = \\ 25 + 34 = \end{array}$$

$$\begin{array}{r} 20 + 17 = \\ 33 + 52 = \\ 29 + 40 = \\ 50 + 42 = \\ 33 + 20 = \\ 19 + 30 = \\ 91 + 3 = \\ 14 + 14 = \\ 7 + 11 = \\ 4 + 15 = \\ 32 + 12 = \\ 12 + 86 = \\ 94 + 4 = \\ 85 + 12 = \\ 12 + 20 = \\ 92 + 3 = \\ 55 + 22 = \\ 11 + 67 = \\ 51 + 36 = \\ 38 + 11 = \\ 28 + 21 = \\ 13 + 33 = \\ 25 + 23 = \\ 51 + 46 = \\ 25 + 14 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 18 + 60 = \\ 13 + 66 = \\ 21 + 40 = \\ 29 + 40 = \\ 17 + 62 = \\ 11 + 13 = \\ 78 + 10 = \\ 34 + 32 = \\ 78 + 11 = \\ 25 + 44 = \\ 18 + 80 = \\ 92 + 3 = \\ 21 + 18 = \\ 60 + 33 = \\ 33 + 32 = \\ 21 + 37 = \\ 53 + 21 = \\ 81 + 17 = \\ 16 + 11 = \\ 2 + 74 = \\ 35 + 31 = \\ 11 + 54 = \\ 45 + 40 = \\ 18 + 41 = \\ 58 + 10 = \end{array}$$

$$\begin{array}{r} 31 + 18 = \\ 57 + 21 = \\ 29 + 70 = \\ 59 + 20 = \\ 33 + 30 = \\ 7 + 61 = \\ 27 + 40 = \\ 45 + 54 = \\ 15 + 80 = \\ 13 + 51 = \\ 92 + 2 = \\ 17 + 62 = \\ 22 + 70 = \\ 21 + 65 = \\ 33 + 63 = \\ 29 + 50 = \\ 82 + 13 = \\ 42 + 46 = \\ 23 + 10 = \\ 34 + 34 = \\ 27 + 72 = \\ 49 + 50 = \\ 29 + 30 = \\ 32 + 30 = \\ 89 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 8 + 51 = \\ 11 + 46 = \\ 64 + 13 = \\ 29 + 60 = \\ 20 + 56 = \\ 17 + 40 = \\ 79 + 10 = \\ 16 + 63 = \\ 30 + 16 = \\ 20 + 72 = \\ 27 + 42 = \\ 29 + 70 = \\ 82 + 13 = \\ 48 + 31 = \\ 68 + 10 = \\ 25 + 60 = \\ 91 + 3 = \\ 26 + 72 = \\ 23 + 22 = \\ 33 + 62 = \\ 67 + 30 = \\ 21 + 58 = \\ 26 + 50 = \\ 66 + 10 = \\ 23 + 66 = \end{array}$$

$$\begin{array}{r} 63 + 20 = \\ 27 + 31 = \\ 18 + 50 = \\ 82 + 17 = \\ 85 + 10 = \\ 23 + 42 = \\ 31 + 36 = \\ 68 + 30 = \\ 76 + 21 = \\ 23 + 44 = \\ 14 + 34 = \\ 25 + 60 = \\ 20 + 40 = \\ 29 + 20 = \\ 21 + 50 = \\ 48 + 10 = \\ 41 + 23 = \\ 32 + 10 = \\ 23 + 53 = \\ 21 + 35 = \\ 41 + 18 = \\ 35 + 53 = \\ 13 + 85 = \\ 30 + 23 = \\ 67 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 54 + 13 = \\ 68 + 10 = \\ 31 + 22 = \\ 17 + 51 = \\ 21 + 44 = \\ 2 + 10 = \\ 36 + 62 = \\ 41 + 53 = \\ 73 + 11 = \\ 20 + 30 = \\ 22 + 53 = \\ 90 + 2 = \\ 29 + 30 = \\ 21 + 51 = \\ 75 + 14 = \\ 32 + 56 = \\ 30 + 66 = \\ 29 + 10 = \\ 70 + 23 = \\ 58 + 40 = \\ 6 + 81 = \\ 94 + 1 = \\ 35 + 21 = \\ 23 + 12 = \\ 63 + 31 = \end{array}$$

$$\begin{array}{r} 51 + 25 = \\ 47 + 21 = \\ 20 + 61 = \\ 97 + 2 = \\ 76 + 22 = \\ 14 + 70 = \\ 85 + 12 = \\ 39 + 30 = \\ 53 + 24 = \\ 34 + 21 = \\ 38 + 21 = \\ 15 + 31 = \\ 94 + 2 = \\ 70 + 26 = \\ 52 + 10 = \\ 24 + 53 = \\ 38 + 11 = \\ 31 + 47 = \\ 25 + 43 = \\ 91 + 4 = \\ 31 + 25 = \\ 18 + 61 = \\ 22 + 37 = \\ 19 + 10 = \\ 32 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 17 + 11 = \\ 3 + 22 = \\ 63 + 20 = \\ 26 + 10 = \\ 27 + 72 = \\ 97 + 2 = \\ 23 + 66 = \\ 56 + 22 = \\ 31 + 26 = \\ 27 + 30 = \\ 86 + 10 = \\ 21 + 65 = \\ 14 + 14 = \\ 17 + 72 = \\ 31 + 31 = \\ 73 + 11 = \\ 58 + 21 = \\ 11 + 37 = \\ 23 + 32 = \\ 9 + 90 = \\ 50 + 34 = \\ 21 + 15 = \\ 15 + 33 = \\ 71 + 13 = \\ 38 + 11 = \end{array}$$

$$\begin{array}{r} 69 + 30 = \\ 11 + 21 = \\ 11 + 50 = \\ 27 + 52 = \\ 53 + 14 = \\ 12 + 43 = \\ 12 + 31 = \\ 25 + 33 = \\ 19 + 60 = \\ 13 + 32 = \\ 74 + 11 = \\ 93 + 6 = \\ 12 + 32 = \\ 80 + 14 = \\ 2 + 57 = \\ 28 + 11 = \\ 24 + 25 = \\ 13 + 76 = \\ 73 + 11 = \\ 31 + 31 = \\ 84 + 15 = \\ 47 + 21 = \\ 15 + 80 = \\ 25 + 23 = \\ 25 + 54 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 23 + 55 = \\ 32 + 64 = \\ 77 + 22 = \\ 28 + 51 = \\ 66 + 13 = \\ 58 + 11 = \\ 32 + 27 = \\ 6 + 21 = \\ 59 + 10 = \\ 27 + 30 = \\ 14 + 42 = \\ 24 + 31 = \\ 13 + 72 = \\ 22 + 43 = \\ 54 + 44 = \\ 70 + 18 = \\ 90 + 3 = \\ 16 + 10 = \\ 83 + 14 = \\ 12 + 13 = \\ 34 + 55 = \\ 74 + 24 = \\ 10 + 74 = \\ 46 + 52 = \\ 27 + 71 = \end{array}$$

$$\begin{array}{r} 48 + 10 = \\ 31 + 26 = \\ 24 + 75 = \\ 31 + 21 = \\ 12 + 47 = \\ 41 + 53 = \\ 28 + 51 = \\ 53 + 21 = \\ 23 + 31 = \\ 15 + 50 = \\ 56 + 11 = \\ 78 + 21 = \\ 68 + 10 = \\ 42 + 56 = \\ 4 + 91 = \\ 27 + 31 = \\ 11 + 68 = \\ 29 + 60 = \\ 12 + 13 = \\ 38 + 30 = \\ 25 + 64 = \\ 12 + 67 = \\ 71 + 18 = \\ 22 + 71 = \\ 12 + 47 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 45 + 12 = \\ 85 + 13 = \\ 29 + 60 = \\ 16 + 81 = \\ 28 + 40 = \\ 41 + 20 = \\ 7 + 90 = \\ 8 + 91 = \\ 14 + 50 = \\ 11 + 11 = \\ 13 + 82 = \\ 22 + 67 = \\ 13 + 56 = \\ 11 + 54 = \\ 93 + 3 = \\ 75 + 14 = \\ 54 + 42 = \\ 79 + 20 = \\ 25 + 21 = \\ 16 + 22 = \\ 69 + 20 = \\ 81 + 15 = \\ 20 + 59 = \\ 28 + 30 = \\ 47 + 11 = \end{array}$$

$$\begin{array}{r} 25 + 61 = \\ 26 + 41 = \\ 19 + 50 = \\ 19 + 80 = \\ 26 + 72 = \\ 27 + 50 = \\ 29 + 20 = \\ 57 + 12 = \\ 24 + 42 = \\ 16 + 61 = \\ 20 + 67 = \\ 56 + 31 = \\ 32 + 57 = \\ 9 + 80 = \\ 59 + 20 = \\ 16 + 30 = \\ 97 + 1 = \\ 13 + 50 = \\ 59 + 10 = \\ 35 + 51 = \\ 14 + 70 = \\ 47 + 30 = \\ 73 + 16 = \\ 84 + 14 = \\ 21 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 7 + 81 = \\ 18 + 51 = \\ 28 + 71 = \\ 83 + 11 = \\ 15 + 60 = \\ 63 + 20 = \\ 18 + 50 = \\ 24 + 73 = \\ 75 + 24 = \\ 67 + 30 = \\ 20 + 20 = \\ 15 + 84 = \\ 25 + 40 = \\ 91 + 6 = \\ 95 + 2 = \\ 79 + 20 = \\ 71 + 14 = \\ 17 + 31 = \\ 80 + 16 = \\ 18 + 11 = \\ 87 + 12 = \\ 40 + 40 = \\ 24 + 45 = \\ 26 + 12 = \\ 56 + 41 = \end{array}$$

$$\begin{array}{r} 80 + 18 = \\ 47 + 10 = \\ 30 + 24 = \\ 15 + 73 = \\ 69 + 20 = \\ 93 + 2 = \\ 4 + 35 = \\ 18 + 51 = \\ 16 + 31 = \\ 28 + 41 = \\ 92 + 1 = \\ 61 + 15 = \\ 32 + 17 = \\ 67 + 20 = \\ 25 + 14 = \\ 77 + 12 = \\ 14 + 50 = \\ 21 + 52 = \\ 24 + 31 = \\ 48 + 41 = \\ 12 + 13 = \\ 27 + 31 = \\ 31 + 30 = \\ 82 + 11 = \\ 10 + 41 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 24 = \\ 25 + 61 = \\ 19 + 40 = \\ 33 + 62 = \\ 4 + 75 = \\ 21 + 61 = \\ 17 + 61 = \\ 80 + 15 = \\ 75 + 22 = \\ 37 + 22 = \\ 27 + 40 = \\ 47 + 31 = \\ 16 + 83 = \\ 2 + 46 = \\ 50 + 41 = \\ 81 + 10 = \\ 94 + 5 = \\ 47 + 12 = \\ 14 + 81 = \\ 2 + 20 = \\ 18 + 40 = \\ 29 + 20 = \\ 74 + 24 = \\ 94 + 5 = \\ 4 + 24 = \end{array}$$

$$\begin{array}{r} 12 + 30 = \\ 92 + 3 = \\ 11 + 44 = \\ 26 + 40 = \\ 28 + 10 = \\ 13 + 23 = \\ 35 + 63 = \\ 18 + 60 = \\ 91 + 6 = \\ 24 + 50 = \\ 78 + 20 = \\ 29 + 30 = \\ 71 + 24 = \\ 79 + 10 = \\ 33 + 11 = \\ 30 + 22 = \\ 47 + 31 = \\ 64 + 12 = \\ 34 + 52 = \\ 29 + 50 = \\ 78 + 11 = \\ 27 + 20 = \\ 97 + 1 = \\ 15 + 50 = \\ 19 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 88 + 10 = \\ 62 + 33 = \\ 72 + 15 = \\ 96 + 3 = \\ 39 + 30 = \\ 93 + 1 = \\ 16 + 11 = \\ 74 + 24 = \\ 20 + 22 = \\ 7 + 20 = \\ 48 + 30 = \\ 31 + 51 = \\ 47 + 20 = \\ 62 + 23 = \\ 30 + 23 = \\ 23 + 13 = \\ 91 + 4 = \\ 13 + 24 = \\ 14 + 14 = \\ 73 + 20 = \\ 30 + 24 = \\ 68 + 11 = \\ 47 + 20 = \\ 58 + 10 = \\ 41 + 23 = \end{array}$$

$$\begin{array}{r} 67 + 22 = \\ 36 + 61 = \\ 60 + 20 = \\ 52 + 37 = \\ 14 + 41 = \\ 71 + 28 = \\ 81 + 14 = \\ 39 + 50 = \\ 16 + 70 = \\ 73 + 20 = \\ 14 + 75 = \\ 70 + 21 = \\ 32 + 17 = \\ 77 + 12 = \\ 93 + 5 = \\ 48 + 50 = \\ 15 + 62 = \\ 30 + 63 = \\ 13 + 46 = \\ 78 + 10 = \\ 37 + 20 = \\ 33 + 52 = \\ 71 + 13 = \\ 70 + 10 = \\ 24 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 23 + 11 = \\ 6 + 80 = \\ 85 + 11 = \\ 85 + 12 = \\ 24 + 61 = \\ 48 + 20 = \\ 26 + 53 = \\ 21 + 34 = \\ 24 + 52 = \\ 10 + 38 = \\ 12 + 23 = \\ 61 + 23 = \\ 33 + 46 = \\ 62 + 17 = \\ 17 + 21 = \\ 19 + 10 = \\ 65 + 20 = \\ 36 + 21 = \\ 73 + 21 = \\ 11 + 16 = \\ 3 + 94 = \\ 82 + 16 = \\ 40 + 59 = \\ 19 + 70 = \\ 21 + 73 = \end{array}$$

$$\begin{array}{r} 27 + 42 = \\ 62 + 12 = \\ 89 + 10 = \\ 39 + 30 = \\ 92 + 1 = \\ 11 + 53 = \\ 19 + 30 = \\ 25 + 13 = \\ 23 + 14 = \\ 67 + 30 = \\ 30 + 42 = \\ 79 + 10 = \\ 24 + 25 = \\ 23 + 35 = \\ 20 + 10 = \\ 34 + 61 = \\ 97 + 2 = \\ 31 + 17 = \\ 26 + 42 = \\ 12 + 84 = \\ 10 + 59 = \\ 5 + 60 = \\ 60 + 20 = \\ 59 + 40 = \\ 41 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 53 + 34 = \\ 24 + 12 = \\ 29 + 50 = \\ 18 + 41 = \\ 10 + 21 = \\ 87 + 10 = \\ 62 + 20 = \\ 17 + 40 = \\ 22 + 16 = \\ 34 + 32 = \\ 26 + 70 = \\ 21 + 68 = \\ 76 + 11 = \\ 71 + 17 = \\ 11 + 25 = \\ 30 + 29 = \\ 25 + 44 = \\ 42 + 20 = \\ 29 + 50 = \\ 25 + 11 = \\ 18 + 60 = \\ 19 + 30 = \\ 38 + 50 = \\ 15 + 30 = \\ 22 + 73 = \end{array}$$

$$\begin{array}{r} 25 + 53 = \\ 24 + 45 = \\ 24 + 51 = \\ 5 + 43 = \\ 41 + 37 = \\ 17 + 61 = \\ 16 + 11 = \\ 22 + 34 = \\ 17 + 10 = \\ 76 + 12 = \\ 92 + 1 = \\ 64 + 15 = \\ 39 + 50 = \\ 22 + 63 = \\ 27 + 51 = \\ 45 + 44 = \\ 25 + 60 = \\ 46 + 10 = \\ 34 + 10 = \\ 13 + 16 = \\ 33 + 54 = \\ 31 + 18 = \\ 32 + 10 = \\ 73 + 25 = \\ 24 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 11 + 21 = \\ 39 + 40 = \\ 31 + 48 = \\ 2 + 47 = \\ 74 + 21 = \\ 64 + 12 = \\ 68 + 10 = \\ 20 + 49 = \\ 27 + 30 = \\ 27 + 62 = \\ 11 + 38 = \\ 75 + 22 = \\ 13 + 35 = \\ 82 + 10 = \\ 71 + 15 = \\ 23 + 25 = \\ 9 + 80 = \\ 18 + 51 = \\ 21 + 76 = \\ 20 + 70 = \\ 22 + 66 = \\ 32 + 27 = \\ 19 + 80 = \\ 13 + 36 = \\ 33 + 36 = \end{array}$$

$$\begin{array}{r} 22 + 71 = \\ 74 + 15 = \\ 26 + 32 = \\ 6 + 73 = \\ 15 + 83 = \\ 38 + 20 = \\ 70 + 13 = \\ 21 + 63 = \\ 73 + 21 = \\ 82 + 17 = \\ 76 + 12 = \\ 93 + 5 = \\ 15 + 64 = \\ 24 + 43 = \\ 31 + 40 = \\ 89 + 10 = \\ 2 + 74 = \\ 28 + 30 = \\ 48 + 30 = \\ 31 + 57 = \\ 32 + 24 = \\ 87 + 12 = \\ 48 + 41 = \\ 26 + 13 = \\ 16 + 32 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 65 + 22 = \\ 31 + 24 = \\ 77 + 10 = \\ 48 + 30 = \\ 18 + 61 = \\ 26 + 40 = \\ 32 + 44 = \\ 20 + 55 = \\ 27 + 42 = \\ 82 + 11 = \\ 16 + 81 = \\ 73 + 10 = \\ 22 + 26 = \\ 33 + 51 = \\ 23 + 60 = \\ 19 + 30 = \\ 27 + 20 = \\ 72 + 26 = \\ 18 + 20 = \\ 26 + 62 = \\ 27 + 50 = \\ 23 + 63 = \\ 96 + 2 = \\ 24 + 30 = \\ 11 + 87 = \end{array}$$

$$\begin{array}{r} 18 + 71 = \\ 88 + 10 = \\ 11 + 40 = \\ 65 + 20 = \\ 13 + 66 = \\ 35 + 61 = \\ 66 + 20 = \\ 14 + 70 = \\ 30 + 23 = \\ 29 + 50 = \\ 33 + 43 = \\ 96 + 1 = \\ 14 + 61 = \\ 26 + 42 = \\ 11 + 45 = \\ 10 + 38 = \\ 25 + 54 = \\ 37 + 61 = \\ 26 + 30 = \\ 21 + 64 = \\ 18 + 11 = \\ 78 + 11 = \\ 8 + 80 = \\ 59 + 30 = \\ 14 + 73 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 9 + 20 = \\ 11 + 42 = \\ 73 + 14 = \\ 80 + 12 = \\ 32 + 12 = \\ 46 + 42 = \\ 27 + 31 = \\ 81 + 13 = \\ 20 + 71 = \\ 82 + 11 = \\ 30 + 26 = \\ 18 + 60 = \\ 12 + 85 = \\ 33 + 55 = \\ 15 + 23 = \\ 20 + 49 = \\ 27 + 51 = \\ 68 + 21 = \\ 72 + 10 = \\ 12 + 81 = \\ 27 + 61 = \\ 15 + 81 = \\ 25 + 50 = \\ 33 + 33 = \\ 9 + 70 = \end{array}$$

$$\begin{array}{r} 20 + 54 = \\ 16 + 50 = \\ 41 + 51 = \\ 24 + 45 = \\ 26 + 21 = \\ 8 + 80 = \\ 73 + 20 = \\ 26 + 11 = \\ 12 + 62 = \\ 14 + 62 = \\ 6 + 22 = \\ 19 + 20 = \\ 23 + 74 = \\ 7 + 31 = \\ 26 + 31 = \\ 82 + 14 = \\ 33 + 50 = \\ 29 + 40 = \\ 29 + 30 = \\ 88 + 11 = \\ 61 + 27 = \\ 30 + 52 = \\ 40 + 35 = \\ 27 + 62 = \\ 69 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 11 + 53 = \\ 26 + 42 = \\ 23 + 54 = \\ 18 + 60 = \\ 18 + 20 = \\ 34 + 60 = \\ 16 + 50 = \\ 3 + 55 = \\ 45 + 40 = \\ 97 + 2 = \\ 29 + 30 = \\ 14 + 23 = \\ 25 + 52 = \\ 17 + 51 = \\ 60 + 20 = \\ 45 + 31 = \\ 42 + 10 = \\ 84 + 12 = \\ 61 + 35 = \\ 59 + 40 = \\ 23 + 52 = \\ 11 + 74 = \\ 31 + 31 = \\ 10 + 60 = \\ 24 + 45 = \end{array}$$

$$\begin{array}{r} 14 + 35 = \\ 25 + 20 = \\ 31 + 15 = \\ 39 + 40 = \\ 33 + 60 = \\ 23 + 74 = \\ 24 + 30 = \\ 90 + 8 = \\ 31 + 52 = \\ 92 + 5 = \\ 26 + 40 = \\ 86 + 11 = \\ 29 + 10 = \\ 18 + 10 = \\ 15 + 11 = \\ 18 + 50 = \\ 93 + 5 = \\ 17 + 81 = \\ 18 + 31 = \\ 30 + 11 = \\ 27 + 21 = \\ 35 + 61 = \\ 31 + 66 = \\ 57 + 21 = \\ 18 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 83 + 11 = \\ 35 + 23 = \\ 63 + 35 = \\ 41 + 50 = \\ 17 + 32 = \\ 11 + 64 = \\ 2 + 75 = \\ 27 + 20 = \\ 67 + 22 = \\ 25 + 13 = \\ 88 + 10 = \\ 57 + 30 = \\ 14 + 20 = \\ 91 + 8 = \\ 43 + 52 = \\ 32 + 62 = \\ 32 + 60 = \\ 14 + 21 = \\ 13 + 72 = \\ 80 + 10 = \\ 31 + 37 = \\ 62 + 36 = \\ 24 + 52 = \\ 34 + 24 = \\ 83 + 12 = \end{array}$$

$$\begin{array}{r} 31 + 41 = \\ 26 + 70 = \\ 28 + 40 = \\ 24 + 15 = \\ 12 + 40 = \\ 23 + 16 = \\ 32 + 67 = \\ 56 + 33 = \\ 25 + 32 = \\ 8 + 11 = \\ 63 + 23 = \\ 89 + 10 = \\ 49 + 20 = \\ 28 + 70 = \\ 24 + 73 = \\ 3 + 44 = \\ 83 + 12 = \\ 83 + 15 = \\ 27 + 60 = \\ 31 + 61 = \\ 39 + 50 = \\ 55 + 14 = \\ 97 + 2 = \\ 22 + 17 = \\ 13 + 85 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 40 + 52 = \\ 53 + 41 = \\ 31 + 21 = \\ 15 + 64 = \\ 4 + 62 = \\ 84 + 15 = \\ 97 + 2 = \\ 13 + 25 = \\ 17 + 22 = \\ 55 + 42 = \\ 64 + 35 = \\ 18 + 71 = \\ 94 + 4 = \\ 88 + 10 = \\ 46 + 33 = \\ 8 + 21 = \\ 80 + 18 = \\ 31 + 18 = \\ 31 + 45 = \\ 59 + 40 = \\ 15 + 80 = \\ 72 + 23 = \\ 12 + 83 = \\ 24 + 51 = \\ 27 + 20 = \end{array}$$

$$\begin{array}{r} 47 + 11 = \\ 29 + 40 = \\ 28 + 60 = \\ 3 + 20 = \\ 25 + 41 = \\ 91 + 6 = \\ 47 + 10 = \\ 46 + 11 = \\ 21 + 25 = \\ 63 + 20 = \\ 79 + 20 = \\ 15 + 41 = \\ 16 + 62 = \\ 44 + 33 = \\ 89 + 10 = \\ 30 + 53 = \\ 86 + 13 = \\ 32 + 64 = \\ 24 + 32 = \\ 14 + 81 = \\ 92 + 6 = \\ 19 + 40 = \\ 17 + 52 = \\ 62 + 30 = \\ 22 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 27 + 22 = \\ 23 + 51 = \\ 6 + 20 = \\ 60 + 20 = \\ 40 + 27 = \\ 78 + 20 = \\ 48 + 21 = \\ 85 + 10 = \\ 32 + 10 = \\ 67 + 10 = \\ 96 + 1 = \\ 20 + 55 = \\ 22 + 11 = \\ 90 + 7 = \\ 31 + 30 = \\ 21 + 10 = \\ 27 + 51 = \\ 33 + 45 = \\ 22 + 36 = \\ 32 + 36 = \\ 25 + 21 = \\ 47 + 32 = \\ 87 + 10 = \\ 25 + 51 = \\ 21 + 41 = \end{array}$$

$$\begin{array}{r} 86 + 12 = \\ 47 + 11 = \\ 3 + 84 = \\ 83 + 11 = \\ 34 + 44 = \\ 64 + 30 = \\ 77 + 10 = \\ 11 + 18 = \\ 86 + 12 = \\ 13 + 64 = \\ 86 + 10 = \\ 24 + 52 = \\ 45 + 30 = \\ 18 + 80 = \\ 76 + 22 = \\ 43 + 52 = \\ 56 + 30 = \\ 86 + 13 = \\ 26 + 21 = \\ 21 + 52 = \\ 28 + 70 = \\ 49 + 40 = \\ 74 + 14 = \\ 83 + 14 = \\ 33 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 28 + 30 = \\ 11 + 85 = \\ 12 + 22 = \\ 65 + 14 = \\ 27 + 40 = \\ 51 + 40 = \\ 18 + 21 = \\ 93 + 6 = \\ 49 + 30 = \\ 18 + 20 = \\ 70 + 19 = \\ 21 + 51 = \\ 33 + 51 = \\ 35 + 13 = \\ 38 + 11 = \\ 12 + 80 = \\ 24 + 10 = \\ 17 + 40 = \\ 23 + 76 = \\ 28 + 51 = \\ 24 + 13 = \\ 18 + 51 = \\ 17 + 30 = \\ 7 + 20 = \\ 25 + 70 = \end{array}$$

$$\begin{array}{r} 26 + 42 = \\ 33 + 25 = \\ 38 + 50 = \\ 41 + 36 = \\ 31 + 50 = \\ 14 + 54 = \\ 22 + 20 = \\ 73 + 12 = \\ 31 + 26 = \\ 93 + 4 = \\ 23 + 72 = \\ 24 + 43 = \\ 21 + 31 = \\ 35 + 12 = \\ 29 + 20 = \\ 31 + 60 = \\ 25 + 51 = \\ 20 + 68 = \\ 24 + 61 = \\ 13 + 64 = \\ 84 + 12 = \\ 40 + 29 = \\ 30 + 33 = \\ 21 + 62 = \\ 28 + 51 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 10 + 14 = \\ 7 + 21 = \\ 19 + 10 = \\ 66 + 22 = \\ 27 + 61 = \\ 9 + 10 = \\ 15 + 44 = \\ 43 + 30 = \\ 30 + 50 = \\ 56 + 10 = \\ 15 + 62 = \\ 21 + 28 = \\ 19 + 30 = \\ 94 + 4 = \\ 25 + 33 = \\ 54 + 35 = \\ 54 + 32 = \\ 11 + 61 = \\ 30 + 14 = \\ 29 + 30 = \\ 6 + 20 = \\ 10 + 51 = \\ 28 + 50 = \\ 22 + 43 = \\ 60 + 11 = \end{array}$$

$$\begin{array}{r} 67 + 10 = \\ 16 + 40 = \\ 30 + 59 = \\ 89 + 10 = \\ 15 + 53 = \\ 13 + 71 = \\ 15 + 31 = \\ 95 + 2 = \\ 11 + 14 = \\ 26 + 61 = \\ 12 + 65 = \\ 27 + 72 = \\ 39 + 20 = \\ 33 + 14 = \\ 16 + 42 = \\ 33 + 20 = \\ 27 + 12 = \\ 25 + 70 = \\ 24 + 42 = \\ 88 + 10 = \\ 82 + 13 = \\ 68 + 11 = \\ 97 + 2 = \\ 32 + 47 = \\ 76 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 51 + 32 = \\ 15 + 31 = \\ 47 + 20 = \\ 79 + 20 = \\ 88 + 11 = \\ 74 + 11 = \\ 25 + 73 = \\ 37 + 51 = \\ 47 + 42 = \\ 28 + 51 = \\ 29 + 40 = \\ 35 + 22 = \\ 63 + 34 = \\ 64 + 34 = \\ 18 + 70 = \\ 21 + 28 = \\ 94 + 1 = \\ 19 + 40 = \\ 14 + 53 = \\ 58 + 30 = \\ 7 + 40 = \\ 33 + 61 = \\ 48 + 30 = \\ 33 + 20 = \\ 89 + 10 = \end{array}$$

$$\begin{array}{r} 17 + 71 = \\ 48 + 40 = \\ 20 + 15 = \\ 5 + 54 = \\ 21 + 60 = \\ 24 + 70 = \\ 86 + 11 = \\ 24 + 25 = \\ 96 + 3 = \\ 59 + 30 = \\ 2 + 23 = \\ 16 + 72 = \\ 33 + 16 = \\ 11 + 37 = \\ 8 + 80 = \\ 43 + 14 = \\ 28 + 50 = \\ 17 + 51 = \\ 38 + 10 = \\ 19 + 20 = \\ 3 + 54 = \\ 56 + 20 = \\ 25 + 24 = \\ 23 + 60 = \\ 15 + 34 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 25 + 12 = \\ 19 + 80 = \\ 29 + 50 = \\ 77 + 12 = \\ 71 + 23 = \\ 78 + 11 = \\ 14 + 45 = \\ 23 + 60 = \\ 36 + 22 = \\ 12 + 62 = \\ 21 + 36 = \\ 80 + 11 = \\ 60 + 34 = \\ 24 + 30 = \\ 13 + 63 = \\ 20 + 26 = \\ 79 + 20 = \\ 28 + 60 = \\ 31 + 63 = \\ 11 + 38 = \\ 33 + 10 = \\ 68 + 10 = \\ 69 + 20 = \\ 22 + 40 = \\ 80 + 11 = \end{array}$$

$$\begin{array}{r} 79 + 20 = \\ 2 + 34 = \\ 22 + 24 = \\ 28 + 11 = \\ 90 + 9 = \\ 25 + 11 = \\ 23 + 41 = \\ 76 + 10 = \\ 51 + 25 = \\ 95 + 4 = \\ 84 + 11 = \\ 62 + 32 = \\ 21 + 70 = \\ 30 + 32 = \\ 51 + 14 = \\ 24 + 14 = \\ 23 + 14 = \\ 3 + 73 = \\ 18 + 60 = \\ 9 + 80 = \\ 14 + 23 = \\ 6 + 43 = \\ 97 + 2 = \\ 59 + 30 = \\ 88 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 19 + 50 = \\ 80 + 14 = \\ 41 + 26 = \\ 18 + 50 = \\ 25 + 30 = \\ 33 + 34 = \\ 40 + 20 = \\ 17 + 12 = \\ 27 + 72 = \\ 28 + 21 = \\ 19 + 30 = \\ 50 + 41 = \\ 30 + 15 = \\ 61 + 25 = \\ 78 + 21 = \\ 16 + 62 = \\ 27 + 62 = \\ 12 + 73 = \\ 13 + 84 = \\ 45 + 40 = \\ 3 + 80 = \\ 5 + 31 = \\ 20 + 78 = \\ 18 + 40 = \\ 49 + 50 = \end{array}$$

$$\begin{array}{r} 35 + 40 = \\ 92 + 2 = \\ 84 + 15 = \\ 27 + 61 = \\ 26 + 23 = \\ 96 + 1 = \\ 77 + 20 = \\ 53 + 14 = \\ 92 + 3 = \\ 51 + 25 = \\ 59 + 20 = \\ 67 + 12 = \\ 88 + 11 = \\ 63 + 25 = \\ 24 + 34 = \\ 62 + 36 = \\ 17 + 42 = \\ 73 + 26 = \\ 78 + 11 = \\ 72 + 11 = \\ 27 + 40 = \\ 43 + 56 = \\ 19 + 50 = \\ 9 + 60 = \\ 88 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 36 = \\ 25 + 32 = \\ 56 + 22 = \\ 47 + 12 = \\ 18 + 50 = \\ 29 + 30 = \\ 20 + 25 = \\ 64 + 31 = \\ 84 + 11 = \\ 2 + 70 = \\ 25 + 52 = \\ 6 + 50 = \\ 57 + 32 = \\ 7 + 62 = \\ 89 + 10 = \\ 26 + 10 = \\ 59 + 10 = \\ 24 + 60 = \\ 31 + 58 = \\ 32 + 16 = \\ 42 + 21 = \\ 25 + 32 = \\ 38 + 61 = \\ 58 + 30 = \\ 90 + 4 = \end{array}$$

$$\begin{array}{r} 97 + 1 = \\ 5 + 40 = \\ 56 + 41 = \\ 22 + 25 = \\ 54 + 31 = \\ 28 + 10 = \\ 19 + 70 = \\ 30 + 15 = \\ 11 + 38 = \\ 14 + 24 = \\ 24 + 40 = \\ 62 + 24 = \\ 40 + 37 = \\ 2 + 50 = \\ 70 + 22 = \\ 46 + 31 = \\ 79 + 20 = \\ 16 + 11 = \\ 23 + 76 = \\ 20 + 36 = \\ 40 + 23 = \\ 14 + 61 = \\ 15 + 51 = \\ 26 + 22 = \\ 38 + 41 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 9 + 40 = \\ 77 + 21 = \\ 19 + 30 = \\ 32 + 50 = \\ 66 + 10 = \\ 33 + 33 = \\ 4 + 82 = \\ 18 + 61 = \\ 35 + 20 = \\ 49 + 20 = \\ 78 + 20 = \\ 33 + 56 = \\ 77 + 20 = \\ 15 + 33 = \\ 12 + 11 = \\ 32 + 23 = \\ 27 + 22 = \\ 96 + 2 = \\ 12 + 37 = \\ 14 + 73 = \\ 19 + 30 = \\ 22 + 31 = \\ 26 + 13 = \\ 72 + 22 = \\ 24 + 62 = \end{array}$$

$$\begin{array}{r} 31 + 63 = \\ 16 + 62 = \\ 12 + 66 = \\ 27 + 30 = \\ 30 + 39 = \\ 38 + 30 = \\ 19 + 60 = \\ 17 + 10 = \\ 19 + 30 = \\ 63 + 11 = \\ 43 + 20 = \\ 48 + 20 = \\ 26 + 51 = \\ 32 + 24 = \\ 15 + 54 = \\ 14 + 71 = \\ 36 + 23 = \\ 27 + 41 = \\ 71 + 28 = \\ 22 + 50 = \\ 21 + 70 = \\ 14 + 82 = \\ 75 + 10 = \\ 20 + 77 = \\ 11 + 73 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 42 + 31 = \\ 75 + 13 = \\ 22 + 10 = \\ 16 + 30 = \\ 20 + 70 = \\ 50 + 14 = \\ 47 + 50 = \\ 29 + 50 = \\ 77 + 11 = \\ 50 + 10 = \\ 21 + 15 = \\ 56 + 31 = \\ 18 + 41 = \\ 23 + 44 = \\ 29 + 50 = \\ 14 + 61 = \\ 54 + 30 = \\ 16 + 22 = \\ 16 + 50 = \\ 85 + 11 = \\ 87 + 11 = \\ 18 + 41 = \\ 12 + 75 = \\ 23 + 40 = \\ 25 + 40 = \end{array}$$

$$\begin{array}{r} 29 + 40 = \\ 15 + 33 = \\ 20 + 52 = \\ 29 + 50 = \\ 33 + 66 = \\ 3 + 85 = \\ 25 + 30 = \\ 97 + 1 = \\ 24 + 54 = \\ 49 + 50 = \\ 12 + 55 = \\ 21 + 46 = \\ 32 + 24 = \\ 7 + 20 = \\ 23 + 75 = \\ 44 + 13 = \\ 46 + 53 = \\ 15 + 30 = \\ 78 + 10 = \\ 11 + 38 = \\ 32 + 15 = \\ 56 + 40 = \\ 14 + 44 = \\ 79 + 10 = \\ 41 + 51 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 24 + 40 = \\ 19 + 10 = \\ 37 + 30 = \\ 26 + 60 = \\ 30 + 23 = \\ 25 + 51 = \\ 19 + 60 = \\ 29 + 20 = \\ 89 + 10 = \\ 35 + 34 = \\ 72 + 23 = \\ 19 + 70 = \\ 65 + 11 = \\ 96 + 3 = \\ 14 + 13 = \\ 11 + 21 = \\ 56 + 31 = \\ 33 + 25 = \\ 15 + 64 = \\ 2 + 35 = \\ 59 + 30 = \\ 88 + 10 = \\ 88 + 10 = \\ 16 + 83 = \\ 34 + 15 = \end{array}$$

$$\begin{array}{r} 4 + 91 = \\ 43 + 20 = \\ 60 + 13 = \\ 32 + 52 = \\ 29 + 20 = \\ 7 + 22 = \\ 90 + 3 = \\ 87 + 11 = \\ 92 + 6 = \\ 41 + 57 = \\ 8 + 50 = \\ 28 + 40 = \\ 2 + 47 = \\ 94 + 2 = \\ 75 + 22 = \\ 28 + 30 = \\ 15 + 60 = \\ 24 + 63 = \\ 13 + 44 = \\ 8 + 41 = \\ 16 + 21 = \\ 33 + 52 = \\ 9 + 90 = \\ 17 + 40 = \\ 19 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 73 + 25 = \\ 24 + 13 = \\ 80 + 14 = \\ 12 + 84 = \\ 66 + 31 = \\ 89 + 10 = \\ 32 + 53 = \\ 71 + 21 = \\ 50 + 14 = \\ 97 + 1 = \\ 51 + 22 = \\ 23 + 41 = \\ 27 + 51 = \\ 31 + 12 = \\ 58 + 31 = \\ 32 + 44 = \\ 33 + 44 = \\ 19 + 50 = \\ 36 + 12 = \\ 90 + 4 = \\ 5 + 40 = \\ 21 + 52 = \\ 26 + 22 = \\ 24 + 52 = \\ 95 + 1 = \end{array}$$

$$\begin{array}{r} 17 + 12 = \\ 16 + 83 = \\ 22 + 46 = \\ 32 + 42 = \\ 58 + 40 = \\ 23 + 65 = \\ 27 + 30 = \\ 72 + 15 = \\ 34 + 30 = \\ 30 + 45 = \\ 34 + 62 = \\ 51 + 23 = \\ 31 + 28 = \\ 47 + 32 = \\ 77 + 10 = \\ 18 + 20 = \\ 18 + 40 = \\ 72 + 14 = \\ 84 + 11 = \\ 28 + 31 = \\ 24 + 72 = \\ 66 + 32 = \\ 20 + 62 = \\ 32 + 64 = \\ 16 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 63 = \\ 12 + 15 = \\ 80 + 17 = \\ 32 + 16 = \\ 86 + 13 = \\ 19 + 80 = \\ 11 + 55 = \\ 26 + 43 = \\ 23 + 64 = \\ 29 + 70 = \\ 88 + 10 = \\ 38 + 40 = \\ 25 + 40 = \\ 87 + 11 = \\ 92 + 4 = \\ 33 + 23 = \\ 49 + 30 = \\ 31 + 31 = \\ 84 + 12 = \\ 46 + 32 = \\ 40 + 31 = \\ 16 + 11 = \\ 44 + 14 = \\ 39 + 40 = \\ 44 + 31 = \end{array}$$

$$\begin{array}{r} 70 + 19 = \\ 7 + 72 = \\ 29 + 30 = \\ 39 + 60 = \\ 14 + 80 = \\ 33 + 34 = \\ 14 + 33 = \\ 23 + 10 = \\ 17 + 52 = \\ 48 + 10 = \\ 74 + 13 = \\ 27 + 52 = \\ 93 + 1 = \\ 33 + 53 = \\ 43 + 32 = \\ 32 + 40 = \\ 21 + 52 = \\ 92 + 2 = \\ 35 + 20 = \\ 4 + 33 = \\ 18 + 80 = \\ 20 + 33 = \\ 8 + 11 = \\ 18 + 30 = \\ 12 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 46 + 30 = \\ 11 + 50 = \\ 71 + 26 = \\ 31 + 28 = \\ 28 + 70 = \\ 88 + 11 = \\ 25 + 10 = \\ 29 + 10 = \\ 24 + 25 = \\ 30 + 51 = \\ 34 + 54 = \\ 10 + 49 = \\ 60 + 23 = \\ 4 + 13 = \\ 17 + 81 = \\ 29 + 40 = \\ 25 + 23 = \\ 38 + 10 = \\ 23 + 43 = \\ 93 + 4 = \\ 82 + 15 = \\ 41 + 53 = \\ 25 + 70 = \\ 21 + 55 = \\ 72 + 10 = \end{array}$$

$$\begin{array}{r} 20 + 36 = \\ 25 + 43 = \\ 30 + 17 = \\ 72 + 17 = \\ 23 + 33 = \\ 6 + 11 = \\ 36 + 60 = \\ 16 + 21 = \\ 74 + 24 = \\ 48 + 21 = \\ 18 + 10 = \\ 91 + 1 = \\ 33 + 41 = \\ 34 + 52 = \\ 11 + 31 = \\ 54 + 22 = \\ 68 + 21 = \\ 33 + 31 = \\ 70 + 24 = \\ 12 + 62 = \\ 11 + 73 = \\ 29 + 70 = \\ 88 + 11 = \\ 20 + 36 = \\ 82 + 17 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 56 + 12 = \\ 16 + 82 = \\ 85 + 14 = \\ 95 + 2 = \\ 66 + 13 = \\ 11 + 62 = \\ 44 + 10 = \\ 33 + 11 = \\ 85 + 14 = \\ 24 + 21 = \\ 7 + 50 = \\ 2 + 91 = \\ 68 + 10 = \\ 56 + 43 = \\ 81 + 16 = \\ 27 + 40 = \\ 25 + 52 = \\ 28 + 21 = \\ 45 + 22 = \\ 13 + 86 = \\ 75 + 14 = \\ 6 + 53 = \\ 51 + 16 = \\ 22 + 15 = \\ 40 + 15 = \end{array}$$

$$\begin{array}{r} 13 + 80 = \\ 20 + 28 = \\ 26 + 41 = \\ 66 + 10 = \\ 27 + 70 = \\ 4 + 14 = \\ 84 + 14 = \\ 71 + 24 = \\ 28 + 11 = \\ 35 + 63 = \\ 88 + 10 = \\ 63 + 30 = \\ 90 + 5 = \\ 14 + 53 = \\ 27 + 51 = \\ 97 + 1 = \\ 21 + 12 = \\ 37 + 51 = \\ 27 + 51 = \\ 13 + 14 = \\ 31 + 55 = \\ 25 + 51 = \\ 44 + 52 = \\ 56 + 13 = \\ 28 + 51 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 75 + 14 = \\ 16 + 72 = \\ 51 + 46 = \\ 66 + 22 = \\ 31 + 42 = \\ 28 + 61 = \\ 76 + 20 = \\ 20 + 37 = \\ 72 + 10 = \\ 30 + 17 = \\ 12 + 14 = \\ 20 + 68 = \\ 11 + 15 = \\ 28 + 21 = \\ 19 + 30 = \\ 89 + 10 = \\ 29 + 30 = \\ 53 + 42 = \\ 5 + 93 = \\ 27 + 40 = \\ 41 + 58 = \\ 19 + 60 = \\ 67 + 11 = \\ 53 + 24 = \\ 62 + 21 = \end{array}$$

$$\begin{array}{r} 76 + 10 = \\ 23 + 25 = \\ 16 + 62 = \\ 18 + 10 = \\ 58 + 10 = \\ 30 + 47 = \\ 11 + 67 = \\ 13 + 36 = \\ 19 + 40 = \\ 75 + 12 = \\ 10 + 49 = \\ 17 + 41 = \\ 36 + 43 = \\ 19 + 60 = \\ 68 + 21 = \\ 15 + 21 = \\ 3 + 60 = \\ 62 + 24 = \\ 55 + 32 = \\ 13 + 64 = \\ 16 + 42 = \\ 3 + 16 = \\ 77 + 20 = \\ 61 + 28 = \\ 74 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 69 + 10 = \\ 23 + 14 = \\ 13 + 15 = \\ 30 + 57 = \\ 19 + 20 = \\ 26 + 13 = \\ 54 + 20 = \\ 14 + 12 = \\ 14 + 65 = \\ 31 + 23 = \\ 28 + 21 = \\ 19 + 80 = \\ 24 + 74 = \\ 75 + 24 = \\ 45 + 14 = \\ 62 + 25 = \\ 12 + 87 = \\ 16 + 42 = \\ 12 + 24 = \\ 12 + 65 = \\ 54 + 20 = \\ 82 + 17 = \\ 24 + 60 = \\ 21 + 11 = \\ 52 + 14 = \end{array}$$

$$\begin{array}{r} 26 + 53 = \\ 19 + 20 = \\ 30 + 40 = \\ 57 + 20 = \\ 68 + 10 = \\ 31 + 47 = \\ 46 + 20 = \\ 19 + 50 = \\ 30 + 67 = \\ 33 + 44 = \\ 25 + 42 = \\ 14 + 45 = \\ 73 + 24 = \\ 23 + 46 = \\ 27 + 70 = \\ 15 + 21 = \\ 14 + 34 = \\ 73 + 12 = \\ 28 + 71 = \\ 26 + 41 = \\ 79 + 10 = \\ 59 + 20 = \\ 58 + 20 = \\ 28 + 31 = \\ 23 + 35 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 24 + 73 = \\ 57 + 11 = \\ 75 + 22 = \\ 26 + 50 = \\ 56 + 23 = \\ 28 + 21 = \\ 20 + 22 = \\ 23 + 36 = \\ 47 + 42 = \\ 32 + 47 = \\ 19 + 10 = \\ 78 + 20 = \\ 21 + 76 = \\ 45 + 14 = \\ 33 + 20 = \\ 27 + 10 = \\ 16 + 32 = \\ 60 + 37 = \\ 14 + 33 = \\ 55 + 40 = \\ 9 + 90 = \\ 13 + 51 = \\ 27 + 62 = \\ 26 + 11 = \\ 51 + 33 = \end{array}$$

$$\begin{array}{r} 23 + 52 = \\ 59 + 10 = \\ 87 + 12 = \\ 60 + 27 = \\ 49 + 50 = \\ 42 + 32 = \\ 63 + 26 = \\ 78 + 11 = \\ 55 + 30 = \\ 30 + 36 = \\ 5 + 71 = \\ 79 + 20 = \\ 97 + 1 = \\ 34 + 44 = \\ 43 + 34 = \\ 21 + 42 = \\ 18 + 41 = \\ 92 + 1 = \\ 22 + 41 = \\ 27 + 60 = \\ 33 + 22 = \\ 84 + 12 = \\ 88 + 10 = \\ 27 + 40 = \\ 12 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 86 + 10 = \\ 15 + 23 = \\ 68 + 11 = \\ 25 + 73 = \\ 22 + 27 = \\ 75 + 22 = \\ 29 + 10 = \\ 53 + 41 = \\ 85 + 11 = \\ 29 + 30 = \\ 74 + 12 = \\ 11 + 32 = \\ 62 + 36 = \\ 72 + 16 = \\ 31 + 40 = \\ 82 + 16 = \\ 20 + 39 = \\ 94 + 4 = \\ 64 + 20 = \\ 11 + 18 = \\ 75 + 10 = \\ 17 + 42 = \\ 19 + 80 = \\ 68 + 31 = \\ 6 + 30 = \end{array}$$

$$\begin{array}{r} 78 + 20 = \\ 33 + 30 = \\ 62 + 37 = \\ 71 + 24 = \\ 3 + 56 = \\ 21 + 60 = \\ 17 + 21 = \\ 15 + 53 = \\ 75 + 20 = \\ 52 + 27 = \\ 36 + 62 = \\ 27 + 31 = \\ 87 + 10 = \\ 43 + 15 = \\ 74 + 13 = \\ 55 + 44 = \\ 11 + 53 = \\ 36 + 51 = \\ 79 + 10 = \\ 24 + 54 = \\ 32 + 50 = \\ 41 + 38 = \\ 96 + 3 = \\ 31 + 21 = \\ 21 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 17 + 70 = \\ 32 + 34 = \\ 33 + 32 = \\ 24 + 71 = \\ 19 + 80 = \\ 7 + 72 = \\ 35 + 61 = \\ 56 + 13 = \\ 16 + 53 = \\ 70 + 28 = \\ 83 + 13 = \\ 24 + 43 = \\ 26 + 21 = \\ 52 + 11 = \\ 11 + 30 = \\ 79 + 10 = \\ 18 + 40 = \\ 78 + 21 = \\ 27 + 51 = \\ 33 + 42 = \\ 15 + 73 = \\ 26 + 12 = \\ 81 + 16 = \\ 16 + 52 = \\ 10 + 77 = \end{array}$$

$$\begin{array}{r} 30 + 27 = \\ 80 + 14 = \\ 12 + 11 = \\ 49 + 30 = \\ 14 + 50 = \\ 42 + 57 = \\ 33 + 45 = \\ 17 + 40 = \\ 15 + 32 = \\ 90 + 4 = \\ 14 + 34 = \\ 30 + 55 = \\ 23 + 60 = \\ 5 + 23 = \\ 28 + 70 = \\ 11 + 50 = \\ 13 + 46 = \\ 29 + 70 = \\ 42 + 36 = \\ 56 + 31 = \\ 53 + 10 = \\ 36 + 31 = \\ 32 + 67 = \\ 7 + 92 = \\ 22 + 15 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 72 + 25 = \\ 78 + 20 = \\ 31 + 12 = \\ 18 + 11 = \\ 8 + 80 = \\ 87 + 11 = \\ 30 + 54 = \\ 55 + 44 = \\ 31 + 63 = \\ 61 + 21 = \\ 8 + 50 = \\ 43 + 53 = \\ 12 + 44 = \\ 91 + 4 = \\ 28 + 40 = \\ 12 + 16 = \\ 21 + 78 = \\ 57 + 40 = \\ 78 + 21 = \\ 24 + 41 = \\ 74 + 15 = \\ 19 + 70 = \\ 15 + 83 = \\ 21 + 51 = \\ 94 + 4 = \end{array}$$

$$\begin{array}{r} 79 + 10 = \\ 29 + 60 = \\ 20 + 43 = \\ 24 + 43 = \\ 11 + 16 = \\ 70 + 26 = \\ 31 + 67 = \\ 26 + 10 = \\ 49 + 30 = \\ 22 + 75 = \\ 74 + 24 = \\ 91 + 8 = \\ 47 + 42 = \\ 22 + 20 = \\ 39 + 40 = \\ 27 + 31 = \\ 27 + 12 = \\ 44 + 35 = \\ 3 + 44 = \\ 21 + 47 = \\ 72 + 25 = \\ 37 + 62 = \\ 54 + 45 = \\ 11 + 84 = \\ 11 + 17 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 35 = \\ 21 + 35 = \\ 9 + 20 = \\ 23 + 21 = \\ 37 + 30 = \\ 51 + 18 = \\ 36 + 21 = \\ 16 + 51 = \\ 81 + 13 = \\ 12 + 55 = \\ 79 + 20 = \\ 89 + 10 = \\ 18 + 11 = \\ 77 + 11 = \\ 28 + 20 = \\ 84 + 15 = \\ 49 + 10 = \\ 6 + 43 = \\ 19 + 40 = \\ 29 + 10 = \\ 73 + 24 = \\ 91 + 3 = \\ 30 + 50 = \\ 34 + 61 = \\ 33 + 10 = \end{array}$$

$$\begin{array}{r} 22 + 62 = \\ 46 + 13 = \\ 11 + 61 = \\ 68 + 11 = \\ 38 + 31 = \\ 90 + 5 = \\ 18 + 80 = \\ 42 + 45 = \\ 33 + 15 = \\ 50 + 32 = \\ 15 + 10 = \\ 26 + 43 = \\ 78 + 21 = \\ 17 + 51 = \\ 31 + 67 = \\ 37 + 60 = \\ 30 + 29 = \\ 14 + 25 = \\ 14 + 61 = \\ 70 + 27 = \\ 31 + 28 = \\ 33 + 51 = \\ 30 + 17 = \\ 15 + 51 = \\ 97 + 2 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 82 + 11 = \\ 39 + 40 = \\ 26 + 52 = \\ 19 + 40 = \\ 30 + 58 = \\ 25 + 54 = \\ 37 + 30 = \\ 25 + 23 = \\ 16 + 82 = \\ 56 + 21 = \\ 21 + 42 = \\ 31 + 55 = \\ 14 + 45 = \\ 14 + 71 = \\ 12 + 45 = \\ 30 + 22 = \\ 78 + 10 = \\ 2 + 94 = \\ 46 + 33 = \\ 23 + 63 = \\ 90 + 3 = \\ 87 + 12 = \\ 27 + 52 = \\ 19 + 50 = \\ 12 + 42 = \end{array}$$

$$\begin{array}{r} 20 + 71 = \\ 33 + 54 = \\ 20 + 53 = \\ 26 + 21 = \\ 93 + 1 = \\ 27 + 20 = \\ 42 + 46 = \\ 15 + 24 = \\ 22 + 26 = \\ 39 + 30 = \\ 20 + 43 = \\ 49 + 10 = \\ 9 + 60 = \\ 23 + 23 = \\ 30 + 35 = \\ 27 + 61 = \\ 20 + 36 = \\ 10 + 67 = \\ 28 + 11 = \\ 21 + 48 = \\ 25 + 32 = \\ 14 + 82 = \\ 2 + 37 = \\ 20 + 39 = \\ 15 + 80 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 47 + 41 = \\ 11 + 83 = \\ 58 + 10 = \\ 13 + 30 = \\ 49 + 50 = \\ 51 + 46 = \\ 14 + 15 = \\ 27 + 41 = \\ 16 + 72 = \\ 2 + 82 = \\ 18 + 10 = \\ 15 + 44 = \\ 46 + 22 = \\ 20 + 67 = \\ 22 + 16 = \\ 58 + 30 = \\ 4 + 90 = \\ 57 + 41 = \\ 4 + 54 = \\ 65 + 30 = \\ 8 + 41 = \\ 20 + 66 = \\ 86 + 12 = \\ 12 + 74 = \\ 15 + 31 = \end{array}$$

$$\begin{array}{r} 13 + 66 = \\ 12 + 14 = \\ 8 + 80 = \\ 17 + 40 = \\ 76 + 10 = \\ 62 + 34 = \\ 97 + 1 = \\ 28 + 11 = \\ 90 + 7 = \\ 11 + 16 = \\ 17 + 82 = \\ 6 + 81 = \\ 71 + 21 = \\ 21 + 74 = \\ 48 + 11 = \\ 14 + 62 = \\ 15 + 80 = \\ 15 + 34 = \\ 15 + 12 = \\ 20 + 41 = \\ 31 + 68 = \\ 27 + 31 = \\ 23 + 26 = \\ 45 + 10 = \\ 16 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 62 = \\ 40 + 27 = \\ 31 + 40 = \\ 22 + 13 = \\ 70 + 28 = \\ 74 + 23 = \\ 24 + 70 = \\ 21 + 23 = \\ 7 + 91 = \\ 20 + 15 = \\ 9 + 90 = \\ 18 + 60 = \\ 30 + 16 = \\ 49 + 30 = \\ 11 + 73 = \\ 30 + 34 = \\ 70 + 28 = \\ 89 + 10 = \\ 82 + 12 = \\ 19 + 30 = \\ 11 + 16 = \\ 13 + 11 = \\ 17 + 40 = \\ 31 + 10 = \\ 31 + 46 = \end{array}$$

$$\begin{array}{r} 13 + 52 = \\ 13 + 40 = \\ 27 + 21 = \\ 7 + 60 = \\ 44 + 21 = \\ 24 + 61 = \\ 21 + 37 = \\ 24 + 13 = \\ 84 + 12 = \\ 17 + 30 = \\ 16 + 13 = \\ 16 + 52 = \\ 24 + 60 = \\ 2 + 16 = \\ 22 + 52 = \\ 20 + 74 = \\ 45 + 41 = \\ 21 + 44 = \\ 97 + 1 = \\ 11 + 25 = \\ 75 + 10 = \\ 32 + 37 = \\ 51 + 48 = \\ 95 + 2 = \\ 40 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 56 = \\ 25 + 22 = \\ 14 + 62 = \\ 65 + 12 = \\ 92 + 5 = \\ 73 + 16 = \\ 2 + 77 = \\ 20 + 58 = \\ 8 + 61 = \\ 24 + 35 = \\ 81 + 17 = \\ 39 + 30 = \\ 6 + 13 = \\ 54 + 14 = \\ 29 + 40 = \\ 64 + 12 = \\ 17 + 10 = \\ 38 + 31 = \\ 20 + 21 = \\ 63 + 36 = \\ 11 + 20 = \\ 42 + 46 = \\ 24 + 74 = \\ 24 + 34 = \\ 18 + 71 = \end{array}$$

$$\begin{array}{r} 51 + 44 = \\ 23 + 26 = \\ 35 + 10 = \\ 29 + 20 = \\ 47 + 40 = \\ 70 + 22 = \\ 38 + 10 = \\ 12 + 83 = \\ 29 + 10 = \\ 29 + 40 = \\ 17 + 80 = \\ 46 + 22 = \\ 12 + 30 = \\ 49 + 30 = \\ 2 + 76 = \\ 14 + 80 = \\ 72 + 25 = \\ 20 + 71 = \\ 17 + 12 = \\ 55 + 42 = \\ 73 + 20 = \\ 92 + 5 = \\ 14 + 12 = \\ 38 + 60 = \\ 20 + 54 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 74 + 21 = \\ 21 + 65 = \\ 37 + 11 = \\ 88 + 10 = \\ 92 + 2 = \\ 44 + 44 = \\ 19 + 10 = \\ 39 + 60 = \\ 72 + 13 = \\ 33 + 24 = \\ 16 + 60 = \\ 17 + 71 = \\ 48 + 40 = \\ 32 + 37 = \\ 25 + 51 = \\ 5 + 70 = \\ 30 + 66 = \\ 39 + 50 = \\ 11 + 53 = \\ 78 + 11 = \\ 12 + 37 = \\ 51 + 24 = \\ 51 + 13 = \\ 68 + 11 = \\ 14 + 72 = \end{array}$$

$$\begin{array}{r} 20 + 71 = \\ 81 + 14 = \\ 33 + 61 = \\ 20 + 64 = \\ 27 + 12 = \\ 30 + 36 = \\ 20 + 35 = \\ 87 + 11 = \\ 11 + 35 = \\ 51 + 37 = \\ 20 + 21 = \\ 72 + 13 = \\ 33 + 63 = \\ 27 + 50 = \\ 48 + 41 = \\ 32 + 46 = \\ 32 + 53 = \\ 30 + 26 = \\ 15 + 44 = \\ 52 + 13 = \\ 94 + 2 = \\ 27 + 21 = \\ 29 + 20 = \\ 15 + 30 = \\ 22 + 70 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 59 + 40 = \\ 49 + 20 = \\ 20 + 60 = \\ 92 + 1 = \\ 27 + 71 = \\ 23 + 46 = \\ 89 + 10 = \\ 7 + 91 = \\ 29 + 10 = \\ 23 + 60 = \\ 70 + 29 = \\ 33 + 32 = \\ 32 + 54 = \\ 35 + 53 = \\ 94 + 1 = \\ 95 + 1 = \\ 24 + 33 = \\ 92 + 6 = \\ 19 + 40 = \\ 83 + 13 = \\ 20 + 40 = \\ 27 + 42 = \\ 13 + 56 = \\ 27 + 32 = \\ 22 + 74 = \end{array}$$

$$\begin{array}{r} 28 + 60 = \\ 29 + 30 = \\ 77 + 11 = \\ 27 + 62 = \\ 24 + 10 = \\ 26 + 63 = \\ 32 + 43 = \\ 33 + 20 = \\ 12 + 42 = \\ 33 + 52 = \\ 71 + 16 = \\ 73 + 12 = \\ 35 + 60 = \\ 33 + 54 = \\ 30 + 62 = \\ 34 + 22 = \\ 28 + 61 = \\ 95 + 4 = \\ 78 + 21 = \\ 4 + 53 = \\ 48 + 21 = \\ 56 + 42 = \\ 15 + 81 = \\ 57 + 31 = \\ 12 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 60 + 23 = \\ 32 + 66 = \\ 94 + 5 = \\ 25 + 44 = \\ 81 + 12 = \\ 33 + 26 = \\ 89 + 10 = \\ 56 + 43 = \\ 48 + 20 = \\ 7 + 72 = \\ 87 + 11 = \\ 73 + 21 = \\ 17 + 71 = \\ 31 + 61 = \\ 27 + 12 = \\ 85 + 10 = \\ 77 + 10 = \\ 41 + 21 = \\ 31 + 32 = \\ 57 + 40 = \\ 72 + 23 = \\ 54 + 25 = \\ 87 + 10 = \\ 28 + 61 = \\ 28 + 20 = \end{array}$$

$$\begin{array}{r} 26 + 50 = \\ 25 + 24 = \\ 29 + 30 = \\ 33 + 52 = \\ 49 + 50 = \\ 14 + 23 = \\ 15 + 72 = \\ 20 + 24 = \\ 16 + 63 = \\ 17 + 11 = \\ 17 + 12 = \\ 14 + 23 = \\ 27 + 21 = \\ 16 + 60 = \\ 24 + 23 = \\ 5 + 50 = \\ 15 + 74 = \\ 92 + 4 = \\ 36 + 33 = \\ 21 + 25 = \\ 41 + 34 = \\ 38 + 11 = \\ 19 + 30 = \\ 47 + 31 = \\ 82 + 16 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 92 + 2 = \\ 93 + 3 = \\ 40 + 33 = \\ 22 + 40 = \\ 17 + 71 = \\ 41 + 42 = \\ 25 + 14 = \\ 18 + 31 = \\ 97 + 2 = \\ 53 + 33 = \\ 74 + 15 = \\ 91 + 4 = \\ 34 + 25 = \\ 88 + 10 = \\ 88 + 11 = \\ 25 + 54 = \\ 12 + 17 = \\ 84 + 14 = \\ 72 + 24 = \\ 31 + 50 = \\ 58 + 11 = \\ 28 + 10 = \\ 34 + 20 = \\ 31 + 37 = \\ 14 + 62 = \end{array}$$

$$\begin{array}{r} 14 + 24 = \\ 41 + 50 = \\ 25 + 20 = \\ 12 + 82 = \\ 32 + 52 = \\ 73 + 24 = \\ 54 + 31 = \\ 25 + 14 = \\ 13 + 72 = \\ 28 + 40 = \\ 52 + 15 = \\ 14 + 45 = \\ 20 + 26 = \\ 16 + 83 = \\ 14 + 72 = \\ 80 + 11 = \\ 75 + 12 = \\ 42 + 10 = \\ 29 + 60 = \\ 36 + 31 = \\ 33 + 23 = \\ 25 + 72 = \\ 76 + 22 = \\ 14 + 13 = \\ 20 + 26 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 67 + 32 = \\ 17 + 31 = \\ 97 + 1 = \\ 30 + 43 = \\ 49 + 20 = \\ 45 + 32 = \\ 38 + 61 = \\ 88 + 11 = \\ 12 + 70 = \\ 96 + 1 = \\ 63 + 14 = \\ 80 + 18 = \\ 37 + 12 = \\ 37 + 51 = \\ 24 + 22 = \\ 12 + 82 = \\ 68 + 10 = \\ 9 + 70 = \\ 45 + 14 = \\ 11 + 55 = \\ 79 + 20 = \\ 42 + 17 = \\ 21 + 38 = \\ 13 + 55 = \\ 17 + 21 = \end{array}$$

$$\begin{array}{r} 55 + 44 = \\ 12 + 41 = \\ 30 + 55 = \\ 19 + 70 = \\ 47 + 42 = \\ 32 + 27 = \\ 68 + 11 = \\ 23 + 75 = \\ 18 + 50 = \\ 62 + 31 = \\ 13 + 51 = \\ 19 + 20 = \\ 19 + 50 = \\ 25 + 40 = \\ 89 + 10 = \\ 7 + 60 = \\ 68 + 31 = \\ 58 + 21 = \\ 18 + 81 = \\ 22 + 53 = \\ 11 + 62 = \\ 19 + 50 = \\ 20 + 20 = \\ 46 + 53 = \\ 35 + 43 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 74 + 20 = \\ 55 + 13 = \\ 29 + 70 = \\ 58 + 21 = \\ 32 + 35 = \\ 6 + 42 = \\ 15 + 84 = \\ 30 + 37 = \\ 17 + 42 = \\ 16 + 32 = \\ 85 + 11 = \\ 53 + 14 = \\ 91 + 1 = \\ 71 + 14 = \\ 10 + 12 = \\ 72 + 14 = \\ 15 + 42 = \\ 8 + 60 = \\ 37 + 61 = \\ 96 + 1 = \\ 18 + 31 = \\ 59 + 30 = \\ 31 + 11 = \\ 2 + 41 = \\ 31 + 30 = \end{array}$$

$$\begin{array}{r} 11 + 77 = \\ 31 + 44 = \\ 23 + 22 = \\ 19 + 60 = \\ 26 + 12 = \\ 91 + 7 = \\ 65 + 23 = \\ 48 + 41 = \\ 9 + 20 = \\ 15 + 11 = \\ 32 + 36 = \\ 9 + 40 = \\ 12 + 83 = \\ 31 + 60 = \\ 54 + 35 = \\ 29 + 50 = \\ 86 + 13 = \\ 33 + 33 = \\ 17 + 41 = \\ 49 + 40 = \\ 7 + 92 = \\ 16 + 12 = \\ 26 + 60 = \\ 24 + 73 = \\ 70 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 30 + 53 = \\ 3 + 63 = \\ 14 + 22 = \\ 40 + 11 = \\ 51 + 17 = \\ 24 + 31 = \\ 27 + 30 = \\ 17 + 61 = \\ 76 + 10 = \\ 4 + 42 = \\ 33 + 65 = \\ 5 + 90 = \\ 73 + 12 = \\ 30 + 19 = \\ 82 + 14 = \\ 33 + 32 = \\ 21 + 44 = \\ 51 + 35 = \\ 19 + 50 = \\ 26 + 22 = \\ 4 + 70 = \\ 12 + 61 = \\ 35 + 54 = \\ 3 + 52 = \\ 76 + 13 = \end{array}$$

$$\begin{array}{r} 50 + 43 = \\ 23 + 40 = \\ 26 + 70 = \\ 81 + 15 = \\ 12 + 56 = \\ 26 + 22 = \\ 17 + 22 = \\ 47 + 50 = \\ 50 + 10 = \\ 27 + 32 = \\ 31 + 64 = \\ 28 + 10 = \\ 22 + 37 = \\ 70 + 17 = \\ 25 + 64 = \\ 31 + 57 = \\ 62 + 32 = \\ 33 + 50 = \\ 17 + 41 = \\ 58 + 41 = \\ 31 + 30 = \\ 45 + 42 = \\ 60 + 26 = \\ 16 + 50 = \\ 2 + 65 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 34 + 53 = \\ 20 + 52 = \\ 62 + 25 = \\ 6 + 90 = \\ 30 + 23 = \\ 21 + 21 = \\ 22 + 31 = \\ 74 + 23 = \\ 36 + 61 = \\ 96 + 1 = \\ 77 + 20 = \\ 18 + 21 = \\ 65 + 33 = \\ 30 + 56 = \\ 19 + 30 = \\ 25 + 13 = \\ 89 + 10 = \\ 86 + 12 = \\ 3 + 63 = \\ 74 + 12 = \\ 34 + 20 = \\ 16 + 62 = \\ 33 + 11 = \\ 51 + 12 = \\ 12 + 61 = \end{array}$$

$$\begin{array}{r} 5 + 82 = \\ 29 + 20 = \\ 17 + 50 = \\ 82 + 12 = \\ 33 + 23 = \\ 73 + 11 = \\ 47 + 51 = \\ 28 + 20 = \\ 24 + 43 = \\ 28 + 60 = \\ 65 + 13 = \\ 93 + 6 = \\ 41 + 50 = \\ 22 + 24 = \\ 16 + 50 = \\ 50 + 49 = \\ 29 + 10 = \\ 17 + 20 = \\ 33 + 21 = \\ 21 + 36 = \\ 12 + 52 = \\ 17 + 62 = \\ 56 + 12 = \\ 80 + 16 = \\ 78 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 69 + 10 = \\ 26 + 42 = \\ 55 + 23 = \\ 82 + 17 = \\ 14 + 32 = \\ 77 + 21 = \\ 17 + 61 = \\ 13 + 32 = \\ 73 + 12 = \\ 43 + 44 = \\ 77 + 22 = \\ 81 + 12 = \\ 89 + 10 = \\ 13 + 52 = \\ 18 + 60 = \\ 35 + 13 = \\ 55 + 40 = \\ 16 + 81 = \\ 25 + 32 = \\ 89 + 10 = \\ 88 + 11 = \\ 32 + 45 = \\ 19 + 40 = \\ 87 + 11 = \\ 54 + 32 = \end{array}$$

$$\begin{array}{r} 64 + 10 = \\ 21 + 67 = \\ 5 + 60 = \\ 49 + 30 = \\ 29 + 30 = \\ 66 + 21 = \\ 23 + 30 = \\ 26 + 51 = \\ 17 + 41 = \\ 8 + 40 = \\ 77 + 12 = \\ 11 + 36 = \\ 47 + 50 = \\ 41 + 44 = \\ 28 + 11 = \\ 23 + 45 = \\ 22 + 13 = \\ 31 + 56 = \\ 12 + 47 = \\ 50 + 20 = \\ 79 + 20 = \\ 54 + 41 = \\ 12 + 17 = \\ 15 + 51 = \\ 27 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 63 + 25 = \\ 22 + 54 = \\ 46 + 42 = \\ 18 + 40 = \\ 48 + 41 = \\ 85 + 11 = \\ 24 + 42 = \\ 83 + 13 = \\ 77 + 20 = \\ 68 + 20 = \\ 18 + 21 = \\ 32 + 16 = \\ 48 + 31 = \\ 33 + 10 = \\ 85 + 10 = \\ 30 + 24 = \\ 77 + 11 = \\ 18 + 51 = \\ 90 + 7 = \\ 60 + 33 = \\ 49 + 20 = \\ 88 + 11 = \\ 73 + 21 = \\ 30 + 31 = \\ 89 + 10 = \end{array}$$

$$\begin{array}{r} 88 + 10 = \\ 68 + 30 = \\ 32 + 53 = \\ 87 + 11 = \\ 51 + 43 = \\ 19 + 40 = \\ 15 + 81 = \\ 26 + 20 = \\ 81 + 16 = \\ 79 + 20 = \\ 19 + 30 = \\ 16 + 53 = \\ 16 + 30 = \\ 19 + 40 = \\ 25 + 53 = \\ 10 + 79 = \\ 73 + 15 = \\ 15 + 41 = \\ 71 + 10 = \\ 2 + 12 = \\ 30 + 47 = \\ 59 + 30 = \\ 16 + 43 = \\ 40 + 36 = \\ 25 + 43 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 7 + 31 = \\ 60 + 39 = \\ 58 + 10 = \\ 97 + 1 = \\ 12 + 46 = \\ 26 + 73 = \\ 40 + 36 = \\ 24 + 55 = \\ 12 + 14 = \\ 23 + 16 = \\ 59 + 10 = \\ 11 + 11 = \\ 6 + 41 = \\ 11 + 71 = \\ 28 + 51 = \\ 17 + 20 = \\ 72 + 20 = \\ 78 + 21 = \\ 62 + 22 = \\ 2 + 83 = \\ 13 + 36 = \\ 13 + 10 = \\ 27 + 31 = \\ 33 + 61 = \\ 28 + 50 = \end{array}$$

$$\begin{array}{r} 42 + 11 = \\ 27 + 62 = \\ 14 + 64 = \\ 86 + 11 = \\ 61 + 23 = \\ 63 + 25 = \\ 15 + 73 = \\ 31 + 37 = \\ 16 + 52 = \\ 59 + 40 = \\ 27 + 31 = \\ 33 + 41 = \\ 22 + 72 = \\ 17 + 51 = \\ 44 + 14 = \\ 21 + 37 = \\ 52 + 10 = \\ 41 + 54 = \\ 26 + 11 = \\ 23 + 41 = \\ 13 + 10 = \\ 53 + 10 = \\ 65 + 22 = \\ 74 + 13 = \\ 69 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 15 = \\ 43 + 36 = \\ 38 + 21 = \\ 84 + 13 = \\ 21 + 48 = \\ 30 + 11 = \\ 44 + 35 = \\ 16 + 71 = \\ 22 + 63 = \\ 29 + 50 = \\ 80 + 15 = \\ 12 + 21 = \\ 32 + 17 = \\ 27 + 22 = \\ 20 + 73 = \\ 70 + 25 = \\ 51 + 32 = \\ 76 + 23 = \\ 72 + 25 = \\ 86 + 11 = \\ 32 + 60 = \\ 90 + 8 = \\ 54 + 45 = \\ 11 + 38 = \\ 22 + 43 = \end{array}$$

$$\begin{array}{r} 17 + 60 = \\ 54 + 13 = \\ 12 + 30 = \\ 33 + 40 = \\ 27 + 42 = \\ 21 + 17 = \\ 11 + 36 = \\ 61 + 23 = \\ 29 + 30 = \\ 24 + 31 = \\ 22 + 13 = \\ 24 + 22 = \\ 17 + 61 = \\ 19 + 80 = \\ 31 + 10 = \\ 33 + 50 = \\ 32 + 22 = \\ 11 + 67 = \\ 19 + 50 = \\ 24 + 34 = \\ 79 + 10 = \\ 85 + 11 = \\ 39 + 50 = \\ 72 + 17 = \\ 84 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 84 + 10 = \\ 21 + 34 = \\ 30 + 64 = \\ 37 + 22 = \\ 33 + 22 = \\ 92 + 1 = \\ 17 + 81 = \\ 12 + 22 = \\ 87 + 10 = \\ 91 + 8 = \\ 3 + 65 = \\ 10 + 41 = \\ 65 + 22 = \\ 11 + 20 = \\ 83 + 15 = \\ 32 + 62 = \\ 26 + 31 = \\ 16 + 81 = \\ 30 + 16 = \\ 79 + 10 = \\ 67 + 32 = \\ 77 + 11 = \\ 14 + 52 = \\ 44 + 52 = \\ 33 + 56 = \end{array}$$

$$\begin{array}{r} 26 + 71 = \\ 6 + 70 = \\ 12 + 16 = \\ 14 + 74 = \\ 37 + 52 = \\ 19 + 30 = \\ 11 + 12 = \\ 53 + 45 = \\ 52 + 12 = \\ 33 + 66 = \\ 21 + 15 = \\ 29 + 60 = \\ 24 + 40 = \\ 60 + 20 = \\ 25 + 14 = \\ 35 + 44 = \\ 13 + 56 = \\ 58 + 20 = \\ 95 + 3 = \\ 25 + 43 = \\ 22 + 61 = \\ 53 + 13 = \\ 88 + 11 = \\ 12 + 72 = \\ 22 + 41 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 26 + 21 = \\ 70 + 13 = \\ 74 + 10 = \\ 29 + 50 = \\ 68 + 30 = \\ 73 + 21 = \\ 29 + 40 = \\ 96 + 2 = \\ 97 + 2 = \\ 28 + 20 = \\ 61 + 14 = \\ 22 + 40 = \\ 35 + 60 = \\ 14 + 45 = \\ 33 + 34 = \\ 15 + 40 = \\ 39 + 60 = \\ 10 + 58 = \\ 25 + 20 = \\ 81 + 11 = \\ 76 + 20 = \\ 26 + 20 = \\ 28 + 41 = \\ 33 + 12 = \\ 56 + 42 = \end{array}$$

$$\begin{array}{r} 18 + 31 = \\ 16 + 41 = \\ 15 + 70 = \\ 17 + 62 = \\ 27 + 22 = \\ 30 + 10 = \\ 84 + 13 = \\ 32 + 13 = \\ 29 + 40 = \\ 12 + 33 = \\ 39 + 30 = \\ 32 + 22 = \\ 81 + 13 = \\ 33 + 40 = \\ 9 + 80 = \\ 81 + 16 = \\ 94 + 4 = \\ 11 + 11 = \\ 55 + 44 = \\ 12 + 63 = \\ 78 + 20 = \\ 62 + 10 = \\ 60 + 28 = \\ 55 + 41 = \\ 79 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 23 + 60 = \\ 28 + 11 = \\ 25 + 62 = \\ 15 + 40 = \\ 74 + 21 = \\ 3 + 11 = \\ 19 + 20 = \\ 57 + 11 = \\ 13 + 82 = \\ 94 + 4 = \\ 34 + 44 = \\ 87 + 11 = \\ 68 + 21 = \\ 29 + 40 = \\ 29 + 50 = \\ 6 + 60 = \\ 25 + 34 = \\ 56 + 43 = \\ 3 + 85 = \\ 34 + 32 = \\ 6 + 21 = \\ 49 + 30 = \\ 59 + 20 = \\ 67 + 32 = \\ 35 + 54 = \end{array}$$

$$\begin{array}{r} 17 + 72 = \\ 68 + 20 = \\ 31 + 46 = \\ 17 + 20 = \\ 15 + 62 = \\ 57 + 21 = \\ 35 + 54 = \\ 30 + 34 = \\ 18 + 31 = \\ 23 + 66 = \\ 19 + 80 = \\ 25 + 50 = \\ 10 + 54 = \\ 33 + 53 = \\ 37 + 42 = \\ 94 + 3 = \\ 27 + 32 = \\ 72 + 21 = \\ 96 + 1 = \\ 28 + 61 = \\ 49 + 20 = \\ 12 + 43 = \\ 29 + 30 = \\ 97 + 1 = \\ 15 + 83 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 26 + 10 = \\ 45 + 23 = \\ 30 + 59 = \\ 14 + 45 = \\ 58 + 31 = \\ 29 + 50 = \\ 45 + 14 = \\ 45 + 32 = \\ 52 + 34 = \\ 31 + 55 = \\ 21 + 24 = \\ 75 + 22 = \\ 87 + 10 = \\ 13 + 51 = \\ 15 + 22 = \\ 63 + 13 = \\ 38 + 61 = \\ 26 + 30 = \\ 19 + 70 = \\ 10 + 16 = \\ 26 + 51 = \\ 64 + 24 = \\ 93 + 3 = \\ 70 + 19 = \\ 11 + 76 = \end{array}$$

$$\begin{array}{r} 77 + 11 = \\ 12 + 75 = \\ 24 + 73 = \\ 25 + 62 = \\ 34 + 65 = \\ 32 + 61 = \\ 27 + 11 = \\ 30 + 26 = \\ 22 + 43 = \\ 20 + 28 = \\ 14 + 22 = \\ 32 + 22 = \\ 25 + 11 = \\ 63 + 31 = \\ 66 + 13 = \\ 10 + 86 = \\ 68 + 31 = \\ 55 + 13 = \\ 66 + 21 = \\ 17 + 81 = \\ 30 + 28 = \\ 63 + 12 = \\ 19 + 60 = \\ 88 + 11 = \\ 34 + 35 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 33 + 46 = \\ 93 + 1 = \\ 93 + 1 = \\ 88 + 10 = \\ 27 + 11 = \\ 18 + 61 = \\ 16 + 40 = \\ 16 + 10 = \\ 71 + 28 = \\ 25 + 34 = \\ 54 + 20 = \\ 64 + 15 = \\ 43 + 12 = \\ 32 + 56 = \\ 12 + 56 = \\ 85 + 14 = \\ 31 + 61 = \\ 11 + 60 = \\ 82 + 17 = \\ 29 + 30 = \\ 22 + 40 = \\ 36 + 31 = \\ 73 + 25 = \\ 79 + 20 = \\ 13 + 42 = \end{array}$$

$$\begin{array}{r} 60 + 19 = \\ 16 + 41 = \\ 16 + 63 = \\ 54 + 23 = \\ 20 + 69 = \\ 33 + 54 = \\ 25 + 32 = \\ 20 + 17 = \\ 78 + 20 = \\ 84 + 14 = \\ 27 + 71 = \\ 34 + 43 = \\ 31 + 53 = \\ 57 + 32 = \\ 71 + 22 = \\ 27 + 51 = \\ 63 + 20 = \\ 31 + 60 = \\ 71 + 13 = \\ 64 + 35 = \\ 31 + 33 = \\ 14 + 33 = \\ 96 + 3 = \\ 26 + 40 = \\ 27 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 19 + 30 = \\ 18 + 10 = \\ 30 + 49 = \\ 45 + 54 = \\ 33 + 11 = \\ 15 + 64 = \\ 28 + 30 = \\ 31 + 27 = \\ 40 + 52 = \\ 24 + 63 = \\ 95 + 4 = \\ 67 + 11 = \\ 26 + 31 = \\ 27 + 50 = \\ 19 + 30 = \\ 35 + 20 = \\ 96 + 3 = \\ 25 + 14 = \\ 26 + 31 = \\ 49 + 30 = \\ 30 + 48 = \\ 12 + 24 = \\ 22 + 40 = \\ 48 + 10 = \\ 3 + 85 = \end{array}$$

$$\begin{array}{r} 79 + 20 = \\ 31 + 47 = \\ 87 + 10 = \\ 67 + 31 = \\ 68 + 20 = \\ 63 + 23 = \\ 80 + 19 = \\ 27 + 32 = \\ 16 + 73 = \\ 41 + 46 = \\ 5 + 61 = \\ 45 + 41 = \\ 31 + 50 = \\ 61 + 35 = \\ 45 + 51 = \\ 12 + 82 = \\ 78 + 21 = \\ 15 + 33 = \\ 67 + 12 = \\ 21 + 63 = \\ 36 + 52 = \\ 33 + 63 = \\ 27 + 40 = \\ 81 + 16 = \\ 37 + 51 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 59 + 20 = \\ 13 + 13 = \\ 66 + 21 = \\ 45 + 31 = \\ 30 + 52 = \\ 56 + 32 = \\ 25 + 24 = \\ 30 + 33 = \\ 76 + 10 = \\ 19 + 60 = \\ 16 + 63 = \\ 30 + 53 = \\ 8 + 31 = \\ 25 + 74 = \\ 8 + 81 = \\ 37 + 11 = \\ 30 + 25 = \\ 71 + 28 = \\ 22 + 13 = \\ 51 + 45 = \\ 89 + 10 = \\ 2 + 46 = \\ 20 + 18 = \\ 15 + 71 = \\ 31 + 67 = \end{array}$$

$$\begin{array}{r} 72 + 25 = \\ 17 + 51 = \\ 15 + 82 = \\ 80 + 10 = \\ 12 + 83 = \\ 29 + 20 = \\ 61 + 34 = \\ 24 + 10 = \\ 43 + 16 = \\ 64 + 13 = \\ 13 + 73 = \\ 15 + 20 = \\ 16 + 11 = \\ 44 + 23 = \\ 15 + 14 = \\ 15 + 53 = \\ 46 + 32 = \\ 40 + 18 = \\ 19 + 20 = \\ 63 + 12 = \\ 23 + 20 = \\ 74 + 20 = \\ 75 + 10 = \\ 68 + 10 = \\ 72 + 24 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 88 + 10 = \\ 22 + 22 = \\ 74 + 23 = \\ 38 + 41 = \\ 26 + 61 = \\ 15 + 33 = \\ 95 + 1 = \\ 91 + 1 = \\ 91 + 1 = \\ 20 + 68 = \\ 91 + 1 = \\ 12 + 73 = \\ 24 + 45 = \\ 40 + 56 = \\ 32 + 12 = \\ 26 + 23 = \\ 14 + 20 = \\ 32 + 50 = \\ 14 + 75 = \\ 42 + 16 = \\ 12 + 17 = \\ 66 + 10 = \\ 76 + 12 = \\ 25 + 70 = \\ 17 + 52 = \end{array}$$

$$\begin{array}{r} 75 + 10 = \\ 24 + 45 = \\ 27 + 42 = \\ 34 + 60 = \\ 13 + 80 = \\ 54 + 35 = \\ 30 + 16 = \\ 32 + 20 = \\ 74 + 21 = \\ 65 + 20 = \\ 66 + 33 = \\ 6 + 80 = \\ 96 + 2 = \\ 95 + 3 = \\ 86 + 11 = \\ 90 + 7 = \\ 54 + 40 = \\ 2 + 65 = \\ 25 + 51 = \\ 96 + 3 = \\ 45 + 42 = \\ 26 + 63 = \\ 31 + 12 = \\ 22 + 57 = \\ 17 + 72 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 77 + 10 = \\ 55 + 30 = \\ 31 + 21 = \\ 23 + 50 = \\ 9 + 70 = \\ 16 + 43 = \\ 17 + 70 = \\ 71 + 18 = \\ 39 + 30 = \\ 24 + 12 = \\ 65 + 21 = \\ 57 + 31 = \\ 18 + 50 = \\ 36 + 60 = \\ 94 + 2 = \\ 15 + 53 = \\ 24 + 24 = \\ 12 + 81 = \\ 32 + 44 = \\ 94 + 1 = \\ 12 + 25 = \\ 33 + 23 = \\ 4 + 65 = \\ 22 + 72 = \\ 14 + 85 = \end{array}$$

$$\begin{array}{r} 89 + 10 = \\ 63 + 35 = \\ 18 + 10 = \\ 30 + 34 = \\ 38 + 21 = \\ 22 + 41 = \\ 73 + 10 = \\ 27 + 50 = \\ 33 + 31 = \\ 38 + 31 = \\ 92 + 3 = \\ 11 + 50 = \\ 33 + 24 = \\ 29 + 10 = \\ 16 + 13 = \\ 20 + 68 = \\ 34 + 51 = \\ 90 + 9 = \\ 24 + 12 = \\ 17 + 70 = \\ 63 + 21 = \\ 11 + 25 = \\ 81 + 12 = \\ 31 + 33 = \\ 2 + 43 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 24 + 43 = \\ 44 + 24 = \\ 45 + 30 = \\ 42 + 23 = \\ 49 + 20 = \\ 31 + 10 = \\ 28 + 41 = \\ 30 + 14 = \\ 18 + 70 = \\ 23 + 42 = \\ 41 + 35 = \\ 21 + 17 = \\ 7 + 22 = \\ 29 + 10 = \\ 49 + 40 = \\ 30 + 17 = \\ 23 + 71 = \\ 33 + 56 = \\ 24 + 44 = \\ 97 + 2 = \\ 5 + 70 = \\ 17 + 51 = \\ 33 + 21 = \\ 26 + 22 = \\ 11 + 35 = \end{array}$$

$$\begin{array}{r} 59 + 40 = \\ 16 + 10 = \\ 28 + 71 = \\ 33 + 26 = \\ 64 + 32 = \\ 77 + 11 = \\ 32 + 22 = \\ 18 + 30 = \\ 19 + 20 = \\ 95 + 4 = \\ 29 + 70 = \\ 51 + 21 = \\ 9 + 70 = \\ 13 + 63 = \\ 79 + 10 = \\ 7 + 61 = \\ 33 + 42 = \\ 14 + 45 = \\ 18 + 20 = \\ 29 + 40 = \\ 16 + 53 = \\ 70 + 24 = \\ 80 + 11 = \\ 71 + 18 = \\ 21 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 25 = \\ 30 + 60 = \\ 56 + 30 = \\ 41 + 16 = \\ 14 + 82 = \\ 8 + 31 = \\ 59 + 30 = \\ 13 + 44 = \\ 23 + 34 = \\ 31 + 58 = \\ 88 + 10 = \\ 30 + 61 = \\ 92 + 7 = \\ 81 + 13 = \\ 20 + 75 = \\ 86 + 10 = \\ 65 + 33 = \\ 26 + 13 = \\ 33 + 65 = \\ 15 + 41 = \\ 24 + 35 = \\ 67 + 31 = \\ 25 + 32 = \\ 21 + 32 = \\ 23 + 33 = \end{array}$$

$$\begin{array}{r} 81 + 13 = \\ 46 + 50 = \\ 17 + 60 = \\ 45 + 10 = \\ 30 + 20 = \\ 23 + 43 = \\ 38 + 40 = \\ 31 + 45 = \\ 14 + 45 = \\ 3 + 12 = \\ 58 + 11 = \\ 80 + 12 = \\ 44 + 52 = \\ 58 + 40 = \\ 29 + 30 = \\ 22 + 74 = \\ 48 + 10 = \\ 32 + 67 = \\ 13 + 24 = \\ 16 + 41 = \\ 6 + 50 = \\ 14 + 21 = \\ 73 + 25 = \\ 72 + 14 = \\ 13 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 26 + 22 = \\ 27 + 72 = \\ 12 + 10 = \\ 84 + 14 = \\ 33 + 66 = \\ 45 + 52 = \\ 11 + 88 = \\ 53 + 31 = \\ 22 + 63 = \\ 14 + 54 = \\ 15 + 73 = \\ 21 + 14 = \\ 20 + 69 = \\ 9 + 50 = \\ 83 + 13 = \\ 14 + 13 = \\ 51 + 27 = \\ 60 + 35 = \\ 28 + 11 = \\ 61 + 28 = \\ 22 + 54 = \\ 28 + 31 = \\ 21 + 27 = \\ 83 + 10 = \\ 4 + 74 = \end{array}$$

$$\begin{array}{r} 28 + 11 = \\ 30 + 31 = \\ 65 + 23 = \\ 22 + 23 = \\ 50 + 15 = \\ 68 + 11 = \\ 16 + 11 = \\ 46 + 30 = \\ 75 + 12 = \\ 19 + 40 = \\ 17 + 71 = \\ 28 + 61 = \\ 27 + 41 = \\ 71 + 17 = \\ 73 + 16 = \\ 7 + 80 = \\ 19 + 50 = \\ 49 + 40 = \\ 28 + 60 = \\ 41 + 31 = \\ 34 + 22 = \\ 87 + 10 = \\ 23 + 21 = \\ 83 + 10 = \\ 48 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 66 + 12 = \\ 27 + 52 = \\ 15 + 33 = \\ 29 + 20 = \\ 16 + 11 = \\ 15 + 11 = \\ 24 + 21 = \\ 55 + 40 = \\ 8 + 51 = \\ 81 + 11 = \\ 32 + 15 = \\ 24 + 24 = \\ 45 + 23 = \\ 9 + 60 = \\ 10 + 37 = \\ 32 + 23 = \\ 31 + 41 = \\ 28 + 41 = \\ 5 + 84 = \\ 14 + 62 = \\ 11 + 41 = \\ 71 + 21 = \\ 97 + 1 = \\ 29 + 40 = \\ 56 + 22 = \end{array}$$

$$\begin{array}{r} 46 + 40 = \\ 32 + 44 = \\ 64 + 34 = \\ 12 + 55 = \\ 96 + 2 = \\ 90 + 5 = \\ 71 + 17 = \\ 40 + 27 = \\ 24 + 23 = \\ 17 + 82 = \\ 77 + 22 = \\ 92 + 4 = \\ 59 + 20 = \\ 2 + 90 = \\ 15 + 64 = \\ 24 + 24 = \\ 38 + 40 = \\ 26 + 12 = \\ 27 + 10 = \\ 36 + 32 = \\ 50 + 20 = \\ 76 + 20 = \\ 77 + 21 = \\ 32 + 21 = \\ 11 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 54 + 30 = \\ 77 + 11 = \\ 30 + 56 = \\ 94 + 2 = \\ 80 + 14 = \\ 82 + 13 = \\ 93 + 1 = \\ 35 + 54 = \\ 13 + 52 = \\ 14 + 11 = \\ 47 + 32 = \\ 70 + 24 = \\ 79 + 10 = \\ 29 + 20 = \\ 69 + 20 = \\ 4 + 42 = \\ 32 + 57 = \\ 58 + 20 = \\ 13 + 12 = \\ 11 + 43 = \\ 26 + 52 = \\ 73 + 21 = \\ 40 + 34 = \\ 20 + 68 = \\ 22 + 13 = \end{array}$$

$$\begin{array}{r} 16 + 61 = \\ 17 + 81 = \\ 55 + 44 = \\ 93 + 2 = \\ 4 + 74 = \\ 28 + 20 = \\ 27 + 32 = \\ 28 + 50 = \\ 15 + 33 = \\ 32 + 45 = \\ 17 + 51 = \\ 16 + 50 = \\ 4 + 40 = \\ 78 + 21 = \\ 95 + 2 = \\ 19 + 10 = \\ 10 + 29 = \\ 73 + 21 = \\ 8 + 70 = \\ 24 + 12 = \\ 69 + 10 = \\ 79 + 10 = \\ 22 + 56 = \\ 8 + 30 = \\ 29 + 70 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 17 = \\ 11 + 14 = \\ 13 + 50 = \\ 27 + 50 = \\ 18 + 11 = \\ 65 + 11 = \\ 30 + 44 = \\ 22 + 73 = \\ 21 + 16 = \\ 33 + 55 = \\ 24 + 34 = \\ 32 + 15 = \\ 73 + 14 = \\ 15 + 42 = \\ 45 + 34 = \\ 23 + 76 = \\ 51 + 28 = \\ 21 + 33 = \\ 32 + 44 = \\ 63 + 10 = \\ 31 + 68 = \\ 94 + 5 = \\ 48 + 30 = \\ 16 + 40 = \\ 86 + 13 = \end{array}$$

$$\begin{array}{r} 47 + 11 = \\ 24 + 24 = \\ 23 + 55 = \\ 14 + 20 = \\ 74 + 20 = \\ 66 + 10 = \\ 28 + 20 = \\ 25 + 73 = \\ 25 + 20 = \\ 33 + 55 = \\ 15 + 73 = \\ 28 + 51 = \\ 14 + 51 = \\ 17 + 82 = \\ 91 + 7 = \\ 16 + 23 = \\ 46 + 10 = \\ 25 + 42 = \\ 13 + 21 = \\ 24 + 74 = \\ 11 + 32 = \\ 94 + 1 = \\ 25 + 10 = \\ 11 + 28 = \\ 19 + 70 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 28 + 31 = \\ 3 + 61 = \\ 23 + 36 = \\ 4 + 52 = \\ 35 + 24 = \\ 20 + 39 = \\ 22 + 20 = \\ 26 + 62 = \\ 48 + 20 = \\ 87 + 11 = \\ 29 + 30 = \\ 90 + 8 = \\ 30 + 28 = \\ 53 + 26 = \\ 25 + 60 = \\ 88 + 11 = \\ 28 + 70 = \\ 45 + 33 = \\ 17 + 12 = \\ 15 + 62 = \\ 13 + 62 = \\ 26 + 62 = \\ 14 + 30 = \\ 61 + 27 = \\ 63 + 13 = \end{array}$$

$$\begin{array}{r} 8 + 30 = \\ 56 + 23 = \\ 20 + 29 = \\ 19 + 30 = \\ 42 + 13 = \\ 59 + 30 = \\ 16 + 82 = \\ 21 + 52 = \\ 40 + 26 = \\ 17 + 82 = \\ 70 + 10 = \\ 11 + 33 = \\ 25 + 31 = \\ 21 + 21 = \\ 95 + 3 = \\ 71 + 23 = \\ 20 + 74 = \\ 27 + 40 = \\ 27 + 42 = \\ 28 + 11 = \\ 19 + 50 = \\ 15 + 71 = \\ 20 + 10 = \\ 35 + 64 = \\ 39 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 48 + 40 = \\ 15 + 53 = \\ 2 + 34 = \\ 96 + 3 = \\ 81 + 11 = \\ 17 + 40 = \\ 73 + 22 = \\ 12 + 73 = \\ 17 + 81 = \\ 14 + 62 = \\ 96 + 3 = \\ 61 + 16 = \\ 25 + 61 = \\ 80 + 11 = \\ 24 + 20 = \\ 11 + 68 = \\ 27 + 62 = \\ 78 + 11 = \\ 61 + 22 = \\ 27 + 50 = \\ 74 + 10 = \\ 59 + 10 = \\ 31 + 22 = \\ 31 + 20 = \\ 23 + 51 = \end{array}$$

$$\begin{array}{r} 36 + 40 = \\ 18 + 30 = \\ 2 + 14 = \\ 93 + 1 = \\ 4 + 15 = \\ 24 + 62 = \\ 88 + 11 = \\ 76 + 12 = \\ 15 + 41 = \\ 24 + 20 = \\ 16 + 40 = \\ 32 + 64 = \\ 20 + 20 = \\ 25 + 30 = \\ 31 + 21 = \\ 26 + 63 = \\ 86 + 13 = \\ 15 + 44 = \\ 29 + 70 = \\ 12 + 83 = \\ 30 + 15 = \\ 30 + 15 = \\ 42 + 12 = \\ 10 + 20 = \\ 10 + 84 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 23 + 20 = \\ 40 + 17 = \\ 50 + 18 = \\ 18 + 30 = \\ 9 + 20 = \\ 31 + 55 = \\ 87 + 11 = \\ 75 + 13 = \\ 50 + 36 = \\ 5 + 13 = \\ 11 + 14 = \\ 21 + 33 = \\ 14 + 72 = \\ 17 + 10 = \\ 9 + 60 = \\ 28 + 51 = \\ 20 + 23 = \\ 82 + 12 = \\ 24 + 22 = \\ 28 + 11 = \\ 14 + 50 = \\ 36 + 20 = \\ 13 + 62 = \\ 21 + 61 = \\ 15 + 23 = \end{array}$$

$$\begin{array}{r} 17 + 81 = \\ 32 + 32 = \\ 27 + 62 = \\ 77 + 11 = \\ 13 + 55 = \\ 10 + 60 = \\ 16 + 22 = \\ 77 + 10 = \\ 7 + 20 = \\ 33 + 40 = \\ 26 + 33 = \\ 3 + 82 = \\ 20 + 51 = \\ 25 + 51 = \\ 10 + 24 = \\ 83 + 14 = \\ 73 + 24 = \\ 15 + 33 = \\ 14 + 40 = \\ 5 + 60 = \\ 96 + 3 = \\ 31 + 63 = \\ 2 + 34 = \\ 31 + 34 = \\ 18 + 51 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 7 + 60 = \\ 90 + 2 = \\ 14 + 35 = \\ 30 + 32 = \\ 18 + 41 = \\ 31 + 11 = \\ 16 + 11 = \\ 17 + 52 = \\ 25 + 40 = \\ 21 + 13 = \\ 23 + 34 = \\ 11 + 48 = \\ 53 + 13 = \\ 29 + 70 = \\ 65 + 10 = \\ 13 + 80 = \\ 69 + 10 = \\ 93 + 5 = \\ 13 + 85 = \\ 32 + 34 = \\ 20 + 49 = \\ 79 + 20 = \\ 84 + 11 = \\ 32 + 12 = \\ 16 + 12 = \end{array}$$

$$\begin{array}{r} 69 + 10 = \\ 44 + 13 = \\ 50 + 12 = \\ 14 + 30 = \\ 93 + 4 = \\ 27 + 20 = \\ 15 + 11 = \\ 73 + 21 = \\ 18 + 80 = \\ 73 + 12 = \\ 24 + 63 = \\ 38 + 50 = \\ 69 + 30 = \\ 25 + 73 = \\ 28 + 41 = \\ 4 + 62 = \\ 18 + 41 = \\ 48 + 11 = \\ 44 + 41 = \\ 29 + 70 = \\ 43 + 20 = \\ 15 + 54 = \\ 25 + 62 = \\ 25 + 33 = \\ 31 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 81 + 14 = \\ 87 + 11 = \\ 88 + 10 = \\ 65 + 12 = \\ 28 + 20 = \\ 22 + 52 = \\ 24 + 34 = \\ 75 + 14 = \\ 14 + 14 = \\ 89 + 10 = \\ 28 + 11 = \\ 22 + 11 = \\ 26 + 42 = \\ 22 + 13 = \\ 71 + 10 = \\ 8 + 90 = \\ 80 + 14 = \\ 19 + 80 = \\ 2 + 91 = \\ 28 + 51 = \\ 23 + 20 = \\ 21 + 34 = \\ 50 + 11 = \\ 31 + 31 = \\ 52 + 10 = \end{array}$$

$$\begin{array}{r} 95 + 4 = \\ 14 + 35 = \\ 86 + 11 = \\ 41 + 58 = \\ 52 + 36 = \\ 4 + 21 = \\ 65 + 12 = \\ 29 + 60 = \\ 44 + 22 = \\ 48 + 40 = \\ 32 + 55 = \\ 45 + 51 = \\ 50 + 40 = \\ 38 + 30 = \\ 21 + 55 = \\ 64 + 21 = \\ 94 + 5 = \\ 12 + 87 = \\ 43 + 13 = \\ 69 + 20 = \\ 18 + 71 = \\ 23 + 56 = \\ 14 + 72 = \\ 22 + 60 = \\ 60 + 32 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 12 + 27 = \\ 80 + 16 = \\ 69 + 20 = \\ 14 + 60 = \\ 40 + 47 = \\ 80 + 14 = \\ 6 + 23 = \\ 25 + 64 = \\ 88 + 11 = \\ 18 + 61 = \\ 33 + 50 = \\ 10 + 36 = \\ 33 + 23 = \\ 19 + 40 = \\ 16 + 42 = \\ 9 + 60 = \\ 33 + 20 = \\ 50 + 31 = \\ 17 + 51 = \\ 24 + 51 = \\ 30 + 30 = \\ 85 + 10 = \\ 82 + 11 = \\ 81 + 18 = \\ 54 + 45 = \end{array}$$

$$\begin{array}{r} 20 + 26 = \\ 32 + 10 = \\ 28 + 60 = \\ 16 + 30 = \\ 6 + 20 = \\ 15 + 50 = \\ 77 + 22 = \\ 20 + 59 = \\ 17 + 40 = \\ 31 + 15 = \\ 75 + 12 = \\ 31 + 56 = \\ 11 + 66 = \\ 27 + 61 = \\ 76 + 23 = \\ 61 + 13 = \\ 64 + 13 = \\ 29 + 40 = \\ 74 + 24 = \\ 75 + 14 = \\ 50 + 24 = \\ 47 + 31 = \\ 33 + 50 = \\ 59 + 10 = \\ 11 + 15 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 60 + 23 = \\ 38 + 40 = \\ 16 + 51 = \\ 90 + 3 = \\ 25 + 51 = \\ 7 + 91 = \\ 62 + 14 = \\ 69 + 30 = \\ 25 + 54 = \\ 51 + 44 = \\ 19 + 40 = \\ 43 + 35 = \\ 29 + 70 = \\ 86 + 13 = \\ 36 + 42 = \\ 69 + 30 = \\ 75 + 12 = \\ 24 + 11 = \\ 82 + 16 = \\ 13 + 41 = \\ 38 + 30 = \\ 45 + 21 = \\ 19 + 10 = \\ 22 + 26 = \\ 81 + 11 = \end{array}$$

$$\begin{array}{r} 73 + 10 = \\ 61 + 11 = \\ 11 + 57 = \\ 18 + 50 = \\ 47 + 41 = \\ 11 + 48 = \\ 24 + 41 = \\ 30 + 59 = \\ 41 + 52 = \\ 21 + 22 = \\ 13 + 73 = \\ 14 + 50 = \\ 30 + 57 = \\ 16 + 80 = \\ 2 + 31 = \\ 15 + 23 = \\ 31 + 15 = \\ 72 + 24 = \\ 15 + 30 = \\ 29 + 70 = \\ 22 + 73 = \\ 72 + 13 = \\ 16 + 81 = \\ 17 + 72 = \\ 77 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 83 + 10 = \\ 85 + 13 = \\ 33 + 32 = \\ 62 + 35 = \\ 56 + 22 = \\ 77 + 11 = \\ 27 + 31 = \\ 29 + 70 = \\ 38 + 11 = \\ 32 + 50 = \\ 46 + 23 = \\ 80 + 15 = \\ 73 + 13 = \\ 29 + 70 = \\ 74 + 13 = \\ 63 + 25 = \\ 17 + 61 = \\ 85 + 14 = \\ 21 + 27 = \\ 24 + 31 = \\ 41 + 10 = \\ 70 + 15 = \\ 84 + 11 = \\ 94 + 4 = \\ 17 + 70 = \end{array}$$

$$\begin{array}{r} 31 + 41 = \\ 52 + 40 = \\ 71 + 22 = \\ 15 + 22 = \\ 68 + 20 = \\ 93 + 6 = \\ 59 + 30 = \\ 94 + 4 = \\ 11 + 24 = \\ 29 + 60 = \\ 33 + 52 = \\ 29 + 70 = \\ 31 + 34 = \\ 14 + 45 = \\ 46 + 20 = \\ 68 + 20 = \\ 74 + 10 = \\ 15 + 83 = \\ 26 + 20 = \\ 16 + 11 = \\ 3 + 42 = \\ 12 + 76 = \\ 22 + 25 = \\ 33 + 45 = \\ 11 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 72 + 12 = \\ 55 + 41 = \\ 3 + 76 = \\ 79 + 10 = \\ 17 + 70 = \\ 56 + 20 = \\ 56 + 33 = \\ 27 + 22 = \\ 59 + 20 = \\ 18 + 81 = \\ 35 + 51 = \\ 15 + 14 = \\ 28 + 71 = \\ 25 + 13 = \\ 31 + 35 = \\ 49 + 10 = \\ 25 + 14 = \\ 29 + 10 = \\ 15 + 72 = \\ 20 + 65 = \\ 15 + 52 = \\ 20 + 53 = \\ 59 + 40 = \\ 63 + 34 = \\ 18 + 31 = \end{array}$$

$$\begin{array}{r} 91 + 3 = \\ 86 + 13 = \\ 16 + 82 = \\ 23 + 34 = \\ 15 + 40 = \\ 25 + 12 = \\ 94 + 2 = \\ 27 + 52 = \\ 19 + 40 = \\ 91 + 2 = \\ 32 + 62 = \\ 27 + 40 = \\ 23 + 61 = \\ 72 + 21 = \\ 96 + 1 = \\ 78 + 20 = \\ 5 + 41 = \\ 79 + 10 = \\ 48 + 40 = \\ 59 + 40 = \\ 27 + 71 = \\ 30 + 13 = \\ 72 + 12 = \\ 16 + 52 = \\ 15 + 81 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 50 = \\ 56 + 40 = \\ 38 + 61 = \\ 37 + 20 = \\ 28 + 50 = \\ 74 + 25 = \\ 50 + 20 = \\ 61 + 23 = \\ 65 + 33 = \\ 16 + 80 = \\ 70 + 15 = \\ 14 + 35 = \\ 96 + 3 = \\ 12 + 27 = \\ 51 + 34 = \\ 74 + 22 = \\ 48 + 31 = \\ 51 + 33 = \\ 30 + 25 = \\ 72 + 14 = \\ 88 + 11 = \\ 59 + 40 = \\ 90 + 1 = \\ 24 + 50 = \\ 91 + 4 = \end{array}$$

$$\begin{array}{r} 63 + 35 = \\ 28 + 41 = \\ 26 + 71 = \\ 23 + 32 = \\ 35 + 33 = \\ 27 + 72 = \\ 68 + 21 = \\ 10 + 45 = \\ 88 + 10 = \\ 22 + 22 = \\ 26 + 10 = \\ 22 + 30 = \\ 12 + 76 = \\ 92 + 5 = \\ 18 + 30 = \\ 63 + 14 = \\ 61 + 23 = \\ 55 + 42 = \\ 27 + 50 = \\ 80 + 14 = \\ 88 + 11 = \\ 19 + 10 = \\ 50 + 21 = \\ 89 + 10 = \\ 48 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 33 + 21 = \\ 15 + 41 = \\ 51 + 40 = \\ 28 + 70 = \\ 72 + 26 = \\ 8 + 80 = \\ 20 + 20 = \\ 59 + 10 = \\ 74 + 12 = \\ 56 + 41 = \\ 3 + 80 = \\ 96 + 1 = \\ 31 + 55 = \\ 11 + 33 = \\ 14 + 13 = \\ 12 + 17 = \\ 17 + 12 = \\ 3 + 62 = \\ 10 + 24 = \\ 26 + 41 = \\ 32 + 46 = \\ 12 + 16 = \\ 89 + 10 = \\ 14 + 31 = \\ 33 + 12 = \end{array}$$

$$\begin{array}{r} 70 + 29 = \\ 60 + 25 = \\ 17 + 42 = \\ 19 + 70 = \\ 18 + 80 = \\ 16 + 51 = \\ 78 + 11 = \\ 29 + 50 = \\ 68 + 30 = \\ 20 + 35 = \\ 11 + 11 = \\ 7 + 61 = \\ 13 + 70 = \\ 68 + 20 = \\ 45 + 53 = \\ 18 + 41 = \\ 91 + 5 = \\ 53 + 34 = \\ 19 + 30 = \\ 31 + 20 = \\ 38 + 50 = \\ 44 + 14 = \\ 28 + 20 = \\ 64 + 14 = \\ 41 + 50 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 33 + 16 = \\ 12 + 70 = \\ 28 + 50 = \\ 22 + 22 = \\ 80 + 11 = \\ 7 + 80 = \\ 19 + 60 = \\ 66 + 33 = \\ 28 + 60 = \\ 19 + 20 = \\ 9 + 70 = \\ 12 + 15 = \\ 55 + 24 = \\ 47 + 50 = \\ 15 + 80 = \\ 29 + 10 = \\ 20 + 19 = \\ 24 + 20 = \\ 17 + 30 = \\ 20 + 72 = \\ 23 + 64 = \\ 30 + 15 = \\ 30 + 40 = \\ 31 + 28 = \\ 43 + 30 = \end{array}$$

$$\begin{array}{r} 62 + 13 = \\ 30 + 44 = \\ 43 + 11 = \\ 33 + 40 = \\ 20 + 21 = \\ 60 + 29 = \\ 14 + 80 = \\ 64 + 14 = \\ 55 + 14 = \\ 11 + 82 = \\ 12 + 14 = \\ 28 + 10 = \\ 18 + 30 = \\ 25 + 53 = \\ 29 + 60 = \\ 14 + 54 = \\ 22 + 57 = \\ 69 + 20 = \\ 62 + 20 = \\ 92 + 2 = \\ 79 + 20 = \\ 13 + 84 = \\ 93 + 1 = \\ 96 + 2 = \\ 20 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 41 = \\ 24 + 30 = \\ 29 + 70 = \\ 87 + 12 = \\ 72 + 26 = \\ 21 + 40 = \\ 83 + 10 = \\ 95 + 3 = \\ 17 + 42 = \\ 32 + 66 = \\ 14 + 45 = \\ 24 + 60 = \\ 30 + 22 = \\ 29 + 30 = \\ 54 + 44 = \\ 2 + 80 = \\ 24 + 44 = \\ 31 + 68 = \\ 33 + 56 = \\ 75 + 11 = \\ 30 + 15 = \\ 32 + 51 = \\ 41 + 40 = \\ 17 + 32 = \\ 85 + 12 = \end{array}$$

$$\begin{array}{r} 22 + 33 = \\ 29 + 50 = \\ 32 + 22 = \\ 29 + 50 = \\ 29 + 70 = \\ 80 + 10 = \\ 78 + 20 = \\ 88 + 10 = \\ 36 + 32 = \\ 14 + 40 = \\ 13 + 50 = \\ 26 + 73 = \\ 18 + 20 = \\ 15 + 30 = \\ 86 + 11 = \\ 85 + 14 = \\ 28 + 11 = \\ 28 + 71 = \\ 19 + 60 = \\ 62 + 21 = \\ 19 + 70 = \\ 36 + 41 = \\ 24 + 21 = \\ 70 + 12 = \\ 19 + 80 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 89 + 10 = \\ 13 + 36 = \\ 29 + 30 = \\ 56 + 42 = \\ 13 + 43 = \\ 24 + 23 = \\ 94 + 4 = \\ 76 + 23 = \\ 28 + 51 = \\ 65 + 11 = \\ 87 + 10 = \\ 38 + 41 = \\ 28 + 51 = \\ 89 + 10 = \\ 18 + 60 = \\ 78 + 11 = \\ 23 + 66 = \\ 61 + 24 = \\ 11 + 80 = \\ 43 + 25 = \\ 53 + 43 = \\ 33 + 34 = \\ 33 + 52 = \\ 5 + 50 = \\ 48 + 11 = \end{array}$$

$$\begin{array}{r} 34 + 51 = \\ 21 + 67 = \\ 18 + 21 = \\ 61 + 34 = \\ 16 + 31 = \\ 21 + 43 = \\ 27 + 72 = \\ 32 + 27 = \\ 17 + 10 = \\ 10 + 75 = \\ 32 + 64 = \\ 69 + 30 = \\ 23 + 31 = \\ 68 + 31 = \\ 24 + 12 = \\ 15 + 62 = \\ 23 + 40 = \\ 13 + 41 = \\ 42 + 34 = \\ 12 + 52 = \\ 5 + 33 = \\ 16 + 81 = \\ 84 + 10 = \\ 55 + 22 = \\ 11 + 84 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 33 + 51 = \\ 72 + 25 = \\ 84 + 13 = \\ 14 + 23 = \\ 12 + 82 = \\ 41 + 24 = \\ 24 + 22 = \\ 23 + 44 = \\ 3 + 22 = \\ 22 + 67 = \\ 27 + 60 = \\ 28 + 41 = \\ 20 + 67 = \\ 89 + 10 = \\ 13 + 83 = \\ 94 + 1 = \\ 88 + 11 = \\ 13 + 42 = \\ 25 + 22 = \\ 27 + 41 = \\ 45 + 44 = \\ 12 + 51 = \\ 27 + 21 = \\ 25 + 71 = \\ 37 + 40 = \end{array}$$

$$\begin{array}{r} 22 + 35 = \\ 15 + 50 = \\ 33 + 53 = \\ 16 + 52 = \\ 46 + 31 = \\ 27 + 12 = \\ 95 + 1 = \\ 83 + 11 = \\ 24 + 35 = \\ 49 + 50 = \\ 91 + 6 = \\ 5 + 54 = \\ 26 + 21 = \\ 17 + 41 = \\ 16 + 43 = \\ 38 + 30 = \\ 93 + 3 = \\ 20 + 49 = \\ 17 + 80 = \\ 63 + 36 = \\ 31 + 24 = \\ 92 + 6 = \\ 33 + 16 = \\ 87 + 10 = \\ 11 + 64 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 4 + 84 = \\ 85 + 11 = \\ 25 + 11 = \\ 14 + 81 = \\ 44 + 45 = \\ 21 + 17 = \\ 20 + 30 = \\ 31 + 32 = \\ 32 + 51 = \\ 27 + 12 = \\ 65 + 12 = \\ 20 + 63 = \\ 13 + 45 = \\ 18 + 80 = \\ 32 + 54 = \\ 84 + 15 = \\ 19 + 20 = \\ 80 + 17 = \\ 70 + 22 = \\ 19 + 60 = \\ 2 + 80 = \\ 55 + 33 = \\ 21 + 41 = \\ 41 + 15 = \\ 5 + 82 = \end{array}$$

$$\begin{array}{r} 13 + 43 = \\ 21 + 26 = \\ 31 + 38 = \\ 65 + 22 = \\ 11 + 56 = \\ 15 + 73 = \\ 15 + 63 = \\ 18 + 31 = \\ 64 + 30 = \\ 39 + 30 = \\ 30 + 12 = \\ 65 + 11 = \\ 15 + 52 = \\ 79 + 10 = \\ 73 + 21 = \\ 77 + 12 = \\ 66 + 10 = \\ 78 + 20 = \\ 22 + 31 = \\ 16 + 43 = \\ 21 + 65 = \\ 13 + 82 = \\ 22 + 73 = \\ 25 + 21 = \\ 23 + 74 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 36 + 20 = \\ 40 + 54 = \\ 71 + 17 = \\ 79 + 20 = \\ 73 + 24 = \\ 5 + 21 = \\ 52 + 24 = \\ 19 + 80 = \\ 20 + 30 = \\ 33 + 16 = \\ 23 + 76 = \\ 13 + 72 = \\ 29 + 50 = \\ 30 + 53 = \\ 72 + 22 = \\ 37 + 62 = \\ 11 + 88 = \\ 24 + 14 = \\ 30 + 51 = \\ 42 + 14 = \\ 21 + 23 = \\ 20 + 24 = \\ 68 + 11 = \\ 25 + 21 = \\ 82 + 10 = \end{array}$$

$$\begin{array}{r} 26 + 53 = \\ 47 + 21 = \\ 30 + 50 = \\ 31 + 68 = \\ 33 + 55 = \\ 21 + 78 = \\ 17 + 62 = \\ 70 + 27 = \\ 54 + 25 = \\ 27 + 71 = \\ 87 + 11 = \\ 31 + 20 = \\ 20 + 42 = \\ 26 + 10 = \\ 41 + 30 = \\ 28 + 60 = \\ 93 + 5 = \\ 12 + 31 = \\ 17 + 52 = \\ 24 + 21 = \\ 89 + 10 = \\ 38 + 20 = \\ 92 + 3 = \\ 23 + 61 = \\ 91 + 1 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 46 = \\ 18 + 31 = \\ 25 + 70 = \\ 33 + 26 = \\ 11 + 36 = \\ 37 + 41 = \\ 56 + 22 = \\ 80 + 12 = \\ 14 + 21 = \\ 46 + 21 = \\ 19 + 70 = \\ 16 + 11 = \\ 4 + 62 = \\ 66 + 21 = \\ 97 + 1 = \\ 58 + 31 = \\ 15 + 60 = \\ 84 + 11 = \\ 63 + 23 = \\ 40 + 50 = \\ 64 + 23 = \\ 48 + 31 = \\ 76 + 22 = \\ 35 + 30 = \\ 53 + 26 = \end{array}$$

$$\begin{array}{r} 6 + 13 = \\ 11 + 62 = \\ 63 + 25 = \\ 32 + 34 = \\ 51 + 13 = \\ 22 + 37 = \\ 77 + 20 = \\ 64 + 15 = \\ 11 + 34 = \\ 11 + 12 = \\ 17 + 30 = \\ 16 + 71 = \\ 16 + 60 = \\ 13 + 83 = \\ 21 + 38 = \\ 36 + 10 = \\ 28 + 21 = \\ 19 + 20 = \\ 27 + 52 = \\ 23 + 25 = \\ 18 + 61 = \\ 20 + 75 = \\ 18 + 70 = \\ 18 + 30 = \\ 11 + 77 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 25 + 64 = \\ 67 + 30 = \\ 11 + 12 = \\ 56 + 30 = \\ 34 + 63 = \\ 67 + 12 = \\ 42 + 23 = \\ 35 + 40 = \\ 67 + 30 = \\ 62 + 25 = \\ 23 + 70 = \\ 61 + 20 = \\ 15 + 13 = \\ 36 + 33 = \\ 72 + 14 = \\ 19 + 70 = \\ 22 + 36 = \\ 27 + 61 = \\ 86 + 10 = \\ 82 + 11 = \\ 91 + 4 = \\ 65 + 21 = \\ 31 + 10 = \\ 44 + 50 = \\ 26 + 51 = \end{array}$$

$$\begin{array}{r} 79 + 10 = \\ 90 + 2 = \\ 70 + 20 = \\ 33 + 63 = \\ 8 + 81 = \\ 5 + 22 = \\ 16 + 82 = \\ 18 + 81 = \\ 29 + 20 = \\ 16 + 61 = \\ 88 + 11 = \\ 20 + 45 = \\ 44 + 21 = \\ 23 + 52 = \\ 45 + 50 = \\ 80 + 14 = \\ 32 + 21 = \\ 29 + 60 = \\ 87 + 11 = \\ 11 + 83 = \\ 23 + 63 = \\ 21 + 63 = \\ 33 + 53 = \\ 9 + 60 = \\ 11 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 65 + 20 = \\ 66 + 32 = \\ 31 + 48 = \\ 47 + 51 = \\ 14 + 22 = \\ 10 + 30 = \\ 78 + 21 = \\ 64 + 34 = \\ 15 + 13 = \\ 22 + 55 = \\ 88 + 10 = \\ 85 + 10 = \\ 24 + 34 = \\ 52 + 33 = \\ 19 + 20 = \\ 18 + 81 = \\ 26 + 10 = \\ 32 + 57 = \\ 13 + 31 = \\ 95 + 1 = \\ 62 + 30 = \\ 68 + 20 = \\ 12 + 74 = \\ 6 + 72 = \\ 23 + 64 = \end{array}$$

$$\begin{array}{r} 22 + 35 = \\ 36 + 23 = \\ 19 + 10 = \\ 87 + 10 = \\ 45 + 51 = \\ 22 + 67 = \\ 33 + 20 = \\ 84 + 15 = \\ 34 + 44 = \\ 84 + 14 = \\ 32 + 40 = \\ 32 + 50 = \\ 25 + 22 = \\ 30 + 18 = \\ 21 + 23 = \\ 95 + 3 = \\ 15 + 40 = \\ 14 + 21 = \\ 28 + 21 = \\ 29 + 50 = \\ 37 + 12 = \\ 5 + 72 = \\ 66 + 13 = \\ 53 + 26 = \\ 55 + 32 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 94 + 5 = \\ 31 + 15 = \\ 5 + 81 = \\ 75 + 24 = \\ 43 + 11 = \\ 97 + 2 = \\ 12 + 64 = \\ 25 + 74 = \\ 13 + 54 = \\ 58 + 40 = \\ 16 + 71 = \\ 48 + 30 = \\ 17 + 22 = \\ 30 + 17 = \\ 28 + 61 = \\ 65 + 31 = \\ 51 + 17 = \\ 25 + 64 = \\ 8 + 30 = \\ 63 + 26 = \\ 25 + 12 = \\ 23 + 51 = \\ 5 + 93 = \\ 89 + 10 = \\ 23 + 60 = \end{array}$$

$$\begin{array}{r} 82 + 15 = \\ 81 + 18 = \\ 18 + 80 = \\ 28 + 21 = \\ 84 + 15 = \\ 13 + 24 = \\ 64 + 13 = \\ 62 + 26 = \\ 38 + 51 = \\ 57 + 41 = \\ 17 + 20 = \\ 28 + 61 = \\ 69 + 10 = \\ 30 + 31 = \\ 15 + 81 = \\ 14 + 71 = \\ 30 + 37 = \\ 20 + 52 = \\ 23 + 43 = \\ 38 + 41 = \\ 21 + 66 = \\ 41 + 51 = \\ 49 + 30 = \\ 29 + 50 = \\ 60 + 28 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 26 + 33 = \\ 22 + 11 = \\ 51 + 14 = \\ 20 + 26 = \\ 32 + 13 = \\ 19 + 50 = \\ 49 + 10 = \\ 21 + 33 = \\ 89 + 10 = \\ 25 + 22 = \\ 20 + 21 = \\ 16 + 81 = \\ 20 + 12 = \\ 28 + 61 = \\ 30 + 35 = \\ 83 + 11 = \\ 16 + 60 = \\ 16 + 12 = \\ 70 + 20 = \\ 20 + 66 = \\ 54 + 22 = \\ 33 + 10 = \\ 16 + 70 = \\ 28 + 51 = \\ 36 + 11 = \end{array}$$

$$\begin{array}{r} 56 + 33 = \\ 59 + 30 = \\ 44 + 45 = \\ 91 + 1 = \\ 12 + 82 = \\ 24 + 14 = \\ 25 + 70 = \\ 67 + 11 = \\ 52 + 21 = \\ 32 + 17 = \\ 42 + 27 = \\ 78 + 20 = \\ 41 + 55 = \\ 68 + 30 = \\ 17 + 62 = \\ 8 + 31 = \\ 40 + 13 = \\ 59 + 40 = \\ 22 + 20 = \\ 20 + 31 = \\ 69 + 30 = \\ 13 + 72 = \\ 47 + 50 = \\ 16 + 60 = \\ 48 + 51 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 40 = \\ 75 + 10 = \\ 58 + 20 = \\ 68 + 10 = \\ 33 + 32 = \\ 54 + 44 = \\ 22 + 27 = \\ 11 + 71 = \\ 65 + 24 = \\ 36 + 20 = \\ 47 + 42 = \\ 11 + 43 = \\ 13 + 36 = \\ 88 + 10 = \\ 19 + 50 = \\ 21 + 26 = \\ 27 + 71 = \\ 6 + 51 = \\ 57 + 32 = \\ 11 + 67 = \\ 27 + 12 = \\ 5 + 62 = \\ 26 + 20 = \\ 12 + 21 = \\ 32 + 57 = \end{array}$$

$$\begin{array}{r} 48 + 41 = \\ 32 + 24 = \\ 19 + 40 = \\ 53 + 25 = \\ 86 + 13 = \\ 10 + 50 = \\ 36 + 63 = \\ 32 + 50 = \\ 74 + 12 = \\ 24 + 12 = \\ 17 + 72 = \\ 86 + 10 = \\ 96 + 2 = \\ 12 + 53 = \\ 40 + 10 = \\ 37 + 30 = \\ 90 + 7 = \\ 30 + 43 = \\ 35 + 63 = \\ 51 + 26 = \\ 30 + 41 = \\ 78 + 20 = \\ 31 + 13 = \\ 90 + 5 = \\ 41 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 7 + 62 = \\ 35 + 40 = \\ 64 + 21 = \\ 32 + 10 = \\ 13 + 82 = \\ 62 + 16 = \\ 15 + 31 = \\ 4 + 93 = \\ 42 + 31 = \\ 14 + 20 = \\ 89 + 10 = \\ 21 + 12 = \\ 29 + 60 = \\ 31 + 68 = \\ 92 + 7 = \\ 42 + 54 = \\ 11 + 14 = \\ 31 + 22 = \\ 24 + 40 = \\ 31 + 51 = \\ 16 + 11 = \\ 79 + 10 = \\ 18 + 31 = \\ 82 + 10 = \\ 28 + 40 = \end{array}$$

$$\begin{array}{r} 80 + 16 = \\ 91 + 1 = \\ 30 + 48 = \\ 21 + 73 = \\ 31 + 25 = \\ 33 + 41 = \\ 9 + 30 = \\ 23 + 55 = \\ 26 + 51 = \\ 10 + 87 = \\ 16 + 53 = \\ 30 + 34 = \\ 38 + 60 = \\ 11 + 74 = \\ 68 + 10 = \\ 75 + 10 = \\ 18 + 21 = \\ 4 + 81 = \\ 15 + 60 = \\ 12 + 32 = \\ 67 + 30 = \\ 21 + 68 = \\ 28 + 70 = \\ 20 + 58 = \\ 73 + 25 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 21 + 73 = \\ 73 + 24 = \\ 11 + 80 = \\ 14 + 50 = \\ 26 + 12 = \\ 22 + 53 = \\ 16 + 81 = \\ 93 + 1 = \\ 24 + 71 = \\ 45 + 32 = \\ 67 + 20 = \\ 94 + 3 = \\ 28 + 61 = \\ 25 + 61 = \\ 36 + 51 = \\ 31 + 44 = \\ 26 + 42 = \\ 23 + 52 = \\ 85 + 13 = \\ 33 + 62 = \\ 69 + 20 = \\ 25 + 74 = \\ 23 + 50 = \\ 85 + 12 = \\ 20 + 12 = \end{array}$$

$$\begin{array}{r} 70 + 19 = \\ 18 + 20 = \\ 33 + 30 = \\ 77 + 21 = \\ 78 + 10 = \\ 21 + 13 = \\ 77 + 22 = \\ 69 + 10 = \\ 38 + 41 = \\ 78 + 11 = \\ 17 + 40 = \\ 3 + 32 = \\ 45 + 43 = \\ 20 + 68 = \\ 75 + 24 = \\ 31 + 47 = \\ 95 + 3 = \\ 23 + 12 = \\ 41 + 31 = \\ 65 + 13 = \\ 16 + 72 = \\ 8 + 81 = \\ 32 + 14 = \\ 96 + 3 = \\ 19 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 71 + 12 = \\ 11 + 45 = \\ 22 + 37 = \\ 87 + 12 = \\ 5 + 84 = \\ 38 + 11 = \\ 16 + 21 = \\ 12 + 52 = \\ 14 + 85 = \\ 23 + 16 = \\ 26 + 33 = \\ 92 + 7 = \\ 27 + 31 = \\ 11 + 17 = \\ 93 + 5 = \\ 26 + 60 = \\ 27 + 51 = \\ 14 + 74 = \\ 32 + 47 = \\ 92 + 7 = \\ 15 + 31 = \\ 34 + 30 = \\ 53 + 13 = \\ 87 + 12 = \\ 38 + 61 = \end{array}$$

$$\begin{array}{r} 58 + 31 = \\ 47 + 50 = \\ 74 + 10 = \\ 85 + 11 = \\ 10 + 75 = \\ 26 + 72 = \\ 39 + 60 = \\ 11 + 12 = \\ 9 + 50 = \\ 18 + 60 = \\ 62 + 35 = \\ 38 + 61 = \\ 23 + 23 = \\ 11 + 42 = \\ 12 + 74 = \\ 72 + 17 = \\ 61 + 31 = \\ 25 + 22 = \\ 80 + 12 = \\ 13 + 84 = \\ 24 + 52 = \\ 32 + 16 = \\ 14 + 52 = \\ 21 + 67 = \\ 31 + 26 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 42 + 53 = \\ 24 + 10 = \\ 28 + 60 = \\ 12 + 32 = \\ 22 + 26 = \\ 18 + 50 = \\ 26 + 23 = \\ 26 + 40 = \\ 41 + 20 = \\ 78 + 11 = \\ 12 + 64 = \\ 28 + 40 = \\ 17 + 41 = \\ 16 + 81 = \\ 19 + 10 = \\ 12 + 30 = \\ 11 + 74 = \\ 31 + 65 = \\ 65 + 24 = \\ 76 + 10 = \\ 22 + 65 = \\ 33 + 34 = \\ 92 + 3 = \\ 19 + 70 = \\ 19 + 70 = \end{array}$$

$$\begin{array}{r} 9 + 70 = \\ 38 + 60 = \\ 25 + 53 = \\ 29 + 60 = \\ 27 + 31 = \\ 32 + 14 = \\ 87 + 10 = \\ 82 + 17 = \\ 6 + 40 = \\ 32 + 67 = \\ 6 + 33 = \\ 23 + 43 = \\ 33 + 26 = \\ 66 + 20 = \\ 15 + 61 = \\ 30 + 36 = \\ 20 + 24 = \\ 94 + 3 = \\ 76 + 20 = \\ 79 + 20 = \\ 22 + 62 = \\ 21 + 42 = \\ 67 + 21 = \\ 92 + 5 = \\ 27 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 35 = \\ 25 + 61 = \\ 67 + 22 = \\ 46 + 20 = \\ 13 + 82 = \\ 19 + 80 = \\ 19 + 40 = \\ 13 + 83 = \\ 20 + 64 = \\ 20 + 60 = \\ 31 + 40 = \\ 27 + 51 = \\ 28 + 50 = \\ 17 + 82 = \\ 21 + 62 = \\ 2 + 24 = \\ 28 + 11 = \\ 52 + 12 = \\ 42 + 57 = \\ 16 + 61 = \\ 17 + 70 = \\ 27 + 30 = \\ 15 + 20 = \\ 50 + 28 = \\ 15 + 13 = \end{array}$$

$$\begin{array}{r} 23 + 61 = \\ 67 + 22 = \\ 82 + 15 = \\ 6 + 72 = \\ 50 + 22 = \\ 55 + 23 = \\ 30 + 15 = \\ 21 + 64 = \\ 33 + 53 = \\ 26 + 43 = \\ 39 + 40 = \\ 27 + 20 = \\ 54 + 42 = \\ 27 + 20 = \\ 28 + 30 = \\ 19 + 70 = \\ 33 + 36 = \\ 19 + 80 = \\ 21 + 52 = \\ 25 + 22 = \\ 41 + 32 = \\ 31 + 61 = \\ 27 + 71 = \\ 25 + 14 = \\ 36 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 84 + 12 = \\ 28 + 21 = \\ 4 + 95 = \\ 27 + 51 = \\ 49 + 30 = \\ 84 + 11 = \\ 22 + 33 = \\ 31 + 12 = \\ 22 + 74 = \\ 43 + 53 = \\ 25 + 63 = \\ 61 + 14 = \\ 20 + 22 = \\ 41 + 57 = \\ 27 + 52 = \\ 29 + 40 = \\ 43 + 41 = \\ 33 + 23 = \\ 22 + 32 = \\ 31 + 14 = \\ 46 + 30 = \\ 11 + 55 = \\ 83 + 10 = \\ 15 + 22 = \\ 6 + 32 = \end{array}$$

$$\begin{array}{r} 82 + 17 = \\ 12 + 72 = \\ 27 + 42 = \\ 11 + 12 = \\ 45 + 22 = \\ 10 + 75 = \\ 34 + 63 = \\ 7 + 80 = \\ 23 + 32 = \\ 48 + 50 = \\ 23 + 73 = \\ 29 + 40 = \\ 17 + 62 = \\ 90 + 7 = \\ 6 + 90 = \\ 27 + 52 = \\ 72 + 25 = \\ 52 + 16 = \\ 27 + 31 = \\ 25 + 32 = \\ 26 + 12 = \\ 16 + 50 = \\ 92 + 6 = \\ 62 + 23 = \\ 11 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 41 + 43 = \\ 3 + 33 = \\ 28 + 21 = \\ 28 + 10 = \\ 21 + 53 = \\ 22 + 21 = \\ 31 + 12 = \\ 29 + 60 = \\ 14 + 65 = \\ 26 + 20 = \\ 22 + 32 = \\ 60 + 12 = \\ 40 + 49 = \\ 55 + 43 = \\ 40 + 28 = \\ 15 + 62 = \\ 17 + 51 = \\ 27 + 71 = \\ 17 + 40 = \\ 18 + 70 = \\ 16 + 20 = \\ 30 + 28 = \\ 34 + 21 = \\ 79 + 10 = \\ 12 + 74 = \end{array}$$

$$\begin{array}{r} 23 + 21 = \\ 16 + 30 = \\ 27 + 20 = \\ 15 + 12 = \\ 25 + 51 = \\ 90 + 7 = \\ 11 + 17 = \\ 23 + 13 = \\ 15 + 43 = \\ 95 + 4 = \\ 27 + 40 = \\ 32 + 42 = \\ 24 + 70 = \\ 42 + 23 = \\ 97 + 1 = \\ 62 + 12 = \\ 37 + 30 = \\ 64 + 33 = \\ 90 + 1 = \\ 24 + 54 = \\ 19 + 70 = \\ 17 + 81 = \\ 49 + 40 = \\ 35 + 33 = \\ 46 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 39 + 20 = \\ 37 + 20 = \\ 28 + 51 = \\ 21 + 18 = \\ 33 + 45 = \\ 12 + 84 = \\ 16 + 30 = \\ 58 + 41 = \\ 11 + 71 = \\ 47 + 10 = \\ 45 + 32 = \\ 33 + 50 = \\ 2 + 90 = \\ 20 + 52 = \\ 25 + 43 = \\ 55 + 23 = \\ 38 + 50 = \\ 60 + 33 = \\ 46 + 42 = \\ 32 + 15 = \\ 27 + 20 = \\ 16 + 30 = \\ 64 + 22 = \\ 22 + 35 = \\ 29 + 30 = \end{array}$$

$$\begin{array}{r} 73 + 26 = \\ 36 + 30 = \\ 89 + 10 = \\ 20 + 35 = \\ 22 + 75 = \\ 24 + 63 = \\ 25 + 43 = \\ 64 + 32 = \\ 55 + 13 = \\ 61 + 13 = \\ 95 + 1 = \\ 11 + 54 = \\ 40 + 36 = \\ 15 + 73 = \\ 41 + 38 = \\ 22 + 15 = \\ 11 + 22 = \\ 18 + 41 = \\ 25 + 11 = \\ 30 + 21 = \\ 18 + 71 = \\ 43 + 33 = \\ 87 + 11 = \\ 25 + 21 = \\ 57 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 65 + 10 = \\ 17 + 72 = \\ 60 + 14 = \\ 61 + 28 = \\ 12 + 50 = \\ 14 + 70 = \\ 82 + 12 = \\ 21 + 28 = \\ 53 + 12 = \\ 95 + 4 = \\ 22 + 24 = \\ 90 + 5 = \\ 96 + 3 = \\ 30 + 62 = \\ 20 + 52 = \\ 91 + 4 = \\ 15 + 72 = \\ 52 + 43 = \\ 30 + 26 = \\ 41 + 30 = \\ 35 + 53 = \\ 49 + 30 = \\ 70 + 19 = \\ 63 + 23 = \\ 75 + 10 = \end{array}$$

$$\begin{array}{r} 22 + 72 = \\ 39 + 20 = \\ 32 + 60 = \\ 14 + 74 = \\ 54 + 11 = \\ 19 + 30 = \\ 20 + 34 = \\ 90 + 3 = \\ 12 + 36 = \\ 3 + 91 = \\ 56 + 41 = \\ 16 + 71 = \\ 9 + 40 = \\ 2 + 45 = \\ 4 + 60 = \\ 11 + 68 = \\ 23 + 24 = \\ 23 + 10 = \\ 19 + 60 = \\ 10 + 84 = \\ 90 + 8 = \\ 17 + 70 = \\ 18 + 51 = \\ 76 + 12 = \\ 66 + 32 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 40 = \\ 75 + 21 = \\ 41 + 33 = \\ 20 + 10 = \\ 14 + 51 = \\ 17 + 50 = \\ 21 + 28 = \\ 82 + 17 = \\ 86 + 12 = \\ 22 + 13 = \\ 96 + 3 = \\ 82 + 11 = \\ 28 + 21 = \\ 47 + 20 = \\ 32 + 17 = \\ 92 + 2 = \\ 15 + 32 = \\ 18 + 60 = \\ 11 + 86 = \\ 32 + 63 = \\ 19 + 40 = \\ 91 + 8 = \\ 13 + 65 = \\ 31 + 10 = \\ 27 + 31 = \end{array}$$

$$\begin{array}{r} 11 + 34 = \\ 21 + 12 = \\ 47 + 50 = \\ 15 + 84 = \\ 51 + 40 = \\ 15 + 34 = \\ 28 + 31 = \\ 53 + 15 = \\ 18 + 60 = \\ 25 + 33 = \\ 14 + 45 = \\ 8 + 10 = \\ 33 + 54 = \\ 11 + 52 = \\ 94 + 2 = \\ 14 + 63 = \\ 28 + 31 = \\ 20 + 52 = \\ 31 + 43 = \\ 19 + 40 = \\ 89 + 10 = \\ 64 + 32 = \\ 18 + 60 = \\ 80 + 18 = \\ 14 + 41 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 84 = \\ 35 + 42 = \\ 19 + 10 = \\ 22 + 57 = \\ 21 + 48 = \\ 95 + 3 = \\ 33 + 30 = \\ 10 + 11 = \\ 16 + 40 = \\ 18 + 71 = \\ 79 + 10 = \\ 70 + 10 = \\ 47 + 22 = \\ 45 + 50 = \\ 80 + 17 = \\ 29 + 60 = \\ 64 + 33 = \\ 13 + 24 = \\ 74 + 23 = \\ 73 + 11 = \\ 86 + 12 = \\ 20 + 65 = \\ 62 + 37 = \\ 18 + 70 = \\ 28 + 10 = \end{array}$$

$$\begin{array}{r} 13 + 10 = \\ 13 + 23 = \\ 46 + 40 = \\ 89 + 10 = \\ 87 + 10 = \\ 90 + 6 = \\ 13 + 64 = \\ 27 + 41 = \\ 97 + 2 = \\ 9 + 50 = \\ 14 + 40 = \\ 52 + 23 = \\ 80 + 18 = \\ 40 + 50 = \\ 70 + 24 = \\ 32 + 50 = \\ 13 + 35 = \\ 4 + 22 = \\ 62 + 33 = \\ 79 + 20 = \\ 19 + 60 = \\ 13 + 51 = \\ 87 + 12 = \\ 33 + 36 = \\ 61 + 17 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 29 + 30 = \\ 63 + 16 = \\ 27 + 71 = \\ 18 + 61 = \\ 70 + 21 = \\ 24 + 72 = \\ 27 + 31 = \\ 41 + 52 = \\ 26 + 62 = \\ 60 + 35 = \\ 94 + 5 = \\ 20 + 71 = \\ 85 + 12 = \\ 70 + 12 = \\ 18 + 51 = \\ 87 + 10 = \\ 19 + 60 = \\ 33 + 32 = \\ 25 + 22 = \\ 26 + 20 = \\ 11 + 80 = \\ 6 + 73 = \\ 15 + 20 = \\ 30 + 62 = \\ 38 + 30 = \end{array}$$

$$\begin{array}{r} 31 + 28 = \\ 23 + 66 = \\ 26 + 52 = \\ 56 + 12 = \\ 21 + 47 = \\ 31 + 28 = \\ 22 + 56 = \\ 82 + 13 = \\ 67 + 30 = \\ 11 + 27 = \\ 26 + 13 = \\ 8 + 70 = \\ 18 + 11 = \\ 14 + 74 = \\ 39 + 10 = \\ 38 + 61 = \\ 31 + 18 = \\ 5 + 73 = \\ 28 + 10 = \\ 18 + 30 = \\ 72 + 15 = \\ 13 + 26 = \\ 23 + 35 = \\ 3 + 20 = \\ 52 + 23 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 60 + 31 = \\ 71 + 24 = \\ 86 + 10 = \\ 25 + 74 = \\ 4 + 24 = \\ 60 + 22 = \\ 62 + 16 = \\ 5 + 23 = \\ 26 + 72 = \\ 95 + 1 = \\ 10 + 46 = \\ 58 + 41 = \\ 41 + 17 = \\ 28 + 40 = \\ 33 + 43 = \\ 33 + 25 = \\ 48 + 20 = \\ 25 + 13 = \\ 21 + 23 = \\ 73 + 15 = \\ 66 + 30 = \\ 15 + 81 = \\ 25 + 64 = \\ 16 + 82 = \\ 55 + 23 = \end{array}$$

$$\begin{array}{r} 27 + 32 = \\ 20 + 78 = \\ 77 + 11 = \\ 28 + 60 = \\ 62 + 35 = \\ 16 + 40 = \\ 11 + 50 = \\ 73 + 26 = \\ 31 + 25 = \\ 26 + 62 = \\ 12 + 23 = \\ 28 + 20 = \\ 22 + 61 = \\ 35 + 23 = \\ 41 + 23 = \\ 56 + 21 = \\ 28 + 10 = \\ 79 + 10 = \\ 22 + 55 = \\ 11 + 54 = \\ 35 + 43 = \\ 19 + 40 = \\ 14 + 82 = \\ 24 + 53 = \\ 13 + 71 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 95 + 1 = \\ 97 + 1 = \\ 64 + 14 = \\ 32 + 67 = \\ 81 + 18 = \\ 68 + 11 = \\ 15 + 30 = \\ 18 + 21 = \\ 36 + 51 = \\ 20 + 28 = \\ 18 + 51 = \\ 14 + 75 = \\ 63 + 10 = \\ 22 + 46 = \\ 30 + 23 = \\ 31 + 11 = \\ 5 + 63 = \\ 29 + 60 = \\ 55 + 20 = \\ 32 + 66 = \\ 65 + 20 = \\ 15 + 21 = \\ 20 + 46 = \\ 32 + 12 = \\ 36 + 10 = \end{array}$$

$$\begin{array}{r} 42 + 31 = \\ 25 + 14 = \\ 45 + 44 = \\ 23 + 20 = \\ 46 + 50 = \\ 28 + 41 = \\ 58 + 30 = \\ 29 + 60 = \\ 15 + 61 = \\ 30 + 34 = \\ 48 + 51 = \\ 22 + 20 = \\ 66 + 23 = \\ 42 + 44 = \\ 12 + 54 = \\ 29 + 50 = \\ 19 + 80 = \\ 26 + 11 = \\ 29 + 20 = \\ 22 + 70 = \\ 13 + 41 = \\ 23 + 50 = \\ 26 + 42 = \\ 17 + 40 = \\ 29 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 51 + 14 = \\ 26 + 23 = \\ 13 + 12 = \\ 95 + 4 = \\ 39 + 40 = \\ 17 + 20 = \\ 96 + 3 = \\ 22 + 41 = \\ 24 + 70 = \\ 19 + 40 = \\ 11 + 45 = \\ 20 + 47 = \\ 27 + 60 = \\ 29 + 20 = \\ 35 + 52 = \\ 65 + 31 = \\ 42 + 57 = \\ 67 + 21 = \\ 64 + 32 = \\ 13 + 24 = \\ 20 + 29 = \\ 22 + 66 = \\ 80 + 17 = \\ 19 + 60 = \\ 20 + 58 = \end{array}$$

$$\begin{array}{r} 8 + 80 = \\ 14 + 22 = \\ 18 + 50 = \\ 46 + 31 = \\ 77 + 10 = \\ 19 + 80 = \\ 65 + 34 = \\ 38 + 31 = \\ 31 + 62 = \\ 16 + 12 = \\ 28 + 20 = \\ 96 + 1 = \\ 81 + 18 = \\ 21 + 20 = \\ 29 + 60 = \\ 33 + 13 = \\ 42 + 53 = \\ 40 + 53 = \\ 33 + 32 = \\ 40 + 58 = \\ 29 + 60 = \\ 16 + 51 = \\ 19 + 30 = \\ 33 + 36 = \\ 32 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 33 + 43 = \\ 26 + 30 = \\ 56 + 30 = \\ 62 + 36 = \\ 25 + 43 = \\ 29 + 20 = \\ 87 + 12 = \\ 29 + 50 = \\ 79 + 10 = \\ 14 + 42 = \\ 95 + 1 = \\ 21 + 45 = \\ 59 + 40 = \\ 25 + 32 = \\ 62 + 11 = \\ 14 + 52 = \\ 46 + 30 = \\ 18 + 41 = \\ 29 + 50 = \\ 14 + 40 = \\ 80 + 15 = \\ 60 + 24 = \\ 45 + 11 = \\ 80 + 12 = \\ 17 + 32 = \end{array}$$

$$\begin{array}{r} 48 + 31 = \\ 93 + 2 = \\ 64 + 14 = \\ 19 + 10 = \\ 14 + 85 = \\ 25 + 14 = \\ 35 + 21 = \\ 16 + 50 = \\ 23 + 35 = \\ 75 + 23 = \\ 64 + 12 = \\ 72 + 10 = \\ 73 + 12 = \\ 13 + 26 = \\ 16 + 50 = \\ 71 + 24 = \\ 25 + 51 = \\ 50 + 49 = \\ 22 + 65 = \\ 33 + 15 = \\ 28 + 10 = \\ 68 + 20 = \\ 14 + 21 = \\ 20 + 48 = \\ 30 + 37 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 57 + 21 = \\ 96 + 3 = \\ 20 + 26 = \\ 56 + 43 = \\ 68 + 11 = \\ 14 + 50 = \\ 14 + 44 = \\ 13 + 63 = \\ 17 + 61 = \\ 18 + 11 = \\ 31 + 56 = \\ 59 + 30 = \\ 32 + 17 = \\ 64 + 24 = \\ 13 + 12 = \\ 67 + 21 = \\ 95 + 1 = \\ 49 + 10 = \\ 73 + 20 = \\ 70 + 26 = \\ 59 + 20 = \\ 75 + 12 = \\ 32 + 62 = \\ 54 + 11 = \\ 60 + 27 = \end{array}$$

$$\begin{array}{r} 23 + 63 = \\ 14 + 71 = \\ 29 + 40 = \\ 12 + 10 = \\ 24 + 60 = \\ 96 + 3 = \\ 14 + 23 = \\ 28 + 20 = \\ 22 + 12 = \\ 7 + 50 = \\ 24 + 35 = \\ 25 + 11 = \\ 15 + 43 = \\ 28 + 11 = \\ 74 + 22 = \\ 18 + 50 = \\ 97 + 1 = \\ 12 + 63 = \\ 36 + 50 = \\ 2 + 83 = \\ 16 + 21 = \\ 32 + 32 = \\ 37 + 50 = \\ 3 + 20 = \\ 38 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 40 + 55 = \\ 31 + 45 = \\ 11 + 50 = \\ 33 + 15 = \\ 23 + 11 = \\ 83 + 12 = \\ 91 + 5 = \\ 28 + 50 = \\ 25 + 14 = \\ 20 + 33 = \\ 17 + 30 = \\ 20 + 13 = \\ 94 + 3 = \\ 18 + 50 = \\ 78 + 20 = \\ 12 + 32 = \\ 94 + 5 = \\ 16 + 53 = \\ 36 + 21 = \\ 27 + 12 = \\ 65 + 32 = \\ 73 + 21 = \\ 25 + 13 = \\ 60 + 16 = \\ 32 + 24 = \end{array}$$

$$\begin{array}{r} 16 + 82 = \\ 26 + 20 = \\ 13 + 83 = \\ 14 + 30 = \\ 18 + 11 = \\ 79 + 10 = \\ 26 + 33 = \\ 40 + 29 = \\ 82 + 12 = \\ 13 + 43 = \\ 52 + 32 = \\ 20 + 68 = \\ 35 + 10 = \\ 23 + 26 = \\ 87 + 12 = \\ 28 + 10 = \\ 77 + 20 = \\ 30 + 15 = \\ 26 + 51 = \\ 18 + 10 = \\ 26 + 71 = \\ 24 + 30 = \\ 19 + 40 = \\ 12 + 16 = \\ 93 + 1 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 50 = \\ 2 + 67 = \\ 88 + 11 = \\ 96 + 1 = \\ 75 + 24 = \\ 92 + 7 = \\ 83 + 13 = \\ 70 + 21 = \\ 13 + 62 = \\ 22 + 13 = \\ 93 + 4 = \\ 15 + 50 = \\ 17 + 81 = \\ 22 + 52 = \\ 11 + 60 = \\ 32 + 41 = \\ 11 + 32 = \\ 43 + 26 = \\ 2 + 64 = \\ 28 + 70 = \\ 20 + 76 = \\ 2 + 12 = \\ 61 + 33 = \\ 13 + 83 = \\ 11 + 16 = \end{array}$$

$$\begin{array}{r} 71 + 28 = \\ 12 + 14 = \\ 18 + 30 = \\ 20 + 29 = \\ 11 + 17 = \\ 17 + 12 = \\ 55 + 22 = \\ 21 + 31 = \\ 29 + 20 = \\ 73 + 14 = \\ 51 + 31 = \\ 41 + 51 = \\ 35 + 40 = \\ 65 + 11 = \\ 51 + 35 = \\ 14 + 42 = \\ 65 + 22 = \\ 23 + 53 = \\ 33 + 15 = \\ 21 + 43 = \\ 66 + 11 = \\ 13 + 71 = \\ 33 + 43 = \\ 11 + 11 = \\ 25 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 94 + 3 = \\ 29 + 50 = \\ 50 + 40 = \\ 29 + 10 = \\ 86 + 12 = \\ 69 + 20 = \\ 24 + 65 = \\ 21 + 12 = \\ 33 + 21 = \\ 8 + 40 = \\ 21 + 43 = \\ 17 + 62 = \\ 92 + 3 = \\ 62 + 12 = \\ 43 + 33 = \\ 31 + 31 = \\ 27 + 51 = \\ 22 + 40 = \\ 27 + 32 = \\ 21 + 25 = \\ 83 + 16 = \\ 4 + 14 = \\ 73 + 13 = \\ 94 + 1 = \\ 75 + 14 = \end{array}$$

$$\begin{array}{r} 31 + 41 = \\ 24 + 21 = \\ 19 + 40 = \\ 90 + 5 = \\ 25 + 54 = \\ 2 + 96 = \\ 31 + 17 = \\ 69 + 20 = \\ 32 + 61 = \\ 59 + 10 = \\ 19 + 60 = \\ 27 + 51 = \\ 25 + 34 = \\ 36 + 10 = \\ 51 + 42 = \\ 10 + 67 = \\ 36 + 33 = \\ 12 + 20 = \\ 14 + 80 = \\ 23 + 20 = \\ 35 + 20 = \\ 43 + 56 = \\ 18 + 70 = \\ 37 + 60 = \\ 90 + 4 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 30 + 46 = \\ 92 + 7 = \\ 86 + 11 = \\ 77 + 12 = \\ 32 + 34 = \\ 18 + 60 = \\ 15 + 52 = \\ 14 + 84 = \\ 36 + 12 = \\ 86 + 11 = \\ 27 + 41 = \\ 70 + 15 = \\ 44 + 11 = \\ 22 + 63 = \\ 25 + 24 = \\ 15 + 51 = \\ 18 + 51 = \\ 32 + 65 = \\ 27 + 72 = \\ 94 + 1 = \\ 23 + 55 = \\ 75 + 20 = \\ 19 + 10 = \\ 13 + 25 = \\ 16 + 52 = \end{array}$$

$$\begin{array}{r} 18 + 41 = \\ 15 + 32 = \\ 43 + 41 = \\ 31 + 47 = \\ 58 + 41 = \\ 25 + 60 = \\ 11 + 58 = \\ 76 + 23 = \\ 29 + 60 = \\ 13 + 10 = \\ 17 + 52 = \\ 75 + 13 = \\ 93 + 2 = \\ 27 + 42 = \\ 29 + 10 = \\ 27 + 30 = \\ 15 + 44 = \\ 3 + 20 = \\ 65 + 24 = \\ 29 + 10 = \\ 19 + 30 = \\ 18 + 21 = \\ 32 + 26 = \\ 30 + 56 = \\ 35 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 94 + 4 = \\ 13 + 34 = \\ 14 + 74 = \\ 83 + 15 = \\ 29 + 70 = \\ 51 + 17 = \\ 47 + 22 = \\ 19 + 30 = \\ 34 + 63 = \\ 19 + 40 = \\ 33 + 30 = \\ 35 + 51 = \\ 13 + 43 = \\ 19 + 60 = \\ 12 + 55 = \\ 28 + 10 = \\ 72 + 21 = \\ 24 + 73 = \\ 11 + 11 = \\ 58 + 21 = \\ 16 + 82 = \\ 20 + 47 = \\ 18 + 31 = \\ 40 + 54 = \\ 63 + 30 = \end{array}$$

$$\begin{array}{r} 21 + 35 = \\ 19 + 20 = \\ 52 + 33 = \\ 27 + 21 = \\ 17 + 22 = \\ 14 + 80 = \\ 51 + 37 = \\ 90 + 6 = \\ 84 + 12 = \\ 90 + 1 = \\ 2 + 57 = \\ 87 + 12 = \\ 59 + 30 = \\ 33 + 23 = \\ 80 + 13 = \\ 48 + 41 = \\ 25 + 33 = \\ 27 + 42 = \\ 86 + 10 = \\ 12 + 17 = \\ 6 + 43 = \\ 48 + 51 = \\ 26 + 51 = \\ 6 + 30 = \\ 87 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 33 + 32 = \\ 72 + 15 = \\ 27 + 20 = \\ 32 + 46 = \\ 20 + 28 = \\ 16 + 22 = \\ 6 + 50 = \\ 84 + 10 = \\ 14 + 41 = \\ 32 + 34 = \\ 57 + 42 = \\ 14 + 12 = \\ 29 + 70 = \\ 29 + 70 = \\ 18 + 80 = \\ 19 + 80 = \\ 23 + 74 = \\ 3 + 41 = \\ 17 + 60 = \\ 55 + 23 = \\ 11 + 58 = \\ 87 + 12 = \\ 32 + 65 = \\ 47 + 42 = \\ 15 + 22 = \end{array}$$

$$\begin{array}{r} 49 + 50 = \\ 27 + 32 = \\ 49 + 40 = \\ 35 + 12 = \\ 43 + 35 = \\ 18 + 11 = \\ 33 + 31 = \\ 33 + 30 = \\ 44 + 15 = \\ 7 + 70 = \\ 26 + 21 = \\ 54 + 32 = \\ 11 + 32 = \\ 81 + 16 = \\ 20 + 42 = \\ 11 + 55 = \\ 18 + 60 = \\ 13 + 86 = \\ 44 + 22 = \\ 97 + 1 = \\ 22 + 43 = \\ 57 + 22 = \\ 77 + 12 = \\ 22 + 75 = \\ 32 + 66 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 31 + 38 = \\ 23 + 46 = \\ 11 + 64 = \\ 39 + 20 = \\ 25 + 10 = \\ 14 + 31 = \\ 18 + 70 = \\ 57 + 30 = \\ 32 + 44 = \\ 26 + 71 = \\ 8 + 30 = \\ 32 + 27 = \\ 57 + 10 = \\ 50 + 11 = \\ 43 + 54 = \\ 18 + 61 = \\ 11 + 50 = \\ 33 + 24 = \\ 21 + 25 = \\ 67 + 31 = \\ 84 + 13 = \\ 21 + 22 = \\ 67 + 12 = \\ 58 + 21 = \\ 32 + 10 = \end{array}$$

$$\begin{array}{r} 56 + 23 = \\ 15 + 52 = \\ 91 + 1 = \\ 25 + 14 = \\ 14 + 23 = \\ 24 + 54 = \\ 32 + 12 = \\ 11 + 23 = \\ 58 + 41 = \\ 25 + 60 = \\ 24 + 62 = \\ 17 + 70 = \\ 23 + 24 = \\ 8 + 31 = \\ 37 + 22 = \\ 30 + 46 = \\ 47 + 50 = \\ 25 + 30 = \\ 71 + 23 = \\ 84 + 11 = \\ 76 + 22 = \\ 69 + 30 = \\ 19 + 20 = \\ 71 + 13 = \\ 32 + 63 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 69 + 10 = \\ 12 + 10 = \\ 25 + 74 = \\ 33 + 35 = \\ 33 + 26 = \\ 29 + 50 = \\ 19 + 80 = \\ 23 + 24 = \\ 16 + 33 = \\ 14 + 20 = \\ 87 + 10 = \\ 27 + 11 = \\ 15 + 30 = \\ 22 + 77 = \\ 24 + 24 = \\ 20 + 22 = \\ 78 + 10 = \\ 72 + 15 = \\ 12 + 60 = \\ 76 + 21 = \\ 96 + 2 = \\ 32 + 44 = \\ 63 + 25 = \\ 22 + 15 = \\ 27 + 72 = \end{array}$$

$$\begin{array}{r} 31 + 41 = \\ 32 + 63 = \\ 28 + 10 = \\ 84 + 15 = \\ 28 + 11 = \\ 70 + 22 = \\ 5 + 14 = \\ 22 + 51 = \\ 33 + 33 = \\ 84 + 13 = \\ 5 + 24 = \\ 15 + 72 = \\ 49 + 10 = \\ 11 + 55 = \\ 78 + 21 = \\ 7 + 42 = \\ 31 + 46 = \\ 30 + 25 = \\ 27 + 51 = \\ 29 + 70 = \\ 15 + 24 = \\ 38 + 30 = \\ 63 + 25 = \\ 32 + 43 = \\ 94 + 4 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 48 + 41 = \\ 78 + 20 = \\ 14 + 40 = \\ 49 + 20 = \\ 59 + 40 = \\ 72 + 25 = \\ 69 + 30 = \\ 31 + 10 = \\ 96 + 2 = \\ 20 + 19 = \\ 93 + 2 = \\ 11 + 86 = \\ 69 + 20 = \\ 67 + 12 = \\ 28 + 20 = \\ 27 + 31 = \\ 46 + 13 = \\ 53 + 30 = \\ 30 + 20 = \\ 68 + 21 = \\ 20 + 63 = \\ 70 + 26 = \\ 13 + 66 = \\ 20 + 50 = \\ 44 + 32 = \end{array}$$

$$\begin{array}{r} 25 + 43 = \\ 40 + 15 = \\ 30 + 23 = \\ 16 + 73 = \\ 76 + 20 = \\ 32 + 51 = \\ 56 + 21 = \\ 55 + 23 = \\ 88 + 10 = \\ 67 + 11 = \\ 30 + 13 = \\ 23 + 60 = \\ 94 + 5 = \\ 85 + 10 = \\ 85 + 10 = \\ 21 + 67 = \\ 36 + 11 = \\ 62 + 23 = \\ 6 + 91 = \\ 17 + 40 = \\ 30 + 27 = \\ 28 + 20 = \\ 66 + 32 = \\ 39 + 20 = \\ 21 + 25 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 21 + 10 = \\ 19 + 70 = \\ 32 + 64 = \\ 33 + 10 = \\ 14 + 40 = \\ 25 + 41 = \\ 34 + 13 = \\ 33 + 53 = \\ 97 + 1 = \\ 13 + 33 = \\ 33 + 40 = \\ 16 + 41 = \\ 33 + 66 = \\ 25 + 70 = \\ 28 + 61 = \\ 21 + 71 = \\ 65 + 32 = \\ 27 + 22 = \\ 66 + 32 = \\ 27 + 50 = \\ 19 + 60 = \\ 32 + 36 = \\ 29 + 40 = \\ 10 + 49 = \\ 15 + 82 = \end{array}$$

$$\begin{array}{r} 80 + 14 = \\ 54 + 12 = \\ 21 + 58 = \\ 16 + 40 = \\ 32 + 22 = \\ 19 + 60 = \\ 2 + 85 = \\ 53 + 24 = \\ 17 + 11 = \\ 24 + 32 = \\ 42 + 14 = \\ 44 + 31 = \\ 86 + 10 = \\ 66 + 31 = \\ 33 + 35 = \\ 11 + 32 = \\ 16 + 33 = \\ 68 + 10 = \\ 29 + 20 = \\ 40 + 35 = \\ 39 + 40 = \\ 38 + 31 = \\ 15 + 83 = \\ 24 + 61 = \\ 81 + 17 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 6 + 63 = \\ 67 + 22 = \\ 6 + 30 = \\ 31 + 10 = \\ 18 + 20 = \\ 9 + 40 = \\ 54 + 23 = \\ 48 + 10 = \\ 63 + 16 = \\ 76 + 21 = \\ 13 + 62 = \\ 68 + 11 = \\ 40 + 57 = \\ 90 + 8 = \\ 96 + 1 = \\ 46 + 43 = \\ 66 + 23 = \\ 2 + 23 = \\ 33 + 15 = \\ 28 + 50 = \\ 14 + 33 = \\ 61 + 23 = \\ 49 + 30 = \\ 12 + 45 = \\ 63 + 22 = \end{array}$$

$$\begin{array}{r} 27 + 70 = \\ 62 + 35 = \\ 27 + 41 = \\ 24 + 65 = \\ 31 + 13 = \\ 44 + 54 = \\ 91 + 7 = \\ 11 + 72 = \\ 15 + 44 = \\ 33 + 12 = \\ 15 + 61 = \\ 86 + 10 = \\ 7 + 11 = \\ 87 + 12 = \\ 14 + 52 = \\ 63 + 26 = \\ 49 + 30 = \\ 6 + 62 = \\ 51 + 14 = \\ 16 + 83 = \\ 24 + 43 = \\ 56 + 43 = \\ 93 + 2 = \\ 72 + 27 = \\ 81 + 18 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 46 + 51 = \\ 51 + 14 = \\ 22 + 24 = \\ 79 + 20 = \\ 68 + 31 = \\ 15 + 80 = \\ 41 + 42 = \\ 49 + 30 = \\ 66 + 20 = \\ 57 + 32 = \\ 23 + 12 = \\ 28 + 20 = \\ 62 + 23 = \\ 26 + 31 = \\ 19 + 60 = \\ 83 + 10 = \\ 26 + 23 = \\ 16 + 73 = \\ 45 + 52 = \\ 21 + 24 = \\ 12 + 40 = \\ 68 + 20 = \\ 72 + 26 = \\ 10 + 14 = \\ 89 + 10 = \end{array}$$

$$\begin{array}{r} 92 + 7 = \\ 15 + 83 = \\ 16 + 83 = \\ 95 + 2 = \\ 30 + 46 = \\ 31 + 45 = \\ 80 + 16 = \\ 67 + 12 = \\ 37 + 41 = \\ 80 + 11 = \\ 28 + 60 = \\ 70 + 23 = \\ 21 + 23 = \\ 15 + 32 = \\ 75 + 10 = \\ 14 + 73 = \\ 14 + 21 = \\ 76 + 22 = \\ 72 + 26 = \\ 8 + 80 = \\ 21 + 75 = \\ 50 + 27 = \\ 76 + 20 = \\ 37 + 11 = \\ 21 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 27 + 10 = \\ 44 + 34 = \\ 73 + 26 = \\ 24 + 11 = \\ 21 + 71 = \\ 71 + 16 = \\ 82 + 16 = \\ 29 + 50 = \\ 55 + 24 = \\ 31 + 18 = \\ 4 + 73 = \\ 71 + 21 = \\ 24 + 63 = \\ 20 + 50 = \\ 33 + 52 = \\ 24 + 44 = \\ 23 + 75 = \\ 64 + 33 = \\ 20 + 54 = \\ 41 + 11 = \\ 82 + 11 = \\ 16 + 22 = \\ 20 + 60 = \\ 17 + 60 = \\ 28 + 50 = \end{array}$$

$$\begin{array}{r} 11 + 34 = \\ 23 + 76 = \\ 88 + 10 = \\ 13 + 33 = \\ 6 + 10 = \\ 45 + 33 = \\ 32 + 41 = \\ 22 + 70 = \\ 18 + 70 = \\ 96 + 3 = \\ 17 + 31 = \\ 16 + 63 = \\ 33 + 30 = \\ 30 + 43 = \\ 26 + 60 = \\ 14 + 72 = \\ 22 + 42 = \\ 32 + 33 = \\ 15 + 83 = \\ 29 + 70 = \\ 27 + 62 = \\ 12 + 52 = \\ 63 + 25 = \\ 30 + 44 = \\ 57 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 6 + 51 = \\ 14 + 81 = \\ 20 + 32 = \\ 36 + 32 = \\ 96 + 2 = \\ 47 + 10 = \\ 95 + 1 = \\ 19 + 20 = \\ 87 + 11 = \\ 7 + 31 = \\ 66 + 21 = \\ 89 + 10 = \\ 15 + 10 = \\ 36 + 63 = \\ 38 + 10 = \\ 25 + 43 = \\ 12 + 37 = \\ 15 + 22 = \\ 22 + 51 = \\ 59 + 40 = \\ 13 + 61 = \\ 86 + 13 = \\ 57 + 10 = \\ 31 + 27 = \\ 19 + 20 = \end{array}$$

$$\begin{array}{r} 19 + 30 = \\ 27 + 22 = \\ 42 + 14 = \\ 21 + 68 = \\ 50 + 41 = \\ 28 + 10 = \\ 32 + 54 = \\ 12 + 44 = \\ 6 + 53 = \\ 14 + 10 = \\ 77 + 20 = \\ 19 + 80 = \\ 62 + 14 = \\ 56 + 41 = \\ 17 + 20 = \\ 19 + 10 = \\ 11 + 83 = \\ 23 + 45 = \\ 60 + 38 = \\ 5 + 53 = \\ 68 + 31 = \\ 21 + 70 = \\ 20 + 34 = \\ 35 + 30 = \\ 40 + 55 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 15 + 50 = \\ 52 + 46 = \\ 13 + 25 = \\ 56 + 13 = \\ 28 + 51 = \\ 35 + 20 = \\ 20 + 19 = \\ 8 + 81 = \\ 76 + 10 = \\ 26 + 71 = \\ 13 + 76 = \\ 16 + 83 = \\ 13 + 71 = \\ 83 + 11 = \\ 29 + 20 = \\ 9 + 60 = \\ 87 + 12 = \\ 16 + 83 = \\ 13 + 20 = \\ 20 + 67 = \\ 20 + 41 = \\ 22 + 43 = \\ 19 + 30 = \\ 29 + 10 = \\ 73 + 10 = \end{array}$$

$$\begin{array}{r} 73 + 26 = \\ 91 + 3 = \\ 66 + 20 = \\ 66 + 30 = \\ 22 + 33 = \\ 5 + 94 = \\ 23 + 40 = \\ 51 + 34 = \\ 13 + 16 = \\ 12 + 36 = \\ 24 + 71 = \\ 54 + 11 = \\ 29 + 40 = \\ 61 + 30 = \\ 55 + 11 = \\ 17 + 62 = \\ 43 + 33 = \\ 6 + 92 = \\ 39 + 50 = \\ 78 + 21 = \\ 28 + 40 = \\ 25 + 61 = \\ 71 + 14 = \\ 65 + 11 = \\ 18 + 80 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 18 + 10 = \\ 74 + 11 = \\ 34 + 11 = \\ 23 + 70 = \\ 92 + 2 = \\ 21 + 21 = \\ 44 + 15 = \\ 73 + 26 = \\ 20 + 32 = \\ 17 + 40 = \\ 32 + 10 = \\ 94 + 5 = \\ 18 + 40 = \\ 31 + 24 = \\ 18 + 10 = \\ 93 + 6 = \\ 11 + 71 = \\ 16 + 31 = \\ 58 + 30 = \\ 34 + 15 = \\ 32 + 33 = \\ 19 + 40 = \\ 49 + 40 = \\ 28 + 21 = \\ 27 + 72 = \end{array}$$

$$\begin{array}{r} 54 + 13 = \\ 49 + 40 = \\ 23 + 41 = \\ 3 + 34 = \\ 84 + 10 = \\ 65 + 10 = \\ 12 + 44 = \\ 21 + 22 = \\ 41 + 50 = \\ 17 + 40 = \\ 28 + 60 = \\ 29 + 60 = \\ 28 + 11 = \\ 32 + 25 = \\ 92 + 7 = \\ 15 + 30 = \\ 46 + 20 = \\ 17 + 81 = \\ 9 + 80 = \\ 74 + 25 = \\ 33 + 42 = \\ 17 + 60 = \\ 29 + 40 = \\ 94 + 1 = \\ 29 + 60 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 29 = \\ 60 + 29 = \\ 26 + 10 = \\ 20 + 76 = \\ 14 + 24 = \\ 30 + 58 = \\ 61 + 37 = \\ 22 + 10 = \\ 24 + 53 = \\ 91 + 5 = \\ 21 + 42 = \\ 12 + 75 = \\ 23 + 60 = \\ 22 + 30 = \\ 27 + 52 = \\ 89 + 10 = \\ 24 + 54 = \\ 42 + 21 = \\ 17 + 40 = \\ 79 + 20 = \\ 37 + 42 = \\ 41 + 11 = \\ 32 + 64 = \\ 70 + 10 = \\ 19 + 40 = \end{array}$$

$$\begin{array}{r} 26 + 73 = \\ 73 + 23 = \\ 25 + 22 = \\ 28 + 61 = \\ 3 + 70 = \\ 21 + 78 = \\ 12 + 87 = \\ 87 + 12 = \\ 47 + 50 = \\ 33 + 35 = \\ 28 + 51 = \\ 30 + 35 = \\ 24 + 42 = \\ 11 + 16 = \\ 15 + 21 = \\ 72 + 15 = \\ 39 + 50 = \\ 4 + 55 = \\ 90 + 6 = \\ 94 + 4 = \\ 31 + 64 = \\ 2 + 70 = \\ 26 + 21 = \\ 27 + 60 = \\ 20 + 64 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 60 + 38 = \\ 26 + 23 = \\ 23 + 45 = \\ 71 + 23 = \\ 13 + 40 = \\ 18 + 30 = \\ 50 + 41 = \\ 50 + 19 = \\ 13 + 72 = \\ 77 + 22 = \\ 11 + 28 = \\ 12 + 67 = \\ 63 + 14 = \\ 18 + 80 = \\ 48 + 30 = \\ 62 + 32 = \\ 25 + 24 = \\ 96 + 3 = \\ 12 + 44 = \\ 13 + 86 = \\ 34 + 11 = \\ 30 + 66 = \\ 11 + 81 = \\ 29 + 40 = \\ 49 + 40 = \end{array}$$

$$\begin{array}{r} 29 + 60 = \\ 13 + 61 = \\ 88 + 10 = \\ 19 + 60 = \\ 84 + 11 = \\ 17 + 61 = \\ 85 + 14 = \\ 19 + 70 = \\ 23 + 23 = \\ 89 + 10 = \\ 42 + 44 = \\ 24 + 42 = \\ 12 + 50 = \\ 22 + 12 = \\ 20 + 33 = \\ 29 + 40 = \\ 60 + 36 = \\ 16 + 21 = \\ 82 + 13 = \\ 37 + 20 = \\ 49 + 20 = \\ 12 + 54 = \\ 84 + 11 = \\ 92 + 7 = \\ 29 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 19 + 10 = \\ 30 + 31 = \\ 27 + 52 = \\ 94 + 1 = \\ 93 + 6 = \\ 19 + 10 = \\ 73 + 13 = \\ 45 + 32 = \\ 51 + 31 = \\ 25 + 33 = \\ 24 + 75 = \\ 70 + 20 = \\ 63 + 32 = \\ 18 + 40 = \\ 19 + 20 = \\ 10 + 28 = \\ 30 + 43 = \\ 78 + 20 = \\ 21 + 26 = \\ 25 + 34 = \\ 45 + 32 = \\ 61 + 22 = \\ 38 + 10 = \\ 79 + 10 = \\ 11 + 70 = \end{array}$$

$$\begin{array}{r} 11 + 51 = \\ 31 + 58 = \\ 32 + 32 = \\ 95 + 2 = \\ 21 + 40 = \\ 48 + 11 = \\ 68 + 11 = \\ 57 + 41 = \\ 86 + 13 = \\ 76 + 20 = \\ 60 + 13 = \\ 6 + 90 = \\ 28 + 61 = \\ 22 + 24 = \\ 23 + 21 = \\ 2 + 37 = \\ 27 + 62 = \\ 13 + 84 = \\ 32 + 34 = \\ 29 + 50 = \\ 17 + 42 = \\ 90 + 3 = \\ 29 + 70 = \\ 12 + 17 = \\ 16 + 32 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 42 = \\ 14 + 20 = \\ 13 + 66 = \\ 64 + 32 = \\ 20 + 17 = \\ 23 + 60 = \\ 14 + 33 = \\ 25 + 44 = \\ 54 + 12 = \\ 20 + 59 = \\ 37 + 12 = \\ 32 + 67 = \\ 62 + 11 = \\ 72 + 13 = \\ 4 + 41 = \\ 68 + 20 = \\ 9 + 90 = \\ 79 + 10 = \\ 20 + 32 = \\ 19 + 30 = \\ 73 + 12 = \\ 30 + 18 = \\ 4 + 14 = \\ 55 + 24 = \\ 6 + 60 = \end{array}$$

$$\begin{array}{r} 27 + 71 = \\ 26 + 70 = \\ 58 + 30 = \\ 43 + 12 = \\ 33 + 11 = \\ 64 + 20 = \\ 70 + 11 = \\ 31 + 57 = \\ 13 + 76 = \\ 3 + 23 = \\ 29 + 40 = \\ 59 + 30 = \\ 29 + 40 = \\ 32 + 35 = \\ 17 + 12 = \\ 14 + 55 = \\ 10 + 26 = \\ 22 + 51 = \\ 79 + 20 = \\ 95 + 4 = \\ 88 + 10 = \\ 66 + 23 = \\ 20 + 18 = \\ 31 + 21 = \\ 4 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 30 = \\ 51 + 12 = \\ 32 + 60 = \\ 23 + 15 = \\ 18 + 71 = \\ 62 + 10 = \\ 49 + 20 = \\ 26 + 31 = \\ 53 + 41 = \\ 90 + 1 = \\ 13 + 52 = \\ 52 + 42 = \\ 20 + 75 = \\ 23 + 16 = \\ 29 + 50 = \\ 62 + 31 = \\ 97 + 2 = \\ 9 + 30 = \\ 46 + 41 = \\ 31 + 35 = \\ 15 + 83 = \\ 2 + 86 = \\ 25 + 40 = \\ 63 + 13 = \\ 12 + 83 = \end{array}$$

$$\begin{array}{r} 3 + 84 = \\ 13 + 86 = \\ 30 + 32 = \\ 20 + 28 = \\ 55 + 13 = \\ 17 + 51 = \\ 29 + 10 = \\ 21 + 53 = \\ 20 + 36 = \\ 67 + 12 = \\ 40 + 48 = \\ 28 + 11 = \\ 15 + 51 = \\ 12 + 76 = \\ 15 + 60 = \\ 6 + 30 = \\ 70 + 22 = \\ 16 + 21 = \\ 11 + 58 = \\ 85 + 10 = \\ 31 + 45 = \\ 23 + 73 = \\ 17 + 22 = \\ 21 + 25 = \\ 5 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 30 + 46 = \\ 30 + 45 = \\ 27 + 70 = \\ 74 + 20 = \\ 57 + 31 = \\ 21 + 31 = \\ 12 + 81 = \\ 25 + 63 = \\ 27 + 51 = \\ 42 + 47 = \\ 40 + 41 = \\ 28 + 71 = \\ 31 + 62 = \\ 88 + 11 = \\ 19 + 50 = \\ 37 + 50 = \\ 25 + 22 = \\ 92 + 7 = \\ 59 + 30 = \\ 44 + 31 = \\ 20 + 28 = \\ 12 + 12 = \\ 11 + 18 = \\ 75 + 12 = \\ 23 + 54 = \end{array}$$

$$\begin{array}{r} 43 + 52 = \\ 53 + 33 = \\ 43 + 32 = \\ 76 + 11 = \\ 14 + 53 = \\ 79 + 10 = \\ 64 + 34 = \\ 23 + 56 = \\ 13 + 64 = \\ 37 + 20 = \\ 73 + 10 = \\ 94 + 4 = \\ 61 + 32 = \\ 28 + 41 = \\ 19 + 40 = \\ 28 + 40 = \\ 53 + 10 = \\ 82 + 14 = \\ 77 + 11 = \\ 13 + 45 = \\ 51 + 26 = \\ 13 + 71 = \\ 37 + 42 = \\ 75 + 11 = \\ 48 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 31 + 62 = \\ 31 + 56 = \\ 76 + 11 = \\ 34 + 51 = \\ 29 + 70 = \\ 53 + 42 = \\ 80 + 15 = \\ 31 + 54 = \\ 25 + 12 = \\ 71 + 21 = \\ 22 + 42 = \\ 74 + 11 = \\ 31 + 41 = \\ 29 + 50 = \\ 72 + 23 = \\ 23 + 35 = \\ 55 + 13 = \\ 16 + 80 = \\ 25 + 42 = \\ 37 + 61 = \\ 22 + 53 = \\ 26 + 63 = \\ 30 + 22 = \\ 86 + 12 = \\ 44 + 22 = \end{array}$$

$$\begin{array}{r} 31 + 47 = \\ 33 + 30 = \\ 14 + 40 = \\ 16 + 41 = \\ 25 + 24 = \\ 26 + 32 = \\ 60 + 26 = \\ 13 + 74 = \\ 55 + 43 = \\ 26 + 52 = \\ 29 + 10 = \\ 9 + 80 = \\ 59 + 30 = \\ 41 + 30 = \\ 17 + 30 = \\ 53 + 25 = \\ 14 + 64 = \\ 18 + 61 = \\ 35 + 62 = \\ 46 + 31 = \\ 16 + 50 = \\ 13 + 74 = \\ 23 + 22 = \\ 11 + 68 = \\ 80 + 18 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 71 + 26 = \\ 67 + 21 = \\ 56 + 12 = \\ 72 + 17 = \\ 89 + 10 = \\ 38 + 21 = \\ 32 + 33 = \\ 24 + 63 = \\ 6 + 41 = \\ 79 + 20 = \\ 19 + 80 = \\ 19 + 20 = \\ 37 + 32 = \\ 54 + 41 = \\ 12 + 64 = \\ 14 + 45 = \\ 30 + 59 = \\ 62 + 17 = \\ 47 + 42 = \\ 8 + 21 = \\ 46 + 13 = \\ 13 + 50 = \\ 4 + 64 = \\ 19 + 20 = \\ 11 + 66 = \end{array}$$

$$\begin{array}{r} 33 + 42 = \\ 18 + 31 = \\ 24 + 74 = \\ 85 + 11 = \\ 54 + 12 = \\ 17 + 32 = \\ 35 + 62 = \\ 35 + 40 = \\ 6 + 73 = \\ 26 + 40 = \\ 34 + 63 = \\ 95 + 2 = \\ 20 + 54 = \\ 87 + 10 = \\ 54 + 15 = \\ 83 + 14 = \\ 27 + 61 = \\ 30 + 67 = \\ 23 + 31 = \\ 47 + 40 = \\ 19 + 30 = \\ 59 + 10 = \\ 33 + 43 = \\ 30 + 20 = \\ 91 + 6 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 79 + 10 = \\ 52 + 44 = \\ 95 + 3 = \\ 58 + 31 = \\ 29 + 30 = \\ 40 + 36 = \\ 24 + 11 = \\ 18 + 40 = \\ 92 + 7 = \\ 18 + 80 = \\ 92 + 1 = \\ 12 + 42 = \\ 72 + 17 = \\ 28 + 50 = \\ 52 + 34 = \\ 26 + 40 = \\ 73 + 16 = \\ 9 + 60 = \\ 15 + 70 = \\ 18 + 11 = \\ 54 + 34 = \\ 44 + 14 = \\ 18 + 51 = \\ 21 + 73 = \\ 68 + 11 = \end{array}$$

$$\begin{array}{r} 59 + 40 = \\ 60 + 15 = \\ 82 + 12 = \\ 34 + 43 = \\ 94 + 3 = \\ 29 + 40 = \\ 89 + 10 = \\ 29 + 50 = \\ 76 + 23 = \\ 32 + 43 = \\ 62 + 33 = \\ 84 + 10 = \\ 15 + 43 = \\ 53 + 44 = \\ 26 + 63 = \\ 47 + 30 = \\ 33 + 64 = \\ 28 + 70 = \\ 21 + 35 = \\ 25 + 34 = \\ 93 + 2 = \\ 29 + 20 = \\ 84 + 15 = \\ 84 + 13 = \\ 36 + 61 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 46 + 31 = \\ 11 + 25 = \\ 31 + 68 = \\ 3 + 41 = \\ 11 + 76 = \\ 38 + 61 = \\ 5 + 84 = \\ 12 + 14 = \\ 13 + 75 = \\ 41 + 34 = \\ 25 + 71 = \\ 48 + 21 = \\ 37 + 10 = \\ 27 + 50 = \\ 15 + 13 = \\ 86 + 11 = \\ 28 + 61 = \\ 23 + 44 = \\ 71 + 13 = \\ 37 + 12 = \\ 32 + 41 = \\ 90 + 1 = \\ 32 + 55 = \\ 23 + 70 = \\ 93 + 3 = \end{array}$$

$$\begin{array}{r} 15 + 13 = \\ 35 + 60 = \\ 48 + 21 = \\ 30 + 42 = \\ 16 + 40 = \\ 26 + 31 = \\ 18 + 30 = \\ 17 + 41 = \\ 97 + 1 = \\ 42 + 56 = \\ 25 + 33 = \\ 15 + 40 = \\ 17 + 80 = \\ 23 + 54 = \\ 32 + 41 = \\ 14 + 35 = \\ 59 + 40 = \\ 86 + 11 = \\ 77 + 11 = \\ 12 + 31 = \\ 7 + 70 = \\ 28 + 21 = \\ 17 + 32 = \\ 30 + 34 = \\ 48 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 18 + 71 = \\ 30 + 65 = \\ 27 + 22 = \\ 70 + 13 = \\ 28 + 21 = \\ 18 + 60 = \\ 3 + 76 = \\ 69 + 20 = \\ 81 + 17 = \\ 84 + 13 = \\ 75 + 11 = \\ 16 + 82 = \\ 24 + 45 = \\ 16 + 42 = \\ 31 + 21 = \\ 19 + 60 = \\ 61 + 33 = \\ 17 + 60 = \\ 60 + 13 = \\ 34 + 14 = \\ 17 + 70 = \\ 29 + 30 = \\ 7 + 42 = \\ 12 + 33 = \\ 68 + 10 = \end{array}$$

$$\begin{array}{r} 3 + 26 = \\ 35 + 34 = \\ 19 + 50 = \\ 40 + 55 = \\ 61 + 15 = \\ 32 + 21 = \\ 77 + 21 = \\ 11 + 27 = \\ 15 + 84 = \\ 11 + 15 = \\ 16 + 11 = \\ 20 + 57 = \\ 83 + 13 = \\ 25 + 44 = \\ 30 + 28 = \\ 33 + 34 = \\ 11 + 28 = \\ 35 + 64 = \\ 29 + 20 = \\ 26 + 70 = \\ 3 + 60 = \\ 13 + 14 = \\ 48 + 50 = \\ 24 + 22 = \\ 21 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 25 + 61 = \\ 23 + 52 = \\ 88 + 11 = \\ 31 + 20 = \\ 22 + 13 = \\ 26 + 53 = \\ 16 + 41 = \\ 87 + 10 = \\ 27 + 52 = \\ 89 + 10 = \\ 29 + 50 = \\ 33 + 46 = \\ 15 + 61 = \\ 57 + 20 = \\ 29 + 60 = \\ 60 + 18 = \\ 7 + 90 = \\ 53 + 16 = \\ 79 + 20 = \\ 14 + 70 = \\ 82 + 17 = \\ 18 + 50 = \\ 48 + 11 = \\ 93 + 5 = \\ 64 + 11 = \end{array}$$

$$\begin{array}{r} 63 + 12 = \\ 92 + 5 = \\ 2 + 92 = \\ 32 + 13 = \\ 41 + 45 = \\ 26 + 21 = \\ 59 + 10 = \\ 25 + 23 = \\ 83 + 15 = \\ 64 + 33 = \\ 30 + 25 = \\ 28 + 31 = \\ 18 + 21 = \\ 70 + 12 = \\ 38 + 51 = \\ 97 + 1 = \\ 16 + 31 = \\ 47 + 22 = \\ 32 + 46 = \\ 27 + 70 = \\ 6 + 63 = \\ 33 + 62 = \\ 26 + 30 = \\ 29 + 50 = \\ 30 + 69 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 91 + 3 = \\ 23 + 73 = \\ 33 + 44 = \\ 83 + 12 = \\ 75 + 10 = \\ 11 + 67 = \\ 31 + 42 = \\ 22 + 64 = \\ 56 + 20 = \\ 25 + 44 = \\ 13 + 83 = \\ 33 + 36 = \\ 40 + 15 = \\ 29 + 50 = \\ 21 + 47 = \\ 9 + 20 = \\ 27 + 10 = \\ 24 + 23 = \\ 46 + 43 = \\ 39 + 20 = \\ 93 + 3 = \\ 88 + 10 = \\ 5 + 40 = \\ 95 + 3 = \\ 25 + 44 = \end{array}$$

$$\begin{array}{r} 14 + 33 = \\ 62 + 21 = \\ 22 + 35 = \\ 26 + 52 = \\ 19 + 40 = \\ 88 + 11 = \\ 30 + 17 = \\ 18 + 30 = \\ 71 + 11 = \\ 14 + 51 = \\ 32 + 67 = \\ 13 + 82 = \\ 18 + 51 = \\ 18 + 60 = \\ 76 + 10 = \\ 76 + 22 = \\ 71 + 14 = \\ 75 + 10 = \\ 87 + 10 = \\ 12 + 34 = \\ 27 + 20 = \\ 92 + 4 = \\ 10 + 89 = \\ 16 + 20 = \\ 83 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 86 + 11 = \\ 31 + 68 = \\ 21 + 72 = \\ 5 + 34 = \\ 78 + 21 = \\ 30 + 50 = \\ 3 + 31 = \\ 37 + 41 = \\ 18 + 50 = \\ 31 + 37 = \\ 18 + 11 = \\ 73 + 23 = \\ 16 + 10 = \\ 12 + 62 = \\ 24 + 44 = \\ 30 + 62 = \\ 33 + 15 = \\ 33 + 15 = \\ 60 + 32 = \\ 20 + 54 = \\ 69 + 20 = \\ 32 + 62 = \\ 91 + 5 = \\ 35 + 43 = \\ 15 + 74 = \end{array}$$

$$\begin{array}{r} 62 + 31 = \\ 27 + 72 = \\ 46 + 13 = \\ 45 + 14 = \\ 29 + 30 = \\ 78 + 10 = \\ 21 + 78 = \\ 25 + 20 = \\ 49 + 10 = \\ 42 + 34 = \\ 13 + 70 = \\ 21 + 74 = \\ 25 + 32 = \\ 3 + 26 = \\ 78 + 20 = \\ 30 + 63 = \\ 17 + 10 = \\ 24 + 63 = \\ 46 + 42 = \\ 26 + 13 = \\ 52 + 17 = \\ 57 + 31 = \\ 23 + 56 = \\ 11 + 76 = \\ 28 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 13 + 63 = \\ 45 + 50 = \\ 83 + 16 = \\ 15 + 21 = \\ 64 + 34 = \\ 21 + 77 = \\ 56 + 10 = \\ 32 + 61 = \\ 29 + 10 = \\ 27 + 31 = \\ 6 + 93 = \\ 72 + 17 = \\ 82 + 10 = \\ 2 + 34 = \\ 83 + 10 = \\ 59 + 10 = \\ 32 + 20 = \\ 2 + 25 = \\ 76 + 23 = \\ 49 + 10 = \\ 24 + 65 = \\ 63 + 13 = \\ 89 + 10 = \\ 26 + 72 = \\ 21 + 30 = \end{array}$$

$$\begin{array}{r} 20 + 57 = \\ 24 + 21 = \\ 21 + 61 = \\ 82 + 12 = \\ 32 + 21 = \\ 23 + 16 = \\ 69 + 10 = \\ 41 + 23 = \\ 14 + 61 = \\ 25 + 63 = \\ 41 + 58 = \\ 15 + 54 = \\ 35 + 23 = \\ 44 + 24 = \\ 44 + 24 = \\ 88 + 10 = \\ 94 + 5 = \\ 19 + 80 = \\ 44 + 21 = \\ 73 + 26 = \\ 20 + 59 = \\ 11 + 70 = \\ 77 + 11 = \\ 47 + 42 = \\ 43 + 33 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 17 + 11 = \\ 92 + 7 = \\ 23 + 25 = \\ 56 + 20 = \\ 19 + 70 = \\ 90 + 3 = \\ 79 + 20 = \\ 89 + 10 = \\ 15 + 81 = \\ 47 + 21 = \\ 16 + 33 = \\ 29 + 30 = \\ 97 + 1 = \\ 89 + 10 = \\ 51 + 41 = \\ 18 + 51 = \\ 16 + 53 = \\ 50 + 47 = \\ 21 + 25 = \\ 21 + 22 = \\ 90 + 2 = \\ 28 + 41 = \\ 91 + 3 = \\ 16 + 80 = \\ 74 + 24 = \end{array}$$

$$\begin{array}{r} 24 + 40 = \\ 16 + 11 = \\ 28 + 50 = \\ 61 + 20 = \\ 18 + 30 = \\ 84 + 10 = \\ 21 + 14 = \\ 31 + 57 = \\ 16 + 50 = \\ 21 + 77 = \\ 68 + 21 = \\ 20 + 33 = \\ 19 + 70 = \\ 90 + 4 = \\ 26 + 33 = \\ 48 + 41 = \\ 80 + 18 = \\ 51 + 46 = \\ 20 + 46 = \\ 28 + 50 = \\ 32 + 45 = \\ 34 + 34 = \\ 29 + 10 = \\ 27 + 40 = \\ 82 + 15 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 28 + 60 = \\ 36 + 62 = \\ 24 + 54 = \\ 29 + 70 = \\ 27 + 12 = \\ 77 + 10 = \\ 28 + 70 = \\ 64 + 35 = \\ 11 + 48 = \\ 71 + 23 = \\ 7 + 62 = \\ 83 + 11 = \\ 12 + 81 = \\ 30 + 23 = \\ 35 + 54 = \\ 31 + 58 = \\ 16 + 30 = \\ 93 + 6 = \\ 38 + 31 = \\ 25 + 23 = \\ 49 + 50 = \\ 24 + 21 = \\ 87 + 10 = \\ 33 + 40 = \\ 88 + 10 = \end{array}$$

$$\begin{array}{r} 18 + 40 = \\ 12 + 13 = \\ 12 + 44 = \\ 18 + 51 = \\ 22 + 65 = \\ 31 + 25 = \\ 67 + 20 = \\ 64 + 10 = \\ 16 + 81 = \\ 97 + 2 = \\ 75 + 22 = \\ 84 + 15 = \\ 15 + 43 = \\ 24 + 41 = \\ 25 + 14 = \\ 68 + 11 = \\ 15 + 34 = \\ 34 + 20 = \\ 12 + 17 = \\ 23 + 26 = \\ 32 + 31 = \\ 26 + 10 = \\ 24 + 75 = \\ 70 + 27 = \\ 69 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 94 + 3 = \\ 15 + 22 = \\ 42 + 13 = \\ 76 + 21 = \\ 24 + 25 = \\ 68 + 21 = \\ 26 + 33 = \\ 23 + 53 = \\ 4 + 10 = \\ 2 + 22 = \\ 58 + 10 = \\ 11 + 18 = \\ 19 + 40 = \\ 36 + 10 = \\ 67 + 32 = \\ 30 + 15 = \\ 8 + 31 = \\ 73 + 22 = \\ 69 + 20 = \\ 29 + 70 = \\ 28 + 61 = \\ 30 + 58 = \\ 10 + 17 = \\ 36 + 61 = \\ 47 + 32 = \end{array}$$

$$\begin{array}{r} 13 + 84 = \\ 19 + 40 = \\ 65 + 21 = \\ 31 + 15 = \\ 91 + 4 = \\ 33 + 14 = \\ 46 + 20 = \\ 26 + 51 = \\ 13 + 81 = \\ 17 + 31 = \\ 93 + 4 = \\ 46 + 51 = \\ 20 + 44 = \\ 47 + 31 = \\ 74 + 15 = \\ 29 + 70 = \\ 2 + 80 = \\ 21 + 20 = \\ 61 + 30 = \\ 78 + 10 = \\ 59 + 20 = \\ 93 + 3 = \\ 8 + 80 = \\ 17 + 50 = \\ 31 + 43 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 31 + 55 = \\ 41 + 36 = \\ 13 + 61 = \\ 22 + 13 = \\ 19 + 80 = \\ 75 + 20 = \\ 58 + 31 = \\ 16 + 71 = \\ 68 + 31 = \\ 73 + 14 = \\ 77 + 10 = \\ 22 + 20 = \\ 97 + 1 = \\ 96 + 1 = \\ 72 + 17 = \\ 18 + 41 = \\ 64 + 11 = \\ 89 + 10 = \\ 92 + 2 = \\ 26 + 52 = \\ 42 + 31 = \\ 67 + 22 = \\ 11 + 33 = \\ 55 + 22 = \\ 17 + 51 = \end{array}$$

$$\begin{array}{r} 25 + 72 = \\ 86 + 10 = \\ 11 + 78 = \\ 15 + 20 = \\ 19 + 70 = \\ 19 + 70 = \\ 48 + 31 = \\ 13 + 32 = \\ 63 + 35 = \\ 27 + 61 = \\ 24 + 72 = \\ 19 + 20 = \\ 53 + 25 = \\ 52 + 37 = \\ 51 + 16 = \\ 91 + 3 = \\ 62 + 33 = \\ 4 + 54 = \\ 73 + 14 = \\ 84 + 14 = \\ 47 + 50 = \\ 29 + 70 = \\ 55 + 23 = \\ 61 + 15 = \\ 10 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 97 + 1 = \\ 63 + 36 = \\ 94 + 4 = \\ 33 + 54 = \\ 2 + 67 = \\ 14 + 52 = \\ 11 + 53 = \\ 56 + 13 = \\ 70 + 23 = \\ 12 + 55 = \\ 13 + 21 = \\ 74 + 21 = \\ 21 + 15 = \\ 67 + 10 = \\ 49 + 20 = \\ 23 + 16 = \\ 20 + 33 = \\ 22 + 71 = \\ 19 + 30 = \\ 33 + 42 = \\ 5 + 93 = \\ 29 + 30 = \\ 26 + 23 = \\ 20 + 22 = \\ 80 + 16 = \end{array}$$

$$\begin{array}{r} 84 + 12 = \\ 67 + 20 = \\ 56 + 30 = \\ 82 + 17 = \\ 65 + 20 = \\ 17 + 82 = \\ 30 + 52 = \\ 37 + 30 = \\ 65 + 21 = \\ 16 + 42 = \\ 61 + 35 = \\ 17 + 80 = \\ 62 + 12 = \\ 39 + 50 = \\ 6 + 62 = \\ 13 + 44 = \\ 17 + 12 = \\ 8 + 91 = \\ 96 + 2 = \\ 23 + 34 = \\ 5 + 80 = \\ 17 + 21 = \\ 14 + 31 = \\ 73 + 21 = \\ 33 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 16 + 60 = \\ 20 + 51 = \\ 33 + 10 = \\ 18 + 20 = \\ 13 + 36 = \\ 53 + 34 = \\ 11 + 43 = \\ 97 + 1 = \\ 28 + 20 = \\ 96 + 1 = \\ 24 + 74 = \\ 24 + 72 = \\ 12 + 67 = \\ 90 + 9 = \\ 24 + 60 = \\ 73 + 10 = \\ 31 + 17 = \\ 26 + 10 = \\ 11 + 35 = \\ 26 + 12 = \\ 71 + 23 = \\ 9 + 80 = \\ 36 + 30 = \\ 31 + 54 = \\ 13 + 15 = \end{array}$$

$$\begin{array}{r} 27 + 60 = \\ 75 + 13 = \\ 23 + 32 = \\ 23 + 56 = \\ 85 + 14 = \\ 31 + 43 = \\ 83 + 12 = \\ 34 + 12 = \\ 25 + 31 = \\ 20 + 56 = \\ 45 + 11 = \\ 23 + 73 = \\ 11 + 15 = \\ 12 + 72 = \\ 47 + 30 = \\ 5 + 20 = \\ 94 + 2 = \\ 17 + 22 = \\ 26 + 50 = \\ 12 + 60 = \\ 97 + 2 = \\ 14 + 44 = \\ 96 + 2 = \\ 12 + 32 = \\ 88 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 43 + 35 = \\ 31 + 16 = \\ 49 + 40 = \\ 17 + 11 = \\ 22 + 71 = \\ 92 + 5 = \\ 12 + 37 = \\ 40 + 36 = \\ 46 + 12 = \\ 64 + 22 = \\ 23 + 22 = \\ 78 + 21 = \\ 83 + 11 = \\ 18 + 51 = \\ 17 + 41 = \\ 53 + 22 = \\ 25 + 51 = \\ 25 + 30 = \\ 2 + 40 = \\ 42 + 27 = \\ 93 + 4 = \\ 29 + 70 = \\ 3 + 90 = \\ 21 + 54 = \\ 16 + 60 = \end{array}$$

$$\begin{array}{r} 18 + 10 = \\ 36 + 22 = \\ 8 + 50 = \\ 66 + 32 = \\ 12 + 56 = \\ 25 + 20 = \\ 25 + 14 = \\ 90 + 6 = \\ 31 + 20 = \\ 43 + 53 = \\ 44 + 40 = \\ 18 + 60 = \\ 16 + 61 = \\ 24 + 32 = \\ 78 + 10 = \\ 31 + 11 = \\ 29 + 30 = \\ 53 + 15 = \\ 22 + 70 = \\ 67 + 10 = \\ 27 + 72 = \\ 22 + 25 = \\ 28 + 20 = \\ 50 + 47 = \\ 17 + 11 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 22 + 12 = \\ 76 + 13 = \\ 97 + 2 = \\ 17 + 82 = \\ 29 + 20 = \\ 57 + 22 = \\ 69 + 30 = \\ 24 + 61 = \\ 4 + 62 = \\ 83 + 11 = \\ 30 + 69 = \\ 22 + 75 = \\ 26 + 33 = \\ 8 + 60 = \\ 24 + 32 = \\ 31 + 48 = \\ 65 + 14 = \\ 71 + 11 = \\ 15 + 50 = \\ 26 + 50 = \\ 23 + 35 = \\ 15 + 22 = \\ 73 + 16 = \\ 92 + 6 = \\ 14 + 11 = \end{array}$$

$$\begin{array}{r} 14 + 22 = \\ 78 + 21 = \\ 56 + 33 = \\ 23 + 34 = \\ 32 + 43 = \\ 44 + 12 = \\ 33 + 24 = \\ 18 + 30 = \\ 28 + 11 = \\ 92 + 7 = \\ 72 + 17 = \\ 3 + 84 = \\ 20 + 61 = \\ 28 + 71 = \\ 11 + 51 = \\ 44 + 31 = \\ 28 + 40 = \\ 32 + 53 = \\ 17 + 61 = \\ 37 + 50 = \\ 18 + 80 = \\ 23 + 16 = \\ 22 + 60 = \\ 18 + 21 = \\ 47 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 54 = \\ 90 + 9 = \\ 12 + 74 = \\ 13 + 30 = \\ 18 + 50 = \\ 17 + 42 = \\ 60 + 27 = \\ 52 + 10 = \\ 82 + 10 = \\ 26 + 43 = \\ 69 + 20 = \\ 96 + 2 = \\ 9 + 90 = \\ 95 + 1 = \\ 49 + 40 = \\ 51 + 42 = \\ 70 + 18 = \\ 48 + 30 = \\ 18 + 20 = \\ 27 + 50 = \\ 20 + 66 = \\ 14 + 60 = \\ 8 + 60 = \\ 56 + 31 = \\ 52 + 30 = \end{array}$$

$$\begin{array}{r} 14 + 81 = \\ 68 + 11 = \\ 7 + 60 = \\ 29 + 50 = \\ 29 + 50 = \\ 21 + 47 = \\ 80 + 11 = \\ 49 + 50 = \\ 28 + 50 = \\ 58 + 20 = \\ 95 + 3 = \\ 41 + 47 = \\ 49 + 40 = \\ 7 + 92 = \\ 69 + 30 = \\ 9 + 70 = \\ 20 + 41 = \\ 85 + 10 = \\ 82 + 17 = \\ 14 + 31 = \\ 32 + 27 = \\ 72 + 20 = \\ 30 + 59 = \\ 31 + 32 = \\ 19 + 70 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 63 + 34 = \\ 25 + 42 = \\ 27 + 41 = \\ 22 + 26 = \\ 13 + 72 = \\ 50 + 32 = \\ 22 + 61 = \\ 28 + 71 = \\ 50 + 29 = \\ 88 + 10 = \\ 97 + 1 = \\ 41 + 11 = \\ 50 + 35 = \\ 22 + 36 = \\ 30 + 36 = \\ 20 + 52 = \\ 31 + 42 = \\ 50 + 44 = \\ 20 + 31 = \\ 17 + 81 = \\ 52 + 36 = \\ 37 + 11 = \\ 32 + 21 = \\ 37 + 61 = \\ 89 + 10 = \end{array}$$

$$\begin{array}{r} 6 + 23 = \\ 97 + 1 = \\ 40 + 22 = \\ 94 + 4 = \\ 57 + 30 = \\ 82 + 14 = \\ 7 + 72 = \\ 56 + 22 = \\ 14 + 13 = \\ 28 + 20 = \\ 28 + 31 = \\ 15 + 81 = \\ 30 + 20 = \\ 24 + 60 = \\ 24 + 32 = \\ 26 + 13 = \\ 96 + 3 = \\ 21 + 48 = \\ 19 + 60 = \\ 35 + 23 = \\ 73 + 14 = \\ 22 + 17 = \\ 94 + 3 = \\ 78 + 21 = \\ 97 + 2 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 34 + 14 = \\ 14 + 34 = \\ 13 + 45 = \\ 27 + 30 = \\ 14 + 75 = \\ 12 + 40 = \\ 31 + 16 = \\ 78 + 21 = \\ 13 + 34 = \\ 73 + 14 = \\ 27 + 30 = \\ 28 + 11 = \\ 64 + 34 = \\ 82 + 15 = \\ 38 + 10 = \\ 18 + 71 = \\ 25 + 53 = \\ 22 + 64 = \\ 11 + 42 = \\ 31 + 61 = \\ 25 + 60 = \\ 44 + 53 = \\ 79 + 10 = \\ 14 + 72 = \\ 35 + 33 = \end{array}$$

$$\begin{array}{r} 86 + 10 = \\ 34 + 63 = \\ 72 + 16 = \\ 22 + 76 = \\ 7 + 32 = \\ 67 + 31 = \\ 11 + 30 = \\ 19 + 60 = \\ 35 + 61 = \\ 12 + 64 = \\ 5 + 80 = \\ 23 + 51 = \\ 21 + 30 = \\ 41 + 37 = \\ 21 + 25 = \\ 8 + 70 = \\ 22 + 13 = \\ 16 + 43 = \\ 96 + 3 = \\ 88 + 11 = \\ 27 + 20 = \\ 50 + 17 = \\ 16 + 73 = \\ 82 + 10 = \\ 15 + 53 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 42 + 51 = \\ 31 + 33 = \\ 96 + 2 = \\ 6 + 42 = \\ 19 + 40 = \\ 63 + 15 = \\ 48 + 20 = \\ 32 + 67 = \\ 72 + 14 = \\ 21 + 53 = \\ 2 + 66 = \\ 52 + 21 = \\ 76 + 21 = \\ 20 + 34 = \\ 13 + 10 = \\ 24 + 52 = \\ 15 + 73 = \\ 24 + 23 = \\ 17 + 50 = \\ 44 + 20 = \\ 15 + 71 = \\ 44 + 41 = \\ 27 + 71 = \\ 10 + 79 = \\ 33 + 35 = \end{array}$$

$$\begin{array}{r} 30 + 24 = \\ 76 + 23 = \\ 78 + 21 = \\ 66 + 12 = \\ 80 + 19 = \\ 51 + 34 = \\ 19 + 60 = \\ 11 + 35 = \\ 37 + 30 = \\ 15 + 11 = \\ 97 + 1 = \\ 20 + 43 = \\ 92 + 4 = \\ 18 + 40 = \\ 39 + 20 = \\ 16 + 20 = \\ 28 + 21 = \\ 12 + 44 = \\ 18 + 71 = \\ 24 + 35 = \\ 2 + 27 = \\ 30 + 52 = \\ 41 + 27 = \\ 24 + 52 = \\ 7 + 52 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 12 + 57 = \\ 7 + 10 = \\ 23 + 26 = \\ 35 + 44 = \\ 28 + 51 = \\ 18 + 11 = \\ 32 + 27 = \\ 60 + 34 = \\ 90 + 5 = \\ 27 + 10 = \\ 32 + 17 = \\ 15 + 31 = \\ 29 + 10 = \\ 13 + 50 = \\ 20 + 34 = \\ 13 + 50 = \\ 21 + 60 = \\ 28 + 21 = \\ 9 + 20 = \\ 67 + 20 = \\ 28 + 20 = \\ 93 + 5 = \\ 31 + 65 = \\ 33 + 50 = \\ 5 + 10 = \end{array}$$

$$\begin{array}{r} 88 + 10 = \\ 6 + 21 = \\ 29 + 20 = \\ 12 + 41 = \\ 65 + 33 = \\ 24 + 12 = \\ 87 + 11 = \\ 84 + 10 = \\ 22 + 43 = \\ 17 + 42 = \\ 65 + 12 = \\ 26 + 23 = \\ 19 + 10 = \\ 94 + 1 = \\ 26 + 51 = \\ 18 + 80 = \\ 33 + 12 = \\ 27 + 60 = \\ 97 + 1 = \\ 68 + 21 = \\ 37 + 10 = \\ 31 + 50 = \\ 8 + 91 = \\ 27 + 41 = \\ 11 + 24 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 59 + 10 = \\ 27 + 30 = \\ 22 + 74 = \\ 29 + 70 = \\ 11 + 86 = \\ 18 + 41 = \\ 27 + 32 = \\ 14 + 84 = \\ 22 + 51 = \\ 15 + 62 = \\ 14 + 65 = \\ 31 + 14 = \\ 65 + 20 = \\ 23 + 50 = \\ 53 + 24 = \\ 31 + 21 = \\ 42 + 10 = \\ 16 + 82 = \\ 83 + 10 = \\ 14 + 41 = \\ 27 + 32 = \\ 67 + 32 = \\ 81 + 15 = \\ 71 + 15 = \\ 59 + 40 = \end{array}$$

$$\begin{array}{r} 42 + 41 = \\ 11 + 22 = \\ 93 + 4 = \\ 82 + 15 = \\ 18 + 10 = \\ 59 + 30 = \\ 55 + 31 = \\ 89 + 10 = \\ 6 + 52 = \\ 18 + 41 = \\ 47 + 40 = \\ 19 + 70 = \\ 26 + 41 = \\ 15 + 61 = \\ 88 + 10 = \\ 60 + 20 = \\ 90 + 5 = \\ 24 + 55 = \\ 57 + 40 = \\ 97 + 2 = \\ 16 + 62 = \\ 33 + 21 = \\ 52 + 13 = \\ 44 + 42 = \\ 28 + 71 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 31 + 68 = \\ 86 + 12 = \\ 65 + 33 = \\ 17 + 31 = \\ 95 + 2 = \\ 15 + 84 = \\ 32 + 43 = \\ 11 + 68 = \\ 27 + 22 = \\ 21 + 52 = \\ 54 + 21 = \\ 28 + 61 = \\ 26 + 40 = \\ 14 + 42 = \\ 19 + 80 = \\ 45 + 20 = \\ 24 + 50 = \\ 38 + 21 = \\ 62 + 12 = \\ 6 + 72 = \\ 20 + 61 = \\ 21 + 28 = \\ 94 + 1 = \\ 12 + 74 = \\ 18 + 71 = \end{array}$$

$$\begin{array}{r} 21 + 65 = \\ 32 + 46 = \\ 95 + 2 = \\ 72 + 16 = \\ 35 + 30 = \\ 11 + 76 = \\ 96 + 1 = \\ 13 + 13 = \\ 8 + 41 = \\ 86 + 12 = \\ 11 + 65 = \\ 35 + 54 = \\ 71 + 22 = \\ 8 + 31 = \\ 88 + 11 = \\ 30 + 45 = \\ 75 + 20 = \\ 91 + 4 = \\ 87 + 11 = \\ 40 + 10 = \\ 18 + 80 = \\ 20 + 19 = \\ 14 + 54 = \\ 77 + 10 = \\ 89 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 26 + 63 = \\ 23 + 73 = \\ 15 + 31 = \\ 77 + 12 = \\ 18 + 41 = \\ 28 + 21 = \\ 25 + 30 = \\ 62 + 17 = \\ 61 + 14 = \\ 21 + 77 = \\ 24 + 63 = \\ 20 + 30 = \\ 66 + 30 = \\ 56 + 21 = \\ 28 + 60 = \\ 12 + 36 = \\ 95 + 1 = \\ 19 + 70 = \\ 67 + 12 = \\ 64 + 21 = \\ 88 + 10 = \\ 44 + 50 = \\ 12 + 11 = \\ 31 + 52 = \\ 17 + 72 = \end{array}$$

$$\begin{array}{r} 8 + 30 = \\ 57 + 10 = \\ 80 + 19 = \\ 32 + 66 = \\ 36 + 30 = \\ 6 + 11 = \\ 62 + 15 = \\ 38 + 60 = \\ 35 + 60 = \\ 18 + 61 = \\ 11 + 47 = \\ 49 + 10 = \\ 25 + 14 = \\ 26 + 20 = \\ 28 + 61 = \\ 19 + 50 = \\ 14 + 65 = \\ 69 + 20 = \\ 49 + 10 = \\ 14 + 43 = \\ 42 + 37 = \\ 11 + 65 = \\ 3 + 54 = \\ 28 + 10 = \\ 18 + 31 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 3 + 34 = \\ 72 + 20 = \\ 39 + 10 = \\ 21 + 45 = \\ 3 + 34 = \\ 29 + 50 = \\ 57 + 40 = \\ 32 + 45 = \\ 17 + 11 = \\ 28 + 11 = \\ 38 + 41 = \\ 22 + 56 = \\ 15 + 64 = \\ 19 + 10 = \\ 20 + 64 = \\ 20 + 70 = \\ 17 + 62 = \\ 32 + 16 = \\ 17 + 11 = \\ 93 + 5 = \\ 68 + 11 = \\ 23 + 16 = \\ 36 + 42 = \\ 27 + 51 = \\ 28 + 70 = \end{array}$$

$$\begin{array}{r} 37 + 32 = \\ 48 + 20 = \\ 12 + 32 = \\ 29 + 50 = \\ 14 + 73 = \\ 70 + 27 = \\ 83 + 13 = \\ 24 + 60 = \\ 11 + 18 = \\ 28 + 30 = \\ 96 + 3 = \\ 84 + 14 = \\ 31 + 17 = \\ 19 + 20 = \\ 12 + 81 = \\ 17 + 72 = \\ 27 + 40 = \\ 74 + 21 = \\ 32 + 10 = \\ 70 + 29 = \\ 51 + 30 = \\ 29 + 10 = \\ 94 + 5 = \\ 14 + 32 = \\ 32 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 63 = \\ 94 + 4 = \\ 50 + 34 = \\ 74 + 10 = \\ 92 + 6 = \\ 33 + 45 = \\ 4 + 80 = \\ 20 + 17 = \\ 12 + 85 = \\ 16 + 43 = \\ 17 + 72 = \\ 84 + 10 = \\ 5 + 70 = \\ 12 + 52 = \\ 42 + 21 = \\ 88 + 11 = \\ 15 + 11 = \\ 59 + 30 = \\ 33 + 45 = \\ 42 + 40 = \\ 75 + 13 = \\ 47 + 12 = \\ 31 + 40 = \\ 55 + 43 = \\ 78 + 20 = \end{array}$$

$$\begin{array}{r} 17 + 71 = \\ 20 + 43 = \\ 19 + 70 = \\ 86 + 13 = \\ 72 + 24 = \\ 71 + 14 = \\ 11 + 37 = \\ 95 + 3 = \\ 26 + 72 = \\ 45 + 11 = \\ 28 + 11 = \\ 31 + 40 = \\ 12 + 50 = \\ 23 + 20 = \\ 24 + 62 = \\ 50 + 12 = \\ 19 + 70 = \\ 83 + 14 = \\ 17 + 62 = \\ 17 + 51 = \\ 97 + 1 = \\ 40 + 24 = \\ 33 + 55 = \\ 96 + 2 = \\ 97 + 2 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 14 + 40 = \\ 51 + 28 = \\ 33 + 35 = \\ 17 + 51 = \\ 22 + 30 = \\ 19 + 40 = \\ 79 + 20 = \\ 71 + 24 = \\ 31 + 68 = \\ 16 + 61 = \\ 31 + 23 = \\ 21 + 10 = \\ 18 + 21 = \\ 18 + 20 = \\ 58 + 20 = \\ 74 + 21 = \\ 22 + 74 = \\ 23 + 45 = \\ 69 + 30 = \\ 32 + 34 = \\ 64 + 32 = \\ 35 + 22 = \\ 28 + 11 = \\ 16 + 13 = \\ 29 + 30 = \end{array}$$

$$\begin{array}{r} 15 + 82 = \\ 51 + 48 = \\ 63 + 11 = \\ 28 + 40 = \\ 16 + 63 = \\ 92 + 5 = \\ 10 + 56 = \\ 27 + 72 = \\ 11 + 26 = \\ 50 + 18 = \\ 25 + 41 = \\ 25 + 43 = \\ 31 + 16 = \\ 87 + 12 = \\ 23 + 62 = \\ 91 + 1 = \\ 19 + 80 = \\ 16 + 22 = \\ 27 + 40 = \\ 53 + 16 = \\ 38 + 50 = \\ 27 + 60 = \\ 4 + 94 = \\ 24 + 60 = \\ 23 + 30 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 5 + 32 = \\ 30 + 57 = \\ 9 + 10 = \\ 9 + 60 = \\ 61 + 28 = \\ 70 + 17 = \\ 20 + 39 = \\ 15 + 13 = \\ 44 + 51 = \\ 31 + 46 = \\ 51 + 22 = \\ 63 + 14 = \\ 6 + 61 = \\ 11 + 63 = \\ 32 + 62 = \\ 25 + 60 = \\ 28 + 31 = \\ 33 + 61 = \\ 33 + 31 = \\ 45 + 53 = \\ 21 + 52 = \\ 29 + 20 = \\ 62 + 12 = \\ 12 + 16 = \\ 48 + 20 = \end{array}$$

$$\begin{array}{r} 25 + 53 = \\ 32 + 65 = \\ 95 + 1 = \\ 31 + 14 = \\ 62 + 24 = \\ 22 + 24 = \\ 90 + 4 = \\ 31 + 11 = \\ 23 + 16 = \\ 31 + 18 = \\ 23 + 14 = \\ 13 + 41 = \\ 90 + 9 = \\ 74 + 24 = \\ 12 + 13 = \\ 92 + 5 = \\ 30 + 30 = \\ 11 + 27 = \\ 25 + 13 = \\ 69 + 10 = \\ 13 + 70 = \\ 13 + 63 = \\ 31 + 51 = \\ 66 + 10 = \\ 11 + 46 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 32 + 52 = \\ 27 + 52 = \\ 72 + 27 = \\ 81 + 10 = \\ 11 + 17 = \\ 25 + 73 = \\ 48 + 20 = \\ 26 + 53 = \\ 62 + 25 = \\ 74 + 13 = \\ 16 + 11 = \\ 11 + 37 = \\ 21 + 38 = \\ 84 + 14 = \\ 10 + 29 = \\ 75 + 23 = \\ 20 + 22 = \\ 17 + 21 = \\ 49 + 50 = \\ 53 + 34 = \\ 16 + 41 = \\ 11 + 27 = \\ 83 + 12 = \\ 26 + 42 = \\ 26 + 51 = \end{array}$$

$$\begin{array}{r} 27 + 30 = \\ 18 + 40 = \\ 15 + 10 = \\ 21 + 43 = \\ 32 + 57 = \\ 23 + 54 = \\ 17 + 42 = \\ 87 + 10 = \\ 16 + 13 = \\ 24 + 53 = \\ 56 + 30 = \\ 51 + 12 = \\ 6 + 31 = \\ 26 + 12 = \\ 21 + 15 = \\ 91 + 6 = \\ 30 + 23 = \\ 29 + 40 = \\ 53 + 41 = \\ 21 + 13 = \\ 71 + 27 = \\ 12 + 52 = \\ 17 + 21 = \\ 41 + 44 = \\ 26 + 42 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 21 + 55 = \\ 17 + 42 = \\ 21 + 73 = \\ 13 + 62 = \\ 20 + 10 = \\ 31 + 34 = \\ 42 + 40 = \\ 3 + 81 = \\ 11 + 10 = \\ 65 + 22 = \\ 25 + 34 = \\ 81 + 18 = \\ 15 + 33 = \\ 70 + 10 = \\ 21 + 73 = \\ 83 + 12 = \\ 14 + 52 = \\ 31 + 46 = \\ 14 + 13 = \\ 37 + 51 = \\ 6 + 72 = \\ 24 + 53 = \\ 55 + 30 = \\ 32 + 45 = \\ 18 + 20 = \end{array}$$

$$\begin{array}{r} 22 + 74 = \\ 20 + 10 = \\ 13 + 64 = \\ 11 + 20 = \\ 31 + 37 = \\ 73 + 10 = \\ 8 + 71 = \\ 59 + 40 = \\ 26 + 32 = \\ 95 + 4 = \\ 17 + 62 = \\ 18 + 50 = \\ 32 + 54 = \\ 24 + 32 = \\ 30 + 10 = \\ 61 + 33 = \\ 82 + 13 = \\ 69 + 20 = \\ 19 + 60 = \\ 30 + 60 = \\ 50 + 29 = \\ 67 + 10 = \\ 68 + 21 = \\ 16 + 33 = \\ 60 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 47 + 51 = \\ 22 + 60 = \\ 95 + 1 = \\ 11 + 78 = \\ 77 + 22 = \\ 23 + 42 = \\ 20 + 79 = \\ 16 + 11 = \\ 88 + 10 = \\ 25 + 60 = \\ 17 + 80 = \\ 6 + 83 = \\ 59 + 10 = \\ 39 + 50 = \\ 25 + 60 = \\ 24 + 73 = \\ 14 + 21 = \\ 27 + 11 = \\ 56 + 12 = \\ 30 + 45 = \\ 61 + 17 = \\ 85 + 13 = \\ 15 + 80 = \\ 13 + 40 = \\ 11 + 31 = \end{array}$$

$$\begin{array}{r} 26 + 62 = \\ 21 + 27 = \\ 52 + 25 = \\ 24 + 62 = \\ 82 + 12 = \\ 78 + 20 = \\ 2 + 63 = \\ 15 + 74 = \\ 20 + 59 = \\ 25 + 43 = \\ 61 + 26 = \\ 90 + 8 = \\ 22 + 37 = \\ 26 + 11 = \\ 33 + 33 = \\ 25 + 52 = \\ 18 + 80 = \\ 59 + 40 = \\ 70 + 13 = \\ 75 + 23 = \\ 17 + 60 = \\ 31 + 63 = \\ 25 + 31 = \\ 31 + 27 = \\ 80 + 18 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 27 + 32 = \\ 25 + 52 = \\ 63 + 10 = \\ 23 + 12 = \\ 75 + 14 = \\ 66 + 30 = \\ 91 + 2 = \\ 86 + 13 = \\ 35 + 10 = \\ 32 + 57 = \\ 72 + 15 = \\ 20 + 40 = \\ 70 + 19 = \\ 13 + 36 = \\ 26 + 71 = \\ 83 + 16 = \\ 27 + 30 = \\ 6 + 61 = \\ 19 + 80 = \\ 12 + 71 = \\ 33 + 21 = \\ 22 + 44 = \\ 24 + 33 = \\ 12 + 57 = \\ 85 + 12 = \end{array}$$

$$\begin{array}{r} 18 + 61 = \\ 68 + 10 = \\ 33 + 66 = \\ 32 + 10 = \\ 41 + 17 = \\ 24 + 23 = \\ 19 + 20 = \\ 12 + 44 = \\ 82 + 15 = \\ 29 + 10 = \\ 59 + 20 = \\ 13 + 73 = \\ 63 + 36 = \\ 93 + 4 = \\ 61 + 11 = \\ 31 + 62 = \\ 53 + 34 = \\ 93 + 1 = \\ 29 + 70 = \\ 76 + 12 = \\ 20 + 23 = \\ 69 + 10 = \\ 33 + 13 = \\ 14 + 65 = \\ 9 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 20 + 75 = \\ 47 + 22 = \\ 18 + 81 = \\ 33 + 14 = \\ 23 + 42 = \\ 96 + 2 = \\ 29 + 20 = \\ 31 + 28 = \\ 18 + 60 = \\ 90 + 3 = \\ 35 + 41 = \\ 68 + 21 = \\ 12 + 45 = \\ 22 + 13 = \\ 18 + 21 = \\ 24 + 61 = \\ 33 + 42 = \\ 33 + 45 = \\ 16 + 50 = \\ 25 + 24 = \\ 88 + 10 = \\ 13 + 82 = \\ 27 + 10 = \\ 15 + 21 = \\ 69 + 20 = \end{array}$$

$$\begin{array}{r} 92 + 2 = \\ 44 + 11 = \\ 91 + 5 = \\ 22 + 70 = \\ 48 + 50 = \\ 26 + 20 = \\ 81 + 13 = \\ 16 + 80 = \\ 63 + 32 = \\ 17 + 22 = \\ 83 + 16 = \\ 12 + 87 = \\ 13 + 40 = \\ 33 + 20 = \\ 19 + 30 = \\ 21 + 62 = \\ 16 + 23 = \\ 14 + 24 = \\ 13 + 24 = \\ 28 + 61 = \\ 31 + 55 = \\ 18 + 21 = \\ 16 + 81 = \\ 69 + 10 = \\ 32 + 21 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 78 + 10 = \\ 8 + 20 = \\ 18 + 70 = \\ 56 + 40 = \\ 17 + 11 = \\ 23 + 10 = \\ 46 + 12 = \\ 70 + 29 = \\ 28 + 60 = \\ 64 + 15 = \\ 83 + 11 = \\ 54 + 14 = \\ 64 + 11 = \\ 44 + 41 = \\ 17 + 52 = \\ 82 + 15 = \\ 14 + 43 = \\ 4 + 62 = \\ 71 + 23 = \\ 16 + 73 = \\ 78 + 21 = \\ 27 + 30 = \\ 81 + 18 = \\ 38 + 10 = \\ 26 + 12 = \end{array}$$

$$\begin{array}{r} 36 + 51 = \\ 18 + 10 = \\ 33 + 50 = \\ 24 + 32 = \\ 50 + 34 = \\ 30 + 58 = \\ 48 + 51 = \\ 29 + 70 = \\ 35 + 62 = \\ 13 + 66 = \\ 20 + 67 = \\ 32 + 54 = \\ 23 + 11 = \\ 18 + 21 = \\ 21 + 41 = \\ 58 + 40 = \\ 31 + 34 = \\ 47 + 32 = \\ 15 + 82 = \\ 33 + 15 = \\ 19 + 30 = \\ 20 + 45 = \\ 69 + 10 = \\ 21 + 35 = \\ 53 + 12 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 41 + 57 = \\ 16 + 50 = \\ 27 + 31 = \\ 79 + 20 = \\ 26 + 13 = \\ 72 + 23 = \\ 27 + 32 = \\ 17 + 10 = \\ 12 + 82 = \\ 21 + 67 = \\ 20 + 12 = \\ 49 + 30 = \\ 72 + 17 = \\ 23 + 46 = \\ 13 + 34 = \\ 28 + 30 = \\ 12 + 70 = \\ 33 + 24 = \\ 84 + 11 = \\ 41 + 38 = \\ 11 + 50 = \\ 67 + 12 = \\ 43 + 20 = \\ 97 + 2 = \\ 25 + 44 = \end{array}$$

$$\begin{array}{r} 27 + 21 = \\ 17 + 62 = \\ 89 + 10 = \\ 12 + 46 = \\ 40 + 28 = \\ 81 + 10 = \\ 38 + 21 = \\ 38 + 41 = \\ 14 + 34 = \\ 24 + 65 = \\ 25 + 21 = \\ 2 + 92 = \\ 31 + 50 = \\ 20 + 49 = \\ 19 + 10 = \\ 28 + 41 = \\ 9 + 70 = \\ 26 + 60 = \\ 28 + 50 = \\ 69 + 10 = \\ 39 + 20 = \\ 39 + 30 = \\ 19 + 20 = \\ 49 + 50 = \\ 71 + 14 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 70 + 15 = \\ 92 + 7 = \\ 24 + 73 = \\ 17 + 22 = \\ 50 + 10 = \\ 16 + 81 = \\ 29 + 50 = \\ 28 + 41 = \\ 66 + 13 = \\ 79 + 20 = \\ 45 + 54 = \\ 18 + 81 = \\ 20 + 41 = \\ 6 + 92 = \\ 34 + 51 = \\ 27 + 31 = \\ 73 + 12 = \\ 11 + 62 = \\ 76 + 13 = \\ 93 + 2 = \\ 25 + 50 = \\ 27 + 32 = \\ 13 + 26 = \\ 30 + 23 = \\ 30 + 23 = \end{array}$$

$$\begin{array}{r} 47 + 40 = \\ 27 + 10 = \\ 81 + 16 = \\ 13 + 12 = \\ 37 + 60 = \\ 13 + 30 = \\ 12 + 22 = \\ 27 + 42 = \\ 2 + 80 = \\ 57 + 31 = \\ 27 + 20 = \\ 26 + 11 = \\ 21 + 48 = \\ 14 + 35 = \\ 18 + 50 = \\ 24 + 14 = \\ 66 + 33 = \\ 13 + 23 = \\ 73 + 26 = \\ 91 + 6 = \\ 13 + 41 = \\ 25 + 12 = \\ 10 + 74 = \\ 48 + 30 = \\ 39 + 40 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 36 + 13 = \\ 20 + 53 = \\ 63 + 16 = \\ 21 + 67 = \\ 13 + 12 = \\ 32 + 50 = \\ 12 + 13 = \\ 26 + 31 = \\ 74 + 11 = \\ 11 + 34 = \\ 15 + 22 = \\ 28 + 11 = \\ 75 + 23 = \\ 23 + 55 = \\ 20 + 63 = \\ 55 + 34 = \\ 78 + 20 = \\ 71 + 21 = \\ 30 + 20 = \\ 70 + 25 = \\ 18 + 30 = \\ 48 + 40 = \\ 97 + 1 = \\ 79 + 20 = \\ 96 + 3 = \end{array}$$

$$\begin{array}{r} 23 + 15 = \\ 13 + 45 = \\ 11 + 73 = \\ 72 + 20 = \\ 80 + 17 = \\ 24 + 51 = \\ 27 + 12 = \\ 53 + 24 = \\ 63 + 10 = \\ 20 + 60 = \\ 17 + 31 = \\ 16 + 63 = \\ 9 + 80 = \\ 76 + 13 = \\ 97 + 2 = \\ 24 + 45 = \\ 20 + 23 = \\ 13 + 33 = \\ 31 + 18 = \\ 26 + 33 = \\ 29 + 10 = \\ 54 + 31 = \\ 19 + 60 = \\ 50 + 24 = \\ 61 + 27 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 25 + 14 = \\ 47 + 30 = \\ 29 + 50 = \\ 11 + 75 = \\ 32 + 11 = \\ 15 + 43 = \\ 16 + 61 = \\ 15 + 42 = \\ 19 + 30 = \\ 24 + 70 = \\ 8 + 30 = \\ 7 + 11 = \\ 71 + 27 = \\ 14 + 22 = \\ 49 + 40 = \\ 69 + 20 = \\ 14 + 80 = \\ 3 + 85 = \\ 72 + 10 = \\ 78 + 20 = \\ 12 + 20 = \\ 8 + 90 = \\ 21 + 43 = \\ 48 + 41 = \\ 52 + 45 = \end{array}$$

$$\begin{array}{r} 22 + 10 = \\ 38 + 20 = \\ 80 + 17 = \\ 70 + 27 = \\ 64 + 14 = \\ 91 + 5 = \\ 97 + 2 = \\ 24 + 25 = \\ 30 + 36 = \\ 30 + 21 = \\ 18 + 60 = \\ 13 + 44 = \\ 31 + 26 = \\ 23 + 73 = \\ 16 + 13 = \\ 18 + 70 = \\ 56 + 30 = \\ 26 + 72 = \\ 32 + 21 = \\ 44 + 41 = \\ 16 + 43 = \\ 49 + 40 = \\ 39 + 50 = \\ 26 + 51 = \\ 17 + 32 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 97 + 2 = \\ 20 + 15 = \\ 65 + 31 = \\ 23 + 51 = \\ 27 + 41 = \\ 13 + 55 = \\ 45 + 52 = \\ 27 + 60 = \\ 30 + 51 = \\ 27 + 32 = \\ 14 + 22 = \\ 24 + 25 = \\ 49 + 50 = \\ 17 + 32 = \\ 33 + 53 = \\ 28 + 60 = \\ 22 + 12 = \\ 29 + 40 = \\ 38 + 41 = \\ 26 + 52 = \\ 17 + 81 = \\ 27 + 32 = \\ 33 + 43 = \\ 26 + 72 = \\ 50 + 35 = \end{array}$$

$$\begin{array}{r} 18 + 40 = \\ 49 + 20 = \\ 30 + 18 = \\ 84 + 10 = \\ 67 + 31 = \\ 97 + 2 = \\ 26 + 43 = \\ 84 + 12 = \\ 9 + 10 = \\ 11 + 77 = \\ 71 + 23 = \\ 96 + 2 = \\ 14 + 32 = \\ 29 + 50 = \\ 5 + 83 = \\ 84 + 15 = \\ 14 + 24 = \\ 20 + 43 = \\ 23 + 52 = \\ 16 + 12 = \\ 90 + 9 = \\ 82 + 16 = \\ 18 + 50 = \\ 26 + 23 = \\ 12 + 81 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 11 + 53 = \\ 21 + 40 = \\ 43 + 30 = \\ 13 + 25 = \\ 36 + 22 = \\ 22 + 24 = \\ 81 + 17 = \\ 73 + 22 = \\ 88 + 10 = \\ 13 + 72 = \\ 19 + 40 = \\ 86 + 10 = \\ 16 + 80 = \\ 28 + 11 = \\ 33 + 23 = \\ 22 + 10 = \\ 29 + 50 = \\ 26 + 22 = \\ 24 + 33 = \\ 34 + 64 = \\ 53 + 25 = \\ 42 + 36 = \\ 16 + 80 = \\ 21 + 70 = \\ 11 + 26 = \end{array}$$

$$\begin{array}{r} 55 + 41 = \\ 18 + 10 = \\ 6 + 81 = \\ 33 + 25 = \\ 79 + 10 = \\ 17 + 60 = \\ 22 + 12 = \\ 22 + 54 = \\ 80 + 16 = \\ 89 + 10 = \\ 73 + 21 = \\ 22 + 63 = \\ 31 + 43 = \\ 70 + 13 = \\ 17 + 81 = \\ 56 + 32 = \\ 29 + 20 = \\ 19 + 30 = \\ 12 + 47 = \\ 77 + 11 = \\ 24 + 13 = \\ 24 + 32 = \\ 63 + 35 = \\ 15 + 10 = \\ 18 + 61 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 3 + 16 = \\ 51 + 14 = \\ 49 + 40 = \\ 83 + 11 = \\ 7 + 21 = \\ 28 + 70 = \\ 96 + 3 = \\ 22 + 11 = \\ 79 + 10 = \\ 8 + 51 = \\ 33 + 26 = \\ 95 + 3 = \\ 31 + 18 = \\ 87 + 11 = \\ 9 + 20 = \\ 30 + 17 = \\ 38 + 21 = \\ 26 + 43 = \\ 82 + 12 = \\ 19 + 70 = \\ 25 + 41 = \\ 17 + 70 = \\ 27 + 22 = \\ 28 + 60 = \\ 27 + 10 = \end{array}$$

$$\begin{array}{r} 65 + 31 = \\ 42 + 21 = \\ 29 + 60 = \\ 89 + 10 = \\ 15 + 70 = \\ 43 + 33 = \\ 24 + 70 = \\ 53 + 12 = \\ 73 + 21 = \\ 24 + 65 = \\ 43 + 41 = \\ 40 + 26 = \\ 88 + 11 = \\ 30 + 29 = \\ 57 + 22 = \\ 29 + 10 = \\ 47 + 52 = \\ 29 + 20 = \\ 84 + 11 = \\ 11 + 48 = \\ 34 + 34 = \\ 33 + 44 = \\ 14 + 45 = \\ 71 + 14 = \\ 74 + 10 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 5 + 84 = \\ 14 + 82 = \\ 17 + 70 = \\ 17 + 32 = \\ 13 + 60 = \\ 32 + 61 = \\ 13 + 63 = \\ 45 + 50 = \\ 21 + 21 = \\ 60 + 35 = \\ 26 + 52 = \\ 28 + 20 = \\ 33 + 55 = \\ 24 + 54 = \\ 17 + 71 = \\ 89 + 10 = \\ 17 + 41 = \\ 94 + 3 = \\ 41 + 50 = \\ 66 + 30 = \\ 11 + 25 = \\ 85 + 10 = \\ 30 + 51 = \\ 27 + 21 = \\ 50 + 23 = \end{array}$$

$$\begin{array}{r} 25 + 41 = \\ 17 + 11 = \\ 52 + 40 = \\ 17 + 40 = \\ 14 + 53 = \\ 58 + 21 = \\ 24 + 64 = \\ 9 + 80 = \\ 60 + 22 = \\ 52 + 31 = \\ 20 + 70 = \\ 28 + 21 = \\ 49 + 20 = \\ 18 + 81 = \\ 21 + 73 = \\ 89 + 10 = \\ 33 + 20 = \\ 59 + 20 = \\ 14 + 72 = \\ 26 + 31 = \\ 49 + 10 = \\ 29 + 30 = \\ 46 + 10 = \\ 41 + 23 = \\ 79 + 20 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 67 + 32 = \\ 49 + 50 = \\ 92 + 4 = \\ 75 + 23 = \\ 10 + 76 = \\ 58 + 20 = \\ 41 + 36 = \\ 81 + 17 = \\ 95 + 2 = \\ 77 + 12 = \\ 25 + 64 = \\ 20 + 41 = \\ 25 + 50 = \\ 66 + 11 = \\ 59 + 40 = \\ 16 + 81 = \\ 62 + 11 = \\ 57 + 32 = \\ 91 + 8 = \\ 41 + 34 = \\ 82 + 17 = \\ 13 + 26 = \\ 39 + 30 = \\ 33 + 12 = \\ 59 + 40 = \end{array}$$

$$\begin{array}{r} 14 + 73 = \\ 18 + 71 = \\ 20 + 46 = \\ 68 + 10 = \\ 17 + 70 = \\ 78 + 21 = \\ 86 + 11 = \\ 16 + 50 = \\ 18 + 30 = \\ 31 + 34 = \\ 3 + 16 = \\ 57 + 32 = \\ 27 + 10 = \\ 49 + 40 = \\ 20 + 35 = \\ 10 + 43 = \\ 2 + 60 = \\ 21 + 26 = \\ 93 + 5 = \\ 43 + 10 = \\ 19 + 80 = \\ 27 + 41 = \\ 30 + 11 = \\ 11 + 50 = \\ 46 + 43 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 31 + 12 = \\ 33 + 46 = \\ 75 + 14 = \\ 36 + 33 = \\ 17 + 11 = \\ 49 + 10 = \\ 26 + 43 = \\ 17 + 72 = \\ 16 + 32 = \\ 14 + 11 = \\ 13 + 80 = \\ 19 + 30 = \\ 2 + 14 = \\ 91 + 1 = \\ 12 + 30 = \\ 18 + 60 = \\ 15 + 10 = \\ 2 + 81 = \\ 92 + 4 = \\ 15 + 80 = \\ 15 + 40 = \\ 94 + 3 = \\ 11 + 22 = \\ 3 + 71 = \\ 11 + 10 = \end{array}$$

$$\begin{array}{r} 4 + 40 = \\ 32 + 14 = \\ 2 + 34 = \\ 24 + 25 = \\ 56 + 21 = \\ 74 + 12 = \\ 30 + 59 = \\ 11 + 14 = \\ 14 + 10 = \\ 89 + 10 = \\ 62 + 31 = \\ 11 + 13 = \\ 61 + 27 = \\ 32 + 21 = \\ 25 + 71 = \\ 14 + 11 = \\ 73 + 16 = \\ 23 + 15 = \\ 29 + 10 = \\ 15 + 34 = \\ 95 + 1 = \\ 27 + 70 = \\ 15 + 12 = \\ 5 + 90 = \\ 11 + 55 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 18 + 80 = \\ 30 + 35 = \\ 14 + 45 = \\ 16 + 21 = \\ 41 + 28 = \\ 47 + 32 = \\ 29 + 50 = \\ 38 + 31 = \\ 12 + 24 = \\ 23 + 41 = \\ 11 + 26 = \\ 77 + 22 = \\ 38 + 11 = \\ 31 + 66 = \\ 48 + 21 = \\ 6 + 10 = \\ 51 + 21 = \\ 61 + 17 = \\ 13 + 12 = \\ 19 + 80 = \\ 22 + 71 = \\ 13 + 33 = \\ 30 + 68 = \\ 65 + 24 = \\ 21 + 13 = \end{array}$$

$$\begin{array}{r} 92 + 3 = \\ 21 + 21 = \\ 39 + 60 = \\ 17 + 60 = \\ 28 + 61 = \\ 83 + 15 = \\ 6 + 63 = \\ 16 + 81 = \\ 42 + 42 = \\ 26 + 10 = \\ 48 + 30 = \\ 38 + 31 = \\ 20 + 24 = \\ 23 + 36 = \\ 9 + 80 = \\ 58 + 31 = \\ 12 + 55 = \\ 20 + 11 = \\ 20 + 12 = \\ 96 + 2 = \\ 29 + 30 = \\ 14 + 44 = \\ 19 + 60 = \\ 26 + 72 = \\ 23 + 51 = \end{array}$$

時間: _____ 分 _____ 秒

くり上がりのない2桁の足し算

名前: _____.

$$\begin{array}{r} 94 + 1 = \\ 77 + 20 = \\ 31 + 33 = \\ 44 + 35 = \\ 43 + 21 = \\ 56 + 10 = \\ 16 + 80 = \\ 27 + 31 = \\ 97 + 2 = \\ 11 + 11 = \\ 70 + 19 = \\ 23 + 10 = \\ 30 + 40 = \\ 30 + 46 = \\ 61 + 24 = \\ 29 + 20 = \\ 86 + 11 = \\ 73 + 21 = \\ 65 + 11 = \\ 13 + 80 = \\ 43 + 56 = \\ 25 + 50 = \\ 30 + 69 = \\ 22 + 54 = \\ 86 + 11 = \end{array}$$

$$\begin{array}{r} 90 + 7 = \\ 31 + 63 = \\ 45 + 51 = \\ 88 + 11 = \\ 51 + 22 = \\ 28 + 40 = \\ 93 + 3 = \\ 25 + 61 = \\ 67 + 32 = \\ 30 + 13 = \\ 26 + 62 = \\ 16 + 22 = \\ 23 + 20 = \\ 86 + 11 = \\ 50 + 31 = \\ 33 + 51 = \\ 16 + 31 = \\ 95 + 4 = \\ 7 + 70 = \\ 6 + 41 = \\ 8 + 70 = \\ 45 + 33 = \\ 20 + 15 = \\ 93 + 4 = \\ 9 + 70 = \end{array}$$

時間: _____ 分 _____ 秒