

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 2 & = & \\
 1 & + & 1 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 5 & + & 1 & = & \\
 3 & + & 2 & = & \\
 6 & + & 1 & = & \\
 3 & + & 6 & = & \\
 8 & + & 0 & = & \\
 0 & + & 6 & = & \\
 7 & + & 2 & = & \\
 2 & + & 3 & = & \\
 8 & + & 1 & = & \\
 0 & + & 5 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = & \\
 0 & + & 3 & = & \\
 3 & + & 0 & = & \\
 6 & + & 1 & = & \\
 1 & + & 4 & = & \\
 3 & + & 3 & = & \\
 6 & + & 0 & = & \\
 4 & + & 3 & = & \\
 3 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 4 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 0 & + & 1 & = & \\
 4 & + & 5 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 3 & = & \\
 0 & + & 8 & = & \\
 3 & + & 6 & = & \\
 1 & + & 5 & = & \\
 8 & + & 1 & = & \\
 4 & + & 0 & = & \\
 6 & + & 3 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 2 & = & \\
 1 & + & 4 & = & \\
 5 & + & 2 & = & \\
 0 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 0 & = & \\ 2 & + & 4 & = & \\ 2 & + & 7 & = & \\ 7 & + & 1 & = & \\ 8 & + & 1 & = & \\ 1 & + & 7 & = & \\ 0 & + & 9 & = & \\ 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 8 & = & \\ 7 & + & 1 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 0 & = & \\ 6 & + & 1 & = & \\ 1 & + & 8 & = & \\ 6 & + & 0 & = & \\ 7 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 1 & = & \\ 3 & + & 1 & = & \\ 4 & + & 2 & = & \\ 2 & + & 7 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 2 & + & 4 & = & \\ 4 & + & 3 & = & \\ 7 & + & 2 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 1 & + & 1 & = & \\ 4 & + & 5 & = & \\ 5 & + & 0 & = & \\ 1 & + & 0 & = & \\ 4 & + & 5 & = & \\ 2 & + & 1 & = & \\ 0 & + & 8 & = & \\ 6 & + & 3 & = & \\ 2 & + & 2 & = & \\ 2 & + & 4 & = & \\ 7 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 6 & + & 2 & = & \\ 2 & + & 7 & = & \\ 5 & + & 0 & = & \\ 1 & + & 1 & = & \\ 3 & + & 4 & = & \\ 5 & + & 3 & = & \\ 5 & + & 2 & = & \\ 6 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 5 & = & \\ 7 & + & 1 & = & \\ 3 & + & 6 & = & \\ 7 & + & 1 & = & \\ 6 & + & 3 & = & \\ 0 & + & 9 & = & \\ 8 & + & 0 & = & \\ 4 & + & 1 & = & \\ 1 & + & 0 & = & \\ 7 & + & 2 & = & \\ 4 & + & 2 & = & \\ 2 & + & 6 & = & \\ 1 & + & 2 & = & \\ 2 & + & 1 & = & \\ 0 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 1 & = & \\ 7 & + & 2 & = & \\ 4 & + & 2 & = & \\ 3 & + & 5 & = & \\ 0 & + & 9 & = & \\ 5 & + & 4 & = & \\ 2 & + & 5 & = & \\ 0 & + & 8 & = & \\ 5 & + & 3 & = & \\ 1 & + & 1 & = & \\ 0 & + & 8 & = & \\ 1 & + & 6 & = & \\ 6 & + & 1 & = & \\ 1 & + & 2 & = & \\ 6 & + & 2 & = & \\ 5 & + & 3 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 0 & + & 8 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 1 & = & \\
 2 & + & 0 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 2 & + & 1 & = & \\
 4 & + & 0 & = & \\
 3 & + & 4 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 0 & = & \\
 2 & + & 6 & = & \\
 4 & + & 3 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 3 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 6 & + & 1 & = & \\
 5 & + & 1 & = & \\
 1 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 6 & = & \\
 3 & + & 5 & = & \\
 4 & + & 0 & = & \\
 3 & + & 5 & = & \\
 1 & + & 4 & = & \\
 5 & + & 2 & = & \\
 1 & + & 5 & = & \\
 3 & + & 4 & = & \\
 0 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 1 & = & \\
 2 & + & 7 & = & \\
 3 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 4 & + & 1 & = & \\
 4 & + & 0 & = & \\
 2 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 0 & + & 3 & = \\ 7 & + & 2 & = \\ 1 & + & 5 & = \\ 2 & + & 0 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 4 & + & 0 & = \\ 8 & + & 0 & = \\ 2 & + & 7 & = \\ 5 & + & 1 & = \\ 0 & + & 0 & = \\ 2 & + & 2 & = \\ 8 & + & 0 & = \\ 3 & + & 6 & = \\ 5 & + & 1 & = \\ 4 & + & 2 & = \\ 6 & + & 0 & = \\ 4 & + & 5 & = \\ 6 & + & 3 & = \\ 5 & + & 4 & = \\ 4 & + & 1 & = \\ 4 & + & 0 & = \\ 0 & + & 0 & = \\ 4 & + & 5 & = \\ 2 & + & 4 & = \end{array}$$

$$\begin{array}{rcll} 7 & + & 1 & = \\ 8 & + & 1 & = \\ 4 & + & 2 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 7 & + & 1 & = \\ 4 & + & 2 & = \\ 5 & + & 3 & = \\ 4 & + & 1 & = \\ 8 & + & 0 & = \\ 0 & + & 6 & = \\ 7 & + & 0 & = \\ 7 & + & 1 & = \\ 2 & + & 5 & = \\ 7 & + & 2 & = \\ 0 & + & 2 & = \\ 7 & + & 2 & = \\ 3 & + & 3 & = \\ 7 & + & 0 & = \\ 9 & + & 0 & = \\ 0 & + & 6 & = \\ 1 & + & 3 & = \\ 2 & + & 6 & = \\ 9 & + & 0 & = \\ 0 & + & 2 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 0 & + & 1 & = \\ 6 & + & 2 & = \\ 7 & + & 0 & = \\ 8 & + & 1 & = \\ 5 & + & 3 & = \\ 1 & + & 0 & = \\ 1 & + & 5 & = \\ 1 & + & 6 & = \\ 8 & + & 1 & = \\ 2 & + & 3 & = \\ 5 & + & 0 & = \\ 8 & + & 1 & = \\ 5 & + & 0 & = \\ 3 & + & 6 & = \\ 6 & + & 3 & = \\ 3 & + & 0 & = \\ 2 & + & 7 & = \\ 0 & + & 4 & = \\ 7 & + & 1 & = \\ 7 & + & 0 & = \\ 5 & + & 3 & = \\ 0 & + & 9 & = \\ 7 & + & 2 & = \\ 5 & + & 4 & = \\ 5 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 5 & + & 3 & = \\ 1 & + & 2 & = \\ 3 & + & 2 & = \\ 9 & + & 0 & = \\ 4 & + & 2 & = \\ 5 & + & 0 & = \\ 4 & + & 2 & = \\ 3 & + & 6 & = \\ 1 & + & 8 & = \\ 7 & + & 1 & = \\ 3 & + & 4 & = \\ 6 & + & 2 & = \\ 4 & + & 2 & = \\ 5 & + & 2 & = \\ 8 & + & 0 & = \\ 7 & + & 2 & = \\ 7 & + & 2 & = \\ 8 & + & 1 & = \\ 0 & + & 6 & = \\ 6 & + & 0 & = \\ 2 & + & 2 & = \\ 7 & + & 2 & = \\ 2 & + & 4 & = \\ 8 & + & 0 & = \\ 7 & + & 2 & = \end{array}$$

分 秒

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 2 & + & 2 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 7 & = & \\ 4 & + & 5 & = & \\ 4 & + & 5 & = & \\ 2 & + & 6 & = & \\ 6 & + & 2 & = & \\ 0 & + & 2 & = & \\ 7 & + & 1 & = & \\ 0 & + & 7 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 3 & + & 3 & = & \\ 6 & + & 3 & = & \\ 5 & + & 3 & = & \\ 0 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 0 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 1 & + & 2 & = & \\ 7 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 1 & = & \\ 1 & + & 5 & = & \\ 4 & + & 4 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 7 & + & 0 & = & \\ 1 & + & 2 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 2 & + & 4 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 5 & + & 0 & = & \\ 6 & + & 1 & = & \\ 6 & + & 0 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 2 & = & \\ 5 & + & 1 & = & \\ 8 & + & 1 & = & \\ 5 & + & 1 & = & \\ 8 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 4 & + & 3 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 2 & + & 1 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 6 & + & 2 & = & \\
 0 & + & 2 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 1 & + & 5 & = & \\
 5 & + & 2 & = & \\
 0 & + & 5 & = & \\
 0 & + & 4 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 1 & + & 4 & = & \\
 3 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 3 & + & 6 & = & \\
 1 & + & 7 & = & \\
 7 & + & 2 & = & \\
 2 & + & 4 & = & \\
 0 & + & 5 & = & \\
 3 & + & 3 & = & \\
 0 & + & 3 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 7 & = & \\
 0 & + & 0 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 4 & = & \\
 1 & + & 2 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 2 & + & 3 & = & \\
 2 & + & 0 & = & \\
 7 & + & 0 & = & \\
 3 & + & 1 & = & \\
 2 & + & 6 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 3 & + & 1 & = & \\
 6 & + & 0 & = & \\
 0 & + & 6 & = & \\
 5 & + & 3 & = & \\
 6 & + & 0 & = & \\
 2 & + & 3 & = & \\
 0 & + & 3 & = & \\
 1 & + & 6 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 2 & = & \\
 5 & + & 4 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 6 & = & \\
 1 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 4 & = & \\
 8 & + & 1 & = & \\
 0 & + & 9 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 3 & + & 6 & = & \\
 4 & + & 4 & = & \\
 5 & + & 4 & = & \\
 3 & + & 5 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 2 & = & \\
 1 & + & 3 & = & \\
 0 & + & 2 & = & \\
 7 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 0 & + & 5 & = & \\ 4 & + & 0 & = & \\ 6 & + & 2 & = & \\ 0 & + & 0 & = & \\ 1 & + & 5 & = & \\ 3 & + & 1 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 2 & + & 6 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 5 & + & 0 & = & \\ 7 & + & 1 & = & \\ 4 & + & 3 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 1 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 0 & = & \\ 3 & + & 6 & = & \\ 7 & + & 1 & = & \\ 3 & + & 1 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 0 & + & 5 & = & \\ 4 & + & 5 & = & \\ 7 & + & 1 & = & \\ 5 & + & 0 & = & \\ 5 & + & 1 & = & \\ 5 & + & 4 & = & \\ 3 & + & 4 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 0 & + & 8 & = & \\ 0 & + & 5 & = & \\ 8 & + & 1 & = & \\ 3 & + & 2 & = & \\ 3 & + & 3 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 5 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 4 & = & \\
 6 & + & 0 & = & \\
 1 & + & 4 & = & \\
 4 & + & 0 & = & \\
 7 & + & 2 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 7 & + & 2 & = & \\
 3 & + & 1 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 1 & + & 7 & = & \\
 0 & + & 6 & = & \\
 4 & + & 5 & = & \\
 1 & + & 5 & = & \\
 3 & + & 1 & = & \\
 6 & + & 3 & = & \\
 1 & + & 7 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 6 & + & 2 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 0 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 3 & + & 4 & = & \\
 2 & + & 3 & = & \\
 6 & + & 0 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 8 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 4 & + & 5 & = & \\ 4 & + & 3 & = & \\ 0 & + & 2 & = & \\ 1 & + & 8 & = & \\ 6 & + & 1 & = & \\ 3 & + & 3 & = & \\ 2 & + & 7 & = & \\ 5 & + & 3 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \\ 5 & + & 0 & = & \\ 3 & + & 1 & = & \\ 0 & + & 3 & = & \\ 3 & + & 5 & = & \\ 7 & + & 0 & = & \\ 2 & + & 4 & = & \\ 4 & + & 2 & = & \\ 2 & + & 0 & = & \\ 0 & + & 0 & = & \\ 1 & + & 1 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 5 & = & \\ 0 & + & 6 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 5 & + & 1 & = & \\ 2 & + & 4 & = & \\ 0 & + & 1 & = & \\ 6 & + & 2 & = & \\ 0 & + & 5 & = & \\ 0 & + & 7 & = & \\ 2 & + & 5 & = & \\ 3 & + & 3 & = & \\ 8 & + & 0 & = & \\ 0 & + & 9 & = & \\ 6 & + & 2 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 2 & + & 1 & = & \\ 1 & + & 2 & = & \\ 1 & + & 4 & = & \\ 7 & + & 2 & = & \\ 6 & + & 1 & = & \\ 4 & + & 4 & = & \\ 5 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 1 & = \\
 2 & + & 4 & = \\
 0 & + & 0 & = \\
 3 & + & 4 & = \\
 9 & + & 0 & = \\
 0 & + & 7 & = \\
 7 & + & 2 & = \\
 4 & + & 4 & = \\
 1 & + & 2 & = \\
 0 & + & 4 & = \\
 7 & + & 2 & = \\
 3 & + & 4 & = \\
 3 & + & 3 & = \\
 1 & + & 4 & = \\
 9 & + & 0 & = \\
 5 & + & 0 & = \\
 4 & + & 3 & = \\
 8 & + & 1 & = \\
 9 & + & 0 & = \\
 9 & + & 0 & = \\
 0 & + & 0 & = \\
 1 & + & 8 & = \\
 2 & + & 3 & = \\
 8 & + & 1 & = \\
 1 & + & 0 & =
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 0 & = \\
 3 & + & 0 & = \\
 7 & + & 1 & = \\
 6 & + & 2 & = \\
 0 & + & 5 & = \\
 3 & + & 3 & = \\
 4 & + & 5 & = \\
 2 & + & 3 & = \\
 1 & + & 8 & = \\
 1 & + & 3 & = \\
 1 & + & 5 & = \\
 9 & + & 0 & = \\
 1 & + & 8 & = \\
 4 & + & 0 & = \\
 5 & + & 0 & = \\
 5 & + & 0 & = \\
 5 & + & 3 & = \\
 8 & + & 0 & = \\
 8 & + & 1 & = \\
 2 & + & 6 & = \\
 3 & + & 6 & = \\
 3 & + & 3 & = \\
 9 & + & 0 & = \\
 0 & + & 5 & = \\
 9 & + & 0 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 5 & = & \\
 0 & + & 1 & = & \\
 4 & + & 3 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 0 & + & 8 & = & \\
 0 & + & 4 & = & \\
 0 & + & 6 & = & \\
 1 & + & 4 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 8 & = & \\
 7 & + & 2 & = & \\
 4 & + & 4 & = & \\
 1 & + & 2 & = & \\
 4 & + & 5 & = & \\
 0 & + & 1 & = & \\
 6 & + & 3 & = & \\
 1 & + & 2 & = & \\
 1 & + & 1 & = & \\
 4 & + & 5 & = & \\
 4 & + & 0 & = & \\
 2 & + & 1 & = & \\
 6 & + & 3 & = & \\
 7 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 3 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 1 & + & 5 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 6 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 0 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 2 & + & 4 & = & \\
 7 & + & 1 & = & \\
 2 & + & 7 & = & \\
 3 & + & 5 & = & \\
 3 & + & 6 & = & \\
 4 & + & 3 & = & \\
 2 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 7 & + & 2 & = & \\
 0 & + & 0 & = & \\
 5 & + & 2 & = & \\
 3 & + & 6 & = & \\
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 7 & + & 1 & = & \\
 3 & + & 3 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 6 & + & 3 & = & \\
 1 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 5 & = & \\
 0 & + & 3 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 0 & + & 3 & = & \\
 4 & + & 4 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 2 & = & \\
 0 & + & 8 & = & \\
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 2 & + & 3 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 5 & + & 2 & = & \\
 5 & + & 0 & = & \\
 6 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 0 & = & \\ 5 & + & 4 & = & \\ 6 & + & 0 & = & \\ 0 & + & 5 & = & \\ 3 & + & 2 & = & \\ 5 & + & 1 & = & \\ 8 & + & 1 & = & \\ 1 & + & 2 & = & \\ 0 & + & 5 & = & \\ 1 & + & 1 & = & \\ 6 & + & 0 & = & \\ 3 & + & 1 & = & \\ 2 & + & 0 & = & \\ 0 & + & 5 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \\ 6 & + & 0 & = & \\ 4 & + & 3 & = & \\ 8 & + & 1 & = & \\ 2 & + & 4 & = & \\ 7 & + & 0 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 7 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 0 & = & \\ 2 & + & 3 & = & \\ 2 & + & 1 & = & \\ 5 & + & 1 & = & \\ 3 & + & 6 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 0 & = & \\ 0 & + & 6 & = & \\ 1 & + & 3 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 3 & = & \\ 8 & + & 0 & = & \\ 5 & + & 1 & = & \\ 8 & + & 1 & = & \\ 5 & + & 1 & = & \\ 1 & + & 8 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 1 & + & 2 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 6 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 1 & = & \\ 2 & + & 4 & = & \\ 0 & + & 5 & = & \\ 6 & + & 3 & = & \\ 5 & + & 0 & = & \\ 3 & + & 0 & = & \\ 1 & + & 3 & = & \\ 2 & + & 2 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 3 & = & \\ 4 & + & 1 & = & \\ 5 & + & 0 & = & \\ 1 & + & 4 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 0 & + & 9 & = & \\ 5 & + & 3 & = & \\ 7 & + & 2 & = & \\ 6 & + & 0 & = & \\ 4 & + & 2 & = & \\ 4 & + & 5 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 6 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 5 & + & 1 & = & \\ 0 & + & 0 & = & \\ 6 & + & 2 & = & \\ 5 & + & 0 & = & \\ 0 & + & 5 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 3 & + & 2 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 4 & + & 4 & = & \\ 8 & + & 1 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 1 & + & 8 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 4 & = & \\
 3 & + & 5 & = & \\
 7 & + & 0 & = & \\
 3 & + & 3 & = & \\
 0 & + & 9 & = & \\
 1 & + & 3 & = & \\
 7 & + & 1 & = & \\
 3 & + & 5 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 0 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 5 & + & 0 & = & \\
 1 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 3 & = & \\
 2 & + & 3 & = & \\
 5 & + & 3 & = & \\
 1 & + & 6 & = & \\
 2 & + & 0 & = & \\
 2 & + & 7 & = & \\
 3 & + & 0 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 0 & + & 0 & = & \\
 1 & + & 6 & = & \\
 0 & + & 3 & = & \\
 6 & + & 3 & = & \\
 5 & + & 4 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 5 & = & \\
 4 & + & 4 & = & \\
 6 & + & 3 & = & \\
 3 & + & 6 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 5 & = & \\ 1 & + & 1 & = & \\ 5 & + & 4 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 3 & = & \\ 3 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 6 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 3 & + & 4 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 7 & + & 0 & = & \\ 6 & + & 2 & = & \\ 5 & + & 2 & = & \\ 4 & + & 3 & = & \\ 5 & + & 4 & = & \\ 7 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 6 & = & \\ 3 & + & 2 & = & \\ 3 & + & 2 & = & \\ 5 & + & 1 & = & \\ 0 & + & 0 & = & \\ 6 & + & 0 & = & \\ 0 & + & 1 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 3 & + & 0 & = & \\ 0 & + & 1 & = & \\ 0 & + & 0 & = & \\ 2 & + & 0 & = & \\ 6 & + & 0 & = & \\ 0 & + & 8 & = & \\ 1 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 6 & = & \\ 1 & + & 6 & = & \\ 4 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 1 & = & \\ 4 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 5 & + & 0 & = & \\ 7 & + & 1 & = & \\ 1 & + & 0 & = & \\ 1 & + & 2 & = & \\ 6 & + & 3 & = & \\ 1 & + & 7 & = & \\ 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 7 & = & \\ 1 & + & 3 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 2 & = & \\ 3 & + & 2 & = & \\ 1 & + & 3 & = & \\ 6 & + & 3 & = & \\ 0 & + & 7 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 6 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 0 & + & 1 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 3 & + & 0 & = & \\ 2 & + & 6 & = & \\ 3 & + & 4 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 5 & + & 3 & = & \\ 4 & + & 4 & = & \\ 7 & + & 1 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 7 & + & 0 & = & \\ 0 & + & 6 & = & \\ 8 & + & 0 & = & \\ 4 & + & 3 & = & \\ 2 & + & 0 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 0 & = & \\ 3 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 1 & + & 1 & = & \\ 2 & + & 2 & = & \\ 6 & + & 2 & = & \\ 7 & + & 1 & = & \\ 3 & + & 2 & = & \\ 0 & + & 8 & = & \\ 5 & + & 4 & = & \\ 8 & + & 0 & = & \\ 2 & + & 4 & = & \\ 0 & + & 4 & = & \\ 5 & + & 1 & = & \\ 7 & + & 0 & = & \\ 6 & + & 1 & = & \\ 8 & + & 1 & = & \\ 0 & + & 2 & = & \\ 3 & + & 1 & = & \\ 0 & + & 9 & = & \\ 6 & + & 1 & = & \\ 0 & + & 6 & = & \\ 5 & + & 1 & = & \\ 5 & + & 2 & = & \\ 4 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 0 & = & \\ 3 & + & 1 & = & \\ 1 & + & 8 & = & \\ 3 & + & 0 & = & \\ 3 & + & 4 & = & \\ 2 & + & 5 & = & \\ 2 & + & 5 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 7 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 5 & + & 4 & = & \\ 5 & + & 2 & = & \\ 3 & + & 1 & = & \\ 0 & + & 5 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 0 & + & 3 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 1 & + & 2 & = & \\ 3 & + & 5 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 2 & = & \\ 0 & + & 4 & = & \\ 5 & + & 1 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 2 & = & \\ 3 & + & 3 & = & \\ 6 & + & 1 & = & \\ 1 & + & 1 & = & \\ 7 & + & 2 & = & \\ 1 & + & 4 & = & \\ 0 & + & 6 & = & \\ 3 & + & 4 & = & \\ 3 & + & 2 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 2 & = & \\ 7 & + & 0 & = & \\ 1 & + & 4 & = & \\ 4 & + & 0 & = & \\ 7 & + & 2 & = & \\ 8 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 0 & = & \\ 1 & + & 3 & = & \\ 7 & + & 2 & = & \\ 1 & + & 1 & = & \\ 5 & + & 4 & = & \\ 2 & + & 3 & = & \\ 8 & + & 0 & = & \\ 4 & + & 4 & = & \\ 8 & + & 0 & = & \\ 0 & + & 8 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 0 & + & 2 & = & \\ 1 & + & 4 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 2 & + & 6 & = & \\ 7 & + & 0 & = & \\ 0 & + & 1 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 0 & = & \\
 7 & + & 1 & = & \\
 0 & + & 2 & = & \\
 4 & + & 5 & = & \\
 0 & + & 1 & = & \\
 3 & + & 2 & = & \\
 1 & + & 1 & = & \\
 4 & + & 1 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 0 & + & 1 & = & \\
 4 & + & 3 & = & \\
 3 & + & 6 & = & \\
 5 & + & 3 & = & \\
 8 & + & 1 & = & \\
 4 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 9 & = & \\
 2 & + & 5 & = & \\
 3 & + & 2 & = & \\
 0 & + & 2 & = & \\
 5 & + & 0 & = & \\
 0 & + & 4 & = & \\
 4 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 3 & = & \\
 3 & + & 3 & = & \\
 1 & + & 7 & = & \\
 2 & + & 7 & = & \\
 2 & + & 7 & = & \\
 3 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 4 & = & \\
 6 & + & 0 & = & \\
 0 & + & 4 & = & \\
 6 & + & 1 & = & \\
 3 & + & 3 & = & \\
 1 & + & 3 & = & \\
 5 & + & 2 & = & \\
 5 & + & 1 & = & \\
 5 & + & 3 & = & \\
 6 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 4 & + & 2 & = & \\ 4 & + & 3 & = & \\ 7 & + & 0 & = & \\ 3 & + & 2 & = & \\ 2 & + & 6 & = & \\ 3 & + & 2 & = & \\ 4 & + & 5 & = & \\ 2 & + & 5 & = & \\ 7 & + & 1 & = & \\ 3 & + & 4 & = & \\ 7 & + & 2 & = & \\ 2 & + & 2 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 5 & + & 3 & = & \\ 7 & + & 1 & = & \\ 4 & + & 0 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 1 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 1 & + & 6 & = & \\ 0 & + & 0 & = & \\ 3 & + & 6 & = & \\ 1 & + & 4 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 5 & + & 1 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \\ 0 & + & 8 & = & \\ 7 & + & 0 & = & \\ 5 & + & 2 & = & \\ 5 & + & 3 & = & \\ 6 & + & 2 & = & \\ 0 & + & 8 & = & \\ 6 & + & 2 & = & \\ 1 & + & 3 & = & \\ 8 & + & 0 & = & \\ 1 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 5 & = & \\
 3 & + & 3 & = & \\
 5 & + & 4 & = & \\
 0 & + & 2 & = & \\
 2 & + & 1 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 4 & + & 0 & = & \\
 6 & + & 2 & = & \\
 3 & + & 3 & = & \\
 0 & + & 5 & = & \\
 2 & + & 3 & = & \\
 0 & + & 3 & = & \\
 3 & + & 2 & = & \\
 3 & + & 0 & = & \\
 1 & + & 1 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 2 & + & 4 & = & \\
 5 & + & 0 & = & \\
 5 & + & 4 & = & \\
 4 & + & 1 & = & \\
 4 & + & 1 & = & \\
 5 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 2 & + & 6 & = & \\
 8 & + & 1 & = & \\
 1 & + & 6 & = & \\
 2 & + & 1 & = & \\
 5 & + & 4 & = & \\
 3 & + & 1 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 2 & + & 3 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 3 & + & 4 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 4 & + & 1 & = & \\
 2 & + & 0 & = & \\
 2 & + & 5 & = & \\
 2 & + & 3 & = & \\
 1 & + & 4 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 0 & = & \\ 2 & + & 6 & = & \\ 8 & + & 0 & = & \\ 5 & + & 4 & = & \\ 5 & + & 3 & = & \\ 2 & + & 1 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 1 & + & 0 & = & \\ 8 & + & 1 & = & \\ 5 & + & 3 & = & \\ 3 & + & 5 & = & \\ 4 & + & 4 & = & \\ 1 & + & 5 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 7 & = & \\ 2 & + & 2 & = & \\ 2 & + & 4 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 1 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 2 & + & 2 & = & \\ 4 & + & 0 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 5 & + & 0 & = & \\ 2 & + & 5 & = & \\ 6 & + & 2 & = & \\ 0 & + & 2 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 6 & + & 0 & = & \\ 7 & + & 0 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 1 & = & \\ 8 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 7 & = & \\ 1 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 0 & + & 8 & = & \\ 0 & + & 9 & = & \\ 6 & + & 3 & = & \\ 7 & + & 2 & = & \\ 5 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 2 & + & 0 & = & \\ 3 & + & 4 & = & \\ 6 & + & 3 & = & \\ 5 & + & 1 & = & \\ 7 & + & 2 & = & \\ 2 & + & 3 & = & \\ 3 & + & 5 & = & \\ 0 & + & 8 & = & \\ 0 & + & 1 & = & \\ 1 & + & 7 & = & \\ 5 & + & 2 & = & \\ 5 & + & 4 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 2 & + & 3 & = & \\ 0 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 5 & = & \\ 5 & + & 0 & = & \\ 1 & + & 7 & = & \\ 1 & + & 5 & = & \\ 0 & + & 8 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 0 & = & \\ 6 & + & 1 & = & \\ 5 & + & 2 & = & \\ 2 & + & 4 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 0 & + & 7 & = & \\ 1 & + & 6 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 5 & = & \\ 3 & + & 6 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 6 & = & \\ 2 & + & 5 & = & \\ 6 & + & 2 & = & \\ 2 & + & 2 & = & \\ 1 & + & 8 & = & \\ 4 & + & 1 & = & \\ 7 & + & 0 & = & \\ 1 & + & 0 & = & \\ 2 & + & 6 & = & \\ 5 & + & 3 & = & \\ 1 & + & 5 & = & \\ 3 & + & 4 & = & \\ 4 & + & 3 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 3 & = & \\ 2 & + & 4 & = & \\ 0 & + & 1 & = & \\ 0 & + & 1 & = & \\ 7 & + & 1 & = & \\ 3 & + & 0 & = & \\ 7 & + & 1 & = & \\ 1 & + & 5 & = & \\ 0 & + & 5 & = & \\ 0 & + & 5 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 4 & = & \\ 2 & + & 2 & = & \\ 0 & + & 5 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 6 & + & 0 & = & \\ 2 & + & 5 & = & \\ 1 & + & 5 & = & \\ 1 & + & 0 & = & \\ 2 & + & 4 & = & \\ 3 & + & 3 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 0 & = & \\ 2 & + & 4 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 1 & + & 6 & = & \\ 7 & + & 1 & = & \\ 2 & + & 5 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 7 & + & 2 & = & \\
 5 & + & 1 & = & \\
 7 & + & 1 & = & \\
 3 & + & 2 & = & \\
 1 & + & 4 & = & \\
 5 & + & 0 & = & \\
 2 & + & 1 & = & \\
 0 & + & 8 & = & \\
 2 & + & 3 & = & \\
 0 & + & 8 & = & \\
 4 & + & 3 & = & \\
 6 & + & 3 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 1 & + & 5 & = & \\
 0 & + & 6 & = & \\
 0 & + & 8 & = & \\
 8 & + & 0 & = & \\
 3 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 2 & + & 7 & = & \\
 4 & + & 1 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 4 & + & 2 & = & \\
 2 & + & 4 & = & \\
 6 & + & 3 & = & \\
 3 & + & 5 & = & \\
 2 & + & 1 & = & \\
 2 & + & 2 & = & \\
 3 & + & 2 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 2 & = & \\ 6 & + & 2 & = & \\ 0 & + & 6 & = & \\ 4 & + & 2 & = & \\ 8 & + & 1 & = & \\ 2 & + & 3 & = & \\ 3 & + & 5 & = & \\ 6 & + & 1 & = & \\ 7 & + & 0 & = & \\ 7 & + & 0 & = & \\ 4 & + & 0 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 8 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 2 & + & 6 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 0 & + & 8 & = & \\ 7 & + & 0 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 1 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 4 & + & 1 & = & \\ 1 & + & 0 & = & \\ 4 & + & 2 & = & \\ 7 & + & 0 & = & \\ 7 & + & 1 & = & \\ 5 & + & 1 & = & \\ 6 & + & 1 & = & \\ 6 & + & 0 & = & \\ 8 & + & 1 & = & \\ 4 & + & 5 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \\ 2 & + & 4 & = & \\ 0 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 8 & = & \\ 4 & + & 2 & = & \\ 4 & + & 3 & = & \\ 3 & + & 4 & = & \\ 4 & + & 3 & = & \\ 7 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 2 & = & \\
 4 & + & 5 & = & \\
 8 & + & 0 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 1 & + & 8 & = & \\
 2 & + & 4 & = & \\
 5 & + & 1 & = & \\
 5 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 5 & + & 1 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 2 & + & 4 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 4 & = & \\
 3 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 2 & + & 6 & = & \\
 7 & + & 2 & = & \\
 4 & + & 3 & = & \\
 2 & + & 2 & = & \\
 7 & + & 0 & = & \\
 1 & + & 7 & = & \\
 7 & + & 0 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 0 & + & 7 & = & \\
 0 & + & 6 & = & \\
 7 & + & 0 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 2 & = & \\
 4 & + & 2 & = & \\
 6 & + & 0 & = & \\
 1 & + & 8 & = & \\
 4 & + & 5 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 1 & + & 6 & = & \\
 6 & + & 3 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 3 & + & 4 & = & \\
 7 & + & 2 & = & \\
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 4 & + & 5 & = & \\
 8 & + & 0 & = & \\
 0 & + & 3 & = & \\
 0 & + & 4 & = & \\
 0 & + & 6 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 7 & + & 0 & = & \\
 1 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 6 & = & \\
 0 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 3 & + & 5 & = & \\
 2 & + & 2 & = & \\
 2 & + & 0 & = & \\
 7 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 2 & = & \\
 1 & + & 2 & = & \\
 3 & + & 4 & = & \\
 1 & + & 3 & = & \\
 2 & + & 1 & = & \\
 3 & + & 5 & = & \\
 6 & + & 1 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 1 & + & 0 & = & \\
 2 & + & 1 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 1 & + & 5 & = \\ 1 & + & 1 & = \\ 4 & + & 0 & = \\ 0 & + & 8 & = \\ 0 & + & 4 & = \\ 6 & + & 3 & = \\ 0 & + & 6 & = \\ 5 & + & 0 & = \\ 8 & + & 0 & = \\ 0 & + & 4 & = \\ 0 & + & 7 & = \\ 0 & + & 4 & = \\ 7 & + & 0 & = \\ 5 & + & 1 & = \\ 5 & + & 0 & = \\ 8 & + & 0 & = \\ 7 & + & 2 & = \\ 5 & + & 0 & = \\ 5 & + & 4 & = \\ 3 & + & 5 & = \\ 0 & + & 6 & = \\ 2 & + & 2 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 0 & + & 4 & = \end{array}$$

$$\begin{array}{rcll} 8 & + & 0 & = \\ 5 & + & 4 & = \\ 1 & + & 4 & = \\ 8 & + & 1 & = \\ 7 & + & 1 & = \\ 2 & + & 5 & = \\ 6 & + & 1 & = \\ 4 & + & 4 & = \\ 7 & + & 1 & = \\ 5 & + & 1 & = \\ 0 & + & 0 & = \\ 7 & + & 1 & = \\ 4 & + & 3 & = \\ 8 & + & 0 & = \\ 3 & + & 3 & = \\ 5 & + & 0 & = \\ 1 & + & 2 & = \\ 9 & + & 0 & = \\ 5 & + & 4 & = \\ 2 & + & 1 & = \\ 0 & + & 8 & = \\ 5 & + & 2 & = \\ 7 & + & 0 & = \\ 8 & + & 1 & = \\ 8 & + & 0 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 0 & + & 5 & = & \\
 2 & + & 4 & = & \\
 7 & + & 2 & = & \\
 7 & + & 0 & = & \\
 0 & + & 2 & = & \\
 2 & + & 5 & = & \\
 5 & + & 4 & = & \\
 1 & + & 6 & = & \\
 5 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 3 & + & 3 & = & \\
 3 & + & 5 & = & \\
 7 & + & 2 & = & \\
 4 & + & 4 & = & \\
 4 & + & 1 & = & \\
 3 & + & 0 & = & \\
 7 & + & 0 & = & \\
 2 & + & 2 & = & \\
 7 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 3 & + & 1 & = & \\
 4 & + & 0 & = & \\
 6 & + & 1 & = & \\
 0 & + & 9 & = & \\
 2 & + & 7 & = & \\
 1 & + & 6 & = & \\
 8 & + & 0 & = & \\
 2 & + & 5 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 7 & + & 2 & = & \\
 4 & + & 2 & = & \\
 5 & + & 3 & = & \\
 5 & + & 1 & = & \\
 4 & + & 3 & = & \\
 4 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 5 & + & 4 & = & \\
 0 & + & 8 & = & \\
 1 & + & 8 & = & \\
 4 & + & 5 & = & \\
 3 & + & 3 & = & \\
 1 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 3 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 1 & + & 4 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 8 & + & 0 & = & \\
 3 & + & 4 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 2 & = & \\
 4 & + & 2 & = & \\
 1 & + & 7 & = & \\
 0 & + & 9 & = & \\
 7 & + & 1 & = & \\
 5 & + & 1 & = & \\
 1 & + & 3 & = & \\
 3 & + & 3 & = & \\
 4 & + & 5 & = & \\
 4 & + & 4 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 7 & + & 2 & = & \\
 0 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 2 & + & 5 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 0 & + & 5 & = & \\ 6 & + & 2 & = & \\ 2 & + & 0 & = & \\ 0 & + & 9 & = & \\ 4 & + & 0 & = & \\ 4 & + & 1 & = & \\ 8 & + & 1 & = & \\ 2 & + & 3 & = & \\ 7 & + & 1 & = & \\ 5 & + & 1 & = & \\ 3 & + & 1 & = & \\ 1 & + & 0 & = & \\ 6 & + & 0 & = & \\ 6 & + & 0 & = & \\ 7 & + & 0 & = & \\ 6 & + & 1 & = & \\ 2 & + & 4 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 1 & + & 3 & = & \\ 5 & + & 3 & = & \\ 1 & + & 7 & = & \\ 6 & + & 2 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 0 & = & \\ 2 & + & 6 & = & \\ 6 & + & 3 & = & \\ 1 & + & 7 & = & \\ 7 & + & 0 & = & \\ 3 & + & 6 & = & \\ 3 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 6 & + & 0 & = & \\ 8 & + & 0 & = & \\ 0 & + & 8 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 2 & + & 2 & = & \\ 0 & + & 5 & = & \\ 0 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 1 & = \\
 7 & + & 2 & = \\
 2 & + & 7 & = \\
 2 & + & 2 & = \\
 7 & + & 2 & = \\
 6 & + & 3 & = \\
 1 & + & 2 & = \\
 6 & + & 2 & = \\
 2 & + & 3 & = \\
 7 & + & 2 & = \\
 1 & + & 0 & = \\
 6 & + & 2 & = \\
 0 & + & 0 & = \\
 7 & + & 2 & = \\
 5 & + & 0 & = \\
 7 & + & 1 & = \\
 8 & + & 1 & = \\
 1 & + & 8 & = \\
 2 & + & 4 & = \\
 1 & + & 3 & = \\
 2 & + & 5 & = \\
 7 & + & 0 & = \\
 5 & + & 1 & = \\
 6 & + & 1 & = \\
 5 & + & 1 & =
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = \\
 5 & + & 3 & = \\
 3 & + & 2 & = \\
 0 & + & 8 & = \\
 0 & + & 9 & = \\
 0 & + & 2 & = \\
 4 & + & 3 & = \\
 8 & + & 0 & = \\
 4 & + & 4 & = \\
 8 & + & 0 & = \\
 6 & + & 2 & = \\
 3 & + & 4 & = \\
 4 & + & 0 & = \\
 2 & + & 2 & = \\
 3 & + & 3 & = \\
 3 & + & 6 & = \\
 6 & + & 2 & = \\
 1 & + & 4 & = \\
 4 & + & 3 & = \\
 0 & + & 7 & = \\
 6 & + & 0 & = \\
 0 & + & 1 & = \\
 9 & + & 0 & = \\
 3 & + & 2 & = \\
 8 & + & 1 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 4 & + & 0 & = & \\
 0 & + & 4 & = & \\
 3 & + & 0 & = & \\
 0 & + & 4 & = & \\
 2 & + & 7 & = & \\
 4 & + & 1 & = & \\
 0 & + & 5 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 5 & = & \\
 4 & + & 0 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 4 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 3 & + & 0 & = & \\
 1 & + & 7 & = & \\
 7 & + & 2 & = & \\
 0 & + & 2 & = & \\
 3 & + & 4 & = & \\
 6 & + & 2 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 1 & + & 7 & = & \\
 4 & + & 0 & = & \\
 5 & + & 4 & = & \\
 5 & + & 2 & = & \\
 5 & + & 3 & = & \\
 3 & + & 3 & = & \\
 5 & + & 2 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = & \\
 4 & + & 4 & = & \\
 6 & + & 1 & = & \\
 2 & + & 5 & = & \\
 2 & + & 5 & = & \\
 4 & + & 5 & = & \\
 7 & + & 1 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 0 & = & \\
 2 & + & 0 & = & \\
 3 & + & 3 & = & \\
 4 & + & 0 & = & \\
 3 & + & 5 & = & \\
 0 & + & 2 & = & \\
 5 & + & 0 & = & \\
 5 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 0 & + & 7 & = & \\
 0 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 1 & + & 2 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 5 & = & \\ 0 & + & 0 & = & \\ 6 & + & 3 & = & \\ 7 & + & 1 & = & \\ 1 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 4 & + & 1 & = & \\ 3 & + & 0 & = & \\ 5 & + & 0 & = & \\ 6 & + & 3 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 0 & + & 7 & = & \\ 3 & + & 1 & = & \\ 8 & + & 1 & = & \\ 3 & + & 0 & = & \\ 6 & + & 0 & = & \\ 3 & + & 4 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 4 & = & \\ 1 & + & 3 & = & \\ 5 & + & 4 & = & \\ 3 & + & 1 & = & \\ 8 & + & 0 & = & \\ 0 & + & 6 & = & \\ 1 & + & 0 & = & \\ 4 & + & 3 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 3 & + & 3 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 0 & + & 9 & = & \\ 0 & + & 3 & = & \\ 0 & + & 7 & = & \\ 4 & + & 3 & = & \\ 8 & + & 0 & = & \\ 2 & + & 2 & = & \\ 2 & + & 6 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 5 & + & 3 & = & \\
 6 & + & 3 & = & \\
 0 & + & 4 & = & \\
 0 & + & 8 & = & \\
 8 & + & 1 & = & \\
 1 & + & 5 & = & \\
 6 & + & 1 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 5 & = & \\
 6 & + & 2 & = & \\
 4 & + & 5 & = & \\
 1 & + & 1 & = & \\
 0 & + & 4 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 8 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 0 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 6 & + & 2 & = & \\
 2 & + & 6 & = & \\
 0 & + & 6 & = & \\
 1 & + & 4 & = & \\
 7 & + & 1 & = & \\
 0 & + & 7 & = & \\
 2 & + & 3 & = & \\
 6 & + & 1 & = & \\
 4 & + & 2 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 2 & + & 0 & = & \\
 4 & + & 1 & = & \\
 5 & + & 1 & = & \\
 2 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 4 & = & \\ 6 & + & 3 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \\ 0 & + & 5 & = & \\ 5 & + & 0 & = & \\ 8 & + & 1 & = & \\ 4 & + & 4 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \\ 6 & + & 3 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 2 & + & 2 & = & \\ 2 & + & 3 & = & \\ 8 & + & 1 & = & \\ 3 & + & 5 & = & \\ 0 & + & 3 & = & \\ 6 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 1 & + & 8 & = & \\ 7 & + & 1 & = & \\ 4 & + & 1 & = & \\ 0 & + & 4 & = & \\ 9 & + & 0 & = & \\ 0 & + & 3 & = & \\ 7 & + & 1 & = & \\ 6 & + & 1 & = & \\ 1 & + & 1 & = & \\ 7 & + & 0 & = & \\ 7 & + & 2 & = & \\ 1 & + & 3 & = & \\ 6 & + & 2 & = & \\ 6 & + & 3 & = & \\ 0 & + & 1 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 5 & + & 0 & = & \\ 0 & + & 2 & = & \\ 3 & + & 5 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 1 & = & \\ 8 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 0 & + & 7 & = \\ 2 & + & 7 & = \\ 0 & + & 0 & = \\ 5 & + & 4 & = \\ 6 & + & 1 & = \\ 5 & + & 0 & = \\ 2 & + & 0 & = \\ 8 & + & 0 & = \\ 6 & + & 1 & = \\ 1 & + & 0 & = \\ 6 & + & 3 & = \\ 1 & + & 8 & = \\ 7 & + & 2 & = \\ 5 & + & 2 & = \\ 6 & + & 0 & = \\ 9 & + & 0 & = \\ 0 & + & 7 & = \\ 3 & + & 4 & = \\ 7 & + & 0 & = \\ 0 & + & 1 & = \\ 1 & + & 7 & = \\ 2 & + & 0 & = \\ 7 & + & 1 & = \\ 0 & + & 3 & = \\ 7 & + & 0 & = \end{array}$$

$$\begin{array}{rcll} 7 & + & 1 & = \\ 6 & + & 1 & = \\ 2 & + & 2 & = \\ 8 & + & 1 & = \\ 0 & + & 3 & = \\ 5 & + & 2 & = \\ 6 & + & 2 & = \\ 5 & + & 3 & = \\ 3 & + & 3 & = \\ 7 & + & 2 & = \\ 1 & + & 8 & = \\ 9 & + & 0 & = \\ 1 & + & 7 & = \\ 8 & + & 0 & = \\ 5 & + & 0 & = \\ 6 & + & 2 & = \\ 5 & + & 4 & = \\ 0 & + & 3 & = \\ 0 & + & 6 & = \\ 8 & + & 0 & = \\ 2 & + & 1 & = \\ 0 & + & 2 & = \\ 1 & + & 6 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 5 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 1 & = & \\ 4 & + & 1 & = & \\ 3 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 6 & + & 2 & = & \\ 5 & + & 3 & = & \\ 4 & + & 0 & = & \\ 3 & + & 4 & = & \\ 8 & + & 1 & = & \\ 2 & + & 4 & = & \\ 3 & + & 4 & = & \\ 7 & + & 2 & = & \\ 0 & + & 4 & = & \\ 3 & + & 0 & = & \\ 0 & + & 8 & = & \\ 4 & + & 2 & = & \\ 3 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 1 & + & 8 & = & \\ 0 & + & 2 & = & \\ 5 & + & 4 & = & \\ 2 & + & 6 & = & \\ 8 & + & 0 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 7 & + & 2 & = & \\ 0 & + & 3 & = & \\ 0 & + & 4 & = & \\ 2 & + & 2 & = & \\ 9 & + & 0 & = & \\ 0 & + & 7 & = & \\ 1 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 7 & = & \\ 4 & + & 4 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 6 & = & \\
 6 & + & 1 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 1 & + & 4 & = & \\
 3 & + & 6 & = & \\
 2 & + & 2 & = & \\
 5 & + & 1 & = & \\
 3 & + & 2 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = & \\
 6 & + & 2 & = & \\
 4 & + & 3 & = & \\
 7 & + & 1 & = & \\
 0 & + & 9 & = & \\
 4 & + & 0 & = & \\
 5 & + & 3 & = & \\
 4 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 2 & = & \\
 1 & + & 0 & = & \\
 4 & + & 3 & = & \\
 4 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 0 & + & 8 & = & \\
 2 & + & 6 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 3 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 4 & = & \\
 1 & + & 4 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 0 & + & 4 & = & \\
 3 & + & 2 & = & \\
 5 & + & 2 & = & \\
 3 & + & 2 & = & \\
 0 & + & 3 & = & \\
 0 & + & 0 & = & \\
 6 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 0 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 4 & + & 3 & = & \\
 7 & + & 1 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 8 & = & \\
 7 & + & 1 & = & \\
 2 & + & 2 & = & \\
 5 & + & 3 & = & \\
 5 & + & 1 & = & \\
 6 & + & 3 & = & \\
 1 & + & 0 & = & \\
 7 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = & \\
 0 & + & 5 & = & \\
 4 & + & 2 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 0 & = & \\
 1 & + & 3 & = & \\
 1 & + & 3 & = & \\
 7 & + & 1 & = & \\
 4 & + & 3 & = & \\
 8 & + & 0 & = & \\
 3 & + & 2 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 2 & = & \\
 5 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 8 & = & \\
 8 & + & 0 & = & \\
 1 & + & 3 & = & \\
 8 & + & 1 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 6 & + & 2 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 4 & + & 1 & = & \\
 3 & + & 6 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 2 & = & \\
 1 & + & 5 & = & \\
 5 & + & 4 & = & \\
 0 & + & 5 & = & \\
 0 & + & 4 & = & \\
 5 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 5 & + & 4 & = & \\
 0 & + & 9 & = & \\
 8 & + & 1 & = & \\
 3 & + & 2 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 3 & + & 6 & = & \\
 1 & + & 0 & = & \\
 2 & + & 6 & = & \\
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 2 & + & 1 & = & \\
 7 & + & 1 & = & \\
 3 & + & 5 & = & \\
 3 & + & 5 & = & \\
 5 & + & 0 & = & \\
 5 & + & 2 & = & \\
 1 & + & 1 & = & \\
 1 & + & 8 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 4 & = & \\ 1 & + & 3 & = & \\ 8 & + & 0 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 1 & + & 2 & = & \\ 4 & + & 4 & = & \\ 2 & + & 4 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 5 & + & 4 & = & \\ 1 & + & 5 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 4 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 6 & + & 2 & = & \\ 2 & + & 2 & = & \\ 2 & + & 2 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 1 & = & \\ 5 & + & 3 & = & \\ 3 & + & 1 & = & \\ 3 & + & 3 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 3 & = & \\ 5 & + & 0 & = & \\ 7 & + & 2 & = & \\ 7 & + & 0 & = & \\ 0 & + & 6 & = & \\ 3 & + & 6 & = & \\ 5 & + & 2 & = & \\ 5 & + & 1 & = & \\ 0 & + & 0 & = & \\ 2 & + & 4 & = & \\ 3 & + & 0 & = & \\ 2 & + & 2 & = & \\ 1 & + & 8 & = & \\ 0 & + & 2 & = & \\ 5 & + & 3 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 4 & + & 3 & = & \\ 5 & + & 1 & = & \\ 0 & + & 2 & = & \\ 2 & + & 6 & = & \\ 2 & + & 0 & = & \\ 6 & + & 3 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 5 & + & 2 & = & \\ 2 & + & 4 & = & \\ 4 & + & 5 & = & \\ 4 & + & 4 & = & \\ 5 & + & 1 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 1 & + & 3 & = & \\ 7 & + & 1 & = & \\ 5 & + & 0 & = & \\ 5 & + & 2 & = & \\ 6 & + & 2 & = & \\ 6 & + & 3 & = & \\ 0 & + & 1 & = & \\ 5 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 4 & = & \\ 1 & + & 0 & = & \\ 4 & + & 1 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 9 & + & 0 & = & \\ 0 & + & 3 & = & \\ 3 & + & 4 & = & \\ 8 & + & 0 & = & \\ 6 & + & 2 & = & \\ 3 & + & 5 & = & \\ 6 & + & 3 & = & \\ 7 & + & 2 & = & \\ 4 & + & 5 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 5 & + & 4 & = & \\ 7 & + & 2 & = & \\ 6 & + & 2 & = & \\ 2 & + & 5 & = & \\ 2 & + & 2 & = & \\ 8 & + & 0 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 0 & = & \\ 0 & + & 7 & = & \\ 5 & + & 4 & = & \\ 4 & + & 5 & = & \\ 4 & + & 5 & = & \\ 2 & + & 1 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 7 & + & 0 & = & \\ 1 & + & 5 & = & \\ 7 & + & 2 & = & \\ 3 & + & 4 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 0 & + & 8 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 0 & + & 4 & = & \\ 7 & + & 2 & = & \\ 2 & + & 5 & = & \\ 5 & + & 0 & = & \\ 6 & + & 3 & = & \\ 2 & + & 7 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 3 & = & \\ 1 & + & 2 & = & \\ 5 & + & 3 & = & \\ 4 & + & 4 & = & \\ 1 & + & 7 & = & \\ 6 & + & 1 & = & \\ 1 & + & 2 & = & \\ 0 & + & 8 & = & \\ 2 & + & 2 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 1 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 0 & + & 9 & = & \\ 7 & + & 0 & = & \\ 0 & + & 4 & = & \\ 7 & + & 1 & = & \\ 5 & + & 1 & = & \\ 1 & + & 5 & = & \\ 4 & + & 0 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 6 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 1 & = & \\ 2 & + & 6 & = & \\ 1 & + & 0 & = & \\ 2 & + & 5 & = & \\ 0 & + & 1 & = & \\ 7 & + & 2 & = & \\ 6 & + & 3 & = & \\ 0 & + & 1 & = & \\ 2 & + & 3 & = & \\ 2 & + & 4 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 0 & + & 4 & = & \\ 3 & + & 6 & = & \\ 8 & + & 1 & = & \\ 5 & + & 2 & = & \\ 2 & + & 4 & = & \\ 2 & + & 4 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 2 & + & 3 & = & \\ 1 & + & 6 & = & \\ 7 & + & 2 & = & \\ 3 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 1 & = & \\ 1 & + & 5 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 4 & + & 5 & = & \\ 7 & + & 1 & = & \\ 8 & + & 1 & = & \\ 3 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 0 & = & \\ 5 & + & 3 & = & \\ 2 & + & 1 & = & \\ 0 & + & 9 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 0 & + & 0 & = & \\ 4 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 6 & = & \\ 0 & + & 1 & = & \\ 5 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 3 & = & \\ 0 & + & 3 & = & \\ 7 & + & 2 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 5 & + & 3 & = & \\ 6 & + & 2 & = & \\ 7 & + & 0 & = & \\ 6 & + & 1 & = & \\ 3 & + & 4 & = & \\ 3 & + & 4 & = & \\ 4 & + & 0 & = & \\ 0 & + & 5 & = & \\ 2 & + & 2 & = & \\ 3 & + & 1 & = & \\ 0 & + & 6 & = & \\ 5 & + & 4 & = & \\ 1 & + & 0 & = & \\ 5 & + & 1 & = & \\ 3 & + & 2 & = & \\ 9 & + & 0 & = & \\ 1 & + & 7 & = & \\ 4 & + & 2 & = & \\ 8 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 1 & = & \\ 8 & + & 0 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 0 & = & \\ 4 & + & 2 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 7 & + & 0 & = & \\ 1 & + & 2 & = & \\ 7 & + & 0 & = & \\ 8 & + & 1 & = & \\ 0 & + & 3 & = & \\ 2 & + & 0 & = & \\ 7 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 5 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 3 & + & 4 & = & \\ 4 & + & 5 & = & \\ 3 & + & 6 & = & \\ 1 & + & 7 & = & \\ 6 & + & 3 & = & \\ 2 & + & 3 & = & \\ 5 & + & 3 & = & \\ 1 & + & 3 & = & \\ 0 & + & 4 & = & \\ 2 & + & 7 & = & \\ 6 & + & 3 & = & \\ 3 & + & 1 & = & \\ 2 & + & 0 & = & \\ 6 & + & 2 & = & \\ 7 & + & 2 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 5 & + & 0 & = & \\ 3 & + & 6 & = & \\ 8 & + & 1 & = & \\ 5 & + & 3 & = & \\ 0 & + & 3 & = & \\ 5 & + & 0 & = & \\ 7 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 0 & = & \\ 0 & + & 3 & = & \\ 4 & + & 5 & = & \\ 4 & + & 5 & = & \\ 2 & + & 7 & = & \\ 4 & + & 5 & = & \\ 6 & + & 0 & = & \\ 5 & + & 1 & = & \\ 3 & + & 3 & = & \\ 1 & + & 3 & = & \\ 8 & + & 1 & = & \\ 1 & + & 4 & = & \\ 4 & + & 5 & = & \\ 2 & + & 2 & = & \\ 6 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 7 & + & 2 & = & \\ 6 & + & 2 & = & \\ 2 & + & 0 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 1 & + & 5 & = & \\ 0 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 8 & = & \\
 6 & + & 1 & = & \\
 5 & + & 1 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 4 & + & 1 & = & \\
 1 & + & 5 & = & \\
 6 & + & 3 & = & \\
 2 & + & 5 & = & \\
 1 & + & 1 & = & \\
 6 & + & 2 & = & \\
 4 & + & 5 & = & \\
 7 & + & 2 & = & \\
 2 & + & 7 & = & \\
 7 & + & 1 & = & \\
 2 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 5 & + & 4 & = & \\
 4 & + & 5 & = & \\
 6 & + & 3 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 2 & = & \\
 0 & + & 4 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 4 & + & 0 & = & \\
 0 & + & 7 & = & \\
 0 & + & 5 & = & \\
 6 & + & 0 & = & \\
 0 & + & 6 & = & \\
 0 & + & 4 & = & \\
 3 & + & 6 & = & \\
 3 & + & 5 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 5 & = & \\
 0 & + & 1 & = & \\
 6 & + & 0 & = & \\
 0 & + & 2 & = & \\
 5 & + & 3 & = & \\
 6 & + & 2 & = & \\
 4 & + & 3 & = & \\
 2 & + & 4 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 6 & = & \\
 2 & + & 0 & = & \\
 3 & + & 3 & = & \\
 7 & + & 1 & = & \\
 3 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 0 & + & 3 & = & \\
 1 & + & 8 & = & \\
 0 & + & 9 & = & \\
 0 & + & 0 & = & \\
 5 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 3 & + & 3 & = & \\
 5 & + & 0 & = & \\
 0 & + & 3 & = & \\
 0 & + & 5 & = & \\
 3 & + & 6 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 8 & + & 1 & = & \\
 3 & + & 3 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 2 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 2 & = & \\
 5 & + & 2 & = & \\
 4 & + & 0 & = & \\
 1 & + & 1 & = & \\
 5 & + & 0 & = & \\
 2 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 9 & + & 0 & = \\ 6 & + & 1 & = \\ 9 & + & 0 & = \\ 4 & + & 2 & = \\ 2 & + & 2 & = \\ 6 & + & 1 & = \\ 2 & + & 7 & = \\ 4 & + & 0 & = \\ 9 & + & 0 & = \\ 2 & + & 0 & = \\ 1 & + & 4 & = \\ 2 & + & 2 & = \\ 7 & + & 2 & = \\ 9 & + & 0 & = \\ 6 & + & 2 & = \\ 2 & + & 7 & = \\ 7 & + & 0 & = \\ 7 & + & 0 & = \\ 1 & + & 0 & = \\ 2 & + & 6 & = \\ 7 & + & 0 & = \\ 7 & + & 0 & = \\ 5 & + & 1 & = \\ 4 & + & 2 & = \\ 8 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 7 & + & 1 & = \\ 6 & + & 0 & = \\ 1 & + & 6 & = \\ 4 & + & 5 & = \\ 6 & + & 0 & = \\ 7 & + & 2 & = \\ 3 & + & 2 & = \\ 9 & + & 0 & = \\ 7 & + & 1 & = \\ 2 & + & 4 & = \\ 5 & + & 4 & = \\ 1 & + & 2 & = \\ 3 & + & 2 & = \\ 7 & + & 0 & = \\ 7 & + & 2 & = \\ 3 & + & 2 & = \\ 2 & + & 6 & = \\ 9 & + & 0 & = \\ 6 & + & 3 & = \\ 9 & + & 0 & = \\ 7 & + & 1 & = \\ 4 & + & 3 & = \\ 4 & + & 0 & = \\ 0 & + & 5 & = \\ 1 & + & 7 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 1 & + & 3 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 6 & + & 3 & = & \\ 6 & + & 0 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 0 & + & 1 & = & \\ 8 & + & 1 & = & \\ 5 & + & 0 & = & \\ 3 & + & 3 & = & \\ 2 & + & 6 & = & \\ 5 & + & 2 & = & \\ 3 & + & 4 & = & \\ 0 & + & 7 & = & \\ 2 & + & 2 & = & \\ 5 & + & 2 & = & \\ 7 & + & 1 & = & \\ 5 & + & 3 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 4 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 4 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \\ 2 & + & 7 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 2 & + & 7 & = & \\ 2 & + & 0 & = & \\ 3 & + & 0 & = & \\ 7 & + & 0 & = & \\ 4 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 8 & = & \\ 4 & + & 1 & = & \\ 1 & + & 3 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \\ 8 & + & 1 & = & \\ 4 & + & 3 & = & \\ 1 & + & 7 & = & \\ 8 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 4 & + & 5 & = & \\ 6 & + & 2 & = & \\ 5 & + & 0 & = & \\ 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \\ 2 & + & 0 & = & \\ 4 & + & 2 & = & \\ 7 & + & 1 & = & \\ 2 & + & 3 & = & \\ 5 & + & 3 & = & \\ 0 & + & 5 & = & \\ 2 & + & 0 & = & \\ 0 & + & 7 & = & \\ 6 & + & 2 & = & \\ 7 & + & 2 & = & \\ 0 & + & 0 & = & \\ 3 & + & 4 & = & \\ 8 & + & 1 & = & \\ 3 & + & 3 & = & \\ 3 & + & 1 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 6 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 2 & = & \\ 2 & + & 5 & = & \\ 7 & + & 2 & = & \\ 6 & + & 3 & = & \\ 3 & + & 1 & = & \\ 2 & + & 6 & = & \\ 7 & + & 1 & = & \\ 7 & + & 2 & = & \\ 1 & + & 7 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 1 & = & \\ 2 & + & 0 & = & \\ 1 & + & 8 & = & \\ 5 & + & 0 & = & \\ 8 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 1 & + & 8 & = & \\
 1 & + & 3 & = & \\
 3 & + & 4 & = & \\
 8 & + & 1 & = & \\
 0 & + & 8 & = & \\
 3 & + & 1 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 2 & + & 6 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 0 & + & 8 & = & \\
 4 & + & 1 & = & \\
 3 & + & 6 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 2 & + & 0 & = & \\
 0 & + & 8 & = & \\
 4 & + & 4 & = & \\
 2 & + & 6 & = & \\
 6 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 8 & = & \\
 5 & + & 3 & = & \\
 7 & + & 0 & = & \\
 2 & + & 4 & = & \\
 3 & + & 2 & = & \\
 3 & + & 4 & = & \\
 0 & + & 3 & = & \\
 2 & + & 3 & = & \\
 4 & + & 1 & = & \\
 4 & + & 4 & = & \\
 4 & + & 5 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 6 & + & 3 & = & \\
 4 & + & 4 & = & \\
 0 & + & 7 & = & \\
 1 & + & 1 & = & \\
 5 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 0 & = \\
 7 & + & 0 & = \\
 2 & + & 7 & = \\
 7 & + & 1 & = \\
 6 & + & 1 & = \\
 0 & + & 4 & = \\
 0 & + & 5 & = \\
 4 & + & 4 & = \\
 9 & + & 0 & = \\
 3 & + & 2 & = \\
 4 & + & 0 & = \\
 4 & + & 1 & = \\
 9 & + & 0 & = \\
 6 & + & 1 & = \\
 5 & + & 2 & = \\
 2 & + & 4 & = \\
 9 & + & 0 & = \\
 2 & + & 6 & = \\
 9 & + & 0 & = \\
 5 & + & 2 & = \\
 9 & + & 0 & = \\
 2 & + & 2 & = \\
 9 & + & 0 & = \\
 9 & + & 0 & = \\
 7 & + & 1 & =
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 0 & = \\
 3 & + & 4 & = \\
 7 & + & 1 & = \\
 6 & + & 3 & = \\
 6 & + & 1 & = \\
 6 & + & 1 & = \\
 8 & + & 1 & = \\
 7 & + & 2 & = \\
 0 & + & 5 & = \\
 0 & + & 4 & = \\
 0 & + & 7 & = \\
 5 & + & 2 & = \\
 1 & + & 1 & = \\
 9 & + & 0 & = \\
 8 & + & 0 & = \\
 9 & + & 0 & = \\
 1 & + & 8 & = \\
 1 & + & 4 & = \\
 9 & + & 0 & = \\
 0 & + & 5 & = \\
 8 & + & 1 & = \\
 8 & + & 1 & = \\
 0 & + & 7 & = \\
 4 & + & 2 & = \\
 8 & + & 0 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 4 & = & \\ 0 & + & 9 & = & \\ 9 & + & 0 & = & \\ 3 & + & 1 & = & \\ 0 & + & 7 & = & \\ 0 & + & 6 & = & \\ 2 & + & 5 & = & \\ 3 & + & 4 & = & \\ 6 & + & 0 & = & \\ 2 & + & 5 & = & \\ 8 & + & 1 & = & \\ 7 & + & 2 & = & \\ 4 & + & 4 & = & \\ 1 & + & 5 & = & \\ 1 & + & 1 & = & \\ 5 & + & 2 & = & \\ 6 & + & 0 & = & \\ 8 & + & 1 & = & \\ 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 1 & + & 8 & = & \\ 3 & + & 1 & = & \\ 0 & + & 7 & = & \\ 0 & + & 7 & = & \\ 4 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 3 & = & \\ 0 & + & 5 & = & \\ 4 & + & 0 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 1 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 5 & + & 2 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 2 & + & 3 & = & \\ 5 & + & 2 & = & \\ 5 & + & 4 & = & \\ 2 & + & 6 & = & \\ 2 & + & 3 & = & \\ 1 & + & 5 & = & \\ 8 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 0 & + & 5 & = & \\
 0 & + & 9 & = & \\
 7 & + & 2 & = & \\
 2 & + & 5 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 1 & + & 3 & = & \\
 0 & + & 4 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 3 & = & \\
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 4 & + & 3 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 5 & = & \\
 3 & + & 0 & = & \\
 4 & + & 3 & = & \\
 4 & + & 5 & = & \\
 5 & + & 0 & = & \\
 4 & + & 0 & = & \\
 4 & + & 2 & = & \\
 4 & + & 1 & = & \\
 0 & + & 8 & = & \\
 0 & + & 6 & = & \\
 4 & + & 5 & = & \\
 3 & + & 4 & = & \\
 5 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 6 & = \\
 8 & + & 1 & = \\
 9 & + & 0 & = \\
 1 & + & 3 & = \\
 6 & + & 2 & = \\
 0 & + & 8 & = \\
 2 & + & 1 & = \\
 7 & + & 0 & = \\
 3 & + & 3 & = \\
 0 & + & 2 & = \\
 8 & + & 1 & = \\
 8 & + & 0 & = \\
 7 & + & 1 & = \\
 5 & + & 1 & = \\
 6 & + & 0 & = \\
 6 & + & 1 & = \\
 9 & + & 0 & = \\
 8 & + & 1 & = \\
 1 & + & 1 & = \\
 9 & + & 0 & = \\
 4 & + & 1 & = \\
 1 & + & 5 & = \\
 3 & + & 2 & = \\
 7 & + & 2 & = \\
 1 & + & 1 & =
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 8 & = \\
 0 & + & 3 & = \\
 1 & + & 6 & = \\
 0 & + & 1 & = \\
 4 & + & 4 & = \\
 5 & + & 4 & = \\
 1 & + & 6 & = \\
 4 & + & 3 & = \\
 9 & + & 0 & = \\
 9 & + & 0 & = \\
 3 & + & 2 & = \\
 3 & + & 1 & = \\
 6 & + & 0 & = \\
 5 & + & 2 & = \\
 2 & + & 1 & = \\
 1 & + & 8 & = \\
 0 & + & 5 & = \\
 5 & + & 2 & = \\
 0 & + & 3 & = \\
 3 & + & 5 & = \\
 7 & + & 0 & = \\
 2 & + & 2 & = \\
 9 & + & 0 & = \\
 6 & + & 3 & = \\
 1 & + & 2 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 6 & + & 2 & = & \\ 6 & + & 2 & = & \\ 7 & + & 1 & = & \\ 1 & + & 7 & = & \\ 1 & + & 0 & = & \\ 2 & + & 5 & = & \\ 5 & + & 0 & = & \\ 1 & + & 1 & = & \\ 1 & + & 0 & = & \\ 5 & + & 4 & = & \\ 1 & + & 8 & = & \\ 7 & + & 1 & = & \\ 5 & + & 3 & = & \\ 7 & + & 0 & = & \\ 2 & + & 6 & = & \\ 4 & + & 5 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 1 & + & 7 & = & \\ 2 & + & 6 & = & \\ 8 & + & 1 & = & \\ 0 & + & 7 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 5 & + & 1 & = & \\ 2 & + & 6 & = & \\ 2 & + & 4 & = & \\ 7 & + & 1 & = & \\ 8 & + & 1 & = & \\ 0 & + & 0 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 0 & + & 2 & = & \\ 7 & + & 1 & = & \\ 1 & + & 8 & = & \\ 7 & + & 0 & = & \\ 1 & + & 2 & = & \\ 2 & + & 3 & = & \\ 6 & + & 3 & = & \\ 7 & + & 2 & = & \\ 4 & + & 0 & = & \\ 3 & + & 6 & = & \\ 6 & + & 2 & = & \\ 1 & + & 4 & = & \\ 1 & + & 0 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 5 & + & 3 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 3 & + & 0 & = & \\ 8 & + & 1 & = & \\ 5 & + & 3 & = & \\ 0 & + & 5 & = & \\ 0 & + & 2 & = & \\ 3 & + & 5 & = & \\ 8 & + & 0 & = & \\ 4 & + & 1 & = & \\ 7 & + & 1 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 8 & = & \\ 0 & + & 4 & = & \\ 6 & + & 0 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 6 & + & 3 & = & \\ 1 & + & 7 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 0 & = & \\ 1 & + & 5 & = & \\ 3 & + & 2 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 4 & = & \\ 3 & + & 2 & = & \\ 1 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 4 & = & \\ 8 & + & 1 & = & \\ 4 & + & 3 & = & \\ 2 & + & 1 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 0 & + & 9 & = & \\ 4 & + & 3 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 5 & = & \\ 0 & + & 1 & = & \\ 3 & + & 5 & = & \\ 2 & + & 5 & = & \\ 2 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 3 & + & 3 & = & \\ 4 & + & 5 & = & \\ 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 6 & + & 2 & = & \\ 0 & + & 5 & = & \\ 1 & + & 4 & = & \\ 3 & + & 4 & = & \\ 8 & + & 1 & = & \\ 2 & + & 5 & = & \\ 2 & + & 4 & = & \\ 2 & + & 6 & = & \\ 5 & + & 1 & = & \\ 4 & + & 3 & = & \\ 8 & + & 1 & = & \\ 0 & + & 5 & = & \\ 4 & + & 0 & = & \\ 0 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 1 & = & \\ 1 & + & 8 & = & \\ 8 & + & 0 & = & \\ 5 & + & 2 & = & \\ 7 & + & 2 & = & \\ 7 & + & 0 & = & \\ 2 & + & 7 & = & \\ 4 & + & 4 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 1 & + & 8 & = & \\ 3 & + & 2 & = & \\ 0 & + & 6 & = & \\ 2 & + & 5 & = & \\ 0 & + & 8 & = & \\ 7 & + & 0 & = & \\ 3 & + & 5 & = & \\ 2 & + & 4 & = & \\ 7 & + & 2 & = & \\ 3 & + & 4 & = & \\ 7 & + & 1 & = & \\ 6 & + & 1 & = & \\ 7 & + & 0 & = & \\ 8 & + & 1 & = & \\ 2 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 0 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 2 & + & 3 & = & \\ 6 & + & 3 & = & \\ 5 & + & 1 & = & \\ 8 & + & 1 & = & \\ 0 & + & 5 & = & \\ 0 & + & 5 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 0 & = & \\ 5 & + & 1 & = & \\ 2 & + & 4 & = & \\ 7 & + & 1 & = & \\ 0 & + & 3 & = & \\ 3 & + & 5 & = & \\ 2 & + & 1 & = & \\ 1 & + & 3 & = & \\ 4 & + & 0 & = & \\ 6 & + & 0 & = & \\ 8 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 5 & + & 2 & = & \\ 7 & + & 0 & = & \\ 0 & + & 7 & = & \\ 7 & + & 2 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 3 & = & \\ 5 & + & 4 & = & \\ 1 & + & 2 & = & \\ 4 & + & 2 & = & \\ 6 & + & 2 & = & \\ 4 & + & 0 & = & \\ 5 & + & 0 & = & \\ 6 & + & 2 & = & \\ 1 & + & 1 & = & \\ 8 & + & 0 & = & \\ 6 & + & 0 & = & \\ 0 & + & 3 & = & \\ 4 & + & 3 & = & \\ 5 & + & 4 & = & \\ 2 & + & 4 & = & \\ 0 & + & 7 & = & \\ 5 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 1 & + & 0 & = & \\
 0 & + & 0 & = & \\
 3 & + & 2 & = & \\
 6 & + & 1 & = & \\
 5 & + & 3 & = & \\
 6 & + & 2 & = & \\
 5 & + & 2 & = & \\
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 0 & = & \\
 1 & + & 3 & = & \\
 8 & + & 0 & = & \\
 1 & + & 6 & = & \\
 2 & + & 4 & = & \\
 1 & + & 2 & = & \\
 6 & + & 0 & = & \\
 0 & + & 0 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 0 & + & 4 & = & \\
 7 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = & \\
 1 & + & 8 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 7 & + & 0 & = & \\
 4 & + & 4 & = & \\
 3 & + & 6 & = & \\
 7 & + & 0 & = & \\
 2 & + & 7 & = & \\
 7 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 2 & + & 5 & = & \\ 5 & + & 3 & = & \\ 5 & + & 2 & = & \\ 8 & + & 1 & = & \\ 5 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 2 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 0 & + & 8 & = & \\ 6 & + & 2 & = & \\ 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 3 & + & 5 & = & \\ 3 & + & 4 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 4 & + & 5 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 4 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 7 & + & 0 & = & \\ 1 & + & 7 & = & \\ 3 & + & 4 & = & \\ 0 & + & 2 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 3 & + & 4 & = & \\ 0 & + & 1 & = & \\ 5 & + & 4 & = & \\ 2 & + & 1 & = & \\ 4 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 6 & = & \\ 7 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 9 & = & \\ 3 & + & 1 & = & \\ 7 & + & 1 & = & \\ 7 & + & 2 & = & \\ 5 & + & 1 & = & \\ 1 & + & 4 & = & \\ 7 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 3 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 4 & + & 0 & = & \\
 3 & + & 3 & = & \\
 3 & + & 6 & = & \\
 7 & + & 1 & = & \\
 0 & + & 1 & = & \\
 0 & + & 2 & = & \\
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = & \\
 2 & + & 6 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 0 & = & \\
 1 & + & 8 & = & \\
 4 & + & 5 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 2 & + & 2 & = & \\
 5 & + & 0 & = & \\
 2 & + & 3 & = & \\
 5 & + & 1 & = & \\
 5 & + & 1 & = & \\
 0 & + & 8 & = & \\
 0 & + & 8 & = & \\
 5 & + & 0 & = & \\
 1 & + & 3 & = & \\
 7 & + & 0 & = & \\
 4 & + & 3 & = & \\
 1 & + & 3 & = & \\
 1 & + & 6 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 6 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 1 & + & 1 & = & \\ 1 & + & 5 & = & \\ 2 & + & 4 & = & \\ 2 & + & 0 & = & \\ 7 & + & 2 & = & \\ 3 & + & 4 & = & \\ 2 & + & 4 & = & \\ 0 & + & 7 & = & \\ 7 & + & 0 & = & \\ 2 & + & 7 & = & \\ 5 & + & 2 & = & \\ 8 & + & 1 & = & \\ 6 & + & 3 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 2 & + & 4 & = & \\ 1 & + & 1 & = & \\ 2 & + & 1 & = & \\ 6 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 1 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 0 & + & 9 & = & \\ 3 & + & 0 & = & \\ 1 & + & 4 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 0 & + & 5 & = & \\ 2 & + & 1 & = & \\ 4 & + & 3 & = & \\ 6 & + & 1 & = & \\ 5 & + & 4 & = & \\ 7 & + & 1 & = & \\ 4 & + & 0 & = & \\ 5 & + & 2 & = & \\ 0 & + & 4 & = & \\ 2 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 4 & + & 2 & = & \\ 3 & + & 4 & = & \\ 0 & + & 6 & = & \\ 8 & + & 1 & = & \\ 3 & + & 5 & = & \\ 5 & + & 3 & = & \\ 0 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 8 & + & 1 & = & \\ 3 & + & 2 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 2 & + & 4 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 2 & + & 5 & = & \\ 6 & + & 1 & = & \\ 1 & + & 6 & = & \\ 0 & + & 1 & = & \\ 1 & + & 3 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 0 & = & \\ 3 & + & 6 & = & \\ 4 & + & 0 & = & \\ 1 & + & 3 & = & \\ 5 & + & 4 & = & \\ 2 & + & 2 & = & \\ 3 & + & 3 & = & \\ 8 & + & 1 & = & \\ 3 & + & 1 & = & \\ 0 & + & 1 & = & \\ 2 & + & 3 & = & \\ 8 & + & 0 & = & \\ 2 & + & 6 & = & \\ 5 & + & 2 & = & \\ 0 & + & 8 & = & \\ 7 & + & 1 & = & \\ 6 & + & 3 & = & \\ 2 & + & 2 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 0 & + & 7 & = & \\ 7 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 0 & = & \\ 4 & + & 2 & = & \\ 2 & + & 2 & = & \\ 4 & + & 1 & = & \\ 6 & + & 3 & = & \\ 4 & + & 4 & = & \\ 0 & + & 8 & = & \\ 3 & + & 6 & = & \\ 0 & + & 8 & = & \\ 5 & + & 4 & = & \\ 1 & + & 8 & = & \\ 2 & + & 7 & = & \\ 4 & + & 0 & = & \\ 2 & + & 6 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 1 & + & 1 & = & \\ 1 & + & 1 & = & \\ 2 & + & 0 & = & \\ 3 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 1 & + & 4 & = & \\ 6 & + & 1 & = & \\ 2 & + & 6 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 1 & + & 6 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 3 & + & 0 & = & \\ 6 & + & 0 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 4 & + & 2 & = & \\ 4 & + & 0 & = & \\ 5 & + & 3 & = & \\ 7 & + & 0 & = & \\ 2 & + & 2 & = & \\ 7 & + & 1 & = & \\ 5 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 1 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 6 & = & \\ 4 & + & 5 & = & \\ 0 & + & 2 & = & \\ 0 & + & 7 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 2 & + & 0 & = & \\ 4 & + & 4 & = & \\ 7 & + & 2 & = & \\ 4 & + & 3 & = & \\ 1 & + & 5 & = & \\ 0 & + & 9 & = & \\ 6 & + & 2 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 8 & + & 1 & = & \\ 2 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 3 & + & 5 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 6 & + & 2 & = & \\ 2 & + & 4 & = & \\ 6 & + & 2 & = & \\ 5 & + & 0 & = & \\ 1 & + & 5 & = & \\ 3 & + & 1 & = & \\ 3 & + & 3 & = & \\ 7 & + & 1 & = & \\ 1 & + & 1 & = & \\ 5 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 5 & = & \\ 6 & + & 0 & = & \\ 3 & + & 0 & = & \\ 4 & + & 0 & = & \\ 0 & + & 1 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 8 & + & 0 & = & \\ 1 & + & 0 & = & \\ 5 & + & 4 & = & \\ 0 & + & 5 & = & \\ 6 & + & 0 & = & \\ 7 & + & 0 & = & \\ 0 & + & 8 & = & \\ 6 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 9 & = & \\ 4 & + & 4 & = & \\ 7 & + & 2 & = & \\ 2 & + & 1 & = & \\ 4 & + & 3 & = & \\ 8 & + & 1 & = & \\ 6 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 0 & + & 6 & = & \\ 3 & + & 0 & = & \\ 0 & + & 2 & = & \\ 4 & + & 1 & = & \\ 5 & + & 0 & = & \\ 3 & + & 3 & = & \\ 3 & + & 3 & = & \\ 3 & + & 6 & = & \\ 6 & + & 0 & = & \\ 3 & + & 3 & = & \\ 4 & + & 0 & = & \\ 7 & + & 2 & = & \\ 1 & + & 8 & = & \\ 3 & + & 4 & = & \\ 3 & + & 4 & = & \\ 7 & + & 1 & = & \\ 4 & + & 0 & = & \\ 3 & + & 2 & = & \\ 6 & + & 0 & = & \\ 1 & + & 0 & = & \\ 2 & + & 0 & = & \\ 1 & + & 6 & = & \\ 4 & + & 3 & = & \\ 7 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 5 & = & \\ 2 & + & 1 & = & \\ 5 & + & 4 & = & \\ 0 & + & 5 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 2 & + & 7 & = & \\ 8 & + & 1 & = & \\ 5 & + & 4 & = & \\ 0 & + & 4 & = & \\ 1 & + & 4 & = & \\ 3 & + & 6 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 0 & + & 8 & = & \\ 6 & + & 2 & = & \\ 2 & + & 5 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 6 & + & 0 & = & \\ 1 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 3 & = & \\ 5 & + & 0 & = & \\ 0 & + & 2 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 4 & + & 4 & = & \\ 6 & + & 3 & = & \\ 1 & + & 5 & = & \\ 4 & + & 0 & = & \\ 2 & + & 6 & = & \\ 6 & + & 0 & = & \\ 4 & + & 3 & = & \\ 3 & + & 3 & = & \\ 3 & + & 5 & = & \\ 8 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 2 & = & \\ 5 & + & 2 & = & \\ 6 & + & 1 & = & \\ 0 & + & 9 & = & \\ 9 & + & 0 & = & \\ 3 & + & 2 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 1 & + & 8 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 0 & = & \\ 2 & + & 2 & = & \\ 8 & + & 1 & = & \\ 6 & + & 1 & = & \\ 1 & + & 5 & = & \\ 6 & + & 3 & = & \\ 2 & + & 4 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 2 & + & 3 & = & \\ 6 & + & 3 & = & \\ 0 & + & 7 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 4 & = & \\ 1 & + & 3 & = & \\ 3 & + & 3 & = & \\ 0 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 8 & + & 0 & = & \\ 5 & + & 2 & = & \\ 3 & + & 3 & = & \\ 0 & + & 3 & = & \\ 0 & + & 4 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \\ 1 & + & 7 & = & \\ 6 & + & 1 & = & \\ 1 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 3 & + & 6 & = & \\ 3 & + & 2 & = & \\ 4 & + & 2 & = & \\ 3 & + & 2 & = & \\ 4 & + & 2 & = & \\ 5 & + & 0 & = & \\ 7 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 5 & = & \\ 9 & + & 0 & = & \\ 0 & + & 9 & = & \\ 0 & + & 6 & = & \\ 7 & + & 1 & = & \\ 3 & + & 3 & = & \\ 7 & + & 2 & = & \\ 5 & + & 3 & = & \\ 8 & + & 1 & = & \\ 3 & + & 0 & = & \\ 1 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 3 & + & 6 & = & \\ 6 & + & 3 & = & \\ 0 & + & 5 & = & \\ 3 & + & 0 & = & \\ 2 & + & 4 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 5 & + & 0 & = & \\ 4 & + & 2 & = & \\ 1 & + & 8 & = & \\ 0 & + & 8 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 0 & + & 9 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 1 & + & 5 & = & \\ 3 & + & 1 & = & \\ 8 & + & 0 & = & \\ 5 & + & 3 & = & \\ 0 & + & 5 & = & \\ 4 & + & 0 & = & \\ 1 & + & 8 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 3 & + & 2 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 8 & + & 1 & = & \\ 0 & + & 3 & = & \\ 5 & + & 3 & = & \\ 2 & + & 6 & = & \\ 5 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 3 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 4 & = & \\
 3 & + & 4 & = & \\
 0 & + & 3 & = & \\
 1 & + & 0 & = & \\
 0 & + & 3 & = & \\
 4 & + & 2 & = & \\
 4 & + & 1 & = & \\
 5 & + & 4 & = & \\
 5 & + & 4 & = & \\
 4 & + & 2 & = & \\
 6 & + & 3 & = & \\
 1 & + & 7 & = & \\
 0 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 7 & + & 2 & = & \\
 0 & + & 8 & = & \\
 0 & + & 5 & = & \\
 4 & + & 5 & = & \\
 7 & + & 2 & = & \\
 3 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 4 & + & 3 & = & \\
 5 & + & 1 & = & \\
 5 & + & 3 & = & \\
 3 & + & 5 & = & \\
 6 & + & 1 & = & \\
 1 & + & 2 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 0 & + & 5 & = & \\
 2 & + & 3 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 5 & = & \\
 5 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 1 & = & \\
 2 & + & 5 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 1 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 0 & + & 1 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 1 & = & \\
 4 & + & 1 & = & \\
 5 & + & 2 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 2 & + & 1 & = & \\
 5 & + & 0 & = & \\
 0 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 2 & = & \\
 5 & + & 3 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 6 & = & \\
 7 & + & 2 & = & \\
 2 & + & 5 & = & \\
 6 & + & 3 & = & \\
 3 & + & 4 & = & \\
 1 & + & 7 & = & \\
 5 & + & 0 & = & \\
 3 & + & 4 & = & \\
 1 & + & 1 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 2 & + & 6 & = & \\
 6 & + & 3 & = & \\
 0 & + & 4 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 2 & + & 6 & = & \\
 4 & + & 0 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 2 & + & 2 & = & \\
 3 & + & 3 & = & \\
 2 & + & 5 & = & \\
 0 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 7 & + & 1 & = & \\ 3 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 7 & = & \\ 2 & + & 6 & = & \\ 2 & + & 4 & = & \\ 0 & + & 5 & = & \\ 6 & + & 1 & = & \\ 0 & + & 8 & = & \\ 4 & + & 1 & = & \\ 6 & + & 3 & = & \\ 5 & + & 0 & = & \\ 5 & + & 2 & = & \\ 6 & + & 3 & = & \\ 0 & + & 2 & = & \\ 9 & + & 0 & = & \\ 0 & + & 8 & = & \\ 3 & + & 3 & = & \\ 6 & + & 2 & = & \\ 7 & + & 1 & = & \\ 7 & + & 2 & = & \\ 4 & + & 5 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 1 & = & \\ 2 & + & 7 & = & \\ 7 & + & 2 & = & \\ 4 & + & 2 & = & \\ 3 & + & 5 & = & \\ 5 & + & 4 & = & \\ 3 & + & 2 & = & \\ 2 & + & 1 & = & \\ 3 & + & 4 & = & \\ 2 & + & 2 & = & \\ 3 & + & 1 & = & \\ 3 & + & 6 & = & \\ 5 & + & 2 & = & \\ 3 & + & 6 & = & \\ 2 & + & 7 & = & \\ 8 & + & 0 & = & \\ 2 & + & 4 & = & \\ 9 & + & 0 & = & \\ 0 & + & 7 & = & \\ 5 & + & 2 & = & \\ 4 & + & 4 & = & \\ 0 & + & 3 & = & \\ 7 & + & 2 & = & \\ 6 & + & 0 & = & \\ 0 & + & 9 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 1 & = & \\ 4 & + & 1 & = & \\ 5 & + & 1 & = & \\ 7 & + & 0 & = & \\ 2 & + & 7 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 7 & + & 0 & = & \\ 1 & + & 5 & = & \\ 2 & + & 1 & = & \\ 5 & + & 0 & = & \\ 3 & + & 2 & = & \\ 2 & + & 5 & = & \\ 7 & + & 0 & = & \\ 5 & + & 2 & = & \\ 6 & + & 3 & = & \\ 2 & + & 6 & = & \\ 6 & + & 3 & = & \\ 8 & + & 0 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 1 & + & 6 & = & \\ 2 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 3 & = & \\ 6 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 0 & + & 5 & = & \\ 4 & + & 0 & = & \\ 3 & + & 0 & = & \\ 1 & + & 3 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 1 & + & 3 & = & \\ 3 & + & 4 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 1 & + & 5 & = & \\ 6 & + & 2 & = & \\ 0 & + & 5 & = & \\ 3 & + & 1 & = & \\ 3 & + & 6 & = & \\ 6 & + & 3 & = & \\ 4 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 1 & = \\
 3 & + & 0 & = \\
 6 & + & 1 & = \\
 1 & + & 8 & = \\
 5 & + & 4 & = \\
 0 & + & 2 & = \\
 4 & + & 0 & = \\
 0 & + & 0 & = \\
 6 & + & 3 & = \\
 8 & + & 1 & = \\
 1 & + & 6 & = \\
 8 & + & 0 & = \\
 2 & + & 1 & = \\
 4 & + & 3 & = \\
 8 & + & 0 & = \\
 2 & + & 7 & = \\
 9 & + & 0 & = \\
 8 & + & 1 & = \\
 3 & + & 3 & = \\
 8 & + & 1 & = \\
 2 & + & 5 & = \\
 7 & + & 0 & = \\
 4 & + & 5 & = \\
 3 & + & 4 & = \\
 8 & + & 0 & =
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 0 & = \\
 1 & + & 6 & = \\
 7 & + & 0 & = \\
 8 & + & 1 & = \\
 5 & + & 2 & = \\
 4 & + & 1 & = \\
 2 & + & 0 & = \\
 8 & + & 1 & = \\
 1 & + & 8 & = \\
 9 & + & 0 & = \\
 5 & + & 2 & = \\
 2 & + & 7 & = \\
 3 & + & 0 & = \\
 1 & + & 1 & = \\
 2 & + & 2 & = \\
 0 & + & 8 & = \\
 8 & + & 1 & = \\
 8 & + & 1 & = \\
 1 & + & 4 & = \\
 1 & + & 4 & = \\
 4 & + & 1 & = \\
 7 & + & 0 & = \\
 9 & + & 0 & = \\
 9 & + & 0 & = \\
 4 & + & 3 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 2 & + & 0 & = & \\ 5 & + & 3 & = & \\ 6 & + & 1 & = & \\ 3 & + & 1 & = & \\ 2 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 0 & + & 1 & = & \\ 0 & + & 8 & = & \\ 1 & + & 0 & = & \\ 5 & + & 1 & = & \\ 3 & + & 4 & = & \\ 0 & + & 8 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 5 & + & 0 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 6 & + & 1 & = & \\ 2 & + & 5 & = & \\ 5 & + & 2 & = & \\ 7 & + & 2 & = & \\ 2 & + & 7 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 1 & + & 0 & = & \\ 0 & + & 2 & = & \\ 3 & + & 6 & = & \\ 0 & + & 1 & = & \\ 4 & + & 4 & = & \\ 9 & + & 0 & = & \\ 1 & + & 0 & = & \\ 3 & + & 1 & = & \\ 5 & + & 2 & = & \\ 1 & + & 2 & = & \\ 1 & + & 0 & = & \\ 7 & + & 2 & = & \\ 2 & + & 2 & = & \\ 5 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 3 & = & \\ 7 & + & 1 & = & \\ 3 & + & 2 & = & \\ 7 & + & 0 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 3 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 6 & = & \\
 8 & + & 0 & = & \\
 4 & + & 1 & = & \\
 7 & + & 0 & = & \\
 0 & + & 9 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 0 & + & 8 & = & \\
 7 & + & 2 & = & \\
 0 & + & 0 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 2 & + & 2 & = & \\
 1 & + & 8 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 8 & + & 0 & = & \\
 0 & + & 1 & = & \\
 1 & + & 4 & = & \\
 5 & + & 0 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = & \\
 0 & + & 7 & = & \\
 0 & + & 4 & = & \\
 4 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 4 & = & \\
 3 & + & 1 & = & \\
 0 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 0 & + & 4 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 5 & + & 0 & = & \\
 3 & + & 5 & = & \\
 6 & + & 3 & = & \\
 6 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 1 & = & \\
 2 & + & 7 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 0 & = & \\
 7 & + & 1 & = & \\
 2 & + & 3 & = & \\
 1 & + & 2 & = & \\
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 1 & + & 4 & = & \\
 4 & + & 2 & = & \\
 1 & + & 6 & = & \\
 7 & + & 0 & = & \\
 1 & + & 1 & = & \\
 5 & + & 2 & = & \\
 5 & + & 4 & = & \\
 0 & + & 0 & = & \\
 3 & + & 0 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 1 & = & \\
 2 & + & 4 & = & \\
 7 & + & 0 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 2 & + & 7 & = & \\
 3 & + & 5 & = & \\
 5 & + & 1 & = & \\
 0 & + & 1 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 4 & + & 4 & = & \\
 6 & + & 3 & = & \\
 0 & + & 4 & = & \\
 0 & + & 9 & = & \\
 0 & + & 1 & = & \\
 3 & + & 3 & = & \\
 2 & + & 6 & = & \\
 6 & + & 1 & = & \\
 4 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 6 & = & \\ 1 & + & 4 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 0 & + & 3 & = & \\ 4 & + & 2 & = & \\ 1 & + & 1 & = & \\ 3 & + & 3 & = & \\ 4 & + & 1 & = & \\ 7 & + & 2 & = & \\ 5 & + & 2 & = & \\ 2 & + & 0 & = & \\ 3 & + & 5 & = & \\ 6 & + & 3 & = & \\ 0 & + & 1 & = & \\ 7 & + & 1 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 4 & + & 0 & = & \\ 1 & + & 1 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 3 & + & 2 & = & \\ 5 & + & 2 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 1 & + & 7 & = & \\ 9 & + & 0 & = & \\ 1 & + & 5 & = & \\ 0 & + & 0 & = & \\ 1 & + & 6 & = & \\ 7 & + & 0 & = & \\ 6 & + & 3 & = & \\ 3 & + & 1 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 2 & + & 6 & = & \\ 1 & + & 4 & = & \\ 2 & + & 7 & = & \\ 4 & + & 0 & = & \\ 4 & + & 5 & = & \\ 3 & + & 6 & = & \\ 7 & + & 2 & = & \\ 1 & + & 7 & = & \\ 1 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 6 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 7 & = & \\ 2 & + & 6 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 0 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 7 & + & 0 & = & \\ 2 & + & 5 & = & \\ 8 & + & 1 & = & \\ 3 & + & 2 & = & \\ 3 & + & 2 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 2 & + & 6 & = & \\ 0 & + & 7 & = & \\ 0 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 1 & = & \\ 3 & + & 3 & = & \\ 6 & + & 3 & = & \\ 5 & + & 1 & = & \\ 1 & + & 8 & = & \\ 7 & + & 0 & = & \\ 2 & + & 0 & = & \\ 0 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 6 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 3 & + & 2 & = & \\ 2 & + & 1 & = & \\ 3 & + & 4 & = & \\ 7 & + & 2 & = & \\ 2 & + & 6 & = & \\ 6 & + & 0 & = & \\ 1 & + & 2 & = & \\ 3 & + & 1 & = & \\ 2 & + & 6 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 1 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 2 & + & 3 & = & \\ 1 & + & 2 & = & \\ 8 & + & 1 & = & \\ 5 & + & 0 & = & \\ 6 & + & 1 & = & \\ 0 & + & 8 & = & \\ 1 & + & 2 & = & \\ 2 & + & 2 & = & \\ 3 & + & 5 & = & \\ 2 & + & 6 & = & \\ 0 & + & 7 & = & \\ 0 & + & 7 & = & \\ 1 & + & 8 & = & \\ 0 & + & 4 & = & \\ 1 & + & 3 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 3 & + & 1 & = & \\ 3 & + & 2 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 8 & + & 0 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 1 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 6 & + & 0 & = & \\ 5 & + & 2 & = & \\ 0 & + & 3 & = & \\ 3 & + & 0 & = & \\ 7 & + & 1 & = & \\ 4 & + & 0 & = & \\ 4 & + & 3 & = & \\ 1 & + & 8 & = & \\ 2 & + & 2 & = & \\ 7 & + & 0 & = & \\ 0 & + & 7 & = & \\ 1 & + & 6 & = & \\ 4 & + & 1 & = & \\ 5 & + & 1 & = & \\ 7 & + & 1 & = & \\ 1 & + & 6 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 6 & + & 0 & = & \\ 1 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 6 & = & \\ 8 & + & 0 & = & \\ 6 & + & 2 & = & \\ 4 & + & 4 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 1 & + & 6 & = & \\ 2 & + & 3 & = & \\ 8 & + & 0 & = & \\ 4 & + & 1 & = & \\ 8 & + & 1 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 4 & + & 5 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 5 & + & 0 & = & \\ 7 & + & 0 & = & \\ 5 & + & 1 & = & \\ 6 & + & 2 & = & \\ 8 & + & 0 & = & \\ 1 & + & 7 & = & \\ 6 & + & 1 & = & \\ 2 & + & 1 & = & \\ 3 & + & 2 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 2 & + & 7 & = & \\ 4 & + & 1 & = & \\ 6 & + & 2 & = & \\ 5 & + & 3 & = & \\ 1 & + & 2 & = & \\ 3 & + & 3 & = & \\ 1 & + & 6 & = & \\ 9 & + & 0 & = & \\ 1 & + & 6 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 0 & + & 1 & = & \\
 1 & + & 3 & = & \\
 2 & + & 1 & = & \\
 5 & + & 3 & = & \\
 2 & + & 1 & = & \\
 1 & + & 6 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 1 & + & 8 & = & \\
 2 & + & 3 & = & \\
 1 & + & 8 & = & \\
 5 & + & 1 & = & \\
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 7 & + & 0 & = & \\
 3 & + & 6 & = & \\
 1 & + & 3 & = & \\
 2 & + & 3 & = & \\
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 3 & + & 2 & = & \\
 0 & + & 9 & = & \\
 4 & + & 3 & = & \\
 7 & + & 0 & = & \\
 0 & + & 1 & = & \\
 5 & + & 1 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 1 & + & 2 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 3 & = & \\
 5 & + & 3 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 2 & + & 0 & = & \\
 3 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 1 & = & \\
 6 & + & 2 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 3 & + & 6 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 1 & + & 1 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 4 & = & \\
 1 & + & 6 & = & \\
 3 & + & 6 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 5 & = & \\
 1 & + & 8 & = & \\
 6 & + & 1 & = & \\
 5 & + & 4 & = & \\
 0 & + & 8 & = & \\
 0 & + & 7 & = & \\
 0 & + & 8 & = & \\
 5 & + & 3 & = & \\
 7 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 4 & + & 4 & = & \\
 1 & + & 3 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 4 & + & 4 & = & \\
 1 & + & 6 & = & \\
 0 & + & 8 & = & \\
 3 & + & 1 & = & \\
 1 & + & 0 & = & \\
 2 & + & 1 & = & \\
 4 & + & 2 & = & \\
 4 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 1 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 2 & + & 2 & = & \\ 2 & + & 4 & = & \\ 5 & + & 3 & = & \\ 0 & + & 9 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 3 & + & 0 & = & \\ 7 & + & 2 & = & \\ 5 & + & 2 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 2 & + & 0 & = & \\ 5 & + & 3 & = & \\ 0 & + & 3 & = & \\ 8 & + & 1 & = & \\ 3 & + & 5 & = & \\ 8 & + & 1 & = & \\ 2 & + & 6 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 4 & = & \\ 1 & + & 6 & = & \\ 4 & + & 4 & = & \\ 3 & + & 3 & = & \\ 2 & + & 1 & = & \\ 4 & + & 5 & = & \\ 2 & + & 2 & = & \\ 1 & + & 1 & = & \\ 2 & + & 5 & = & \\ 0 & + & 3 & = & \\ 4 & + & 2 & = & \\ 7 & + & 2 & = & \\ 7 & + & 2 & = & \\ 4 & + & 4 & = & \\ 3 & + & 3 & = & \\ 0 & + & 9 & = & \\ 4 & + & 2 & = & \\ 1 & + & 2 & = & \\ 4 & + & 5 & = & \\ 6 & + & 0 & = & \\ 2 & + & 2 & = & \\ 3 & + & 2 & = & \\ 4 & + & 3 & = & \\ 1 & + & 0 & = & \\ 5 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 0 & = & \\
 0 & + & 5 & = & \\
 8 & + & 0 & = & \\
 3 & + & 5 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 3 & + & 2 & = & \\
 2 & + & 2 & = & \\
 0 & + & 6 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 5 & + & 0 & = & \\
 3 & + & 6 & = & \\
 0 & + & 0 & = & \\
 2 & + & 2 & = & \\
 2 & + & 2 & = & \\
 4 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 3 & = & \\
 4 & + & 3 & = & \\
 3 & + & 5 & = & \\
 3 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 0 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 2 & + & 2 & = & \\
 0 & + & 2 & = & \\
 1 & + & 7 & = & \\
 1 & + & 1 & = & \\
 8 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 3 & + & 6 & = & \\
 4 & + & 1 & = & \\
 4 & + & 1 & = & \\
 1 & + & 7 & = & \\
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 0 & + & 7 & = & \\
 5 & + & 3 & = & \\
 5 & + & 1 & = & \\
 5 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 6 & = & \\
 5 & + & 3 & = & \\
 0 & + & 5 & = & \\
 6 & + & 0 & = & \\
 1 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 2 & = & \\
 3 & + & 2 & = & \\
 7 & + & 2 & = & \\
 2 & + & 3 & = & \\
 4 & + & 0 & = & \\
 2 & + & 6 & = & \\
 2 & + & 2 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 6 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = & \\
 2 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 1 & + & 8 & = & \\
 4 & + & 3 & = & \\
 3 & + & 4 & = & \\
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 6 & + & 0 & = & \\
 2 & + & 3 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 5 & + & 4 & = & \\
 6 & + & 3 & = & \\
 4 & + & 2 & = & \\
 1 & + & 7 & = & \\
 1 & + & 7 & = & \\
 1 & + & 3 & = & \\
 0 & + & 7 & = & \\
 6 & + & 1 & = & \\
 0 & + & 6 & = & \\
 3 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 4 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 6 & + & 1 & = & \\ 3 & + & 3 & = & \\ 2 & + & 3 & = & \\ 6 & + & 2 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 4 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 1 & + & 2 & = & \\ 8 & + & 0 & = & \\ 1 & + & 0 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 7 & + & 2 & = & \\ 2 & + & 0 & = & \\ 3 & + & 0 & = & \\ 1 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 7 & + & 2 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 3 & = & \\ 6 & + & 0 & = & \\ 5 & + & 0 & = & \\ 4 & + & 0 & = & \\ 3 & + & 5 & = & \\ 1 & + & 1 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \\ 1 & + & 6 & = & \\ 8 & + & 0 & = & \\ 5 & + & 4 & = & \\ 5 & + & 4 & = & \\ 4 & + & 2 & = & \\ 2 & + & 6 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \\ 6 & + & 2 & = & \\ 5 & + & 2 & = & \\ 4 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 8 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 4 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 3 & + & 4 & = & \\
 6 & + & 2 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 2 & + & 2 & = & \\
 6 & + & 2 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 3 & + & 5 & = & \\
 2 & + & 0 & = & \\
 2 & + & 6 & = & \\
 3 & + & 0 & = & \\
 5 & + & 2 & = & \\
 1 & + & 6 & = & \\
 2 & + & 4 & = & \\
 8 & + & 1 & = & \\
 0 & + & 2 & = & \\
 5 & + & 0 & = & \\
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 2 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 5 & = & \\
 5 & + & 1 & = & \\
 1 & + & 2 & = & \\
 6 & + & 0 & = & \\
 3 & + & 5 & = & \\
 5 & + & 0 & = & \\
 0 & + & 9 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 3 & + & 6 & = & \\ 1 & + & 0 & = & \\ 5 & + & 4 & = & \\ 3 & + & 4 & = & \\ 1 & + & 4 & = & \\ 2 & + & 6 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 0 & + & 9 & = & \\ 5 & + & 0 & = & \\ 5 & + & 0 & = & \\ 5 & + & 3 & = & \\ 1 & + & 4 & = & \\ 5 & + & 1 & = & \\ 2 & + & 7 & = & \\ 3 & + & 3 & = & \\ 0 & + & 0 & = & \\ 1 & + & 2 & = & \\ 5 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \\ 1 & + & 5 & = & \\ 2 & + & 3 & = & \\ 7 & + & 2 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 3 & + & 3 & = & \\ 1 & + & 5 & = & \\ 1 & + & 6 & = & \\ 7 & + & 1 & = & \\ 5 & + & 0 & = & \\ 3 & + & 0 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 4 & = & \\ 4 & + & 1 & = & \\ 4 & + & 5 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 8 & + & 1 & = \\ 4 & + & 0 & = \\ 2 & + & 1 & = \\ 5 & + & 0 & = \\ 0 & + & 6 & = \\ 2 & + & 3 & = \\ 5 & + & 2 & = \\ 9 & + & 0 & = \\ 2 & + & 6 & = \\ 1 & + & 4 & = \\ 8 & + & 0 & = \\ 3 & + & 0 & = \\ 7 & + & 1 & = \\ 1 & + & 6 & = \\ 8 & + & 0 & = \\ 7 & + & 1 & = \\ 0 & + & 4 & = \\ 0 & + & 0 & = \\ 4 & + & 4 & = \\ 2 & + & 3 & = \\ 0 & + & 4 & = \\ 8 & + & 1 & = \\ 8 & + & 0 & = \\ 2 & + & 4 & = \\ 8 & + & 0 & = \end{array}$$

$$\begin{array}{rcll} 9 & + & 0 & = \\ 3 & + & 5 & = \\ 4 & + & 2 & = \\ 0 & + & 3 & = \\ 0 & + & 9 & = \\ 1 & + & 0 & = \\ 4 & + & 3 & = \\ 9 & + & 0 & = \\ 1 & + & 6 & = \\ 4 & + & 5 & = \\ 1 & + & 7 & = \\ 1 & + & 7 & = \\ 7 & + & 0 & = \\ 6 & + & 2 & = \\ 0 & + & 4 & = \\ 7 & + & 2 & = \\ 5 & + & 1 & = \\ 3 & + & 6 & = \\ 3 & + & 2 & = \\ 8 & + & 0 & = \\ 1 & + & 1 & = \\ 7 & + & 0 & = \\ 0 & + & 7 & = \\ 3 & + & 0 & = \\ 9 & + & 0 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 4 & = & \\ 0 & + & 9 & = & \\ 1 & + & 5 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 5 & + & 2 & = & \\ 6 & + & 3 & = & \\ 5 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 4 & + & 5 & = & \\ 1 & + & 1 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 5 & + & 1 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 2 & + & 4 & = & \\ 4 & + & 4 & = & \\ 6 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 3 & + & 0 & = & \\ 5 & + & 0 & = & \\ 1 & + & 2 & = & \\ 0 & + & 0 & = & \\ 5 & + & 3 & = & \\ 3 & + & 6 & = & \\ 4 & + & 5 & = & \\ 6 & + & 1 & = & \\ 6 & + & 2 & = & \\ 5 & + & 2 & = & \\ 5 & + & 0 & = & \\ 3 & + & 3 & = & \\ 0 & + & 8 & = & \\ 6 & + & 0 & = & \\ 2 & + & 3 & = & \\ 1 & + & 3 & = & \\ 3 & + & 5 & = & \\ 2 & + & 1 & = & \\ 3 & + & 1 & = & \\ 2 & + & 2 & = & \\ 5 & + & 2 & = & \\ 7 & + & 1 & = & \\ 1 & + & 5 & = & \\ 6 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 6 & + & 3 & = & \\
 4 & + & 5 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 0 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 1 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 8 & + & 1 & = & \\
 1 & + & 3 & = & \\
 8 & + & 1 & = & \\
 1 & + & 8 & = & \\
 0 & + & 3 & = & \\
 2 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 1 & = & \\
 0 & + & 7 & = & \\
 0 & + & 1 & = & \\
 2 & + & 1 & = & \\
 5 & + & 2 & = & \\
 2 & + & 7 & = & \\
 3 & + & 5 & = & \\
 5 & + & 2 & = & \\
 1 & + & 3 & = & \\
 0 & + & 3 & = & \\
 1 & + & 3 & = & \\
 3 & + & 1 & = & \\
 3 & + & 6 & = & \\
 4 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 0 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 3 & = & \\
 1 & + & 4 & = & \\
 6 & + & 3 & = & \\
 0 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 3 & + & 2 & = \\ 0 & + & 2 & = \\ 3 & + & 5 & = \\ 0 & + & 3 & = \\ 5 & + & 4 & = \\ 0 & + & 2 & = \\ 2 & + & 5 & = \\ 3 & + & 3 & = \\ 5 & + & 1 & = \\ 5 & + & 0 & = \\ 3 & + & 0 & = \\ 1 & + & 4 & = \\ 3 & + & 0 & = \\ 6 & + & 1 & = \\ 9 & + & 0 & = \\ 1 & + & 8 & = \\ 5 & + & 2 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 8 & + & 1 & = \\ 8 & + & 0 & = \\ 0 & + & 8 & = \\ 9 & + & 0 & = \\ 1 & + & 5 & = \\ 6 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 5 & + & 4 & = \\ 5 & + & 3 & = \\ 3 & + & 0 & = \\ 2 & + & 7 & = \\ 0 & + & 8 & = \\ 1 & + & 2 & = \\ 0 & + & 2 & = \\ 7 & + & 0 & = \\ 0 & + & 1 & = \\ 7 & + & 0 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 4 & + & 0 & = \\ 0 & + & 5 & = \\ 9 & + & 0 & = \\ 0 & + & 9 & = \\ 4 & + & 0 & = \\ 1 & + & 7 & = \\ 5 & + & 2 & = \\ 6 & + & 2 & = \\ 6 & + & 0 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 1 & + & 0 & = \\ 3 & + & 3 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 0 & = & \\
 5 & + & 0 & = & \\
 5 & + & 2 & = & \\
 0 & + & 1 & = & \\
 5 & + & 2 & = & \\
 6 & + & 3 & = & \\
 1 & + & 5 & = & \\
 7 & + & 0 & = & \\
 1 & + & 0 & = & \\
 1 & + & 2 & = & \\
 0 & + & 5 & = & \\
 4 & + & 1 & = & \\
 4 & + & 1 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 3 & = & \\
 0 & + & 1 & = & \\
 2 & + & 2 & = & \\
 5 & + & 2 & = & \\
 4 & + & 1 & = & \\
 4 & + & 5 & = & \\
 6 & + & 1 & = & \\
 4 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 6 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 6 & + & 1 & = & \\
 2 & + & 2 & = & \\
 5 & + & 2 & = & \\
 6 & + & 3 & = & \\
 6 & + & 2 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 1 & + & 6 & = & \\
 5 & + & 1 & = & \\
 3 & + & 4 & = & \\
 4 & + & 0 & = & \\
 3 & + & 4 & = & \\
 1 & + & 1 & = & \\
 1 & + & 3 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 3 & + & 1 & = & \\
 5 & + & 3 & = & \\
 6 & + & 2 & = & \\
 1 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 3 & + & 6 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = & \\
 6 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 2 & + & 3 & = & \\
 7 & + & 0 & = & \\
 3 & + & 2 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 6 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 2 & = & \\
 6 & + & 3 & = & \\
 0 & + & 1 & = & \\
 0 & + & 9 & = & \\
 0 & + & 6 & = & \\
 4 & + & 5 & = & \\
 0 & + & 7 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 2 & + & 4 & = & \\
 7 & + & 1 & = & \\
 3 & + & 4 & = & \\
 6 & + & 3 & = & \\
 1 & + & 4 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 3 & = & \\
 8 & + & 0 & = & \\
 0 & + & 4 & = & \\
 0 & + & 1 & = & \\
 7 & + & 2 & = & \\
 0 & + & 3 & = & \\
 5 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 2 & + & 7 & = & \\ 0 & + & 1 & = & \\ 0 & + & 6 & = & \\ 2 & + & 7 & = & \\ 6 & + & 3 & = & \\ 2 & + & 6 & = & \\ 3 & + & 6 & = & \\ 8 & + & 1 & = & \\ 2 & + & 2 & = & \\ 2 & + & 6 & = & \\ 0 & + & 1 & = & \\ 5 & + & 2 & = & \\ 0 & + & 8 & = & \\ 2 & + & 0 & = & \\ 3 & + & 1 & = & \\ 6 & + & 0 & = & \\ 3 & + & 4 & = & \\ 5 & + & 4 & = & \\ 5 & + & 1 & = & \\ 0 & + & 9 & = & \\ 8 & + & 1 & = & \\ 6 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 3 & + & 2 & = & \\ 2 & + & 3 & = & \\ 4 & + & 4 & = & \\ 2 & + & 4 & = & \\ 7 & + & 2 & = & \\ 6 & + & 2 & = & \\ 3 & + & 6 & = & \\ 5 & + & 2 & = & \\ 5 & + & 3 & = & \\ 7 & + & 0 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 7 & + & 1 & = & \\ 4 & + & 0 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 7 & = & \\ 3 & + & 6 & = & \\ 7 & + & 2 & = & \\ 7 & + & 2 & = & \\ 6 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 1 & = & \\
 6 & + & 3 & = & \\
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 3 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 1 & + & 3 & = & \\
 4 & + & 0 & = & \\
 2 & + & 7 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 4 & + & 1 & = & \\
 1 & + & 4 & = & \\
 2 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 6 & + & 1 & = & \\
 5 & + & 2 & = & \\
 7 & + & 0 & = & \\
 1 & + & 8 & = & \\
 4 & + & 4 & = & \\
 0 & + & 2 & = & \\
 1 & + & 0 & = & \\
 0 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 6 & + & 2 & = & \\
 5 & + & 2 & = & \\
 2 & + & 2 & = & \\
 0 & + & 0 & = & \\
 5 & + & 0 & = & \\
 2 & + & 6 & = & \\
 1 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 9 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 5 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 3 & = & \\
 5 & + & 4 & = & \\
 0 & + & 8 & = & \\
 6 & + & 2 & = & \\
 4 & + & 3 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 4 & + & 3 & = & \\
 0 & + & 3 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 2 & = & \\
 4 & + & 1 & = & \\
 4 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 0 & + & 8 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 0 & + & 7 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 5 & + & 2 & = \\ 5 & + & 4 & = \\ 5 & + & 3 & = \\ 9 & + & 0 & = \\ 4 & + & 2 & = \\ 7 & + & 0 & = \\ 8 & + & 0 & = \\ 3 & + & 2 & = \\ 4 & + & 1 & = \\ 4 & + & 4 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 5 & + & 4 & = \\ 9 & + & 0 & = \\ 5 & + & 4 & = \\ 4 & + & 1 & = \\ 1 & + & 5 & = \\ 0 & + & 8 & = \\ 6 & + & 2 & = \\ 1 & + & 8 & = \\ 5 & + & 2 & = \\ 3 & + & 6 & = \\ 2 & + & 5 & = \\ 0 & + & 1 & = \\ 4 & + & 2 & = \end{array}$$

$$\begin{array}{rcll} 0 & + & 0 & = \\ 6 & + & 0 & = \\ 0 & + & 2 & = \\ 9 & + & 0 & = \\ 8 & + & 0 & = \\ 4 & + & 3 & = \\ 2 & + & 3 & = \\ 8 & + & 0 & = \\ 7 & + & 2 & = \\ 1 & + & 6 & = \\ 1 & + & 1 & = \\ 8 & + & 0 & = \\ 6 & + & 2 & = \\ 1 & + & 0 & = \\ 7 & + & 2 & = \\ 9 & + & 0 & = \\ 0 & + & 9 & = \\ 4 & + & 3 & = \\ 2 & + & 5 & = \\ 4 & + & 5 & = \\ 9 & + & 0 & = \\ 3 & + & 0 & = \\ 4 & + & 1 & = \\ 1 & + & 7 & = \\ 9 & + & 0 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 1 & + & 8 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 5 & + & 2 & = \\ 5 & + & 4 & = \\ 5 & + & 3 & = \\ 2 & + & 7 & = \\ 2 & + & 1 & = \\ 4 & + & 1 & = \\ 1 & + & 2 & = \\ 2 & + & 0 & = \\ 1 & + & 4 & = \\ 4 & + & 1 & = \\ 5 & + & 2 & = \\ 6 & + & 1 & = \\ 4 & + & 3 & = \\ 1 & + & 8 & = \\ 3 & + & 6 & = \\ 7 & + & 1 & = \\ 6 & + & 1 & = \\ 5 & + & 3 & = \\ 7 & + & 2 & = \\ 0 & + & 0 & = \\ 6 & + & 2 & = \\ 1 & + & 0 & = \end{array}$$

$$\begin{array}{rcll} 8 & + & 1 & = \\ 8 & + & 1 & = \\ 0 & + & 1 & = \\ 9 & + & 0 & = \\ 5 & + & 4 & = \\ 9 & + & 0 & = \\ 1 & + & 1 & = \\ 3 & + & 4 & = \\ 8 & + & 0 & = \\ 4 & + & 0 & = \\ 6 & + & 3 & = \\ 3 & + & 6 & = \\ 3 & + & 5 & = \\ 8 & + & 0 & = \\ 0 & + & 4 & = \\ 8 & + & 0 & = \\ 3 & + & 0 & = \\ 5 & + & 1 & = \\ 0 & + & 6 & = \\ 1 & + & 6 & = \\ 5 & + & 0 & = \\ 7 & + & 0 & = \\ 6 & + & 3 & = \\ 3 & + & 2 & = \\ 8 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 8 & + & 1 & = & \\ 2 & + & 5 & = & \\ 5 & + & 2 & = & \\ 4 & + & 5 & = & \\ 3 & + & 6 & = & \\ 3 & + & 4 & = & \\ 3 & + & 6 & = & \\ 6 & + & 3 & = & \\ 7 & + & 2 & = & \\ 6 & + & 2 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 5 & + & 1 & = & \\ 5 & + & 0 & = & \\ 2 & + & 4 & = & \\ 2 & + & 1 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 6 & + & 2 & = & \\ 2 & + & 5 & = & \\ 1 & + & 0 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 2 & + & 0 & = & \\ 6 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 4 & = & \\ 5 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 1 & + & 5 & = & \\
 0 & + & 2 & = & \\
 2 & + & 3 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 1 & = & \\
 4 & + & 4 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 2 & + & 4 & = & \\
 5 & + & 4 & = & \\
 0 & + & 7 & = & \\
 1 & + & 8 & = & \\
 3 & + & 4 & = & \\
 7 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 2 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 7 & = & \\
 1 & + & 8 & = & \\
 3 & + & 6 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 0 & + & 4 & = & \\
 4 & + & 4 & = & \\
 1 & + & 0 & = & \\
 7 & + & 0 & = & \\
 2 & + & 2 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 4 & + & 3 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 6 & + & 1 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 1 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 4 & = & \\
 1 & + & 2 & = & \\
 6 & + & 0 & = & \\
 6 & + & 3 & = & \\
 1 & + & 7 & = & \\
 2 & + & 2 & = & \\
 1 & + & 5 & = & \\
 6 & + & 0 & = & \\
 2 & + & 5 & = & \\
 4 & + & 3 & = & \\
 5 & + & 2 & = & \\
 2 & + & 6 & = & \\
 3 & + & 5 & = & \\
 1 & + & 4 & = & \\
 0 & + & 6 & = & \\
 7 & + & 1 & = & \\
 1 & + & 6 & = & \\
 7 & + & 1 & = & \\
 4 & + & 0 & = & \\
 1 & + & 8 & = & \\
 7 & + & 2 & = & \\
 3 & + & 4 & = & \\
 2 & + & 4 & = & \\
 7 & + & 1 & = & \\
 3 & + & 6 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 2 & + & 5 & = & \\
 2 & + & 4 & = & \\
 4 & + & 2 & = & \\
 0 & + & 3 & = & \\
 6 & + & 3 & = & \\
 1 & + & 4 & = & \\
 5 & + & 3 & = & \\
 4 & + & 1 & = & \\
 2 & + & 0 & = & \\
 7 & + & 1 & = & \\
 0 & + & 6 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 7 & + & 1 & = & \\
 3 & + & 1 & = & \\
 0 & + & 5 & = & \\
 5 & + & 2 & = & \\
 2 & + & 6 & = & \\
 2 & + & 1 & = & \\
 0 & + & 2 & = & \\
 6 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 2 & + & 2 & = & \\
 6 & + & 0 & = & \\
 3 & + & 1 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 0 & + & 5 & = & \\
 7 & + & 1 & = & \\
 1 & + & 6 & = & \\
 2 & + & 5 & = & \\
 0 & + & 3 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 5 & = & \\
 5 & + & 2 & = & \\
 5 & + & 3 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 5 & = & \\
 0 & + & 8 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 3 & = & \\
 4 & + & 5 & = & \\
 7 & + & 2 & = & \\
 3 & + & 2 & = & \\
 1 & + & 8 & = & \\
 2 & + & 5 & = & \\
 1 & + & 8 & = & \\
 6 & + & 1 & = & \\
 6 & + & 0 & = & \\
 3 & + & 0 & = & \\
 3 & + & 4 & = & \\
 2 & + & 3 & = & \\
 0 & + & 8 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 3 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 0 & + & 4 & = & \\
 0 & + & 5 & = & \\
 1 & + & 5 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 9 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 4 & + & 3 & = & \\
 1 & + & 3 & = & \\
 3 & + & 1 & = & \\
 8 & + & 1 & = & \\
 4 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 0 & + & 1 & = & \\
 2 & + & 6 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 3 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 4 & = & \\
 5 & + & 2 & = & \\
 6 & + & 3 & = & \\
 0 & + & 8 & = & \\
 6 & + & 3 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 2 & + & 1 & = & \\
 2 & + & 4 & = & \\
 5 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 4 & = & \\
 6 & + & 3 & = & \\
 5 & + & 0 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 3 & = & \\
 5 & + & 3 & = & \\
 4 & + & 3 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 7 & = & \\
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 3 & + & 3 & = & \\
 3 & + & 6 & = & \\
 4 & + & 2 & = & \\
 6 & + & 1 & = & \\
 3 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 2 & + & 7 & = & \\
 2 & + & 4 & = & \\
 5 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 2 & + & 1 & = & \\
 0 & + & 8 & = & \\
 5 & + & 4 & = & \\
 2 & + & 4 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 6 & + & 2 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 4 & = & \\ 3 & + & 4 & = & \\ 5 & + & 0 & = & \\ 1 & + & 5 & = & \\ 1 & + & 0 & = & \\ 2 & + & 7 & = & \\ 6 & + & 1 & = & \\ 1 & + & 2 & = & \\ 4 & + & 1 & = & \\ 7 & + & 0 & = & \\ 7 & + & 2 & = & \\ 6 & + & 0 & = & \\ 4 & + & 2 & = & \\ 8 & + & 1 & = & \\ 7 & + & 2 & = & \\ 0 & + & 8 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 4 & + & 2 & = & \\ 6 & + & 3 & = & \\ 1 & + & 1 & = & \\ 8 & + & 0 & = & \\ 6 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 5 & + & 2 & = & \\ 2 & + & 4 & = & \\ 7 & + & 2 & = & \\ 5 & + & 2 & = & \\ 3 & + & 2 & = & \\ 7 & + & 1 & = & \\ 6 & + & 0 & = & \\ 8 & + & 1 & = & \\ 4 & + & 4 & = & \\ 0 & + & 6 & = & \\ 6 & + & 2 & = & \\ 6 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 5 & + & 0 & = & \\ 7 & + & 0 & = & \\ 0 & + & 8 & = & \\ 3 & + & 2 & = & \\ 7 & + & 0 & = & \\ 0 & + & 1 & = & \\ 4 & + & 1 & = & \\ 3 & + & 0 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 2 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 2 & + & 1 & = & \\
 5 & + & 1 & = & \\
 5 & + & 1 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 6 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 1 & = & \\
 1 & + & 2 & = & \\
 0 & + & 4 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 4 & + & 1 & = & \\
 1 & + & 0 & = & \\
 0 & + & 2 & = & \\
 5 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 7 & + & 0 & = & \\
 3 & + & 5 & = & \\
 6 & + & 1 & = & \\
 5 & + & 1 & = & \\
 7 & + & 0 & = & \\
 4 & + & 3 & = & \\
 1 & + & 1 & = & \\
 1 & + & 8 & = & \\
 8 & + & 0 & = & \\
 4 & + & 1 & = & \\
 3 & + & 2 & = & \\
 5 & + & 2 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 2 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 0 & + & 8 & = \\ 8 & + & 0 & = \\ 9 & + & 0 & = \\ 5 & + & 2 & = \\ 4 & + & 1 & = \\ 5 & + & 4 & = \\ 5 & + & 0 & = \\ 9 & + & 0 & = \\ 7 & + & 0 & = \\ 5 & + & 2 & = \\ 0 & + & 7 & = \\ 9 & + & 0 & = \\ 3 & + & 4 & = \\ 8 & + & 0 & = \\ 4 & + & 2 & = \\ 2 & + & 7 & = \\ 8 & + & 0 & = \\ 3 & + & 6 & = \\ 8 & + & 0 & = \\ 0 & + & 2 & = \\ 0 & + & 2 & = \\ 2 & + & 7 & = \\ 7 & + & 2 & = \\ 6 & + & 3 & = \\ 3 & + & 3 & = \end{array}$$

$$\begin{array}{rcll} 5 & + & 0 & = \\ 9 & + & 0 & = \\ 0 & + & 8 & = \\ 8 & + & 0 & = \\ 7 & + & 0 & = \\ 2 & + & 5 & = \\ 3 & + & 5 & = \\ 7 & + & 2 & = \\ 1 & + & 2 & = \\ 9 & + & 0 & = \\ 6 & + & 2 & = \\ 1 & + & 8 & = \\ 1 & + & 3 & = \\ 1 & + & 2 & = \\ 2 & + & 7 & = \\ 8 & + & 0 & = \\ 1 & + & 2 & = \\ 7 & + & 0 & = \\ 8 & + & 0 & = \\ 5 & + & 0 & = \\ 6 & + & 2 & = \\ 1 & + & 3 & = \\ 7 & + & 2 & = \\ 6 & + & 0 & = \\ 4 & + & 5 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 5 & = & \\ 3 & + & 5 & = & \\ 6 & + & 3 & = & \\ 6 & + & 1 & = & \\ 5 & + & 1 & = & \\ 6 & + & 2 & = & \\ 1 & + & 8 & = & \\ 1 & + & 8 & = & \\ 5 & + & 3 & = & \\ 5 & + & 4 & = & \\ 3 & + & 6 & = & \\ 5 & + & 0 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 3 & + & 2 & = & \\ 1 & + & 1 & = & \\ 6 & + & 1 & = & \\ 5 & + & 4 & = & \\ 2 & + & 0 & = & \\ 1 & + & 4 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 2 & + & 2 & = & \\ 8 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 1 & = & \\ 6 & + & 3 & = & \\ 3 & + & 0 & = & \\ 8 & + & 0 & = & \\ 0 & + & 6 & = & \\ 8 & + & 1 & = & \\ 6 & + & 3 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 0 & + & 3 & = & \\ 6 & + & 3 & = & \\ 2 & + & 5 & = & \\ 6 & + & 3 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \\ 0 & + & 6 & = & \\ 7 & + & 0 & = & \\ 5 & + & 2 & = & \\ 6 & + & 2 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 1 & + & 3 & = & \\ 0 & + & 8 & = & \\ 7 & + & 2 & = & \\ 4 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 0 & = & \\ 3 & + & 4 & = & \\ 5 & + & 4 & = & \\ 4 & + & 1 & = & \\ 0 & + & 2 & = & \\ 2 & + & 4 & = & \\ 4 & + & 1 & = & \\ 4 & + & 2 & = & \\ 7 & + & 1 & = & \\ 4 & + & 4 & = & \\ 5 & + & 3 & = & \\ 7 & + & 0 & = & \\ 1 & + & 7 & = & \\ 2 & + & 5 & = & \\ 4 & + & 1 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \\ 0 & + & 9 & = & \\ 6 & + & 0 & = & \\ 1 & + & 5 & = & \\ 1 & + & 6 & = & \\ 5 & + & 4 & = & \\ 6 & + & 3 & = & \\ 4 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 0 & = & \\ 7 & + & 0 & = & \\ 0 & + & 8 & = & \\ 7 & + & 1 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 7 & + & 0 & = & \\ 2 & + & 1 & = & \\ 3 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 2 & = & \\ 8 & + & 0 & = & \\ 2 & + & 2 & = & \\ 0 & + & 9 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 3 & + & 0 & = & \\ 7 & + & 0 & = & \\ 2 & + & 2 & = & \\ 6 & + & 1 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 3 & + & 1 & = & \\ 7 & + & 1 & = & \\ 1 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 2 & + & 1 & = & \\
 4 & + & 2 & = & \\
 3 & + & 4 & = & \\
 1 & + & 2 & = & \\
 1 & + & 1 & = & \\
 2 & + & 6 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 5 & + & 2 & = & \\
 5 & + & 0 & = & \\
 0 & + & 4 & = & \\
 2 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 6 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 5 & + & 1 & = & \\
 1 & + & 4 & = & \\
 0 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 5 & + & 1 & = & \\
 1 & + & 4 & = & \\
 1 & + & 6 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 4 & + & 4 & = & \\
 0 & + & 0 & = & \\
 5 & + & 1 & = & \\
 4 & + & 3 & = & \\
 2 & + & 0 & = & \\
 2 & + & 1 & = & \\
 2 & + & 6 & = & \\
 2 & + & 6 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 1 & + & 5 & = & \\
 3 & + & 2 & = & \\
 3 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 2 & = & \\
 1 & + & 7 & = & \\
 2 & + & 3 & = & \\
 2 & + & 5 & = & \\
 7 & + & 2 & = & \\
 1 & + & 2 & = & \\
 4 & + & 5 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 2 & = & \\
 1 & + & 4 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 5 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 5 & = & \\
 0 & + & 4 & = & \\
 3 & + & 0 & = & \\
 0 & + & 2 & = & \\
 2 & + & 4 & = & \\
 7 & + & 1 & = & \\
 0 & + & 0 & = & \\
 3 & + & 0 & = & \\
 5 & + & 4 & = & \\
 4 & + & 4 & = & \\
 6 & + & 2 & = & \\
 0 & + & 7 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 2 & + & 4 & = & \\
 2 & + & 5 & = & \\
 1 & + & 3 & = & \\
 1 & + & 3 & = & \\
 6 & + & 2 & = & \\
 2 & + & 3 & = & \\
 4 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 4 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 1 & + & 5 & = \\ 0 & + & 0 & = \\ 7 & + & 2 & = \\ 0 & + & 4 & = \\ 8 & + & 0 & = \\ 0 & + & 3 & = \\ 7 & + & 0 & = \\ 3 & + & 1 & = \\ 1 & + & 7 & = \\ 1 & + & 0 & = \\ 3 & + & 4 & = \\ 9 & + & 0 & = \\ 5 & + & 0 & = \\ 8 & + & 1 & = \\ 0 & + & 4 & = \\ 7 & + & 1 & = \\ 2 & + & 2 & = \\ 2 & + & 2 & = \\ 3 & + & 1 & = \\ 3 & + & 3 & = \\ 6 & + & 0 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 4 & + & 2 & = \\ 8 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 9 & + & 0 & = \\ 7 & + & 2 & = \\ 1 & + & 0 & = \\ 3 & + & 4 & = \\ 3 & + & 5 & = \\ 6 & + & 3 & = \\ 8 & + & 0 & = \\ 9 & + & 0 & = \\ 3 & + & 2 & = \\ 9 & + & 0 & = \\ 1 & + & 8 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 2 & + & 7 & = \\ 3 & + & 5 & = \\ 1 & + & 4 & = \\ 6 & + & 3 & = \\ 9 & + & 0 & = \\ 6 & + & 1 & = \\ 1 & + & 4 & = \\ 2 & + & 7 & = \\ 3 & + & 0 & = \\ 9 & + & 0 & = \\ 8 & + & 0 & = \\ 6 & + & 0 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 8 & + & 0 & = \\ 7 & + & 1 & = \\ 2 & + & 3 & = \\ 1 & + & 3 & = \\ 3 & + & 4 & = \\ 9 & + & 0 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 8 & + & 0 & = \\ 4 & + & 1 & = \\ 8 & + & 1 & = \\ 5 & + & 2 & = \\ 3 & + & 4 & = \\ 0 & + & 1 & = \\ 5 & + & 4 & = \\ 9 & + & 0 & = \\ 1 & + & 5 & = \\ 7 & + & 2 & = \\ 6 & + & 3 & = \\ 4 & + & 4 & = \\ 7 & + & 2 & = \\ 7 & + & 1 & = \\ 5 & + & 4 & = \\ 1 & + & 7 & = \\ 9 & + & 0 & = \end{array}$$

$$\begin{array}{rcll} 9 & + & 0 & = \\ 6 & + & 3 & = \\ 3 & + & 3 & = \\ 2 & + & 3 & = \\ 8 & + & 1 & = \\ 4 & + & 3 & = \\ 4 & + & 5 & = \\ 0 & + & 3 & = \\ 8 & + & 0 & = \\ 0 & + & 4 & = \\ 2 & + & 5 & = \\ 0 & + & 1 & = \\ 3 & + & 5 & = \\ 4 & + & 5 & = \\ 4 & + & 5 & = \\ 1 & + & 1 & = \\ 8 & + & 1 & = \\ 2 & + & 6 & = \\ 2 & + & 2 & = \\ 9 & + & 0 & = \\ 6 & + & 1 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 7 & + & 1 & = \\ 2 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 4 & = & \\
 7 & + & 1 & = & \\
 4 & + & 3 & = & \\
 3 & + & 0 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 6 & + & 2 & = & \\
 5 & + & 3 & = & \\
 0 & + & 0 & = & \\
 3 & + & 5 & = & \\
 3 & + & 4 & = & \\
 7 & + & 0 & = & \\
 2 & + & 1 & = & \\
 6 & + & 2 & = & \\
 0 & + & 3 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 1 & + & 5 & = & \\
 4 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 2 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 7 & + & 0 & = & \\
 2 & + & 0 & = & \\
 2 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 4 & + & 0 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 8 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 3 & + & 4 & = & \\
 1 & + & 7 & = & \\
 3 & + & 4 & = & \\
 6 & + & 1 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 4 & = & \\
 6 & + & 3 & = & \\
 2 & + & 4 & = & \\
 5 & + & 2 & = & \\
 2 & + & 3 & = & \\
 2 & + & 7 & = & \\
 5 & + & 2 & = & \\
 3 & + & 4 & = & \\
 1 & + & 7 & = & \\
 2 & + & 2 & = & \\
 5 & + & 0 & = & \\
 5 & + & 1 & = & \\
 5 & + & 4 & = & \\
 3 & + & 5 & = & \\
 1 & + & 4 & = & \\
 1 & + & 2 & = & \\
 4 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 8 & = & \\
 2 & + & 3 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 5 & + & 2 & = & \\
 5 & + & 2 & = & \\
 7 & + & 0 & = & \\
 1 & + & 5 & = & \\
 7 & + & 0 & = & \\
 0 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 3 & + & 3 & = & \\
 0 & + & 2 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 3 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 0 & + & 5 & = \\ 0 & + & 9 & = \\ 1 & + & 8 & = \\ 1 & + & 6 & = \\ 6 & + & 0 & = \\ 1 & + & 3 & = \\ 2 & + & 2 & = \\ 7 & + & 1 & = \\ 5 & + & 2 & = \\ 6 & + & 0 & = \\ 1 & + & 6 & = \\ 9 & + & 0 & = \\ 8 & + & 0 & = \\ 0 & + & 3 & = \\ 3 & + & 2 & = \\ 0 & + & 0 & = \\ 5 & + & 3 & = \\ 9 & + & 0 & = \\ 5 & + & 4 & = \\ 3 & + & 0 & = \\ 2 & + & 5 & = \\ 2 & + & 3 & = \\ 1 & + & 3 & = \\ 8 & + & 0 & = \\ 5 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 9 & + & 0 & = \\ 7 & + & 0 & = \\ 7 & + & 1 & = \\ 2 & + & 4 & = \\ 0 & + & 1 & = \\ 5 & + & 4 & = \\ 9 & + & 0 & = \\ 6 & + & 0 & = \\ 0 & + & 2 & = \\ 7 & + & 0 & = \\ 3 & + & 4 & = \\ 3 & + & 1 & = \\ 1 & + & 5 & = \\ 6 & + & 1 & = \\ 4 & + & 3 & = \\ 7 & + & 2 & = \\ 5 & + & 3 & = \\ 3 & + & 4 & = \\ 1 & + & 2 & = \\ 4 & + & 1 & = \\ 8 & + & 0 & = \\ 3 & + & 3 & = \\ 2 & + & 1 & = \\ 8 & + & 1 & = \\ 7 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 5 & = & \\ 2 & + & 5 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 1 & + & 0 & = & \\ 0 & + & 8 & = & \\ 3 & + & 2 & = & \\ 5 & + & 0 & = & \\ 1 & + & 8 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \\ 6 & + & 3 & = & \\ 6 & + & 2 & = & \\ 3 & + & 0 & = & \\ 3 & + & 2 & = & \\ 6 & + & 3 & = & \\ 4 & + & 1 & = & \\ 2 & + & 4 & = & \\ 0 & + & 2 & = & \\ 4 & + & 2 & = & \\ 5 & + & 2 & = & \\ 3 & + & 1 & = & \\ 0 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 0 & = & \\ 7 & + & 1 & = & \\ 6 & + & 0 & = & \\ 3 & + & 6 & = & \\ 2 & + & 4 & = & \\ 3 & + & 1 & = & \\ 2 & + & 4 & = & \\ 5 & + & 4 & = & \\ 3 & + & 4 & = & \\ 1 & + & 1 & = & \\ 7 & + & 0 & = & \\ 7 & + & 2 & = & \\ 0 & + & 2 & = & \\ 7 & + & 2 & = & \\ 5 & + & 4 & = & \\ 8 & + & 0 & = & \\ 0 & + & 2 & = & \\ 2 & + & 0 & = & \\ 3 & + & 1 & = & \\ 1 & + & 3 & = & \\ 0 & + & 9 & = & \\ 8 & + & 1 & = & \\ 5 & + & 0 & = & \\ 4 & + & 3 & = & \\ 4 & + & 5 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 2 & + & 1 & = & \\
 2 & + & 6 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 6 & + & 2 & = & \\
 2 & + & 5 & = & \\
 0 & + & 8 & = & \\
 5 & + & 1 & = & \\
 1 & + & 6 & = & \\
 8 & + & 0 & = & \\
 2 & + & 6 & = & \\
 3 & + & 6 & = & \\
 3 & + & 5 & = & \\
 2 & + & 5 & = & \\
 3 & + & 1 & = & \\
 3 & + & 1 & = & \\
 0 & + & 0 & = & \\
 6 & + & 2 & = & \\
 2 & + & 4 & = & \\
 6 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 2 & = & \\
 3 & + & 5 & = & \\
 1 & + & 1 & = & \\
 8 & + & 0 & = & \\
 2 & + & 1 & = & \\
 1 & + & 5 & = & \\
 2 & + & 5 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 1 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 4 & + & 1 & = & \\
 0 & + & 9 & = & \\
 0 & + & 1 & = & \\
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 0 & = & \\
 6 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 0 & + & 4 & = & \\ 2 & + & 1 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 8 & + & 0 & = & \\ 4 & + & 5 & = & \\ 2 & + & 6 & = & \\ 5 & + & 2 & = & \\ 0 & + & 9 & = & \\ 7 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 0 & + & 5 & = & \\ 4 & + & 4 & = & \\ 1 & + & 5 & = & \\ 5 & + & 3 & = & \\ 3 & + & 6 & = & \\ 0 & + & 3 & = & \\ 5 & + & 2 & = & \\ 3 & + & 2 & = & \\ 0 & + & 4 & = & \\ 8 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 0 & = & \\ 3 & + & 6 & = & \\ 8 & + & 1 & = & \\ 3 & + & 1 & = & \\ 3 & + & 6 & = & \\ 1 & + & 6 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 0 & + & 3 & = & \\ 6 & + & 1 & = & \\ 4 & + & 1 & = & \\ 3 & + & 3 & = & \\ 2 & + & 1 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 2 & + & 3 & = & \\ 6 & + & 0 & = & \\ 6 & + & 1 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 5 & + & 2 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 0 & + & 1 & = & \\
 3 & + & 5 & = & \\
 5 & + & 0 & = & \\
 2 & + & 1 & = & \\
 4 & + & 5 & = & \\
 6 & + & 0 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 3 & + & 3 & = & \\
 7 & + & 0 & = & \\
 1 & + & 5 & = & \\
 2 & + & 0 & = & \\
 4 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 5 & + & 2 & = & \\
 4 & + & 5 & = & \\
 5 & + & 0 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 2 & = & \\
 3 & + & 2 & = & \\
 3 & + & 2 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 3 & = & \\
 7 & + & 0 & = & \\
 3 & + & 2 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 3 & + & 1 & = & \\
 3 & + & 3 & = & \\
 1 & + & 7 & = & \\
 7 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 0 & = \\
 5 & + & 2 & = \\
 6 & + & 3 & = \\
 1 & + & 2 & = \\
 3 & + & 6 & = \\
 4 & + & 4 & = \\
 7 & + & 0 & = \\
 3 & + & 1 & = \\
 6 & + & 0 & = \\
 2 & + & 5 & = \\
 3 & + & 4 & = \\
 4 & + & 1 & = \\
 1 & + & 5 & = \\
 1 & + & 7 & = \\
 5 & + & 3 & = \\
 4 & + & 1 & = \\
 5 & + & 0 & = \\
 4 & + & 0 & = \\
 2 & + & 3 & = \\
 2 & + & 2 & = \\
 0 & + & 6 & = \\
 5 & + & 1 & = \\
 0 & + & 0 & = \\
 2 & + & 0 & = \\
 0 & + & 7 & =
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = \\
 8 & + & 0 & = \\
 4 & + & 2 & = \\
 8 & + & 0 & = \\
 1 & + & 5 & = \\
 6 & + & 2 & = \\
 2 & + & 3 & = \\
 1 & + & 6 & = \\
 6 & + & 3 & = \\
 9 & + & 0 & = \\
 4 & + & 2 & = \\
 2 & + & 3 & = \\
 2 & + & 1 & = \\
 0 & + & 6 & = \\
 0 & + & 5 & = \\
 3 & + & 1 & = \\
 4 & + & 1 & = \\
 7 & + & 0 & = \\
 4 & + & 0 & = \\
 5 & + & 4 & = \\
 6 & + & 1 & = \\
 4 & + & 5 & = \\
 5 & + & 3 & = \\
 9 & + & 0 & = \\
 4 & + & 0 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 2 & + & 6 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 0 & + & 9 & = & \\
 5 & + & 1 & = & \\
 2 & + & 7 & = & \\
 4 & + & 5 & = & \\
 5 & + & 3 & = & \\
 0 & + & 3 & = & \\
 3 & + & 4 & = & \\
 0 & + & 6 & = & \\
 4 & + & 5 & = & \\
 6 & + & 2 & = & \\
 5 & + & 3 & = & \\
 5 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 4 & + & 0 & = & \\
 4 & + & 1 & = & \\
 1 & + & 5 & = & \\
 5 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 2 & + & 6 & = & \\
 8 & + & 1 & = & \\
 2 & + & 3 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 1 & + & 6 & = & \\
 2 & + & 6 & = & \\
 4 & + & 1 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 1 & + & 8 & = & \\
 6 & + & 1 & = & \\
 1 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 1 & = \\
 9 & + & 0 & = \\
 4 & + & 0 & = \\
 6 & + & 2 & = \\
 7 & + & 0 & = \\
 7 & + & 0 & = \\
 1 & + & 2 & = \\
 6 & + & 0 & = \\
 4 & + & 0 & = \\
 5 & + & 0 & = \\
 4 & + & 5 & = \\
 7 & + & 0 & = \\
 0 & + & 0 & = \\
 9 & + & 0 & = \\
 1 & + & 5 & = \\
 9 & + & 0 & = \\
 4 & + & 2 & = \\
 7 & + & 1 & = \\
 8 & + & 0 & = \\
 2 & + & 7 & = \\
 4 & + & 4 & = \\
 8 & + & 0 & = \\
 1 & + & 1 & = \\
 1 & + & 1 & = \\
 4 & + & 1 & =
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 1 & = \\
 3 & + & 4 & = \\
 1 & + & 0 & = \\
 0 & + & 2 & = \\
 2 & + & 4 & = \\
 3 & + & 2 & = \\
 0 & + & 4 & = \\
 3 & + & 4 & = \\
 1 & + & 0 & = \\
 7 & + & 0 & = \\
 2 & + & 6 & = \\
 1 & + & 7 & = \\
 6 & + & 0 & = \\
 7 & + & 2 & = \\
 8 & + & 0 & = \\
 3 & + & 4 & = \\
 4 & + & 2 & = \\
 8 & + & 1 & = \\
 5 & + & 2 & = \\
 7 & + & 2 & = \\
 5 & + & 3 & = \\
 5 & + & 4 & = \\
 5 & + & 3 & = \\
 3 & + & 6 & = \\
 9 & + & 0 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 4 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 6 & + & 1 & = & \\
 0 & + & 9 & = & \\
 1 & + & 8 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 2 & + & 1 & = & \\
 0 & + & 5 & = & \\
 2 & + & 6 & = & \\
 3 & + & 4 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 4 & + & 1 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 3 & + & 5 & = & \\
 2 & + & 1 & = & \\
 5 & + & 1 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = & \\
 7 & + & 0 & = & \\
 5 & + & 1 & = & \\
 4 & + & 2 & = & \\
 6 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 1 & = & \\
 0 & + & 5 & = & \\
 8 & + & 1 & = & \\
 5 & + & 4 & = & \\
 6 & + & 1 & = & \\
 2 & + & 4 & = & \\
 2 & + & 7 & = & \\
 2 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 1 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 2 & = & \\
 3 & + & 5 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 0 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 4 & = & \\
 4 & + & 1 & = & \\
 0 & + & 7 & = & \\
 4 & + & 2 & = & \\
 2 & + & 7 & = & \\
 1 & + & 0 & = & \\
 3 & + & 3 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 3 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 6 & = & \\
 2 & + & 6 & = & \\
 7 & + & 1 & = & \\
 2 & + & 5 & = & \\
 8 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 2 & = & \\
 4 & + & 1 & = & \\
 5 & + & 3 & = & \\
 1 & + & 4 & = & \\
 3 & + & 5 & = & \\
 4 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 4 & = & \\
 0 & + & 5 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 2 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 1 & + & 4 & = & \\
 6 & + & 2 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 1 & + & 1 & = & \\
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 4 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 0 & = & \\
 1 & + & 2 & = & \\
 1 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 4 & = & \\
 3 & + & 2 & = & \\
 7 & + & 2 & = & \\
 1 & + & 2 & = & \\
 1 & + & 7 & = & \\
 8 & + & 0 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 2 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 3 & = & \\ 1 & + & 4 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 6 & + & 0 & = & \\ 3 & + & 0 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 4 & + & 5 & = & \\ 6 & + & 2 & = & \\ 6 & + & 0 & = & \\ 6 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 4 & = & \\ 3 & + & 1 & = & \\ 0 & + & 0 & = & \\ 5 & + & 4 & = & \\ 0 & + & 3 & = & \\ 1 & + & 6 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 0 & + & 7 & = & \\ 5 & + & 2 & = & \\ 4 & + & 5 & = & \\ 2 & + & 0 & = & \\ 2 & + & 6 & = & \\ 2 & + & 0 & = & \\ 4 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 1 & = & \\ 4 & + & 5 & = & \\ 6 & + & 1 & = & \\ 3 & + & 3 & = & \\ 4 & + & 2 & = & \\ 3 & + & 3 & = & \\ 1 & + & 6 & = & \\ 8 & + & 1 & = & \\ 1 & + & 2 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 5 & + & 4 & = & \\ 0 & + & 6 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 8 & = & \\ 4 & + & 2 & = & \\ 2 & + & 2 & = & \\ 3 & + & 1 & = & \\ 8 & + & 0 & = & \\ 4 & + & 3 & = & \\ 4 & + & 5 & = & \\ 2 & + & 6 & = & \\ 1 & + & 4 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 3 & + & 1 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 5 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 0 & + & 2 & = & \\ 5 & + & 4 & = & \\ 1 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 6 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 1 & = & \\ 3 & + & 3 & = & \\ 2 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 4 & = & \\ 1 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 2 & = & \\ 2 & + & 5 & = & \\ 4 & + & 5 & = & \\ 6 & + & 2 & = & \\ 4 & + & 4 & = & \\ 2 & + & 1 & = & \\ 1 & + & 8 & = & \\ 2 & + & 4 & = & \\ 1 & + & 2 & = & \\ 2 & + & 2 & = & \\ 4 & + & 3 & = & \\ 3 & + & 4 & = & \\ 5 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 6 & + & 2 & = & \\ 8 & + & 0 & = & \\ 1 & + & 0 & = & \\ 5 & + & 4 & = & \\ 0 & + & 4 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 8 & + & 1 & = & \\ 3 & + & 1 & = & \\ 0 & + & 9 & = & \\ 8 & + & 1 & = & \\ 5 & + & 4 & = & \\ 2 & + & 7 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 3 & + & 4 & = & \\ 5 & + & 4 & = & \\ 2 & + & 4 & = & \\ 4 & + & 5 & = & \\ 2 & + & 7 & = & \\ 6 & + & 3 & = & \\ 1 & + & 6 & = & \\ 8 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 0 & + & 2 & = & \\ 1 & + & 6 & = & \\ 6 & + & 0 & = & \\ 2 & + & 2 & = & \\ 2 & + & 1 & = & \\ 3 & + & 2 & = & \\ 4 & + & 2 & = & \\ 4 & + & 5 & = & \\ 4 & + & 4 & = & \\ 6 & + & 3 & = & \\ 0 & + & 9 & = & \\ 8 & + & 1 & = & \\ 3 & + & 1 & = & \\ 4 & + & 4 & = & \\ 2 & + & 3 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 2 & = & \\ 3 & + & 1 & = & \\ 3 & + & 5 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 1 & + & 8 & = & \\
 7 & + & 1 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 3 & + & 0 & = & \\
 5 & + & 2 & = & \\
 7 & + & 2 & = & \\
 4 & + & 2 & = & \\
 0 & + & 8 & = & \\
 0 & + & 7 & = & \\
 0 & + & 9 & = & \\
 3 & + & 3 & = & \\
 5 & + & 0 & = & \\
 3 & + & 5 & = & \\
 1 & + & 4 & = & \\
 4 & + & 4 & = & \\
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 3 & + & 6 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 1 & + & 5 & = & \\
 3 & + & 5 & = & \\
 3 & + & 4 & = & \\
 7 & + & 2 & = & \\
 4 & + & 4 & = & \\
 2 & + & 4 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 1 & + & 4 & = & \\
 2 & + & 6 & = & \\
 6 & + & 2 & = & \\
 7 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 0 & + & 1 & = \\ 2 & + & 6 & = \\ 5 & + & 2 & = \\ 9 & + & 0 & = \\ 3 & + & 5 & = \\ 5 & + & 3 & = \\ 0 & + & 7 & = \\ 2 & + & 2 & = \\ 6 & + & 2 & = \\ 3 & + & 5 & = \\ 4 & + & 0 & = \\ 1 & + & 8 & = \\ 9 & + & 0 & = \\ 2 & + & 1 & = \\ 5 & + & 0 & = \\ 0 & + & 7 & = \\ 8 & + & 1 & = \\ 3 & + & 2 & = \\ 4 & + & 0 & = \\ 1 & + & 2 & = \\ 6 & + & 0 & = \\ 6 & + & 0 & = \\ 6 & + & 2 & = \\ 1 & + & 2 & = \\ 8 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 2 & + & 4 & = \\ 3 & + & 6 & = \\ 7 & + & 2 & = \\ 9 & + & 0 & = \\ 7 & + & 1 & = \\ 5 & + & 3 & = \\ 4 & + & 5 & = \\ 4 & + & 3 & = \\ 3 & + & 6 & = \\ 3 & + & 4 & = \\ 8 & + & 0 & = \\ 3 & + & 1 & = \\ 3 & + & 6 & = \\ 6 & + & 2 & = \\ 1 & + & 1 & = \\ 8 & + & 0 & = \\ 3 & + & 3 & = \\ 5 & + & 4 & = \\ 7 & + & 2 & = \\ 4 & + & 5 & = \\ 5 & + & 0 & = \\ 2 & + & 4 & = \\ 6 & + & 2 & = \\ 9 & + & 0 & = \\ 1 & + & 0 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 0 & = & \\ 4 & + & 4 & = & \\ 0 & + & 3 & = & \\ 3 & + & 0 & = & \\ 7 & + & 1 & = & \\ 5 & + & 3 & = & \\ 5 & + & 0 & = & \\ 0 & + & 3 & = & \\ 5 & + & 4 & = & \\ 3 & + & 0 & = & \\ 6 & + & 2 & = & \\ 2 & + & 2 & = & \\ 3 & + & 6 & = & \\ 2 & + & 0 & = & \\ 4 & + & 1 & = & \\ 3 & + & 5 & = & \\ 3 & + & 3 & = & \\ 6 & + & 2 & = & \\ 0 & + & 7 & = & \\ 6 & + & 0 & = & \\ 7 & + & 2 & = & \\ 5 & + & 3 & = & \\ 0 & + & 8 & = & \\ 2 & + & 6 & = & \\ 4 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 0 & = & \\ 1 & + & 2 & = & \\ 3 & + & 5 & = & \\ 3 & + & 6 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 1 & = & \\ 2 & + & 6 & = & \\ 4 & + & 0 & = & \\ 6 & + & 2 & = & \\ 4 & + & 0 & = & \\ 2 & + & 4 & = & \\ 0 & + & 6 & = & \\ 2 & + & 1 & = & \\ 6 & + & 2 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 7 & + & 1 & = & \\ 0 & + & 4 & = & \\ 4 & + & 4 & = & \\ 7 & + & 2 & = & \\ 1 & + & 5 & = & \\ 6 & + & 1 & = & \\ 2 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 3 & = & \\ 2 & + & 3 & = & \\ 6 & + & 1 & = & \\ 5 & + & 4 & = & \\ 4 & + & 0 & = & \\ 2 & + & 0 & = & \\ 4 & + & 3 & = & \\ 4 & + & 0 & = & \\ 1 & + & 7 & = & \\ 3 & + & 3 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \\ 2 & + & 0 & = & \\ 1 & + & 5 & = & \\ 1 & + & 7 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 7 & = & \\ 6 & + & 3 & = & \\ 4 & + & 4 & = & \\ 1 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 4 & + & 5 & = & \\ 8 & + & 1 & = & \\ 0 & + & 7 & = & \\ 9 & + & 0 & = & \\ 1 & + & 1 & = & \\ 3 & + & 2 & = & \\ 5 & + & 1 & = & \\ 3 & + & 2 & = & \\ 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 3 & + & 1 & = & \\ 5 & + & 2 & = & \\ 4 & + & 0 & = & \\ 0 & + & 3 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 3 & + & 2 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 8 & + & 0 & = & \\ 4 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 5 & = & \\
 0 & + & 4 & = & \\
 4 & + & 2 & = & \\
 1 & + & 6 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 0 & + & 9 & = & \\
 6 & + & 1 & = & \\
 1 & + & 4 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 6 & = & \\
 3 & + & 2 & = & \\
 3 & + & 0 & = & \\
 5 & + & 3 & = & \\
 6 & + & 1 & = & \\
 5 & + & 0 & = & \\
 2 & + & 2 & = & \\
 3 & + & 6 & = & \\
 3 & + & 2 & = & \\
 2 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 3 & + & 2 & = & \\
 5 & + & 1 & = & \\
 5 & + & 3 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = & \\
 0 & + & 2 & = & \\
 5 & + & 4 & = & \\
 4 & + & 1 & = & \\
 0 & + & 2 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 3 & + & 1 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 2 & + & 2 & = & \\
 4 & + & 3 & = & \\
 1 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 5 & = & \\ 4 & + & 2 & = & \\ 5 & + & 3 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 0 & = & \\ 3 & + & 1 & = & \\ 6 & + & 1 & = & \\ 5 & + & 2 & = & \\ 1 & + & 5 & = & \\ 4 & + & 4 & = & \\ 2 & + & 7 & = & \\ 1 & + & 3 & = & \\ 5 & + & 3 & = & \\ 6 & + & 2 & = & \\ 7 & + & 0 & = & \\ 4 & + & 3 & = & \\ 5 & + & 2 & = & \\ 3 & + & 5 & = & \\ 8 & + & 0 & = & \\ 3 & + & 6 & = & \\ 3 & + & 0 & = & \\ 3 & + & 4 & = & \\ 2 & + & 2 & = & \\ 5 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 0 & = & \\ 4 & + & 5 & = & \\ 1 & + & 0 & = & \\ 5 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \\ 8 & + & 0 & = & \\ 4 & + & 0 & = & \\ 0 & + & 7 & = & \\ 4 & + & 3 & = & \\ 0 & + & 5 & = & \\ 6 & + & 2 & = & \\ 4 & + & 1 & = & \\ 4 & + & 3 & = & \\ 5 & + & 4 & = & \\ 7 & + & 2 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 8 & + & 0 & = & \\ 1 & + & 2 & = & \\ 7 & + & 1 & = & \\ 5 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 0 & = & \\
 2 & + & 2 & = & \\
 6 & + & 1 & = & \\
 5 & + & 1 & = & \\
 4 & + & 0 & = & \\
 2 & + & 1 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 0 & + & 6 & = & \\
 0 & + & 1 & = & \\
 5 & + & 0 & = & \\
 3 & + & 1 & = & \\
 5 & + & 3 & = & \\
 5 & + & 3 & = & \\
 1 & + & 4 & = & \\
 2 & + & 7 & = & \\
 7 & + & 1 & = & \\
 2 & + & 5 & = & \\
 0 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 0 & + & 8 & = & \\
 7 & + & 1 & = & \\
 6 & + & 2 & = & \\
 3 & + & 5 & = & \\
 4 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 2 & + & 3 & = & \\
 4 & + & 2 & = & \\
 1 & + & 8 & = & \\
 0 & + & 3 & = & \\
 2 & + & 2 & = & \\
 4 & + & 0 & = & \\
 4 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 6 & + & 3 & = & \\
 4 & + & 1 & = & \\
 1 & + & 2 & = & \\
 1 & + & 0 & = & \\
 0 & + & 7 & = & \\
 1 & + & 7 & = & \\
 2 & + & 4 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 3 & + & 3 & = & \\
 6 & + & 0 & = & \\
 3 & + & 1 & = & \\
 3 & + & 1 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 6 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 0 & + & 6 & = & \\
 4 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 6 & = & \\
 8 & + & 1 & = & \\
 2 & + & 4 & = & \\
 0 & + & 7 & = & \\
 2 & + & 7 & = & \\
 4 & + & 4 & = & \\
 3 & + & 6 & = & \\
 4 & + & 5 & = & \\
 1 & + & 1 & = & \\
 6 & + & 2 & = & \\
 5 & + & 1 & = & \\
 1 & + & 2 & = & \\
 2 & + & 2 & = & \\
 2 & + & 3 & = & \\
 3 & + & 3 & = & \\
 7 & + & 0 & = & \\
 2 & + & 4 & = & \\
 4 & + & 4 & = & \\
 3 & + & 1 & = & \\
 0 & + & 0 & = & \\
 0 & + & 8 & = & \\
 4 & + & 3 & = & \\
 7 & + & 2 & = & \\
 3 & + & 5 & = & \\
 1 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 0 & = & \\ 5 & + & 4 & = & \\ 2 & + & 1 & = & \\ 6 & + & 3 & = & \\ 6 & + & 2 & = & \\ 3 & + & 4 & = & \\ 5 & + & 0 & = & \\ 6 & + & 1 & = & \\ 4 & + & 2 & = & \\ 7 & + & 0 & = & \\ 3 & + & 0 & = & \\ 0 & + & 8 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 2 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 2 & + & 0 & = & \\ 3 & + & 3 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \\ 2 & + & 5 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 3 & + & 6 & = & \\ 0 & + & 8 & = & \\ 1 & + & 8 & = & \\ 1 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 6 & = & \\ 1 & + & 5 & = & \\ 1 & + & 3 & = & \\ 0 & + & 5 & = & \\ 0 & + & 5 & = & \\ 6 & + & 3 & = & \\ 6 & + & 1 & = & \\ 5 & + & 4 & = & \\ 2 & + & 3 & = & \\ 6 & + & 0 & = & \\ 5 & + & 3 & = & \\ 6 & + & 1 & = & \\ 3 & + & 4 & = & \\ 5 & + & 1 & = & \\ 5 & + & 1 & = & \\ 4 & + & 2 & = & \\ 0 & + & 2 & = & \\ 4 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 5 & + & 0 & = & \\ 7 & + & 1 & = & \\ 4 & + & 1 & = & \\ 4 & + & 1 & = & \\ 4 & + & 1 & = & \\ 7 & + & 1 & = & \\ 6 & + & 1 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 6 & + & 2 & = & \\ 0 & + & 4 & = & \\ 4 & + & 5 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 3 & + & 0 & = & \\ 0 & + & 4 & = & \\ 6 & + & 3 & = & \\ 1 & + & 8 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 5 & = & \\ 1 & + & 2 & = & \\ 2 & + & 4 & = & \\ 7 & + & 1 & = & \\ 3 & + & 4 & = & \\ 3 & + & 2 & = & \\ 5 & + & 0 & = & \\ 0 & + & 9 & = & \\ 0 & + & 3 & = & \\ 2 & + & 6 & = & \\ 3 & + & 5 & = & \\ 6 & + & 3 & = & \\ 1 & + & 8 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 6 & + & 3 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 5 & + & 2 & = & \\ 3 & + & 6 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 5 & = & \\ 7 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 1 & = & \\
 0 & + & 3 & = & \\
 6 & + & 1 & = & \\
 6 & + & 0 & = & \\
 2 & + & 5 & = & \\
 1 & + & 1 & = & \\
 1 & + & 0 & = & \\
 4 & + & 2 & = & \\
 4 & + & 0 & = & \\
 0 & + & 7 & = & \\
 8 & + & 0 & = & \\
 5 & + & 2 & = & \\
 7 & + & 2 & = & \\
 2 & + & 6 & = & \\
 7 & + & 2 & = & \\
 2 & + & 7 & = & \\
 8 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 4 & + & 0 & = & \\
 5 & + & 1 & = & \\
 3 & + & 3 & = & \\
 7 & + & 1 & = & \\
 2 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 4 & = & \\
 7 & + & 0 & = & \\
 5 & + & 2 & = & \\
 2 & + & 7 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 0 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 6 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 5 & + & 3 & = & \\
 0 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 9 & = & \\
 5 & + & 1 & = & \\
 4 & + & 1 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 6 & + & 1 & = & \\
 1 & + & 2 & = & \\
 4 & + & 1 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 5 & + & 4 & = & \\
 6 & + & 2 & = & \\
 6 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 4 & + & 4 & = & \\
 5 & + & 0 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 5 & + & 1 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 2 & + & 6 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 4 & + & 0 & = & \\
 1 & + & 0 & = & \\
 5 & + & 2 & = & \\
 3 & + & 0 & = & \\
 3 & + & 2 & = & \\
 2 & + & 6 & = & \\
 3 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 3 & + & 2 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 0 & + & 5 & = & \\
 1 & + & 5 & = & \\
 8 & + & 1 & = & \\
 5 & + & 4 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 3 & + & 5 & = & \\
 6 & + & 3 & = & \\
 2 & + & 4 & = & \\
 5 & + & 2 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 5 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 7 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 4 & + & 2 & = & \\
 5 & + & 0 & = & \\
 5 & + & 1 & = & \\
 5 & + & 2 & = & \\
 0 & + & 0 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = & \\
 6 & + & 1 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 5 & + & 4 & = & \\
 3 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 7 & = & \\
 2 & + & 2 & = & \\
 0 & + & 6 & = & \\
 1 & + & 4 & = & \\
 2 & + & 0 & = & \\
 4 & + & 2 & = & \\
 3 & + & 6 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 2 & + & 5 & = & \\
 1 & + & 6 & = & \\
 8 & + & 1 & = & \\
 0 & + & 9 & = & \\
 2 & + & 2 & = & \\
 0 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 6 & = & \\
 2 & + & 3 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 3 & + & 2 & = & \\
 4 & + & 4 & = & \\
 5 & + & 4 & = & \\
 1 & + & 6 & = & \\
 2 & + & 5 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 2 & + & 2 & = & \\
 3 & + & 5 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 2 & + & 7 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 3 & = & \\ 6 & + & 2 & = & \\ 2 & + & 4 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \\ 2 & + & 4 & = & \\ 6 & + & 3 & = & \\ 4 & + & 0 & = & \\ 1 & + & 8 & = & \\ 0 & + & 1 & = & \\ 1 & + & 7 & = & \\ 6 & + & 3 & = & \\ 5 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 7 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 5 & = & \\ 8 & + & 1 & = & \\ 1 & + & 7 & = & \\ 7 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 3 & = & \\ 4 & + & 5 & = & \\ 1 & + & 2 & = & \\ 5 & + & 0 & = & \\ 1 & + & 3 & = & \\ 1 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 4 & + & 5 & = & \\ 1 & + & 6 & = & \\ 0 & + & 0 & = & \\ 5 & + & 2 & = & \\ 8 & + & 1 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 0 & = & \\ 3 & + & 5 & = & \\ 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 3 & + & 0 & = & \\ 6 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 6 & + & 0 & = & \\
 2 & + & 2 & = & \\
 1 & + & 8 & = & \\
 8 & + & 1 & = & \\
 4 & + & 3 & = & \\
 0 & + & 1 & = & \\
 1 & + & 8 & = & \\
 8 & + & 0 & = & \\
 2 & + & 2 & = & \\
 7 & + & 1 & = & \\
 0 & + & 6 & = & \\
 0 & + & 9 & = & \\
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 3 & + & 1 & = & \\
 0 & + & 7 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 2 & = & \\
 5 & + & 1 & = & \\
 1 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 1 & + & 2 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 1 & + & 6 & = & \\
 4 & + & 3 & = & \\
 2 & + & 3 & = & \\
 7 & + & 2 & = & \\
 1 & + & 2 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 6 & + & 3 & = & \\
 0 & + & 1 & = & \\
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 4 & + & 5 & = & \\
 5 & + & 4 & = & \\
 2 & + & 3 & = & \\
 2 & + & 6 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 3 & = & \\
 2 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 8 & + & 1 & = \\ 6 & + & 3 & = \\ 1 & + & 7 & = \\ 1 & + & 4 & = \\ 9 & + & 0 & = \\ 1 & + & 6 & = \\ 4 & + & 1 & = \\ 1 & + & 0 & = \\ 3 & + & 4 & = \\ 4 & + & 1 & = \\ 8 & + & 0 & = \\ 3 & + & 0 & = \\ 2 & + & 7 & = \\ 1 & + & 7 & = \\ 7 & + & 1 & = \\ 5 & + & 3 & = \\ 1 & + & 7 & = \\ 3 & + & 4 & = \\ 6 & + & 3 & = \\ 3 & + & 3 & = \\ 6 & + & 2 & = \\ 9 & + & 0 & = \\ 0 & + & 2 & = \\ 7 & + & 0 & = \\ 4 & + & 2 & = \end{array}$$

$$\begin{array}{rcll} 1 & + & 1 & = \\ 9 & + & 0 & = \\ 1 & + & 4 & = \\ 2 & + & 4 & = \\ 8 & + & 1 & = \\ 2 & + & 1 & = \\ 9 & + & 0 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 3 & + & 4 & = \\ 1 & + & 4 & = \\ 9 & + & 0 & = \\ 4 & + & 1 & = \\ 3 & + & 4 & = \\ 1 & + & 2 & = \\ 6 & + & 0 & = \\ 8 & + & 0 & = \\ 3 & + & 3 & = \\ 2 & + & 3 & = \\ 8 & + & 1 & = \\ 2 & + & 3 & = \\ 3 & + & 6 & = \\ 1 & + & 3 & = \\ 6 & + & 0 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 5 & + & 4 & = & \\
 2 & + & 0 & = & \\
 0 & + & 8 & = & \\
 7 & + & 2 & = & \\
 2 & + & 7 & = & \\
 5 & + & 0 & = & \\
 5 & + & 3 & = & \\
 0 & + & 9 & = & \\
 8 & + & 1 & = & \\
 1 & + & 1 & = & \\
 2 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 0 & + & 8 & = & \\
 0 & + & 0 & = & \\
 6 & + & 1 & = & \\
 5 & + & 0 & = & \\
 3 & + & 3 & = & \\
 0 & + & 6 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 5 & + & 4 & = & \\
 1 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 7 & + & 2 & = & \\
 1 & + & 7 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 7 & + & 0 & = & \\
 1 & + & 7 & = & \\
 4 & + & 1 & = & \\
 4 & + & 3 & = & \\
 1 & + & 4 & = & \\
 6 & + & 1 & = & \\
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 0 & + & 9 & = & \\
 2 & + & 0 & = & \\
 5 & + & 4 & = & \\
 5 & + & 3 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 3 & + & 5 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 5 & + & 2 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 7 & + & 1 & = & \\
 0 & + & 5 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 3 & + & 3 & = & \\
 0 & + & 7 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 6 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 3 & + & 2 & = & \\
 0 & + & 8 & = & \\
 8 & + & 0 & = & \\
 2 & + & 6 & = & \\
 2 & + & 2 & = & \\
 1 & + & 5 & = & \\
 0 & + & 3 & = & \\
 3 & + & 3 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = & \\
 4 & + & 3 & = & \\
 7 & + & 0 & = & \\
 4 & + & 5 & = & \\
 2 & + & 7 & = & \\
 2 & + & 2 & = & \\
 2 & + & 5 & = & \\
 4 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 2 & + & 2 & = & \\
 6 & + & 0 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 5 & + & 2 & = & \\
 3 & + & 0 & = & \\
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 0 & + & 5 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 5 & = & \\
 1 & + & 8 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 5 & = & \\
 4 & + & 3 & = & \\
 7 & + & 2 & = & \\
 4 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 5 & = & \\
 6 & + & 0 & = & \\
 0 & + & 8 & = & \\
 7 & + & 1 & = & \\
 3 & + & 1 & = & \\
 2 & + & 3 & = & \\
 6 & + & 1 & = & \\
 0 & + & 5 & = & \\
 2 & + & 7 & = & \\
 7 & + & 2 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 2 & = & \\
 2 & + & 2 & = & \\
 2 & + & 4 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 1 & + & 0 & = & \\
 3 & + & 2 & = & \\
 3 & + & 2 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 3 & + & 2 & = & \\
 5 & + & 4 & = & \\
 1 & + & 2 & = & \\
 0 & + & 7 & = & \\
 7 & + & 2 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 5 & = & \\
 5 & + & 1 & = & \\
 1 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 4 & = & \\
 1 & + & 5 & = & \\
 1 & + & 1 & = & \\
 3 & + & 3 & = & \\
 2 & + & 6 & = & \\
 5 & + & 2 & = & \\
 4 & + & 0 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 4 & + & 1 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 7 & + & 2 & = & \\
 6 & + & 2 & = & \\
 2 & + & 1 & = & \\
 2 & + & 5 & = & \\
 1 & + & 7 & = & \\
 5 & + & 0 & = & \\
 3 & + & 1 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 1 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = & \\
 3 & + & 2 & = & \\
 3 & + & 3 & = & \\
 1 & + & 3 & = & \\
 5 & + & 4 & = & \\
 4 & + & 1 & = & \\
 0 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 2 & = & \\
 4 & + & 4 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 0 & + & 4 & = & \\
 4 & + & 5 & = & \\
 2 & + & 7 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 0 & = & \\
 1 & + & 1 & = & \\
 5 & + & 1 & = & \\
 2 & + & 5 & = & \\
 0 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 6 & + & 2 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 4 & + & 4 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 1 & + & 4 & = & \\
 8 & + & 0 & = & \\
 3 & + & 2 & = & \\
 0 & + & 4 & = & \\
 1 & + & 3 & = & \\
 1 & + & 2 & = & \\
 8 & + & 1 & = & \\
 1 & + & 3 & = & \\
 3 & + & 2 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 2 & + & 7 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 6 & = & \\
 1 & + & 1 & = & \\
 7 & + & 2 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 7 & + & 1 & = & \\
 6 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 1 & = & \\
 3 & + & 1 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = & \\
 7 & + & 1 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 3 & + & 4 & = & \\
 0 & + & 2 & = & \\
 3 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 0 & + & 7 & = & \\
 2 & + & 4 & = & \\
 3 & + & 0 & = & \\
 0 & + & 3 & = & \\
 5 & + & 1 & = & \\
 4 & + & 5 & = & \\
 1 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 2 & = & \\
 4 & + & 1 & = & \\
 2 & + & 1 & = & \\
 7 & + & 0 & = & \\
 1 & + & 1 & = & \\
 4 & + & 4 & = & \\
 2 & + & 0 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 4 & + & 5 & = & \\
 7 & + & 1 & = & \\
 4 & + & 2 & = & \\
 8 & + & 0 & = & \\
 4 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 3 & + & 5 & = & \\
 4 & + & 4 & = & \\
 7 & + & 0 & = & \\
 2 & + & 3 & = & \\
 4 & + & 4 & = & \\
 0 & + & 8 & = & \\
 0 & + & 4 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 3 & + & 2 & = & \\
 5 & + & 1 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 8 & + & 0 & = & \\
 1 & + & 8 & = & \\
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 2 & + & 2 & = & \\
 3 & + & 5 & = & \\
 5 & + & 2 & = & \\
 0 & + & 0 & = & \\
 5 & + & 4 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 5 & + & 0 & = & \\
 1 & + & 8 & = & \\
 8 & + & 1 & = & \\
 5 & + & 1 & = & \\
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 2 & + & 2 & = & \\
 3 & + & 1 & = & \\
 3 & + & 3 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 0 & + & 4 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 0 & + & 2 & = & \\
 4 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 2 & = & \\
 0 & + & 4 & = & \\
 4 & + & 1 & = & \\
 7 & + & 1 & = & \\
 4 & + & 4 & = & \\
 2 & + & 2 & = & \\
 0 & + & 1 & = & \\
 2 & + & 0 & = & \\
 7 & + & 1 & = & \\
 0 & + & 9 & = & \\
 6 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 2 & + & 1 & = & \\
 4 & + & 0 & = & \\
 2 & + & 6 & = & \\
 3 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 0 & = & \\
 5 & + & 1 & = & \\
 6 & + & 0 & = & \\
 5 & + & 1 & = & \\
 1 & + & 8 & = & \\
 1 & + & 1 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 1 & + & 2 & = & \\
 0 & + & 8 & = & \\
 8 & + & 0 & = & \\
 1 & + & 3 & = & \\
 4 & + & 1 & = & \\
 0 & + & 6 & = & \\
 3 & + & 3 & = & \\
 7 & + & 2 & = & \\
 0 & + & 7 & = & \\
 3 & + & 0 & = & \\
 2 & + & 0 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 1 & = \\
 3 & + & 0 & = \\
 0 & + & 5 & = \\
 8 & + & 0 & = \\
 2 & + & 1 & = \\
 8 & + & 0 & = \\
 4 & + & 1 & = \\
 4 & + & 2 & = \\
 7 & + & 2 & = \\
 9 & + & 0 & = \\
 5 & + & 4 & = \\
 5 & + & 1 & = \\
 1 & + & 6 & = \\
 5 & + & 0 & = \\
 1 & + & 6 & = \\
 1 & + & 8 & = \\
 5 & + & 0 & = \\
 6 & + & 3 & = \\
 4 & + & 2 & = \\
 3 & + & 4 & = \\
 9 & + & 0 & = \\
 4 & + & 3 & = \\
 3 & + & 4 & = \\
 7 & + & 1 & = \\
 9 & + & 0 & =
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = \\
 9 & + & 0 & = \\
 7 & + & 1 & = \\
 2 & + & 7 & = \\
 5 & + & 4 & = \\
 7 & + & 1 & = \\
 7 & + & 1 & = \\
 4 & + & 5 & = \\
 9 & + & 0 & = \\
 6 & + & 0 & = \\
 8 & + & 0 & = \\
 4 & + & 5 & = \\
 3 & + & 3 & = \\
 1 & + & 1 & = \\
 4 & + & 3 & = \\
 0 & + & 6 & = \\
 8 & + & 0 & = \\
 4 & + & 3 & = \\
 8 & + & 0 & = \\
 7 & + & 0 & = \\
 2 & + & 4 & = \\
 7 & + & 1 & = \\
 7 & + & 0 & = \\
 2 & + & 6 & = \\
 1 & + & 4 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 1 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 6 & + & 1 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 0 & + & 1 & = & \\ 8 & + & 0 & = & \\ 2 & + & 3 & = & \\ 2 & + & 0 & = & \\ 4 & + & 1 & = & \\ 4 & + & 3 & = & \\ 1 & + & 3 & = & \\ 0 & + & 9 & = & \\ 2 & + & 6 & = & \\ 8 & + & 1 & = & \\ 3 & + & 3 & = & \\ 7 & + & 2 & = & \\ 1 & + & 1 & = & \\ 4 & + & 3 & = & \\ 8 & + & 1 & = & \\ 6 & + & 3 & = & \\ 1 & + & 6 & = & \\ 1 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 5 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 4 & + & 5 & = & \\ 4 & + & 5 & = & \\ 7 & + & 0 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 5 & + & 1 & = & \\ 5 & + & 0 & = & \\ 5 & + & 4 & = & \\ 2 & + & 1 & = & \\ 4 & + & 2 & = & \\ 0 & + & 7 & = & \\ 6 & + & 2 & = & \\ 2 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 6 & + & 2 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 2 & + & 6 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 6 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 0 & + & 4 & = & \\
 8 & + & 0 & = & \\
 1 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = & \\
 0 & + & 8 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 3 & + & 3 & = & \\
 5 & + & 4 & = & \\
 2 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 3 & = & \\
 7 & + & 2 & = & \\
 0 & + & 6 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 4 & + & 4 & = & \\
 3 & + & 0 & = & \\
 0 & + & 4 & = & \\
 2 & + & 0 & = & \\
 0 & + & 9 & = & \\
 2 & + & 1 & = & \\
 1 & + & 8 & = & \\
 0 & + & 8 & = & \\
 0 & + & 1 & = & \\
 4 & + & 4 & = & \\
 0 & + & 8 & = & \\
 3 & + & 1 & = & \\
 6 & + & 0 & = & \\
 0 & + & 7 & = & \\
 8 & + & 0 & = & \\
 0 & + & 1 & = & \\
 4 & + & 4 & = & \\
 1 & + & 6 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 5 & = & \\
 5 & + & 2 & = & \\
 2 & + & 7 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 4 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 0 & + & 8 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 2 & + & 3 & = & \\
 0 & + & 8 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 4 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 4 & + & 1 & = & \\
 2 & + & 4 & = & \\
 8 & + & 1 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 6 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 8 & + & 1 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 0 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 0 & = & \\
 2 & + & 1 & = & \\
 5 & + & 4 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 2 & + & 0 & = & \\
 0 & + & 8 & = & \\
 0 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 5 & = & \\
 4 & + & 1 & = & \\
 3 & + & 3 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 0 & + & 0 & = & \\
 4 & + & 0 & = & \\
 5 & + & 3 & = & \\
 6 & + & 0 & = & \\
 7 & + & 1 & = & \\
 4 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 5 & = & \\
 1 & + & 8 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 6 & = & \\
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 3 & + & 5 & = & \\
 6 & + & 0 & = & \\
 4 & + & 3 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 1 & + & 0 & = & \\
 0 & + & 6 & = & \\
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 6 & + & 3 & = & \\
 3 & + & 0 & = & \\
 4 & + & 1 & = & \\
 0 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 1 & + & 3 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 4 & + & 2 & = & \\
 4 & + & 3 & = & \\
 6 & + & 1 & = & \\
 1 & + & 4 & = & \\
 7 & + & 1 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 2 & + & 2 & = & \\
 4 & + & 1 & = & \\
 3 & + & 5 & = & \\
 6 & + & 1 & = & \\
 6 & + & 0 & = & \\
 5 & + & 4 & = & \\
 4 & + & 4 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 4 & = & \\
 3 & + & 3 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 2 & = & \\
 3 & + & 6 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 4 & = & \\
 3 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 4 & + & 5 & = & \\
 6 & + & 1 & = & \\
 2 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 6 & + & 1 & = & \\
 0 & + & 7 & = & \\
 6 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 0 & + & 9 & = \\ 4 & + & 2 & = \\ 0 & + & 1 & = \\ 5 & + & 4 & = \\ 2 & + & 0 & = \\ 8 & + & 0 & = \\ 1 & + & 3 & = \\ 2 & + & 2 & = \\ 8 & + & 1 & = \\ 3 & + & 0 & = \\ 3 & + & 2 & = \\ 9 & + & 0 & = \\ 3 & + & 0 & = \\ 3 & + & 3 & = \\ 6 & + & 3 & = \\ 7 & + & 1 & = \\ 4 & + & 4 & = \\ 9 & + & 0 & = \\ 2 & + & 0 & = \\ 0 & + & 4 & = \\ 1 & + & 6 & = \\ 4 & + & 4 & = \\ 5 & + & 4 & = \\ 5 & + & 2 & = \\ 8 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 0 & + & 0 & = \\ 4 & + & 3 & = \\ 5 & + & 1 & = \\ 9 & + & 0 & = \\ 8 & + & 0 & = \\ 3 & + & 2 & = \\ 8 & + & 0 & = \\ 4 & + & 5 & = \\ 8 & + & 0 & = \\ 8 & + & 0 & = \\ 9 & + & 0 & = \\ 1 & + & 4 & = \\ 8 & + & 1 & = \\ 4 & + & 0 & = \\ 2 & + & 0 & = \\ 0 & + & 2 & = \\ 6 & + & 1 & = \\ 7 & + & 0 & = \\ 8 & + & 0 & = \\ 3 & + & 1 & = \\ 0 & + & 2 & = \\ 0 & + & 7 & = \\ 6 & + & 0 & = \\ 7 & + & 1 & = \\ 5 & + & 2 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 0 & = & \\
 3 & + & 3 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 3 & + & 2 & = & \\
 5 & + & 2 & = & \\
 3 & + & 0 & = & \\
 1 & + & 5 & = & \\
 0 & + & 3 & = & \\
 7 & + & 0 & = & \\
 2 & + & 3 & = & \\
 0 & + & 2 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 6 & + & 1 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 3 & = & \\
 6 & + & 2 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 6 & + & 3 & = & \\
 6 & + & 0 & = & \\
 0 & + & 4 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 4 & = & \\
 0 & + & 5 & = & \\
 0 & + & 8 & = & \\
 7 & + & 0 & = & \\
 4 & + & 2 & = & \\
 4 & + & 1 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 1 & + & 7 & = & \\
 8 & + & 1 & = & \\
 3 & + & 5 & = & \\
 7 & + & 0 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 4 & + & 5 & = & \\
 7 & + & 1 & = & \\
 2 & + & 1 & = & \\
 5 & + & 1 & = & \\
 0 & + & 8 & = & \\
 4 & + & 2 & = & \\
 2 & + & 7 & = & \\
 5 & + & 4 & = & \\
 5 & + & 3 & = & \\
 2 & + & 3 & = & \\
 0 & + & 9 & = & \\
 7 & + & 2 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 7 & = & \\
 6 & + & 1 & = & \\
 2 & + & 5 & = & \\
 1 & + & 1 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 7 & + & 2 & = & \\
 2 & + & 2 & = & \\
 1 & + & 8 & = & \\
 7 & + & 0 & = & \\
 6 & + & 3 & = & \\
 6 & + & 2 & = & \\
 0 & + & 8 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 3 & + & 5 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 4 & + & 3 & = & \\
 4 & + & 4 & = & \\
 5 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 1 & + & 1 & = \\ 6 & + & 3 & = \\ 6 & + & 0 & = \\ 1 & + & 0 & = \\ 9 & + & 0 & = \\ 5 & + & 0 & = \\ 8 & + & 0 & = \\ 8 & + & 0 & = \\ 2 & + & 0 & = \\ 9 & + & 0 & = \\ 8 & + & 1 & = \\ 4 & + & 3 & = \\ 6 & + & 2 & = \\ 3 & + & 3 & = \\ 8 & + & 0 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 6 & + & 1 & = \\ 4 & + & 1 & = \\ 1 & + & 1 & = \\ 0 & + & 8 & = \\ 1 & + & 2 & = \\ 8 & + & 0 & = \\ 2 & + & 2 & = \\ 1 & + & 6 & = \end{array}$$

$$\begin{array}{rcll} 3 & + & 1 & = \\ 9 & + & 0 & = \\ 2 & + & 7 & = \\ 9 & + & 0 & = \\ 6 & + & 2 & = \\ 1 & + & 5 & = \\ 4 & + & 2 & = \\ 7 & + & 2 & = \\ 2 & + & 1 & = \\ 0 & + & 6 & = \\ 0 & + & 0 & = \\ 6 & + & 3 & = \\ 3 & + & 1 & = \\ 7 & + & 0 & = \\ 9 & + & 0 & = \\ 6 & + & 2 & = \\ 3 & + & 1 & = \\ 6 & + & 3 & = \\ 4 & + & 5 & = \\ 2 & + & 7 & = \\ 6 & + & 2 & = \\ 9 & + & 0 & = \\ 2 & + & 2 & = \\ 1 & + & 2 & = \\ 5 & + & 4 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 0 & + & 2 & = & \\
 7 & + & 1 & = & \\
 2 & + & 7 & = & \\
 6 & + & 0 & = & \\
 1 & + & 2 & = & \\
 0 & + & 7 & = & \\
 6 & + & 2 & = & \\
 0 & + & 9 & = & \\
 5 & + & 0 & = & \\
 6 & + & 1 & = & \\
 3 & + & 0 & = & \\
 3 & + & 3 & = & \\
 4 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 2 & + & 6 & = & \\
 4 & + & 0 & = & \\
 7 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 7 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 1 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 0 & + & 6 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 2 & + & 7 & = & \\
 4 & + & 1 & = & \\
 4 & + & 3 & = & \\
 7 & + & 0 & = & \\
 6 & + & 2 & = & \\
 2 & + & 7 & = & \\
 1 & + & 7 & = & \\
 0 & + & 2 & = & \\
 0 & + & 3 & = & \\
 2 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 4 & = & \\
 0 & + & 6 & = & \\
 0 & + & 2 & = & \\
 5 & + & 0 & = & \\
 5 & + & 4 & = & \\
 1 & + & 7 & = & \\
 3 & + & 4 & = & \\
 4 & + & 0 & = & \\
 2 & + & 3 & = & \\
 4 & + & 3 & = & \\
 5 & + & 0 & = & \\
 5 & + & 4 & = & \\
 3 & + & 4 & = & \\
 4 & + & 4 & = & \\
 4 & + & 0 & = & \\
 1 & + & 6 & = & \\
 3 & + & 3 & = & \\
 2 & + & 3 & = & \\
 8 & + & 0 & = & \\
 3 & + & 6 & = & \\
 4 & + & 3 & = & \\
 6 & + & 1 & = & \\
 3 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 3 & + & 3 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 0 & + & 4 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 2 & + & 6 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 4 & + & 2 & = & \\
 5 & + & 4 & = & \\
 6 & + & 3 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 4 & = & \\ 3 & + & 0 & = & \\ 5 & + & 3 & = & \\ 3 & + & 5 & = & \\ 6 & + & 3 & = & \\ 0 & + & 5 & = & \\ 6 & + & 1 & = & \\ 0 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 6 & + & 1 & = & \\ 4 & + & 0 & = & \\ 3 & + & 1 & = & \\ 0 & + & 8 & = & \\ 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 4 & = & \\ 4 & + & 5 & = & \\ 8 & + & 1 & = & \\ 2 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 3 & + & 4 & = & \\ 2 & + & 3 & = & \\ 8 & + & 1 & = & \\ 0 & + & 6 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 5 & + & 2 & = & \\ 4 & + & 5 & = & \\ 7 & + & 1 & = & \\ 5 & + & 4 & = & \\ 4 & + & 0 & = & \\ 6 & + & 3 & = & \\ 5 & + & 1 & = & \\ 1 & + & 1 & = & \\ 0 & + & 6 & = & \\ 1 & + & 0 & = & \\ 6 & + & 2 & = & \\ 4 & + & 1 & = & \\ 3 & + & 6 & = & \\ 1 & + & 6 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 7 & + & 2 & = & \\ 4 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 9 & = & \\
 4 & + & 1 & = & \\
 5 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 7 & = & \\
 1 & + & 4 & = & \\
 1 & + & 3 & = & \\
 0 & + & 8 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 2 & = & \\
 7 & + & 2 & = & \\
 3 & + & 4 & = & \\
 7 & + & 1 & = & \\
 2 & + & 3 & = & \\
 7 & + & 1 & = & \\
 1 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 5 & + & 0 & = & \\
 2 & + & 3 & = & \\
 7 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 2 & + & 3 & = & \\
 2 & + & 1 & = & \\
 2 & + & 6 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 3 & + & 2 & = & \\
 2 & + & 4 & = & \\
 3 & + & 6 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 2 & = & \\
 2 & + & 5 & = & \\
 7 & + & 1 & = & \\
 4 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = \\
 3 & + & 0 & = \\
 7 & + & 1 & = \\
 1 & + & 4 & = \\
 7 & + & 0 & = \\
 2 & + & 2 & = \\
 5 & + & 4 & = \\
 9 & + & 0 & = \\
 0 & + & 6 & = \\
 8 & + & 0 & = \\
 0 & + & 7 & = \\
 9 & + & 0 & = \\
 8 & + & 1 & = \\
 7 & + & 0 & = \\
 1 & + & 2 & = \\
 5 & + & 2 & = \\
 5 & + & 0 & = \\
 2 & + & 0 & = \\
 6 & + & 3 & = \\
 6 & + & 3 & = \\
 0 & + & 2 & = \\
 9 & + & 0 & = \\
 3 & + & 4 & = \\
 7 & + & 1 & = \\
 0 & + & 4 & =
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = \\
 7 & + & 2 & = \\
 8 & + & 0 & = \\
 5 & + & 4 & = \\
 6 & + & 2 & = \\
 6 & + & 0 & = \\
 8 & + & 0 & = \\
 1 & + & 3 & = \\
 2 & + & 1 & = \\
 2 & + & 1 & = \\
 6 & + & 2 & = \\
 8 & + & 1 & = \\
 7 & + & 2 & = \\
 9 & + & 0 & = \\
 0 & + & 2 & = \\
 1 & + & 5 & = \\
 1 & + & 4 & = \\
 1 & + & 3 & = \\
 3 & + & 2 & = \\
 9 & + & 0 & = \\
 1 & + & 2 & = \\
 5 & + & 4 & = \\
 7 & + & 0 & = \\
 9 & + & 0 & = \\
 3 & + & 5 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 5 & + & 3 & = & \\
 2 & + & 0 & = & \\
 6 & + & 1 & = & \\
 0 & + & 2 & = & \\
 5 & + & 2 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 3 & + & 6 & = & \\
 0 & + & 5 & = & \\
 7 & + & 1 & = & \\
 2 & + & 6 & = & \\
 5 & + & 4 & = & \\
 4 & + & 3 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 3 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 0 & + & 6 & = & \\
 6 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 1 & = & \\
 6 & + & 3 & = & \\
 2 & + & 0 & = & \\
 2 & + & 5 & = & \\
 3 & + & 5 & = & \\
 5 & + & 0 & = & \\
 0 & + & 0 & = & \\
 0 & + & 1 & = & \\
 3 & + & 2 & = & \\
 0 & + & 9 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 7 & + & 0 & = & \\
 3 & + & 0 & = & \\
 6 & + & 1 & = & \\
 1 & + & 7 & = & \\
 3 & + & 3 & = & \\
 5 & + & 3 & = & \\
 3 & + & 3 & = & \\
 2 & + & 4 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 3 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 2 & + & 2 & = & \\
 6 & + & 1 & = & \\
 0 & + & 7 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 6 & + & 2 & = & \\
 3 & + & 4 & = & \\
 5 & + & 0 & = & \\
 0 & + & 5 & = & \\
 4 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 4 & = & \\
 4 & + & 3 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 6 & + & 2 & = & \\
 6 & + & 0 & = & \\
 3 & + & 0 & = & \\
 4 & + & 3 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 4 & + & 1 & = & \\
 7 & + & 0 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 0 & + & 8 & = & \\
 0 & + & 4 & = & \\
 1 & + & 7 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 7 & + & 0 & = & \\
 0 & + & 6 & = & \\
 2 & + & 1 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 2 & + & 1 & = & \\
 4 & + & 5 & = & \\
 0 & + & 0 & = & \\
 2 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 3 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 3 & = & \\
 2 & + & 3 & = & \\
 7 & + & 1 & = & \\
 1 & + & 8 & = & \\
 4 & + & 0 & = & \\
 3 & + & 2 & = & \\
 1 & + & 5 & = & \\
 2 & + & 3 & = & \\
 6 & + & 3 & = & \\
 3 & + & 2 & = & \\
 2 & + & 4 & = & \\
 2 & + & 5 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 3 & + & 2 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 7 & = & \\
 6 & + & 3 & = & \\
 5 & + & 3 & = & \\
 3 & + & 6 & = & \\
 6 & + & 3 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 3 & + & 4 & = & \\
 0 & + & 6 & = & \\
 0 & + & 3 & = & \\
 5 & + & 4 & = & \\
 7 & + & 0 & = & \\
 1 & + & 6 & = & \\
 5 & + & 0 & = & \\
 1 & + & 4 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 2 & + & 2 & = & \\
 1 & + & 2 & = & \\
 7 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 3 & + & 5 & = & \\
 7 & + & 2 & = & \\
 1 & + & 6 & = & \\
 0 & + & 0 & = & \\
 4 & + & 3 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 4 & = & \\
 1 & + & 3 & = & \\
 0 & + & 0 & = & \\
 4 & + & 4 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 1 & + & 0 & = & \\
 3 & + & 3 & = & \\
 0 & + & 6 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 2 & = & \\
 7 & + & 0 & = & \\
 0 & + & 1 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 6 & + & 1 & = & \\
 3 & + & 5 & = & \\
 2 & + & 2 & = & \\
 4 & + & 0 & = & \\
 2 & + & 4 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 8 & + & 1 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 2 & + & 1 & = & \\
 0 & + & 4 & = & \\
 1 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 3 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 3 & + & 6 & = & \\
 5 & + & 2 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 2 & + & 6 & = & \\
 4 & + & 5 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 4 & + & 4 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 3 & + & 5 & = & \\
 0 & + & 6 & = & \\
 8 & + & 1 & = & \\
 2 & + & 5 & = & \\
 3 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 2 & = & \\
 5 & + & 3 & = & \\
 6 & + & 1 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = & \\
 0 & + & 0 & = & \\
 0 & + & 9 & = & \\
 4 & + & 2 & = & \\
 0 & + & 4 & = & \\
 4 & + & 4 & = & \\
 2 & + & 7 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 0 & + & 2 & = & \\
 4 & + & 5 & = & \\
 1 & + & 2 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 2 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 0 & = & \\
 3 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 6 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 4 & + & 2 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 3 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 2 & + & 2 & = & \\
 5 & + & 3 & = & \\
 2 & + & 7 & = & \\
 5 & + & 2 & = & \\
 1 & + & 3 & = & \\
 2 & + & 1 & = & \\
 1 & + & 4 & = & \\
 7 & + & 2 & = & \\
 4 & + & 3 & = & \\
 5 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 2 & = & \\
 1 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 3 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 1 & + & 2 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 4 & + & 4 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 6 & = & \\
 2 & + & 1 & = & \\
 4 & + & 0 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 8 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 5 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 3 & + & 6 & = & \\
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 1 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 3 & = & \\ 7 & + & 2 & = & \\ 6 & + & 1 & = & \\ 3 & + & 5 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 7 & + & 0 & = & \\ 6 & + & 2 & = & \\ 7 & + & 1 & = & \\ 1 & + & 7 & = & \\ 5 & + & 3 & = & \\ 1 & + & 0 & = & \\ 7 & + & 0 & = & \\ 8 & + & 1 & = & \\ 2 & + & 6 & = & \\ 6 & + & 1 & = & \\ 2 & + & 6 & = & \\ 2 & + & 0 & = & \\ 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 5 & + & 4 & = & \\ 8 & + & 1 & = & \\ 6 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 0 & + & 6 & = & \\ 1 & + & 7 & = & \\ 7 & + & 2 & = & \\ 4 & + & 0 & = & \\ 6 & + & 0 & = & \\ 2 & + & 3 & = & \\ 4 & + & 2 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 8 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 5 & + & 0 & = & \\ 4 & + & 2 & = & \\ 2 & + & 2 & = & \\ 8 & + & 0 & = & \\ 0 & + & 4 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 7 & = & \\ 6 & + & 1 & = & \\ 0 & + & 6 & = & \\ 4 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 0 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 5 & + & 4 & = & \\
 2 & + & 3 & = & \\
 4 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 1 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 6 & = & \\
 5 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 2 & + & 6 & = & \\
 1 & + & 7 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 4 & + & 0 & = & \\
 3 & + & 0 & = & \\
 7 & + & 1 & = & \\
 0 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 4 & = & \\
 4 & + & 0 & = & \\
 1 & + & 8 & = & \\
 3 & + & 4 & = & \\
 1 & + & 8 & = & \\
 2 & + & 3 & = & \\
 5 & + & 0 & = & \\
 0 & + & 7 & = & \\
 8 & + & 0 & = & \\
 1 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 6 & = & \\
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 2 & = & \\
 3 & + & 0 & = & \\
 1 & + & 6 & = & \\
 4 & + & 4 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 0 & + & 0 & = & \\
 1 & + & 7 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 8 & = \\
 2 & + & 3 & = \\
 7 & + & 1 & = \\
 2 & + & 1 & = \\
 4 & + & 2 & = \\
 9 & + & 0 & = \\
 7 & + & 0 & = \\
 1 & + & 7 & = \\
 5 & + & 1 & = \\
 7 & + & 1 & = \\
 9 & + & 0 & = \\
 0 & + & 0 & = \\
 0 & + & 1 & = \\
 8 & + & 0 & = \\
 0 & + & 0 & = \\
 5 & + & 0 & = \\
 2 & + & 2 & = \\
 1 & + & 4 & = \\
 7 & + & 0 & = \\
 6 & + & 1 & = \\
 1 & + & 6 & = \\
 1 & + & 8 & = \\
 3 & + & 3 & = \\
 2 & + & 1 & = \\
 6 & + & 0 & =
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 1 & = \\
 4 & + & 1 & = \\
 5 & + & 3 & = \\
 9 & + & 0 & = \\
 5 & + & 2 & = \\
 9 & + & 0 & = \\
 1 & + & 6 & = \\
 0 & + & 4 & = \\
 5 & + & 1 & = \\
 6 & + & 1 & = \\
 9 & + & 0 & = \\
 2 & + & 7 & = \\
 0 & + & 2 & = \\
 6 & + & 2 & = \\
 2 & + & 0 & = \\
 7 & + & 2 & = \\
 7 & + & 0 & = \\
 1 & + & 1 & = \\
 8 & + & 0 & = \\
 9 & + & 0 & = \\
 0 & + & 4 & = \\
 9 & + & 0 & = \\
 1 & + & 4 & = \\
 3 & + & 3 & = \\
 3 & + & 1 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 4 & + & 4 & = & \\
 4 & + & 0 & = & \\
 3 & + & 3 & = & \\
 2 & + & 3 & = & \\
 2 & + & 6 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 0 & + & 7 & = & \\
 1 & + & 5 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 6 & + & 2 & = & \\
 5 & + & 0 & = & \\
 2 & + & 5 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 3 & = & \\
 1 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 4 & + & 5 & = & \\
 3 & + & 4 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 5 & + & 0 & = & \\
 3 & + & 4 & = & \\
 8 & + & 0 & = & \\
 2 & + & 6 & = & \\
 2 & + & 2 & = & \\
 4 & + & 1 & = & \\
 4 & + & 1 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 0 & + & 4 & = & \\
 2 & + & 4 & = & \\
 1 & + & 4 & = & \\
 3 & + & 3 & = & \\
 6 & + & 1 & = & \\
 0 & + & 0 & = & \\
 5 & + & 3 & = & \\
 2 & + & 0 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 1 & + & 0 & = & \\
 7 & + & 1 & = & \\
 2 & + & 2 & = & \\
 0 & + & 4 & = & \\
 5 & + & 3 & = & \\
 6 & + & 2 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 2 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 3 & + & 4 & = & \\
 2 & + & 1 & = & \\
 1 & + & 3 & = & \\
 0 & + & 4 & = & \\
 3 & + & 3 & = & \\
 7 & + & 1 & = & \\
 3 & + & 5 & = & \\
 0 & + & 3 & = & \\
 0 & + & 2 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 4 & + & 5 & = & \\
 3 & + & 3 & = & \\
 4 & + & 3 & = & \\
 1 & + & 2 & = & \\
 2 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 5 & + & 1 & = \\ 3 & + & 1 & = \\ 0 & + & 7 & = \\ 9 & + & 0 & = \\ 5 & + & 0 & = \\ 2 & + & 5 & = \\ 7 & + & 0 & = \\ 9 & + & 0 & = \\ 4 & + & 1 & = \\ 2 & + & 5 & = \\ 0 & + & 1 & = \\ 2 & + & 0 & = \\ 0 & + & 1 & = \\ 0 & + & 3 & = \\ 7 & + & 2 & = \\ 2 & + & 6 & = \\ 3 & + & 0 & = \\ 7 & + & 0 & = \\ 2 & + & 4 & = \\ 3 & + & 6 & = \\ 1 & + & 8 & = \\ 9 & + & 0 & = \\ 5 & + & 4 & = \\ 0 & + & 6 & = \\ 3 & + & 0 & = \end{array}$$

$$\begin{array}{rcll} 3 & + & 6 & = \\ 4 & + & 4 & = \\ 7 & + & 1 & = \\ 4 & + & 5 & = \\ 5 & + & 4 & = \\ 7 & + & 0 & = \\ 4 & + & 4 & = \\ 7 & + & 0 & = \\ 9 & + & 0 & = \\ 1 & + & 3 & = \\ 8 & + & 1 & = \\ 6 & + & 0 & = \\ 3 & + & 5 & = \\ 3 & + & 6 & = \\ 7 & + & 2 & = \\ 3 & + & 4 & = \\ 3 & + & 1 & = \\ 4 & + & 5 & = \\ 5 & + & 2 & = \\ 1 & + & 6 & = \\ 5 & + & 2 & = \\ 7 & + & 0 & = \\ 9 & + & 0 & = \\ 5 & + & 1 & = \\ 1 & + & 2 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = \\
 5 & + & 4 & = \\
 8 & + & 1 & = \\
 0 & + & 5 & = \\
 7 & + & 0 & = \\
 3 & + & 3 & = \\
 7 & + & 2 & = \\
 7 & + & 1 & = \\
 9 & + & 0 & = \\
 8 & + & 0 & = \\
 0 & + & 5 & = \\
 9 & + & 0 & = \\
 7 & + & 1 & = \\
 1 & + & 6 & = \\
 3 & + & 0 & = \\
 1 & + & 7 & = \\
 3 & + & 6 & = \\
 7 & + & 2 & = \\
 1 & + & 1 & = \\
 2 & + & 4 & = \\
 1 & + & 3 & = \\
 8 & + & 1 & = \\
 8 & + & 0 & = \\
 7 & + & 1 & = \\
 0 & + & 3 & =
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 6 & = \\
 6 & + & 0 & = \\
 0 & + & 9 & = \\
 4 & + & 0 & = \\
 1 & + & 6 & = \\
 0 & + & 8 & = \\
 3 & + & 0 & = \\
 1 & + & 7 & = \\
 0 & + & 6 & = \\
 3 & + & 0 & = \\
 0 & + & 9 & = \\
 6 & + & 0 & = \\
 9 & + & 0 & = \\
 5 & + & 1 & = \\
 7 & + & 1 & = \\
 9 & + & 0 & = \\
 0 & + & 4 & = \\
 0 & + & 2 & = \\
 3 & + & 2 & = \\
 7 & + & 2 & = \\
 5 & + & 1 & = \\
 4 & + & 4 & = \\
 6 & + & 2 & = \\
 5 & + & 1 & = \\
 1 & + & 1 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 1 & + & 5 & = \\ 0 & + & 7 & = \\ 7 & + & 0 & = \\ 8 & + & 0 & = \\ 8 & + & 0 & = \\ 4 & + & 0 & = \\ 6 & + & 1 & = \\ 7 & + & 1 & = \\ 7 & + & 1 & = \\ 4 & + & 4 & = \\ 0 & + & 0 & = \\ 0 & + & 8 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 6 & + & 0 & = \\ 3 & + & 1 & = \\ 3 & + & 2 & = \\ 6 & + & 0 & = \\ 8 & + & 0 & = \\ 9 & + & 0 & = \\ 0 & + & 8 & = \\ 0 & + & 5 & = \\ 1 & + & 5 & = \\ 6 & + & 2 & = \\ 1 & + & 3 & = \end{array}$$

$$\begin{array}{rcll} 8 & + & 1 & = \\ 6 & + & 2 & = \\ 4 & + & 3 & = \\ 5 & + & 3 & = \\ 4 & + & 4 & = \\ 3 & + & 3 & = \\ 4 & + & 0 & = \\ 6 & + & 3 & = \\ 9 & + & 0 & = \\ 0 & + & 9 & = \\ 3 & + & 1 & = \\ 7 & + & 1 & = \\ 7 & + & 2 & = \\ 0 & + & 7 & = \\ 5 & + & 1 & = \\ 8 & + & 1 & = \\ 6 & + & 1 & = \\ 4 & + & 0 & = \\ 9 & + & 0 & = \\ 2 & + & 6 & = \\ 3 & + & 0 & = \\ 3 & + & 4 & = \\ 8 & + & 1 & = \\ 7 & + & 0 & = \\ 1 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 7 & = & \\ 4 & + & 1 & = & \\ 4 & + & 5 & = & \\ 4 & + & 1 & = & \\ 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 1 & + & 3 & = & \\ 3 & + & 0 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 4 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 4 & = & \\ 2 & + & 2 & = & \\ 3 & + & 6 & = & \\ 4 & + & 5 & = & \\ 2 & + & 0 & = & \\ 0 & + & 8 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 1 & = & \\ 7 & + & 0 & = & \\ 1 & + & 6 & = & \\ 6 & + & 3 & = & \\ 3 & + & 2 & = & \\ 0 & + & 0 & = & \\ 2 & + & 3 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 8 & + & 1 & = & \\ 1 & + & 2 & = & \\ 0 & + & 4 & = & \\ 1 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 3 & + & 0 & = & \\ 6 & + & 2 & = & \\ 5 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 1 & = & \\ 4 & + & 4 & = & \\ 3 & + & 1 & = & \\ 2 & + & 0 & = & \\ 1 & + & 1 & = & \\ 5 & + & 4 & = & \\ 1 & + & 8 & = & \\ 6 & + & 2 & = & \\ 6 & + & 3 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 3 & + & 1 & = & \\ 6 & + & 1 & = & \\ 3 & + & 3 & = & \\ 7 & + & 2 & = & \\ 3 & + & 4 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 3 & = & \\ 0 & + & 0 & = & \\ 5 & + & 3 & = & \\ 4 & + & 4 & = & \\ 1 & + & 3 & = & \\ 4 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 0 & = & \\ 6 & + & 3 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 2 & + & 3 & = & \\ 4 & + & 4 & = & \\ 1 & + & 5 & = & \\ 5 & + & 3 & = & \\ 5 & + & 2 & = & \\ 8 & + & 0 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 4 & + & 3 & = & \\ 0 & + & 2 & = & \\ 1 & + & 3 & = & \\ 7 & + & 1 & = & \\ 2 & + & 5 & = & \\ 8 & + & 0 & = & \\ 0 & + & 5 & = & \\ 7 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 3 & = & \\ 2 & + & 7 & = & \\ 3 & + & 6 & = & \\ 6 & + & 1 & = & \\ 4 & + & 1 & = & \\ 2 & + & 7 & = & \\ 2 & + & 6 & = & \\ 5 & + & 1 & = & \\ 1 & + & 0 & = & \\ 0 & + & 5 & = & \\ 2 & + & 3 & = & \\ 2 & + & 2 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 1 & + & 2 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 6 & = & \\ 6 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 4 & + & 2 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 6 & = & \\ 5 & + & 3 & = & \\ 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 2 & + & 1 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 7 & = & \\ 0 & + & 4 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \\ 3 & + & 6 & = & \\ 4 & + & 5 & = & \\ 4 & + & 2 & = & \\ 4 & + & 0 & = & \\ 0 & + & 1 & = & \\ 1 & + & 4 & = & \\ 4 & + & 5 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 2 & + & 2 & = & \\
 6 & + & 2 & = & \\
 5 & + & 1 & = & \\
 3 & + & 3 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 1 & = & \\
 1 & + & 7 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 8 & + & 0 & = & \\
 3 & + & 4 & = & \\
 2 & + & 2 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 3 & + & 6 & = & \\
 5 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 6 & = & \\
 1 & + & 2 & = & \\
 3 & + & 0 & = & \\
 0 & + & 0 & = & \\
 2 & + & 5 & = & \\
 1 & + & 0 & = & \\
 4 & + & 5 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 4 & + & 3 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 0 & = & \\
 1 & + & 0 & = & \\
 5 & + & 3 & = & \\
 4 & + & 1 & = & \\
 7 & + & 2 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 0 & + & 2 & = & \\
 2 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 5 & + & 0 & = & \\ 0 & + & 6 & = & \\ 0 & + & 0 & = & \\ 8 & + & 1 & = & \\ 6 & + & 0 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 1 & + & 3 & = & \\ 5 & + & 4 & = & \\ 2 & + & 5 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 4 & + & 0 & = & \\ 2 & + & 3 & = & \\ 5 & + & 0 & = & \\ 7 & + & 2 & = & \\ 0 & + & 9 & = & \\ 0 & + & 2 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 1 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 1 & + & 5 & = & \\ 0 & + & 4 & = & \\ 1 & + & 3 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 1 & + & 4 & = & \\ 3 & + & 3 & = & \\ 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 6 & + & 2 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 8 & + & 1 & = & \\ 0 & + & 4 & = & \\ 0 & + & 6 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 3 & + & 1 & = & \\ 7 & + & 2 & = & \\ 2 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 3 & = & \\
 3 & + & 4 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 7 & + & 2 & = & \\
 0 & + & 1 & = & \\
 3 & + & 4 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 5 & = & \\
 3 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 5 & = & \\
 5 & + & 3 & = & \\
 4 & + & 1 & = & \\
 7 & + & 2 & = & \\
 2 & + & 4 & = & \\
 3 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 4 & = & \\
 4 & + & 3 & = & \\
 3 & + & 5 & = & \\
 2 & + & 4 & = & \\
 2 & + & 1 & = & \\
 7 & + & 1 & = & \\
 3 & + & 2 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 4 & + & 1 & = & \\
 5 & + & 1 & = & \\
 5 & + & 0 & = & \\
 1 & + & 7 & = & \\
 4 & + & 1 & = & \\
 2 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 5 & = & \\
 3 & + & 0 & = & \\
 1 & + & 6 & = & \\
 5 & + & 0 & = & \\
 2 & + & 0 & = & \\
 3 & + & 0 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 8 & = & \\
 5 & + & 2 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 1 & + & 8 & = & \\
 2 & + & 0 & = & \\
 7 & + & 0 & = & \\
 5 & + & 4 & = & \\
 3 & + & 1 & = & \\
 4 & + & 4 & = & \\
 3 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 5 & + & 0 & = & \\
 5 & + & 3 & = & \\
 3 & + & 2 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 0 & = & \\
 0 & + & 3 & = & \\
 6 & + & 3 & = & \\
 4 & + & 3 & = & \\
 0 & + & 7 & = & \\
 4 & + & 4 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 1 & + & 4 & = & \\
 3 & + & 5 & = & \\
 1 & + & 8 & = & \\
 3 & + & 3 & = & \\
 1 & + & 4 & = & \\
 8 & + & 1 & = & \\
 3 & + & 3 & = & \\
 7 & + & 0 & = & \\
 0 & + & 0 & = & \\
 4 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 2 & + & 2 & = & \\
 1 & + & 3 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = & \\
 0 & + & 4 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 8 & + & 0 & = & \\
 3 & + & 4 & = & \\
 0 & + & 2 & = & \\
 3 & + & 3 & = & \\
 5 & + & 2 & = & \\
 0 & + & 3 & = & \\
 3 & + & 6 & = & \\
 2 & + & 2 & = & \\
 5 & + & 1 & = & \\
 6 & + & 3 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 3 & + & 2 & = & \\
 5 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 2 & + & 5 & = & \\
 3 & + & 4 & = & \\
 6 & + & 2 & = & \\
 0 & + & 3 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 1 & = & \\
 4 & + & 4 & = & \\
 4 & + & 5 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 3 & = & \\
 2 & + & 2 & = & \\
 3 & + & 5 & = & \\
 3 & + & 5 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 0 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 4 & + & 5 & = & \\ 2 & + & 4 & = & \\ 5 & + & 3 & = & \\ 1 & + & 2 & = & \\ 1 & + & 4 & = & \\ 5 & + & 4 & = & \\ 6 & + & 2 & = & \\ 6 & + & 2 & = & \\ 0 & + & 0 & = & \\ 4 & + & 1 & = & \\ 4 & + & 0 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 5 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 5 & = & \\ 5 & + & 2 & = & \\ 5 & + & 4 & = & \\ 8 & + & 1 & = & \\ 2 & + & 1 & = & \\ 0 & + & 8 & = & \\ 8 & + & 0 & = & \\ 3 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 5 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 5 & + & 3 & = & \\ 2 & + & 3 & = & \\ 4 & + & 5 & = & \\ 3 & + & 0 & = & \\ 7 & + & 1 & = & \\ 1 & + & 0 & = & \\ 3 & + & 1 & = & \\ 3 & + & 5 & = & \\ 2 & + & 2 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \\ 0 & + & 9 & = & \\ 1 & + & 0 & = & \\ 1 & + & 5 & = & \\ 9 & + & 0 & = & \\ 0 & + & 0 & = & \\ 2 & + & 2 & = & \\ 4 & + & 0 & = & \\ 2 & + & 6 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 9 & = & \\ 7 & + & 0 & = & \\ 8 & + & 1 & = & \\ 0 & + & 8 & = & \\ 1 & + & 4 & = & \\ 3 & + & 0 & = & \\ 3 & + & 2 & = & \\ 5 & + & 2 & = & \\ 2 & + & 2 & = & \\ 5 & + & 3 & = & \\ 5 & + & 3 & = & \\ 6 & + & 2 & = & \\ 7 & + & 2 & = & \\ 7 & + & 2 & = & \\ 5 & + & 0 & = & \\ 4 & + & 4 & = & \\ 6 & + & 2 & = & \\ 7 & + & 0 & = & \\ 1 & + & 5 & = & \\ 8 & + & 0 & = & \\ 3 & + & 5 & = & \\ 3 & + & 4 & = & \\ 6 & + & 1 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 2 & = & \\ 3 & + & 1 & = & \\ 5 & + & 4 & = & \\ 8 & + & 1 & = & \\ 2 & + & 0 & = & \\ 8 & + & 1 & = & \\ 5 & + & 4 & = & \\ 1 & + & 8 & = & \\ 3 & + & 5 & = & \\ 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 8 & + & 1 & = & \\ 1 & + & 7 & = & \\ 0 & + & 0 & = & \\ 5 & + & 2 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \\ 1 & + & 7 & = & \\ 9 & + & 0 & = & \\ 4 & + & 0 & = & \\ 0 & + & 4 & = & \\ 3 & + & 2 & = & \\ 0 & + & 3 & = & \\ 5 & + & 1 & = & \\ 3 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 1 & + & 6 & = & \\
 5 & + & 0 & = & \\
 2 & + & 1 & = & \\
 2 & + & 1 & = & \\
 0 & + & 4 & = & \\
 1 & + & 2 & = & \\
 1 & + & 3 & = & \\
 4 & + & 2 & = & \\
 0 & + & 6 & = & \\
 4 & + & 3 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 8 & = & \\
 4 & + & 5 & = & \\
 7 & + & 2 & = & \\
 6 & + & 1 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 2 & + & 3 & = & \\
 1 & + & 0 & = & \\
 3 & + & 4 & = & \\
 3 & + & 0 & = & \\
 0 & + & 2 & = & \\
 6 & + & 3 & = & \\
 1 & + & 7 & = & \\
 2 & + & 6 & = & \\
 3 & + & 1 & = & \\
 6 & + & 1 & = & \\
 6 & + & 3 & = & \\
 5 & + & 3 & = & \\
 1 & + & 6 & = & \\
 2 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 7 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 2 & + & 0 & = & \\ 3 & + & 1 & = & \\ 5 & + & 3 & = & \\ 6 & + & 0 & = & \\ 7 & + & 1 & = & \\ 6 & + & 3 & = & \\ 0 & + & 3 & = & \\ 5 & + & 3 & = & \\ 1 & + & 8 & = & \\ 0 & + & 8 & = & \\ 1 & + & 8 & = & \\ 0 & + & 8 & = & \\ 5 & + & 3 & = & \\ 0 & + & 6 & = & \\ 0 & + & 1 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 8 & + & 1 & = & \\ 2 & + & 2 & = & \\ 4 & + & 2 & = & \\ 4 & + & 4 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 2 & + & 7 & = & \\ 4 & + & 1 & = & \\ 2 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 1 & = & \\ 5 & + & 1 & = & \\ 8 & + & 0 & = & \\ 4 & + & 1 & = & \\ 8 & + & 1 & = & \\ 3 & + & 4 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 4 & + & 4 & = & \\ 1 & + & 7 & = & \\ 9 & + & 0 & = & \\ 1 & + & 8 & = & \\ 0 & + & 9 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 6 & + & 1 & = & \\ 7 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 0 & + & 4 & = & \\
 2 & + & 5 & = & \\
 2 & + & 7 & = & \\
 3 & + & 0 & = & \\
 7 & + & 1 & = & \\
 4 & + & 1 & = & \\
 0 & + & 1 & = & \\
 3 & + & 3 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 0 & + & 1 & = & \\
 2 & + & 4 & = & \\
 1 & + & 6 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 2 & = & \\
 5 & + & 1 & = & \\
 2 & + & 3 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 1 & = & \\
 8 & + & 1 & = & \\
 0 & + & 6 & = & \\
 5 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 8 & = & \\
 0 & + & 9 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 2 & + & 5 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 1 & = & \\
 0 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 2 & + & 2 & = & \\ 7 & + & 1 & = & \\ 1 & + & 7 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 2 & + & 0 & = & \\ 2 & + & 4 & = & \\ 4 & + & 3 & = & \\ 0 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \\ 4 & + & 2 & = & \\ 2 & + & 2 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 3 & + & 5 & = & \\ 0 & + & 4 & = & \\ 1 & + & 6 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 4 & = & \\ 8 & + & 0 & = & \\ 3 & + & 4 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 2 & = & \\ 3 & + & 1 & = & \\ 5 & + & 1 & = & \\ 3 & + & 2 & = & \\ 0 & + & 5 & = & \\ 8 & + & 1 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 2 & + & 4 & = & \\ 4 & + & 2 & = & \\ 6 & + & 0 & = & \\ 6 & + & 1 & = & \\ 2 & + & 4 & = & \\ 3 & + & 6 & = & \\ 3 & + & 0 & = & \\ 6 & + & 2 & = & \\ 6 & + & 2 & = & \\ 3 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 1 & + & 8 & = & \\ 1 & + & 4 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 2 & + & 5 & = & \\ 4 & + & 2 & = & \\ 7 & + & 2 & = & \\ 1 & + & 4 & = & \\ 7 & + & 1 & = & \\ 8 & + & 1 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \\ 2 & + & 2 & = & \\ 0 & + & 1 & = & \\ 6 & + & 3 & = & \\ 4 & + & 2 & = & \\ 3 & + & 5 & = & \\ 7 & + & 0 & = & \\ 5 & + & 1 & = & \\ 4 & + & 2 & = & \\ 1 & + & 3 & = & \\ 0 & + & 6 & = & \end{array}$$

$$\begin{array}{rclcl} 1 & + & 6 & = & \\ 1 & + & 7 & = & \\ 0 & + & 7 & = & \\ 4 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 0 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 4 & + & 5 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 6 & = & \\ 5 & + & 2 & = & \\ 4 & + & 0 & = & \\ 1 & + & 5 & = & \\ 8 & + & 0 & = & \\ 0 & + & 5 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 5 & = & \\ 1 & + & 6 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \\ 4 & + & 5 & = & \\ 8 & + & 1 & = & \\ 2 & + & 1 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 4 & + & 1 & = & \\ 7 & + & 2 & = & \\ 4 & + & 1 & = & \\ 4 & + & 2 & = & \\ 0 & + & 3 & = & \\ 4 & + & 1 & = & \\ 7 & + & 1 & = & \\ 5 & + & 1 & = & \\ 4 & + & 4 & = & \\ 3 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 1 & + & 0 & = & \\ 6 & + & 3 & = & \\ 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 7 & + & 1 & = & \\ 0 & + & 9 & = & \\ 7 & + & 2 & = & \\ 3 & + & 4 & = & \\ 3 & + & 2 & = & \\ 2 & + & 3 & = & \\ 1 & + & 6 & = & \\ 7 & + & 1 & = & \\ 4 & + & 5 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 5 & = & \\ 6 & + & 1 & = & \\ 7 & + & 1 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 1 & + & 4 & = & \\
 2 & + & 3 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 0 & + & 2 & = & \\
 2 & + & 4 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 4 & + & 2 & = & \\
 1 & + & 0 & = & \\
 4 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 4 & = & \\
 7 & + & 2 & = & \\
 4 & + & 3 & = & \\
 5 & + & 1 & = & \\
 0 & + & 0 & = & \\
 0 & + & 8 & = & \\
 4 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 4 & + & 4 & = & \\
 1 & + & 0 & = & \\
 0 & + & 9 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 2 & + & 3 & = & \\
 0 & + & 0 & = & \\
 0 & + & 6 & = & \\
 0 & + & 0 & = & \\
 2 & + & 4 & = & \\
 5 & + & 0 & = & \\
 1 & + & 6 & = & \\
 4 & + & 4 & = & \\
 4 & + & 2 & = & \\
 3 & + & 4 & = & \\
 8 & + & 1 & = & \\
 0 & + & 6 & = & \\
 7 & + & 2 & = & \\
 4 & + & 3 & = & \\
 3 & + & 6 & = & \\
 2 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 0 & = & \\ 7 & + & 1 & = & \\ 3 & + & 4 & = & \\ 3 & + & 3 & = & \\ 0 & + & 1 & = & \\ 4 & + & 1 & = & \\ 2 & + & 0 & = & \\ 4 & + & 0 & = & \\ 0 & + & 3 & = & \\ 4 & + & 1 & = & \\ 3 & + & 4 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 7 & = & \\ 0 & + & 4 & = & \\ 6 & + & 1 & = & \\ 0 & + & 6 & = & \\ 1 & + & 8 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 2 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 5 & + & 1 & = & \\ 4 & + & 4 & = & \\ 5 & + & 2 & = & \\ 0 & + & 1 & = & \\ 1 & + & 1 & = & \\ 2 & + & 4 & = & \\ 0 & + & 6 & = & \\ 7 & + & 1 & = & \\ 3 & + & 3 & = & \\ 1 & + & 2 & = & \\ 5 & + & 3 & = & \\ 4 & + & 5 & = & \\ 5 & + & 4 & = & \\ 6 & + & 0 & = & \\ 7 & + & 0 & = & \\ 7 & + & 1 & = & \\ 5 & + & 1 & = & \\ 8 & + & 0 & = & \\ 0 & + & 9 & = & \\ 8 & + & 1 & = & \\ 0 & + & 1 & = & \\ 5 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 7 & + & 0 & = \\ 6 & + & 0 & = \\ 6 & + & 2 & = \\ 4 & + & 3 & = \\ 2 & + & 3 & = \\ 1 & + & 7 & = \\ 2 & + & 6 & = \\ 5 & + & 4 & = \\ 2 & + & 6 & = \\ 3 & + & 1 & = \\ 3 & + & 4 & = \\ 7 & + & 2 & = \\ 9 & + & 0 & = \\ 8 & + & 0 & = \\ 8 & + & 1 & = \\ 6 & + & 1 & = \\ 2 & + & 7 & = \\ 4 & + & 3 & = \\ 3 & + & 1 & = \\ 8 & + & 0 & = \\ 4 & + & 2 & = \\ 7 & + & 1 & = \\ 7 & + & 1 & = \\ 7 & + & 1 & = \\ 2 & + & 0 & = \end{array}$$

$$\begin{array}{rcll} 0 & + & 5 & = \\ 3 & + & 2 & = \\ 9 & + & 0 & = \\ 2 & + & 7 & = \\ 7 & + & 1 & = \\ 2 & + & 4 & = \\ 4 & + & 1 & = \\ 3 & + & 3 & = \\ 9 & + & 0 & = \\ 0 & + & 9 & = \\ 7 & + & 0 & = \\ 2 & + & 1 & = \\ 3 & + & 1 & = \\ 1 & + & 5 & = \\ 9 & + & 0 & = \\ 8 & + & 1 & = \\ 0 & + & 3 & = \\ 8 & + & 1 & = \\ 7 & + & 1 & = \\ 0 & + & 9 & = \\ 8 & + & 0 & = \\ 7 & + & 2 & = \\ 8 & + & 1 & = \\ 7 & + & 0 & = \\ 9 & + & 0 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 1 & + & 2 & = & \\ 2 & + & 5 & = & \\ 3 & + & 5 & = & \\ 6 & + & 1 & = & \\ 0 & + & 3 & = & \\ 1 & + & 4 & = & \\ 4 & + & 3 & = & \\ 8 & + & 1 & = & \\ 6 & + & 2 & = & \\ 5 & + & 1 & = & \\ 3 & + & 4 & = & \\ 8 & + & 1 & = & \\ 5 & + & 1 & = & \\ 2 & + & 0 & = & \\ 1 & + & 2 & = & \\ 1 & + & 4 & = & \\ 4 & + & 3 & = & \\ 4 & + & 2 & = & \\ 1 & + & 5 & = & \\ 9 & + & 0 & = & \\ 2 & + & 7 & = & \\ 5 & + & 2 & = & \\ 2 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 5 & = & \\ 0 & + & 6 & = & \\ 1 & + & 5 & = & \\ 3 & + & 6 & = & \\ 7 & + & 1 & = & \\ 6 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 2 & = & \\ 3 & + & 1 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \\ 0 & + & 8 & = & \\ 1 & + & 8 & = & \\ 6 & + & 0 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 4 & = & \\ 4 & + & 1 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 6 & + & 2 & = & \\ 0 & + & 4 & = & \\ 1 & + & 6 & = & \\ 8 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 6 & + & 2 & = & \\
 4 & + & 2 & = & \\
 0 & + & 3 & = & \\
 4 & + & 4 & = & \\
 1 & + & 4 & = & \\
 4 & + & 2 & = & \\
 0 & + & 4 & = & \\
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 6 & + & 2 & = & \\
 4 & + & 1 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 2 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 2 & + & 4 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 1 & = & \\
 4 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 0 & + & 8 & = & \\
 1 & + & 8 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 3 & + & 5 & = & \\
 4 & + & 0 & = & \\
 2 & + & 7 & = & \\
 0 & + & 2 & = & \\
 8 & + & 1 & = & \\
 5 & + & 4 & = & \\
 1 & + & 5 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 2 & = & \\
 4 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 0 & + & 4 & = & \\
 6 & + & 3 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 0 & + & 9 & = & \\
 4 & + & 2 & = & \\
 6 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 5 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 6 & + & 1 & = & \\
 2 & + & 3 & = & \\
 1 & + & 2 & = & \\
 2 & + & 2 & = & \\
 6 & + & 3 & = & \\
 4 & + & 4 & = & \\
 0 & + & 9 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 4 & = & \\
 6 & + & 1 & = & \\
 0 & + & 3 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 6 & = & \\
 2 & + & 1 & = & \\
 6 & + & 0 & = & \\
 1 & + & 5 & = & \\
 2 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 1 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 6 & + & 1 & = & \\
 1 & + & 8 & = & \\
 3 & + & 6 & = & \\
 5 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 1 & = & \\ 3 & + & 3 & = & \\ 3 & + & 5 & = & \\ 3 & + & 2 & = & \\ 5 & + & 0 & = & \\ 1 & + & 4 & = & \\ 8 & + & 0 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 3 & = & \\ 2 & + & 6 & = & \\ 6 & + & 3 & = & \\ 5 & + & 1 & = & \\ 1 & + & 1 & = & \\ 3 & + & 3 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 2 & + & 2 & = & \\ 3 & + & 5 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 9 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 1 & = & \\ 3 & + & 5 & = & \\ 3 & + & 5 & = & \\ 3 & + & 0 & = & \\ 3 & + & 1 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 2 & + & 3 & = & \\ 4 & + & 1 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 4 & + & 5 & = & \\ 2 & + & 6 & = & \\ 1 & + & 2 & = & \\ 0 & + & 6 & = & \\ 1 & + & 2 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \\ 7 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 3 & + & 6 & = & \\
 3 & + & 6 & = & \\
 1 & + & 5 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 2 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 3 & + & 2 & = & \\
 6 & + & 0 & = & \\
 3 & + & 1 & = & \\
 6 & + & 1 & = & \\
 6 & + & 1 & = & \\
 3 & + & 1 & = & \\
 2 & + & 3 & = & \\
 3 & + & 6 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 3 & = & \\
 1 & + & 3 & = & \\
 7 & + & 0 & = & \\
 0 & + & 8 & = & \\
 4 & + & 2 & = & \\
 7 & + & 2 & = & \\
 1 & + & 0 & = & \\
 2 & + & 0 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 7 & = & \\
 2 & + & 2 & = & \\
 7 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 0 & = & \\ 4 & + & 2 & = & \\ 2 & + & 7 & = & \\ 2 & + & 7 & = & \\ 0 & + & 2 & = & \\ 3 & + & 0 & = & \\ 3 & + & 0 & = & \\ 2 & + & 7 & = & \\ 5 & + & 2 & = & \\ 2 & + & 3 & = & \\ 5 & + & 3 & = & \\ 6 & + & 0 & = & \\ 2 & + & 5 & = & \\ 6 & + & 3 & = & \\ 5 & + & 3 & = & \\ 7 & + & 0 & = & \\ 1 & + & 4 & = & \\ 6 & + & 2 & = & \\ 6 & + & 3 & = & \\ 4 & + & 2 & = & \\ 4 & + & 2 & = & \\ 0 & + & 1 & = & \\ 2 & + & 4 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 1 & + & 2 & = & \\ 4 & + & 0 & = & \\ 7 & + & 1 & = & \\ 7 & + & 0 & = & \\ 1 & + & 5 & = & \\ 2 & + & 6 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 5 & + & 3 & = & \\ 2 & + & 5 & = & \\ 9 & + & 0 & = & \\ 0 & + & 0 & = & \\ 4 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 7 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 3 & + & 6 & = & \\ 7 & + & 0 & = & \\ 4 & + & 2 & = & \\ 6 & + & 3 & = & \\ 6 & + & 2 & = & \\ 2 & + & 6 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 5 & = & \\
 7 & + & 1 & = & \\
 4 & + & 1 & = & \\
 2 & + & 4 & = & \\
 2 & + & 0 & = & \\
 1 & + & 7 & = & \\
 2 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 3 & + & 1 & = & \\
 0 & + & 0 & = & \\
 3 & + & 3 & = & \\
 7 & + & 1 & = & \\
 1 & + & 1 & = & \\
 7 & + & 0 & = & \\
 0 & + & 1 & = & \\
 0 & + & 9 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 2 & = & \\
 0 & + & 5 & = & \\
 2 & + & 6 & = & \\
 7 & + & 2 & = & \\
 1 & + & 1 & = & \\
 4 & + & 2 & = & \\
 1 & + & 8 & = & \\
 8 & + & 1 & = & \\
 4 & + & 1 & = & \\
 1 & + & 3 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 4 & + & 4 & = & \\
 0 & + & 7 & = & \\
 6 & + & 0 & = & \\
 4 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 2 & = & \\
 2 & + & 1 & = & \\
 0 & + & 7 & = & \\
 1 & + & 2 & = & \\
 4 & + & 3 & = & \\
 2 & + & 3 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 2 & = & \\
 5 & + & 0 & = & \\
 6 & + & 1 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 3 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 3 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 1 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 3 & = & \\
 0 & + & 3 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 0 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 6 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 1 & + & 5 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 7 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 2 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 1 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 0 & + & 2 & = & \\
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 5 & + & 3 & = & \\
 5 & + & 0 & = & \\
 3 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 1 & + & 5 & = & \\
 8 & + & 0 & = & \\
 1 & + & 2 & = & \\
 5 & + & 0 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 2 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 4 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 5 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 3 & + & 3 & = & \\
 4 & + & 1 & = & \\
 4 & + & 2 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 5 & + & 4 & = & \\
 5 & + & 0 & = & \\
 0 & + & 6 & = & \\
 4 & + & 4 & = & \\
 7 & + & 1 & = & \\
 2 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 6 & = & \\ 3 & + & 1 & = & \\ 5 & + & 1 & = & \\ 2 & + & 1 & = & \\ 3 & + & 2 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 3 & = & \\ 3 & + & 5 & = & \\ 0 & + & 1 & = & \\ 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 1 & + & 0 & = & \\ 3 & + & 2 & = & \\ 9 & + & 0 & = & \\ 3 & + & 3 & = & \\ 5 & + & 4 & = & \\ 5 & + & 4 & = & \\ 4 & + & 4 & = & \\ 2 & + & 0 & = & \\ 8 & + & 0 & = & \\ 5 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 5 & = & \\ 3 & + & 5 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 1 & + & 5 & = & \\ 8 & + & 1 & = & \\ 1 & + & 7 & = & \\ 3 & + & 3 & = & \\ 9 & + & 0 & = & \\ 1 & + & 7 & = & \\ 3 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 0 & + & 7 & = & \\ 6 & + & 1 & = & \\ 8 & + & 1 & = & \\ 2 & + & 1 & = & \\ 3 & + & 5 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 1 & = & \\ 0 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 3 & = & \\
 2 & + & 6 & = & \\
 3 & + & 2 & = & \\
 2 & + & 5 & = & \\
 0 & + & 6 & = & \\
 6 & + & 0 & = & \\
 5 & + & 0 & = & \\
 6 & + & 3 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = & \\
 3 & + & 5 & = & \\
 7 & + & 0 & = & \\
 0 & + & 0 & = & \\
 5 & + & 0 & = & \\
 2 & + & 2 & = & \\
 1 & + & 7 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 1 & = & \\
 1 & + & 8 & = & \\
 0 & + & 6 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 2 & + & 5 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 3 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 4 & = & \\
 7 & + & 0 & = & \\
 5 & + & 4 & = & \\
 1 & + & 7 & = & \\
 4 & + & 1 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 2 & + & 4 & = & \\
 2 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 6 & = & \\
 1 & + & 1 & = & \\
 2 & + & 7 & = & \\
 7 & + & 0 & = & \\
 1 & + & 7 & = & \\
 4 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 5 & = & \\
 1 & + & 8 & = & \\
 4 & + & 4 & = & \\
 0 & + & 8 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 2 & = & \\
 4 & + & 5 & = & \\
 2 & + & 7 & = & \\
 6 & + & 1 & = & \\
 2 & + & 1 & = & \\
 0 & + & 7 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 3 & + & 5 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 6 & + & 3 & = & \\
 2 & + & 6 & = & \\
 4 & + & 4 & = & \\
 6 & + & 1 & = & \\
 2 & + & 2 & = & \\
 3 & + & 0 & = & \\
 4 & + & 5 & = & \\
 7 & + & 2 & = & \\
 3 & + & 1 & = & \\
 6 & + & 1 & = & \\
 6 & + & 1 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 5 & + & 4 & = & \\
 4 & + & 2 & = & \\
 8 & + & 0 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 0 & + & 4 & = & \\
 2 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 5 & = & \\
 7 & + & 1 & = & \\
 1 & + & 8 & = & \\
 2 & + & 1 & = & \\
 1 & + & 8 & = & \\
 2 & + & 4 & = & \\
 4 & + & 4 & = & \\
 0 & + & 2 & = & \\
 4 & + & 4 & = & \\
 1 & + & 0 & = & \\
 3 & + & 6 & = & \\
 4 & + & 4 & = & \\
 3 & + & 1 & = & \\
 3 & + & 4 & = & \\
 2 & + & 5 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 2 & + & 0 & = & \\
 5 & + & 4 & = & \\
 5 & + & 2 & = & \\
 1 & + & 5 & = & \\
 2 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 9 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 4 & + & 5 & = & \\
 0 & + & 8 & = & \\
 5 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 1 & + & 5 & = & \\
 3 & + & 4 & = & \\
 4 & + & 2 & = & \\
 3 & + & 1 & = & \\
 8 & + & 0 & = & \\
 1 & + & 1 & = & \\
 3 & + & 3 & = & \\
 3 & + & 5 & = & \\
 0 & + & 3 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 2 & + & 7 & = \\ 6 & + & 0 & = \\ 6 & + & 1 & = \\ 8 & + & 1 & = \\ 6 & + & 1 & = \\ 6 & + & 0 & = \\ 1 & + & 0 & = \\ 0 & + & 8 & = \\ 8 & + & 0 & = \\ 8 & + & 0 & = \\ 5 & + & 4 & = \\ 6 & + & 3 & = \\ 1 & + & 0 & = \\ 3 & + & 4 & = \\ 4 & + & 0 & = \\ 5 & + & 1 & = \\ 6 & + & 2 & = \\ 6 & + & 0 & = \\ 7 & + & 2 & = \\ 1 & + & 3 & = \\ 5 & + & 0 & = \\ 6 & + & 3 & = \\ 8 & + & 0 & = \\ 5 & + & 1 & = \\ 6 & + & 2 & = \end{array}$$

$$\begin{array}{rcll} 4 & + & 0 & = \\ 9 & + & 0 & = \\ 7 & + & 1 & = \\ 2 & + & 3 & = \\ 6 & + & 0 & = \\ 6 & + & 3 & = \\ 2 & + & 4 & = \\ 8 & + & 0 & = \\ 7 & + & 0 & = \\ 4 & + & 0 & = \\ 3 & + & 6 & = \\ 3 & + & 3 & = \\ 0 & + & 7 & = \\ 2 & + & 4 & = \\ 8 & + & 0 & = \\ 9 & + & 0 & = \\ 2 & + & 6 & = \\ 6 & + & 0 & = \\ 4 & + & 2 & = \\ 1 & + & 0 & = \\ 9 & + & 0 & = \\ 4 & + & 3 & = \\ 6 & + & 2 & = \\ 3 & + & 1 & = \\ 6 & + & 3 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 6 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 2 & + & 3 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 1 & + & 2 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 1 & = & \\
 6 & + & 0 & = & \\
 7 & + & 2 & = & \\
 2 & + & 2 & = & \\
 6 & + & 2 & = & \\
 1 & + & 5 & = & \\
 6 & + & 2 & = & \\
 3 & + & 4 & = & \\
 1 & + & 8 & = & \\
 5 & + & 1 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 2 & = & \\
 7 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 3 & + & 4 & = & \\
 5 & + & 3 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 3 & + & 1 & = & \\
 6 & + & 3 & = & \\
 2 & + & 3 & = & \\
 1 & + & 7 & = & \\
 5 & + & 4 & = & \\
 1 & + & 6 & = & \\
 0 & + & 5 & = & \\
 5 & + & 1 & = & \\
 1 & + & 8 & = & \\
 2 & + & 0 & = & \\
 4 & + & 0 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 2 & + & 5 & = & \\
 1 & + & 7 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 2 & = & \\
 0 & + & 4 & = & \\
 1 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = & \\
 2 & + & 6 & = & \\
 4 & + & 5 & = & \\
 5 & + & 0 & = & \\
 2 & + & 4 & = & \\
 2 & + & 0 & = & \\
 0 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 1 & + & 6 & = & \\
 8 & + & 1 & = & \\
 4 & + & 4 & = & \\
 2 & + & 6 & = & \\
 4 & + & 5 & = & \\
 2 & + & 4 & = & \\
 7 & + & 1 & = & \\
 4 & + & 4 & = & \\
 0 & + & 2 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 2 & = & \\
 1 & + & 1 & = & \\
 7 & + & 1 & = & \\
 2 & + & 3 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 5 & + & 3 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 1 & + & 0 & = & \\
 7 & + & 0 & = & \\
 7 & + & 0 & = & \\
 2 & + & 2 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 6 & = & \\
 6 & + & 1 & = & \\
 2 & + & 5 & = & \\
 1 & + & 6 & = & \\
 6 & + & 1 & = & \\
 1 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = & \\
 0 & + & 4 & = & \\
 1 & + & 3 & = & \\
 3 & + & 4 & = & \\
 4 & + & 1 & = & \\
 5 & + & 0 & = & \\
 1 & + & 1 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 3 & + & 5 & = & \\
 2 & + & 5 & = & \\
 4 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = & \\
 1 & + & 8 & = & \\
 0 & + & 3 & = & \\
 7 & + & 0 & = & \\
 2 & + & 7 & = & \\
 2 & + & 1 & = & \\
 5 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 4 & = & \\
 7 & + & 1 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 2 & + & 1 & = & \\
 2 & + & 7 & = & \\
 0 & + & 9 & = & \\
 5 & + & 1 & = & \\
 0 & + & 9 & = & \\
 7 & + & 2 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 2 & = & \\
 1 & + & 5 & = & \\
 1 & + & 4 & = & \\
 6 & + & 0 & = & \\
 2 & + & 7 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 5 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 2 & = & \\ 4 & + & 2 & = & \\ 7 & + & 1 & = & \\ 7 & + & 1 & = & \\ 4 & + & 0 & = & \\ 1 & + & 4 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \\ 6 & + & 1 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 5 & + & 4 & = & \\ 2 & + & 1 & = & \\ 5 & + & 0 & = & \\ 0 & + & 0 & = & \\ 5 & + & 3 & = & \\ 2 & + & 1 & = & \\ 7 & + & 1 & = & \\ 2 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 7 & = & \\ 3 & + & 0 & = & \\ 4 & + & 4 & = & \\ 4 & + & 0 & = & \\ 3 & + & 1 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 1 & = & \\ 7 & + & 1 & = & \\ 5 & + & 1 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 1 & + & 8 & = & \\ 6 & + & 2 & = & \\ 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 7 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 4 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 0 & + & 2 & = & \\
 1 & + & 5 & = & \\
 1 & + & 1 & = & \\
 6 & + & 3 & = & \\
 4 & + & 1 & = & \\
 4 & + & 1 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 0 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 1 & + & 8 & = & \\
 7 & + & 2 & = & \\
 4 & + & 4 & = & \\
 4 & + & 3 & = & \\
 2 & + & 1 & = & \\
 2 & + & 1 & = & \\
 1 & + & 4 & = & \\
 4 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 3 & = & \\
 6 & + & 1 & = & \\
 5 & + & 3 & = & \\
 5 & + & 0 & = & \\
 0 & + & 9 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 6 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 3 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 0 & + & 1 & = & \\
 4 & + & 1 & = & \\
 2 & + & 5 & = & \\
 4 & + & 0 & = & \\
 5 & + & 0 & = & \\
 4 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 0 & = & \\
 6 & + & 2 & = & \\
 2 & + & 2 & = & \\
 2 & + & 4 & = & \\
 7 & + & 0 & = & \\
 2 & + & 7 & = & \\
 0 & + & 6 & = & \\
 1 & + & 4 & = & \\
 7 & + & 2 & = & \\
 2 & + & 4 & = & \\
 5 & + & 0 & = & \\
 4 & + & 4 & = & \\
 1 & + & 3 & = & \\
 5 & + & 1 & = & \\
 0 & + & 5 & = & \\
 3 & + & 1 & = & \\
 3 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 6 & + & 2 & = & \\
 3 & + & 2 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 0 & + & 0 & = & \\
 3 & + & 4 & = & \\
 3 & + & 2 & = & \\
 4 & + & 4 & = & \\
 3 & + & 5 & = & \\
 4 & + & 1 & = & \\
 0 & + & 1 & = & \\
 5 & + & 1 & = & \\
 5 & + & 3 & = & \\
 8 & + & 1 & = & \\
 3 & + & 5 & = & \\
 4 & + & 5 & = & \\
 7 & + & 0 & = & \\
 6 & + & 2 & = & \\
 5 & + & 3 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 0 & + & 7 & = & \\
 5 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 0 & = & \\
 5 & + & 4 & = & \\
 0 & + & 0 & = & \\
 3 & + & 6 & = & \\
 2 & + & 7 & = & \\
 4 & + & 4 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 4 & = & \\
 2 & + & 1 & = & \\
 2 & + & 3 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 8 & + & 0 & = & \\
 4 & + & 0 & = & \\
 2 & + & 3 & = & \\
 4 & + & 2 & = & \\
 4 & + & 4 & = & \\
 1 & + & 0 & = & \\
 5 & + & 1 & = & \\
 5 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 2 & + & 7 & = & \\
 7 & + & 1 & = & \\
 6 & + & 1 & = & \\
 1 & + & 5 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 1 & + & 7 & = & \\
 6 & + & 2 & = & \\
 7 & + & 0 & = & \\
 2 & + & 6 & = & \\
 4 & + & 3 & = & \\
 2 & + & 3 & = & \\
 2 & + & 4 & = & \\
 0 & + & 9 & = & \\
 5 & + & 2 & = & \\
 4 & + & 2 & = & \\
 6 & + & 2 & = & \\
 3 & + & 3 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 2 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 6 & = & \\
 5 & + & 3 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 5 & = & \\
 6 & + & 1 & = & \\
 4 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 2 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = & \\
 2 & + & 4 & = & \\
 0 & + & 9 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 2 & + & 4 & = & \\
 4 & + & 2 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 3 & = & \\
 5 & + & 2 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 0 & + & 0 & = & \\
 3 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 2 & = & \\
 2 & + & 1 & = & \\
 0 & + & 9 & = & \\
 7 & + & 1 & = & \\
 0 & + & 3 & = & \\
 2 & + & 6 & = & \\
 4 & + & 4 & = & \\
 1 & + & 1 & = & \\
 7 & + & 1 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 2 & + & 4 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 4 & + & 1 & = & \\
 1 & + & 6 & = & \\
 7 & + & 2 & = & \\
 3 & + & 3 & = & \\
 5 & + & 0 & = & \\
 0 & + & 0 & = & \\
 6 & + & 3 & = & \\
 2 & + & 6 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 0 & + & 1 & = & \\
 1 & + & 7 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 2 & + & 3 & = & \\
 0 & + & 4 & = & \\
 0 & + & 4 & = & \\
 7 & + & 2 & = & \\
 0 & + & 1 & = & \\
 1 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 0 & + & 9 & = & \\
 5 & + & 1 & = & \\
 0 & + & 9 & = & \\
 0 & + & 6 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 2 & = & \\
 5 & + & 1 & = & \\
 6 & + & 3 & = & \\
 5 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 0 & + & 0 & = & \\
 6 & + & 2 & = & \\
 3 & + & 4 & = & \\
 4 & + & 0 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = & \\
 0 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 1 & = & \\
 5 & + & 3 & = & \\
 1 & + & 5 & = & \\
 7 & + & 1 & = & \\
 4 & + & 1 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 4 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 1 & = & \\
 3 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 1 & = & \\
 5 & + & 1 & = & \\
 0 & + & 1 & = & \\
 0 & + & 8 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 7 & = & \\
 4 & + & 3 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 0 & = & \\
 2 & + & 4 & = & \\
 2 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 9 & = & \\
 2 & + & 6 & = & \\
 8 & + & 1 & = & \\
 0 & + & 9 & = & \\
 6 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 0 & = & \\
 0 & + & 0 & = & \\
 4 & + & 4 & = & \\
 0 & + & 9 & = & \\
 0 & + & 6 & = & \\
 5 & + & 4 & = & \\
 0 & + & 3 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 0 & = & \\
 4 & + & 2 & = & \\
 3 & + & 5 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 1 & + & 2 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 1 & = & \\
 2 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 8 & = & \\
 5 & + & 3 & = & \\
 4 & + & 4 & = & \\
 0 & + & 5 & = & \\
 0 & + & 7 & = & \\
 5 & + & 4 & = & \\
 3 & + & 0 & = & \\
 2 & + & 3 & = & \\
 0 & + & 4 & = & \\
 7 & + & 2 & = & \\
 0 & + & 4 & = & \\
 2 & + & 0 & = & \\
 2 & + & 0 & = & \\
 1 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 4 & + & 2 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 4 & = & \\
 1 & + & 2 & = & \\
 0 & + & 1 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 5 & + & 2 & = & \\
 2 & + & 4 & = & \\
 0 & + & 3 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 0 & + & 5 & = & \\
 4 & + & 2 & = & \\
 7 & + & 0 & = & \\
 0 & + & 2 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 0 & + & 5 & = & \\
 7 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 2 & + & 5 & = & \\
 3 & + & 2 & = & \\
 1 & + & 4 & = & \\
 1 & + & 6 & = & \\
 7 & + & 0 & = & \\
 6 & + & 2 & = & \\
 4 & + & 3 & = & \\
 2 & + & 4 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 3 & + & 6 & = & \\
 1 & + & 3 & = & \\
 1 & + & 7 & = & \\
 5 & + & 3 & = & \\
 0 & + & 3 & = & \\
 7 & + & 2 & = & \\
 0 & + & 5 & = & \\
 4 & + & 4 & = & \\
 3 & + & 5 & = & \\
 5 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 4 & = & \\
 0 & + & 8 & = & \\
 7 & + & 1 & = & \\
 0 & + & 9 & = & \\
 0 & + & 4 & = & \\
 3 & + & 5 & = & \\
 6 & + & 2 & = & \\
 5 & + & 1 & = & \\
 7 & + & 1 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 2 & + & 5 & = & \\
 2 & + & 3 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 2 & = & \\
 5 & + & 2 & = & \\
 4 & + & 2 & = & \\
 0 & + & 5 & = & \\
 3 & + & 3 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 1 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 1 & + & 4 & = & \\
 5 & + & 0 & = & \\
 3 & + & 5 & = & \\
 3 & + & 3 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 3 & + & 0 & = & \\
 0 & + & 3 & = & \\
 1 & + & 7 & = & \\
 2 & + & 3 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 0 & = & \\
 0 & + & 2 & = & \\
 0 & + & 8 & = & \\
 0 & + & 7 & = & \\
 0 & + & 1 & = & \\
 4 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 5 & = & \\
 5 & + & 4 & = & \\
 7 & + & 0 & = & \\
 1 & + & 2 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 1 & + & 4 & = & \\
 2 & + & 5 & = & \\
 5 & + & 2 & = & \\
 1 & + & 0 & = & \\
 2 & + & 3 & = & \\
 0 & + & 8 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 2 & + & 4 & = & \\
 5 & + & 1 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 0 & = & \\
 4 & + & 5 & = & \\
 2 & + & 7 & = & \\
 4 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 0 & + & 2 & = & \\
 1 & + & 8 & = & \\
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 5 & + & 0 & = & \\
 1 & + & 8 & = & \\
 5 & + & 3 & = & \\
 2 & + & 1 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 3 & + & 3 & = & \\
 1 & + & 6 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 5 & = & \\
 2 & + & 4 & = & \\
 3 & + & 5 & = & \\
 0 & + & 7 & = & \\
 0 & + & 2 & = & \\
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 7 & + & 2 & = & \\ 2 & + & 4 & = & \\ 4 & + & 1 & = & \\ 0 & + & 7 & = & \\ 3 & + & 4 & = & \\ 5 & + & 3 & = & \\ 3 & + & 1 & = & \\ 6 & + & 0 & = & \\ 1 & + & 7 & = & \\ 6 & + & 0 & = & \\ 2 & + & 4 & = & \\ 4 & + & 5 & = & \\ 0 & + & 3 & = & \\ 0 & + & 2 & = & \\ 7 & + & 0 & = & \\ 1 & + & 8 & = & \\ 6 & + & 3 & = & \\ 0 & + & 8 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 3 & = & \\ 5 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 3 & + & 4 & = & \\ 6 & + & 3 & = & \\ 7 & + & 2 & = & \\ 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 0 & + & 5 & = & \\ 6 & + & 2 & = & \\ 1 & + & 1 & = & \\ 1 & + & 2 & = & \\ 9 & + & 0 & = & \\ 1 & + & 3 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 4 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

1	+	1	=
9	+	0	=
1	+	8	=
5	+	2	=
8	+	0	=
1	+	3	=
5	+	0	=
9	+	0	=
7	+	0	=
2	+	4	=
9	+	0	=
1	+	6	=
7	+	2	=
6	+	0	=
4	+	2	=
9	+	0	=
2	+	4	=
8	+	1	=
9	+	0	=
1	+	5	=
2	+	1	=
8	+	0	=
3	+	4	=
8	+	0	=
7	+	0	=

3	+	0	=
1	+	1	=
1	+	7	=
0	+	9	=
1	+	2	=
8	+	1	=
9	+	0	=
2	+	3	=
6	+	0	=
7	+	2	=
3	+	2	=
5	+	4	=
7	+	2	=
6	+	2	=
1	+	1	=
5	+	1	=
2	+	3	=
2	+	2	=
3	+	6	=
8	+	1	=
3	+	2	=
5	+	1	=
3	+	0	=
5	+	2	=
3	+	6	=

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 6 & = & \\
 4 & + & 5 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 0 & + & 1 & = & \\
 0 & + & 1 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 4 & + & 4 & = & \\
 4 & + & 4 & = & \\
 0 & + & 6 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 5 & = & \\
 4 & + & 2 & = & \\
 2 & + & 4 & = & \\
 0 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 4 & = & \\
 1 & + & 6 & = & \\
 8 & + & 1 & = & \\
 3 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 1 & = & \\
 7 & + & 1 & = & \\
 2 & + & 4 & = & \\
 4 & + & 1 & = & \\
 4 & + & 4 & = & \\
 6 & + & 0 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 2 & + & 5 & = & \\
 8 & + & 0 & = & \\
 1 & + & 6 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 7 & + & 2 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 5 & = & \\ 4 & + & 0 & = & \\ 3 & + & 5 & = & \\ 4 & + & 3 & = & \\ 7 & + & 0 & = & \\ 4 & + & 1 & = & \\ 0 & + & 8 & = & \\ 1 & + & 8 & = & \\ 1 & + & 0 & = & \\ 8 & + & 1 & = & \\ 2 & + & 5 & = & \\ 0 & + & 4 & = & \\ 7 & + & 2 & = & \\ 4 & + & 5 & = & \\ 6 & + & 1 & = & \\ 6 & + & 0 & = & \\ 4 & + & 4 & = & \\ 5 & + & 4 & = & \\ 1 & + & 7 & = & \\ 8 & + & 0 & = & \\ 3 & + & 2 & = & \\ 4 & + & 5 & = & \\ 1 & + & 1 & = & \\ 2 & + & 3 & = & \\ 5 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 0 & + & 5 & = & \\ 3 & + & 2 & = & \\ 5 & + & 0 & = & \\ 6 & + & 1 & = & \\ 0 & + & 3 & = & \\ 6 & + & 2 & = & \\ 7 & + & 2 & = & \\ 5 & + & 1 & = & \\ 6 & + & 1 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 2 & + & 0 & = & \\ 7 & + & 2 & = & \\ 1 & + & 2 & = & \\ 4 & + & 1 & = & \\ 0 & + & 7 & = & \\ 7 & + & 1 & = & \\ 1 & + & 1 & = & \\ 2 & + & 4 & = & \\ 1 & + & 7 & = & \\ 2 & + & 5 & = & \\ 6 & + & 2 & = & \\ 2 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 5 & = & \\
 1 & + & 1 & = & \\
 1 & + & 6 & = & \\
 0 & + & 9 & = & \\
 8 & + & 1 & = & \\
 0 & + & 4 & = & \\
 3 & + & 1 & = & \\
 6 & + & 2 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 3 & + & 5 & = & \\
 6 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 5 & + & 0 & = & \\
 3 & + & 6 & = & \\
 0 & + & 1 & = & \\
 1 & + & 7 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 1 & = & \\
 7 & + & 2 & = & \\
 3 & + & 3 & = & \\
 1 & + & 3 & = & \\
 4 & + & 1 & = & \\
 1 & + & 8 & = & \\
 5 & + & 0 & = & \\
 4 & + & 2 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 6 & = & \\
 2 & + & 7 & = & \\
 6 & + & 1 & = & \\
 2 & + & 0 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 8 & + & 1 & = & \\
 0 & + & 6 & = & \\
 7 & + & 2 & = & \\
 1 & + & 0 & = & \\
 1 & + & 2 & = & \\
 6 & + & 1 & = & \\
 4 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 0 & + & 6 & = \\ 9 & + & 0 & = \\ 8 & + & 1 & = \\ 6 & + & 2 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 1 & + & 5 & = \\ 6 & + & 2 & = \\ 9 & + & 0 & = \\ 1 & + & 1 & = \\ 4 & + & 3 & = \\ 8 & + & 1 & = \\ 2 & + & 6 & = \\ 9 & + & 0 & = \\ 7 & + & 2 & = \\ 5 & + & 3 & = \\ 7 & + & 2 & = \\ 6 & + & 3 & = \\ 7 & + & 1 & = \\ 2 & + & 3 & = \\ 4 & + & 4 & = \\ 6 & + & 3 & = \\ 1 & + & 8 & = \\ 6 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 9 & + & 0 & = \\ 1 & + & 2 & = \\ 5 & + & 1 & = \\ 6 & + & 2 & = \\ 6 & + & 3 & = \\ 1 & + & 7 & = \\ 5 & + & 4 & = \\ 0 & + & 8 & = \\ 6 & + & 3 & = \\ 0 & + & 5 & = \\ 9 & + & 0 & = \\ 0 & + & 1 & = \\ 1 & + & 0 & = \\ 0 & + & 4 & = \\ 3 & + & 3 & = \\ 5 & + & 2 & = \\ 4 & + & 2 & = \\ 5 & + & 3 & = \\ 6 & + & 3 & = \\ 2 & + & 0 & = \\ 5 & + & 0 & = \\ 2 & + & 3 & = \\ 5 & + & 1 & = \\ 2 & + & 2 & = \\ 7 & + & 2 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 5 & + & 1 & = & \\
 4 & + & 0 & = & \\
 1 & + & 6 & = & \\
 0 & + & 7 & = & \\
 6 & + & 1 & = & \\
 6 & + & 3 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 0 & + & 2 & = & \\
 6 & + & 2 & = & \\
 6 & + & 0 & = & \\
 3 & + & 1 & = & \\
 2 & + & 1 & = & \\
 3 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 5 & = & \\
 0 & + & 1 & = & \\
 0 & + & 2 & = & \\
 1 & + & 5 & = & \\
 0 & + & 8 & = & \\
 2 & + & 1 & = & \\
 2 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 2 & = & \\
 2 & + & 0 & = & \\
 5 & + & 4 & = & \\
 0 & + & 2 & = & \\
 2 & + & 5 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 3 & = & \\
 3 & + & 2 & = & \\
 6 & + & 0 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 3 & + & 6 & = & \\
 5 & + & 3 & = & \\
 8 & + & 1 & = & \\
 3 & + & 4 & = & \\
 8 & + & 1 & = & \\
 4 & + & 5 & = & \\
 7 & + & 2 & = & \\
 5 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 5 & = & \\
 3 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 5 & = & \\ 9 & + & 0 & = & \\ 2 & + & 1 & = & \\ 3 & + & 5 & = & \\ 6 & + & 2 & = & \\ 6 & + & 2 & = & \\ 5 & + & 3 & = & \\ 3 & + & 1 & = & \\ 0 & + & 5 & = & \\ 4 & + & 1 & = & \\ 4 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 5 & = & \\ 4 & + & 0 & = & \\ 1 & + & 3 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 3 & + & 6 & = & \\ 3 & + & 3 & = & \\ 3 & + & 2 & = & \\ 8 & + & 0 & = & \\ 5 & + & 0 & = & \\ 6 & + & 0 & = & \\ 2 & + & 5 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 3 & + & 2 & = & \\ 5 & + & 0 & = & \\ 1 & + & 6 & = & \\ 7 & + & 2 & = & \\ 4 & + & 4 & = & \\ 3 & + & 6 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 1 & + & 7 & = & \\ 1 & + & 3 & = & \\ 3 & + & 3 & = & \\ 4 & + & 5 & = & \\ 7 & + & 2 & = & \\ 5 & + & 1 & = & \\ 2 & + & 2 & = & \\ 0 & + & 8 & = & \\ 8 & + & 0 & = & \\ 1 & + & 4 & = & \\ 1 & + & 2 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 8 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 5 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 7 & = & \\
 2 & + & 6 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 4 & + & 1 & = & \\
 1 & + & 1 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 3 & = & \\
 0 & + & 7 & = & \\
 7 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 5 & = & \\
 0 & + & 9 & = & \\
 4 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 3 & = & \\
 1 & + & 5 & = & \\
 0 & + & 2 & = & \\
 2 & + & 1 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 6 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 1 & + & 1 & = & \\
 4 & + & 2 & = & \\
 3 & + & 5 & = & \\
 4 & + & 5 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 0 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 3 & = & \\
 3 & + & 0 & = & \\
 4 & + & 1 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 4 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 3 & + & 6 & = & \\
 7 & + & 1 & = & \\
 1 & + & 7 & = & \\
 2 & + & 1 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 1 & + & 4 & = & \\
 2 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 1 & = & \\
 0 & + & 6 & = & \\
 0 & + & 6 & = & \\
 7 & + & 0 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = & \\
 2 & + & 3 & = & \\
 7 & + & 2 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 5 & + & 4 & = & \\
 3 & + & 5 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 5 & = & \\
 4 & + & 1 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 0 & + & 5 & = & \\
 4 & + & 2 & = & \\
 7 & + & 1 & = & \\
 4 & + & 4 & = & \\
 0 & + & 9 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 1 & + & 2 & = & \\ 1 & + & 3 & = & \\ 5 & + & 2 & = & \\ 0 & + & 1 & = & \\ 7 & + & 0 & = & \\ 1 & + & 3 & = & \\ 7 & + & 2 & = & \\ 3 & + & 4 & = & \\ 1 & + & 7 & = & \\ 2 & + & 4 & = & \\ 8 & + & 1 & = & \\ 1 & + & 1 & = & \\ 7 & + & 0 & = & \\ 4 & + & 1 & = & \\ 4 & + & 3 & = & \\ 6 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 1 & = & \\ 2 & + & 3 & = & \\ 6 & + & 2 & = & \\ 2 & + & 1 & = & \\ 0 & + & 4 & = & \\ 2 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 1 & + & 2 & = & \\ 0 & + & 6 & = & \\ 6 & + & 2 & = & \\ 7 & + & 0 & = & \\ 6 & + & 2 & = & \\ 1 & + & 5 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 3 & = & \\ 6 & + & 0 & = & \\ 4 & + & 5 & = & \\ 6 & + & 1 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 4 & + & 4 & = & \\ 8 & + & 1 & = & \\ 0 & + & 7 & = & \\ 6 & + & 1 & = & \\ 2 & + & 6 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 5 & + & 4 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 1 & + & 3 & = & \\
 1 & + & 7 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 0 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 0 & = & \\
 0 & + & 4 & = & \\
 0 & + & 3 & = & \\
 2 & + & 7 & = & \\
 1 & + & 0 & = & \\
 4 & + & 1 & = & \\
 2 & + & 1 & = & \\
 4 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 7 & = & \\
 4 & + & 3 & = & \\
 1 & + & 1 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 4 & + & 1 & = & \\
 2 & + & 3 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 1 & + & 4 & = & \\
 7 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 7 & = & \\ 6 & + & 0 & = & \\ 6 & + & 3 & = & \\ 4 & + & 4 & = & \\ 0 & + & 2 & = & \\ 3 & + & 2 & = & \\ 5 & + & 0 & = & \\ 7 & + & 1 & = & \\ 4 & + & 1 & = & \\ 6 & + & 2 & = & \\ 3 & + & 4 & = & \\ 2 & + & 2 & = & \\ 6 & + & 3 & = & \\ 3 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 4 & = & \\ 4 & + & 3 & = & \\ 3 & + & 6 & = & \\ 0 & + & 9 & = & \\ 8 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 6 & = & \\ 0 & + & 1 & = & \\ 5 & + & 1 & = & \\ 7 & + & 2 & = & \\ 2 & + & 0 & = & \\ 8 & + & 0 & = & \\ 0 & + & 0 & = & \\ 3 & + & 3 & = & \\ 8 & + & 0 & = & \\ 4 & + & 4 & = & \\ 0 & + & 3 & = & \\ 4 & + & 5 & = & \\ 4 & + & 0 & = & \\ 6 & + & 2 & = & \\ 7 & + & 1 & = & \\ 3 & + & 0 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 2 & + & 0 & = & \\ 7 & + & 1 & = & \\ 4 & + & 4 & = & \\ 7 & + & 1 & = & \\ 5 & + & 0 & = & \\ 6 & + & 2 & = & \\ 0 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 7 & = & \\
 2 & + & 5 & = & \\
 4 & + & 4 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 3 & + & 6 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 3 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 3 & + & 6 & = & \\
 6 & + & 1 & = & \\
 3 & + & 5 & = & \\
 2 & + & 0 & = & \\
 3 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 6 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 4 & + & 3 & = & \\
 4 & + & 2 & = & \\
 5 & + & 3 & = & \\
 3 & + & 3 & = & \\
 0 & + & 8 & = & \\
 8 & + & 0 & = & \\
 4 & + & 2 & = & \\
 6 & + & 3 & = & \\
 2 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 1 & + & 2 & = & \\
 7 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 1 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 4 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 2 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 1 & + & 8 & = & \\
 5 & + & 4 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 2 & + & 7 & = & \\
 1 & + & 3 & = & \\
 4 & + & 0 & = & \\
 2 & + & 0 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 2 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 7 & + & 2 & = & \\
 0 & + & 8 & = & \\
 0 & + & 9 & = & \\
 7 & + & 1 & = & \\
 0 & + & 1 & = & \\
 5 & + & 2 & = & \\
 0 & + & 1 & = & \\
 0 & + & 0 & = & \\
 0 & + & 3 & = & \\
 4 & + & 0 & = & \\
 5 & + & 3 & = & \\
 4 & + & 5 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 0 & + & 4 & = & \\
 0 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 5 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 4 & = & \\
 4 & + & 5 & = & \\
 6 & + & 2 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 4 & + & 4 & = & \\
 4 & + & 2 & = & \\
 6 & + & 1 & = & \\
 2 & + & 5 & = & \\
 5 & + & 2 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 3 & + & 6 & = & \\
 0 & + & 4 & = & \\
 7 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 4 & + & 5 & = & \\
 3 & + & 2 & = & \\
 0 & + & 8 & = & \\
 2 & + & 0 & = & \\
 5 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 1 & + & 8 & = & \\
 7 & + & 0 & = & \\
 5 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 5 & + & 3 & = & \\
 0 & + & 5 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 2 & = & \\
 3 & + & 3 & = & \\
 0 & + & 6 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 8 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 2 & + & 0 & = & \\
 0 & + & 8 & = & \\
 2 & + & 0 & = & \\
 3 & + & 1 & = & \\
 4 & + & 4 & = & \\
 4 & + & 1 & = & \\
 2 & + & 4 & = & \\
 2 & + & 2 & = & \\
 0 & + & 7 & = & \\
 3 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 2 & + & 5 & = & \\
 3 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 3 & + & 6 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 1 & + & 1 & = & \\
 2 & + & 1 & = & \\
 5 & + & 3 & = & \\
 1 & + & 2 & = & \\
 5 & + & 1 & = & \\
 2 & + & 3 & = & \\
 1 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 5 & = & \\
 5 & + & 4 & = & \\
 4 & + & 4 & = & \\
 1 & + & 7 & = & \\
 5 & + & 1 & = & \\
 5 & + & 4 & = & \\
 1 & + & 7 & = & \\
 0 & + & 9 & = & \\
 6 & + & 0 & = & \\
 5 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 3 & = & \\
 0 & + & 8 & = & \\
 6 & + & 2 & = & \\
 2 & + & 0 & = & \\
 0 & + & 6 & = & \\
 5 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 1 & = & \\
 0 & + & 6 & = & \\
 5 & + & 0 & = & \\
 3 & + & 0 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 3 & + & 2 & = & \\
 4 & + & 1 & = & \\
 5 & + & 0 & = & \\
 1 & + & 2 & = & \\
 0 & + & 7 & = & \\
 4 & + & 1 & = & \\
 3 & + & 3 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 4 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 3 & + & 6 & = & \\
 3 & + & 2 & = & \\
 3 & + & 3 & = & \\
 0 & + & 2 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 6 & = & \\
 8 & + & 1 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 8 & + & 0 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 5 & + & 2 & = & \\
 6 & + & 3 & = & \\
 3 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 1 & + & 4 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 0 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 4 & + & 5 & = & \\
 0 & + & 2 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 5 & + & 0 & = & \\
 3 & + & 5 & = & \\
 7 & + & 2 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 1 & = & \\
 7 & + & 1 & = & \\
 1 & + & 7 & = & \\
 3 & + & 0 & = & \\
 2 & + & 7 & = & \\
 6 & + & 1 & = & \\
 0 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 2 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 2 & = & \\
 6 & + & 3 & = & \\
 3 & + & 3 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 3 & + & 5 & = & \\
 7 & + & 0 & = & \\
 3 & + & 3 & = & \\
 3 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 2 & = & \\
 2 & + & 6 & = & \\
 6 & + & 1 & = & \\
 1 & + & 6 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 4 & + & 3 & = & \\
 4 & + & 0 & = & \\
 4 & + & 0 & = & \\
 0 & + & 6 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 0 & + & 3 & = & \\
 8 & + & 1 & = & \\
 1 & + & 5 & = & \\
 5 & + & 3 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 5 & + & 1 & = & \\
 0 & + & 2 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 2 & = & \\
 3 & + & 6 & = & \\
 0 & + & 5 & = & \\
 1 & + & 4 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 6 & + & 1 & = & \\
 3 & + & 0 & = & \\
 3 & + & 3 & = & \\
 0 & + & 3 & = & \\
 5 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 4 & = & \\
 1 & + & 2 & = & \\
 3 & + & 0 & = & \\
 6 & + & 3 & = & \\
 3 & + & 4 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 0 & + & 3 & = & \\
 1 & + & 7 & = & \\
 8 & + & 1 & = & \\
 2 & + & 3 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 6 & = & \\
 4 & + & 1 & = & \\
 0 & + & 9 & = & \\
 1 & + & 2 & = & \\
 0 & + & 8 & = & \\
 4 & + & 1 & = & \\
 7 & + & 1 & = & \\
 1 & + & 1 & = & \\
 3 & + & 4 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 9 & = & \\
 0 & + & 2 & = & \\
 2 & + & 5 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 2 & + & 3 & = & \\
 1 & + & 8 & = & \\
 0 & + & 0 & = & \\
 6 & + & 3 & = & \\
 2 & + & 7 & = & \\
 4 & + & 3 & = & \\
 5 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 1 & + & 5 & = & \\
 0 & + & 5 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 7 & = & \\
 4 & + & 5 & = & \\
 1 & + & 8 & = & \\
 3 & + & 6 & = & \\
 4 & + & 5 & = & \\
 6 & + & 1 & = & \\
 6 & + & 0 & = & \\
 5 & + & 3 & = & \\
 3 & + & 3 & = & \\
 6 & + & 3 & = & \\
 4 & + & 1 & = & \\
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 2 & + & 6 & = & \\
 4 & + & 4 & = & \\
 5 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 6 & = & \\
 6 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 8 & + & 0 & = \\ 6 & + & 0 & = \\ 6 & + & 1 & = \\ 2 & + & 1 & = \\ 1 & + & 6 & = \\ 1 & + & 7 & = \\ 6 & + & 2 & = \\ 7 & + & 1 & = \\ 0 & + & 6 & = \\ 5 & + & 0 & = \\ 6 & + & 0 & = \\ 5 & + & 3 & = \\ 0 & + & 2 & = \\ 5 & + & 0 & = \\ 2 & + & 1 & = \\ 0 & + & 2 & = \\ 4 & + & 1 & = \\ 3 & + & 4 & = \\ 3 & + & 5 & = \\ 5 & + & 3 & = \\ 0 & + & 4 & = \\ 1 & + & 4 & = \\ 2 & + & 3 & = \\ 7 & + & 0 & = \\ 4 & + & 0 & = \end{array}$$

$$\begin{array}{rcll} 6 & + & 2 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 6 & + & 0 & = \\ 0 & + & 1 & = \\ 5 & + & 4 & = \\ 5 & + & 2 & = \\ 5 & + & 2 & = \\ 0 & + & 2 & = \\ 8 & + & 1 & = \\ 6 & + & 2 & = \\ 9 & + & 0 & = \\ 5 & + & 4 & = \\ 6 & + & 2 & = \\ 3 & + & 2 & = \\ 6 & + & 3 & = \\ 3 & + & 3 & = \\ 1 & + & 7 & = \\ 9 & + & 0 & = \\ 7 & + & 2 & = \\ 6 & + & 0 & = \\ 8 & + & 0 & = \\ 9 & + & 0 & = \\ 2 & + & 1 & = \\ 8 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 7 & + & 1 & = & \\ 0 & + & 2 & = & \\ 6 & + & 1 & = & \\ 2 & + & 4 & = & \\ 3 & + & 4 & = & \\ 0 & + & 2 & = & \\ 0 & + & 8 & = & \\ 6 & + & 3 & = & \\ 4 & + & 0 & = & \\ 1 & + & 3 & = & \\ 8 & + & 0 & = & \\ 5 & + & 2 & = & \\ 6 & + & 3 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 6 & + & 2 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 4 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 4 & = & \\ 3 & + & 2 & = & \\ 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 2 & + & 1 & = & \\ 3 & + & 0 & = & \\ 0 & + & 3 & = & \\ 1 & + & 3 & = & \\ 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 3 & + & 6 & = & \\ 6 & + & 0 & = & \\ 6 & + & 2 & = & \\ 4 & + & 4 & = & \\ 0 & + & 6 & = & \\ 0 & + & 4 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 2 & + & 3 & = & \\ 4 & + & 2 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 0 & + & 0 & = & \\ 4 & + & 4 & = & \\ 7 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 3 & = & \\
 7 & + & 0 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 0 & + & 8 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 7 & = & \\
 3 & + & 4 & = & \\
 6 & + & 3 & = & \\
 4 & + & 0 & = & \\
 4 & + & 3 & = & \\
 1 & + & 1 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 8 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 3 & + & 5 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 6 & + & 1 & = & \\
 2 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 7 & + & 1 & = & \\
 6 & + & 0 & = & \\
 2 & + & 1 & = & \\
 0 & + & 1 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 5 & + & 2 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 2 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 2 & = & \\
 0 & + & 6 & = & \\
 4 & + & 3 & = & \\
 0 & + & 0 & = & \\
 0 & + & 7 & = & \\
 2 & + & 3 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 0 & = & \\
 0 & + & 8 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 1 & + & 5 & = & \\
 5 & + & 3 & = & \\
 1 & + & 6 & = & \\
 2 & + & 5 & = & \\
 7 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 5 & + & 3 & = & \\
 4 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 0 & = & \\
 1 & + & 8 & = & \\
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 0 & + & 8 & = & \\
 6 & + & 0 & = & \\
 2 & + & 6 & = & \\
 6 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 8 & + & 0 & = & \\
 0 & + & 5 & = & \\
 0 & + & 8 & = & \\
 4 & + & 0 & = & \\
 0 & + & 8 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 2 & = & \\ 8 & + & 1 & = & \\ 3 & + & 2 & = & \\ 8 & + & 0 & = & \\ 0 & + & 6 & = & \\ 3 & + & 6 & = & \\ 0 & + & 3 & = & \\ 6 & + & 1 & = & \\ 0 & + & 3 & = & \\ 3 & + & 6 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 0 & + & 6 & = & \\ 2 & + & 4 & = & \\ 0 & + & 7 & = & \\ 6 & + & 2 & = & \\ 4 & + & 4 & = & \\ 6 & + & 2 & = & \\ 1 & + & 1 & = & \\ 0 & + & 5 & = & \\ 0 & + & 3 & = & \\ 6 & + & 1 & = & \\ 7 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 1 & = & \\ 8 & + & 0 & = & \\ 0 & + & 4 & = & \\ 0 & + & 6 & = & \\ 5 & + & 3 & = & \\ 7 & + & 2 & = & \\ 0 & + & 9 & = & \\ 5 & + & 4 & = & \\ 1 & + & 3 & = & \\ 2 & + & 3 & = & \\ 3 & + & 3 & = & \\ 7 & + & 1 & = & \\ 2 & + & 4 & = & \\ 6 & + & 1 & = & \\ 2 & + & 3 & = & \\ 6 & + & 2 & = & \\ 6 & + & 2 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 4 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 6 & = & \\
 8 & + & 0 & = & \\
 4 & + & 1 & = & \\
 0 & + & 0 & = & \\
 6 & + & 3 & = & \\
 6 & + & 1 & = & \\
 7 & + & 2 & = & \\
 1 & + & 2 & = & \\
 0 & + & 3 & = & \\
 0 & + & 1 & = & \\
 5 & + & 0 & = & \\
 0 & + & 3 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 1 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 7 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 5 & = & \\
 1 & + & 7 & = & \\
 3 & + & 6 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 4 & + & 2 & = & \\
 7 & + & 2 & = & \\
 4 & + & 5 & = & \\
 1 & + & 7 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 3 & = & \\
 4 & + & 3 & = & \\
 2 & + & 3 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 4 & + & 3 & = & \\
 4 & + & 5 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 6 & + & 1 & = & \\
 0 & + & 0 & = & \\
 4 & + & 5 & = & \\
 4 & + & 3 & = & \\
 4 & + & 1 & = & \\
 7 & + & 1 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 1 & + & 7 & = & \\
 7 & + & 2 & = & \\
 3 & + & 5 & = & \\
 3 & + & 0 & = & \\
 0 & + & 7 & = & \\
 4 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 6 & + & 0 & = & \\
 2 & + & 2 & = & \\
 3 & + & 3 & = & \\
 0 & + & 7 & = & \\
 5 & + & 3 & = & \\
 1 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 8 & = & \\
 6 & + & 1 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 4 & + & 3 & = & \\
 6 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 2 & + & 6 & = & \\
 2 & + & 3 & = & \\
 3 & + & 4 & = & \\
 0 & + & 7 & = & \\
 0 & + & 5 & = & \\
 1 & + & 6 & = & \\
 1 & + & 4 & = & \\
 5 & + & 1 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 2 & + & 5 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 6 & = & \\
 4 & + & 4 & = & \\
 0 & + & 4 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 3 & + & 3 & = & \\
 2 & + & 5 & = & \\
 0 & + & 8 & = & \\
 2 & + & 1 & = & \\
 3 & + & 1 & = & \\
 7 & + & 1 & = & \\
 2 & + & 0 & = & \\
 3 & + & 4 & = & \\
 4 & + & 3 & = & \\
 2 & + & 6 & = & \\
 1 & + & 1 & = & \\
 4 & + & 5 & = & \\
 3 & + & 4 & = & \\
 1 & + & 7 & = & \\
 8 & + & 0 & = & \\
 1 & + & 8 & = & \\
 7 & + & 2 & = & \\
 5 & + & 3 & = & \\
 3 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 9 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 5 & + & 0 & = & \\
 3 & + & 6 & = & \\
 2 & + & 2 & = & \\
 5 & + & 0 & = & \\
 1 & + & 0 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 5 & = & \\
 4 & + & 1 & = & \\
 3 & + & 3 & = & \\
 7 & + & 1 & = & \\
 0 & + & 8 & = & \\
 2 & + & 3 & = & \\
 2 & + & 2 & = & \\
 0 & + & 2 & = & \\
 5 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 2 & + & 6 & = & \\
 5 & + & 1 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 4 & + & 4 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 8 & + & 0 & = & \\
 2 & + & 5 & = & \\
 1 & + & 6 & = & \\
 5 & + & 4 & = & \\
 1 & + & 6 & = & \\
 4 & + & 1 & = & \\
 6 & + & 0 & = & \\
 1 & + & 4 & = & \\
 1 & + & 1 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 6 & = & \\
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 1 & + & 8 & = & \\
 4 & + & 2 & = & \\
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 1 & + & 2 & = & \\
 2 & + & 4 & = & \\
 5 & + & 1 & = & \\
 1 & + & 8 & = & \\
 3 & + & 0 & = & \\
 6 & + & 3 & = & \\
 0 & + & 1 & = & \\
 0 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 0 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 0 & = & \\
 5 & + & 1 & = & \\
 3 & + & 1 & = & \\
 3 & + & 0 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 1 & + & 1 & = & \\
 1 & + & 5 & = & \\
 3 & + & 5 & = & \\
 4 & + & 5 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 1 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 3 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 3 & + & 0 & = & \\
 0 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 3 & = & \\
 3 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 5 & + & 4 & = & \\
 3 & + & 5 & = & \\
 0 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 4 & = & \\
 0 & + & 0 & = & \\
 4 & + & 2 & = & \\
 4 & + & 3 & = & \\
 4 & + & 0 & = & \\
 1 & + & 2 & = & \\
 0 & + & 0 & = & \\
 3 & + & 2 & = & \\
 1 & + & 2 & = & \\
 6 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 3 & + & 6 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 3 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 5 & = & \\
 1 & + & 2 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 0 & + & 6 & = & \\
 6 & + & 0 & = & \\
 0 & + & 1 & = & \\
 0 & + & 3 & = & \\
 4 & + & 3 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 4 & + & 0 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 5 & + & 3 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 2 & + & 5 & = & \\
 2 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 3 & + & 3 & = & \\
 3 & + & 6 & = & \\
 6 & + & 0 & = & \\
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 7 & = & \\
 7 & + & 1 & = & \\
 2 & + & 1 & = & \\
 0 & + & 1 & = & \\
 1 & + & 6 & = & \\
 1 & + & 6 & = & \\
 2 & + & 5 & = & \\
 6 & + & 1 & = & \\
 7 & + & 2 & = & \\
 0 & + & 4 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 6 & + & 2 & = & \\
 1 & + & 6 & = & \\
 6 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 4 & = & \\ 6 & + & 0 & = & \\ 7 & + & 2 & = & \\ 1 & + & 2 & = & \\ 4 & + & 1 & = & \\ 8 & + & 0 & = & \\ 1 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 0 & + & 8 & = & \\ 1 & + & 8 & = & \\ 5 & + & 4 & = & \\ 2 & + & 2 & = & \\ 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 0 & = & \\ 3 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 1 & = & \\ 0 & + & 3 & = & \\ 7 & + & 1 & = & \\ 6 & + & 0 & = & \\ 7 & + & 0 & = & \\ 4 & + & 0 & = & \\ 4 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 1 & + & 7 & = & \\ 6 & + & 3 & = & \\ 7 & + & 0 & = & \\ 7 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 2 & = & \\ 6 & + & 0 & = & \\ 2 & + & 5 & = & \\ 7 & + & 1 & = & \\ 6 & + & 3 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 8 & + & 1 & = & \\ 3 & + & 5 & = & \\ 3 & + & 2 & = & \\ 7 & + & 1 & = & \\ 3 & + & 1 & = & \\ 6 & + & 1 & = & \\ 3 & + & 3 & = & \\ 4 & + & 2 & = & \\ 9 & + & 0 & = & \\ 1 & + & 5 & = & \\ 2 & + & 1 & = & \\ 4 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 0 & + & 2 & = & \\
 2 & + & 3 & = & \\
 2 & + & 1 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 3 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 2 & = & \\
 4 & + & 5 & = & \\
 7 & + & 1 & = & \\
 0 & + & 9 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 3 & + & 1 & = & \\
 3 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 1 & = & \\
 3 & + & 5 & = & \\
 3 & + & 6 & = & \\
 4 & + & 1 & = & \\
 2 & + & 4 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 2 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 4 & + & 3 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 0 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 6 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 6 & = & \\ 1 & + & 8 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 0 & + & 1 & = & \\ 7 & + & 2 & = & \\ 1 & + & 7 & = & \\ 5 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 5 & = & \\ 1 & + & 2 & = & \\ 8 & + & 1 & = & \\ 3 & + & 2 & = & \\ 4 & + & 5 & = & \\ 0 & + & 6 & = & \\ 0 & + & 2 & = & \\ 0 & + & 6 & = & \\ 6 & + & 2 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 1 & + & 4 & = & \\ 7 & + & 0 & = & \\ 0 & + & 9 & = & \\ 1 & + & 2 & = & \\ 5 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 6 & = & \\ 7 & + & 1 & = & \\ 2 & + & 1 & = & \\ 1 & + & 2 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 5 & = & \\ 8 & + & 1 & = & \\ 1 & + & 3 & = & \\ 0 & + & 6 & = & \\ 6 & + & 0 & = & \\ 0 & + & 2 & = & \\ 4 & + & 4 & = & \\ 5 & + & 0 & = & \\ 2 & + & 4 & = & \\ 6 & + & 2 & = & \\ 8 & + & 0 & = & \\ 5 & + & 4 & = & \\ 1 & + & 5 & = & \\ 0 & + & 5 & = & \\ 7 & + & 2 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 4 & = & \\ 2 & + & 3 & = & \\ 4 & + & 1 & = & \\ 1 & + & 1 & = & \\ 8 & + & 0 & = & \\ 5 & + & 2 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 2 & + & 1 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 1 & + & 1 & = & \\ 7 & + & 0 & = & \\ 7 & + & 1 & = & \\ 0 & + & 1 & = & \\ 6 & + & 2 & = & \\ 6 & + & 1 & = & \\ 1 & + & 2 & = & \\ 0 & + & 1 & = & \\ 1 & + & 6 & = & \\ 2 & + & 4 & = & \\ 3 & + & 0 & = & \\ 7 & + & 2 & = & \\ 0 & + & 6 & = & \\ 5 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 1 & + & 4 & = & \\ 3 & + & 4 & = & \\ 7 & + & 1 & = & \\ 0 & + & 8 & = & \\ 0 & + & 8 & = & \\ 5 & + & 4 & = & \\ 4 & + & 1 & = & \\ 5 & + & 4 & = & \\ 7 & + & 1 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 7 & + & 2 & = & \\ 6 & + & 1 & = & \\ 0 & + & 2 & = & \\ 6 & + & 0 & = & \\ 4 & + & 4 & = & \\ 3 & + & 6 & = & \\ 4 & + & 3 & = & \\ 7 & + & 2 & = & \\ 4 & + & 2 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 2 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 3 & + & 3 & = & \\
 3 & + & 4 & = & \\
 7 & + & 2 & = & \\
 4 & + & 2 & = & \\
 7 & + & 2 & = & \\
 0 & + & 4 & = & \\
 4 & + & 0 & = & \\
 4 & + & 3 & = & \\
 7 & + & 2 & = & \\
 0 & + & 7 & = & \\
 3 & + & 5 & = & \\
 2 & + & 5 & = & \\
 7 & + & 2 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 2 & + & 4 & = & \\
 5 & + & 1 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 2 & = & \\
 0 & + & 4 & = & \\
 2 & + & 0 & = & \\
 3 & + & 6 & = & \\
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 0 & + & 6 & = & \\
 2 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 4 & = & \\
 0 & + & 7 & = & \\
 3 & + & 1 & = & \\
 4 & + & 2 & = & \\
 0 & + & 0 & = & \\
 7 & + & 1 & = & \\
 4 & + & 0 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 2 & + & 1 & = & \\
 2 & + & 4 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 0 & + & 0 & = & \\
 0 & + & 3 & = & \\
 3 & + & 3 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 1 & + & 3 & = & \\
 4 & + & 1 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 4 & = & \\
 3 & + & 1 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 2 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 7 & = & \\
 3 & + & 5 & = & \\
 8 & + & 1 & = & \\
 0 & + & 2 & = & \\
 6 & + & 1 & = & \\
 1 & + & 4 & = & \\
 4 & + & 2 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 2 & + & 6 & = & \\
 7 & + & 1 & = & \\
 4 & + & 3 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 2 & = & \\
 2 & + & 6 & = & \\
 6 & + & 0 & = & \\
 4 & + & 5 & = & \\
 3 & + & 4 & = & \\
 2 & + & 1 & = & \\
 0 & + & 5 & = & \\
 5 & + & 2 & = & \\
 5 & + & 1 & = & \\
 2 & + & 3 & = & \\
 4 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 5 & + & 3 & = \\ 8 & + & 0 & = \\ 3 & + & 4 & = \\ 4 & + & 3 & = \\ 5 & + & 0 & = \\ 1 & + & 2 & = \\ 2 & + & 1 & = \\ 1 & + & 0 & = \\ 3 & + & 6 & = \\ 2 & + & 7 & = \\ 9 & + & 0 & = \\ 0 & + & 5 & = \\ 1 & + & 1 & = \\ 6 & + & 0 & = \\ 7 & + & 2 & = \\ 2 & + & 0 & = \\ 3 & + & 2 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 1 & + & 0 & = \\ 8 & + & 1 & = \\ 5 & + & 2 & = \\ 9 & + & 0 & = \\ 2 & + & 5 & = \end{array}$$

$$\begin{array}{rcll} 2 & + & 6 & = \\ 8 & + & 0 & = \\ 0 & + & 9 & = \\ 2 & + & 7 & = \\ 3 & + & 6 & = \\ 5 & + & 0 & = \\ 1 & + & 5 & = \\ 6 & + & 1 & = \\ 0 & + & 3 & = \\ 4 & + & 5 & = \\ 2 & + & 7 & = \\ 7 & + & 2 & = \\ 0 & + & 2 & = \\ 8 & + & 0 & = \\ 3 & + & 3 & = \\ 3 & + & 2 & = \\ 4 & + & 3 & = \\ 4 & + & 4 & = \\ 1 & + & 8 & = \\ 8 & + & 0 & = \\ 6 & + & 0 & = \\ 8 & + & 0 & = \\ 2 & + & 7 & = \\ 7 & + & 1 & = \\ 4 & + & 4 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 1 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 2 & + & 7 & = & \\
 6 & + & 0 & = & \\
 0 & + & 8 & = & \\
 1 & + & 3 & = & \\
 0 & + & 4 & = & \\
 3 & + & 3 & = & \\
 2 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 3 & = & \\
 0 & + & 2 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 4 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 1 & + & 1 & = & \\
 7 & + & 1 & = & \\
 2 & + & 0 & = & \\
 0 & + & 8 & = & \\
 6 & + & 1 & = & \\
 4 & + & 1 & = & \\
 3 & + & 3 & = & \\
 1 & + & 8 & = & \\
 3 & + & 5 & = & \\
 7 & + & 0 & = & \\
 1 & + & 3 & = & \\
 0 & + & 9 & = & \\
 8 & + & 1 & = & \\
 3 & + & 4 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 3 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 1 & + & 5 & = \\ 1 & + & 2 & = \\ 4 & + & 2 & = \\ 7 & + & 1 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 6 & + & 3 & = \\ 2 & + & 2 & = \\ 2 & + & 6 & = \\ 2 & + & 5 & = \\ 5 & + & 4 & = \\ 0 & + & 5 & = \\ 5 & + & 4 & = \\ 4 & + & 0 & = \\ 4 & + & 2 & = \\ 0 & + & 7 & = \\ 6 & + & 3 & = \\ 7 & + & 2 & = \\ 0 & + & 4 & = \\ 2 & + & 0 & = \\ 8 & + & 0 & = \\ 2 & + & 0 & = \\ 7 & + & 0 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \end{array}$$

$$\begin{array}{rcll} 6 & + & 3 & = \\ 5 & + & 1 & = \\ 3 & + & 2 & = \\ 4 & + & 0 & = \\ 6 & + & 0 & = \\ 4 & + & 5 & = \\ 5 & + & 2 & = \\ 2 & + & 7 & = \\ 5 & + & 1 & = \\ 4 & + & 4 & = \\ 6 & + & 0 & = \\ 6 & + & 3 & = \\ 7 & + & 2 & = \\ 4 & + & 3 & = \\ 5 & + & 2 & = \\ 8 & + & 1 & = \\ 0 & + & 8 & = \\ 8 & + & 1 & = \\ 2 & + & 7 & = \\ 1 & + & 5 & = \\ 0 & + & 9 & = \\ 1 & + & 7 & = \\ 2 & + & 2 & = \\ 7 & + & 0 & = \\ 9 & + & 0 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 4 & = & \\
 2 & + & 6 & = & \\
 6 & + & 2 & = & \\
 2 & + & 0 & = & \\
 1 & + & 6 & = & \\
 6 & + & 1 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 4 & + & 5 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 1 & = & \\
 0 & + & 6 & = & \\
 8 & + & 0 & = & \\
 0 & + & 3 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 0 & + & 3 & = & \\
 0 & + & 3 & = & \\
 0 & + & 5 & = & \\
 2 & + & 6 & = & \\
 0 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 2 & + & 6 & = & \\
 6 & + & 3 & = & \\
 2 & + & 4 & = & \\
 5 & + & 2 & = & \\
 3 & + & 4 & = & \\
 4 & + & 4 & = & \\
 4 & + & 4 & = & \\
 2 & + & 0 & = & \\
 4 & + & 4 & = & \\
 0 & + & 9 & = & \\
 0 & + & 7 & = & \\
 7 & + & 1 & = & \\
 3 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 2 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 3 & = & \\
 2 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 6 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 2 & + & 7 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 0 & = & \\
 1 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 5 & = & \\
 3 & + & 2 & = & \\
 1 & + & 0 & = & \\
 5 & + & 1 & = & \\
 5 & + & 3 & = & \\
 5 & + & 1 & = & \\
 1 & + & 8 & = & \\
 3 & + & 0 & = & \\
 4 & + & 4 & = & \\
 2 & + & 0 & = & \\
 2 & + & 7 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 3 & + & 0 & = & \\
 0 & + & 9 & = & \\
 4 & + & 3 & = & \\
 3 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 6 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 2 & + & 0 & = & \\
 2 & + & 3 & = & \\
 8 & + & 0 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = & \\
 3 & + & 5 & = & \\
 1 & + & 5 & = & \\
 4 & + & 3 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 4 & + & 1 & = & \\
 0 & + & 9 & = & \\
 2 & + & 6 & = & \\
 3 & + & 6 & = & \\
 1 & + & 4 & = & \\
 4 & + & 4 & = & \\
 4 & + & 4 & = & \\
 3 & + & 5 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 1 & = & \\ 7 & + & 2 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 4 & + & 1 & = & \\ 3 & + & 5 & = & \\ 4 & + & 0 & = & \\ 5 & + & 0 & = & \\ 0 & + & 5 & = & \\ 5 & + & 2 & = & \\ 4 & + & 3 & = & \\ 6 & + & 3 & = & \\ 7 & + & 2 & = & \\ 0 & + & 5 & = & \\ 0 & + & 2 & = & \\ 0 & + & 2 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 5 & + & 3 & = & \\ 2 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 5 & = & \\ 7 & + & 0 & = & \\ 3 & + & 6 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 7 & = & \\ 0 & + & 0 & = & \\ 6 & + & 2 & = & \\ 5 & + & 2 & = & \\ 2 & + & 4 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 4 & = & \\ 0 & + & 3 & = & \\ 0 & + & 0 & = & \\ 2 & + & 7 & = & \\ 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 0 & + & 6 & = & \\ 0 & + & 2 & = & \\ 6 & + & 2 & = & \\ 4 & + & 1 & = & \\ 0 & + & 2 & = & \\ 1 & + & 4 & = & \\ 8 & + & 1 & = & \\ 1 & + & 6 & = & \\ 9 & + & 0 & = & \\ 2 & + & 0 & = & \\ 6 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 3 & = & \\
 6 & + & 2 & = & \\
 0 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 3 & + & 2 & = & \\
 5 & + & 3 & = & \\
 2 & + & 4 & = & \\
 8 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 3 & = & \\
 2 & + & 7 & = & \\
 8 & + & 0 & = & \\
 3 & + & 6 & = & \\
 6 & + & 0 & = & \\
 3 & + & 1 & = & \\
 2 & + & 6 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 1 & + & 0 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 5 & = & \\
 3 & + & 6 & = & \\
 2 & + & 0 & = & \\
 4 & + & 5 & = & \\
 0 & + & 4 & = & \\
 4 & + & 2 & = & \\
 6 & + & 2 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 0 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 1 & = & \\ 4 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 1 & + & 5 & = & \\ 7 & + & 2 & = & \\ 0 & + & 4 & = & \\ 2 & + & 5 & = & \\ 5 & + & 4 & = & \\ 4 & + & 5 & = & \\ 7 & + & 0 & = & \\ 5 & + & 1 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 0 & + & 4 & = & \\ 3 & + & 2 & = & \\ 3 & + & 6 & = & \\ 1 & + & 2 & = & \\ 6 & + & 0 & = & \\ 2 & + & 0 & = & \\ 2 & + & 2 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 0 & = & \\ 3 & + & 3 & = & \\ 7 & + & 0 & = & \\ 5 & + & 2 & = & \\ 1 & + & 7 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 4 & + & 2 & = & \\ 5 & + & 1 & = & \\ 7 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 7 & = & \\ 4 & + & 5 & = & \\ 0 & + & 5 & = & \\ 1 & + & 8 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 2 & = & \\ 0 & + & 7 & = & \\ 4 & + & 3 & = & \\ 1 & + & 6 & = & \\ 8 & + & 1 & = & \\ 0 & + & 8 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 6 & + & 2 & = & \\ 4 & + & 5 & = & \\ 7 & + & 1 & = & \\ 5 & + & 1 & = & \\ 6 & + & 3 & = & \\ 4 & + & 0 & = & \\ 1 & + & 4 & = & \\ 9 & + & 0 & = & \\ 0 & + & 3 & = & \\ 6 & + & 1 & = & \\ 1 & + & 8 & = & \\ 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 1 & + & 6 & = & \\ 4 & + & 3 & = & \\ 3 & + & 3 & = & \\ 7 & + & 2 & = & \\ 4 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 2 & + & 6 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 2 & = & \\ 8 & + & 1 & = & \\ 2 & + & 2 & = & \\ 3 & + & 5 & = & \\ 5 & + & 4 & = & \\ 4 & + & 3 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 1 & + & 4 & = & \\ 7 & + & 0 & = & \\ 1 & + & 6 & = & \\ 8 & + & 1 & = & \\ 3 & + & 3 & = & \\ 7 & + & 0 & = & \\ 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 1 & + & 4 & = & \\ 1 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 8 & + & 1 & = & \\ 6 & + & 1 & = & \\ 3 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 0 & + & 7 & = & \\
 2 & + & 7 & = & \\
 4 & + & 5 & = & \\
 4 & + & 3 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 4 & + & 4 & = & \\
 6 & + & 2 & = & \\
 1 & + & 0 & = & \\
 2 & + & 6 & = & \\
 1 & + & 3 & = & \\
 7 & + & 1 & = & \\
 4 & + & 4 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 3 & + & 0 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 6 & + & 3 & = & \\
 5 & + & 3 & = & \\
 7 & + & 2 & = & \\
 1 & + & 5 & = & \\
 5 & + & 2 & = & \\
 7 & + & 0 & = & \\
 3 & + & 6 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 8 & = & \\
 3 & + & 4 & = & \\
 0 & + & 5 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 1 & + & 8 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 4 & + & 1 & = & \\
 0 & + & 6 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 9 & + & 0 & = \\ 4 & + & 0 & = \\ 8 & + & 0 & = \\ 7 & + & 0 & = \\ 1 & + & 0 & = \\ 7 & + & 2 & = \\ 4 & + & 4 & = \\ 1 & + & 0 & = \\ 5 & + & 0 & = \\ 4 & + & 1 & = \\ 4 & + & 5 & = \\ 0 & + & 4 & = \\ 9 & + & 0 & = \\ 0 & + & 4 & = \\ 8 & + & 1 & = \\ 1 & + & 4 & = \\ 8 & + & 1 & = \\ 8 & + & 1 & = \\ 5 & + & 3 & = \\ 2 & + & 1 & = \\ 5 & + & 2 & = \\ 6 & + & 2 & = \\ 4 & + & 0 & = \\ 4 & + & 3 & = \\ 1 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 9 & + & 0 & = \\ 0 & + & 5 & = \\ 5 & + & 1 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 7 & + & 2 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 8 & + & 1 & = \\ 5 & + & 4 & = \\ 9 & + & 0 & = \\ 3 & + & 3 & = \\ 1 & + & 6 & = \\ 7 & + & 2 & = \\ 0 & + & 1 & = \\ 8 & + & 0 & = \\ 1 & + & 8 & = \\ 6 & + & 3 & = \\ 7 & + & 2 & = \\ 5 & + & 0 & = \\ 4 & + & 1 & = \\ 0 & + & 9 & = \\ 6 & + & 2 & = \\ 8 & + & 1 & = \\ 7 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 1 & + & 1 & = & \\ 2 & + & 2 & = & \\ 3 & + & 5 & = & \\ 3 & + & 4 & = & \\ 0 & + & 3 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 5 & + & 4 & = & \\ 5 & + & 1 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 5 & + & 1 & = & \\ 1 & + & 4 & = & \\ 9 & + & 0 & = & \\ 1 & + & 7 & = & \\ 5 & + & 2 & = & \\ 2 & + & 5 & = & \\ 4 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 5 & = & \\ 3 & + & 3 & = & \\ 1 & + & 2 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 7 & = & \\ 4 & + & 1 & = & \\ 5 & + & 0 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 6 & = & \\ 6 & + & 0 & = & \\ 5 & + & 1 & = & \\ 3 & + & 1 & = & \\ 2 & + & 7 & = & \\ 5 & + & 2 & = & \\ 6 & + & 2 & = & \\ 0 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 3 & + & 6 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 3 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 3 & + & 5 & = & \\
 6 & + & 2 & = & \\
 4 & + & 2 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 7 & + & 1 & = & \\
 6 & + & 2 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 0 & + & 6 & = & \\
 3 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 4 & + & 0 & = & \\
 3 & + & 6 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 2 & + & 3 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 0 & + & 9 & = & \\
 0 & + & 9 & = & \\
 2 & + & 7 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 0 & + & 4 & = & \\
 0 & + & 6 & = & \\
 5 & + & 3 & = & \\
 0 & + & 5 & = & \\
 1 & + & 3 & = & \\
 4 & + & 0 & = & \\
 1 & + & 4 & = & \\
 3 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 4 & + & 3 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 1 & + & 3 & = & \\
 0 & + & 9 & = & \\
 7 & + & 1 & = & \\
 6 & + & 1 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 4 & + & 3 & = & \\
 1 & + & 3 & = & \\
 3 & + & 3 & = & \\
 1 & + & 1 & = & \\
 4 & + & 3 & = & \\
 2 & + & 6 & = & \\
 5 & + & 0 & = & \\
 5 & + & 2 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 0 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 5 & = & \\
 7 & + & 2 & = & \\
 4 & + & 5 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 2 & = & \\
 5 & + & 0 & = & \\
 3 & + & 2 & = & \\
 6 & + & 1 & = & \\
 6 & + & 2 & = & \\
 7 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 1 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 5 & + & 3 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 3 & + & 5 & = & \\
 0 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 2 & + & 7 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 5 & = & \\
 5 & + & 1 & = & \\
 3 & + & 2 & = & \\
 8 & + & 1 & = & \\
 2 & + & 0 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 0 & + & 5 & = & \\
 1 & + & 1 & = & \\
 1 & + & 7 & = & \\
 8 & + & 1 & = & \\
 4 & + & 4 & = & \\
 0 & + & 0 & = & \\
 3 & + & 4 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 1 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 1 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 4 & + & 1 & = & \\
 1 & + & 7 & = & \\
 1 & + & 3 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 5 & + & 3 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 0 & + & 2 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 8 & + & 1 & = & \\
 4 & + & 0 & = & \\
 3 & + & 3 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 6 & = & \\
 3 & + & 0 & = & \\
 3 & + & 6 & = & \\
 3 & + & 6 & = & \\
 1 & + & 1 & = & \\
 5 & + & 1 & = & \\
 1 & + & 7 & = & \\
 0 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 6 & + & 0 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 0 & = & \\
 6 & + & 2 & = & \\
 0 & + & 5 & = & \\
 0 & + & 9 & = & \\
 2 & + & 7 & = & \\
 0 & + & 6 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 6 & = & \\
 7 & + & 2 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 5 & + & 3 & = & \\
 5 & + & 0 & = & \\
 1 & + & 1 & = & \\
 4 & + & 3 & = & \\
 6 & + & 2 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 6 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 1 & + & 5 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 0 & + & 8 & = & \\
 1 & + & 4 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 4 & + & 2 & = & \\
 7 & + & 0 & = & \\
 3 & + & 6 & = & \\
 6 & + & 0 & = & \\
 3 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 2 & + & 7 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 0 & + & 7 & = & \\
 8 & + & 1 & = & \\
 1 & + & 6 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 2 & + & 7 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 2 & + & 1 & = & \\
 6 & + & 1 & = & \\
 2 & + & 4 & = & \\
 3 & + & 1 & = & \\
 2 & + & 6 & = & \\
 2 & + & 3 & = & \\
 0 & + & 3 & = & \\
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 1 & + & 0 & = & \\
 3 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 5 & = & \\
 0 & + & 7 & = & \\
 0 & + & 9 & = & \\
 2 & + & 0 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 0 & + & 7 & = & \\
 6 & + & 3 & = & \\
 0 & + & 4 & = & \\
 3 & + & 0 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 6 & + & 0 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 5 & + & 3 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 2 & = & \\ 7 & + & 1 & = & \\ 5 & + & 4 & = & \\ 6 & + & 2 & = & \\ 2 & + & 3 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 4 & + & 2 & = & \\ 1 & + & 5 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 0 & + & 3 & = & \\ 3 & + & 6 & = & \\ 0 & + & 4 & = & \\ 2 & + & 4 & = & \\ 7 & + & 1 & = & \\ 1 & + & 8 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 5 & = & \\ 0 & + & 9 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 0 & = & \\ 4 & + & 2 & = & \\ 1 & + & 5 & = & \\ 0 & + & 5 & = & \\ 5 & + & 4 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 4 & = & \\ 4 & + & 3 & = & \\ 0 & + & 5 & = & \\ 1 & + & 5 & = & \\ 5 & + & 1 & = & \\ 6 & + & 2 & = & \\ 4 & + & 5 & = & \\ 1 & + & 6 & = & \\ 2 & + & 2 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 4 & = & \\ 0 & + & 1 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 3 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 4 & = & \\ 1 & + & 6 & = & \\ 4 & + & 2 & = & \\ 8 & + & 1 & = & \\ 3 & + & 6 & = & \\ 8 & + & 1 & = & \\ 0 & + & 8 & = & \\ 8 & + & 0 & = & \\ 1 & + & 2 & = & \\ 1 & + & 1 & = & \\ 3 & + & 1 & = & \\ 3 & + & 1 & = & \\ 6 & + & 0 & = & \\ 5 & + & 3 & = & \\ 0 & + & 5 & = & \\ 4 & + & 4 & = & \\ 3 & + & 1 & = & \\ 8 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 1 & = & \\ 3 & + & 3 & = & \\ 7 & + & 1 & = & \\ 6 & + & 3 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 4 & + & 4 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 4 & = & \\ 0 & + & 0 & = & \\ 6 & + & 0 & = & \\ 3 & + & 5 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 2 & + & 0 & = & \\
 2 & + & 7 & = & \\
 3 & + & 4 & = & \\
 0 & + & 6 & = & \\
 3 & + & 3 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 6 & = & \\
 0 & + & 7 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 6 & + & 0 & = & \\
 3 & + & 3 & = & \\
 7 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = & \\
 3 & + & 3 & = & \\
 7 & + & 1 & = & \\
 0 & + & 7 & = & \\
 3 & + & 6 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 1 & = & \\
 1 & + & 7 & = & \\
 4 & + & 2 & = & \\
 7 & + & 2 & = & \\
 1 & + & 1 & = & \\
 0 & + & 4 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 6 & + & 1 & = & \\
 3 & + & 3 & = & \\
 8 & + & 0 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 2 & + & 6 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 5 & + & 4 & = & \\
 7 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 1 & = & \\
 4 & + & 5 & = & \\
 2 & + & 0 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 7 & = & \\
 6 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 5 & = & \\
 1 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 4 & = & \\
 4 & + & 4 & = & \\
 7 & + & 1 & = & \\
 6 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 5 & = & \\
 1 & + & 5 & = & \\
 2 & + & 4 & = & \\
 6 & + & 0 & = & \\
 5 & + & 4 & = & \\
 2 & + & 1 & = & \\
 5 & + & 2 & = & \\
 4 & + & 5 & = & \\
 1 & + & 7 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 0 & + & 4 & = \\ 6 & + & 2 & = \\ 1 & + & 7 & = \\ 1 & + & 1 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 3 & + & 6 & = \\ 6 & + & 0 & = \\ 0 & + & 8 & = \\ 7 & + & 1 & = \\ 3 & + & 1 & = \\ 2 & + & 3 & = \\ 6 & + & 1 & = \\ 3 & + & 5 & = \\ 0 & + & 4 & = \\ 5 & + & 3 & = \\ 5 & + & 2 & = \\ 7 & + & 1 & = \\ 0 & + & 4 & = \\ 0 & + & 2 & = \\ 2 & + & 4 & = \\ 2 & + & 0 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 2 & + & 3 & = \end{array}$$

$$\begin{array}{rcll} 4 & + & 4 & = \\ 5 & + & 2 & = \\ 1 & + & 4 & = \\ 4 & + & 5 & = \\ 3 & + & 0 & = \\ 8 & + & 0 & = \\ 4 & + & 0 & = \\ 4 & + & 0 & = \\ 6 & + & 2 & = \\ 0 & + & 2 & = \\ 6 & + & 1 & = \\ 4 & + & 4 & = \\ 0 & + & 5 & = \\ 2 & + & 6 & = \\ 8 & + & 0 & = \\ 6 & + & 1 & = \\ 1 & + & 7 & = \\ 0 & + & 8 & = \\ 8 & + & 1 & = \\ 4 & + & 2 & = \\ 3 & + & 0 & = \\ 8 & + & 1 & = \\ 4 & + & 2 & = \\ 8 & + & 0 & = \\ 5 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 5 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 0 & + & 8 & = & \\
 0 & + & 8 & = & \\
 1 & + & 6 & = & \\
 5 & + & 1 & = & \\
 3 & + & 6 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 5 & + & 4 & = & \\
 0 & + & 7 & = & \\
 2 & + & 7 & = & \\
 6 & + & 2 & = & \\
 1 & + & 2 & = & \\
 2 & + & 3 & = & \\
 5 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 0 & + & 1 & = & \\
 6 & + & 1 & = & \\
 6 & + & 0 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 0 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 1 & = & \\
 2 & + & 1 & = & \\
 2 & + & 3 & = & \\
 3 & + & 4 & = & \\
 6 & + & 1 & = & \\
 3 & + & 5 & = & \\
 1 & + & 8 & = & \\
 0 & + & 2 & = & \\
 0 & + & 4 & = & \\
 1 & + & 2 & = & \\
 5 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 0 & + & 7 & = & \\
 0 & + & 3 & = & \\
 6 & + & 1 & = & \\
 1 & + & 5 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 6 & = & \\
 0 & + & 8 & = & \\
 1 & + & 1 & = & \\
 7 & + & 0 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 1 & = & \\
 3 & + & 1 & = & \\
 1 & + & 6 & = & \\
 4 & + & 1 & = & \\
 2 & + & 2 & = & \\
 1 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 8 & = & \\
 0 & + & 9 & = & \\
 2 & + & 2 & = & \\
 7 & + & 0 & = & \\
 5 & + & 4 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 3 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 1 & = & \\
 2 & + & 0 & = & \\
 4 & + & 3 & = & \\
 3 & + & 1 & = & \\
 4 & + & 5 & = & \\
 8 & + & 0 & = & \\
 0 & + & 5 & = & \\
 3 & + & 1 & = & \\
 4 & + & 3 & = & \\
 0 & + & 9 & = & \\
 4 & + & 2 & = & \\
 0 & + & 4 & = & \\
 2 & + & 3 & = & \\
 8 & + & 1 & = & \\
 4 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 5 & + & 2 & = \\ 4 & + & 2 & = \\ 1 & + & 1 & = \\ 9 & + & 0 & = \\ 8 & + & 1 & = \\ 2 & + & 0 & = \\ 8 & + & 1 & = \\ 3 & + & 3 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 2 & + & 6 & = \\ 3 & + & 3 & = \\ 0 & + & 7 & = \\ 3 & + & 0 & = \\ 9 & + & 0 & = \\ 3 & + & 3 & = \\ 5 & + & 3 & = \\ 7 & + & 1 & = \\ 4 & + & 0 & = \\ 4 & + & 5 & = \\ 4 & + & 0 & = \\ 8 & + & 1 & = \\ 0 & + & 0 & = \\ 2 & + & 4 & = \end{array}$$

$$\begin{array}{rcll} 4 & + & 2 & = \\ 6 & + & 2 & = \\ 7 & + & 0 & = \\ 0 & + & 6 & = \\ 3 & + & 4 & = \\ 8 & + & 1 & = \\ 3 & + & 1 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 8 & + & 1 & = \\ 3 & + & 4 & = \\ 0 & + & 5 & = \\ 5 & + & 1 & = \\ 5 & + & 4 & = \\ 1 & + & 7 & = \\ 0 & + & 5 & = \\ 7 & + & 0 & = \\ 1 & + & 3 & = \\ 6 & + & 3 & = \\ 0 & + & 4 & = \\ 8 & + & 1 & = \\ 1 & + & 5 & = \\ 6 & + & 2 & = \\ 4 & + & 3 & = \\ 7 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 6 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 3 & + & 4 & = & \\
 2 & + & 0 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 0 & = & \\
 5 & + & 2 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 3 & + & 4 & = & \\
 5 & + & 2 & = & \\
 1 & + & 6 & = & \\
 0 & + & 2 & = & \\
 3 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 0 & + & 0 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 5 & + & 2 & = & \\
 2 & + & 0 & = & \\
 0 & + & 3 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 0 & = & \\ 1 & + & 0 & = & \\ 3 & + & 3 & = & \\ 1 & + & 3 & = & \\ 2 & + & 7 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \\ 2 & + & 1 & = & \\ 4 & + & 3 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 5 & = & \\ 4 & + & 5 & = & \\ 7 & + & 2 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 8 & + & 1 & = & \\ 3 & + & 5 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 4 & + & 0 & = & \\ 3 & + & 0 & = & \\ 0 & + & 0 & = & \\ 0 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 6 & + & 0 & = & \\ 1 & + & 4 & = & \\ 0 & + & 7 & = & \\ 4 & + & 2 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 5 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \\ 3 & + & 1 & = & \\ 3 & + & 4 & = & \\ 7 & + & 0 & = & \\ 2 & + & 7 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 8 & + & 1 & = & \\ 4 & + & 2 & = & \\ 5 & + & 1 & = & \\ 8 & + & 0 & = & \\ 2 & + & 5 & = & \\ 8 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 0 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 4 & = & \\
 3 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 2 & + & 7 & = & \\
 1 & + & 3 & = & \\
 3 & + & 2 & = & \\
 5 & + & 4 & = & \\
 3 & + & 3 & = & \\
 0 & + & 6 & = & \\
 2 & + & 3 & = & \\
 4 & + & 4 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 4 & + & 1 & = & \\
 3 & + & 5 & = & \\
 4 & + & 4 & = & \\
 5 & + & 4 & = & \\
 5 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 3 & + & 6 & = & \\
 7 & + & 2 & = & \\
 2 & + & 0 & = & \\
 1 & + & 1 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 1 & + & 8 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 5 & + & 4 & = & \\
 5 & + & 3 & = & \\
 2 & + & 3 & = & \\
 0 & + & 9 & = & \\
 7 & + & 2 & = & \\
 1 & + & 5 & = & \\
 7 & + & 1 & = & \\
 4 & + & 0 & = & \\
 1 & + & 7 & = & \\
 4 & + & 0 & = & \\
 3 & + & 1 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 0 & + & 9 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 5 & + & 4 & = & \\ 4 & + & 0 & = & \\ 0 & + & 3 & = & \\ 0 & + & 2 & = & \\ 6 & + & 1 & = & \\ 2 & + & 6 & = & \\ 8 & + & 0 & = & \\ 4 & + & 4 & = & \\ 1 & + & 5 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 3 & + & 0 & = & \\ 1 & + & 8 & = & \\ 3 & + & 1 & = & \\ 4 & + & 1 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 0 & + & 6 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 0 & + & 1 & = & \\ 8 & + & 1 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 3 & + & 4 & = & \\ 1 & + & 4 & = & \\ 5 & + & 4 & = & \\ 0 & + & 6 & = & \\ 7 & + & 1 & = & \\ 1 & + & 5 & = & \\ 3 & + & 5 & = & \\ 4 & + & 4 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \\ 2 & + & 4 & = & \\ 5 & + & 0 & = & \\ 0 & + & 6 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 2 & + & 2 & = & \\
 6 & + & 1 & = & \\
 2 & + & 0 & = & \\
 3 & + & 4 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = & \\
 0 & + & 4 & = & \\
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 4 & + & 2 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 0 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 7 & + & 0 & = & \\
 4 & + & 1 & = & \\
 2 & + & 7 & = & \\
 1 & + & 0 & = & \\
 1 & + & 5 & = & \\
 1 & + & 2 & = & \\
 5 & + & 4 & = & \\
 6 & + & 2 & = & \\
 1 & + & 5 & = & \\
 2 & + & 2 & = & \\
 5 & + & 2 & = & \\
 2 & + & 4 & = & \\
 8 & + & 1 & = & \\
 1 & + & 7 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 1 & + & 6 & = & \\
 4 & + & 0 & = & \\
 4 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 3 & + & 1 & = & \\
 2 & + & 4 & = & \\
 2 & + & 5 & = & \\
 6 & + & 3 & = & \\
 3 & + & 6 & = & \\
 3 & + & 6 & = & \\
 8 & + & 1 & = & \\
 5 & + & 1 & = & \\
 7 & + & 0 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 3 & = & \\
 5 & + & 0 & = & \\
 0 & + & 8 & = & \\
 1 & + & 6 & = & \\
 7 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 5 & + & 0 & = & \\
 1 & + & 8 & = & \\
 1 & + & 8 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 3 & + & 0 & = & \\
 1 & + & 2 & = & \\
 4 & + & 2 & = & \\
 0 & + & 1 & = & \\
 2 & + & 1 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 1 & = & \\
 4 & + & 5 & = & \\
 3 & + & 5 & = & \\
 3 & + & 4 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 5 & + & 3 & = & \\
 3 & + & 5 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 0 & + & 1 & = & \\
 0 & + & 1 & = & \\
 3 & + & 1 & = & \\
 1 & + & 4 & = & \\
 6 & + & 0 & = & \\
 2 & + & 1 & = & \\
 4 & + & 3 & = & \\
 0 & + & 2 & = & \\
 1 & + & 4 & = & \\
 6 & + & 2 & = & \\
 7 & + & 1 & = & \\
 2 & + & 3 & = & \\
 8 & + & 0 & = & \\
 0 & + & 2 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 0 & = & \\
 0 & + & 1 & = & \\
 4 & + & 2 & = & \\
 4 & + & 1 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 6 & + & 1 & = & \\
 6 & + & 3 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 3 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 6 & = & \\
 8 & + & 1 & = & \\
 1 & + & 4 & = & \\
 6 & + & 1 & = & \\
 0 & + & 1 & = & \\
 3 & + & 2 & = & \\
 2 & + & 6 & = & \\
 7 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 3 & + & 1 & = & \\
 8 & + & 1 & = & \\
 1 & + & 1 & = & \\
 5 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 7 & + & 1 & = & \\
 4 & + & 3 & = & \\
 0 & + & 2 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 3 & + & 1 & = & \\
 0 & + & 1 & = & \\
 0 & + & 2 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 5 & + & 4 & = & \\
 4 & + & 5 & = & \\
 1 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 0 & + & 2 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 1 & + & 2 & = & \\
 5 & + & 4 & = & \\
 3 & + & 0 & = & \\
 1 & + & 8 & = & \\
 7 & + & 1 & = & \\
 3 & + & 2 & = & \\
 0 & + & 1 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 4 & + & 5 & = & \\
 7 & + & 0 & = & \\
 2 & + & 1 & = & \\
 2 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 0 & + & 8 & = & \\
 6 & + & 2 & = & \\
 5 & + & 3 & = & \\
 2 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 4 & + & 2 & = & \\
 0 & + & 7 & = & \\
 8 & + & 0 & = & \\
 1 & + & 2 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 1 & + & 3 & = & \\
 6 & + & 3 & = & \\
 6 & + & 3 & = & \\
 3 & + & 6 & = & \\
 5 & + & 1 & = & \\
 4 & + & 5 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 4 & + & 0 & = & \\
 3 & + & 4 & = & \\
 5 & + & 2 & = & \\
 1 & + & 2 & = & \\
 3 & + & 5 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 2 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 7 & = & \\
 4 & + & 0 & = & \\
 3 & + & 5 & = & \\
 1 & + & 0 & = & \\
 0 & + & 6 & = & \\
 2 & + & 7 & = & \\
 6 & + & 3 & = & \\
 2 & + & 5 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 4 & + & 2 & = & \\
 0 & + & 7 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 2 & = & \\
 8 & + & 0 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 0 & + & 6 & = & \\
 4 & + & 3 & = & \\
 4 & + & 5 & = & \\
 4 & + & 3 & = & \\
 5 & + & 2 & = & \\
 8 & + & 1 & = & \\
 5 & + & 4 & = & \\
 5 & + & 4 & = & \\
 5 & + & 4 & = & \\
 3 & + & 2 & = & \\
 1 & + & 1 & = & \\
 5 & + & 2 & = & \\
 7 & + & 0 & = & \\
 2 & + & 2 & = & \\
 8 & + & 1 & = & \\
 2 & + & 2 & = & \\
 7 & + & 2 & = & \\
 3 & + & 3 & = & \\
 2 & + & 2 & = & \\
 1 & + & 2 & = & \\
 6 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 1 & + & 5 & = & \\
 4 & + & 5 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 1 & + & 3 & = & \\
 5 & + & 0 & = & \\
 0 & + & 8 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 0 & = & \\
 0 & + & 9 & = & \\
 1 & + & 2 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 5 & = & \\
 5 & + & 2 & = & \\
 7 & + & 0 & = & \\
 5 & + & 1 & = & \\
 2 & + & 6 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 5 & + & 1 & = & \\
 7 & + & 2 & = & \\
 1 & + & 3 & = & \\
 2 & + & 6 & = & \\
 2 & + & 4 & = & \\
 4 & + & 0 & = & \\
 4 & + & 2 & = & \\
 5 & + & 4 & = & \\
 0 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 5 & + & 1 & = & \\
 0 & + & 3 & = & \\
 0 & + & 5 & = & \\
 1 & + & 2 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = & \\
 7 & + & 1 & = & \\
 5 & + & 2 & = & \\
 0 & + & 3 & = & \\
 5 & + & 1 & = & \\
 6 & + & 3 & = & \\
 4 & + & 4 & = & \\
 0 & + & 1 & = & \\
 1 & + & 4 & = & \\
 7 & + & 2 & = & \\
 0 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 6 & = & \\ 3 & + & 3 & = & \\ 0 & + & 9 & = & \\ 5 & + & 1 & = & \\ 7 & + & 0 & = & \\ 3 & + & 3 & = & \\ 4 & + & 4 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 4 & = & \\ 2 & + & 2 & = & \\ 0 & + & 1 & = & \\ 1 & + & 3 & = & \\ 1 & + & 0 & = & \\ 0 & + & 9 & = & \\ 6 & + & 3 & = & \\ 3 & + & 3 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \\ 8 & + & 0 & = & \\ 1 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 6 & + & 0 & = & \\ 0 & + & 5 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 3 & + & 4 & = & \\ 7 & + & 0 & = & \\ 0 & + & 8 & = & \\ 4 & + & 4 & = & \\ 7 & + & 2 & = & \\ 6 & + & 3 & = & \\ 4 & + & 2 & = & \\ 2 & + & 3 & = & \\ 4 & + & 3 & = & \\ 1 & + & 3 & = & \\ 9 & + & 0 & = & \\ 0 & + & 5 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 5 & + & 3 & = & \\ 8 & + & 1 & = & \\ 5 & + & 3 & = & \\ 2 & + & 7 & = & \\ 0 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 5 & + & 2 & = & \\
 5 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 7 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 5 & + & 4 & = & \\
 6 & + & 3 & = & \\
 2 & + & 7 & = & \\
 7 & + & 1 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 7 & = & \\
 5 & + & 4 & = & \\
 6 & + & 2 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 5 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 8 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 6 & + & 0 & = & \\ 5 & + & 4 & = & \\ 0 & + & 2 & = & \\ 3 & + & 5 & = & \\ 0 & + & 3 & = & \\ 7 & + & 0 & = & \\ 1 & + & 8 & = & \\ 0 & + & 9 & = & \\ 5 & + & 1 & = & \\ 6 & + & 0 & = & \\ 4 & + & 0 & = & \\ 0 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 1 & = & \\ 7 & + & 1 & = & \\ 0 & + & 5 & = & \\ 4 & + & 2 & = & \\ 4 & + & 2 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 2 & = & \\ 0 & + & 8 & = & \\ 6 & + & 3 & = & \\ 0 & + & 8 & = & \\ 6 & + & 3 & = & \\ 3 & + & 4 & = & \\ 3 & + & 1 & = & \\ 8 & + & 1 & = & \\ 3 & + & 6 & = & \\ 8 & + & 0 & = & \\ 2 & + & 2 & = & \\ 0 & + & 1 & = & \\ 6 & + & 1 & = & \\ 6 & + & 1 & = & \\ 2 & + & 6 & = & \\ 4 & + & 0 & = & \\ 7 & + & 1 & = & \\ 3 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 3 & + & 1 & = & \\ 5 & + & 3 & = & \\ 5 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 2 & + & 0 & = & \\
 5 & + & 3 & = & \\
 2 & + & 5 & = & \\
 1 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 5 & = & \\
 2 & + & 3 & = & \\
 2 & + & 6 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 4 & + & 1 & = & \\
 4 & + & 4 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 5 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 0 & = & \\
 6 & + & 3 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 4 & + & 5 & = & \\
 3 & + & 3 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 5 & + & 4 & = & \\
 3 & + & 2 & = & \\
 3 & + & 5 & = & \\
 3 & + & 5 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 1 & + & 7 & = & \\
 3 & + & 6 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 4 & = & \\
 7 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 2 & + & 1 & = & \\
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 1 & + & 2 & = & \\
 2 & + & 1 & = & \\
 6 & + & 1 & = & \\
 7 & + & 2 & = & \\
 3 & + & 4 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = & \\
 4 & + & 2 & = & \\
 1 & + & 0 & = & \\
 6 & + & 1 & = & \\
 6 & + & 1 & = & \\
 4 & + & 2 & = & \\
 6 & + & 0 & = & \\
 2 & + & 6 & = & \\
 1 & + & 2 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 4 & + & 4 & = & \\
 1 & + & 4 & = & \\
 3 & + & 6 & = & \\
 5 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 6 & = & \\
 2 & + & 7 & = & \\
 3 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 3 & = & \\
 3 & + & 5 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 4 & + & 2 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = & \\
 1 & + & 3 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 4 & = & \\ 3 & + & 5 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 0 & + & 3 & = & \\ 5 & + & 4 & = & \\ 1 & + & 5 & = & \\ 7 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 1 & + & 4 & = & \\ 4 & + & 0 & = & \\ 4 & + & 2 & = & \\ 7 & + & 0 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 2 & + & 7 & = & \\ 1 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 9 & = & \\ 2 & + & 3 & = & \\ 5 & + & 2 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 0 & + & 9 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 6 & + & 0 & = & \\ 6 & + & 1 & = & \\ 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 2 & + & 6 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 2 & + & 3 & = & \\ 5 & + & 2 & = & \\ 5 & + & 1 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 5 & = & \\ 2 & + & 5 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 1 & + & 7 & = \\ 0 & + & 3 & = \\ 7 & + & 0 & = \\ 1 & + & 2 & = \\ 9 & + & 0 & = \\ 2 & + & 3 & = \\ 8 & + & 1 & = \\ 4 & + & 3 & = \\ 8 & + & 1 & = \\ 8 & + & 0 & = \\ 1 & + & 5 & = \\ 7 & + & 0 & = \\ 5 & + & 2 & = \\ 7 & + & 1 & = \\ 9 & + & 0 & = \\ 7 & + & 1 & = \\ 1 & + & 2 & = \\ 2 & + & 1 & = \\ 0 & + & 6 & = \\ 6 & + & 1 & = \\ 7 & + & 2 & = \\ 6 & + & 2 & = \\ 0 & + & 3 & = \\ 9 & + & 0 & = \\ 4 & + & 1 & = \end{array}$$

$$\begin{array}{rcll} 7 & + & 0 & = \\ 4 & + & 1 & = \\ 7 & + & 1 & = \\ 6 & + & 1 & = \\ 7 & + & 2 & = \\ 8 & + & 0 & = \\ 5 & + & 1 & = \\ 0 & + & 4 & = \\ 0 & + & 1 & = \\ 9 & + & 0 & = \\ 0 & + & 6 & = \\ 9 & + & 0 & = \\ 3 & + & 1 & = \\ 9 & + & 0 & = \\ 6 & + & 3 & = \\ 4 & + & 4 & = \\ 1 & + & 7 & = \\ 1 & + & 5 & = \\ 6 & + & 2 & = \\ 5 & + & 0 & = \\ 7 & + & 0 & = \\ 8 & + & 0 & = \\ 6 & + & 2 & = \\ 2 & + & 4 & = \\ 8 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 3 & = & \\ 7 & + & 0 & = & \\ 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 1 & + & 1 & = & \\ 8 & + & 0 & = & \\ 4 & + & 4 & = & \\ 5 & + & 4 & = & \\ 7 & + & 0 & = & \\ 0 & + & 5 & = & \\ 2 & + & 2 & = & \\ 0 & + & 4 & = & \\ 1 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 1 & + & 6 & = & \\ 1 & + & 8 & = & \\ 4 & + & 4 & = & \\ 0 & + & 8 & = & \\ 6 & + & 0 & = & \\ 8 & + & 1 & = & \\ 2 & + & 2 & = & \\ 2 & + & 0 & = & \\ 5 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 4 & + & 1 & = & \\ 8 & + & 1 & = & \\ 2 & + & 0 & = & \\ 4 & + & 4 & = & \\ 4 & + & 2 & = & \\ 6 & + & 0 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 3 & + & 2 & = & \\ 3 & + & 6 & = & \\ 5 & + & 2 & = & \\ 3 & + & 6 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 7 & + & 2 & = & \\ 1 & + & 6 & = & \\ 2 & + & 6 & = & \\ 8 & + & 0 & = & \\ 3 & + & 4 & = & \\ 3 & + & 6 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 2 & = & \\ 2 & + & 7 & = & \\ 7 & + & 2 & = & \\ 6 & + & 2 & = & \\ 3 & + & 4 & = & \\ 3 & + & 1 & = & \\ 4 & + & 3 & = & \\ 0 & + & 1 & = & \\ 4 & + & 0 & = & \\ 1 & + & 7 & = & \\ 8 & + & 0 & = & \\ 3 & + & 0 & = & \\ 6 & + & 3 & = & \\ 2 & + & 3 & = & \\ 6 & + & 2 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \\ 0 & + & 2 & = & \\ 4 & + & 1 & = & \\ 7 & + & 2 & = & \\ 1 & + & 5 & = & \\ 4 & + & 3 & = & \\ 2 & + & 5 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 0 & = & \\ 3 & + & 2 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 3 & + & 1 & = & \\ 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \\ 3 & + & 6 & = & \\ 2 & + & 2 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 3 & + & 3 & = & \\ 3 & + & 2 & = & \\ 3 & + & 2 & = & \\ 2 & + & 3 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 0 & + & 7 & = & \\ 2 & + & 5 & = & \\ 4 & + & 4 & = & \\ 3 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 5 & = & \\ 1 & + & 0 & = & \\ 0 & + & 8 & = & \\ 6 & + & 0 & = & \\ 0 & + & 9 & = & \\ 3 & + & 2 & = & \\ 1 & + & 5 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \\ 5 & + & 0 & = & \\ 7 & + & 1 & = & \\ 1 & + & 4 & = & \\ 7 & + & 2 & = & \\ 2 & + & 1 & = & \\ 3 & + & 2 & = & \\ 5 & + & 3 & = & \\ 7 & + & 2 & = & \\ 2 & + & 2 & = & \\ 8 & + & 0 & = & \\ 4 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 2 & = & \\ 8 & + & 1 & = & \\ 1 & + & 3 & = & \\ 1 & + & 5 & = & \\ 5 & + & 2 & = & \\ 4 & + & 0 & = & \\ 1 & + & 6 & = & \\ 0 & + & 9 & = & \\ 6 & + & 2 & = & \\ 8 & + & 0 & = & \\ 4 & + & 0 & = & \\ 6 & + & 2 & = & \\ 6 & + & 0 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 4 & + & 1 & = & \\ 3 & + & 4 & = & \\ 0 & + & 3 & = & \\ 0 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 0 & + & 0 & = & \\
 5 & + & 4 & = & \\
 4 & + & 2 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 2 & = & \\
 8 & + & 0 & = & \\
 1 & + & 2 & = & \\
 0 & + & 9 & = & \\
 2 & + & 2 & = & \\
 0 & + & 5 & = & \\
 2 & + & 5 & = & \\
 3 & + & 0 & = & \\
 5 & + & 4 & = & \\
 5 & + & 4 & = & \\
 0 & + & 0 & = & \\
 1 & + & 6 & = & \\
 4 & + & 4 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 0 & + & 7 & = & \\
 0 & + & 0 & = & \\
 1 & + & 1 & = & \\
 5 & + & 4 & = & \\
 1 & + & 4 & = & \\
 4 & + & 5 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 0 & + & 9 & = & \\
 1 & + & 7 & = & \\
 4 & + & 5 & = & \\
 3 & + & 1 & = & \\
 6 & + & 0 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 3 & + & 3 & = & \\
 1 & + & 1 & = & \\
 6 & + & 2 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 0 & + & 7 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 5 & + & 0 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 4 & + & 0 & = & \\
 1 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 0 & + & 3 & = & \\
 5 & + & 3 & = & \\
 0 & + & 4 & = & \\
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 3 & = & \\
 5 & + & 4 & = & \\
 6 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 1 & = & \\
 1 & + & 4 & = & \\
 2 & + & 6 & = & \\
 4 & + & 0 & = & \\
 4 & + & 0 & = & \\
 0 & + & 6 & = & \\
 2 & + & 5 & = & \\
 2 & + & 6 & = & \\
 1 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 4 & = & \\
 3 & + & 6 & = & \\
 1 & + & 1 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 3 & + & 0 & = & \\
 5 & + & 0 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 1 & + & 5 & = & \\
 8 & + & 1 & = & \\
 0 & + & 2 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 3 & + & 5 & = & \\
 4 & + & 0 & = & \\
 1 & + & 2 & = & \\
 0 & + & 4 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 4 & + & 2 & = & \\
 1 & + & 0 & = & \\
 6 & + & 3 & = & \\
 3 & + & 6 & = & \\
 0 & + & 5 & = & \\
 7 & + & 0 & = & \\
 0 & + & 4 & = & \\
 3 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 0 & + & 3 & = & \\
 1 & + & 2 & = & \\
 3 & + & 0 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 8 & = & \\
 3 & + & 0 & = & \\
 4 & + & 2 & = & \\
 3 & + & 1 & = & \\
 4 & + & 4 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 0 & = & \\
 4 & + & 1 & = & \\
 4 & + & 5 & = & \\
 1 & + & 3 & = & \\
 2 & + & 1 & = & \\
 2 & + & 6 & = & \\
 1 & + & 4 & = & \\
 7 & + & 2 & = & \\
 2 & + & 2 & = & \\
 5 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 5 & = & \\ 5 & + & 0 & = & \\ 4 & + & 5 & = & \\ 8 & + & 0 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 3 & + & 2 & = & \\ 6 & + & 1 & = & \\ 4 & + & 2 & = & \\ 2 & + & 1 & = & \\ 8 & + & 0 & = & \\ 2 & + & 7 & = & \\ 0 & + & 0 & = & \\ 0 & + & 4 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 1 & + & 3 & = & \\ 2 & + & 0 & = & \\ 6 & + & 3 & = & \\ 4 & + & 2 & = & \\ 0 & + & 4 & = & \\ 4 & + & 5 & = & \\ 2 & + & 6 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 3 & = & \\ 1 & + & 7 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 0 & + & 5 & = & \\ 0 & + & 6 & = & \\ 2 & + & 0 & = & \\ 4 & + & 3 & = & \\ 8 & + & 0 & = & \\ 4 & + & 5 & = & \\ 5 & + & 2 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 0 & + & 1 & = & \\ 7 & + & 1 & = & \\ 0 & + & 3 & = & \\ 5 & + & 1 & = & \\ 1 & + & 4 & = & \\ 3 & + & 5 & = & \\ 0 & + & 9 & = & \\ 6 & + & 0 & = & \\ 6 & + & 3 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 1 & = & \\
 4 & + & 3 & = & \\
 6 & + & 0 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 5 & + & 2 & = & \\
 1 & + & 4 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 2 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 4 & = & \\
 7 & + & 2 & = & \\
 2 & + & 3 & = & \\
 0 & + & 6 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = & \\
 1 & + & 0 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 1 & + & 4 & = & \\
 0 & + & 2 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 1 & + & 1 & = & \\
 2 & + & 0 & = & \\
 3 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 2 & = & \\
 7 & + & 0 & = & \\
 4 & + & 0 & = & \\
 6 & + & 3 & = & \\
 0 & + & 2 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 7 & + & 0 & = & \\
 4 & + & 5 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 1 & = & \\
 4 & + & 0 & = & \\
 2 & + & 6 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 0 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 6 & = & \\
 3 & + & 1 & = & \\
 0 & + & 5 & = & \\
 3 & + & 2 & = & \\
 7 & + & 2 & = & \\
 5 & + & 1 & = & \\
 2 & + & 2 & = & \\
 7 & + & 0 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 6 & = & \\
 3 & + & 5 & = & \\
 0 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 2 & + & 4 & = & \\
 4 & + & 1 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 4 & + & 5 & = & \\
 2 & + & 1 & = & \\
 2 & + & 6 & = & \\
 5 & + & 0 & = & \\
 2 & + & 2 & = & \\
 5 & + & 0 & = & \\
 4 & + & 2 & = & \\
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 1 & + & 6 & = & \\
 0 & + & 9 & = & \\
 4 & + & 2 & = & \\
 2 & + & 5 & = & \\
 4 & + & 5 & = & \\
 6 & + & 1 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 7 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 0 & = \\
 6 & + & 1 & = \\
 6 & + & 0 & = \\
 6 & + & 3 & = \\
 9 & + & 0 & = \\
 1 & + & 2 & = \\
 1 & + & 8 & = \\
 9 & + & 0 & = \\
 6 & + & 0 & = \\
 7 & + & 1 & = \\
 7 & + & 0 & = \\
 6 & + & 0 & = \\
 0 & + & 2 & = \\
 3 & + & 2 & = \\
 4 & + & 1 & = \\
 5 & + & 0 & = \\
 5 & + & 0 & = \\
 5 & + & 4 & = \\
 5 & + & 4 & = \\
 4 & + & 2 & = \\
 1 & + & 5 & = \\
 3 & + & 6 & = \\
 4 & + & 3 & = \\
 4 & + & 3 & = \\
 8 & + & 0 & =
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 4 & = \\
 3 & + & 4 & = \\
 6 & + & 1 & = \\
 4 & + & 3 & = \\
 7 & + & 1 & = \\
 3 & + & 4 & = \\
 7 & + & 2 & = \\
 0 & + & 2 & = \\
 6 & + & 1 & = \\
 8 & + & 1 & = \\
 6 & + & 2 & = \\
 3 & + & 2 & = \\
 8 & + & 0 & = \\
 0 & + & 0 & = \\
 0 & + & 0 & = \\
 6 & + & 1 & = \\
 6 & + & 0 & = \\
 6 & + & 3 & = \\
 4 & + & 3 & = \\
 5 & + & 2 & = \\
 6 & + & 1 & = \\
 5 & + & 3 & = \\
 9 & + & 0 & = \\
 9 & + & 0 & = \\
 6 & + & 2 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 3 & = & \\
 2 & + & 2 & = & \\
 6 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 0 & = & \\
 5 & + & 4 & = & \\
 5 & + & 4 & = & \\
 5 & + & 0 & = & \\
 2 & + & 6 & = & \\
 2 & + & 3 & = & \\
 8 & + & 1 & = & \\
 3 & + & 4 & = & \\
 7 & + & 0 & = & \\
 3 & + & 2 & = & \\
 6 & + & 1 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 1 & = & \\
 4 & + & 2 & = & \\
 3 & + & 1 & = & \\
 5 & + & 3 & = & \\
 2 & + & 1 & = & \\
 6 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 3 & + & 1 & = & \\
 9 & + & 0 & = & \\
 1 & + & 0 & = & \\
 5 & + & 2 & = & \\
 1 & + & 0 & = & \\
 5 & + & 3 & = & \\
 1 & + & 7 & = & \\
 7 & + & 0 & = & \\
 0 & + & 8 & = & \\
 5 & + & 1 & = & \\
 2 & + & 5 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 1 & + & 1 & = & \\
 5 & + & 1 & = & \\
 2 & + & 5 & = & \\
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 7 & + & 1 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 0 & + & 9 & = & \\
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 8 & + & 0 & = & \\
 1 & + & 3 & = & \\
 2 & + & 3 & = & \\
 5 & + & 1 & = & \\
 2 & + & 5 & = & \\
 1 & + & 8 & = & \\
 7 & + & 0 & = & \\
 0 & + & 4 & = & \\
 1 & + & 5 & = & \\
 7 & + & 1 & = & \\
 0 & + & 3 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 5 & + & 2 & = & \\
 2 & + & 6 & = & \\
 5 & + & 1 & = & \\
 1 & + & 7 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 5 & = & \\
 1 & + & 7 & = & \\
 3 & + & 4 & = & \\
 1 & + & 1 & = & \\
 7 & + & 2 & = & \\
 2 & + & 5 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 2 & = & \\
 7 & + & 0 & = & \\
 3 & + & 6 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 2 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 6 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 5 & + & 0 & = \\ 8 & + & 0 & = \\ 7 & + & 1 & = \\ 3 & + & 2 & = \\ 5 & + & 2 & = \\ 2 & + & 0 & = \\ 9 & + & 0 & = \\ 8 & + & 0 & = \\ 8 & + & 0 & = \\ 8 & + & 0 & = \\ 9 & + & 0 & = \\ 0 & + & 1 & = \\ 8 & + & 0 & = \\ 1 & + & 7 & = \\ 1 & + & 4 & = \\ 2 & + & 3 & = \\ 0 & + & 4 & = \\ 5 & + & 4 & = \\ 7 & + & 1 & = \\ 2 & + & 0 & = \\ 2 & + & 1 & = \\ 1 & + & 2 & = \\ 5 & + & 0 & = \\ 8 & + & 0 & = \\ 0 & + & 5 & = \end{array}$$

$$\begin{array}{rcll} 8 & + & 0 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 2 & + & 7 & = \\ 1 & + & 6 & = \\ 0 & + & 3 & = \\ 0 & + & 3 & = \\ 6 & + & 1 & = \\ 9 & + & 0 & = \\ 0 & + & 1 & = \\ 7 & + & 2 & = \\ 5 & + & 3 & = \\ 6 & + & 1 & = \\ 7 & + & 2 & = \\ 6 & + & 1 & = \\ 1 & + & 4 & = \\ 3 & + & 1 & = \\ 0 & + & 8 & = \\ 8 & + & 0 & = \\ 1 & + & 5 & = \\ 7 & + & 0 & = \\ 1 & + & 4 & = \\ 1 & + & 7 & = \\ 1 & + & 5 & = \\ 2 & + & 1 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 3 & = & \\
 0 & + & 0 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 9 & = & \\
 5 & + & 1 & = & \\
 5 & + & 2 & = & \\
 0 & + & 8 & = & \\
 1 & + & 5 & = & \\
 4 & + & 3 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 5 & = & \\
 6 & + & 3 & = & \\
 3 & + & 0 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 0 & + & 6 & = & \\
 6 & + & 1 & = & \\
 6 & + & 2 & = & \\
 4 & + & 1 & = & \\
 6 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 4 & = & \\
 8 & + & 1 & = & \\
 4 & + & 1 & = & \\
 0 & + & 3 & = & \\
 3 & + & 2 & = & \\
 0 & + & 4 & = & \\
 4 & + & 4 & = & \\
 6 & + & 2 & = & \\
 7 & + & 0 & = & \\
 1 & + & 2 & = & \\
 3 & + & 5 & = & \\
 0 & + & 4 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 2 & + & 5 & = & \\
 7 & + & 2 & = & \\
 0 & + & 1 & = & \\
 8 & + & 0 & = & \\
 2 & + & 7 & = & \\
 3 & + & 1 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 0 & + & 0 & = & \\
 3 & + & 4 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 1 & + & 8 & = & \\
 5 & + & 4 & = & \\
 2 & + & 5 & = & \\
 2 & + & 2 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 0 & + & 9 & = & \\
 5 & + & 1 & = & \\
 3 & + & 5 & = & \\
 1 & + & 3 & = & \\
 0 & + & 4 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 0 & = & \\
 6 & + & 0 & = & \\
 1 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 2 & = & \\
 6 & + & 2 & = & \\
 4 & + & 4 & = & \\
 0 & + & 3 & = & \\
 5 & + & 1 & = & \\
 2 & + & 2 & = & \\
 0 & + & 3 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 4 & + & 3 & = & \\
 2 & + & 3 & = & \\
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 6 & + & 1 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 6 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 0 & = & \\ 5 & + & 1 & = & \\ 7 & + & 1 & = & \\ 2 & + & 7 & = & \\ 0 & + & 0 & = & \\ 6 & + & 1 & = & \\ 3 & + & 3 & = & \\ 1 & + & 6 & = & \\ 4 & + & 4 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 7 & + & 1 & = & \\ 3 & + & 5 & = & \\ 5 & + & 1 & = & \\ 8 & + & 0 & = & \\ 5 & + & 3 & = & \\ 6 & + & 3 & = & \\ 0 & + & 3 & = & \\ 1 & + & 1 & = & \\ 3 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 0 & + & 7 & = & \\ 4 & + & 2 & = & \\ 1 & + & 5 & = & \\ 4 & + & 2 & = & \\ 2 & + & 6 & = & \\ 9 & + & 0 & = & \\ 6 & + & 0 & = & \\ 3 & + & 0 & = & \\ 5 & + & 3 & = & \\ 7 & + & 2 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 0 & + & 1 & = & \\ 6 & + & 1 & = & \\ 7 & + & 0 & = & \\ 3 & + & 5 & = & \\ 4 & + & 4 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 4 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \\ 1 & + & 8 & = & \\ 4 & + & 5 & = & \\ 4 & + & 4 & = & \\ 3 & + & 2 & = & \\ 0 & + & 2 & = & \\ 1 & + & 5 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 6 & = & \\ 5 & + & 4 & = & \\ 2 & + & 3 & = & \\ 7 & + & 2 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 4 & + & 5 & = & \\ 3 & + & 3 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 3 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 0 & = & \\ 2 & + & 6 & = & \\ 6 & + & 1 & = & \\ 5 & + & 3 & = & \\ 3 & + & 0 & = & \\ 6 & + & 2 & = & \\ 4 & + & 4 & = & \\ 0 & + & 4 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 1 & + & 2 & = & \\ 3 & + & 3 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 3 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 8 & = & \\ 7 & + & 1 & = & \\ 6 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 5 & = & \\ 3 & + & 0 & = & \\ 3 & + & 4 & = & \\ 0 & + & 2 & = & \\ 3 & + & 0 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 2 & + & 6 & = & \\ 2 & + & 1 & = & \\ 2 & + & 6 & = & \\ 4 & + & 1 & = & \\ 3 & + & 2 & = & \\ 1 & + & 5 & = & \\ 6 & + & 3 & = & \\ 0 & + & 6 & = & \\ 1 & + & 3 & = & \\ 8 & + & 1 & = & \\ 5 & + & 1 & = & \\ 6 & + & 0 & = & \\ 1 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 2 & + & 3 & = & \\ 6 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 1 & + & 8 & = & \\ 1 & + & 3 & = & \\ 5 & + & 2 & = & \\ 0 & + & 1 & = & \\ 5 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 1 & = & \\ 5 & + & 3 & = & \\ 4 & + & 3 & = & \\ 5 & + & 4 & = & \\ 7 & + & 0 & = & \\ 3 & + & 4 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 0 & + & 9 & = & \\ 7 & + & 2 & = & \\ 2 & + & 3 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 6 & + & 1 & = & \\ 7 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

1	+	1	=
0	+	6	=
1	+	5	=
5	+	4	=
9	+	0	=
8	+	0	=
8	+	0	=
6	+	1	=
3	+	2	=
7	+	0	=
5	+	3	=
1	+	5	=
2	+	3	=
5	+	4	=
2	+	4	=
4	+	1	=
0	+	5	=
1	+	3	=
7	+	2	=
5	+	0	=
3	+	5	=
7	+	0	=
2	+	2	=
2	+	7	=
1	+	1	=

4	+	4	=
4	+	5	=
4	+	1	=
3	+	3	=
7	+	2	=
8	+	0	=
8	+	0	=
7	+	2	=
1	+	4	=
0	+	8	=
3	+	0	=
7	+	0	=
6	+	0	=
6	+	3	=
4	+	2	=
9	+	0	=
5	+	4	=
9	+	0	=
4	+	3	=
3	+	4	=
5	+	3	=
1	+	3	=
6	+	1	=
6	+	2	=
2	+	2	=

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 7 & = & \\ 8 & + & 0 & = & \\ 2 & + & 6 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 1 & + & 8 & = & \\ 4 & + & 3 & = & \\ 1 & + & 1 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 2 & = & \\ 3 & + & 1 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 3 & + & 4 & = & \\ 0 & + & 9 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 6 & + & 1 & = & \\ 4 & + & 1 & = & \\ 1 & + & 4 & = & \\ 6 & + & 1 & = & \\ 0 & + & 5 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 3 & = & \\ 4 & + & 1 & = & \\ 4 & + & 3 & = & \\ 7 & + & 2 & = & \\ 6 & + & 1 & = & \\ 0 & + & 6 & = & \\ 7 & + & 1 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 5 & + & 2 & = & \\ 2 & + & 1 & = & \\ 5 & + & 1 & = & \\ 5 & + & 4 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 1 & = & \\ 3 & + & 6 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 3 & = & \\ 4 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 3 & + & 3 & = & \\ 5 & + & 1 & = & \\ 6 & + & 0 & = & \\ 4 & + & 4 & = & \\ 6 & + & 1 & = & \\ 3 & + & 0 & = & \\ 7 & + & 0 & = & \\ 6 & + & 3 & = & \\ 0 & + & 3 & = & \\ 0 & + & 8 & = & \\ 0 & + & 4 & = & \\ 5 & + & 3 & = & \\ 6 & + & 1 & = & \\ 5 & + & 4 & = & \\ 3 & + & 0 & = & \\ 3 & + & 2 & = & \\ 1 & + & 4 & = & \\ 6 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 2 & = & \\ 1 & + & 5 & = & \\ 1 & + & 6 & = & \\ 1 & + & 3 & = & \\ 0 & + & 2 & = & \\ 3 & + & 0 & = & \\ 5 & + & 4 & = & \\ 0 & + & 8 & = & \\ 6 & + & 2 & = & \\ 8 & + & 1 & = & \\ 5 & + & 2 & = & \\ 2 & + & 4 & = & \\ 0 & + & 8 & = & \\ 4 & + & 3 & = & \\ 3 & + & 4 & = & \\ 6 & + & 2 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 1 & + & 6 & = & \\ 6 & + & 1 & = & \\ 1 & + & 6 & = & \\ 5 & + & 2 & = & \\ 4 & + & 1 & = & \\ 6 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 4 & + & 2 & = & \\ 7 & + & 0 & = & \\ 3 & + & 6 & = & \\ 3 & + & 4 & = & \\ 3 & + & 3 & = & \\ 4 & + & 2 & = & \\ 8 & + & 0 & = & \\ 0 & + & 7 & = & \\ 7 & + & 0 & = & \\ 4 & + & 3 & = & \\ 6 & + & 3 & = & \\ 6 & + & 2 & = & \\ 0 & + & 6 & = & \\ 2 & + & 6 & = & \\ 7 & + & 2 & = & \\ 3 & + & 6 & = & \\ 1 & + & 5 & = & \\ 0 & + & 1 & = & \\ 2 & + & 1 & = & \\ 2 & + & 0 & = & \\ 3 & + & 5 & = & \\ 3 & + & 4 & = & \\ 6 & + & 0 & = & \\ 5 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 3 & = & \\ 5 & + & 0 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 2 & + & 0 & = & \\ 4 & + & 2 & = & \\ 5 & + & 2 & = & \\ 2 & + & 4 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 9 & = & \\ 7 & + & 0 & = & \\ 3 & + & 4 & = & \\ 2 & + & 7 & = & \\ 5 & + & 3 & = & \\ 2 & + & 0 & = & \\ 0 & + & 8 & = & \\ 7 & + & 1 & = & \\ 3 & + & 1 & = & \\ 2 & + & 7 & = & \\ 5 & + & 1 & = & \\ 6 & + & 3 & = & \\ 1 & + & 7 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 1 & = & \\
 2 & + & 5 & = & \\
 7 & + & 1 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 8 & + & 1 & = & \\
 4 & + & 2 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 4 & + & 5 & = & \\
 6 & + & 3 & = & \\
 3 & + & 2 & = & \\
 7 & + & 1 & = & \\
 4 & + & 4 & = & \\
 7 & + & 1 & = & \\
 7 & + & 2 & = & \\
 3 & + & 5 & = & \\
 4 & + & 0 & = & \\
 0 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 6 & + & 3 & = & \\
 4 & + & 4 & = & \\
 6 & + & 2 & = & \\
 4 & + & 1 & = & \\
 7 & + & 1 & = & \\
 4 & + & 1 & = & \\
 3 & + & 4 & = & \\
 6 & + & 2 & = & \\
 6 & + & 1 & = & \\
 3 & + & 5 & = & \\
 2 & + & 6 & = & \\
 0 & + & 3 & = & \\
 1 & + & 6 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 5 & = & \\
 0 & + & 9 & = & \\
 0 & + & 6 & = & \\
 3 & + & 6 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 0 & + & 0 & = & \\
 2 & + & 2 & = & \\
 4 & + & 2 & = & \\
 5 & + & 0 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 5 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 5 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 5 & + & 4 & = & \\
 5 & + & 2 & = & \\
 6 & + & 1 & = & \\
 1 & + & 8 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 1 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 3 & + & 2 & = & \\
 6 & + & 0 & = & \\
 0 & + & 0 & = & \\
 1 & + & 8 & = & \\
 3 & + & 5 & = & \\
 4 & + & 1 & = & \\
 3 & + & 6 & = & \\
 4 & + & 0 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 0 & + & 9 & = & \\
 4 & + & 1 & = & \\
 5 & + & 1 & = & \\
 1 & + & 2 & = & \\
 3 & + & 3 & = & \\
 6 & + & 2 & = & \\
 1 & + & 6 & = & \\
 3 & + & 1 & = & \\
 1 & + & 3 & = & \\
 2 & + & 7 & = & \\
 6 & + & 2 & = & \\
 1 & + & 8 & = & \\
 0 & + & 6 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 0 & = & \\ 1 & + & 2 & = & \\ 5 & + & 0 & = & \\ 1 & + & 4 & = & \\ 5 & + & 1 & = & \\ 4 & + & 5 & = & \\ 7 & + & 2 & = & \\ 3 & + & 6 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 1 & + & 4 & = & \\ 9 & + & 0 & = & \\ 2 & + & 4 & = & \\ 6 & + & 0 & = & \\ 6 & + & 2 & = & \\ 6 & + & 1 & = & \\ 7 & + & 0 & = & \\ 2 & + & 3 & = & \\ 2 & + & 4 & = & \\ 6 & + & 1 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 6 & + & 1 & = & \\ 2 & + & 5 & = & \\ 8 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 3 & + & 1 & = & \\ 1 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 0 & = & \\ 7 & + & 1 & = & \\ 2 & + & 3 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 2 & + & 2 & = & \\ 3 & + & 0 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 8 & + & 0 & = & \\ 4 & + & 4 & = & \\ 1 & + & 8 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 4 & + & 0 & = & \\ 2 & + & 3 & = & \\ 3 & + & 2 & = & \\ 4 & + & 3 & = & \\ 1 & + & 2 & = & \\ 4 & + & 5 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 0 & + & 4 & = & \\
 0 & + & 0 & = & \\
 2 & + & 5 & = & \\
 0 & + & 1 & = & \\
 8 & + & 0 & = & \\
 0 & + & 4 & = & \\
 6 & + & 2 & = & \\
 7 & + & 0 & = & \\
 6 & + & 1 & = & \\
 6 & + & 1 & = & \\
 7 & + & 2 & = & \\
 4 & + & 3 & = & \\
 5 & + & 1 & = & \\
 0 & + & 9 & = & \\
 1 & + & 5 & = & \\
 6 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 1 & + & 1 & = & \\
 6 & + & 0 & = & \\
 0 & + & 7 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 6 & = & \\
 1 & + & 2 & = & \\
 6 & + & 0 & = & \\
 2 & + & 7 & = & \\
 4 & + & 1 & = & \\
 7 & + & 2 & = & \\
 0 & + & 0 & = & \\
 5 & + & 3 & = & \\
 7 & + & 1 & = & \\
 0 & + & 0 & = & \\
 8 & + & 1 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 7 & + & 1 & = & \\
 2 & + & 1 & = & \\
 3 & + & 6 & = & \\
 0 & + & 1 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rcll} 8 & + & 0 & = \\ 7 & + & 0 & = \\ 1 & + & 4 & = \\ 6 & + & 2 & = \\ 9 & + & 0 & = \\ 8 & + & 0 & = \\ 0 & + & 0 & = \\ 9 & + & 0 & = \\ 5 & + & 0 & = \\ 4 & + & 1 & = \\ 2 & + & 0 & = \\ 8 & + & 1 & = \\ 4 & + & 0 & = \\ 9 & + & 0 & = \\ 9 & + & 0 & = \\ 0 & + & 3 & = \\ 8 & + & 1 & = \\ 0 & + & 3 & = \\ 1 & + & 3 & = \\ 2 & + & 4 & = \\ 3 & + & 3 & = \\ 4 & + & 2 & = \\ 8 & + & 1 & = \\ 4 & + & 2 & = \\ 3 & + & 0 & = \end{array}$$

$$\begin{array}{rcll} 9 & + & 0 & = \\ 7 & + & 2 & = \\ 0 & + & 1 & = \\ 3 & + & 4 & = \\ 8 & + & 0 & = \\ 3 & + & 3 & = \\ 2 & + & 7 & = \\ 3 & + & 4 & = \\ 0 & + & 0 & = \\ 8 & + & 1 & = \\ 9 & + & 0 & = \\ 7 & + & 0 & = \\ 0 & + & 8 & = \\ 0 & + & 5 & = \\ 6 & + & 0 & = \\ 0 & + & 4 & = \\ 7 & + & 2 & = \\ 8 & + & 0 & = \\ 3 & + & 4 & = \\ 3 & + & 6 & = \\ 8 & + & 1 & = \\ 6 & + & 0 & = \\ 7 & + & 2 & = \\ 9 & + & 0 & = \\ 1 & + & 6 & = \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 3 & + & 2 & = & \\ 2 & + & 1 & = & \\ 8 & + & 1 & = & \\ 1 & + & 7 & = & \\ 1 & + & 1 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 1 & + & 0 & = & \\ 8 & + & 1 & = & \\ 0 & + & 2 & = & \\ 5 & + & 2 & = & \\ 4 & + & 1 & = & \\ 2 & + & 7 & = & \\ 4 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 5 & + & 4 & = & \\ 6 & + & 3 & = & \\ 3 & + & 4 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 6 & + & 0 & = & \\ 0 & + & 8 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 3 & = & \\ 0 & + & 5 & = & \\ 3 & + & 3 & = & \\ 5 & + & 2 & = & \\ 4 & + & 5 & = & \\ 1 & + & 0 & = & \\ 3 & + & 1 & = & \\ 0 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 7 & + & 0 & = & \\ 4 & + & 5 & = & \\ 2 & + & 7 & = & \\ 4 & + & 5 & = & \\ 6 & + & 2 & = & \\ 3 & + & 0 & = & \\ 3 & + & 1 & = & \\ 1 & + & 6 & = & \\ 4 & + & 0 & = & \\ 0 & + & 5 & = & \\ 1 & + & 1 & = & \\ 3 & + & 4 & = & \\ 0 & + & 5 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 4 & + & 2 & = & \\
 6 & + & 2 & = & \\
 7 & + & 1 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 2 & + & 0 & = & \\
 5 & + & 4 & = & \\
 3 & + & 4 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 4 & = & \\
 7 & + & 2 & = & \\
 4 & + & 3 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 6 & + & 2 & = & \\
 5 & + & 0 & = & \\
 2 & + & 1 & = & \\
 1 & + & 1 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 5 & + & 3 & = & \\
 2 & + & 0 & = & \\
 4 & + & 3 & = & \\
 0 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 0 & + & 1 & = & \\
 5 & + & 3 & = & \\
 4 & + & 5 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 5 & + & 3 & = & \\
 1 & + & 8 & = & \\
 3 & + & 4 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 3 & + & 1 & = & \\ 8 & + & 0 & = & \\ 6 & + & 2 & = & \\ 3 & + & 0 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 3 & = & \\ 3 & + & 6 & = & \\ 1 & + & 1 & = & \\ 4 & + & 5 & = & \\ 7 & + & 1 & = & \\ 1 & + & 2 & = & \\ 4 & + & 4 & = & \\ 5 & + & 4 & = & \\ 1 & + & 7 & = & \\ 2 & + & 0 & = & \\ 0 & + & 0 & = & \\ 6 & + & 2 & = & \\ 1 & + & 0 & = & \\ 6 & + & 1 & = & \\ 1 & + & 4 & = & \\ 6 & + & 3 & = & \\ 8 & + & 0 & = & \\ 1 & + & 5 & = & \end{array}$$

$$\begin{array}{rclcl} 7 & + & 0 & = & \\ 0 & + & 1 & = & \\ 1 & + & 0 & = & \\ 2 & + & 0 & = & \\ 4 & + & 5 & = & \\ 0 & + & 2 & = & \\ 1 & + & 2 & = & \\ 6 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 7 & = & \\ 3 & + & 0 & = & \\ 3 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 0 & = & \\ 6 & + & 3 & = & \\ 1 & + & 4 & = & \\ 6 & + & 2 & = & \\ 6 & + & 3 & = & \\ 8 & + & 1 & = & \\ 2 & + & 7 & = & \\ 0 & + & 0 & = & \\ 6 & + & 0 & = & \\ 4 & + & 3 & = & \\ 8 & + & 1 & = & \\ 7 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 0 & = & \\
 4 & + & 4 & = & \\
 4 & + & 4 & = & \\
 1 & + & 8 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 0 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 0 & + & 2 & = & \\
 4 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 7 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 7 & + & 2 & = & \\
 5 & + & 1 & = & \\
 1 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 5 & + & 3 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 3 & + & 0 & = & \\
 1 & + & 5 & = & \\
 4 & + & 3 & = & \\
 8 & + & 1 & = & \\
 0 & + & 4 & = & \\
 4 & + & 2 & = & \\
 4 & + & 2 & = & \\
 6 & + & 3 & = & \\
 5 & + & 2 & = & \\
 1 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 4 & = & \\
 3 & + & 6 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 0 & + & 7 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 2 & + & 4 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 0 & + & 2 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 1 & + & 8 & = & \\ 2 & + & 7 & = & \\ 6 & + & 1 & = & \\ 6 & + & 2 & = & \\ 6 & + & 1 & = & \\ 3 & + & 6 & = & \\ 6 & + & 3 & = & \\ 2 & + & 4 & = & \\ 7 & + & 0 & = & \\ 3 & + & 5 & = & \\ 3 & + & 4 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 4 & + & 5 & = & \\ 4 & + & 1 & = & \\ 7 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 4 & = & \\ 6 & + & 2 & = & \\ 5 & + & 3 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 3 & + & 1 & = & \\ 3 & + & 6 & = & \\ 1 & + & 8 & = & \\ 4 & + & 0 & = & \\ 6 & + & 0 & = & \\ 4 & + & 4 & = & \\ 9 & + & 0 & = & \\ 6 & + & 1 & = & \\ 7 & + & 0 & = & \\ 0 & + & 3 & = & \\ 6 & + & 2 & = & \\ 0 & + & 5 & = & \\ 5 & + & 0 & = & \\ 0 & + & 4 & = & \\ 3 & + & 1 & = & \\ 4 & + & 5 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 5 & = & \\ 5 & + & 3 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 2 & = & \\
 3 & + & 3 & = & \\
 8 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 8 & = & \\
 3 & + & 6 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 5 & = & \\
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 5 & + & 3 & = & \\
 4 & + & 5 & = & \\
 3 & + & 5 & = & \\
 2 & + & 4 & = & \\
 1 & + & 5 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 0 & + & 0 & = & \\
 7 & + & 0 & = & \\
 1 & + & 0 & = & \\
 3 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 3 & + & 5 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 3 & + & 3 & = & \\
 3 & + & 2 & = & \\
 4 & + & 1 & = & \\
 5 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 6 & = & \\
 8 & + & 0 & = & \\
 3 & + & 2 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 3 & + & 2 & = & \\
 2 & + & 7 & = & \\
 0 & + & 7 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 0 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 7 & = & \\
 8 & + & 0 & = & \\
 1 & + & 0 & = & \\
 5 & + & 4 & = & \\
 9 & + & 0 & = & \\
 1 & + & 0 & = & \\
 5 & + & 3 & = & \\
 0 & + & 4 & = & \\
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 4 & + & 1 & = & \\
 7 & + & 0 & = & \\
 4 & + & 2 & = & \\
 2 & + & 2 & = & \\
 7 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 0 & = & \\
 3 & + & 3 & = & \\
 0 & + & 2 & = & \\
 0 & + & 5 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 5 & = & \\
 3 & + & 6 & = & \\
 0 & + & 8 & = & \\
 5 & + & 1 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 6 & + & 2 & = & \\
 5 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 2 & + & 1 & = & \\
 0 & + & 2 & = & \\
 6 & + & 1 & = & \\
 2 & + & 1 & = & \\
 6 & + & 3 & = & \\
 2 & + & 1 & = & \\
 0 & + & 8 & = & \\
 2 & + & 1 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 3 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 5 & = & \\
 8 & + & 0 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 6 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 2 & = & \\
 8 & + & 1 & = & \\
 0 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 2 & + & 3 & = & \\
 2 & + & 3 & = & \\
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 1 & + & 3 & = & \\
 3 & + & 2 & = & \\
 1 & + & 1 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 0 & = & \\
 4 & + & 0 & = & \\
 3 & + & 4 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 5 & + & 2 & = & \\
 0 & + & 0 & = & \\
 1 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 2 & + & 1 & = & \\
 0 & + & 1 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 3 & = & \\
 6 & + & 1 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 0 & + & 5 & = & \\
 1 & + & 1 & = & \\
 6 & + & 2 & = & \\
 0 & + & 0 & = & \\
 0 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 1 & = & \\
 2 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 2 & = & \\
 0 & + & 3 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 5 & + & 2 & = & \\
 3 & + & 1 & = & \\
 5 & + & 3 & = & \\
 4 & + & 5 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 1 & = & \\
 3 & + & 3 & = & \\
 4 & + & 2 & = & \\
 6 & + & 1 & = & \\
 7 & + & 0 & = & \\
 3 & + & 5 & = & \\
 1 & + & 5 & = & \\
 5 & + & 3 & = & \\
 3 & + & 0 & = & \\
 4 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 6 & + & 1 & = & \\
 6 & + & 1 & = & \\
 7 & + & 2 & = & \\
 8 & + & 0 & = & \\
 2 & + & 3 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 1 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 7 & = & \\
 4 & + & 2 & = & \\
 5 & + & 2 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 2 & + & 6 & = & \\
 1 & + & 7 & = & \\
 9 & + & 0 & = & \\
 4 & + & 0 & = & \\
 5 & + & 1 & = & \\
 3 & + & 4 & = & \\
 4 & + & 0 & = & \\
 0 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 2 & + & 3 & = & \\
 0 & + & 9 & = & \\
 2 & + & 2 & = & \\
 2 & + & 5 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 4 & + & 1 & = & \\
 5 & + & 0 & = & \\
 0 & + & 1 & = & \\
 2 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 2 & = & \\
 0 & + & 7 & = & \\
 6 & + & 2 & = & \\
 6 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 4 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 8 & + & 1 & = & \\ 0 & + & 4 & = & \\ 8 & + & 0 & = & \\ 5 & + & 2 & = & \\ 6 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 0 & = & \\ 2 & + & 2 & = & \\ 3 & + & 6 & = & \\ 6 & + & 0 & = & \\ 6 & + & 0 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 0 & = & \\ 3 & + & 2 & = & \\ 7 & + & 0 & = & \\ 6 & + & 1 & = & \\ 0 & + & 3 & = & \\ 2 & + & 7 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 3 & + & 6 & = & \\ 7 & + & 1 & = & \\ 1 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 2 & + & 3 & = & \\ 2 & + & 5 & = & \\ 7 & + & 1 & = & \\ 3 & + & 1 & = & \\ 5 & + & 0 & = & \\ 4 & + & 4 & = & \\ 2 & + & 5 & = & \\ 8 & + & 1 & = & \\ 2 & + & 4 & = & \\ 5 & + & 0 & = & \\ 7 & + & 0 & = & \\ 4 & + & 4 & = & \\ 5 & + & 4 & = & \\ 3 & + & 2 & = & \\ 0 & + & 9 & = & \\ 3 & + & 6 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 6 & + & 0 & = & \\ 8 & + & 0 & = & \\ 0 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 3 & + & 1 & = & \\ 2 & + & 6 & = & \\ 9 & + & 0 & = & \\ 1 & + & 1 & = & \\ 6 & + & 2 & = & \\ 5 & + & 1 & = & \\ 5 & + & 1 & = & \\ 1 & + & 1 & = & \\ 1 & + & 6 & = & \\ 5 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 8 & + & 1 & = & \\ 0 & + & 0 & = & \\ 5 & + & 0 & = & \\ 2 & + & 1 & = & \\ 8 & + & 0 & = & \\ 4 & + & 5 & = & \\ 6 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 5 & + & 1 & = & \\ 7 & + & 1 & = & \\ 1 & + & 4 & = & \end{array}$$

$$\begin{array}{rclcl} 2 & + & 4 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \\ 0 & + & 9 & = & \\ 0 & + & 1 & = & \\ 5 & + & 4 & = & \\ 0 & + & 1 & = & \\ 5 & + & 3 & = & \\ 7 & + & 0 & = & \\ 4 & + & 0 & = & \\ 0 & + & 8 & = & \\ 4 & + & 0 & = & \\ 6 & + & 3 & = & \\ 4 & + & 0 & = & \\ 0 & + & 3 & = & \\ 6 & + & 2 & = & \\ 5 & + & 1 & = & \\ 0 & + & 5 & = & \\ 5 & + & 4 & = & \\ 1 & + & 5 & = & \\ 0 & + & 2 & = & \\ 6 & + & 2 & = & \\ 8 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 0 & = & \\
 1 & + & 0 & = & \\
 2 & + & 4 & = & \\
 1 & + & 8 & = & \\
 5 & + & 0 & = & \\
 1 & + & 1 & = & \\
 3 & + & 5 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 0 & + & 1 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 1 & + & 1 & = & \\
 0 & + & 5 & = & \\
 2 & + & 2 & = & \\
 0 & + & 1 & = & \\
 3 & + & 1 & = & \\
 0 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 1 & = & \\
 7 & + & 2 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 4 & + & 0 & = & \\
 6 & + & 1 & = & \\
 6 & + & 2 & = & \\
 7 & + & 2 & = & \\
 3 & + & 4 & = & \\
 6 & + & 0 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 4 & + & 3 & = & \\
 4 & + & 0 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 6 & + & 2 & = & \\
 3 & + & 4 & = & \\
 0 & + & 6 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 2 & + & 7 & = & \\ 0 & + & 8 & = & \\ 8 & + & 0 & = & \\ 1 & + & 7 & = & \\ 8 & + & 1 & = & \\ 0 & + & 5 & = & \\ 2 & + & 4 & = & \\ 6 & + & 0 & = & \\ 4 & + & 5 & = & \\ 4 & + & 1 & = & \\ 2 & + & 3 & = & \\ 2 & + & 5 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 7 & + & 1 & = & \\ 5 & + & 1 & = & \\ 2 & + & 4 & = & \\ 4 & + & 0 & = & \\ 2 & + & 3 & = & \\ 4 & + & 3 & = & \\ 6 & + & 0 & = & \\ 6 & + & 1 & = & \\ 5 & + & 4 & = & \\ 2 & + & 3 & = & \\ 9 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 0 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 8 & + & 0 & = & \\ 5 & + & 0 & = & \\ 4 & + & 2 & = & \\ 5 & + & 2 & = & \\ 1 & + & 5 & = & \\ 3 & + & 0 & = & \\ 5 & + & 1 & = & \\ 5 & + & 2 & = & \\ 3 & + & 4 & = & \\ 1 & + & 6 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 4 & + & 3 & = & \\ 0 & + & 4 & = & \\ 1 & + & 3 & = & \\ 0 & + & 4 & = & \\ 3 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = & \\
 3 & + & 0 & = & \\
 2 & + & 2 & = & \\
 0 & + & 0 & = & \\
 0 & + & 9 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 4 & = & \\
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 2 & + & 6 & = & \\
 7 & + & 2 & = & \\
 5 & + & 3 & = & \\
 1 & + & 7 & = & \\
 1 & + & 1 & = & \\
 1 & + & 3 & = & \\
 5 & + & 2 & = & \\
 1 & + & 5 & = & \\
 4 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 2 & + & 3 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 5 & + & 1 & = & \\
 3 & + & 2 & = & \\
 5 & + & 4 & = & \\
 6 & + & 0 & = & \\
 1 & + & 7 & = & \\
 3 & + & 0 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 0 & + & 5 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 4 & + & 2 & = & \\
 3 & + & 6 & = & \\
 8 & + & 0 & = & \\
 7 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 0 & = & \\
 0 & + & 5 & = & \\
 2 & + & 4 & = & \\
 0 & + & 7 & = & \\
 3 & + & 2 & = & \\
 5 & + & 2 & = & \\
 7 & + & 2 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 3 & + & 2 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 0 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 1 & + & 2 & = & \\
 1 & + & 8 & = & \\
 4 & + & 0 & = & \\
 7 & + & 1 & = & \\
 6 & + & 1 & = & \\
 7 & + & 1 & = & \\
 7 & + & 1 & = & \\
 3 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 0 & + & 9 & = & \\
 8 & + & 1 & = & \\
 4 & + & 3 & = & \\
 1 & + & 6 & = & \\
 3 & + & 1 & = & \\
 3 & + & 5 & = & \\
 5 & + & 0 & = & \\
 1 & + & 8 & = & \\
 8 & + & 1 & = & \\
 3 & + & 1 & = & \\
 2 & + & 3 & = & \\
 5 & + & 1 & = & \\
 2 & + & 2 & = & \\
 3 & + & 1 & = & \\
 6 & + & 2 & = & \\
 6 & + & 2 & = & \\
 6 & + & 0 & = & \\
 1 & + & 6 & = & \\
 4 & + & 5 & = & \\
 6 & + & 3 & = & \\
 2 & + & 2 & = & \\
 5 & + & 4 & = & \\
 5 & + & 1 & = & \\
 4 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 2 & = & \\
 8 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 5 & = & \\
 4 & + & 4 & = & \\
 7 & + & 1 & = & \\
 1 & + & 3 & = & \\
 1 & + & 0 & = & \\
 6 & + & 1 & = & \\
 1 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 6 & = & \\
 7 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 5 & + & 1 & = & \\
 2 & + & 1 & = & \\
 1 & + & 6 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 3 & + & 3 & = & \\
 6 & + & 2 & = & \\
 5 & + & 3 & = & \\
 5 & + & 1 & = & \\
 6 & + & 3 & = & \\
 6 & + & 3 & = & \\
 5 & + & 3 & = & \\
 6 & + & 2 & = & \\
 5 & + & 0 & = & \\
 2 & + & 2 & = & \\
 1 & + & 6 & = & \\
 4 & + & 4 & = & \\
 1 & + & 7 & = & \\
 1 & + & 0 & = & \\
 2 & + & 7 & = & \\
 8 & + & 1 & = & \\
 3 & + & 6 & = & \\
 0 & + & 3 & = & \\
 8 & + & 1 & = & \\
 0 & + & 6 & = & \\
 3 & + & 4 & = & \\
 1 & + & 1 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 1 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 1 & + & 8 & = & \\
 8 & + & 0 & = & \\
 6 & + & 1 & = & \\
 2 & + & 7 & = & \\
 5 & + & 3 & = & \\
 7 & + & 0 & = & \\
 2 & + & 2 & = & \\
 4 & + & 2 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 4 & + & 2 & = & \\
 6 & + & 0 & = & \\
 3 & + & 6 & = & \\
 5 & + & 3 & = & \\
 2 & + & 5 & = & \\
 3 & + & 6 & = & \\
 4 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 1 & = & \\
 5 & + & 0 & = & \\
 4 & + & 2 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 0 & = & \\
 4 & + & 4 & = & \\
 6 & + & 1 & = & \\
 5 & + & 0 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 4 & = & \\
 8 & + & 1 & = & \\
 5 & + & 2 & = & \\
 4 & + & 0 & = & \\
 1 & + & 0 & = & \\
 3 & + & 4 & = & \\
 1 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 4 & = & \\
 3 & + & 2 & = & \\
 2 & + & 0 & = & \\
 4 & + & 5 & = & \\
 2 & + & 6 & = & \\
 3 & + & 2 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 2 & + & 1 & = & \\ 0 & + & 4 & = & \\ 0 & + & 7 & = & \\ 3 & + & 2 & = & \\ 5 & + & 4 & = & \\ 0 & + & 8 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 0 & + & 8 & = & \\ 5 & + & 2 & = & \\ 5 & + & 2 & = & \\ 4 & + & 3 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 3 & + & 3 & = & \\ 3 & + & 3 & = & \\ 3 & + & 6 & = & \\ 5 & + & 2 & = & \\ 0 & + & 9 & = & \\ 5 & + & 2 & = & \\ 4 & + & 4 & = & \\ 2 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 2 & = & \\ 5 & + & 1 & = & \\ 1 & + & 5 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 2 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 3 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 1 & = & \\ 9 & + & 0 & = & \\ 1 & + & 0 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 5 & + & 2 & = & \\ 8 & + & 1 & = & \\ 1 & + & 3 & = & \\ 0 & + & 2 & = & \\ 7 & + & 2 & = & \\ 5 & + & 1 & = & \\ 4 & + & 5 & = & \\ 7 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 4 & = & \\
 6 & + & 1 & = & \\
 7 & + & 2 & = & \\
 7 & + & 1 & = & \\
 4 & + & 5 & = & \\
 5 & + & 2 & = & \\
 2 & + & 1 & = & \\
 1 & + & 1 & = & \\
 3 & + & 0 & = & \\
 2 & + & 2 & = & \\
 1 & + & 2 & = & \\
 4 & + & 1 & = & \\
 1 & + & 0 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 3 & + & 4 & = & \\
 2 & + & 6 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 2 & + & 3 & = & \\
 3 & + & 2 & = & \\
 3 & + & 0 & = & \\
 6 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 8 & = & \\
 5 & + & 1 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 1 & + & 1 & = & \\
 7 & + & 1 & = & \\
 5 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 3 & + & 3 & = & \\
 5 & + & 4 & = & \\
 7 & + & 1 & = & \\
 2 & + & 6 & = & \\
 4 & + & 2 & = & \\
 6 & + & 0 & = & \\
 4 & + & 1 & = & \\
 7 & + & 0 & = & \\
 6 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 1 & = & \\
 2 & + & 7 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 7 & + & 0 & = & \\
 1 & + & 3 & = & \\
 0 & + & 4 & = & \\
 5 & + & 1 & = & \\
 4 & + & 5 & = & \\
 0 & + & 6 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 0 & + & 0 & = & \\
 4 & + & 0 & = & \\
 2 & + & 7 & = & \\
 6 & + & 1 & = & \\
 7 & + & 0 & = & \\
 7 & + & 0 & = & \\
 3 & + & 3 & = & \\
 1 & + & 4 & = & \\
 3 & + & 6 & = & \\
 5 & + & 4 & = & \\
 2 & + & 3 & = & \\
 3 & + & 4 & = & \\
 6 & + & 0 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 4 & + & 4 & = & \\
 6 & + & 1 & = & \\
 5 & + & 0 & = & \\
 3 & + & 1 & = & \\
 7 & + & 2 & = & \\
 2 & + & 6 & = & \\
 5 & + & 4 & = & \\
 5 & + & 3 & = & \\
 3 & + & 1 & = & \\
 0 & + & 6 & = & \\
 1 & + & 7 & = & \\
 3 & + & 1 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 2 & + & 7 & = & \\
 1 & + & 8 & = & \\
 2 & + & 6 & = & \\
 0 & + & 6 & = & \\
 0 & + & 5 & = & \\
 4 & + & 5 & = & \\
 9 & + & 0 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 8 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 1 & = & \\
 5 & + & 2 & = & \\
 1 & + & 2 & = & \\
 2 & + & 0 & = & \\
 5 & + & 0 & = & \\
 0 & + & 1 & = & \\
 6 & + & 2 & = & \\
 5 & + & 4 & = & \\
 4 & + & 3 & = & \\
 1 & + & 1 & = & \\
 4 & + & 2 & = & \\
 0 & + & 7 & = & \\
 0 & + & 4 & = & \\
 2 & + & 2 & = & \\
 4 & + & 4 & = & \\
 0 & + & 4 & = & \\
 0 & + & 1 & = & \\
 2 & + & 7 & = & \\
 4 & + & 1 & = & \\
 1 & + & 4 & = & \\
 4 & + & 1 & = & \\
 2 & + & 5 & = & \\
 7 & + & 0 & = & \\
 5 & + & 1 & = & \\
 3 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 0 & = & \\
 2 & + & 0 & = & \\
 2 & + & 4 & = & \\
 8 & + & 1 & = & \\
 3 & + & 5 & = & \\
 0 & + & 3 & = & \\
 6 & + & 2 & = & \\
 2 & + & 5 & = & \\
 4 & + & 5 & = & \\
 4 & + & 1 & = & \\
 6 & + & 0 & = & \\
 3 & + & 6 & = & \\
 0 & + & 6 & = & \\
 3 & + & 2 & = & \\
 5 & + & 3 & = & \\
 5 & + & 4 & = & \\
 6 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 4 & = & \\
 1 & + & 7 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 4 & + & 5 & = & \\
 5 & + & 2 & = & \\
 1 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 5 & + & 4 & = & \\ 9 & + & 0 & = & \\ 1 & + & 1 & = & \\ 5 & + & 4 & = & \\ 1 & + & 5 & = & \\ 6 & + & 2 & = & \\ 1 & + & 8 & = & \\ 3 & + & 4 & = & \\ 7 & + & 0 & = & \\ 0 & + & 6 & = & \\ 0 & + & 7 & = & \\ 3 & + & 3 & = & \\ 5 & + & 2 & = & \\ 7 & + & 1 & = & \\ 0 & + & 7 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 1 & = & \\ 0 & + & 8 & = & \\ 1 & + & 2 & = & \\ 2 & + & 6 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 5 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 2 & + & 4 & = & \\ 8 & + & 1 & = & \\ 3 & + & 4 & = & \\ 1 & + & 0 & = & \\ 3 & + & 3 & = & \\ 2 & + & 4 & = & \\ 5 & + & 0 & = & \\ 6 & + & 2 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 4 & + & 2 & = & \\ 7 & + & 2 & = & \\ 0 & + & 4 & = & \\ 0 & + & 8 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 3 & + & 5 & = & \\
 4 & + & 3 & = & \\
 2 & + & 2 & = & \\
 5 & + & 1 & = & \\
 8 & + & 1 & = & \\
 4 & + & 1 & = & \\
 5 & + & 4 & = & \\
 7 & + & 0 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 4 & + & 0 & = & \\
 5 & + & 1 & = & \\
 1 & + & 0 & = & \\
 0 & + & 9 & = & \\
 8 & + & 1 & = & \\
 5 & + & 4 & = & \\
 6 & + & 3 & = & \\
 6 & + & 3 & = & \\
 1 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 7 & = & \\
 4 & + & 5 & = & \\
 7 & + & 0 & = & \\
 3 & + & 1 & = & \\
 1 & + & 7 & = & \\
 2 & + & 3 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = & \\
 4 & + & 0 & = & \\
 1 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 4 & = & \\
 2 & + & 6 & = & \\
 3 & + & 3 & = & \\
 4 & + & 3 & = & \\
 5 & + & 4 & = & \\
 7 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 9 & + & 0 & = & \\
 2 & + & 1 & = & \\
 3 & + & 3 & = & \\
 3 & + & 1 & = & \\
 0 & + & 9 & = & \\
 2 & + & 1 & = & \\
 4 & + & 2 & = & \\
 0 & + & 2 & = & \\
 0 & + & 5 & = & \\
 2 & + & 5 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 0 & + & 8 & = & \\
 3 & + & 5 & = & \\
 7 & + & 1 & = & \\
 1 & + & 6 & = & \\
 8 & + & 0 & = & \\
 2 & + & 0 & = & \\
 5 & + & 1 & = & \\
 2 & + & 2 & = & \\
 4 & + & 4 & = & \\
 0 & + & 8 & = & \\
 0 & + & 8 & = & \\
 1 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 2 & + & 4 & = & \\
 5 & + & 2 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 6 & + & 1 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 0 & + & 9 & = & \\
 3 & + & 3 & = & \\
 8 & + & 1 & = & \\
 1 & + & 7 & = & \\
 8 & + & 1 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 0 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 6 & + & 1 & = & \\
 6 & + & 2 & = & \\
 3 & + & 0 & = & \\
 4 & + & 3 & = & \\
 4 & + & 1 & = & \\
 7 & + & 1 & = & \\
 2 & + & 5 & = & \\
 7 & + & 1 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 0 & + & 5 & = & \\
 5 & + & 3 & = & \\
 6 & + & 1 & = & \\
 8 & + & 0 & = & \\
 3 & + & 1 & = & \\
 4 & + & 3 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 3 & + & 2 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 2 & = & \\
 2 & + & 1 & = & \\
 7 & + & 0 & = & \\
 2 & + & 7 & = & \\
 5 & + & 3 & = & \\
 1 & + & 0 & = & \\
 5 & + & 1 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 9 & + & 0 & = & \\
 4 & + & 1 & = & \\
 1 & + & 3 & = & \\
 3 & + & 0 & = & \\
 4 & + & 3 & = & \\
 2 & + & 2 & = & \\
 2 & + & 3 & = & \\
 1 & + & 0 & = & \\
 4 & + & 3 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 7 & = & \\
 0 & + & 8 & = & \\
 0 & + & 6 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 7 & = & \\
 7 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 1 & + & 2 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 7 & + & 2 & = & \\
 4 & + & 0 & = & \\
 0 & + & 4 & = & \\
 6 & + & 2 & = & \\
 0 & + & 0 & = & \\
 8 & + & 0 & = & \\
 2 & + & 3 & = & \\
 3 & + & 6 & = & \\
 2 & + & 3 & = & \\
 1 & + & 0 & = & \\
 3 & + & 5 & = & \\
 4 & + & 5 & = & \\
 2 & + & 3 & = & \\
 2 & + & 6 & = & \\
 3 & + & 1 & = & \\
 3 & + & 6 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 8 & = & \\
 4 & + & 1 & = & \\
 0 & + & 2 & = & \\
 0 & + & 6 & = & \\
 4 & + & 4 & = & \\
 3 & + & 1 & = & \\
 4 & + & 4 & = & \\
 2 & + & 2 & = & \\
 1 & + & 7 & = & \\
 8 & + & 0 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 1 & = & \\
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 5 & + & 1 & = & \\
 4 & + & 4 & = & \\
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 5 & + & 4 & = & \\
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 7 & = & \\ 7 & + & 2 & = & \\ 3 & + & 1 & = & \\ 5 & + & 3 & = & \\ 0 & + & 6 & = & \\ 5 & + & 0 & = & \\ 0 & + & 4 & = & \\ 6 & + & 3 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 3 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 6 & = & \\ 2 & + & 7 & = & \\ 6 & + & 2 & = & \\ 7 & + & 1 & = & \\ 7 & + & 1 & = & \\ 4 & + & 4 & = & \\ 1 & + & 5 & = & \\ 2 & + & 6 & = & \\ 8 & + & 1 & = & \\ 5 & + & 1 & = & \\ 6 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 0 & + & 1 & = & \\ 4 & + & 0 & = & \\ 8 & + & 1 & = & \\ 8 & + & 0 & = & \\ 2 & + & 4 & = & \\ 2 & + & 7 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 2 & + & 5 & = & \\ 8 & + & 1 & = & \\ 6 & + & 2 & = & \\ 3 & + & 3 & = & \\ 6 & + & 2 & = & \\ 4 & + & 0 & = & \\ 8 & + & 1 & = & \\ 0 & + & 6 & = & \\ 6 & + & 3 & = & \\ 4 & + & 4 & = & \\ 4 & + & 2 & = & \\ 7 & + & 2 & = & \\ 7 & + & 0 & = & \\ 1 & + & 6 & = & \\ 4 & + & 0 & = & \\ 6 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 3 & + & 5 & = & \\ 3 & + & 4 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 6 & = & \\ 1 & + & 3 & = & \\ 4 & + & 2 & = & \\ 5 & + & 3 & = & \\ 0 & + & 2 & = & \\ 2 & + & 2 & = & \\ 5 & + & 1 & = & \\ 2 & + & 6 & = & \\ 3 & + & 1 & = & \\ 5 & + & 0 & = & \\ 0 & + & 5 & = & \\ 0 & + & 7 & = & \\ 0 & + & 3 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \\ 6 & + & 1 & = & \\ 3 & + & 1 & = & \\ 7 & + & 2 & = & \\ 4 & + & 2 & = & \\ 1 & + & 8 & = & \end{array}$$

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 3 & = & \\ 6 & + & 1 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 4 & = & \\ 7 & + & 0 & = & \\ 6 & + & 0 & = & \\ 1 & + & 7 & = & \\ 4 & + & 4 & = & \\ 7 & + & 2 & = & \\ 6 & + & 1 & = & \\ 4 & + & 4 & = & \\ 6 & + & 0 & = & \\ 0 & + & 6 & = & \\ 2 & + & 6 & = & \\ 6 & + & 2 & = & \\ 7 & + & 1 & = & \\ 7 & + & 0 & = & \\ 1 & + & 2 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 1 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 1 & = \\
 2 & + & 6 & = \\
 8 & + & 0 & = \\
 4 & + & 1 & = \\
 6 & + & 2 & = \\
 4 & + & 2 & = \\
 8 & + & 1 & = \\
 3 & + & 3 & = \\
 1 & + & 2 & = \\
 6 & + & 0 & = \\
 1 & + & 7 & = \\
 4 & + & 1 & = \\
 8 & + & 0 & = \\
 8 & + & 1 & = \\
 7 & + & 1 & = \\
 0 & + & 2 & = \\
 6 & + & 3 & = \\
 2 & + & 1 & = \\
 1 & + & 6 & = \\
 5 & + & 2 & = \\
 6 & + & 0 & = \\
 7 & + & 0 & = \\
 2 & + & 2 & = \\
 4 & + & 1 & = \\
 3 & + & 0 & =
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = \\
 5 & + & 1 & = \\
 4 & + & 2 & = \\
 9 & + & 0 & = \\
 2 & + & 3 & = \\
 1 & + & 8 & = \\
 4 & + & 1 & = \\
 9 & + & 0 & = \\
 4 & + & 3 & = \\
 5 & + & 2 & = \\
 6 & + & 0 & = \\
 2 & + & 2 & = \\
 3 & + & 1 & = \\
 9 & + & 0 & = \\
 5 & + & 2 & = \\
 3 & + & 3 & = \\
 2 & + & 1 & = \\
 3 & + & 5 & = \\
 5 & + & 3 & = \\
 4 & + & 2 & = \\
 0 & + & 5 & = \\
 4 & + & 3 & = \\
 9 & + & 0 & = \\
 9 & + & 0 & = \\
 0 & + & 7 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 0 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 3 & = & \\
 2 & + & 0 & = & \\
 3 & + & 4 & = & \\
 5 & + & 3 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 7 & + & 0 & = & \\
 7 & + & 1 & = & \\
 5 & + & 4 & = & \\
 5 & + & 0 & = & \\
 3 & + & 1 & = & \\
 2 & + & 2 & = & \\
 7 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 5 & + & 0 & = & \\
 4 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 6 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 1 & + & 5 & = & \\
 4 & + & 4 & = & \\
 0 & + & 3 & = & \\
 2 & + & 7 & = & \\
 8 & + & 0 & = & \\
 0 & + & 3 & = & \\
 2 & + & 5 & = & \\
 2 & + & 7 & = & \\
 1 & + & 2 & = & \\
 6 & + & 1 & = & \\
 5 & + & 2 & = & \\
 0 & + & 4 & = & \\
 3 & + & 4 & = & \\
 5 & + & 2 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 4 & = & \\
 4 & + & 2 & = & \\
 2 & + & 2 & = & \\
 8 & + & 1 & = & \\
 0 & + & 4 & = & \\
 7 & + & 2 & = & \\
 3 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 8 & = & \\
 9 & + & 0 & = & \\
 1 & + & 3 & = & \\
 2 & + & 1 & = & \\
 6 & + & 0 & = & \\
 5 & + & 2 & = & \\
 1 & + & 7 & = & \\
 1 & + & 6 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = & \\
 6 & + & 3 & = & \\
 3 & + & 5 & = & \\
 5 & + & 0 & = & \\
 2 & + & 5 & = & \\
 7 & + & 2 & = & \\
 6 & + & 0 & = & \\
 6 & + & 0 & = & \\
 5 & + & 0 & = & \\
 1 & + & 3 & = & \\
 0 & + & 2 & = & \\
 5 & + & 1 & = & \\
 3 & + & 3 & = & \\
 1 & + & 3 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 6 & = & \\
 5 & + & 2 & = & \\
 2 & + & 7 & = & \\
 3 & + & 1 & = & \\
 8 & + & 0 & = & \\
 2 & + & 0 & = & \\
 1 & + & 8 & = & \\
 3 & + & 6 & = & \\
 4 & + & 5 & = & \\
 6 & + & 3 & = & \\
 3 & + & 5 & = & \\
 1 & + & 8 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 5 & + & 2 & = & \\
 5 & + & 3 & = & \\
 3 & + & 6 & = & \\
 5 & + & 0 & = & \\
 5 & + & 4 & = & \\
 1 & + & 3 & = & \\
 2 & + & 2 & = & \\
 0 & + & 2 & = & \\
 4 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 2 & + & 0 & = \\
 6 & + & 0 & = \\
 5 & + & 1 & = \\
 3 & + & 5 & = \\
 3 & + & 0 & = \\
 6 & + & 2 & = \\
 3 & + & 1 & = \\
 0 & + & 9 & = \\
 7 & + & 1 & = \\
 7 & + & 0 & = \\
 1 & + & 2 & = \\
 8 & + & 1 & = \\
 9 & + & 0 & = \\
 1 & + & 6 & = \\
 1 & + & 0 & = \\
 9 & + & 0 & = \\
 2 & + & 3 & = \\
 1 & + & 7 & = \\
 0 & + & 4 & = \\
 1 & + & 6 & = \\
 3 & + & 3 & = \\
 8 & + & 0 & = \\
 5 & + & 3 & = \\
 5 & + & 3 & = \\
 0 & + & 3 & =
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 0 & = \\
 3 & + & 0 & = \\
 0 & + & 5 & = \\
 6 & + & 0 & = \\
 9 & + & 0 & = \\
 2 & + & 4 & = \\
 7 & + & 2 & = \\
 2 & + & 0 & = \\
 5 & + & 1 & = \\
 1 & + & 3 & = \\
 4 & + & 5 & = \\
 5 & + & 1 & = \\
 3 & + & 3 & = \\
 4 & + & 4 & = \\
 4 & + & 5 & = \\
 5 & + & 0 & = \\
 0 & + & 9 & = \\
 4 & + & 3 & = \\
 1 & + & 4 & = \\
 2 & + & 6 & = \\
 1 & + & 2 & = \\
 7 & + & 1 & = \\
 3 & + & 1 & = \\
 4 & + & 1 & = \\
 2 & + & 4 & =
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 4 & = & \\ 8 & + & 1 & = & \\ 6 & + & 1 & = & \\ 0 & + & 6 & = & \\ 8 & + & 0 & = & \\ 4 & + & 0 & = & \\ 2 & + & 5 & = & \\ 2 & + & 7 & = & \\ 1 & + & 5 & = & \\ 2 & + & 3 & = & \\ 4 & + & 5 & = & \\ 4 & + & 3 & = & \\ 8 & + & 1 & = & \\ 3 & + & 3 & = & \\ 8 & + & 0 & = & \\ 6 & + & 2 & = & \\ 2 & + & 5 & = & \\ 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 2 & + & 7 & = & \\ 7 & + & 2 & = & \\ 4 & + & 4 & = & \\ 7 & + & 0 & = & \\ 1 & + & 7 & = & \\ 6 & + & 2 & = & \end{array}$$

$$\begin{array}{rclcl} 4 & + & 4 & = & \\ 0 & + & 5 & = & \\ 6 & + & 0 & = & \\ 2 & + & 2 & = & \\ 2 & + & 2 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 7 & + & 0 & = & \\ 5 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 0 & + & 0 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 8 & + & 1 & = & \\ 2 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 7 & + & 2 & = & \\ 3 & + & 2 & = & \\ 8 & + & 0 & = & \\ 4 & + & 5 & = & \\ 1 & + & 6 & = & \\ 5 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 0 & + & 3 & = & \\ 4 & + & 5 & = & \\ 6 & + & 0 & = & \\ 7 & + & 1 & = & \\ 0 & + & 2 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 4 & = & \\ 5 & + & 1 & = & \\ 4 & + & 1 & = & \\ 0 & + & 1 & = & \\ 1 & + & 0 & = & \\ 3 & + & 2 & = & \\ 3 & + & 1 & = & \\ 1 & + & 6 & = & \\ 7 & + & 1 & = & \\ 3 & + & 1 & = & \\ 7 & + & 2 & = & \\ 0 & + & 8 & = & \\ 1 & + & 5 & = & \\ 8 & + & 0 & = & \\ 2 & + & 6 & = & \\ 3 & + & 0 & = & \\ 4 & + & 0 & = & \\ 8 & + & 0 & = & \end{array}$$

$$\begin{array}{rclcl} 8 & + & 1 & = & \\ 1 & + & 8 & = & \\ 0 & + & 3 & = & \\ 2 & + & 5 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 6 & = & \\ 9 & + & 0 & = & \\ 2 & + & 5 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 3 & + & 4 & = & \\ 4 & + & 5 & = & \\ 4 & + & 1 & = & \\ 0 & + & 3 & = & \\ 1 & + & 0 & = & \\ 0 & + & 0 & = & \\ 4 & + & 0 & = & \\ 3 & + & 6 & = & \\ 7 & + & 2 & = & \\ 1 & + & 1 & = & \\ 6 & + & 0 & = & \\ 2 & + & 5 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 0 & + & 5 & = & \\
 3 & + & 6 & = & \\
 4 & + & 4 & = & \\
 3 & + & 0 & = & \\
 4 & + & 4 & = & \\
 1 & + & 8 & = & \\
 2 & + & 6 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 4 & = & \\
 0 & + & 2 & = & \\
 4 & + & 1 & = & \\
 5 & + & 2 & = & \\
 4 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 2 & = & \\
 8 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 1 & + & 4 & = & \\
 3 & + & 3 & = & \\
 5 & + & 3 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 5 & = & \\
 1 & + & 7 & = & \\
 6 & + & 3 & = & \\
 2 & + & 5 & = & \\
 5 & + & 1 & = & \\
 5 & + & 2 & = & \\
 2 & + & 7 & = & \\
 0 & + & 2 & = & \\
 7 & + & 1 & = & \\
 3 & + & 0 & = & \\
 3 & + & 6 & = & \\
 8 & + & 1 & = & \\
 4 & + & 0 & = & \\
 0 & + & 5 & = & \\
 5 & + & 1 & = & \\
 1 & + & 5 & = & \\
 7 & + & 1 & = & \\
 6 & + & 3 & = & \\
 0 & + & 9 & = & \\
 2 & + & 1 & = & \\
 6 & + & 3 & = & \\
 4 & + & 3 & = & \\
 5 & + & 0 & = & \\
 9 & + & 0 & = & \\
 3 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 1 & + & 5 & = & \\
 3 & + & 6 & = & \\
 1 & + & 4 & = & \\
 1 & + & 5 & = & \\
 0 & + & 6 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 2 & + & 7 & = & \\
 8 & + & 1 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 8 & + & 1 & = & \\
 3 & + & 0 & = & \\
 1 & + & 4 & = & \\
 7 & + & 0 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 8 & + & 1 & = & \\
 4 & + & 4 & = & \\
 8 & + & 0 & = & \\
 0 & + & 5 & = & \\
 5 & + & 4 & = & \\
 8 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 6 & + & 0 & = & \\
 1 & + & 3 & = & \\
 4 & + & 5 & = & \\
 7 & + & 1 & = & \\
 5 & + & 1 & = & \\
 6 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 8 & = & \\
 2 & + & 7 & = & \\
 0 & + & 3 & = & \\
 4 & + & 4 & = & \\
 1 & + & 4 & = & \\
 9 & + & 0 & = & \\
 3 & + & 0 & = & \\
 5 & + & 0 & = & \\
 2 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 0 & + & 9 & = & \\
 1 & + & 4 & = & \\
 4 & + & 2 & = & \\
 1 & + & 4 & = & \\
 3 & + & 0 & = & \\
 3 & + & 5 & = & \\
 5 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 8 & + & 1 & = & \\
 1 & + & 5 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 6 & + & 0 & = & \\
 6 & + & 2 & = & \\
 8 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 0 & = & \\
 7 & + & 2 & = & \\
 8 & + & 1 & = & \\
 2 & + & 6 & = & \\
 4 & + & 0 & = & \\
 2 & + & 3 & = & \\
 3 & + & 2 & = & \\
 0 & + & 3 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 1 & + & 6 & = & \\
 2 & + & 4 & = & \\
 1 & + & 5 & = & \\
 5 & + & 3 & = & \\
 4 & + & 2 & = & \\
 2 & + & 6 & = & \\
 0 & + & 8 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 2 & + & 0 & = & \\
 3 & + & 4 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 6 & + & 3 & = & \\
 7 & + & 2 & = & \\
 5 & + & 4 & = & \\
 6 & + & 2 & = & \\
 0 & + & 3 & = & \\
 8 & + & 0 & = & \\
 2 & + & 6 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 0 & + & 4 & = & \\
 6 & + & 0 & = & \\
 3 & + & 1 & = & \\
 6 & + & 2 & = & \\
 0 & + & 2 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 5 & + & 3 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 7 & = & \\ 0 & + & 5 & = & \\ 8 & + & 1 & = & \\ 7 & + & 0 & = & \\ 3 & + & 2 & = & \\ 0 & + & 4 & = & \\ 5 & + & 2 & = & \\ 2 & + & 1 & = & \\ 8 & + & 0 & = & \\ 1 & + & 4 & = & \\ 7 & + & 2 & = & \\ 6 & + & 1 & = & \\ 5 & + & 0 & = & \\ 1 & + & 1 & = & \\ 2 & + & 7 & = & \\ 1 & + & 2 & = & \\ 5 & + & 2 & = & \\ 9 & + & 0 & = & \\ 4 & + & 0 & = & \\ 0 & + & 8 & = & \\ 2 & + & 2 & = & \\ 5 & + & 4 & = & \\ 6 & + & 2 & = & \\ 1 & + & 0 & = & \\ 2 & + & 7 & = & \end{array}$$

$$\begin{array}{rclcl} 3 & + & 3 & = & \\ 9 & + & 0 & = & \\ 8 & + & 0 & = & \\ 2 & + & 0 & = & \\ 1 & + & 7 & = & \\ 4 & + & 5 & = & \\ 9 & + & 0 & = & \\ 1 & + & 8 & = & \\ 5 & + & 2 & = & \\ 2 & + & 2 & = & \\ 3 & + & 2 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 0 & + & 2 & = & \\ 3 & + & 0 & = & \\ 5 & + & 2 & = & \\ 5 & + & 3 & = & \\ 3 & + & 5 & = & \\ 1 & + & 1 & = & \\ 1 & + & 3 & = & \\ 8 & + & 1 & = & \\ 1 & + & 1 & = & \\ 1 & + & 4 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 6 & + & 3 & = & \\
 0 & + & 0 & = & \\
 3 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 5 & = & \\
 6 & + & 2 & = & \\
 1 & + & 2 & = & \\
 1 & + & 4 & = & \\
 3 & + & 2 & = & \\
 4 & + & 0 & = & \\
 4 & + & 3 & = & \\
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 0 & + & 1 & = & \\
 0 & + & 6 & = & \\
 0 & + & 2 & = & \\
 6 & + & 3 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 7 & = & \\
 5 & + & 2 & = & \\
 7 & + & 2 & = & \\
 4 & + & 1 & = & \\
 7 & + & 1 & = & \\
 1 & + & 6 & = & \\
 8 & + & 1 & = & \\
 6 & + & 3 & = & \\
 4 & + & 5 & = & \\
 4 & + & 5 & = & \\
 2 & + & 1 & = & \\
 6 & + & 0 & = & \\
 3 & + & 1 & = & \\
 0 & + & 5 & = & \\
 6 & + & 1 & = & \\
 3 & + & 4 & = & \\
 1 & + & 7 & = & \\
 6 & + & 3 & = & \\
 5 & + & 4 & = & \\
 6 & + & 1 & = & \\
 6 & + & 0 & = & \\
 0 & + & 3 & = & \\
 2 & + & 6 & = & \\
 3 & + & 3 & = & \\
 7 & + & 1 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 4 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 6 & + & 2 & = & \\
 5 & + & 3 & = & \\
 2 & + & 4 & = & \\
 1 & + & 7 & = & \\
 0 & + & 3 & = & \\
 7 & + & 1 & = & \\
 6 & + & 1 & = & \\
 6 & + & 3 & = & \\
 9 & + & 0 & = & \\
 3 & + & 5 & = & \\
 3 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 3 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 5 & + & 2 & = & \\
 6 & + & 2 & = & \\
 4 & + & 5 & = & \\
 8 & + & 1 & = & \\
 6 & + & 0 & = & \\
 7 & + & 1 & = & \\
 3 & + & 6 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 0 & + & 9 & = & \\
 3 & + & 0 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = & \\
 3 & + & 0 & = & \\
 4 & + & 4 & = & \\
 8 & + & 1 & = & \\
 3 & + & 2 & = & \\
 2 & + & 3 & = & \\
 9 & + & 0 & = & \\
 6 & + & 0 & = & \\
 7 & + & 0 & = & \\
 4 & + & 2 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 2 & + & 2 & = & \\
 9 & + & 0 & = & \\
 4 & + & 4 & = & \\
 5 & + & 4 & = & \\
 0 & + & 9 & = & \\
 4 & + & 4 & = & \\
 4 & + & 1 & = & \\
 8 & + & 0 & = & \\
 9 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 6 & + & 3 & = & \\ 9 & + & 0 & = & \\ 4 & + & 5 & = & \\ 4 & + & 2 & = & \\ 8 & + & 1 & = & \\ 0 & + & 2 & = & \\ 3 & + & 6 & = & \\ 3 & + & 1 & = & \\ 5 & + & 0 & = & \\ 1 & + & 1 & = & \\ 0 & + & 3 & = & \\ 1 & + & 8 & = & \\ 3 & + & 3 & = & \\ 2 & + & 6 & = & \\ 4 & + & 5 & = & \\ 5 & + & 4 & = & \\ 0 & + & 2 & = & \\ 6 & + & 0 & = & \\ 3 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 2 & = & \\ 3 & + & 2 & = & \\ 8 & + & 0 & = & \\ 4 & + & 1 & = & \\ 5 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 3 & + & 5 & = & \\ 3 & + & 3 & = & \\ 3 & + & 1 & = & \\ 8 & + & 1 & = & \\ 0 & + & 7 & = & \\ 1 & + & 0 & = & \\ 4 & + & 0 & = & \\ 0 & + & 2 & = & \\ 7 & + & 0 & = & \\ 9 & + & 0 & = & \\ 1 & + & 2 & = & \\ 4 & + & 5 & = & \\ 4 & + & 0 & = & \\ 3 & + & 6 & = & \\ 7 & + & 1 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 2 & + & 4 & = & \\ 7 & + & 1 & = & \\ 6 & + & 2 & = & \\ 7 & + & 2 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 1 & + & 7 & = & \\ 8 & + & 1 & = & \\ 6 & + & 2 & = & \\ 7 & + & 0 & = & \\ 8 & + & 0 & = & \\ 7 & + & 0 & = & \\ 0 & + & 8 & = & \\ 8 & + & 1 & = & \\ 1 & + & 3 & = & \\ 0 & + & 4 & = & \\ 2 & + & 2 & = & \\ 6 & + & 0 & = & \\ 1 & + & 3 & = & \\ 7 & + & 2 & = & \\ 2 & + & 6 & = & \\ 0 & + & 3 & = & \\ 9 & + & 0 & = & \\ 5 & + & 3 & = & \\ 5 & + & 2 & = & \\ 2 & + & 4 & = & \\ 5 & + & 2 & = & \\ 3 & + & 0 & = & \\ 3 & + & 1 & = & \\ 8 & + & 0 & = & \\ 6 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 5 & + & 4 & = & \\ 0 & + & 4 & = & \\ 2 & + & 5 & = & \\ 9 & + & 0 & = & \\ 0 & + & 0 & = & \\ 2 & + & 4 & = & \\ 9 & + & 0 & = & \\ 0 & + & 1 & = & \\ 2 & + & 2 & = & \\ 7 & + & 1 & = & \\ 8 & + & 0 & = & \\ 2 & + & 5 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 8 & + & 0 & = & \\ 1 & + & 4 & = & \\ 9 & + & 0 & = & \\ 0 & + & 0 & = & \\ 0 & + & 8 & = & \\ 6 & + & 0 & = & \\ 0 & + & 5 & = & \\ 0 & + & 2 & = & \\ 0 & + & 2 & = & \\ 2 & + & 4 & = & \\ 5 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 5 & + & 2 & = & \\
 0 & + & 7 & = & \\
 9 & + & 0 & = & \\
 3 & + & 4 & = & \\
 1 & + & 6 & = & \\
 4 & + & 4 & = & \\
 3 & + & 6 & = & \\
 7 & + & 2 & = & \\
 0 & + & 1 & = & \\
 7 & + & 1 & = & \\
 8 & + & 1 & = & \\
 3 & + & 2 & = & \\
 1 & + & 7 & = & \\
 1 & + & 6 & = & \\
 7 & + & 0 & = & \\
 0 & + & 7 & = & \\
 5 & + & 0 & = & \\
 3 & + & 0 & = & \\
 0 & + & 9 & = & \\
 3 & + & 4 & = & \\
 4 & + & 0 & = & \\
 4 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 0 & = & \\
 0 & + & 5 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 7 & + & 2 & = & \\
 4 & + & 2 & = & \\
 8 & + & 0 & = & \\
 6 & + & 0 & = & \\
 4 & + & 3 & = & \\
 3 & + & 6 & = & \\
 2 & + & 1 & = & \\
 9 & + & 0 & = & \\
 2 & + & 6 & = & \\
 3 & + & 6 & = & \\
 9 & + & 0 & = & \\
 5 & + & 0 & = & \\
 6 & + & 2 & = & \\
 6 & + & 3 & = & \\
 3 & + & 1 & = & \\
 4 & + & 4 & = & \\
 5 & + & 3 & = & \\
 5 & + & 3 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 6 & + & 2 & = & \\
 7 & + & 1 & = & \\
 7 & + & 0 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 2 & + & 4 & = & \\ 6 & + & 3 & = & \\ 7 & + & 2 & = & \\ 1 & + & 7 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 5 & + & 4 & = & \\ 3 & + & 1 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 4 & + & 0 & = & \\ 8 & + & 0 & = & \\ 6 & + & 0 & = & \\ 5 & + & 4 & = & \\ 4 & + & 2 & = & \\ 8 & + & 1 & = & \\ 5 & + & 2 & = & \\ 8 & + & 1 & = & \\ 4 & + & 4 & = & \\ 2 & + & 5 & = & \\ 0 & + & 8 & = & \\ 1 & + & 8 & = & \\ 5 & + & 3 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 0 & = & \\ 4 & + & 1 & = & \\ 4 & + & 2 & = & \\ 4 & + & 5 & = & \\ 0 & + & 0 & = & \\ 0 & + & 0 & = & \\ 9 & + & 0 & = & \\ 3 & + & 4 & = & \\ 1 & + & 6 & = & \\ 0 & + & 0 & = & \\ 1 & + & 8 & = & \\ 2 & + & 0 & = & \\ 4 & + & 4 & = & \\ 7 & + & 2 & = & \\ 6 & + & 0 & = & \\ 7 & + & 1 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 1 & = & \\ 4 & + & 2 & = & \\ 5 & + & 4 & = & \\ 1 & + & 8 & = & \\ 3 & + & 0 & = & \\ 8 & + & 1 & = & \\ 4 & + & 4 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 8 & + & 0 & = & \\ 5 & + & 3 & = & \\ 8 & + & 0 & = & \\ 9 & + & 0 & = & \\ 2 & + & 0 & = & \\ 6 & + & 0 & = & \\ 1 & + & 7 & = & \\ 4 & + & 4 & = & \\ 4 & + & 3 & = & \\ 4 & + & 3 & = & \\ 7 & + & 2 & = & \\ 6 & + & 1 & = & \\ 3 & + & 1 & = & \\ 5 & + & 3 & = & \\ 8 & + & 1 & = & \\ 2 & + & 0 & = & \\ 3 & + & 1 & = & \\ 2 & + & 0 & = & \\ 9 & + & 0 & = & \\ 9 & + & 0 & = & \\ 7 & + & 0 & = & \\ 0 & + & 9 & = & \\ 2 & + & 3 & = & \\ 5 & + & 3 & = & \\ 1 & + & 6 & = & \end{array}$$

$$\begin{array}{rclcl} 6 & + & 1 & = & \\ 4 & + & 4 & = & \\ 1 & + & 6 & = & \\ 7 & + & 2 & = & \\ 5 & + & 4 & = & \\ 8 & + & 0 & = & \\ 2 & + & 0 & = & \\ 1 & + & 7 & = & \\ 3 & + & 0 & = & \\ 6 & + & 2 & = & \\ 2 & + & 7 & = & \\ 2 & + & 4 & = & \\ 9 & + & 0 & = & \\ 5 & + & 0 & = & \\ 5 & + & 4 & = & \\ 3 & + & 0 & = & \\ 1 & + & 6 & = & \\ 7 & + & 0 & = & \\ 3 & + & 3 & = & \\ 7 & + & 0 & = & \\ 3 & + & 2 & = & \\ 2 & + & 1 & = & \\ 3 & + & 3 & = & \\ 9 & + & 0 & = & \\ 3 & + & 1 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl} 5 & + & 4 & = & \\ 4 & + & 2 & = & \\ 7 & + & 2 & = & \\ 7 & + & 2 & = & \\ 1 & + & 5 & = & \\ 8 & + & 1 & = & \\ 7 & + & 1 & = & \\ 4 & + & 1 & = & \\ 5 & + & 1 & = & \\ 4 & + & 2 & = & \\ 7 & + & 1 & = & \\ 3 & + & 6 & = & \\ 5 & + & 1 & = & \\ 8 & + & 1 & = & \\ 9 & + & 0 & = & \\ 4 & + & 2 & = & \\ 1 & + & 8 & = & \\ 2 & + & 6 & = & \\ 7 & + & 2 & = & \\ 9 & + & 0 & = & \\ 5 & + & 1 & = & \\ 8 & + & 1 & = & \\ 4 & + & 0 & = & \\ 2 & + & 1 & = & \\ 4 & + & 1 & = & \end{array}$$

$$\begin{array}{rclcl} 1 & + & 3 & = & \\ 4 & + & 4 & = & \\ 1 & + & 0 & = & \\ 9 & + & 0 & = & \\ 4 & + & 0 & = & \\ 9 & + & 0 & = & \\ 6 & + & 2 & = & \\ 9 & + & 0 & = & \\ 1 & + & 6 & = & \\ 2 & + & 0 & = & \\ 5 & + & 1 & = & \\ 2 & + & 7 & = & \\ 5 & + & 3 & = & \\ 6 & + & 2 & = & \\ 6 & + & 1 & = & \\ 8 & + & 1 & = & \\ 1 & + & 3 & = & \\ 3 & + & 4 & = & \\ 0 & + & 9 & = & \\ 0 & + & 8 & = & \\ 8 & + & 1 & = & \\ 4 & + & 5 & = & \\ 7 & + & 1 & = & \\ 0 & + & 9 & = & \\ 7 & + & 0 & = & \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

$$\begin{array}{rclcl}
 7 & + & 2 & = & \\
 9 & + & 0 & = & \\
 1 & + & 8 & = & \\
 1 & + & 1 & = & \\
 5 & + & 1 & = & \\
 9 & + & 0 & = & \\
 4 & + & 3 & = & \\
 8 & + & 1 & = & \\
 8 & + & 0 & = & \\
 2 & + & 5 & = & \\
 6 & + & 3 & = & \\
 7 & + & 0 & = & \\
 4 & + & 3 & = & \\
 3 & + & 2 & = & \\
 3 & + & 1 & = & \\
 3 & + & 2 & = & \\
 7 & + & 1 & = & \\
 8 & + & 0 & = & \\
 5 & + & 1 & = & \\
 2 & + & 2 & = & \\
 4 & + & 2 & = & \\
 7 & + & 2 & = & \\
 5 & + & 2 & = & \\
 4 & + & 5 & = & \\
 4 & + & 1 & = &
 \end{array}$$

$$\begin{array}{rclcl}
 1 & + & 6 & = & \\
 6 & + & 0 & = & \\
 9 & + & 0 & = & \\
 9 & + & 0 & = & \\
 0 & + & 9 & = & \\
 4 & + & 2 & = & \\
 9 & + & 0 & = & \\
 7 & + & 1 & = & \\
 1 & + & 5 & = & \\
 6 & + & 1 & = & \\
 5 & + & 0 & = & \\
 1 & + & 8 & = & \\
 3 & + & 0 & = & \\
 8 & + & 0 & = & \\
 1 & + & 8 & = & \\
 7 & + & 0 & = & \\
 8 & + & 1 & = & \\
 8 & + & 1 & = & \\
 2 & + & 4 & = & \\
 4 & + & 2 & = & \\
 0 & + & 9 & = & \\
 0 & + & 7 & = & \\
 8 & + & 0 & = & \\
 4 & + & 4 & = & \\
 0 & + & 5 & = &
 \end{array}$$

分 秒.

繰り上がりの無い足し算
さんすうプリントなら【算願】

4	+	3	=
1	+	5	=
5	+	3	=
9	+	0	=
9	+	0	=
4	+	0	=
8	+	1	=
1	+	0	=
9	+	0	=
6	+	2	=
6	+	0	=
1	+	5	=
6	+	0	=
4	+	5	=
9	+	0	=
5	+	1	=
1	+	0	=
9	+	0	=
6	+	3	=
8	+	0	=
3	+	6	=
8	+	0	=
5	+	4	=
0	+	7	=
8	+	0	=

1	+	1	=
0	+	0	=
9	+	0	=
8	+	1	=
6	+	3	=
6	+	2	=
6	+	1	=
6	+	3	=
5	+	4	=
2	+	0	=
8	+	0	=
5	+	4	=
1	+	8	=
3	+	3	=
2	+	1	=
4	+	0	=
6	+	3	=
1	+	5	=
7	+	2	=
0	+	3	=
5	+	1	=
7	+	0	=
6	+	1	=
3	+	5	=
6	+	0	=

分 秒.