

1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 8 + \square = 9 \\ 7 + \square = 8 \\ 4 + \square = 5 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ 4 + \square = 6 \\ \square + 1 = 9 \\ 5 + \square = 6 \\ \square + 1 = 4 \\ \square + 1 = 8 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 3 = 7 \\ 1 + \square = 3 \\ \square + 1 = 9 \\ \square + 1 = 4 \\ 2 + \square = 5 \\ 7 + \square = 9 \\ \square + 1 = 4 \\ \square + 3 = 4 \\ \square + 3 = 6 \\ 1 + \square = 7 \\ \square + 1 = 2 \\ \square + 2 = 7 \end{array}$$

$$\begin{array}{r} \square + 3 = 7 \\ \square + 4 = 5 \\ \square + 3 = 6 \\ \square + 3 = 4 \\ 3 + \square = 4 \\ 1 + \square = 2 \\ \square + 5 = 9 \\ \square + 3 = 7 \\ \square + 3 = 4 \\ 1 + \square = 6 \\ \square + 1 = 9 \\ 4 + \square = 6 \\ 3 + \square = 6 \\ \square + 8 = 9 \\ 1 + \square = 2 \\ \square + 3 = 9 \\ 1 + \square = 9 \\ 1 + \square = 9 \\ \square + 2 = 4 \\ 1 + \square = 7 \\ 1 + \square = 4 \\ \square + 3 = 8 \\ \square + 2 = 4 \\ \square + 2 = 5 \\ 8 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	5	=	9
3	+		=	4
1	+		=	2
	+	3	=	4
1	+		=	4
7	+		=	9
	+	1	=	2
	+	5	=	6
	+	1	=	8
5	+		=	7
	+	2	=	5
1	+		=	7
	+	2	=	3
1	+		=	2
8	+		=	9
3	+		=	6
	+	1	=	6
3	+		=	9
2	+		=	4
2	+		=	4
4	+		=	6
4	+		=	5
7	+		=	9
1	+		=	5
	+	3	=	8

3	+		=	4
2	+		=	8
	+	3	=	5
8	+		=	9
	+	1	=	4
1	+		=	4
	+	2	=	5
	+	2	=	7
3	+		=	6
	+	2	=	6
1	+		=	3
	+	2	=	3
2	+		=	5
8	+		=	9
6	+		=	9
1	+		=	3
	+	4	=	5
1	+		=	9
2	+		=	5
1	+		=	3
1	+		=	7
	+	4	=	5
6	+		=	9
	+	1	=	2
7	+		=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 9 \\ \square + 2 = 3 \\ \square + 2 = 6 \\ \square + 2 = 5 \\ 4 + \square = 7 \\ 8 + \square = 9 \\ \square + 5 = 9 \\ 3 + \square = 4 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ 1 + \square = 9 \\ 8 + \square = 9 \\ \square + 3 = 4 \\ 2 + \square = 8 \\ 2 + \square = 4 \\ \square + 1 = 8 \\ \square + 5 = 7 \\ 8 + \square = 9 \\ \square + 7 = 8 \\ \square + 1 = 4 \\ \square + 2 = 3 \\ \square + 2 = 4 \\ \square + 4 = 7 \\ \square + 4 = 9 \\ \square + 2 = 6 \end{array}$$

$$\begin{array}{r} 2 + \square = 4 \\ 3 + \square = 4 \\ \square + 7 = 9 \\ 2 + \square = 8 \\ \square + 1 = 6 \\ \square + 4 = 9 \\ \square + 2 = 9 \\ 3 + \square = 9 \\ 2 + \square = 9 \\ 5 + \square = 7 \\ \square + 6 = 7 \\ 2 + \square = 7 \\ \square + 1 = 8 \\ 6 + \square = 7 \\ \square + 1 = 9 \\ \square + 2 = 9 \\ \square + 3 = 6 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ 2 + \square = 5 \\ 1 + \square = 4 \\ 2 + \square = 4 \\ \square + 3 = 5 \\ 5 + \square = 6 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 8 \\ 6 + \square = 8 \\ \square + 4 = 7 \\ \square + 1 = 4 \\ \square + 7 = 8 \\ 5 + \square = 6 \\ \square + 2 = 8 \\ \square + 1 = 3 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ 6 + \square = 7 \\ \square + 3 = 5 \\ 3 + \square = 7 \\ 7 + \square = 8 \\ \square + 2 = 3 \\ 8 + \square = 9 \\ \square + 4 = 9 \\ \square + 2 = 8 \\ \square + 1 = 4 \\ 2 + \square = 8 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ 3 + \square = 7 \\ \square + 1 = 9 \\ \square + 2 = 3 \end{array}$$

$$\begin{array}{r} 2 + \square = 9 \\ 1 + \square = 5 \\ \square + 1 = 7 \\ 3 + \square = 6 \\ 5 + \square = 8 \\ \square + 1 = 9 \\ 1 + \square = 6 \\ 2 + \square = 6 \\ \square + 2 = 4 \\ \square + 2 = 3 \\ \square + 1 = 7 \\ \square + 4 = 7 \\ 6 + \square = 9 \\ 3 + \square = 5 \\ \square + 2 = 3 \\ 5 + \square = 8 \\ \square + 4 = 9 \\ 3 + \square = 5 \\ \square + 3 = 7 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ \square + 1 = 6 \\ \square + 7 = 9 \\ 5 + \square = 6 \\ \square + 7 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 7 \\ 4 + \square = 6 \\ 2 + \square = 3 \\ \square + 2 = 7 \\ 4 + \square = 7 \\ \square + 1 = 9 \\ 4 + \square = 6 \\ 1 + \square = 3 \\ \square + 1 = 4 \\ \square + 1 = 2 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ 1 + \square = 9 \\ \square + 2 = 9 \\ \square + 2 = 7 \\ 8 + \square = 9 \\ 3 + \square = 6 \\ \square + 1 = 7 \\ 7 + \square = 8 \\ \square + 4 = 9 \\ \square + 4 = 6 \\ 1 + \square = 4 \\ 4 + \square = 5 \\ \square + 6 = 9 \\ 2 + \square = 5 \end{array}$$

$$\begin{array}{r} 2 + \square = 3 \\ \square + 4 = 9 \\ 3 + \square = 4 \\ \square + 5 = 9 \\ \square + 4 = 5 \\ 2 + \square = 3 \\ \square + 3 = 5 \\ 3 + \square = 6 \\ \square + 1 = 7 \\ \square + 6 = 7 \\ \square + 3 = 4 \\ 2 + \square = 5 \\ \square + 2 = 5 \\ \square + 3 = 8 \\ \square + 3 = 9 \\ \square + 3 = 5 \\ \square + 1 = 9 \\ \square + 4 = 6 \\ 2 + \square = 4 \\ \square + 4 = 9 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ 2 + \square = 9 \\ 1 + \square = 6 \\ 6 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

$$\begin{array}{r} \square + 6 = 9 \\ 3 + \square = 5 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ \square + 1 = 6 \\ 2 + \square = 7 \\ 8 + \square = 9 \\ \square + 1 = 6 \\ \square + 1 = 8 \\ \square + 2 = 5 \\ 5 + \square = 6 \\ 3 + \square = 5 \\ 3 + \square = 4 \\ 7 + \square = 9 \\ 6 + \square = 7 \\ 1 + \square = 3 \\ 3 + \square = 4 \\ 6 + \square = 9 \\ \square + 3 = 5 \\ 2 + \square = 3 \\ \square + 1 = 4 \\ \square + 4 = 9 \\ \square + 1 = 6 \\ \square + 2 = 5 \\ \square + 2 = 9 \end{array}$$

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 9 \\ 4 + \square = 5 \\ \square + 4 = 6 \\ \square + 3 = 4 \\ 1 + \square = 9 \\ \square + 3 = 5 \\ 8 + \square = 9 \\ 3 + \square = 9 \\ \square + 3 = 8 \\ 6 + \square = 9 \\ \square + 1 = 7 \\ 1 + \square = 6 \\ 6 + \square = 7 \\ \square + 1 = 8 \\ \square + 3 = 5 \\ \square + 3 = 6 \\ \square + 3 = 4 \\ \square + 1 = 9 \\ \square + 4 = 9 \\ \square + 2 = 8 \\ 2 + \square = 4 \\ 1 + \square = 7 \\ 1 + \square = 4 \\ \square + 1 = 8 \\ \square + 2 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	6	=	8
5	+		=	8
8	+		=	9
	+	2	=	8
	+	3	=	9
	+	1	=	8
	+	1	=	3
	+	4	=	5
7	+		=	9
6	+		=	8
1	+		=	3
	+	2	=	4
2	+		=	5
2	+		=	4
1	+		=	4
1	+		=	2
	+	1	=	7
	+	1	=	9
3	+		=	7
	+	3	=	7
	+	2	=	6
	+	1	=	8
	+	2	=	6
8	+		=	9
	+	2	=	3

	+	3	=	4
	+	2	=	7
	+	1	=	4
4	+		=	6
4	+		=	6
1	+		=	4
	+	4	=	5
2	+		=	7
8	+		=	9
	+	6	=	8
3	+		=	9
	+	1	=	8
8	+		=	9
	+	1	=	4
	+	3	=	8
1	+		=	4
3	+		=	9
	+	5	=	9
	+	2	=	5
	+	1	=	4
	+	4	=	6
	+	1	=	5
2	+		=	5
	+	2	=	9
	+	3	=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 8 \\
 1 + \square = 3 \\
 \square + 2 = 8 \\
 \square + 3 = 5 \\
 1 + \square = 9 \\
 8 + \square = 9 \\
 1 + \square = 5 \\
 2 + \square = 8 \\
 3 + \square = 8 \\
 3 + \square = 6 \\
 4 + \square = 7 \\
 \square + 5 = 8 \\
 \square + 4 = 6 \\
 \square + 1 = 7 \\
 \square + 1 = 8 \\
 7 + \square = 8 \\
 \square + 2 = 7 \\
 2 + \square = 4 \\
 \square + 1 = 4 \\
 \square + 2 = 4 \\
 6 + \square = 8 \\
 2 + \square = 4 \\
 \square + 2 = 3 \\
 \square + 3 = 4 \\
 \square + 1 = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 3 = 7 \\
 4 + \square = 5 \\
 \square + 1 = 9 \\
 1 + \square = 2 \\
 2 + \square = 8 \\
 \square + 6 = 9 \\
 1 + \square = 7 \\
 \square + 1 = 9 \\
 \square + 5 = 9 \\
 8 + \square = 9 \\
 2 + \square = 4 \\
 5 + \square = 6 \\
 7 + \square = 8 \\
 2 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 3 \\
 6 + \square = 9 \\
 \square + 4 = 5 \\
 4 + \square = 6 \\
 \square + 1 = 4 \\
 \square + 3 = 7 \\
 2 + \square = 5 \\
 \square + 3 = 7 \\
 \square + 3 = 4 \\
 2 + \square = 5
 \end{array}$$

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 4 \\ 5 + \square = 8 \\ \square + 3 = 5 \\ 5 + \square = 6 \\ 2 + \square = 7 \\ 5 + \square = 8 \\ 1 + \square = 4 \\ \square + 2 = 4 \\ \square + 1 = 9 \\ 4 + \square = 5 \\ \square + 1 = 9 \\ \square + 7 = 9 \\ \square + 1 = 8 \\ \square + 2 = 8 \\ 1 + \square = 7 \\ 3 + \square = 5 \\ 2 + \square = 7 \\ \square + 2 = 8 \\ \square + 3 = 6 \\ \square + 2 = 6 \\ 5 + \square = 9 \\ 5 + \square = 7 \\ \square + 7 = 9 \\ 7 + \square = 9 \\ \square + 1 = 4 \end{array}$$

$$\begin{array}{r} 1 + \square = 4 \\ \square + 5 = 8 \\ 2 + \square = 5 \\ \square + 4 = 8 \\ 3 + \square = 7 \\ 1 + \square = 7 \\ 2 + \square = 4 \\ 3 + \square = 9 \\ \square + 1 = 7 \\ 1 + \square = 4 \\ 3 + \square = 6 \\ \square + 3 = 9 \\ 4 + \square = 6 \\ 2 + \square = 3 \\ 1 + \square = 3 \\ 2 + \square = 7 \\ \square + 2 = 9 \\ \square + 5 = 9 \\ 3 + \square = 5 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 3 + \square = 6 \\ \square + 2 = 3 \\ \square + 2 = 8 \\ \square + 2 = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 8 + \square = 9 \\
 2 + \square = 4 \\
 3 + \square = 6 \\
 \square + 4 = 7 \\
 5 + \square = 9 \\
 2 + \square = 6 \\
 3 + \square = 8 \\
 \square + 5 = 7 \\
 \square + 1 = 2 \\
 5 + \square = 6 \\
 8 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 7 \\
 1 + \square = 8 \\
 \square + 1 = 8 \\
 \square + 5 = 6 \\
 7 + \square = 8 \\
 \square + 1 = 7 \\
 \square + 1 = 9 \\
 \square + 1 = 6 \\
 \square + 2 = 7 \\
 8 + \square = 9 \\
 \square + 1 = 9 \\
 5 + \square = 7 \\
 \square + 5 = 8
 \end{array}$$

$$\begin{array}{r}
 \square + 3 = 5 \\
 1 + \square = 3 \\
 5 + \square = 6 \\
 \square + 2 = 9 \\
 4 + \square = 9 \\
 \square + 2 = 3 \\
 \square + 3 = 5 \\
 3 + \square = 6 \\
 1 + \square = 6 \\
 4 + \square = 7 \\
 \square + 2 = 6 \\
 5 + \square = 9 \\
 3 + \square = 4 \\
 5 + \square = 8 \\
 \square + 2 = 3 \\
 8 + \square = 9 \\
 6 + \square = 8 \\
 \square + 1 = 6 \\
 \square + 1 = 8 \\
 \square + 3 = 5 \\
 \square + 3 = 8 \\
 \square + 7 = 8 \\
 \square + 3 = 4 \\
 1 + \square = 3 \\
 \square + 1 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 9$$

$$\square + 2 = 4$$

$$1 + \square = 6$$

$$2 + \square = 4$$

$$\square + 2 = 7$$

$$8 + \square = 9$$

$$\square + 4 = 5$$

$$7 + \square = 8$$

$$6 + \square = 9$$

$$1 + \square = 3$$

$$\square + 1 = 4$$

$$\square + 1 = 9$$

$$4 + \square = 8$$

$$\square + 2 = 3$$

$$1 + \square = 3$$

$$3 + \square = 4$$

$$5 + \square = 7$$

$$\square + 5 = 7$$

$$2 + \square = 3$$

$$\square + 1 = 6$$

$$4 + \square = 9$$

$$2 + \square = 9$$

$$3 + \square = 9$$

$$4 + \square = 6$$

$$\square + 1 = 9$$

$$3 + \square = 6$$

$$\square + 3 = 4$$

$$\square + 3 = 8$$

$$1 + \square = 2$$

$$8 + \square = 9$$

$$6 + \square = 7$$

$$6 + \square = 8$$

$$\square + 8 = 9$$

$$\square + 1 = 4$$

$$\square + 3 = 9$$

$$3 + \square = 4$$

$$\square + 1 = 3$$

$$3 + \square = 8$$

$$\square + 2 = 5$$

$$1 + \square = 4$$

$$1 + \square = 6$$

$$\square + 1 = 6$$

$$2 + \square = 4$$

$$\square + 1 = 9$$

$$5 + \square = 6$$

$$\square + 3 = 9$$

$$6 + \square = 7$$

$$3 + \square = 7$$

$$5 + \square = 7$$

$$3 + \square = 7$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 6 \\ \square + 1 = 8 \\ \square + 5 = 8 \\ 4 + \square = 5 \\ 4 + \square = 5 \\ \square + 4 = 5 \\ \square + 1 = 7 \\ 8 + \square = 9 \\ \square + 4 = 7 \\ \square + 7 = 8 \\ \square + 3 = 7 \\ 3 + \square = 5 \\ \square + 4 = 6 \\ 3 + \square = 4 \\ 3 + \square = 8 \\ 7 + \square = 8 \\ \square + 1 = 4 \\ \square + 1 = 9 \\ \square + 4 = 5 \\ 1 + \square = 3 \\ \square + 1 = 5 \\ 4 + \square = 7 \\ \square + 3 = 5 \\ 2 + \square = 5 \\ \square + 1 = 6 \end{array}$$

$$\begin{array}{r} 1 + \square = 3 \\ 3 + \square = 5 \\ 8 + \square = 9 \\ \square + 1 = 6 \\ \square + 7 = 9 \\ \square + 7 = 9 \\ 5 + \square = 8 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 2 + \square = 4 \\ \square + 1 = 5 \\ \square + 7 = 9 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ 2 + \square = 5 \\ \square + 1 = 9 \\ 5 + \square = 7 \\ 4 + \square = 6 \\ \square + 1 = 9 \\ \square + 5 = 8 \\ 1 + \square = 5 \\ \square + 1 = 9 \\ \square + 4 = 6 \\ \square + 2 = 3 \\ \square + 1 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 3 = 7 \\ 1 + \square = 8 \\ 6 + \square = 9 \\ \square + 4 = 5 \\ \square + 2 = 4 \\ \square + 3 = 6 \\ 5 + \square = 8 \\ 2 + \square = 4 \\ \square + 1 = 3 \\ 5 + \square = 8 \\ 2 + \square = 3 \\ \square + 4 = 6 \\ \square + 1 = 9 \\ 1 + \square = 4 \\ 4 + \square = 5 \\ \square + 4 = 5 \\ \square + 8 = 9 \\ 2 + \square = 5 \\ 6 + \square = 9 \\ 1 + \square = 3 \\ \square + 2 = 5 \\ 2 + \square = 5 \end{array}$$

$$\begin{array}{r} \square + 4 = 8 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ 3 + \square = 6 \\ 2 + \square = 4 \\ 2 + \square = 3 \\ 3 + \square = 9 \\ \square + 2 = 9 \\ \square + 3 = 5 \\ 2 + \square = 5 \\ \square + 1 = 8 \\ 8 + \square = 9 \\ \square + 7 = 9 \\ \square + 1 = 9 \\ 2 + \square = 4 \\ 3 + \square = 9 \\ 7 + \square = 8 \\ 4 + \square = 9 \\ \square + 1 = 2 \\ \square + 6 = 9 \\ 2 + \square = 8 \\ 1 + \square = 3 \\ 1 + \square = 4 \\ \square + 2 = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 3 \\ 4 + \square = 5 \\ \square + 3 = 5 \\ \square + 4 = 9 \\ \square + 1 = 9 \\ 1 + \square = 4 \\ \square + 3 = 8 \\ \square + 5 = 8 \\ 7 + \square = 9 \\ 5 + \square = 8 \\ \square + 4 = 6 \\ \square + 1 = 9 \\ \square + 1 = 4 \\ \square + 3 = 9 \\ \square + 1 = 6 \\ 1 + \square = 4 \\ \square + 3 = 5 \\ \square + 1 = 9 \\ 3 + \square = 8 \\ \square + 3 = 8 \\ 2 + \square = 7 \\ 6 + \square = 8 \\ 3 + \square = 8 \\ \square + 1 = 7 \\ \square + 1 = 4 \end{array}$$

$$\begin{array}{r} 2 + \square = 9 \\ 1 + \square = 4 \\ \square + 3 = 5 \\ 7 + \square = 8 \\ 5 + \square = 6 \\ 2 + \square = 5 \\ \square + 1 = 3 \\ \square + 3 = 8 \\ 4 + \square = 8 \\ \square + 3 = 4 \\ 5 + \square = 7 \\ \square + 3 = 6 \\ \square + 1 = 2 \\ \square + 5 = 8 \\ \square + 1 = 3 \\ \square + 6 = 7 \\ 1 + \square = 4 \\ \square + 1 = 2 \\ \square + 4 = 8 \\ 7 + \square = 8 \\ 7 + \square = 8 \\ \square + 3 = 8 \\ \square + 3 = 4 \\ \square + 3 = 8 \\ 3 + \square = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 5 \\ \square + 3 = 6 \\ \square + 5 = 6 \\ 1 + \square = 2 \\ \square + 1 = 9 \\ 2 + \square = 5 \\ 2 + \square = 3 \\ 4 + \square = 5 \\ 5 + \square = 9 \\ \square + 2 = 3 \\ 4 + \square = 6 \\ \square + 2 = 3 \\ \square + 2 = 4 \\ 3 + \square = 5 \\ 2 + \square = 9 \\ \square + 3 = 5 \\ 5 + \square = 9 \\ \square + 1 = 8 \\ 3 + \square = 8 \\ \square + 4 = 7 \\ \square + 2 = 3 \\ 8 + \square = 9 \\ \square + 4 = 7 \\ 4 + \square = 5 \\ 1 + \square = 2 \end{array}$$

$$\begin{array}{r} 4 + \square = 7 \\ 2 + \square = 4 \\ \square + 1 = 9 \\ 4 + \square = 8 \\ 2 + \square = 3 \\ \square + 4 = 6 \\ \square + 7 = 9 \\ \square + 2 = 8 \\ 3 + \square = 8 \\ \square + 2 = 3 \\ \square + 4 = 8 \\ 7 + \square = 8 \\ \square + 2 = 8 \\ \square + 2 = 4 \\ 7 + \square = 9 \\ \square + 4 = 6 \\ 3 + \square = 6 \\ \square + 4 = 9 \\ 3 + \square = 7 \\ 4 + \square = 5 \\ 6 + \square = 7 \\ 7 + \square = 8 \\ \square + 1 = 8 \\ \square + 1 = 9 \\ \square + 3 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	8
3	+		=	6
4	+		=	9
	+	3	=	9
	+	6	=	7
3	+		=	5
2	+		=	5
	+	1	=	8
8	+		=	9
	+	5	=	8
3	+		=	4
7	+		=	9
5	+		=	7
	+	3	=	6
	+	1	=	2
	+	1	=	9
	+	1	=	9
5	+		=	8
3	+		=	5
	+	1	=	7
	+	1	=	9
	+	2	=	8
	+	2	=	5
	+	2	=	5
	+	5	=	8

	+	6	=	8
3	+		=	9
	+	4	=	5
	+	1	=	3
	+	1	=	5
	+	3	=	8
1	+		=	4
	+	2	=	9
5	+		=	8
	+	4	=	7
	+	1	=	9
	+	1	=	7
2	+		=	3
	+	3	=	8
6	+		=	9
8	+		=	9
1	+		=	5
	+	3	=	4
2	+		=	4
2	+		=	8
	+	3	=	9
	+	3	=	4
8	+		=	9
	+	1	=	9
2	+		=	3

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	3	=	6
	+	1	=	4
	+	2	=	9
4	+		=	6
	+	1	=	5
3	+		=	4
	+	3	=	6
	+	3	=	6
	+	1	=	3
6	+		=	7
1	+		=	4
7	+		=	9
5	+		=	7
5	+		=	6
	+	1	=	8
	+	5	=	8
1	+		=	4
5	+		=	6
5	+		=	6
	+	1	=	2
	+	1	=	9
	+	1	=	2
2	+		=	4
8	+		=	9
	+	1	=	8

3	+		=	9
4	+		=	8
6	+		=	8
	+	8	=	9
5	+		=	7
8	+		=	9
	+	4	=	7
7	+		=	8
	+	2	=	9
7	+		=	9
	+	3	=	6
	+	2	=	8
3	+		=	5
	+	1	=	6
2	+		=	5
	+	2	=	6
	+	3	=	9
1	+		=	3
	+	3	=	7
	+	3	=	5
	+	3	=	9
	+	1	=	4
6	+		=	8
	+	6	=	8

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

17/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	3	=	9
	+	4	=	9
	+	4	=	7
3	+		=	5
6	+		=	8
4	+		=	6
7	+		=	9
4	+		=	5
	+	1	=	9
1	+		=	2
3	+		=	4
	+	1	=	4
	+	4	=	7
	+	1	=	9
3	+		=	5
	+	1	=	4
	+	7	=	9
	+	2	=	8
	+	1	=	8
5	+		=	9
	+	1	=	5
1	+		=	3
	+	3	=	5
4	+		=	7
3	+		=	8

	+	2	=	3
3	+		=	5
	+	1	=	3
2	+		=	7
	+	5	=	6
	+	3	=	7
	+	1	=	4
	+	4	=	9
	+	2	=	4
1	+		=	3
	+	3	=	8
1	+		=	9
	+	1	=	9
	+	8	=	9
	+	2	=	7
	+	3	=	5
	+	4	=	7
2	+		=	4
7	+		=	9
6	+		=	7
3	+		=	4
3	+		=	8
	+	1	=	4
3	+		=	9
4	+		=	7

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

18/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

<input type="text"/>	+	3	=	6
6	+	<input type="text"/>	=	7
<input type="text"/>	+	1	=	4
<input type="text"/>	+	3	=	6
1	+	<input type="text"/>	=	3
<input type="text"/>	+	7	=	9
<input type="text"/>	+	7	=	8
5	+	<input type="text"/>	=	9
8	+	<input type="text"/>	=	9
<input type="text"/>	+	1	=	2
<input type="text"/>	+	5	=	8
<input type="text"/>	+	5	=	7
<input type="text"/>	+	1	=	2
7	+	<input type="text"/>	=	9
1	+	<input type="text"/>	=	7
<input type="text"/>	+	5	=	9
<input type="text"/>	+	3	=	8
2	+	<input type="text"/>	=	4
<input type="text"/>	+	7	=	8
<input type="text"/>	+	2	=	5
3	+	<input type="text"/>	=	4
2	+	<input type="text"/>	=	4
7	+	<input type="text"/>	=	9
7	+	<input type="text"/>	=	9
3	+	<input type="text"/>	=	9

<input type="text"/>	+	1	=	9
8	+	<input type="text"/>	=	9
<input type="text"/>	+	3	=	6
3	+	<input type="text"/>	=	4
<input type="text"/>	+	2	=	3
<input type="text"/>	+	4	=	5
2	+	<input type="text"/>	=	4
<input type="text"/>	+	1	=	9
<input type="text"/>	+	1	=	7
1	+	<input type="text"/>	=	7
3	+	<input type="text"/>	=	9
<input type="text"/>	+	1	=	9
3	+	<input type="text"/>	=	8
5	+	<input type="text"/>	=	9
<input type="text"/>	+	8	=	9
<input type="text"/>	+	4	=	8
2	+	<input type="text"/>	=	9
<input type="text"/>	+	4	=	8
<input type="text"/>	+	2	=	9
1	+	<input type="text"/>	=	7
<input type="text"/>	+	4	=	6
2	+	<input type="text"/>	=	5
<input type="text"/>	+	2	=	7
2	+	<input type="text"/>	=	4
<input type="text"/>	+	2	=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$2 + \square = 4$$

$$\square + 2 = 9$$

$$\square + 2 = 5$$

$$\square + 3 = 9$$

$$4 + \square = 5$$

$$\square + 4 = 5$$

$$\square + 1 = 3$$

$$8 + \square = 9$$

$$\square + 2 = 5$$

$$\square + 2 = 8$$

$$\square + 1 = 9$$

$$1 + \square = 2$$

$$\square + 2 = 8$$

$$\square + 3 = 6$$

$$\square + 5 = 6$$

$$\square + 1 = 4$$

$$\square + 2 = 7$$

$$6 + \square = 8$$

$$\square + 2 = 3$$

$$3 + \square = 8$$

$$7 + \square = 8$$

$$3 + \square = 4$$

$$3 + \square = 9$$

$$1 + \square = 3$$

$$\square + 2 = 6$$

$$3 + \square = 5$$

$$\square + 7 = 9$$

$$2 + \square = 9$$

$$\square + 2 = 5$$

$$\square + 1 = 2$$

$$\square + 3 = 7$$

$$2 + \square = 5$$

$$4 + \square = 7$$

$$\square + 2 = 4$$

$$\square + 8 = 9$$

$$\square + 8 = 9$$

$$\square + 3 = 8$$

$$\square + 3 = 5$$

$$\square + 3 = 7$$

$$\square + 1 = 9$$

$$\square + 4 = 6$$

$$\square + 5 = 6$$

$$2 + \square = 3$$

$$3 + \square = 4$$

$$\square + 1 = 4$$

$$6 + \square = 9$$

$$\square + 2 = 6$$

$$7 + \square = 8$$

$$6 + \square = 7$$

$$8 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

20/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 7 = 9 \\ 6 + \square = 9 \\ 2 + \square = 4 \\ 3 + \square = 4 \\ 2 + \square = 4 \\ 7 + \square = 8 \\ \square + 1 = 6 \\ \square + 7 = 9 \\ 6 + \square = 7 \\ 2 + \square = 7 \\ \square + 6 = 7 \\ 4 + \square = 6 \\ \square + 3 = 7 \\ \square + 3 = 8 \\ \square + 7 = 9 \\ \square + 5 = 6 \\ 3 + \square = 6 \\ 2 + \square = 9 \\ \square + 7 = 8 \\ \square + 7 = 8 \\ 1 + \square = 6 \\ 3 + \square = 8 \\ \square + 1 = 3 \\ \square + 2 = 9 \\ 2 + \square = 5 \end{array}$$

$$\begin{array}{r} 1 + \square = 3 \\ 4 + \square = 7 \\ \square + 3 = 5 \\ 2 + \square = 4 \\ \square + 1 = 4 \\ \square + 1 = 4 \\ \square + 4 = 9 \\ 3 + \square = 4 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ 5 + \square = 7 \\ \square + 5 = 6 \\ \square + 5 = 8 \\ 6 + \square = 7 \\ 8 + \square = 9 \\ 4 + \square = 8 \\ 4 + \square = 5 \\ 1 + \square = 3 \\ \square + 4 = 7 \\ 3 + \square = 8 \\ \square + 2 = 3 \\ \square + 2 = 3 \\ \square + 2 = 9 \\ \square + 2 = 4 \\ \square + 7 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

21/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 9 \\
 \square + 1 = 3 \\
 2 + \square = 5 \\
 \square + 1 = 7 \\
 \square + 3 = 6 \\
 7 + \square = 9 \\
 4 + \square = 8 \\
 \square + 4 = 5 \\
 \square + 2 = 4 \\
 \square + 3 = 5 \\
 2 + \square = 8 \\
 \square + 1 = 8 \\
 \square + 6 = 7 \\
 1 + \square = 4 \\
 \square + 2 = 3 \\
 \square + 2 = 5 \\
 \square + 5 = 7 \\
 \square + 2 = 3 \\
 \square + 1 = 9 \\
 \square + 1 = 8 \\
 \square + 1 = 8 \\
 6 + \square = 9 \\
 3 + \square = 5 \\
 4 + \square = 6 \\
 \square + 3 = 5
 \end{array}$$

$$\begin{array}{r}
 \square + 1 = 4 \\
 2 + \square = 4 \\
 \square + 4 = 7 \\
 \square + 2 = 4 \\
 1 + \square = 9 \\
 1 + \square = 5 \\
 \square + 1 = 7 \\
 7 + \square = 8 \\
 \square + 1 = 7 \\
 \square + 1 = 8 \\
 1 + \square = 3 \\
 4 + \square = 6 \\
 \square + 3 = 8 \\
 8 + \square = 9 \\
 \square + 3 = 9 \\
 \square + 3 = 8 \\
 2 + \square = 3 \\
 3 + \square = 4 \\
 3 + \square = 5 \\
 8 + \square = 9 \\
 8 + \square = 9 \\
 \square + 3 = 6 \\
 \square + 2 = 8 \\
 8 + \square = 9 \\
 \square + 3 = 4
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

22/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 7 + \square = 9 \\
 2 + \square = 4 \\
 4 + \square = 8 \\
 \square + 2 = 6 \\
 2 + \square = 5 \\
 1 + \square = 4 \\
 5 + \square = 7 \\
 \square + 2 = 7 \\
 8 + \square = 9 \\
 3 + \square = 6 \\
 7 + \square = 8 \\
 \square + 2 = 3 \\
 2 + \square = 4 \\
 \square + 1 = 6 \\
 \square + 7 = 8 \\
 \square + 2 = 3 \\
 \square + 2 = 9 \\
 \square + 1 = 9 \\
 8 + \square = 9 \\
 3 + \square = 5 \\
 \square + 5 = 6 \\
 2 + \square = 5 \\
 8 + \square = 9 \\
 5 + \square = 8 \\
 5 + \square = 6
 \end{array}$$

$$\begin{array}{r}
 \square + 5 = 6 \\
 5 + \square = 9 \\
 \square + 1 = 9 \\
 3 + \square = 5 \\
 \square + 4 = 6 \\
 \square + 3 = 5 \\
 \square + 4 = 7 \\
 3 + \square = 7 \\
 3 + \square = 6 \\
 7 + \square = 9 \\
 \square + 1 = 8 \\
 \square + 7 = 9 \\
 1 + \square = 2 \\
 2 + \square = 9 \\
 3 + \square = 4 \\
 2 + \square = 3 \\
 \square + 4 = 7 \\
 4 + \square = 5 \\
 \square + 2 = 3 \\
 2 + \square = 5 \\
 \square + 1 = 2 \\
 4 + \square = 5 \\
 \square + 1 = 3 \\
 7 + \square = 9 \\
 \square + 1 = 3
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

23/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 3 \\ 1 + \square = 2 \\ \square + 1 = 8 \\ \square + 3 = 9 \\ \square + 3 = 8 \\ 4 + \square = 5 \\ 2 + \square = 7 \\ 1 + \square = 8 \\ \square + 1 = 3 \\ 3 + \square = 6 \\ 3 + \square = 5 \\ \square + 2 = 9 \\ 3 + \square = 5 \\ \square + 6 = 8 \\ 3 + \square = 4 \\ 2 + \square = 5 \\ 6 + \square = 8 \\ \square + 6 = 9 \\ 3 + \square = 6 \\ 2 + \square = 4 \\ 2 + \square = 4 \\ \square + 4 = 9 \\ 1 + \square = 9 \\ 8 + \square = 9 \\ \square + 4 = 8 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ 4 + \square = 6 \\ 6 + \square = 7 \\ \square + 7 = 8 \\ 5 + \square = 7 \\ \square + 6 = 9 \\ 1 + \square = 6 \\ \square + 3 = 5 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ 1 + \square = 2 \\ \square + 1 = 2 \\ \square + 1 = 6 \\ \square + 3 = 9 \\ \square + 1 = 9 \\ \square + 1 = 5 \\ \square + 1 = 9 \\ 2 + \square = 6 \\ 1 + \square = 4 \\ \square + 2 = 4 \\ \square + 3 = 7 \\ 2 + \square = 7 \\ 4 + \square = 7 \\ \square + 4 = 5 \\ 7 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

24/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	1	=	8
6	+		=	7
	+	2	=	3
3	+		=	5
	+	1	=	5
	+	6	=	9
	+	1	=	3
1	+		=	9
1	+		=	9
4	+		=	7
	+	2	=	8
3	+		=	6
	+	6	=	8
3	+		=	9
3	+		=	9
1	+		=	4
3	+		=	5
6	+		=	7
	+	1	=	2
	+	4	=	5
	+	1	=	9
	+	1	=	2
3	+		=	5
6	+		=	7
5	+		=	6

3	+		=	6
	+	3	=	8
3	+		=	8
3	+		=	5
8	+		=	9
2	+		=	5
	+	3	=	4
5	+		=	9
2	+		=	9
	+	1	=	9
	+	2	=	8
6	+		=	7
3	+		=	8
	+	4	=	7
6	+		=	8
	+	4	=	7
	+	1	=	9
1	+		=	4
4	+		=	6
8	+		=	9
3	+		=	4
2	+		=	8
	+	2	=	3
	+	3	=	8
	+	3	=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

25/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$5 + \square = 8$$

$$\square + 2 = 3$$

$$\square + 2 = 9$$

$$\square + 3 = 6$$

$$8 + \square = 9$$

$$\square + 3 = 9$$

$$\square + 2 = 3$$

$$\square + 1 = 9$$

$$1 + \square = 4$$

$$\square + 6 = 9$$

$$\square + 6 = 9$$

$$\square + 2 = 9$$

$$\square + 6 = 7$$

$$7 + \square = 8$$

$$5 + \square = 9$$

$$6 + \square = 7$$

$$\square + 1 = 4$$

$$3 + \square = 5$$

$$\square + 2 = 5$$

$$1 + \square = 9$$

$$3 + \square = 6$$

$$\square + 8 = 9$$

$$\square + 1 = 9$$

$$\square + 3 = 7$$

$$1 + \square = 8$$

$$\square + 4 = 5$$

$$\square + 3 = 7$$

$$6 + \square = 7$$

$$8 + \square = 9$$

$$2 + \square = 6$$

$$\square + 2 = 6$$

$$4 + \square = 7$$

$$3 + \square = 9$$

$$\square + 1 = 7$$

$$3 + \square = 6$$

$$\square + 2 = 9$$

$$2 + \square = 3$$

$$\square + 2 = 7$$

$$\square + 3 = 7$$

$$\square + 1 = 2$$

$$\square + 3 = 5$$

$$\square + 1 = 6$$

$$3 + \square = 6$$

$$\square + 1 = 2$$

$$\square + 5 = 6$$

$$7 + \square = 9$$

$$3 + \square = 4$$

$$8 + \square = 9$$

$$3 + \square = 4$$

$$\square + 4 = 5$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

26/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 5 \\ 3 + \square = 4 \\ 5 + \square = 7 \\ \square + 3 = 9 \\ \square + 5 = 6 \\ 1 + \square = 5 \\ 1 + \square = 3 \\ 8 + \square = 9 \\ 5 + \square = 6 \\ 8 + \square = 9 \\ 7 + \square = 9 \\ 4 + \square = 6 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ 1 + \square = 4 \\ 7 + \square = 8 \\ \square + 1 = 2 \\ 1 + \square = 6 \\ 3 + \square = 5 \\ \square + 3 = 7 \\ 1 + \square = 6 \\ \square + 1 = 7 \\ 5 + \square = 7 \\ 3 + \square = 6 \\ 5 + \square = 8 \end{array}$$

$$\begin{array}{r} 7 + \square = 9 \\ 2 + \square = 5 \\ \square + 4 = 8 \\ \square + 4 = 9 \\ 4 + \square = 6 \\ 4 + \square = 6 \\ 5 + \square = 8 \\ \square + 1 = 5 \\ \square + 2 = 3 \\ \square + 1 = 9 \\ 3 + \square = 5 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ 2 + \square = 4 \\ 2 + \square = 9 \\ 2 + \square = 7 \\ \square + 6 = 8 \\ \square + 2 = 3 \\ \square + 3 = 4 \\ 1 + \square = 2 \\ \square + 7 = 9 \\ 4 + \square = 6 \\ 6 + \square = 7 \\ \square + 4 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

27/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	3	=	5
	+	4	=	5
	+	2	=	6
8	+		=	9
1	+		=	8
	+	6	=	7
	+	2	=	9
	+	1	=	5
	+	1	=	6
3	+		=	7
3	+		=	7
6	+		=	9
	+	3	=	5
	+	2	=	6
	+	1	=	9
4	+		=	8
4	+		=	7
3	+		=	9
3	+		=	5
	+	4	=	8
	+	1	=	6
	+	3	=	4
	+	1	=	6
4	+		=	7

8	+		=	9
3	+		=	9
3	+		=	9
	+	5	=	8
3	+		=	5
	+	2	=	7
	+	1	=	9
	+	1	=	3
3	+		=	4
4	+		=	7
6	+		=	7
	+	1	=	9
4	+		=	6
2	+		=	5
	+	4	=	9
	+	2	=	5
4	+		=	5
	+	3	=	6
	+	3	=	4
	+	1	=	2
5	+		=	9
7	+		=	8
	+	3	=	9
	+	2	=	3
4	+		=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

28/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 6 \\ \square + 1 = 2 \\ 2 + \square = 4 \\ \square + 3 = 9 \\ 1 + \square = 4 \\ \square + 1 = 8 \\ \square + 3 = 5 \\ 2 + \square = 4 \\ 7 + \square = 9 \\ 1 + \square = 5 \\ \square + 3 = 5 \\ 3 + \square = 8 \\ \square + 2 = 3 \\ 1 + \square = 2 \\ \square + 3 = 4 \\ 7 + \square = 8 \\ \square + 7 = 9 \\ 1 + \square = 6 \\ \square + 7 = 8 \\ 3 + \square = 4 \\ 1 + \square = 3 \\ \square + 2 = 3 \\ \square + 1 = 8 \\ 6 + \square = 8 \\ \square + 3 = 7 \end{array}$$

$$\begin{array}{r} \square + 2 = 7 \\ \square + 2 = 3 \\ \square + 1 = 8 \\ \square + 1 = 4 \\ \square + 2 = 6 \\ \square + 1 = 2 \\ 7 + \square = 8 \\ 3 + \square = 5 \\ \square + 2 = 4 \\ 1 + \square = 4 \\ 7 + \square = 8 \\ 3 + \square = 9 \\ \square + 1 = 3 \\ \square + 3 = 9 \\ 1 + \square = 4 \\ \square + 3 = 4 \\ \square + 1 = 5 \\ \square + 7 = 9 \\ \square + 3 = 8 \\ 2 + \square = 8 \\ 7 + \square = 8 \\ 2 + \square = 3 \\ \square + 6 = 7 \\ 7 + \square = 8 \\ 8 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

29/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 4 \\ \square + 2 = 5 \\ 4 + \square = 9 \\ \square + 2 = 6 \\ \square + 3 = 6 \\ \square + 7 = 9 \\ \square + 5 = 7 \\ \square + 3 = 4 \\ \square + 1 = 9 \\ 2 + \square = 8 \\ \square + 3 = 5 \\ 2 + \square = 5 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ \square + 2 = 9 \\ \square + 3 = 6 \\ \square + 1 = 3 \\ 3 + \square = 4 \\ \square + 7 = 8 \\ \square + 2 = 4 \\ 1 + \square = 2 \\ 6 + \square = 9 \\ 6 + \square = 9 \\ \square + 7 = 9 \\ 3 + \square = 5 \end{array}$$

$$\begin{array}{r} 8 + \square = 9 \\ 6 + \square = 9 \\ 1 + \square = 2 \\ \square + 2 = 3 \\ 4 + \square = 9 \\ \square + 3 = 9 \\ \square + 3 = 7 \\ \square + 2 = 8 \\ \square + 1 = 7 \\ \square + 2 = 6 \\ 3 + \square = 4 \\ 1 + \square = 6 \\ \square + 1 = 9 \\ \square + 4 = 7 \\ \square + 3 = 6 \\ \square + 3 = 4 \\ \square + 7 = 9 \\ \square + 5 = 8 \\ 4 + \square = 7 \\ \square + 1 = 8 \\ \square + 8 = 9 \\ \square + 3 = 6 \\ 1 + \square = 8 \\ 2 + \square = 8 \\ 8 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

30/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	3	=	7
	+	1	=	5
	+	5	=	7
	+	3	=	4
	+	1	=	2
6	+		=	9
	+	3	=	5
	+	2	=	9
1	+		=	2
2	+		=	8
	+	5	=	9
	+	1	=	4
3	+		=	6
	+	1	=	2
2	+		=	6
	+	1	=	7
1	+		=	4
8	+		=	9
5	+		=	7
2	+		=	5
6	+		=	8
	+	3	=	5
	+	4	=	6
	+	1	=	8
	+	4	=	7

1	+		=	8
	+	2	=	5
	+	2	=	5
	+	7	=	9
5	+		=	6
	+	2	=	8
7	+		=	9
	+	1	=	8
	+	1	=	4
	+	1	=	5
	+	2	=	7
5	+		=	6
	+	3	=	8
2	+		=	5
	+	2	=	6
	+	1	=	7
8	+		=	9
	+	1	=	8
	+	1	=	9
	+	4	=	9
8	+		=	9
	+	4	=	5
5	+		=	9
5	+		=	6
	+	2	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

31/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 7 \\ 3 + \square = 6 \\ \square + 3 = 4 \\ \square + 1 = 5 \\ \square + 7 = 9 \\ \square + 2 = 9 \\ \square + 5 = 6 \\ 1 + \square = 2 \\ \square + 1 = 6 \\ 2 + \square = 8 \\ \square + 1 = 4 \\ 2 + \square = 8 \\ 1 + \square = 9 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ 2 + \square = 9 \\ 2 + \square = 9 \\ 3 + \square = 7 \\ 4 + \square = 6 \\ \square + 2 = 7 \\ \square + 4 = 5 \\ \square + 3 = 4 \\ \square + 6 = 8 \\ \square + 2 = 8 \\ 5 + \square = 8 \end{array}$$

$$\begin{array}{r} \square + 4 = 5 \\ \square + 4 = 5 \\ 3 + \square = 4 \\ 1 + \square = 6 \\ 4 + \square = 9 \\ 1 + \square = 8 \\ \square + 2 = 3 \\ 3 + \square = 5 \\ \square + 2 = 3 \\ 3 + \square = 6 \\ 1 + \square = 4 \\ \square + 2 = 9 \\ 1 + \square = 6 \\ \square + 1 = 8 \\ \square + 2 = 6 \\ 3 + \square = 7 \\ 5 + \square = 7 \\ 2 + \square = 9 \\ \square + 1 = 4 \\ 3 + \square = 8 \\ \square + 4 = 7 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ 2 + \square = 4 \\ 3 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

32/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 8 \\ \square + 2 = 4 \\ \square + 5 = 8 \\ \square + 6 = 9 \\ \square + 4 = 9 \\ \square + 3 = 9 \\ \square + 7 = 8 \\ \square + 2 = 3 \\ \square + 2 = 9 \\ 7 + \square = 8 \\ \square + 4 = 7 \\ 2 + \square = 3 \\ 6 + \square = 9 \\ \square + 3 = 6 \\ \square + 1 = 7 \\ 4 + \square = 6 \\ \square + 2 = 3 \\ \square + 3 = 9 \\ \square + 1 = 9 \\ \square + 3 = 5 \\ 2 + \square = 3 \\ \square + 3 = 8 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ 2 + \square = 4 \end{array}$$

$$\begin{array}{r} 5 + \square = 6 \\ 2 + \square = 5 \\ \square + 3 = 5 \\ \square + 3 = 8 \\ \square + 1 = 6 \\ \square + 1 = 4 \\ 7 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 3 \\ \square + 3 = 6 \\ \square + 1 = 9 \\ 5 + \square = 6 \\ 1 + \square = 2 \\ \square + 1 = 5 \\ \square + 3 = 9 \\ \square + 5 = 9 \\ \square + 8 = 9 \\ 1 + \square = 2 \\ 2 + \square = 3 \\ \square + 3 = 5 \\ 5 + \square = 8 \\ \square + 3 = 5 \\ 1 + \square = 3 \\ 8 + \square = 9 \\ \square + 1 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

33/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	8
8	+		=	9
	+	1	=	7
	+	3	=	7
	+	2	=	8
2	+		=	8
7	+		=	8
	+	1	=	9
5	+		=	6
	+	1	=	7
2	+		=	5
5	+		=	6
7	+		=	9
1	+		=	4
7	+		=	9
7	+		=	8
	+	4	=	9
3	+		=	7
	+	3	=	6
3	+		=	8
4	+		=	9
3	+		=	8
3	+		=	9
1	+		=	3
1	+		=	4

	+	3	=	9
	+	1	=	2
2	+		=	8
4	+		=	8
	+	1	=	4
1	+		=	7
7	+		=	9
3	+		=	5
7	+		=	9
	+	4	=	9
1	+		=	6
4	+		=	5
6	+		=	8
	+	2	=	6
2	+		=	8
7	+		=	8
4	+		=	6
6	+		=	8
	+	7	=	9
	+	2	=	5
3	+		=	8
	+	3	=	8
	+	1	=	9
1	+		=	4
8	+		=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

34/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 8 + \square = 9 \\
 1 + \square = 4 \\
 3 + \square = 5 \\
 8 + \square = 9 \\
 7 + \square = 9 \\
 1 + \square = 3 \\
 \square + 1 = 4 \\
 3 + \square = 8 \\
 \square + 1 = 4 \\
 6 + \square = 7 \\
 5 + \square = 6 \\
 \square + 3 = 5 \\
 4 + \square = 5 \\
 \square + 2 = 3 \\
 \square + 3 = 9 \\
 \square + 2 = 6 \\
 \square + 7 = 9 \\
 \square + 4 = 6 \\
 \square + 6 = 8 \\
 \square + 1 = 7 \\
 \square + 1 = 6 \\
 \square + 5 = 7 \\
 3 + \square = 7 \\
 \square + 4 = 6 \\
 2 + \square = 5
 \end{array}$$

$$\begin{array}{r}
 3 + \square = 5 \\
 \square + 1 = 5 \\
 \square + 4 = 9 \\
 \square + 1 = 4 \\
 \square + 1 = 9 \\
 2 + \square = 6 \\
 \square + 3 = 8 \\
 \square + 2 = 5 \\
 7 + \square = 8 \\
 6 + \square = 7 \\
 8 + \square = 9 \\
 3 + \square = 9 \\
 8 + \square = 9 \\
 3 + \square = 5 \\
 2 + \square = 4 \\
 8 + \square = 9 \\
 \square + 1 = 4 \\
 \square + 2 = 3 \\
 \square + 1 = 8 \\
 \square + 3 = 5 \\
 \square + 3 = 5 \\
 3 + \square = 6 \\
 1 + \square = 2 \\
 3 + \square = 4 \\
 \square + 1 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

35/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 7$$

$$\square + 1 = 3$$

$$2 + \square = 4$$

$$7 + \square = 8$$

$$\square + 2 = 4$$

$$3 + \square = 9$$

$$\square + 1 = 3$$

$$\square + 2 = 6$$

$$\square + 2 = 7$$

$$\square + 2 = 3$$

$$6 + \square = 8$$

$$\square + 7 = 9$$

$$2 + \square = 3$$

$$\square + 1 = 9$$

$$\square + 2 = 5$$

$$2 + \square = 5$$

$$\square + 2 = 5$$

$$7 + \square = 8$$

$$\square + 1 = 2$$

$$5 + \square = 9$$

$$2 + \square = 8$$

$$1 + \square = 4$$

$$\square + 1 = 9$$

$$3 + \square = 7$$

$$\square + 7 = 8$$

$$\square + 2 = 4$$

$$\square + 3 = 6$$

$$\square + 1 = 9$$

$$\square + 1 = 5$$

$$5 + \square = 8$$

$$2 + \square = 4$$

$$\square + 3 = 9$$

$$6 + \square = 8$$

$$\square + 3 = 6$$

$$\square + 8 = 9$$

$$\square + 1 = 2$$

$$5 + \square = 7$$

$$3 + \square = 4$$

$$\square + 2 = 4$$

$$\square + 2 = 6$$

$$\square + 1 = 3$$

$$7 + \square = 8$$

$$1 + \square = 2$$

$$\square + 4 = 7$$

$$\square + 2 = 3$$

$$\square + 3 = 8$$

$$3 + \square = 5$$

$$\square + 1 = 4$$

$$\square + 3 = 9$$

$$\square + 4 = 8$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

36/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 3 + \square = 9 \\ 3 + \square = 5 \\ 1 + \square = 7 \\ \square + 2 = 5 \\ 3 + \square = 6 \\ 2 + \square = 9 \\ \square + 1 = 8 \\ 7 + \square = 8 \\ \square + 7 = 8 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ 6 + \square = 9 \\ 4 + \square = 9 \\ \square + 1 = 5 \\ \square + 2 = 9 \\ 3 + \square = 6 \\ \square + 1 = 7 \\ 2 + \square = 5 \\ 7 + \square = 9 \\ 3 + \square = 6 \\ 8 + \square = 9 \\ \square + 2 = 7 \\ \square + 5 = 8 \\ \square + 3 = 8 \\ 1 + \square = 3 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ 1 + \square = 3 \\ \square + 3 = 6 \\ \square + 1 = 7 \\ 6 + \square = 8 \\ 2 + \square = 4 \\ 3 + \square = 5 \\ \square + 4 = 5 \\ \square + 2 = 5 \\ \square + 2 = 3 \\ \square + 3 = 8 \\ \square + 4 = 5 \\ 2 + \square = 5 \\ \square + 2 = 3 \\ \square + 4 = 9 \\ 7 + \square = 8 \\ \square + 5 = 6 \\ 1 + \square = 8 \\ 1 + \square = 4 \\ \square + 8 = 9 \\ \square + 1 = 9 \\ 5 + \square = 8 \\ \square + 2 = 4 \\ \square + 5 = 7 \\ \square + 2 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

37/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 9 \\
 1 + \square = 7 \\
 6 + \square = 8 \\
 7 + \square = 8 \\
 \square + 5 = 8 \\
 6 + \square = 8 \\
 7 + \square = 8 \\
 \square + 1 = 4 \\
 \square + 2 = 3 \\
 \square + 1 = 8 \\
 \square + 2 = 7 \\
 6 + \square = 7 \\
 6 + \square = 8 \\
 \square + 1 = 8 \\
 \square + 5 = 9 \\
 \square + 2 = 3 \\
 7 + \square = 9 \\
 2 + \square = 6 \\
 \square + 1 = 2 \\
 1 + \square = 8 \\
 \square + 7 = 9 \\
 \square + 1 = 9 \\
 4 + \square = 9 \\
 2 + \square = 3 \\
 2 + \square = 3
 \end{array}$$

$$\begin{array}{r}
 4 + \square = 6 \\
 \square + 1 = 5 \\
 \square + 5 = 9 \\
 1 + \square = 4 \\
 4 + \square = 6 \\
 \square + 7 = 8 \\
 \square + 2 = 8 \\
 \square + 2 = 7 \\
 8 + \square = 9 \\
 2 + \square = 9 \\
 \square + 3 = 7 \\
 \square + 1 = 8 \\
 \square + 1 = 2 \\
 \square + 1 = 2 \\
 8 + \square = 9 \\
 \square + 2 = 9 \\
 \square + 4 = 5 \\
 \square + 3 = 8 \\
 \square + 2 = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 6 \\
 2 + \square = 4 \\
 1 + \square = 9 \\
 6 + \square = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

38/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	4	=	6
7	+		=	9
1	+		=	9
1	+		=	2
1	+		=	4
	+	4	=	5
	+	3	=	4
	+	3	=	6
	+	1	=	3
	+	3	=	7
	+	3	=	5
	+	3	=	8
	+	4	=	6
3	+		=	6
6	+		=	7
	+	1	=	7
	+	6	=	8
5	+		=	7
6	+		=	7
4	+		=	5
3	+		=	5
	+	2	=	9
	+	6	=	9
1	+		=	6
	+	1	=	6

3	+		=	8
	+	2	=	4
	+	7	=	8
8	+		=	9
2	+		=	8
8	+		=	9
3	+		=	5
7	+		=	9
	+	1	=	9
4	+		=	6
1	+		=	2
2	+		=	5
3	+		=	9
3	+		=	6
	+	4	=	5
7	+		=	9
3	+		=	4
8	+		=	9
	+	6	=	9
8	+		=	9
	+	4	=	9
	+	2	=	8
1	+		=	2
	+	2	=	7
	+	2	=	7

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

39/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 6 \\ \square + 6 = 9 \\ 2 + \square = 6 \\ \square + 4 = 9 \\ 1 + \square = 5 \\ 5 + \square = 8 \\ 7 + \square = 9 \\ \square + 1 = 3 \\ \square + 6 = 8 \\ 7 + \square = 8 \\ \square + 1 = 5 \\ \square + 3 = 5 \\ \square + 5 = 8 \\ 6 + \square = 7 \\ 4 + \square = 6 \\ 7 + \square = 9 \\ \square + 1 = 4 \\ \square + 3 = 5 \\ \square + 4 = 7 \\ 1 + \square = 7 \\ \square + 2 = 7 \\ \square + 5 = 9 \\ 5 + \square = 8 \\ 3 + \square = 4 \\ \square + 1 = 8 \end{array}$$

$$\begin{array}{r} 1 + \square = 9 \\ 3 + \square = 6 \\ 1 + \square = 4 \\ 1 + \square = 8 \\ \square + 2 = 7 \\ \square + 1 = 8 \\ \square + 3 = 4 \\ 3 + \square = 6 \\ \square + 3 = 9 \\ \square + 2 = 7 \\ \square + 1 = 2 \\ \square + 2 = 3 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ \square + 2 = 9 \\ 5 + \square = 7 \\ 5 + \square = 6 \\ 8 + \square = 9 \\ \square + 7 = 9 \\ \square + 1 = 9 \\ 3 + \square = 4 \\ \square + 1 = 6 \\ \square + 3 = 6 \\ \square + 1 = 2 \\ \square + 1 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

40/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 6 \\ \square + 2 = 6 \\ 4 + \square = 5 \\ \square + 4 = 8 \\ \square + 3 = 5 \\ 1 + \square = 7 \\ 4 + \square = 5 \\ \square + 2 = 6 \\ 8 + \square = 9 \\ \square + 4 = 9 \\ 4 + \square = 5 \\ 3 + \square = 5 \\ 5 + \square = 6 \\ 2 + \square = 4 \\ 1 + \square = 5 \\ \square + 2 = 5 \\ 2 + \square = 9 \\ \square + 2 = 7 \\ 1 + \square = 4 \\ 4 + \square = 6 \\ \square + 1 = 5 \\ 2 + \square = 3 \\ 2 + \square = 5 \\ 5 + \square = 8 \\ \square + 1 = 8 \end{array}$$

$$\begin{array}{r} \square + 4 = 5 \\ 3 + \square = 6 \\ \square + 2 = 3 \\ \square + 4 = 9 \\ \square + 3 = 9 \\ 2 + \square = 4 \\ 2 + \square = 4 \\ 3 + \square = 9 \\ \square + 2 = 3 \\ \square + 2 = 9 \\ 1 + \square = 9 \\ \square + 2 = 6 \\ 7 + \square = 8 \\ \square + 1 = 9 \\ \square + 2 = 9 \\ \square + 5 = 8 \\ \square + 4 = 8 \\ \square + 1 = 5 \\ \square + 1 = 3 \\ 5 + \square = 7 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 3 = 7 \\ \square + 1 = 8 \\ \square + 4 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$6 + \square = 8$$

$$\square + 1 = 7$$

$$3 + \square = 6$$

$$\square + 1 = 9$$

$$1 + \square = 6$$

$$\square + 2 = 4$$

$$8 + \square = 9$$

$$\square + 2 = 3$$

$$6 + \square = 8$$

$$1 + \square = 3$$

$$\square + 1 = 8$$

$$\square + 6 = 7$$

$$\square + 3 = 5$$

$$1 + \square = 2$$

$$\square + 2 = 6$$

$$\square + 2 = 5$$

$$3 + \square = 5$$

$$\square + 4 = 9$$

$$8 + \square = 9$$

$$\square + 5 = 6$$

$$\square + 1 = 2$$

$$3 + \square = 9$$

$$\square + 1 = 8$$

$$6 + \square = 9$$

$$4 + \square = 6$$

$$\square + 2 = 6$$

$$7 + \square = 9$$

$$\square + 5 = 6$$

$$6 + \square = 8$$

$$\square + 4 = 9$$

$$\square + 5 = 6$$

$$3 + \square = 6$$

$$2 + \square = 5$$

$$1 + \square = 8$$

$$2 + \square = 3$$

$$5 + \square = 9$$

$$\square + 1 = 3$$

$$2 + \square = 5$$

$$\square + 2 = 7$$

$$\square + 1 = 8$$

$$6 + \square = 8$$

$$6 + \square = 9$$

$$5 + \square = 6$$

$$4 + \square = 8$$

$$5 + \square = 9$$

$$\square + 4 = 8$$

$$8 + \square = 9$$

$$\square + 2 = 3$$

$$\square + 5 = 8$$

$$\square + 3 = 8$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

42/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 7 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ 2 + \square = 4 \\ \square + 2 = 4 \\ 7 + \square = 8 \\ 2 + \square = 7 \\ \square + 1 = 7 \\ \square + 3 = 8 \\ 2 + \square = 3 \\ \square + 2 = 5 \\ 6 + \square = 7 \\ \square + 1 = 9 \\ \square + 4 = 5 \\ \square + 2 = 6 \\ \square + 6 = 9 \\ \square + 2 = 7 \\ 2 + \square = 9 \\ 2 + \square = 8 \\ 1 + \square = 6 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 1 = 5 \\ \square + 2 = 7 \\ 1 + \square = 6 \end{array}$$

$$\begin{array}{r} 1 + \square = 3 \\ 5 + \square = 9 \\ \square + 3 = 5 \\ 8 + \square = 9 \\ 1 + \square = 8 \\ 5 + \square = 6 \\ \square + 3 = 6 \\ 6 + \square = 7 \\ 4 + \square = 7 \\ \square + 1 = 4 \\ 2 + \square = 6 \\ \square + 3 = 4 \\ 6 + \square = 9 \\ 3 + \square = 7 \\ 7 + \square = 9 \\ 8 + \square = 9 \\ 4 + \square = 5 \\ \square + 5 = 7 \\ \square + 5 = 6 \\ \square + 6 = 8 \\ 1 + \square = 2 \\ \square + 3 = 6 \\ \square + 2 = 3 \\ \square + 1 = 6 \\ 6 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

43/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$1 + \square = 4$$

$$2 + \square = 3$$

$$\square + 2 = 6$$

$$\square + 3 = 4$$

$$3 + \square = 7$$

$$\square + 2 = 9$$

$$\square + 2 = 9$$

$$\square + 2 = 9$$

$$\square + 2 = 4$$

$$1 + \square = 6$$

$$\square + 4 = 9$$

$$3 + \square = 5$$

$$\square + 1 = 4$$

$$\square + 1 = 7$$

$$1 + \square = 8$$

$$3 + \square = 5$$

$$\square + 1 = 8$$

$$\square + 1 = 2$$

$$\square + 1 = 9$$

$$\square + 7 = 8$$

$$7 + \square = 8$$

$$\square + 4 = 9$$

$$1 + \square = 9$$

$$\square + 2 = 6$$

$$3 + \square = 7$$

$$\square + 2 = 9$$

$$2 + \square = 3$$

$$2 + \square = 8$$

$$2 + \square = 4$$

$$\square + 5 = 6$$

$$\square + 4 = 7$$

$$\square + 4 = 9$$

$$4 + \square = 5$$

$$\square + 2 = 9$$

$$\square + 1 = 9$$

$$7 + \square = 8$$

$$6 + \square = 8$$

$$\square + 4 = 6$$

$$8 + \square = 9$$

$$3 + \square = 9$$

$$\square + 3 = 4$$

$$\square + 2 = 9$$

$$\square + 3 = 4$$

$$1 + \square = 2$$

$$8 + \square = 9$$

$$\square + 7 = 8$$

$$\square + 3 = 4$$

$$2 + \square = 6$$

$$8 + \square = 9$$

$$\square + 5 = 8$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

44/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 6 \\ 5 + \square = 6 \\ \square + 1 = 2 \\ 3 + \square = 7 \\ 5 + \square = 9 \\ 7 + \square = 9 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ \square + 2 = 9 \\ 3 + \square = 5 \\ \square + 2 = 8 \\ \square + 5 = 9 \\ 6 + \square = 9 \\ \square + 4 = 7 \\ 4 + \square = 7 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ 1 + \square = 9 \\ \square + 2 = 4 \\ \square + 2 = 6 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ 1 + \square = 3 \\ \square + 2 = 8 \end{array}$$

$$\begin{array}{r} 4 + \square = 7 \\ 7 + \square = 9 \\ \square + 2 = 9 \\ 3 + \square = 4 \\ \square + 1 = 8 \\ 5 + \square = 7 \\ 3 + \square = 6 \\ 2 + \square = 5 \\ 2 + \square = 7 \\ \square + 2 = 5 \\ 1 + \square = 5 \\ 2 + \square = 5 \\ 1 + \square = 5 \\ \square + 1 = 9 \\ \square + 1 = 2 \\ \square + 3 = 5 \\ 2 + \square = 8 \\ \square + 3 = 9 \\ 3 + \square = 6 \\ \square + 2 = 8 \\ 8 + \square = 9 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ 1 + \square = 7 \\ 1 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

45/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	2	=	7
	+	6	=	9
	+	2	=	6
7	+		=	9
5	+		=	6
3	+		=	6
	+	2	=	3
	+	1	=	7
	+	2	=	7
2	+		=	6
4	+		=	6
	+	3	=	6
	+	2	=	9
8	+		=	9
	+	8	=	9
	+	2	=	5
4	+		=	9
8	+		=	9
	+	5	=	6
	+	2	=	7
	+	1	=	4
	+	3	=	7
1	+		=	3
	+	3	=	8
8	+		=	9

	+	1	=	3
3	+		=	5
	+	3	=	4
	+	6	=	7
	+	5	=	6
	+	7	=	9
1	+		=	9
	+	1	=	4
	+	3	=	9
1	+		=	5
6	+		=	7
	+	5	=	6
	+	4	=	5
	+	4	=	6
3	+		=	5
8	+		=	9
	+	1	=	6
	+	2	=	9
1	+		=	9
8	+		=	9
	+	3	=	9
6	+		=	9
	+	7	=	8
1	+		=	4
	+	3	=	8

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

46/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$5 + \square = 7$$

$$\square + 1 = 3$$

$$\square + 4 = 5$$

$$\square + 1 = 9$$

$$2 + \square = 3$$

$$4 + \square = 5$$

$$4 + \square = 6$$

$$5 + \square = 7$$

$$\square + 2 = 8$$

$$3 + \square = 4$$

$$\square + 2 = 6$$

$$6 + \square = 9$$

$$3 + \square = 5$$

$$5 + \square = 6$$

$$\square + 7 = 9$$

$$\square + 1 = 2$$

$$\square + 3 = 8$$

$$\square + 4 = 9$$

$$\square + 1 = 2$$

$$\square + 5 = 6$$

$$3 + \square = 5$$

$$1 + \square = 2$$

$$\square + 2 = 7$$

$$8 + \square = 9$$

$$3 + \square = 8$$

$$\square + 3 = 8$$

$$\square + 5 = 6$$

$$\square + 3 = 5$$

$$6 + \square = 9$$

$$1 + \square = 2$$

$$1 + \square = 3$$

$$\square + 8 = 9$$

$$\square + 1 = 9$$

$$\square + 1 = 8$$

$$\square + 2 = 8$$

$$3 + \square = 4$$

$$8 + \square = 9$$

$$5 + \square = 9$$

$$6 + \square = 7$$

$$\square + 1 = 9$$

$$\square + 6 = 7$$

$$2 + \square = 4$$

$$\square + 2 = 6$$

$$\square + 3 = 4$$

$$\square + 5 = 9$$

$$\square + 1 = 7$$

$$2 + \square = 7$$

$$6 + \square = 8$$

$$4 + \square = 6$$

$$5 + \square = 7$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

47/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 8 \\ \square + 4 = 8 \\ 3 + \square = 5 \\ 1 + \square = 3 \\ 1 + \square = 9 \\ 3 + \square = 5 \\ \square + 1 = 7 \\ \square + 4 = 7 \\ 2 + \square = 9 \\ \square + 1 = 3 \\ \square + 3 = 6 \\ \square + 2 = 6 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ 3 + \square = 7 \\ \square + 2 = 9 \\ 3 + \square = 6 \\ 2 + \square = 9 \\ \square + 5 = 8 \\ 4 + \square = 7 \\ 1 + \square = 6 \\ \square + 2 = 5 \\ \square + 2 = 3 \\ \square + 2 = 9 \\ 8 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 3 = 4 \\ 3 + \square = 4 \\ \square + 2 = 8 \\ 3 + \square = 6 \\ \square + 1 = 8 \\ 2 + \square = 9 \\ \square + 1 = 4 \\ \square + 2 = 8 \\ 2 + \square = 8 \\ 7 + \square = 8 \\ \square + 5 = 8 \\ 2 + \square = 9 \\ 5 + \square = 8 \\ \square + 2 = 5 \\ \square + 3 = 8 \\ \square + 1 = 6 \\ 1 + \square = 3 \\ 1 + \square = 4 \\ 2 + \square = 5 \\ \square + 6 = 9 \\ \square + 1 = 5 \\ \square + 4 = 7 \\ \square + 2 = 4 \\ \square + 3 = 9 \\ 1 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

48/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+		=	3
	+		=	9
	+		=	4
1	+		=	2
4	+		=	5
8	+		=	9
2	+		=	9
	+		=	6
2	+		=	5
3	+		=	6
6	+		=	7
	+	7	=	9
	+	6	=	7
	+	3	=	9
8	+		=	9
2	+		=	3
1	+		=	6
8	+		=	9
	+		=	7
	+	2	=	5
	+	7	=	9
	+	2	=	5
	+		=	7
	+		=	9
	+		=	3

	+	3	=	9
	+		=	4
	+		=	3
4	+		=	9
3	+		=	9
	+	3	=	6
	+	4	=	7
	+		=	4
	+		=	8
	+	3	=	6
	+	4	=	5
	+	2	=	6
	+	6	=	7
8	+		=	9
	+	4	=	6
	+	4	=	5
2	+		=	5
	+		=	5
7	+		=	9
7	+		=	8
5	+		=	6
	+		=	4
4	+		=	5
4	+		=	6
8	+		=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

49/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 2 + \square = 5 \\ 4 + \square = 6 \\ 1 + \square = 3 \\ 3 + \square = 4 \\ 4 + \square = 6 \\ 1 + \square = 4 \\ \square + 2 = 5 \\ 3 + \square = 4 \\ 1 + \square = 8 \\ \square + 6 = 8 \\ \square + 2 = 8 \\ 6 + \square = 8 \\ \square + 3 = 4 \\ 1 + \square = 3 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 7 = 8 \\ 3 + \square = 6 \\ \square + 1 = 6 \\ 6 + \square = 9 \\ \square + 3 = 7 \\ \square + 1 = 5 \\ 7 + \square = 9 \\ 1 + \square = 2 \end{array}$$

$$\begin{array}{r} 2 + \square = 3 \\ 3 + \square = 5 \\ \square + 2 = 9 \\ 2 + \square = 9 \\ 1 + \square = 5 \\ 2 + \square = 4 \\ 7 + \square = 9 \\ 6 + \square = 7 \\ \square + 5 = 6 \\ 1 + \square = 7 \\ 5 + \square = 6 \\ 3 + \square = 6 \\ \square + 4 = 5 \\ 3 + \square = 8 \\ 4 + \square = 7 \\ \square + 1 = 7 \\ 8 + \square = 9 \\ 1 + \square = 2 \\ \square + 1 = 2 \\ \square + 2 = 3 \\ \square + 2 = 6 \\ 2 + \square = 5 \\ 4 + \square = 7 \\ \square + 4 = 6 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

50/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 7 = 9 \\ 1 + \square = 2 \\ \square + 5 = 8 \\ 1 + \square = 2 \\ 7 + \square = 9 \\ \square + 6 = 7 \\ \square + 3 = 9 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ 2 + \square = 8 \\ 7 + \square = 8 \\ 1 + \square = 4 \\ \square + 8 = 9 \\ \square + 3 = 4 \\ 3 + \square = 5 \\ 1 + \square = 6 \\ \square + 4 = 7 \\ \square + 1 = 6 \\ \square + 1 = 8 \\ 8 + \square = 9 \\ \square + 3 = 7 \\ 3 + \square = 9 \\ \square + 1 = 8 \\ 2 + \square = 4 \\ \square + 3 = 5 \end{array}$$

$$\begin{array}{r} 7 + \square = 9 \\ 3 + \square = 9 \\ \square + 1 = 2 \\ 7 + \square = 8 \\ \square + 2 = 4 \\ 8 + \square = 9 \\ 2 + \square = 9 \\ \square + 6 = 8 \\ 2 + \square = 8 \\ \square + 1 = 3 \\ \square + 4 = 5 \\ 5 + \square = 9 \\ 2 + \square = 8 \\ 3 + \square = 8 \\ 8 + \square = 9 \\ \square + 6 = 9 \\ 6 + \square = 9 \\ 1 + \square = 5 \\ 2 + \square = 8 \\ 1 + \square = 6 \\ \square + 1 = 3 \\ \square + 6 = 7 \\ 8 + \square = 9 \\ \square + 1 = 5 \\ \square + 4 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

51/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 8 \\ \square + 3 = 6 \\ 1 + \square = 5 \\ 3 + \square = 4 \\ \square + 1 = 8 \\ 5 + \square = 9 \\ 5 + \square = 7 \\ \square + 4 = 8 \\ 2 + \square = 7 \\ 4 + \square = 7 \\ 8 + \square = 9 \\ \square + 4 = 6 \\ \square + 1 = 7 \\ \square + 2 = 3 \\ \square + 3 = 6 \\ \square + 2 = 5 \\ 8 + \square = 9 \\ \square + 4 = 7 \\ \square + 3 = 4 \\ 2 + \square = 8 \\ 3 + \square = 6 \\ 6 + \square = 7 \\ 7 + \square = 8 \\ 1 + \square = 6 \\ \square + 4 = 9 \end{array}$$

$$\begin{array}{r} 2 + \square = 3 \\ \square + 3 = 9 \\ \square + 1 = 3 \\ 2 + \square = 4 \\ 3 + \square = 7 \\ \square + 8 = 9 \\ \square + 4 = 7 \\ 1 + \square = 2 \\ \square + 2 = 9 \\ \square + 5 = 6 \\ 1 + \square = 7 \\ \square + 5 = 7 \\ 6 + \square = 8 \\ \square + 2 = 9 \\ 2 + \square = 4 \\ \square + 2 = 9 \\ \square + 3 = 5 \\ 1 + \square = 4 \\ 2 + \square = 9 \\ \square + 3 = 6 \\ \square + 1 = 4 \\ \square + 1 = 4 \\ 5 + \square = 6 \\ 7 + \square = 9 \\ 4 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

52/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	7	=	8
	+	1	=	4
	+	7	=	8
5	+		=	9
	+	2	=	9
	+	1	=	4
8	+		=	9
6	+		=	8
6	+		=	9
4	+		=	7
4	+		=	6
3	+		=	6
3	+		=	4
3	+		=	8
2	+		=	7
2	+		=	5
	+	2	=	3
	+	1	=	3
7	+		=	9
3	+		=	4
	+	2	=	9
	+	3	=	4
	+	2	=	4
	+	1	=	5
7	+		=	9

	+	2	=	8
7	+		=	9
	+	5	=	8
	+	3	=	5
5	+		=	6
2	+		=	5
	+	1	=	6
7	+		=	8
	+	1	=	5
3	+		=	5
	+	1	=	9
3	+		=	4
5	+		=	7
	+	3	=	9
	+	4	=	7
	+	1	=	9
	+	2	=	6
	+	2	=	6
	+	1	=	7
	+	2	=	3
	+	2	=	3
5	+		=	9
	+	8	=	9
	+	3	=	9
	+	7	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

53/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	2	=	8
1	+		=	3
1	+		=	2
6	+		=	9
7	+		=	9
	+	2	=	8
6	+		=	7
7	+		=	8
	+	1	=	2
2	+		=	7
2	+		=	4
	+	4	=	5
3	+		=	6
	+	3	=	8
	+	1	=	7
	+	1	=	9
5	+		=	9
	+	7	=	9
5	+		=	8
	+	3	=	6
5	+		=	9
	+	1	=	9
	+	1	=	9
3	+		=	9
3	+		=	5

1	+		=	4
3	+		=	4
	+	6	=	9
	+	3	=	6
	+	1	=	9
	+	2	=	5
	+	2	=	3
8	+		=	9
1	+		=	7
	+	1	=	7
7	+		=	8
	+	3	=	9
2	+		=	7
4	+		=	8
1	+		=	6
3	+		=	4
3	+		=	4
4	+		=	5
4	+		=	7
	+	1	=	2
	+	2	=	6
	+	3	=	5
	+	1	=	8
3	+		=	8
	+	3	=	6

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

54/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 4 \\ \square + 5 = 7 \\ \square + 2 = 4 \\ 5 + \square = 7 \\ 2 + \square = 5 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ 1 + \square = 2 \\ 4 + \square = 9 \\ 3 + \square = 5 \\ 1 + \square = 5 \\ \square + 1 = 8 \\ \square + 1 = 2 \\ \square + 3 = 7 \\ 4 + \square = 6 \\ 8 + \square = 9 \\ \square + 2 = 4 \\ 1 + \square = 3 \\ 1 + \square = 5 \\ \square + 1 = 9 \\ \square + 1 = 4 \\ 2 + \square = 4 \\ 1 + \square = 2 \\ \square + 3 = 8 \end{array}$$

$$\begin{array}{r} 3 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 8 \\ 2 + \square = 8 \\ \square + 2 = 8 \\ \square + 7 = 9 \\ 1 + \square = 9 \\ \square + 2 = 5 \\ 4 + \square = 5 \\ \square + 3 = 5 \\ \square + 1 = 8 \\ \square + 3 = 9 \\ 3 + \square = 9 \\ 1 + \square = 6 \\ 1 + \square = 4 \\ \square + 1 = 9 \\ \square + 3 = 5 \\ \square + 1 = 4 \\ \square + 2 = 6 \\ 2 + \square = 8 \\ 7 + \square = 9 \\ 3 + \square = 5 \\ \square + 3 = 6 \\ 1 + \square = 8 \\ \square + 2 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

55/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 2 \\ \square + 5 = 8 \\ 1 + \square = 3 \\ 2 + \square = 4 \\ \square + 1 = 7 \\ \square + 1 = 7 \\ 6 + \square = 7 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ \square + 1 = 3 \\ \square + 1 = 7 \\ \square + 1 = 4 \\ 3 + \square = 9 \\ \square + 5 = 8 \\ \square + 1 = 9 \\ \square + 1 = 7 \\ \square + 4 = 6 \\ 4 + \square = 9 \\ \square + 1 = 8 \\ \square + 8 = 9 \\ 2 + \square = 4 \\ \square + 2 = 5 \\ \square + 1 = 8 \\ 7 + \square = 8 \\ \square + 1 = 3 \end{array}$$

$$\begin{array}{r} 2 + \square = 7 \\ \square + 1 = 2 \\ \square + 2 = 5 \\ 6 + \square = 8 \\ 3 + \square = 5 \\ \square + 2 = 9 \\ \square + 2 = 5 \\ \square + 3 = 5 \\ 2 + \square = 4 \\ \square + 8 = 9 \\ 1 + \square = 8 \\ \square + 2 = 8 \\ \square + 1 = 8 \\ \square + 5 = 7 \\ 1 + \square = 3 \\ \square + 4 = 5 \\ \square + 2 = 5 \\ \square + 5 = 9 \\ 5 + \square = 6 \\ 8 + \square = 9 \\ 1 + \square = 4 \\ 2 + \square = 7 \\ 8 + \square = 9 \\ 4 + \square = 9 \\ 2 + \square = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

56/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 6 = 8 \\ 6 + \square = 9 \\ 6 + \square = 8 \\ 7 + \square = 9 \\ \square + 1 = 8 \\ \square + 7 = 9 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ 3 + \square = 4 \\ \square + 2 = 9 \\ \square + 2 = 4 \\ 5 + \square = 9 \\ 8 + \square = 9 \\ 7 + \square = 9 \\ \square + 2 = 7 \\ \square + 1 = 9 \\ 1 + \square = 4 \\ \square + 2 = 4 \\ \square + 1 = 8 \\ 3 + \square = 7 \\ \square + 5 = 8 \\ \square + 1 = 9 \\ \square + 7 = 8 \\ \square + 3 = 6 \\ \square + 1 = 2 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ \square + 3 = 6 \\ 2 + \square = 5 \\ 5 + \square = 9 \\ \square + 1 = 9 \\ \square + 2 = 5 \\ \square + 2 = 4 \\ 2 + \square = 5 \\ \square + 1 = 5 \\ \square + 1 = 7 \\ \square + 2 = 3 \\ \square + 2 = 5 \\ 4 + \square = 7 \\ \square + 3 = 9 \\ \square + 2 = 8 \\ \square + 1 = 4 \\ 4 + \square = 5 \\ \square + 1 = 9 \\ \square + 1 = 6 \\ \square + 4 = 8 \\ 7 + \square = 8 \\ 6 + \square = 8 \\ 3 + \square = 4 \\ \square + 1 = 8 \\ \square + 2 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

57/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ \square + 1 = 3 \\ 1 + \square = 7 \\ 5 + \square = 7 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 3 + \square = 4 \\ \square + 3 = 5 \\ \square + 1 = 4 \\ \square + 2 = 7 \\ 3 + \square = 8 \\ \square + 1 = 5 \\ 6 + \square = 8 \\ \square + 5 = 8 \\ 7 + \square = 9 \\ \square + 3 = 9 \\ 8 + \square = 9 \\ \square + 1 = 3 \\ 2 + \square = 5 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ \square + 2 = 7 \\ \square + 1 = 9 \\ 7 + \square = 8 \end{array}$$

$$\begin{array}{r} 7 + \square = 8 \\ 7 + \square = 8 \\ \square + 2 = 6 \\ \square + 3 = 9 \\ 1 + \square = 2 \\ 3 + \square = 5 \\ \square + 3 = 4 \\ \square + 1 = 9 \\ 3 + \square = 4 \\ 3 + \square = 4 \\ \square + 5 = 6 \\ 1 + \square = 3 \\ \square + 1 = 4 \\ 7 + \square = 8 \\ 4 + \square = 6 \\ \square + 2 = 8 \\ 3 + \square = 7 \\ \square + 1 = 9 \\ \square + 6 = 7 \\ 6 + \square = 7 \\ \square + 6 = 9 \\ \square + 1 = 9 \\ \square + 2 = 3 \\ 6 + \square = 8 \\ 6 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

58/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 3 \\
 2 + \square = 3 \\
 2 + \square = 3 \\
 3 + \square = 4 \\
 \square + 3 = 6 \\
 \square + 5 = 9 \\
 6 + \square = 9 \\
 \square + 4 = 6 \\
 \square + 3 = 6 \\
 4 + \square = 6 \\
 \square + 2 = 6 \\
 \square + 4 = 6 \\
 \square + 2 = 9 \\
 5 + \square = 6 \\
 3 + \square = 5 \\
 3 + \square = 5 \\
 3 + \square = 8 \\
 \square + 6 = 7 \\
 \square + 6 = 9 \\
 2 + \square = 9 \\
 5 + \square = 6 \\
 \square + 7 = 9 \\
 1 + \square = 7 \\
 6 + \square = 7 \\
 \square + 1 = 4
 \end{array}$$

$$\begin{array}{r}
 8 + \square = 9 \\
 \square + 3 = 9 \\
 6 + \square = 8 \\
 \square + 2 = 6 \\
 \square + 2 = 9 \\
 \square + 2 = 9 \\
 \square + 4 = 5 \\
 \square + 1 = 7 \\
 \square + 4 = 6 \\
 \square + 3 = 8 \\
 \square + 2 = 7 \\
 7 + \square = 8 \\
 \square + 6 = 8 \\
 \square + 1 = 5 \\
 \square + 1 = 9 \\
 \square + 3 = 9 \\
 8 + \square = 9 \\
 4 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 1 = 3 \\
 2 + \square = 4 \\
 \square + 3 = 6 \\
 1 + \square = 4 \\
 5 + \square = 7 \\
 \square + 1 = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

59/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$2 + \square = 5$$

$$2 + \square = 3$$

$$6 + \square = 8$$

$$\square + 1 = 7$$

$$\square + 1 = 3$$

$$\square + 4 = 7$$

$$4 + \square = 8$$

$$\square + 2 = 5$$

$$3 + \square = 6$$

$$7 + \square = 9$$

$$\square + 1 = 3$$

$$4 + \square = 5$$

$$7 + \square = 9$$

$$\square + 1 = 3$$

$$3 + \square = 4$$

$$4 + \square = 7$$

$$1 + \square = 7$$

$$5 + \square = 7$$

$$\square + 7 = 9$$

$$\square + 6 = 8$$

$$4 + \square = 7$$

$$4 + \square = 9$$

$$\square + 1 = 9$$

$$1 + \square = 3$$

$$\square + 2 = 8$$

$$\square + 2 = 5$$

$$\square + 5 = 7$$

$$\square + 4 = 9$$

$$\square + 1 = 5$$

$$6 + \square = 7$$

$$\square + 1 = 3$$

$$2 + \square = 4$$

$$\square + 7 = 9$$

$$8 + \square = 9$$

$$\square + 3 = 8$$

$$\square + 3 = 8$$

$$\square + 1 = 9$$

$$\square + 7 = 9$$

$$5 + \square = 9$$

$$\square + 6 = 7$$

$$1 + \square = 7$$

$$\square + 2 = 9$$

$$\square + 4 = 5$$

$$8 + \square = 9$$

$$\square + 1 = 4$$

$$1 + \square = 3$$

$$\square + 6 = 8$$

$$5 + \square = 9$$

$$6 + \square = 8$$

$$\square + 1 = 8$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

60/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 5 \\ \square + 5 = 8 \\ 3 + \square = 9 \\ \square + 1 = 8 \\ \square + 2 = 3 \\ 5 + \square = 9 \\ \square + 2 = 9 \\ 6 + \square = 7 \\ \square + 1 = 3 \\ 3 + \square = 4 \\ 1 + \square = 5 \\ \square + 6 = 9 \\ \square + 4 = 7 \\ \square + 2 = 3 \\ 2 + \square = 9 \\ \square + 5 = 9 \\ \square + 1 = 4 \\ 2 + \square = 9 \\ \square + 1 = 4 \\ 5 + \square = 6 \\ 1 + \square = 6 \\ \square + 1 = 4 \\ \square + 2 = 3 \\ 2 + \square = 8 \\ 2 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 3 = 7 \\ 3 + \square = 7 \\ 3 + \square = 6 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ \square + 3 = 8 \\ 3 + \square = 9 \\ 5 + \square = 6 \\ 5 + \square = 8 \\ 2 + \square = 7 \\ 8 + \square = 9 \\ \square + 7 = 8 \\ \square + 8 = 9 \\ 1 + \square = 4 \\ 2 + \square = 3 \\ \square + 2 = 4 \\ \square + 5 = 9 \\ 8 + \square = 9 \\ 2 + \square = 4 \\ \square + 1 = 5 \\ 3 + \square = 6 \\ 6 + \square = 9 \\ \square + 5 = 6 \\ 1 + \square = 7 \\ \square + 1 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 7 = 9 \\ \square + 2 = 4 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 2 = 5 \\ 1 + \square = 2 \\ \square + 1 = 5 \\ \square + 2 = 7 \\ 2 + \square = 7 \\ \square + 2 = 5 \\ 2 + \square = 3 \\ \square + 6 = 7 \\ \square + 3 = 9 \\ \square + 5 = 7 \\ 5 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 3 \\ \square + 2 = 8 \\ 1 + \square = 3 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ \square + 1 = 7 \\ 6 + \square = 7 \\ 6 + \square = 8 \end{array}$$

$$\begin{array}{r} 2 + \square = 5 \\ \square + 1 = 9 \\ 6 + \square = 8 \\ 7 + \square = 9 \\ \square + 2 = 5 \\ 6 + \square = 8 \\ 2 + \square = 4 \\ 3 + \square = 5 \\ \square + 1 = 4 \\ 6 + \square = 7 \\ 1 + \square = 2 \\ 1 + \square = 7 \\ 5 + \square = 7 \\ \square + 4 = 6 \\ \square + 6 = 8 \\ 2 + \square = 9 \\ \square + 3 = 5 \\ 7 + \square = 8 \\ \square + 1 = 5 \\ \square + 1 = 9 \\ 1 + \square = 8 \\ \square + 2 = 9 \\ 8 + \square = 9 \\ 1 + \square = 3 \\ \square + 2 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

62/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$6 + \square = 8$$

$$\square + 3 = 8$$

$$1 + \square = 4$$

$$6 + \square = 7$$

$$\square + 1 = 9$$

$$1 + \square = 9$$

$$\square + 3 = 9$$

$$\square + 2 = 5$$

$$\square + 3 = 7$$

$$5 + \square = 8$$

$$\square + 6 = 7$$

$$\square + 5 = 9$$

$$1 + \square = 3$$

$$\square + 8 = 9$$

$$1 + \square = 5$$

$$1 + \square = 4$$

$$1 + \square = 8$$

$$\square + 1 = 8$$

$$6 + \square = 7$$

$$\square + 8 = 9$$

$$3 + \square = 7$$

$$\square + 3 = 5$$

$$1 + \square = 2$$

$$2 + \square = 4$$

$$4 + \square = 9$$

$$\square + 1 = 9$$

$$\square + 3 = 9$$

$$4 + \square = 8$$

$$3 + \square = 5$$

$$\square + 1 = 3$$

$$\square + 2 = 8$$

$$1 + \square = 2$$

$$\square + 1 = 9$$

$$\square + 2 = 6$$

$$5 + \square = 9$$

$$5 + \square = 6$$

$$\square + 1 = 9$$

$$8 + \square = 9$$

$$\square + 4 = 6$$

$$8 + \square = 9$$

$$\square + 1 = 9$$

$$4 + \square = 6$$

$$2 + \square = 8$$

$$\square + 7 = 8$$

$$\square + 1 = 9$$

$$2 + \square = 9$$

$$\square + 2 = 4$$

$$\square + 1 = 9$$

$$7 + \square = 9$$

$$5 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

63/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 5 \\ \square + 1 = 3 \\ 3 + \square = 7 \\ 8 + \square = 9 \\ \square + 2 = 4 \\ \square + 1 = 2 \\ \square + 1 = 2 \\ 6 + \square = 7 \\ \square + 2 = 8 \\ \square + 2 = 8 \\ 5 + \square = 7 \\ 6 + \square = 7 \\ \square + 1 = 3 \\ 2 + \square = 8 \\ \square + 6 = 7 \\ 5 + \square = 7 \\ 4 + \square = 6 \\ \square + 2 = 6 \\ \square + 5 = 8 \\ 3 + \square = 6 \\ 2 + \square = 4 \\ \square + 4 = 9 \\ \square + 1 = 3 \\ 1 + \square = 4 \\ 7 + \square = 9 \end{array}$$

$$\begin{array}{r} 5 + \square = 7 \\ \square + 4 = 7 \\ 6 + \square = 8 \\ 3 + \square = 4 \\ \square + 3 = 8 \\ \square + 6 = 9 \\ \square + 1 = 8 \\ \square + 1 = 9 \\ \square + 1 = 2 \\ \square + 1 = 7 \\ 5 + \square = 8 \\ \square + 1 = 8 \\ 5 + \square = 8 \\ \square + 2 = 7 \\ \square + 6 = 8 \\ \square + 1 = 9 \\ \square + 5 = 8 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ \square + 1 = 2 \\ \square + 1 = 4 \\ 1 + \square = 2 \\ \square + 4 = 6 \\ \square + 2 = 5 \\ 3 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

64/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 7 \\ \square + 7 = 9 \\ \square + 6 = 7 \\ 2 + \square = 3 \\ \square + 1 = 6 \\ 2 + \square = 8 \\ \square + 6 = 9 \\ 4 + \square = 5 \\ \square + 2 = 3 \\ \square + 5 = 6 \\ 5 + \square = 7 \\ 8 + \square = 9 \\ \square + 2 = 7 \\ \square + 1 = 9 \\ 2 + \square = 8 \\ \square + 4 = 6 \\ 3 + \square = 6 \\ 4 + \square = 6 \\ 1 + \square = 2 \\ \square + 3 = 8 \\ \square + 5 = 8 \\ 6 + \square = 9 \\ \square + 7 = 8 \\ \square + 1 = 3 \\ \square + 8 = 9 \end{array}$$

$$\begin{array}{r} 8 + \square = 9 \\ \square + 3 = 6 \\ 3 + \square = 4 \\ \square + 1 = 8 \\ \square + 1 = 2 \\ 2 + \square = 4 \\ 4 + \square = 7 \\ \square + 3 = 5 \\ \square + 1 = 8 \\ \square + 1 = 7 \\ \square + 8 = 9 \\ 2 + \square = 7 \\ 6 + \square = 8 \\ \square + 1 = 9 \\ \square + 1 = 3 \\ \square + 4 = 8 \\ 4 + \square = 9 \\ 3 + \square = 6 \\ \square + 3 = 4 \\ \square + 2 = 3 \\ 2 + \square = 4 \\ 2 + \square = 9 \\ \square + 1 = 2 \\ \square + 2 = 4 \\ \square + 2 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

65/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 8 \\ 6 + \square = 9 \\ 1 + \square = 3 \\ \square + 4 = 6 \\ 7 + \square = 8 \\ 2 + \square = 4 \\ \square + 4 = 5 \\ \square + 3 = 5 \\ 2 + \square = 7 \\ 2 + \square = 4 \\ 2 + \square = 5 \\ 5 + \square = 9 \\ \square + 3 = 6 \\ 6 + \square = 7 \\ \square + 1 = 3 \\ \square + 2 = 5 \\ 1 + \square = 2 \\ 8 + \square = 9 \\ 2 + \square = 3 \\ 4 + \square = 5 \\ \square + 6 = 7 \\ 2 + \square = 3 \\ \square + 2 = 7 \\ 2 + \square = 9 \\ \square + 6 = 9 \end{array}$$

$$\begin{array}{r} \square + 2 = 3 \\ \square + 1 = 2 \\ \square + 3 = 5 \\ \square + 2 = 3 \\ \square + 1 = 5 \\ \square + 2 = 9 \\ 5 + \square = 7 \\ 1 + \square = 8 \\ 3 + \square = 9 \\ \square + 3 = 5 \\ 2 + \square = 5 \\ 1 + \square = 3 \\ 7 + \square = 9 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 4 = 9 \\ 7 + \square = 9 \\ \square + 1 = 6 \\ \square + 3 = 7 \\ \square + 1 = 7 \\ 1 + \square = 4 \\ \square + 3 = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

66/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ 2 + \square = 8 \\ \square + 5 = 7 \\ 4 + \square = 5 \\ 7 + \square = 9 \\ 8 + \square = 9 \\ 3 + \square = 6 \\ 2 + \square = 5 \\ 2 + \square = 6 \\ \square + 1 = 8 \\ \square + 1 = 8 \\ \square + 2 = 8 \\ 8 + \square = 9 \\ \square + 8 = 9 \\ \square + 1 = 8 \\ \square + 3 = 9 \\ \square + 1 = 3 \\ 1 + \square = 3 \\ 8 + \square = 9 \\ 4 + \square = 9 \\ 2 + \square = 5 \\ 1 + \square = 3 \\ \square + 2 = 7 \\ 6 + \square = 9 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} 2 + \square = 3 \\ 4 + \square = 6 \\ \square + 2 = 5 \\ 3 + \square = 9 \\ \square + 2 = 3 \\ \square + 1 = 8 \\ \square + 3 = 6 \\ \square + 2 = 7 \\ 4 + \square = 9 \\ \square + 1 = 7 \\ 3 + \square = 8 \\ 6 + \square = 7 \\ 5 + \square = 7 \\ 3 + \square = 6 \\ \square + 1 = 4 \\ 5 + \square = 6 \\ 4 + \square = 6 \\ 2 + \square = 5 \\ \square + 2 = 3 \\ \square + 4 = 9 \\ \square + 6 = 7 \\ \square + 2 = 9 \\ \square + 3 = 5 \\ 2 + \square = 4 \\ 2 + \square = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

67/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 3 \\
 \square + 7 = 9 \\
 \square + 5 = 6 \\
 3 + \square = 6 \\
 \square + 2 = 5 \\
 \square + 6 = 8 \\
 2 + \square = 6 \\
 1 + \square = 7 \\
 \square + 3 = 9 \\
 6 + \square = 9 \\
 2 + \square = 7 \\
 \square + 1 = 2 \\
 \square + 2 = 8 \\
 \square + 3 = 5 \\
 \square + 5 = 9 \\
 \square + 4 = 5 \\
 \square + 6 = 7 \\
 8 + \square = 9 \\
 \square + 2 = 9 \\
 \square + 4 = 6 \\
 8 + \square = 9 \\
 3 + \square = 5 \\
 5 + \square = 7 \\
 3 + \square = 8 \\
 \square + 3 = 8
 \end{array}$$

$$\begin{array}{r}
 1 + \square = 2 \\
 6 + \square = 8 \\
 8 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 8 \\
 \square + 2 = 4 \\
 3 + \square = 4 \\
 1 + \square = 5 \\
 \square + 4 = 7 \\
 7 + \square = 8 \\
 \square + 2 = 8 \\
 8 + \square = 9 \\
 4 + \square = 6 \\
 4 + \square = 7 \\
 6 + \square = 7 \\
 5 + \square = 8 \\
 \square + 1 = 6 \\
 \square + 1 = 5 \\
 \square + 3 = 7 \\
 \square + 3 = 9 \\
 \square + 4 = 6 \\
 \square + 2 = 5 \\
 \square + 1 = 9 \\
 6 + \square = 9 \\
 \square + 1 = 4
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

68/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 7 \\ 7 + \square = 8 \\ \square + 1 = 6 \\ \square + 3 = 7 \\ 8 + \square = 9 \\ \square + 2 = 7 \\ \square + 2 = 7 \\ 6 + \square = 8 \\ 8 + \square = 9 \\ \square + 4 = 6 \\ \square + 1 = 2 \\ 7 + \square = 8 \\ \square + 5 = 6 \\ 6 + \square = 7 \\ 3 + \square = 9 \\ 2 + \square = 4 \\ \square + 6 = 8 \\ 2 + \square = 7 \\ 1 + \square = 4 \\ 1 + \square = 3 \\ 2 + \square = 9 \\ \square + 3 = 7 \\ \square + 3 = 7 \\ 2 + \square = 8 \\ 6 + \square = 7 \end{array}$$

$$\begin{array}{r} \square + 1 = 9 \\ 7 + \square = 8 \\ 1 + \square = 5 \\ \square + 1 = 4 \\ \square + 1 = 8 \\ 1 + \square = 3 \\ \square + 3 = 8 \\ 5 + \square = 7 \\ \square + 2 = 7 \\ \square + 2 = 5 \\ 3 + \square = 5 \\ 3 + \square = 4 \\ 1 + \square = 4 \\ 7 + \square = 8 \\ 3 + \square = 7 \\ \square + 1 = 7 \\ \square + 1 = 2 \\ 2 + \square = 3 \\ \square + 3 = 6 \\ 8 + \square = 9 \\ 2 + \square = 7 \\ 3 + \square = 6 \\ \square + 8 = 9 \\ 7 + \square = 8 \\ \square + 2 = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

69/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 6 \\
 3 + \square = 7 \\
 2 + \square = 5 \\
 6 + \square = 9 \\
 7 + \square = 9 \\
 1 + \square = 6 \\
 \square + 5 = 6 \\
 2 + \square = 3 \\
 7 + \square = 8 \\
 \square + 3 = 5 \\
 \square + 2 = 5 \\
 7 + \square = 9 \\
 \square + 7 = 9 \\
 \square + 2 = 6 \\
 \square + 4 = 5 \\
 5 + \square = 9 \\
 3 + \square = 5 \\
 \square + 3 = 5 \\
 1 + \square = 4 \\
 6 + \square = 9 \\
 2 + \square = 5 \\
 \square + 7 = 9 \\
 \square + 2 = 6 \\
 1 + \square = 5 \\
 \square + 4 = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 7 = 9 \\
 \square + 4 = 8 \\
 \square + 3 = 9 \\
 \square + 4 = 9 \\
 7 + \square = 8 \\
 8 + \square = 9 \\
 \square + 1 = 6 \\
 1 + \square = 9 \\
 7 + \square = 8 \\
 \square + 2 = 9 \\
 5 + \square = 6 \\
 \square + 7 = 8 \\
 \square + 1 = 7 \\
 4 + \square = 6 \\
 3 + \square = 9 \\
 5 + \square = 6 \\
 \square + 6 = 8 \\
 1 + \square = 3 \\
 \square + 3 = 4 \\
 \square + 2 = 9 \\
 \square + 1 = 8 \\
 3 + \square = 8 \\
 2 + \square = 6 \\
 \square + 4 = 7 \\
 \square + 3 = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

70/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 2 + \square = 3 \\ \square + 4 = 7 \\ 2 + \square = 4 \\ 2 + \square = 5 \\ 6 + \square = 7 \\ 2 + \square = 5 \\ \square + 6 = 8 \\ \square + 2 = 7 \\ 3 + \square = 7 \\ \square + 5 = 6 \\ \square + 2 = 9 \\ 5 + \square = 6 \\ 7 + \square = 8 \\ \square + 2 = 5 \\ \square + 1 = 3 \\ 4 + \square = 7 \\ 8 + \square = 9 \\ 4 + \square = 7 \\ 4 + \square = 7 \\ 2 + \square = 7 \\ \square + 1 = 9 \\ \square + 2 = 7 \\ \square + 2 = 8 \\ 1 + \square = 2 \\ 1 + \square = 4 \end{array}$$

$$\begin{array}{r} 3 + \square = 7 \\ 4 + \square = 8 \\ \square + 6 = 7 \\ 1 + \square = 4 \\ 1 + \square = 3 \\ 7 + \square = 8 \\ 2 + \square = 5 \\ 1 + \square = 4 \\ \square + 2 = 4 \\ \square + 3 = 5 \\ \square + 4 = 9 \\ 2 + \square = 4 \\ \square + 4 = 7 \\ 3 + \square = 8 \\ \square + 4 = 9 \\ \square + 3 = 7 \\ \square + 5 = 8 \\ 1 + \square = 5 \\ \square + 2 = 8 \\ 8 + \square = 9 \\ \square + 8 = 9 \\ 1 + \square = 6 \\ \square + 1 = 9 \\ 3 + \square = 7 \\ 3 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

71/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 9 \\ 5 + \square = 8 \\ \square + 2 = 4 \\ \square + 1 = 4 \\ 6 + \square = 9 \\ \square + 5 = 9 \\ 2 + \square = 5 \\ \square + 1 = 2 \\ 7 + \square = 9 \\ \square + 2 = 6 \\ \square + 2 = 6 \\ 2 + \square = 7 \\ \square + 1 = 3 \\ 7 + \square = 9 \\ \square + 6 = 8 \\ \square + 2 = 7 \\ \square + 8 = 9 \\ \square + 2 = 8 \\ \square + 5 = 9 \\ \square + 1 = 4 \\ \square + 3 = 9 \\ \square + 1 = 8 \\ 4 + \square = 5 \\ \square + 1 = 6 \\ 3 + \square = 6 \end{array}$$

$$\begin{array}{r} 3 + \square = 7 \\ 8 + \square = 9 \\ 3 + \square = 8 \\ 1 + \square = 5 \\ \square + 1 = 2 \\ \square + 6 = 9 \\ \square + 3 = 6 \\ 6 + \square = 7 \\ \square + 4 = 5 \\ 4 + \square = 8 \\ \square + 1 = 4 \\ \square + 3 = 4 \\ \square + 4 = 6 \\ 4 + \square = 9 \\ \square + 1 = 5 \\ \square + 2 = 6 \\ \square + 2 = 8 \\ 3 + \square = 4 \\ \square + 3 = 8 \\ 6 + \square = 7 \\ \square + 5 = 9 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ \square + 5 = 7 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

72/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 6 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 5 + \square = 9 \\ \square + 6 = 7 \\ 3 + \square = 6 \\ \square + 1 = 5 \\ 7 + \square = 8 \\ 4 + \square = 8 \\ \square + 2 = 5 \\ 5 + \square = 6 \\ \square + 5 = 6 \\ \square + 1 = 3 \\ \square + 2 = 4 \\ 3 + \square = 7 \\ 6 + \square = 8 \\ \square + 1 = 3 \\ \square + 3 = 7 \\ 6 + \square = 8 \\ 3 + \square = 8 \\ \square + 3 = 5 \\ \square + 1 = 6 \\ \square + 2 = 5 \\ \square + 1 = 2 \end{array}$$

$$\begin{array}{r} 1 + \square = 3 \\ \square + 1 = 9 \\ 3 + \square = 8 \\ 1 + \square = 7 \\ \square + 2 = 4 \\ 1 + \square = 2 \\ \square + 4 = 9 \\ 1 + \square = 2 \\ 2 + \square = 4 \\ \square + 2 = 6 \\ \square + 1 = 9 \\ 1 + \square = 8 \\ 1 + \square = 8 \\ \square + 5 = 9 \\ \square + 5 = 7 \\ 3 + \square = 6 \\ 1 + \square = 9 \\ 8 + \square = 9 \\ 2 + \square = 8 \\ 6 + \square = 7 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 4 = 9 \\ 6 + \square = 9 \\ \square + 8 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

73/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	2	=	5
	+	1	=	7
	+	2	=	6
	+	1	=	5
	+	3	=	9
	+	2	=	4
	+	1	=	8
	+	4	=	9
6	+		=	9
4	+		=	8
4	+		=	5
1	+		=	3
	+	2	=	8
	+	2	=	3
7	+		=	8
8	+		=	9
4	+		=	9
1	+		=	2
	+	1	=	9
	+	2	=	5
	+	1	=	2
	+	3	=	7
7	+		=	8
	+	1	=	9
	+	3	=	6

	+	1	=	9
8	+		=	9
6	+		=	7
1	+		=	3
	+	1	=	8
6	+		=	7
3	+		=	5
1	+		=	2
	+	2	=	8
4	+		=	5
7	+		=	9
	+	1	=	8
8	+		=	9
7	+		=	9
	+	2	=	9
4	+		=	5
	+	5	=	6
	+	1	=	9
	+	5	=	6
2	+		=	3
4	+		=	8
	+	3	=	5
	+	7	=	9
1	+		=	3
	+	2	=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

74/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$\square + 7 = 9$$

$$3 + \square = 4$$

$$4 + \square = 9$$

$$\square + 2 = 5$$

$$\square + 4 = 7$$

$$1 + \square = 2$$

$$\square + 1 = 3$$

$$\square + 1 = 9$$

$$2 + \square = 6$$

$$\square + 4 = 7$$

$$8 + \square = 9$$

$$\square + 2 = 4$$

$$2 + \square = 3$$

$$\square + 1 = 4$$

$$\square + 1 = 4$$

$$3 + \square = 4$$

$$1 + \square = 3$$

$$\square + 3 = 8$$

$$6 + \square = 7$$

$$4 + \square = 6$$

$$\square + 1 = 9$$

$$4 + \square = 5$$

$$7 + \square = 9$$

$$\square + 6 = 9$$

$$\square + 1 = 8$$

$$\square + 3 = 6$$

$$\square + 2 = 7$$

$$1 + \square = 9$$

$$\square + 1 = 4$$

$$\square + 2 = 4$$

$$\square + 1 = 9$$

$$8 + \square = 9$$

$$7 + \square = 9$$

$$6 + \square = 9$$

$$\square + 5 = 7$$

$$2 + \square = 9$$

$$1 + \square = 7$$

$$\square + 5 = 7$$

$$2 + \square = 6$$

$$1 + \square = 3$$

$$2 + \square = 3$$

$$6 + \square = 9$$

$$\square + 1 = 6$$

$$3 + \square = 4$$

$$\square + 2 = 3$$

$$\square + 4 = 6$$

$$3 + \square = 9$$

$$4 + \square = 9$$

$$\square + 4 = 6$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

75/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 5 \\ \square + 2 = 5 \\ 5 + \square = 7 \\ 8 + \square = 9 \\ 3 + \square = 5 \\ 8 + \square = 9 \\ 2 + \square = 3 \\ \square + 3 = 7 \\ \square + 1 = 8 \\ 5 + \square = 7 \\ \square + 2 = 5 \\ 2 + \square = 3 \\ \square + 2 = 9 \\ \square + 2 = 4 \\ \square + 3 = 5 \\ \square + 3 = 5 \\ \square + 1 = 5 \\ 2 + \square = 8 \\ \square + 1 = 9 \\ \square + 1 = 2 \\ \square + 3 = 5 \\ 4 + \square = 9 \\ 3 + \square = 4 \\ \square + 3 = 7 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} 7 + \square = 8 \\ 3 + \square = 9 \\ 3 + \square = 4 \\ 4 + \square = 9 \\ \square + 1 = 3 \\ 2 + \square = 6 \\ \square + 2 = 5 \\ 5 + \square = 6 \\ \square + 1 = 3 \\ 8 + \square = 9 \\ 4 + \square = 9 \\ 8 + \square = 9 \\ 1 + \square = 2 \\ 1 + \square = 9 \\ \square + 3 = 5 \\ \square + 1 = 4 \\ \square + 1 = 3 \\ 1 + \square = 8 \\ \square + 1 = 9 \\ 3 + \square = 8 \\ 8 + \square = 9 \\ 6 + \square = 7 \\ 5 + \square = 8 \\ 7 + \square = 9 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

76/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	9
	+	1	=	9
	+	2	=	7
	+	1	=	9
	+	1	=	7
4	+		=	6
6	+		=	9
1	+		=	3
	+	2	=	6
3	+		=	6
	+	2	=	5
	+	3	=	4
	+	1	=	7
	+	4	=	9
	+	2	=	3
8	+		=	9
	+	1	=	5
1	+		=	9
6	+		=	7
2	+		=	5
	+	7	=	8
	+	1	=	8
	+	6	=	8
8	+		=	9
4	+		=	9

7	+		=	9
	+	1	=	4
	+	3	=	5
	+	3	=	6
	+	2	=	4
	+	1	=	9
	+	2	=	5
8	+		=	9
	+	2	=	4
5	+		=	8
	+	4	=	8
	+	3	=	4
1	+		=	9
5	+		=	8
1	+		=	6
8	+		=	9
	+	2	=	4
1	+		=	2
	+	2	=	7
3	+		=	6
	+	4	=	7
8	+		=	9
3	+		=	9
	+	4	=	8
	+	2	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

77/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 7 \\
 5 + \square = 6 \\
 \square + 1 = 3 \\
 3 + \square = 7 \\
 5 + \square = 8 \\
 2 + \square = 3 \\
 3 + \square = 4 \\
 3 + \square = 9 \\
 \square + 3 = 6 \\
 1 + \square = 3 \\
 8 + \square = 9 \\
 \square + 1 = 7 \\
 \square + 6 = 9 \\
 \square + 1 = 5 \\
 \square + 1 = 9 \\
 5 + \square = 9 \\
 8 + \square = 9 \\
 3 + \square = 5 \\
 \square + 2 = 6 \\
 \square + 5 = 9 \\
 2 + \square = 6 \\
 2 + \square = 3 \\
 4 + \square = 8 \\
 1 + \square = 3 \\
 1 + \square = 2
 \end{array}$$

$$\begin{array}{r}
 1 + \square = 8 \\
 8 + \square = 9 \\
 \square + 2 = 4 \\
 2 + \square = 3 \\
 5 + \square = 9 \\
 \square + 1 = 4 \\
 1 + \square = 4 \\
 \square + 1 = 9 \\
 \square + 1 = 6 \\
 \square + 1 = 3 \\
 2 + \square = 9 \\
 \square + 5 = 9 \\
 8 + \square = 9 \\
 3 + \square = 4 \\
 \square + 7 = 8 \\
 \square + 1 = 6 \\
 2 + \square = 7 \\
 \square + 3 = 5 \\
 \square + 2 = 3 \\
 2 + \square = 7 \\
 5 + \square = 8 \\
 \square + 4 = 9 \\
 6 + \square = 8 \\
 3 + \square = 8 \\
 \square + 4 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

78/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$2 + \square = 5$$

$$6 + \square = 9$$

$$\square + 3 = 8$$

$$3 + \square = 8$$

$$\square + 3 = 5$$

$$7 + \square = 8$$

$$\square + 2 = 5$$

$$1 + \square = 4$$

$$2 + \square = 3$$

$$\square + 3 = 6$$

$$3 + \square = 5$$

$$3 + \square = 6$$

$$\square + 3 = 5$$

$$\square + 2 = 9$$

$$\square + 4 = 7$$

$$\square + 1 = 2$$

$$8 + \square = 9$$

$$\square + 5 = 9$$

$$\square + 1 = 9$$

$$\square + 1 = 4$$

$$\square + 1 = 7$$

$$2 + \square = 4$$

$$4 + \square = 5$$

$$\square + 1 = 3$$

$$3 + \square = 6$$

$$\square + 1 = 9$$

$$\square + 3 = 4$$

$$\square + 1 = 3$$

$$7 + \square = 9$$

$$2 + \square = 5$$

$$\square + 3 = 9$$

$$\square + 1 = 2$$

$$\square + 3 = 4$$

$$\square + 3 = 7$$

$$\square + 1 = 9$$

$$\square + 1 = 9$$

$$1 + \square = 2$$

$$3 + \square = 8$$

$$4 + \square = 6$$

$$\square + 5 = 6$$

$$\square + 1 = 9$$

$$1 + \square = 3$$

$$\square + 2 = 9$$

$$\square + 3 = 8$$

$$7 + \square = 9$$

$$3 + \square = 4$$

$$7 + \square = 8$$

$$6 + \square = 8$$

$$8 + \square = 9$$

$$2 + \square = 7$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

79/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 7 \\ \square + 3 = 4 \\ \square + 1 = 9 \\ \square + 2 = 6 \\ \square + 1 = 2 \\ \square + 5 = 9 \\ 1 + \square = 9 \\ \square + 2 = 3 \\ 3 + \square = 6 \\ 3 + \square = 9 \\ 2 + \square = 5 \\ 4 + \square = 9 \\ \square + 3 = 5 \\ \square + 6 = 7 \\ \square + 3 = 4 \\ 3 + \square = 5 \\ \square + 2 = 7 \\ \square + 6 = 9 \\ \square + 3 = 4 \\ \square + 1 = 2 \\ 6 + \square = 9 \\ 8 + \square = 9 \\ 6 + \square = 8 \\ 7 + \square = 8 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} 2 + \square = 9 \\ \square + 5 = 8 \\ \square + 3 = 6 \\ 3 + \square = 5 \\ 4 + \square = 6 \\ \square + 3 = 8 \\ 7 + \square = 8 \\ 1 + \square = 9 \\ 8 + \square = 9 \\ \square + 5 = 9 \\ \square + 7 = 9 \\ 7 + \square = 9 \\ \square + 1 = 7 \\ 8 + \square = 9 \\ 1 + \square = 9 \\ \square + 2 = 7 \\ \square + 3 = 6 \\ 5 + \square = 8 \\ \square + 3 = 6 \\ 2 + \square = 5 \\ \square + 2 = 8 \\ \square + 1 = 5 \\ \square + 1 = 3 \\ 1 + \square = 3 \\ \square + 5 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

80/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 8 + \square = 9 \\ 3 + \square = 6 \\ 7 + \square = 8 \\ 7 + \square = 8 \\ 5 + \square = 9 \\ \square + 2 = 6 \\ 8 + \square = 9 \\ 6 + \square = 7 \\ 2 + \square = 7 \\ 2 + \square = 3 \\ 5 + \square = 9 \\ \square + 3 = 9 \\ \square + 1 = 8 \\ 8 + \square = 9 \\ 5 + \square = 7 \\ 2 + \square = 4 \\ \square + 2 = 7 \\ 5 + \square = 7 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ 4 + \square = 8 \\ 2 + \square = 4 \\ 6 + \square = 7 \\ 1 + \square = 8 \\ 1 + \square = 6 \end{array}$$

$$\begin{array}{r} \square + 4 = 6 \\ \square + 1 = 5 \\ 4 + \square = 5 \\ 2 + \square = 4 \\ 4 + \square = 7 \\ 1 + \square = 4 \\ 1 + \square = 2 \\ 4 + \square = 9 \\ \square + 2 = 3 \\ 2 + \square = 5 \\ 4 + \square = 6 \\ 8 + \square = 9 \\ 3 + \square = 5 \\ \square + 1 = 8 \\ 4 + \square = 9 \\ \square + 2 = 7 \\ \square + 3 = 4 \\ 7 + \square = 9 \\ \square + 5 = 6 \\ 4 + \square = 6 \\ \square + 2 = 5 \\ 8 + \square = 9 \\ \square + 2 = 4 \\ 8 + \square = 9 \\ 3 + \square = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

81/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 3 \\ \square + 2 = 3 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ \square + 2 = 5 \\ \square + 2 = 3 \\ \square + 3 = 7 \\ \square + 1 = 7 \\ 5 + \square = 7 \\ 5 + \square = 8 \\ 2 + \square = 4 \\ \square + 1 = 4 \\ \square + 1 = 3 \\ 5 + \square = 8 \\ 7 + \square = 8 \\ \square + 2 = 8 \\ \square + 4 = 8 \\ \square + 1 = 2 \\ 6 + \square = 9 \\ \square + 4 = 9 \\ 4 + \square = 9 \\ 2 + \square = 6 \\ 8 + \square = 9 \\ 1 + \square = 4 \\ \square + 4 = 8 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ 8 + \square = 9 \\ 7 + \square = 9 \\ 2 + \square = 5 \\ \square + 1 = 2 \\ 2 + \square = 4 \\ \square + 1 = 4 \\ \square + 1 = 8 \\ 7 + \square = 8 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ \square + 1 = 7 \\ 1 + \square = 2 \\ \square + 1 = 8 \\ \square + 3 = 5 \\ 6 + \square = 8 \\ \square + 4 = 7 \\ 3 + \square = 6 \\ 7 + \square = 8 \\ \square + 1 = 2 \\ \square + 1 = 7 \\ 3 + \square = 8 \\ 7 + \square = 9 \\ 8 + \square = 9 \\ \square + 2 = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

82/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	5	=	7
	+	2	=	7
	+	1	=	5
	+	2	=	9
1	+		=	4
2	+		=	4
	+	3	=	4
1	+		=	5
	+	5	=	8
1	+		=	8
3	+		=	7
5	+		=	8
	+	5	=	6
	+	4	=	8
4	+		=	5
1	+		=	3
7	+		=	8
	+	2	=	5
	+	5	=	9
	+	4	=	5
	+	7	=	9
	+	3	=	7
	+	8	=	9
4	+		=	7
	+	1	=	2

	+	2	=	3
	+	1	=	5
	+	2	=	3
1	+		=	6
	+	2	=	9
3	+		=	4
	+	1	=	3
	+	3	=	9
	+	2	=	8
5	+		=	7
	+	1	=	8
3	+		=	7
2	+		=	9
	+	3	=	6
	+	3	=	9
	+	1	=	4
	+	1	=	6
6	+		=	7
	+	1	=	2
	+	4	=	9
	+	2	=	9
	+	4	=	7
	+	2	=	9
	+	7	=	8
1	+		=	4

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

83/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	2	=	8
	+	1	=	8
	+	3	=	5
	+	1	=	5
	+	7	=	9
	+	1	=	9
4	+		=	5
8	+		=	9
	+	7	=	9
5	+		=	9
	+	2	=	8
8	+		=	9
	+	5	=	6
2	+		=	9
6	+		=	9
3	+		=	5
3	+		=	6
	+	2	=	5
7	+		=	9
3	+		=	5
7	+		=	8
3	+		=	9
8	+		=	9
1	+		=	4
1	+		=	2

	+	2	=	9
1	+		=	2
	+	4	=	9
2	+		=	8
	+	4	=	6
2	+		=	3
3	+		=	4
1	+		=	6
3	+		=	4
5	+		=	9
1	+		=	3
3	+		=	8
	+	6	=	9
	+	1	=	9
	+	5	=	8
	+	5	=	7
1	+		=	2
3	+		=	6
	+	5	=	8
1	+		=	2
	+	6	=	7
2	+		=	8
	+	1	=	6
	+	6	=	7
2	+		=	4

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

84/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 7 + \square = 8 \\
 2 + \square = 4 \\
 \square + 2 = 6 \\
 1 + \square = 2 \\
 1 + \square = 8 \\
 \square + 1 = 4 \\
 \square + 1 = 9 \\
 \square + 3 = 8 \\
 \square + 1 = 9 \\
 3 + \square = 4 \\
 2 + \square = 5 \\
 3 + \square = 4 \\
 4 + \square = 6 \\
 \square + 3 = 7 \\
 1 + \square = 3 \\
 \square + 2 = 5 \\
 1 + \square = 3 \\
 8 + \square = 9 \\
 \square + 1 = 7 \\
 6 + \square = 7 \\
 \square + 3 = 4 \\
 \square + 1 = 8 \\
 7 + \square = 8 \\
 5 + \square = 6 \\
 \square + 2 = 5
 \end{array}$$

$$\begin{array}{r}
 5 + \square = 9 \\
 5 + \square = 7 \\
 7 + \square = 8 \\
 3 + \square = 8 \\
 1 + \square = 4 \\
 8 + \square = 9 \\
 8 + \square = 9 \\
 7 + \square = 8 \\
 \square + 5 = 6 \\
 2 + \square = 7 \\
 8 + \square = 9 \\
 \square + 1 = 4 \\
 \square + 4 = 9 \\
 2 + \square = 7 \\
 5 + \square = 8 \\
 1 + \square = 2 \\
 \square + 4 = 7 \\
 2 + \square = 5 \\
 7 + \square = 8 \\
 3 + \square = 4 \\
 7 + \square = 9 \\
 \square + 4 = 7 \\
 7 + \square = 8 \\
 8 + \square = 9 \\
 \square + 1 = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

85/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 8 \\ 8 + \square = 9 \\ \square + 2 = 7 \\ 1 + \square = 9 \\ 2 + \square = 3 \\ \square + 1 = 8 \\ \square + 1 = 5 \\ \square + 5 = 9 \\ \square + 4 = 7 \\ \square + 2 = 9 \\ \square + 3 = 5 \\ \square + 3 = 9 \\ \square + 4 = 9 \\ \square + 7 = 8 \\ 3 + \square = 6 \\ \square + 2 = 4 \\ \square + 1 = 6 \\ 2 + \square = 7 \\ 7 + \square = 8 \\ 1 + \square = 9 \\ \square + 8 = 9 \\ \square + 5 = 8 \\ 6 + \square = 7 \\ \square + 4 = 9 \\ \square + 6 = 9 \end{array}$$

$$\begin{array}{r} 8 + \square = 9 \\ \square + 1 = 4 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ 5 + \square = 9 \\ 7 + \square = 9 \\ 7 + \square = 8 \\ \square + 3 = 4 \\ \square + 7 = 9 \\ 2 + \square = 6 \\ \square + 2 = 5 \\ 4 + \square = 5 \\ 2 + \square = 5 \\ \square + 2 = 9 \\ 1 + \square = 4 \\ \square + 5 = 8 \\ 1 + \square = 8 \\ \square + 8 = 9 \\ \square + 4 = 8 \\ \square + 3 = 4 \\ \square + 3 = 7 \\ 1 + \square = 3 \\ \square + 2 = 7 \\ \square + 3 = 6 \\ \square + 3 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

86/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 3 \\ 6 + \square = 8 \\ \square + 1 = 3 \\ 7 + \square = 9 \\ \square + 2 = 3 \\ \square + 1 = 3 \\ 8 + \square = 9 \\ 3 + \square = 8 \\ 3 + \square = 5 \\ 1 + \square = 3 \\ \square + 3 = 8 \\ \square + 6 = 7 \\ \square + 3 = 7 \\ \square + 1 = 9 \\ \square + 4 = 5 \\ 2 + \square = 5 \\ 1 + \square = 3 \\ 8 + \square = 9 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ 7 + \square = 9 \\ 3 + \square = 4 \\ 1 + \square = 5 \\ \square + 1 = 2 \\ \square + 1 = 8 \end{array}$$

$$\begin{array}{r} 8 + \square = 9 \\ 1 + \square = 2 \\ \square + 1 = 3 \\ 3 + \square = 7 \\ 7 + \square = 9 \\ \square + 1 = 4 \\ 3 + \square = 9 \\ \square + 3 = 8 \\ 4 + \square = 6 \\ 1 + \square = 2 \\ 3 + \square = 7 \\ \square + 3 = 4 \\ 5 + \square = 7 \\ 8 + \square = 9 \\ 2 + \square = 5 \\ 2 + \square = 3 \\ \square + 2 = 5 \\ 2 + \square = 9 \\ 2 + \square = 9 \\ \square + 5 = 8 \\ \square + 6 = 8 \\ 5 + \square = 9 \\ 6 + \square = 8 \\ \square + 3 = 4 \\ 5 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

87/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 6 = 9 \\ 2 + \square = 8 \\ \square + 3 = 5 \\ \square + 7 = 8 \\ 8 + \square = 9 \\ \square + 4 = 6 \\ \square + 3 = 5 \\ \square + 2 = 4 \\ 1 + \square = 9 \\ \square + 3 = 7 \\ \square + 3 = 8 \\ 6 + \square = 9 \\ 1 + \square = 4 \\ 1 + \square = 3 \\ \square + 2 = 4 \\ 3 + \square = 5 \\ \square + 4 = 7 \\ 4 + \square = 8 \\ \square + 1 = 2 \\ \square + 2 = 4 \\ 8 + \square = 9 \\ 4 + \square = 9 \\ \square + 3 = 6 \\ \square + 2 = 3 \\ 4 + \square = 5 \end{array}$$

$$\begin{array}{r} \square + 3 = 8 \\ 3 + \square = 5 \\ \square + 1 = 6 \\ 3 + \square = 4 \\ 1 + \square = 2 \\ 5 + \square = 6 \\ \square + 2 = 5 \\ 4 + \square = 7 \\ 1 + \square = 9 \\ \square + 3 = 4 \\ 1 + \square = 3 \\ 1 + \square = 4 \\ 7 + \square = 8 \\ 2 + \square = 9 \\ \square + 1 = 2 \\ 1 + \square = 7 \\ \square + 2 = 9 \\ \square + 1 = 5 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ \square + 8 = 9 \\ 5 + \square = 9 \\ \square + 8 = 9 \\ \square + 4 = 7 \\ \square + 3 = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

88/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 7 + \square = 9 \\
 1 + \square = 2 \\
 3 + \square = 5 \\
 2 + \square = 3 \\
 8 + \square = 9 \\
 \square + 1 = 8 \\
 7 + \square = 9 \\
 3 + \square = 6 \\
 \square + 1 = 9 \\
 \square + 6 = 9 \\
 3 + \square = 5 \\
 2 + \square = 4 \\
 \square + 2 = 8 \\
 7 + \square = 9 \\
 3 + \square = 4 \\
 \square + 2 = 9 \\
 3 + \square = 6 \\
 2 + \square = 5 \\
 6 + \square = 7 \\
 \square + 6 = 7 \\
 \square + 6 = 8 \\
 3 + \square = 6 \\
 8 + \square = 9 \\
 2 + \square = 5 \\
 8 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 1 + \square = 2 \\
 5 + \square = 6 \\
 3 + \square = 7 \\
 \square + 1 = 2 \\
 7 + \square = 9 \\
 3 + \square = 6 \\
 3 + \square = 6 \\
 2 + \square = 7 \\
 \square + 1 = 9 \\
 \square + 2 = 9 \\
 \square + 3 = 8 \\
 \square + 2 = 6 \\
 \square + 4 = 6 \\
 \square + 2 = 3 \\
 1 + \square = 2 \\
 \square + 1 = 4 \\
 2 + \square = 6 \\
 \square + 1 = 5 \\
 8 + \square = 9 \\
 \square + 3 = 9 \\
 8 + \square = 9 \\
 2 + \square = 3 \\
 \square + 1 = 3 \\
 2 + \square = 6 \\
 3 + \square = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

89/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 7 \\ 6 + \square = 9 \\ 1 + \square = 4 \\ 1 + \square = 3 \\ \square + 6 = 7 \\ \square + 2 = 9 \\ 3 + \square = 4 \\ \square + 2 = 3 \\ \square + 3 = 9 \\ 5 + \square = 9 \\ 5 + \square = 8 \\ 2 + \square = 8 \\ \square + 1 = 3 \\ \square + 1 = 7 \\ 3 + \square = 7 \\ 3 + \square = 9 \\ 3 + \square = 4 \\ \square + 6 = 8 \\ 5 + \square = 7 \\ \square + 6 = 7 \\ \square + 6 = 7 \\ \square + 1 = 8 \\ 3 + \square = 6 \\ 6 + \square = 7 \\ \square + 6 = 8 \end{array}$$

$$\begin{array}{r} \square + 3 = 5 \\ 2 + \square = 7 \\ 1 + \square = 4 \\ 1 + \square = 3 \\ \square + 2 = 9 \\ 7 + \square = 8 \\ \square + 1 = 8 \\ \square + 3 = 6 \\ 4 + \square = 8 \\ \square + 2 = 7 \\ 3 + \square = 5 \\ \square + 1 = 3 \\ \square + 1 = 3 \\ \square + 2 = 9 \\ 1 + \square = 4 \\ \square + 2 = 5 \\ \square + 1 = 8 \\ \square + 2 = 9 \\ \square + 8 = 9 \\ \square + 7 = 8 \\ \square + 3 = 6 \\ 8 + \square = 9 \\ \square + 7 = 8 \\ 5 + \square = 6 \\ 6 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

90/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 5 \\ 1 + \square = 3 \\ \square + 4 = 9 \\ 3 + \square = 6 \\ \square + 1 = 7 \\ 2 + \square = 5 \\ \square + 1 = 7 \\ \square + 1 = 6 \\ \square + 2 = 6 \\ \square + 6 = 9 \\ \square + 1 = 9 \\ \square + 5 = 6 \\ 1 + \square = 3 \\ \square + 2 = 8 \\ \square + 2 = 8 \\ \square + 6 = 7 \\ \square + 2 = 3 \\ 3 + \square = 6 \\ 1 + \square = 8 \\ 3 + \square = 8 \\ \square + 1 = 8 \\ 2 + \square = 4 \\ 6 + \square = 7 \\ 6 + \square = 8 \\ 2 + \square = 5 \end{array}$$

$$\begin{array}{r} 8 + \square = 9 \\ \square + 5 = 8 \\ 2 + \square = 6 \\ \square + 1 = 3 \\ \square + 5 = 9 \\ 7 + \square = 8 \\ \square + 2 = 8 \\ \square + 1 = 3 \\ 1 + \square = 5 \\ \square + 3 = 5 \\ 3 + \square = 5 \\ \square + 1 = 4 \\ 7 + \square = 9 \\ 4 + \square = 8 \\ \square + 3 = 6 \\ \square + 8 = 9 \\ \square + 3 = 4 \\ 7 + \square = 8 \\ 3 + \square = 7 \\ 1 + \square = 2 \\ \square + 3 = 9 \\ \square + 1 = 3 \\ \square + 2 = 4 \\ \square + 1 = 9 \\ \square + 3 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

91/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 5 \\ \square + 2 = 4 \\ 3 + \square = 5 \\ \square + 3 = 5 \\ 1 + \square = 2 \\ \square + 2 = 8 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ \square + 2 = 7 \\ 7 + \square = 8 \\ \square + 1 = 3 \\ 1 + \square = 8 \\ 3 + \square = 7 \\ \square + 1 = 8 \\ \square + 1 = 5 \\ 5 + \square = 6 \\ 5 + \square = 8 \\ \square + 3 = 4 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ 3 + \square = 6 \\ \square + 2 = 9 \\ \square + 1 = 8 \\ 1 + \square = 4 \\ \square + 5 = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 9 \\ \square + 4 = 5 \\ 7 + \square = 8 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ 2 + \square = 6 \\ \square + 4 = 7 \\ 3 + \square = 9 \\ 8 + \square = 9 \\ 3 + \square = 7 \\ 2 + \square = 3 \\ \square + 3 = 4 \\ \square + 5 = 6 \\ 5 + \square = 9 \\ 3 + \square = 5 \\ \square + 1 = 8 \\ 4 + \square = 5 \\ 2 + \square = 3 \\ \square + 7 = 9 \\ \square + 1 = 3 \\ 3 + \square = 6 \\ \square + 2 = 8 \\ \square + 3 = 6 \\ \square + 3 = 6 \\ \square + 1 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

92/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 5 \\ \square + 3 = 8 \\ 8 + \square = 9 \\ \square + 2 = 8 \\ 6 + \square = 8 \\ 7 + \square = 8 \\ \square + 3 = 5 \\ \square + 2 = 9 \\ 5 + \square = 7 \\ \square + 3 = 5 \\ \square + 2 = 5 \\ 5 + \square = 6 \\ 5 + \square = 7 \\ \square + 2 = 3 \\ 3 + \square = 9 \\ \square + 5 = 6 \\ \square + 1 = 9 \\ 1 + \square = 2 \\ 4 + \square = 6 \\ \square + 1 = 8 \\ \square + 2 = 5 \\ \square + 1 = 6 \\ \square + 3 = 5 \\ 2 + \square = 4 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} 5 + \square = 9 \\ 1 + \square = 2 \\ 7 + \square = 9 \\ \square + 3 = 6 \\ \square + 6 = 7 \\ 5 + \square = 9 \\ \square + 2 = 3 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ \square + 1 = 7 \\ 3 + \square = 5 \\ 2 + \square = 8 \\ \square + 3 = 8 \\ \square + 3 = 5 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ 5 + \square = 6 \\ 5 + \square = 8 \\ 3 + \square = 9 \\ 1 + \square = 3 \\ 4 + \square = 9 \\ \square + 7 = 8 \\ \square + 5 = 8 \\ 2 + \square = 4 \\ \square + 6 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

93/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$5 + \square = 7$$

$$4 + \square = 9$$

$$\square + 2 = 9$$

$$3 + \square = 9$$

$$\square + 7 = 9$$

$$7 + \square = 8$$

$$\square + 3 = 8$$

$$\square + 1 = 8$$

$$2 + \square = 7$$

$$7 + \square = 9$$

$$\square + 1 = 4$$

$$6 + \square = 9$$

$$\square + 2 = 5$$

$$\square + 2 = 5$$

$$3 + \square = 9$$

$$\square + 3 = 6$$

$$6 + \square = 8$$

$$\square + 3 = 6$$

$$\square + 2 = 9$$

$$3 + \square = 9$$

$$6 + \square = 9$$

$$\square + 1 = 7$$

$$\square + 5 = 8$$

$$2 + \square = 8$$

$$7 + \square = 9$$

$$5 + \square = 8$$

$$\square + 1 = 5$$

$$\square + 6 = 8$$

$$2 + \square = 8$$

$$\square + 3 = 6$$

$$\square + 1 = 9$$

$$5 + \square = 8$$

$$6 + \square = 9$$

$$\square + 1 = 9$$

$$2 + \square = 4$$

$$\square + 1 = 8$$

$$\square + 3 = 6$$

$$\square + 4 = 5$$

$$7 + \square = 8$$

$$\square + 4 = 8$$

$$\square + 4 = 9$$

$$2 + \square = 7$$

$$\square + 1 = 8$$

$$\square + 1 = 8$$

$$2 + \square = 6$$

$$\square + 3 = 9$$

$$\square + 7 = 9$$

$$6 + \square = 9$$

$$\square + 2 = 9$$

$$8 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

94/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$6 + \square = 9$$

$$\square + 1 = 9$$

$$2 + \square = 3$$

$$\square + 2 = 9$$

$$\square + 1 = 6$$

$$\square + 1 = 6$$

$$\square + 7 = 8$$

$$1 + \square = 8$$

$$1 + \square = 9$$

$$2 + \square = 5$$

$$2 + \square = 6$$

$$6 + \square = 7$$

$$\square + 4 = 9$$

$$\square + 7 = 8$$

$$\square + 2 = 4$$

$$3 + \square = 6$$

$$\square + 4 = 9$$

$$5 + \square = 8$$

$$2 + \square = 4$$

$$4 + \square = 8$$

$$5 + \square = 9$$

$$1 + \square = 4$$

$$6 + \square = 8$$

$$4 + \square = 7$$

$$\square + 2 = 6$$

$$2 + \square = 4$$

$$\square + 3 = 9$$

$$\square + 6 = 9$$

$$7 + \square = 9$$

$$6 + \square = 8$$

$$\square + 1 = 8$$

$$\square + 2 = 5$$

$$\square + 2 = 5$$

$$\square + 1 = 9$$

$$4 + \square = 7$$

$$7 + \square = 9$$

$$3 + \square = 6$$

$$7 + \square = 8$$

$$\square + 2 = 9$$

$$2 + \square = 5$$

$$\square + 3 = 6$$

$$3 + \square = 6$$

$$3 + \square = 9$$

$$\square + 3 = 7$$

$$4 + \square = 6$$

$$4 + \square = 5$$

$$8 + \square = 9$$

$$\square + 2 = 5$$

$$\square + 4 = 7$$

$$2 + \square = 6$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

95/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 7 \\
 2 + \square = 9 \\
 2 + \square = 9 \\
 1 + \square = 6 \\
 \square + 2 = 9 \\
 \square + 1 = 5 \\
 2 + \square = 5 \\
 \square + 3 = 4 \\
 \square + 1 = 9 \\
 1 + \square = 6 \\
 \square + 2 = 8 \\
 \square + 5 = 7 \\
 \square + 1 = 4 \\
 \square + 4 = 7 \\
 2 + \square = 5 \\
 \square + 4 = 8 \\
 \square + 1 = 2 \\
 4 + \square = 7 \\
 6 + \square = 7 \\
 2 + \square = 3 \\
 \square + 3 = 9 \\
 5 + \square = 8 \\
 1 + \square = 6 \\
 \square + 5 = 9 \\
 \square + 3 = 4
 \end{array}$$

$$\begin{array}{r}
 \square + 3 = 6 \\
 1 + \square = 2 \\
 \square + 2 = 8 \\
 1 + \square = 2 \\
 3 + \square = 5 \\
 7 + \square = 8 \\
 \square + 2 = 4 \\
 \square + 1 = 7 \\
 6 + \square = 8 \\
 5 + \square = 8 \\
 2 + \square = 4 \\
 8 + \square = 9 \\
 \square + 1 = 8 \\
 \square + 8 = 9 \\
 2 + \square = 5 \\
 8 + \square = 9 \\
 \square + 6 = 9 \\
 \square + 3 = 9 \\
 \square + 2 = 4 \\
 \square + 1 = 8 \\
 1 + \square = 4 \\
 5 + \square = 6 \\
 7 + \square = 8 \\
 \square + 2 = 5 \\
 3 + \square = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

96/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$7 + \square = 9$$

$$\square + 1 = 9$$

$$\square + 3 = 6$$

$$7 + \square = 9$$

$$4 + \square = 6$$

$$8 + \square = 9$$

$$6 + \square = 8$$

$$\square + 5 = 8$$

$$\square + 3 = 9$$

$$6 + \square = 7$$

$$8 + \square = 9$$

$$3 + \square = 7$$

$$4 + \square = 7$$

$$\square + 6 = 9$$

$$\square + 2 = 8$$

$$\square + 7 = 9$$

$$\square + 3 = 6$$

$$1 + \square = 4$$

$$\square + 3 = 6$$

$$4 + \square = 6$$

$$2 + \square = 3$$

$$3 + \square = 4$$

$$\square + 1 = 2$$

$$6 + \square = 9$$

$$\square + 1 = 9$$

$$8 + \square = 9$$

$$\square + 3 = 6$$

$$\square + 1 = 3$$

$$\square + 4 = 8$$

$$\square + 6 = 7$$

$$2 + \square = 5$$

$$7 + \square = 9$$

$$\square + 1 = 9$$

$$\square + 1 = 7$$

$$\square + 1 = 3$$

$$3 + \square = 9$$

$$\square + 1 = 3$$

$$4 + \square = 8$$

$$\square + 1 = 9$$

$$\square + 6 = 9$$

$$2 + \square = 3$$

$$\square + 3 = 5$$

$$\square + 3 = 5$$

$$4 + \square = 6$$

$$3 + \square = 4$$

$$8 + \square = 9$$

$$\square + 2 = 9$$

$$\square + 3 = 9$$

$$7 + \square = 8$$

$$\square + 2 = 3$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

97/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	4	=	9
	+	1	=	9
7	+		=	9
7	+		=	9
	+	3	=	8
4	+		=	6
8	+		=	9
	+	5	=	7
7	+		=	8
1	+		=	9
	+	4	=	9
	+	2	=	3
1	+		=	3
1	+		=	8
	+	1	=	3
	+	2	=	6
	+	3	=	9
	+	2	=	8
8	+		=	9
	+	1	=	3
	+	3	=	5
	+	2	=	8
	+	4	=	5
	+	2	=	8
	+	2	=	6

5	+		=	7
2	+		=	7
	+	1	=	7
	+	4	=	7
1	+		=	4
3	+		=	7
	+	1	=	9
	+	2	=	5
5	+		=	9
	+	3	=	5
	+	2	=	7
4	+		=	9
	+	4	=	6
	+	1	=	8
4	+		=	5
1	+		=	7
2	+		=	4
4	+		=	6
7	+		=	8
8	+		=	9
	+	2	=	9
	+	1	=	3
	+	3	=	6
4	+		=	8
	+	5	=	8

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

98/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 9 \\
 6 + \square = 8 \\
 \square + 2 = 9 \\
 \square + 6 = 9 \\
 \square + 1 = 7 \\
 \square + 1 = 9 \\
 \square + 2 = 4 \\
 6 + \square = 9 \\
 \square + 2 = 4 \\
 \square + 2 = 5 \\
 8 + \square = 9 \\
 1 + \square = 2 \\
 3 + \square = 7 \\
 3 + \square = 4 \\
 6 + \square = 9 \\
 4 + \square = 5 \\
 \square + 2 = 4 \\
 8 + \square = 9 \\
 7 + \square = 8 \\
 5 + \square = 6 \\
 1 + \square = 4 \\
 3 + \square = 9 \\
 \square + 1 = 5 \\
 \square + 1 = 8 \\
 \square + 3 = 6
 \end{array}$$

$$\begin{array}{r}
 1 + \square = 2 \\
 3 + \square = 8 \\
 \square + 7 = 9 \\
 7 + \square = 9 \\
 4 + \square = 7 \\
 3 + \square = 6 \\
 \square + 2 = 3 \\
 \square + 4 = 8 \\
 4 + \square = 5 \\
 \square + 6 = 8 \\
 \square + 1 = 2 \\
 \square + 5 = 8 \\
 2 + \square = 7 \\
 4 + \square = 5 \\
 6 + \square = 9 \\
 7 + \square = 8 \\
 6 + \square = 7 \\
 \square + 1 = 3 \\
 7 + \square = 9 \\
 \square + 6 = 8 \\
 \square + 4 = 5 \\
 \square + 8 = 9 \\
 8 + \square = 9 \\
 \square + 2 = 8 \\
 7 + \square = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

99/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 6 \\
 1 + \square = 7 \\
 8 + \square = 9 \\
 \square + 3 = 4 \\
 \square + 1 = 6 \\
 \square + 3 = 5 \\
 \square + 3 = 8 \\
 2 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 2 + \square = 4 \\
 8 + \square = 9 \\
 6 + \square = 7 \\
 2 + \square = 6 \\
 \square + 2 = 8 \\
 \square + 1 = 9 \\
 \square + 1 = 7 \\
 6 + \square = 7 \\
 2 + \square = 9 \\
 3 + \square = 5 \\
 \square + 3 = 5 \\
 \square + 4 = 9 \\
 \square + 2 = 8 \\
 \square + 1 = 3 \\
 8 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 2 + \square = 8 \\
 \square + 1 = 7 \\
 \square + 3 = 5 \\
 \square + 3 = 6 \\
 4 + \square = 6 \\
 1 + \square = 2 \\
 \square + 3 = 5 \\
 2 + \square = 3 \\
 4 + \square = 7 \\
 1 + \square = 5 \\
 7 + \square = 8 \\
 \square + 2 = 6 \\
 2 + \square = 5 \\
 \square + 2 = 5 \\
 8 + \square = 9 \\
 3 + \square = 5 \\
 \square + 3 = 5 \\
 \square + 1 = 7 \\
 \square + 4 = 7 \\
 2 + \square = 3 \\
 8 + \square = 9 \\
 3 + \square = 4 \\
 \square + 3 = 8 \\
 2 + \square = 6 \\
 \square + 3 = 4
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

100/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 7 + \square = 9 \\
 1 + \square = 4 \\
 3 + \square = 4 \\
 8 + \square = 9 \\
 \square + 3 = 6 \\
 1 + \square = 7 \\
 3 + \square = 9 \\
 \square + 2 = 9 \\
 \square + 8 = 9 \\
 2 + \square = 3 \\
 1 + \square = 9 \\
 3 + \square = 4 \\
 8 + \square = 9 \\
 \square + 5 = 9 \\
 6 + \square = 7 \\
 2 + \square = 5 \\
 \square + 1 = 3 \\
 \square + 3 = 4 \\
 \square + 1 = 5 \\
 3 + \square = 5 \\
 1 + \square = 4 \\
 2 + \square = 7 \\
 1 + \square = 5 \\
 \square + 1 = 3 \\
 3 + \square = 5
 \end{array}$$

$$\begin{array}{r}
 6 + \square = 7 \\
 8 + \square = 9 \\
 \square + 3 = 5 \\
 1 + \square = 3 \\
 \square + 1 = 9 \\
 8 + \square = 9 \\
 5 + \square = 8 \\
 3 + \square = 9 \\
 \square + 5 = 8 \\
 3 + \square = 5 \\
 2 + \square = 5 \\
 \square + 5 = 9 \\
 2 + \square = 3 \\
 3 + \square = 5 \\
 2 + \square = 4 \\
 \square + 8 = 9 \\
 \square + 1 = 8 \\
 5 + \square = 6 \\
 5 + \square = 6 \\
 \square + 2 = 5 \\
 \square + 2 = 6 \\
 \square + 3 = 6 \\
 \square + 1 = 2 \\
 \square + 4 = 8 \\
 4 + \square = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

101/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ 3 + \square = 7 \\ 1 + \square = 6 \\ \square + 5 = 8 \\ 1 + \square = 4 \\ 7 + \square = 8 \\ \square + 8 = 9 \\ 2 + \square = 5 \\ \square + 6 = 9 \\ 3 + \square = 9 \\ \square + 6 = 7 \\ 2 + \square = 5 \\ \square + 1 = 9 \\ \square + 8 = 9 \\ 4 + \square = 7 \\ 7 + \square = 9 \\ 1 + \square = 9 \\ 1 + \square = 3 \\ \square + 4 = 7 \\ 3 + \square = 8 \\ \square + 1 = 2 \\ 1 + \square = 2 \\ \square + 3 = 8 \end{array}$$

$$\begin{array}{r} \square + 1 = 4 \\ \square + 1 = 5 \\ \square + 2 = 5 \\ 7 + \square = 9 \\ \square + 1 = 2 \\ 2 + \square = 7 \\ \square + 2 = 5 \\ \square + 7 = 8 \\ 3 + \square = 6 \\ 1 + \square = 4 \\ \square + 1 = 3 \\ \square + 4 = 9 \\ 2 + \square = 8 \\ 4 + \square = 9 \\ 3 + \square = 9 \\ 7 + \square = 9 \\ \square + 1 = 4 \\ \square + 1 = 8 \\ 3 + \square = 7 \\ 2 + \square = 3 \\ 3 + \square = 5 \\ 5 + \square = 7 \\ 3 + \square = 9 \\ 4 + \square = 9 \\ \square + 3 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

102/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 7 \\
 5 + \square = 8 \\
 1 + \square = 6 \\
 3 + \square = 8 \\
 1 + \square = 5 \\
 2 + \square = 9 \\
 \square + 2 = 5 \\
 5 + \square = 8 \\
 \square + 2 = 4 \\
 1 + \square = 9 \\
 3 + \square = 6 \\
 3 + \square = 9 \\
 5 + \square = 8 \\
 1 + \square = 4 \\
 \square + 3 = 9 \\
 \square + 1 = 4 \\
 2 + \square = 3 \\
 \square + 4 = 7 \\
 2 + \square = 8 \\
 7 + \square = 8 \\
 2 + \square = 4 \\
 \square + 4 = 7 \\
 \square + 3 = 9 \\
 \square + 2 = 5 \\
 \square + 4 = 5
 \end{array}$$

$$\begin{array}{r}
 8 + \square = 9 \\
 \square + 2 = 9 \\
 4 + \square = 8 \\
 3 + \square = 7 \\
 \square + 4 = 8 \\
 6 + \square = 9 \\
 1 + \square = 5 \\
 \square + 1 = 9 \\
 \square + 5 = 9 \\
 \square + 3 = 4 \\
 1 + \square = 9 \\
 1 + \square = 3 \\
 \square + 3 = 6 \\
 1 + \square = 2 \\
 \square + 2 = 6 \\
 \square + 1 = 6 \\
 1 + \square = 4 \\
 \square + 5 = 7 \\
 4 + \square = 9 \\
 \square + 3 = 8 \\
 8 + \square = 9 \\
 \square + 1 = 8 \\
 5 + \square = 7 \\
 \square + 5 = 9 \\
 1 + \square = 5
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

103/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 7 \\
 \square + 5 = 7 \\
 1 + \square = 9 \\
 7 + \square = 8 \\
 3 + \square = 6 \\
 4 + \square = 8 \\
 \square + 1 = 8 \\
 3 + \square = 6 \\
 \square + 2 = 8 \\
 \square + 6 = 7 \\
 \square + 1 = 7 \\
 7 + \square = 9 \\
 \square + 1 = 6 \\
 \square + 3 = 7 \\
 \square + 1 = 2 \\
 7 + \square = 9 \\
 6 + \square = 8 \\
 2 + \square = 8 \\
 \square + 6 = 8 \\
 \square + 5 = 8 \\
 2 + \square = 4 \\
 5 + \square = 6 \\
 \square + 4 = 7 \\
 \square + 2 = 6 \\
 7 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 4 \\
 1 + \square = 3 \\
 6 + \square = 8 \\
 \square + 2 = 6 \\
 1 + \square = 4 \\
 \square + 3 = 4 \\
 \square + 7 = 9 \\
 \square + 4 = 7 \\
 5 + \square = 8 \\
 2 + \square = 4 \\
 6 + \square = 9 \\
 3 + \square = 8 \\
 \square + 1 = 7 \\
 \square + 1 = 3 \\
 1 + \square = 3 \\
 \square + 3 = 8 \\
 1 + \square = 3 \\
 \square + 2 = 3 \\
 \square + 2 = 8 \\
 \square + 2 = 4 \\
 2 + \square = 8 \\
 \square + 4 = 6 \\
 5 + \square = 8 \\
 \square + 6 = 9 \\
 \square + 3 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

104/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 6 \\
 \square + 3 = 7 \\
 \square + 3 = 6 \\
 8 + \square = 9 \\
 \square + 4 = 6 \\
 6 + \square = 7 \\
 \square + 1 = 8 \\
 \square + 2 = 9 \\
 3 + \square = 6 \\
 \square + 2 = 8 \\
 \square + 3 = 4 \\
 5 + \square = 6 \\
 1 + \square = 6 \\
 \square + 6 = 9 \\
 4 + \square = 5 \\
 1 + \square = 3 \\
 3 + \square = 5 \\
 \square + 2 = 8 \\
 \square + 5 = 7 \\
 7 + \square = 8 \\
 6 + \square = 7 \\
 2 + \square = 4 \\
 3 + \square = 4 \\
 \square + 1 = 3 \\
 2 + \square = 6
 \end{array}$$

$$\begin{array}{r}
 7 + \square = 8 \\
 1 + \square = 3 \\
 \square + 7 = 9 \\
 3 + \square = 5 \\
 \square + 2 = 4 \\
 \square + 1 = 8 \\
 1 + \square = 2 \\
 5 + \square = 8 \\
 \square + 2 = 6 \\
 \square + 6 = 9 \\
 2 + \square = 5 \\
 \square + 2 = 4 \\
 7 + \square = 8 \\
 \square + 2 = 7 \\
 3 + \square = 4 \\
 \square + 1 = 9 \\
 \square + 6 = 9 \\
 \square + 3 = 5 \\
 \square + 1 = 8 \\
 \square + 1 = 3 \\
 2 + \square = 3 \\
 2 + \square = 4 \\
 3 + \square = 7 \\
 \square + 3 = 8 \\
 3 + \square = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

105/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 6 \\ 5 + \square = 7 \\ 5 + \square = 6 \\ \square + 1 = 4 \\ \square + 5 = 7 \\ 1 + \square = 3 \\ 5 + \square = 7 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ 4 + \square = 7 \\ 1 + \square = 3 \\ \square + 4 = 9 \\ 1 + \square = 6 \\ \square + 1 = 2 \\ \square + 2 = 7 \\ 2 + \square = 5 \\ 8 + \square = 9 \\ \square + 1 = 6 \\ 3 + \square = 8 \\ \square + 6 = 8 \\ \square + 7 = 8 \\ \square + 1 = 4 \\ \square + 2 = 9 \\ 3 + \square = 5 \\ 6 + \square = 9 \end{array}$$

$$\begin{array}{r} 3 + \square = 4 \\ 1 + \square = 6 \\ 3 + \square = 5 \\ 2 + \square = 5 \\ \square + 1 = 5 \\ \square + 1 = 9 \\ \square + 4 = 5 \\ 1 + \square = 3 \\ \square + 1 = 8 \\ \square + 1 = 8 \\ \square + 2 = 5 \\ \square + 2 = 7 \\ \square + 3 = 9 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ \square + 2 = 4 \\ \square + 4 = 5 \\ \square + 7 = 9 \\ 4 + \square = 5 \\ 2 + \square = 4 \\ \square + 4 = 7 \\ 1 + \square = 7 \\ \square + 4 = 9 \\ 2 + \square = 3 \\ 8 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

106/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	3	=	5
	+	1	=	9
	+	3	=	5
	+	1	=	9
	+	1	=	4
	+	2	=	3
8	+		=	9
1	+		=	2
6	+		=	7
	+	4	=	7
	+	1	=	3
7	+		=	8
5	+		=	6
	+	2	=	5
	+	4	=	6
6	+		=	8
	+	2	=	3
1	+		=	2
	+	1	=	6
7	+		=	9
	+	2	=	4
6	+		=	7
6	+		=	9
	+	7	=	9
1	+		=	3

8	+		=	9
	+	3	=	4
5	+		=	7
1	+		=	8
	+	2	=	6
	+	2	=	9
	+	3	=	6
	+	1	=	7
8	+		=	9
3	+		=	6
2	+		=	3
	+	1	=	9
2	+		=	3
6	+		=	7
1	+		=	5
	+	4	=	5
2	+		=	4
4	+		=	5
	+	3	=	7
1	+		=	8
4	+		=	7
	+	2	=	8
	+	1	=	2
3	+		=	8
	+	1	=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

107/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 7 \\
 3 + \square = 7 \\
 \square + 3 = 7 \\
 \square + 1 = 6 \\
 \square + 1 = 7 \\
 2 + \square = 4 \\
 3 + \square = 5 \\
 \square + 3 = 8 \\
 \square + 3 = 7 \\
 2 + \square = 9 \\
 7 + \square = 9 \\
 \square + 1 = 6 \\
 \square + 1 = 9 \\
 7 + \square = 8 \\
 4 + \square = 9 \\
 4 + \square = 7 \\
 1 + \square = 7 \\
 4 + \square = 7 \\
 \square + 4 = 7 \\
 \square + 1 = 8 \\
 4 + \square = 5 \\
 \square + 3 = 6 \\
 \square + 7 = 9 \\
 3 + \square = 9 \\
 \square + 2 = 3
 \end{array}$$

$$\begin{array}{r}
 \square + 1 = 6 \\
 \square + 1 = 7 \\
 1 + \square = 6 \\
 4 + \square = 5 \\
 1 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 1 + \square = 6 \\
 3 + \square = 4 \\
 7 + \square = 8 \\
 \square + 2 = 8 \\
 1 + \square = 4 \\
 \square + 4 = 5 \\
 \square + 1 = 4 \\
 \square + 2 = 8 \\
 4 + \square = 8 \\
 8 + \square = 9 \\
 1 + \square = 7 \\
 \square + 5 = 6 \\
 2 + \square = 6 \\
 \square + 2 = 9 \\
 \square + 1 = 7 \\
 8 + \square = 9 \\
 5 + \square = 6 \\
 \square + 7 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

108/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 4 \\
 \square + 3 = 5 \\
 2 + \square = 6 \\
 \square + 4 = 7 \\
 3 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 1 = 4 \\
 \square + 1 = 8 \\
 \square + 2 = 9 \\
 7 + \square = 8 \\
 \square + 2 = 5 \\
 \square + 3 = 7 \\
 7 + \square = 8 \\
 \square + 2 = 5 \\
 \square + 2 = 3 \\
 \square + 2 = 3 \\
 \square + 1 = 6 \\
 2 + \square = 9 \\
 \square + 6 = 7 \\
 \square + 7 = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 8 \\
 3 + \square = 7 \\
 \square + 1 = 3 \\
 2 + \square = 6
 \end{array}$$

$$\begin{array}{r}
 2 + \square = 4 \\
 \square + 2 = 4 \\
 \square + 1 = 9 \\
 5 + \square = 9 \\
 7 + \square = 9 \\
 6 + \square = 9 \\
 \square + 3 = 9 \\
 \square + 1 = 4 \\
 4 + \square = 9 \\
 \square + 5 = 6 \\
 3 + \square = 4 \\
 \square + 5 = 8 \\
 \square + 1 = 7 \\
 7 + \square = 9 \\
 3 + \square = 7 \\
 2 + \square = 5 \\
 7 + \square = 8 \\
 \square + 5 = 7 \\
 1 + \square = 4 \\
 \square + 1 = 5 \\
 \square + 1 = 5 \\
 \square + 1 = 3 \\
 7 + \square = 9 \\
 \square + 1 = 4 \\
 7 + \square = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

109/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	4
	+	1	=	9
	+	1	=	7
	+	2	=	5
	+	1	=	9
	+	1	=	6
	+	6	=	7
	+	1	=	8
5	+		=	9
1	+		=	3
3	+		=	5
8	+		=	9
	+	3	=	6
	+	2	=	3
	+	3	=	6
5	+		=	8
	+	1	=	9
	+	8	=	9
	+	7	=	8
	+	1	=	3
	+	2	=	6
4	+		=	5
	+	5	=	8
1	+		=	6
5	+		=	9

	+	4	=	7
	+	3	=	7
	+	3	=	4
1	+		=	3
	+	6	=	9
2	+		=	5
1	+		=	5
1	+		=	9
2	+		=	4
3	+		=	4
	+	1	=	5
	+	4	=	6
	+	3	=	7
6	+		=	7
	+	7	=	8
	+	1	=	9
5	+		=	8
8	+		=	9
5	+		=	9
	+	3	=	5
5	+		=	9
	+	1	=	9
	+	3	=	7
	+	3	=	9
	+	2	=	8

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

110/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 7 \\ \square + 2 = 5 \\ 8 + \square = 9 \\ \square + 4 = 7 \\ \square + 4 = 5 \\ \square + 1 = 8 \\ 4 + \square = 7 \\ \square + 8 = 9 \\ 8 + \square = 9 \\ \square + 2 = 9 \\ \square + 1 = 4 \\ 2 + \square = 3 \\ \square + 3 = 8 \\ \square + 2 = 9 \\ 2 + \square = 8 \\ \square + 1 = 8 \\ \square + 6 = 7 \\ \square + 7 = 9 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ 3 + \square = 6 \\ 2 + \square = 8 \\ \square + 1 = 7 \\ \square + 2 = 3 \\ 3 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 2 = 9 \\ \square + 1 = 4 \\ 1 + \square = 4 \\ \square + 6 = 9 \\ 2 + \square = 4 \\ 1 + \square = 3 \\ 7 + \square = 8 \\ \square + 3 = 5 \\ 1 + \square = 5 \\ \square + 2 = 9 \\ 6 + \square = 8 \\ 3 + \square = 6 \\ 2 + \square = 5 \\ \square + 1 = 9 \\ \square + 1 = 3 \\ \square + 3 = 4 \\ 5 + \square = 9 \\ 7 + \square = 9 \\ 6 + \square = 7 \\ 7 + \square = 8 \\ 3 + \square = 4 \\ \square + 1 = 7 \\ \square + 2 = 7 \\ 3 + \square = 8 \\ 7 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$5 + \square = 8$$

$$\square + 3 = 9$$

$$\square + 2 = 7$$

$$7 + \square = 9$$

$$\square + 2 = 3$$

$$1 + \square = 6$$

$$1 + \square = 5$$

$$\square + 2 = 8$$

$$2 + \square = 4$$

$$5 + \square = 9$$

$$\square + 5 = 8$$

$$\square + 3 = 4$$

$$\square + 2 = 7$$

$$3 + \square = 9$$

$$1 + \square = 3$$

$$8 + \square = 9$$

$$3 + \square = 5$$

$$\square + 2 = 9$$

$$3 + \square = 6$$

$$2 + \square = 7$$

$$\square + 2 = 5$$

$$8 + \square = 9$$

$$2 + \square = 8$$

$$\square + 2 = 9$$

$$1 + \square = 7$$

$$5 + \square = 7$$

$$\square + 3 = 9$$

$$\square + 4 = 8$$

$$\square + 3 = 4$$

$$3 + \square = 4$$

$$\square + 3 = 9$$

$$1 + \square = 2$$

$$\square + 3 = 5$$

$$\square + 4 = 8$$

$$4 + \square = 5$$

$$3 + \square = 7$$

$$1 + \square = 3$$

$$2 + \square = 5$$

$$2 + \square = 3$$

$$2 + \square = 7$$

$$\square + 2 = 7$$

$$\square + 3 = 7$$

$$\square + 2 = 9$$

$$2 + \square = 4$$

$$1 + \square = 2$$

$$1 + \square = 2$$

$$2 + \square = 6$$

$$8 + \square = 9$$

$$8 + \square = 9$$

$$8 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 6 \\ 2 + \square = 5 \\ \square + 4 = 7 \\ 2 + \square = 9 \\ \square + 4 = 7 \\ 3 + \square = 4 \\ 7 + \square = 9 \\ \square + 6 = 9 \\ \square + 3 = 8 \\ \square + 7 = 9 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ \square + 1 = 2 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ 1 + \square = 4 \\ \square + 3 = 9 \\ \square + 6 = 9 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 7 \\ \square + 1 = 5 \\ \square + 1 = 8 \\ \square + 3 = 9 \end{array}$$

$$\begin{array}{r} \square + 7 = 9 \\ 4 + \square = 6 \\ 5 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 6 \\ \square + 1 = 5 \\ 3 + \square = 6 \\ \square + 1 = 3 \\ \square + 1 = 9 \\ \square + 5 = 9 \\ \square + 3 = 7 \\ 2 + \square = 4 \\ 6 + \square = 9 \\ 6 + \square = 7 \\ 3 + \square = 5 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 2 = 9 \\ 7 + \square = 8 \\ 2 + \square = 4 \\ 2 + \square = 3 \\ 3 + \square = 9 \\ 8 + \square = 9 \\ 2 + \square = 9 \\ 7 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 7 \\ \square + 4 = 8 \\ 1 + \square = 7 \\ 3 + \square = 4 \\ 4 + \square = 6 \\ 7 + \square = 9 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ 4 + \square = 5 \\ \square + 2 = 5 \\ \square + 3 = 9 \\ 2 + \square = 6 \\ 2 + \square = 3 \\ 3 + \square = 7 \\ 6 + \square = 7 \\ \square + 1 = 7 \\ 3 + \square = 6 \\ 1 + \square = 3 \\ 2 + \square = 7 \\ \square + 1 = 7 \\ \square + 1 = 3 \\ \square + 2 = 7 \\ \square + 1 = 3 \\ 7 + \square = 8 \\ \square + 4 = 9 \end{array}$$

$$\begin{array}{r} 5 + \square = 6 \\ \square + 5 = 9 \\ 8 + \square = 9 \\ \square + 6 = 9 \\ \square + 2 = 5 \\ \square + 2 = 3 \\ \square + 3 = 4 \\ \square + 7 = 8 \\ \square + 4 = 9 \\ \square + 1 = 8 \\ 4 + \square = 8 \\ 8 + \square = 9 \\ \square + 4 = 6 \\ \square + 2 = 5 \\ 6 + \square = 9 \\ 5 + \square = 6 \\ \square + 2 = 7 \\ 2 + \square = 9 \\ 3 + \square = 5 \\ 3 + \square = 7 \\ 2 + \square = 3 \\ 2 + \square = 4 \\ \square + 5 = 6 \\ 2 + \square = 6 \\ 6 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

114/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 4 \\
 3 + \square = 4 \\
 2 + \square = 8 \\
 1 + \square = 7 \\
 1 + \square = 2 \\
 3 + \square = 4 \\
 3 + \square = 5 \\
 \square + 1 = 2 \\
 8 + \square = 9 \\
 8 + \square = 9 \\
 \square + 3 = 6 \\
 \square + 2 = 9 \\
 \square + 7 = 8 \\
 \square + 1 = 9 \\
 6 + \square = 9 \\
 8 + \square = 9 \\
 6 + \square = 8 \\
 \square + 8 = 9 \\
 \square + 1 = 3 \\
 \square + 2 = 4 \\
 \square + 3 = 4 \\
 6 + \square = 9 \\
 7 + \square = 9 \\
 3 + \square = 8 \\
 6 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 \square + 6 = 7 \\
 \square + 4 = 6 \\
 \square + 4 = 5 \\
 2 + \square = 5 \\
 \square + 1 = 3 \\
 \square + 2 = 6 \\
 2 + \square = 4 \\
 \square + 6 = 8 \\
 7 + \square = 8 \\
 3 + \square = 8 \\
 \square + 2 = 5 \\
 \square + 1 = 8 \\
 \square + 3 = 9 \\
 \square + 8 = 9 \\
 1 + \square = 3 \\
 \square + 6 = 8 \\
 8 + \square = 9 \\
 1 + \square = 4 \\
 \square + 3 = 5 \\
 \square + 3 = 7 \\
 7 + \square = 9 \\
 2 + \square = 3 \\
 2 + \square = 4 \\
 \square + 1 = 4 \\
 \square + 5 = 6
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

115/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 4 \\ 3 + \square = 9 \\ \square + 2 = 6 \\ 1 + \square = 2 \\ 2 + \square = 9 \\ 3 + \square = 7 \\ 2 + \square = 5 \\ \square + 1 = 4 \\ 2 + \square = 6 \\ 2 + \square = 8 \\ \square + 2 = 9 \\ 2 + \square = 9 \\ 2 + \square = 5 \\ 2 + \square = 6 \\ \square + 5 = 6 \\ \square + 1 = 6 \\ 2 + \square = 6 \\ 4 + \square = 7 \\ \square + 1 = 3 \\ 3 + \square = 5 \\ 1 + \square = 3 \\ 2 + \square = 5 \\ \square + 4 = 6 \\ 4 + \square = 8 \\ \square + 3 = 6 \end{array}$$

$$\begin{array}{r} \square + 3 = 6 \\ 3 + \square = 5 \\ \square + 1 = 5 \\ 1 + \square = 4 \\ 1 + \square = 4 \\ 4 + \square = 5 \\ 3 + \square = 6 \\ 4 + \square = 9 \\ 3 + \square = 5 \\ \square + 1 = 3 \\ 5 + \square = 9 \\ 6 + \square = 8 \\ 2 + \square = 7 \\ 3 + \square = 5 \\ \square + 2 = 9 \\ \square + 2 = 8 \\ \square + 3 = 8 \\ \square + 2 = 7 \\ \square + 7 = 9 \\ 7 + \square = 8 \\ \square + 1 = 6 \\ 3 + \square = 8 \\ \square + 2 = 9 \\ 6 + \square = 7 \\ \square + 4 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

116/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	6
4	+		=	8
	+	2	=	5
	+	3	=	7
	+	1	=	3
1	+		=	5
	+	1	=	5
	+	2	=	3
5	+		=	6
3	+		=	5
8	+		=	9
	+	4	=	9
6	+		=	8
8	+		=	9
3	+		=	5
4	+		=	7
7	+		=	8
	+	3	=	7
	+	3	=	5
	+	2	=	7
1	+		=	2
	+	3	=	7
2	+		=	5
2	+		=	4
6	+		=	9

8	+		=	9
1	+		=	3
3	+		=	5
1	+		=	8
	+	6	=	7
	+	1	=	4
2	+		=	4
	+	6	=	7
2	+		=	3
	+	2	=	7
	+	1	=	9
	+	1	=	3
	+	2	=	4
6	+		=	9
1	+		=	3
	+	1	=	4
4	+		=	9
	+	2	=	7
	+	4	=	9
	+	6	=	8
	+	3	=	9
	+	2	=	4
	+	1	=	3
	+	1	=	4
7	+		=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 8 \\ \square + 1 = 7 \\ \square + 4 = 7 \\ \square + 1 = 5 \\ \square + 2 = 4 \\ 2 + \square = 3 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ 7 + \square = 9 \\ 4 + \square = 9 \\ \square + 6 = 8 \\ \square + 3 = 7 \\ 8 + \square = 9 \\ 1 + \square = 8 \\ 6 + \square = 9 \\ \square + 2 = 8 \\ 1 + \square = 9 \\ \square + 1 = 4 \\ \square + 7 = 8 \\ \square + 3 = 7 \\ 1 + \square = 2 \\ \square + 2 = 7 \\ \square + 1 = 3 \\ 2 + \square = 5 \\ \square + 4 = 7 \end{array}$$

$$\begin{array}{r} \square + 6 = 7 \\ \square + 4 = 7 \\ \square + 3 = 9 \\ \square + 4 = 9 \\ \square + 1 = 4 \\ \square + 1 = 2 \\ 6 + \square = 9 \\ 6 + \square = 8 \\ \square + 5 = 7 \\ 5 + \square = 7 \\ \square + 1 = 4 \\ \square + 1 = 2 \\ 3 + \square = 6 \\ 2 + \square = 3 \\ \square + 7 = 9 \\ \square + 5 = 6 \\ \square + 5 = 8 \\ \square + 3 = 7 \\ \square + 2 = 6 \\ \square + 3 = 9 \\ 4 + \square = 5 \\ 5 + \square = 9 \\ 7 + \square = 9 \\ \square + 3 = 5 \\ \square + 2 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 5 \\ 5 + \square = 9 \\ 5 + \square = 8 \\ \square + 5 = 6 \\ \square + 2 = 7 \\ \square + 3 = 5 \\ 4 + \square = 8 \\ 3 + \square = 7 \\ \square + 4 = 7 \\ 2 + \square = 5 \\ 2 + \square = 3 \\ \square + 2 = 8 \\ \square + 1 = 7 \\ 8 + \square = 9 \\ \square + 6 = 8 \\ \square + 1 = 6 \\ \square + 2 = 3 \\ 1 + \square = 2 \\ 2 + \square = 9 \\ \square + 4 = 9 \\ \square + 2 = 8 \\ 3 + \square = 6 \\ 7 + \square = 9 \\ \square + 1 = 4 \\ \square + 3 = 7 \end{array}$$

$$\begin{array}{r} \square + 4 = 9 \\ 2 + \square = 9 \\ \square + 1 = 8 \\ 3 + \square = 4 \\ \square + 1 = 7 \\ \square + 3 = 4 \\ 2 + \square = 7 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ \square + 2 = 4 \\ 6 + \square = 7 \\ \square + 6 = 7 \\ \square + 2 = 4 \\ 4 + \square = 5 \\ 8 + \square = 9 \\ 1 + \square = 3 \\ \square + 6 = 8 \\ 4 + \square = 9 \\ 2 + \square = 9 \\ 8 + \square = 9 \\ 7 + \square = 8 \\ \square + 2 = 6 \\ 2 + \square = 5 \\ \square + 3 = 5 \\ 3 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

119/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 7 \\ \square + 6 = 8 \\ 8 + \square = 9 \\ 4 + \square = 7 \\ \square + 2 = 3 \\ \square + 3 = 6 \\ 3 + \square = 8 \\ 2 + \square = 5 \\ 3 + \square = 9 \\ \square + 2 = 9 \\ \square + 3 = 6 \\ 6 + \square = 7 \\ 1 + \square = 8 \\ 4 + \square = 8 \\ 3 + \square = 6 \\ 2 + \square = 3 \\ \square + 1 = 2 \\ 2 + \square = 4 \\ 2 + \square = 3 \\ \square + 1 = 2 \\ 3 + \square = 7 \\ 7 + \square = 9 \\ 6 + \square = 9 \\ 1 + \square = 3 \\ \square + 3 = 9 \end{array}$$

$$\begin{array}{r} 2 + \square = 7 \\ 4 + \square = 6 \\ \square + 7 = 8 \\ 1 + \square = 4 \\ \square + 2 = 4 \\ 1 + \square = 3 \\ \square + 3 = 7 \\ 5 + \square = 8 \\ 2 + \square = 3 \\ \square + 2 = 3 \\ 3 + \square = 9 \\ 5 + \square = 8 \\ 7 + \square = 9 \\ 4 + \square = 6 \\ \square + 1 = 3 \\ \square + 1 = 7 \\ \square + 2 = 9 \\ 4 + \square = 9 \\ 4 + \square = 7 \\ \square + 4 = 8 \\ \square + 3 = 4 \\ \square + 3 = 5 \\ 6 + \square = 7 \\ 8 + \square = 9 \\ 7 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

120/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 9 \\ \square + 2 = 3 \\ \square + 2 = 9 \\ \square + 2 = 8 \\ 1 + \square = 6 \\ 5 + \square = 6 \\ \square + 1 = 3 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ 3 + \square = 5 \\ 1 + \square = 8 \\ \square + 1 = 3 \\ 3 + \square = 4 \\ 4 + \square = 7 \\ 4 + \square = 6 \\ 5 + \square = 7 \\ \square + 2 = 7 \\ 2 + \square = 9 \\ 2 + \square = 4 \\ 1 + \square = 3 \\ \square + 1 = 2 \\ \square + 1 = 8 \\ \square + 3 = 4 \\ 2 + \square = 4 \\ \square + 1 = 5 \end{array}$$

$$\begin{array}{r} 3 + \square = 7 \\ \square + 6 = 9 \\ 5 + \square = 9 \\ \square + 2 = 7 \\ \square + 1 = 8 \\ 3 + \square = 6 \\ \square + 1 = 3 \\ \square + 1 = 9 \\ 3 + \square = 9 \\ \square + 2 = 3 \\ \square + 1 = 2 \\ 2 + \square = 5 \\ \square + 1 = 7 \\ 7 + \square = 8 \\ \square + 3 = 4 \\ 5 + \square = 8 \\ \square + 1 = 6 \\ \square + 1 = 5 \\ 2 + \square = 3 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ \square + 2 = 6 \\ 7 + \square = 9 \\ \square + 3 = 5 \\ 7 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

121/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 9 \\ \square + 3 = 5 \\ 5 + \square = 8 \\ \square + 2 = 3 \\ 1 + \square = 3 \\ \square + 4 = 8 \\ 4 + \square = 6 \\ \square + 5 = 8 \\ 1 + \square = 3 \\ 5 + \square = 6 \\ \square + 1 = 3 \\ \square + 1 = 4 \\ \square + 3 = 5 \\ 2 + \square = 3 \\ 2 + \square = 6 \\ 3 + \square = 6 \\ \square + 2 = 6 \\ \square + 8 = 9 \\ \square + 4 = 8 \\ \square + 2 = 3 \\ \square + 5 = 9 \\ \square + 4 = 6 \\ 3 + \square = 4 \\ \square + 1 = 7 \\ \square + 1 = 7 \end{array}$$

$$\begin{array}{r} \square + 5 = 6 \\ \square + 3 = 9 \\ 5 + \square = 9 \\ \square + 3 = 6 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 4 = 7 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ 6 + \square = 7 \\ 1 + \square = 8 \\ 7 + \square = 8 \\ 2 + \square = 8 \\ 1 + \square = 3 \\ 2 + \square = 3 \\ \square + 5 = 9 \\ 2 + \square = 9 \\ \square + 4 = 7 \\ 2 + \square = 3 \\ \square + 1 = 3 \\ 7 + \square = 8 \\ \square + 6 = 9 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

122/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$7 + \square = 8$$

$$\square + 1 = 3$$

$$\square + 7 = 8$$

$$1 + \square = 4$$

$$2 + \square = 7$$

$$\square + 1 = 9$$

$$\square + 3 = 6$$

$$8 + \square = 9$$

$$2 + \square = 4$$

$$4 + \square = 7$$

$$\square + 4 = 5$$

$$2 + \square = 5$$

$$1 + \square = 2$$

$$3 + \square = 6$$

$$\square + 3 = 4$$

$$7 + \square = 9$$

$$4 + \square = 5$$

$$4 + \square = 7$$

$$\square + 2 = 4$$

$$\square + 4 = 9$$

$$\square + 4 = 9$$

$$2 + \square = 4$$

$$\square + 4 = 6$$

$$\square + 4 = 9$$

$$3 + \square = 6$$

$$2 + \square = 5$$

$$8 + \square = 9$$

$$2 + \square = 4$$

$$\square + 3 = 8$$

$$2 + \square = 5$$

$$1 + \square = 2$$

$$\square + 1 = 9$$

$$5 + \square = 8$$

$$8 + \square = 9$$

$$\square + 1 = 8$$

$$4 + \square = 8$$

$$5 + \square = 8$$

$$\square + 1 = 4$$

$$4 + \square = 7$$

$$8 + \square = 9$$

$$4 + \square = 6$$

$$7 + \square = 9$$

$$\square + 1 = 3$$

$$\square + 2 = 9$$

$$3 + \square = 5$$

$$3 + \square = 4$$

$$\square + 1 = 5$$

$$\square + 6 = 7$$

$$\square + 3 = 5$$

$$1 + \square = 2$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

123/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 8 + \square = 9 \\ 6 + \square = 8 \\ 3 + \square = 8 \\ \square + 3 = 5 \\ 2 + \square = 3 \\ 2 + \square = 3 \\ 2 + \square = 3 \\ \square + 4 = 6 \\ \square + 8 = 9 \\ \square + 1 = 8 \\ \square + 7 = 9 \\ \square + 1 = 4 \\ \square + 1 = 2 \\ 3 + \square = 6 \\ 3 + \square = 5 \\ 2 + \square = 6 \\ 2 + \square = 7 \\ \square + 1 = 2 \\ 2 + \square = 6 \\ \square + 3 = 8 \\ 6 + \square = 7 \\ 1 + \square = 4 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ 6 + \square = 7 \end{array}$$

$$\begin{array}{r} \square + 1 = 3 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ \square + 5 = 8 \\ \square + 1 = 4 \\ 5 + \square = 8 \\ 6 + \square = 8 \\ 3 + \square = 4 \\ \square + 6 = 9 \\ \square + 1 = 2 \\ 2 + \square = 4 \\ \square + 1 = 8 \\ \square + 1 = 9 \\ \square + 1 = 4 \\ 6 + \square = 8 \\ 3 + \square = 7 \\ \square + 1 = 9 \\ \square + 2 = 3 \\ 2 + \square = 4 \\ \square + 1 = 9 \\ 2 + \square = 4 \\ 6 + \square = 9 \\ \square + 2 = 7 \\ 3 + \square = 6 \\ 4 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

124/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$\square + 3 = 4$$

$$\square + 1 = 5$$

$$\square + 1 = 6$$

$$\square + 2 = 8$$

$$\square + 1 = 9$$

$$3 + \square = 4$$

$$8 + \square = 9$$

$$\square + 1 = 8$$

$$5 + \square = 7$$

$$\square + 1 = 3$$

$$6 + \square = 8$$

$$7 + \square = 8$$

$$7 + \square = 9$$

$$5 + \square = 9$$

$$\square + 2 = 4$$

$$2 + \square = 8$$

$$8 + \square = 9$$

$$2 + \square = 4$$

$$\square + 1 = 5$$

$$5 + \square = 8$$

$$\square + 1 = 7$$

$$\square + 1 = 2$$

$$\square + 2 = 9$$

$$4 + \square = 7$$

$$\square + 1 = 5$$

$$3 + \square = 4$$

$$6 + \square = 9$$

$$7 + \square = 9$$

$$\square + 4 = 6$$

$$\square + 1 = 6$$

$$3 + \square = 5$$

$$\square + 3 = 5$$

$$1 + \square = 3$$

$$2 + \square = 4$$

$$4 + \square = 5$$

$$\square + 1 = 8$$

$$\square + 1 = 8$$

$$5 + \square = 6$$

$$\square + 1 = 9$$

$$\square + 7 = 9$$

$$2 + \square = 3$$

$$8 + \square = 9$$

$$2 + \square = 3$$

$$5 + \square = 9$$

$$\square + 4 = 6$$

$$3 + \square = 6$$

$$5 + \square = 6$$

$$\square + 2 = 8$$

$$8 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

125/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 6 \\
 5 + \square = 9 \\
 1 + \square = 5 \\
 \square + 1 = 7 \\
 \square + 3 = 5 \\
 \square + 4 = 7 \\
 \square + 1 = 7 \\
 \square + 1 = 2 \\
 5 + \square = 9 \\
 7 + \square = 9 \\
 \square + 2 = 6 \\
 \square + 1 = 4 \\
 \square + 3 = 9 \\
 \square + 3 = 7 \\
 2 + \square = 8 \\
 \square + 1 = 7 \\
 7 + \square = 8 \\
 \square + 2 = 5 \\
 \square + 3 = 5 \\
 4 + \square = 9 \\
 1 + \square = 2 \\
 2 + \square = 5 \\
 2 + \square = 7 \\
 \square + 1 = 4 \\
 4 + \square = 5
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 7 \\
 3 + \square = 4 \\
 1 + \square = 2 \\
 7 + \square = 9 \\
 3 + \square = 4 \\
 4 + \square = 8 \\
 \square + 1 = 8 \\
 4 + \square = 6 \\
 \square + 1 = 9 \\
 \square + 3 = 6 \\
 \square + 4 = 6 \\
 \square + 1 = 3 \\
 7 + \square = 8 \\
 5 + \square = 9 \\
 4 + \square = 5 \\
 \square + 3 = 7 \\
 \square + 8 = 9 \\
 8 + \square = 9 \\
 7 + \square = 9 \\
 4 + \square = 6 \\
 \square + 1 = 7 \\
 6 + \square = 9 \\
 4 + \square = 8 \\
 \square + 3 = 4 \\
 \square + 2 = 6
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

126/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 8 \\ 7 + \square = 9 \\ \square + 2 = 7 \\ 5 + \square = 7 \\ 7 + \square = 9 \\ 2 + \square = 9 \\ \square + 7 = 8 \\ 3 + \square = 7 \\ 5 + \square = 9 \\ \square + 2 = 6 \\ \square + 4 = 5 \\ 4 + \square = 9 \\ 7 + \square = 8 \\ 2 + \square = 5 \\ 2 + \square = 7 \\ \square + 2 = 6 \\ 7 + \square = 9 \\ 4 + \square = 7 \\ 3 + \square = 9 \\ \square + 2 = 8 \\ 2 + \square = 5 \\ \square + 5 = 8 \\ \square + 4 = 6 \\ \square + 2 = 9 \\ 8 + \square = 9 \end{array}$$

$$\begin{array}{r} 4 + \square = 6 \\ \square + 4 = 6 \\ \square + 1 = 9 \\ \square + 2 = 9 \\ 6 + \square = 7 \\ \square + 2 = 5 \\ 3 + \square = 9 \\ \square + 4 = 5 \\ \square + 1 = 7 \\ \square + 3 = 5 \\ 5 + \square = 7 \\ \square + 3 = 9 \\ \square + 3 = 6 \\ 3 + \square = 7 \\ \square + 5 = 9 \\ 2 + \square = 4 \\ 3 + \square = 7 \\ 3 + \square = 7 \\ \square + 1 = 4 \\ 1 + \square = 3 \\ \square + 2 = 9 \\ 4 + \square = 9 \\ \square + 1 = 5 \\ \square + 1 = 7 \\ \square + 3 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

127/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 6 = 7 \\ 1 + \square = 2 \\ \square + 2 = 9 \\ \square + 4 = 5 \\ 6 + \square = 9 \\ \square + 3 = 9 \\ \square + 2 = 9 \\ 1 + \square = 5 \\ 7 + \square = 9 \\ \square + 3 = 6 \\ \square + 2 = 4 \\ \square + 3 = 7 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ \square + 3 = 4 \\ \square + 1 = 8 \\ 1 + \square = 6 \\ \square + 1 = 3 \\ \square + 1 = 3 \\ 3 + \square = 7 \\ 5 + \square = 9 \\ 1 + \square = 3 \\ \square + 3 = 8 \\ \square + 1 = 8 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ 7 + \square = 9 \\ 3 + \square = 6 \\ \square + 4 = 9 \\ 1 + \square = 4 \\ 7 + \square = 9 \\ 2 + \square = 7 \\ 3 + \square = 8 \\ 1 + \square = 2 \\ \square + 2 = 6 \\ \square + 2 = 9 \\ \square + 7 = 8 \\ \square + 4 = 8 \\ \square + 1 = 7 \\ \square + 2 = 8 \\ \square + 1 = 3 \\ 2 + \square = 6 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ 2 + \square = 5 \\ \square + 7 = 9 \\ \square + 1 = 6 \\ 2 + \square = 8 \\ 8 + \square = 9 \\ 3 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 5$$

$$\square + 4 = 9$$

$$2 + \square = 3$$

$$\square + 1 = 8$$

$$1 + \square = 4$$

$$\square + 4 = 9$$

$$3 + \square = 4$$

$$2 + \square = 6$$

$$\square + 2 = 8$$

$$\square + 2 = 7$$

$$3 + \square = 7$$

$$\square + 4 = 9$$

$$\square + 4 = 9$$

$$\square + 1 = 9$$

$$6 + \square = 9$$

$$2 + \square = 3$$

$$3 + \square = 4$$

$$\square + 1 = 9$$

$$\square + 1 = 3$$

$$2 + \square = 4$$

$$\square + 3 = 4$$

$$5 + \square = 8$$

$$\square + 3 = 6$$

$$\square + 3 = 4$$

$$\square + 5 = 9$$

$$\square + 3 = 4$$

$$\square + 4 = 6$$

$$\square + 4 = 5$$

$$7 + \square = 8$$

$$\square + 4 = 6$$

$$\square + 1 = 6$$

$$3 + \square = 6$$

$$\square + 1 = 8$$

$$4 + \square = 8$$

$$2 + \square = 6$$

$$8 + \square = 9$$

$$\square + 5 = 7$$

$$1 + \square = 5$$

$$2 + \square = 5$$

$$3 + \square = 4$$

$$2 + \square = 8$$

$$7 + \square = 8$$

$$\square + 5 = 6$$

$$\square + 1 = 7$$

$$6 + \square = 7$$

$$\square + 1 = 7$$

$$1 + \square = 6$$

$$1 + \square = 9$$

$$\square + 2 = 9$$

$$5 + \square = 6$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

129/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 7 \\ 8 + \square = 9 \\ 1 + \square = 6 \\ \square + 1 = 7 \\ \square + 2 = 3 \\ \square + 3 = 8 \\ 6 + \square = 8 \\ \square + 6 = 7 \\ \square + 5 = 8 \\ 2 + \square = 4 \\ \square + 3 = 9 \\ \square + 6 = 7 \\ 1 + \square = 5 \\ \square + 1 = 2 \\ 3 + \square = 5 \\ 2 + \square = 4 \\ \square + 2 = 8 \\ 1 + \square = 6 \\ 1 + \square = 4 \\ \square + 2 = 9 \\ \square + 1 = 4 \\ \square + 1 = 4 \\ 2 + \square = 7 \\ 2 + \square = 7 \\ 3 + \square = 5 \end{array}$$

$$\begin{array}{r} \square + 2 = 9 \\ \square + 3 = 6 \\ 1 + \square = 9 \\ \square + 6 = 8 \\ \square + 6 = 8 \\ 1 + \square = 3 \\ \square + 2 = 3 \\ 4 + \square = 9 \\ \square + 3 = 6 \\ 2 + \square = 4 \\ \square + 6 = 8 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ 6 + \square = 8 \\ \square + 4 = 9 \\ \square + 6 = 9 \\ 3 + \square = 9 \\ \square + 2 = 5 \\ 2 + \square = 5 \\ 3 + \square = 5 \\ 1 + \square = 3 \\ 4 + \square = 6 \\ \square + 4 = 9 \\ 3 + \square = 5 \\ 5 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 5 \\ \square + 1 = 9 \\ 6 + \square = 7 \\ \square + 7 = 9 \\ \square + 1 = 9 \\ 3 + \square = 5 \\ \square + 2 = 3 \\ 1 + \square = 2 \\ 1 + \square = 7 \\ \square + 3 = 4 \\ 4 + \square = 5 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ \square + 1 = 8 \\ \square + 3 = 6 \\ \square + 1 = 3 \\ \square + 3 = 8 \\ \square + 2 = 3 \\ 6 + \square = 8 \\ \square + 3 = 5 \\ \square + 7 = 9 \\ 6 + \square = 9 \\ 5 + \square = 6 \\ \square + 5 = 7 \\ 1 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 8 \\ 5 + \square = 9 \\ 4 + \square = 7 \\ \square + 4 = 6 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 6 = 8 \\ \square + 2 = 9 \\ \square + 3 = 6 \\ 1 + \square = 6 \\ \square + 3 = 7 \\ \square + 1 = 6 \\ \square + 2 = 7 \\ 4 + \square = 7 \\ 3 + \square = 5 \\ 2 + \square = 8 \\ \square + 2 = 7 \\ 8 + \square = 9 \\ \square + 4 = 5 \\ 1 + \square = 4 \\ \square + 2 = 8 \\ 1 + \square = 9 \\ 3 + \square = 6 \\ 1 + \square = 2 \\ \square + 6 = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 8 + \square = 9 \\ 3 + \square = 5 \\ \square + 5 = 6 \\ \square + 2 = 6 \\ \square + 1 = 8 \\ 6 + \square = 9 \\ 5 + \square = 8 \\ 8 + \square = 9 \\ 2 + \square = 4 \\ 1 + \square = 2 \\ \square + 2 = 7 \\ \square + 1 = 4 \\ \square + 2 = 4 \\ 1 + \square = 2 \\ 5 + \square = 9 \\ \square + 2 = 4 \\ 1 + \square = 9 \\ 3 + \square = 8 \\ 8 + \square = 9 \\ \square + 1 = 3 \\ 3 + \square = 4 \\ 1 + \square = 4 \\ \square + 2 = 5 \\ 4 + \square = 7 \\ 3 + \square = 6 \end{array}$$

$$\begin{array}{r} 6 + \square = 7 \\ \square + 7 = 8 \\ 1 + \square = 2 \\ 5 + \square = 8 \\ 2 + \square = 5 \\ 7 + \square = 9 \\ \square + 4 = 5 \\ 1 + \square = 3 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ 2 + \square = 9 \\ \square + 4 = 6 \\ \square + 1 = 4 \\ 2 + \square = 7 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ \square + 2 = 7 \\ \square + 3 = 4 \\ 3 + \square = 4 \\ 3 + \square = 4 \\ \square + 1 = 4 \\ \square + 3 = 7 \\ 3 + \square = 4 \\ \square + 1 = 6 \\ \square + 5 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 8 \\
 2 + \square = 3 \\
 2 + \square = 6 \\
 \square + 2 = 7 \\
 \square + 2 = 3 \\
 1 + \square = 4 \\
 5 + \square = 9 \\
 \square + 7 = 9 \\
 2 + \square = 8 \\
 \square + 1 = 9 \\
 7 + \square = 9 \\
 2 + \square = 4 \\
 \square + 2 = 4 \\
 3 + \square = 7 \\
 \square + 1 = 9 \\
 1 + \square = 6 \\
 \square + 4 = 5 \\
 \square + 5 = 9 \\
 \square + 4 = 5 \\
 \square + 3 = 6 \\
 \square + 6 = 7 \\
 \square + 1 = 9 \\
 \square + 1 = 4 \\
 \square + 1 = 3 \\
 \square + 1 = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 5 \\
 \square + 1 = 4 \\
 \square + 2 = 4 \\
 7 + \square = 9 \\
 \square + 3 = 5 \\
 \square + 3 = 7 \\
 8 + \square = 9 \\
 \square + 3 = 8 \\
 \square + 1 = 2 \\
 3 + \square = 6 \\
 1 + \square = 2 \\
 1 + \square = 5 \\
 \square + 2 = 8 \\
 2 + \square = 5 \\
 2 + \square = 3 \\
 5 + \square = 6 \\
 1 + \square = 4 \\
 \square + 4 = 7 \\
 2 + \square = 4 \\
 \square + 4 = 8 \\
 \square + 1 = 6 \\
 \square + 1 = 9 \\
 \square + 5 = 6 \\
 1 + \square = 4 \\
 \square + 1 = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 6 \\ 7 + \square = 8 \\ \square + 8 = 9 \\ \square + 1 = 2 \\ \square + 3 = 9 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ 1 + \square = 9 \\ 1 + \square = 4 \\ \square + 3 = 4 \\ \square + 3 = 5 \\ \square + 3 = 4 \\ 1 + \square = 8 \\ \square + 3 = 4 \\ \square + 2 = 7 \\ 1 + \square = 4 \\ \square + 3 = 5 \\ 7 + \square = 9 \\ \square + 4 = 6 \\ 3 + \square = 6 \\ \square + 1 = 3 \\ 1 + \square = 8 \\ 7 + \square = 9 \\ 3 + \square = 9 \\ 3 + \square = 5 \end{array}$$

$$\begin{array}{r} 8 + \square = 9 \\ \square + 6 = 8 \\ 5 + \square = 9 \\ \square + 1 = 3 \\ \square + 1 = 3 \\ 1 + \square = 5 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ 3 + \square = 6 \\ 2 + \square = 6 \\ \square + 3 = 9 \\ 1 + \square = 2 \\ \square + 3 = 6 \\ \square + 1 = 6 \\ \square + 1 = 3 \\ \square + 1 = 4 \\ 3 + \square = 6 \\ \square + 3 = 4 \\ 1 + \square = 9 \\ 2 + \square = 7 \\ 3 + \square = 4 \\ 2 + \square = 9 \\ 3 + \square = 7 \\ \square + 4 = 6 \\ 1 + \square = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 6 \\
 5 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 3 = 5 \\
 1 + \square = 9 \\
 \square + 5 = 7 \\
 1 + \square = 9 \\
 4 + \square = 9 \\
 2 + \square = 8 \\
 3 + \square = 5 \\
 4 + \square = 9 \\
 \square + 3 = 8 \\
 3 + \square = 4 \\
 \square + 2 = 4 \\
 1 + \square = 3 \\
 \square + 3 = 9 \\
 \square + 1 = 8 \\
 3 + \square = 4 \\
 8 + \square = 9 \\
 \square + 2 = 4 \\
 \square + 1 = 2 \\
 3 + \square = 8 \\
 6 + \square = 7 \\
 2 + \square = 3 \\
 6 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 2 + \square = 5 \\
 \square + 2 = 6 \\
 \square + 1 = 8 \\
 3 + \square = 4 \\
 \square + 3 = 9 \\
 8 + \square = 9 \\
 4 + \square = 5 \\
 \square + 2 = 6 \\
 \square + 1 = 9 \\
 2 + \square = 6 \\
 3 + \square = 6 \\
 \square + 2 = 4 \\
 7 + \square = 8 \\
 \square + 7 = 9 \\
 3 + \square = 5 \\
 \square + 5 = 8 \\
 \square + 1 = 9 \\
 8 + \square = 9 \\
 1 + \square = 3 \\
 7 + \square = 9 \\
 \square + 4 = 7 \\
 \square + 6 = 9 \\
 \square + 1 = 6 \\
 2 + \square = 3 \\
 \square + 3 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	4	=	6
	+	2	=	9
8	+		=	9
2	+		=	3
	+	1	=	9
8	+		=	9
2	+		=	5
	+	2	=	3
	+	6	=	7
	+	3	=	5
	+	1	=	4
	+	4	=	5
	+	6	=	9
2	+		=	6
	+	4	=	6
	+	2	=	4
2	+		=	6
	+	2	=	4
2	+		=	4
	+	3	=	5
3	+		=	6
	+	4	=	5
	+	1	=	7
	+	1	=	2
	+	1	=	8

	+	1	=	8
8	+		=	9
	+	1	=	6
	+	1	=	2
	+	7	=	9
	+	4	=	9
	+	2	=	4
	+	6	=	9
	+	1	=	9
2	+		=	3
	+	1	=	9
	+	5	=	6
2	+		=	4
	+	2	=	4
5	+		=	6
3	+		=	8
	+	2	=	3
	+	3	=	9
8	+		=	9
8	+		=	9
8	+		=	9
	+	5	=	9
1	+		=	5
4	+		=	6
2	+		=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 6 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ 7 + \square = 8 \\ 2 + \square = 8 \\ 5 + \square = 6 \\ \square + 1 = 9 \\ 2 + \square = 5 \\ \square + 3 = 5 \\ \square + 1 = 9 \\ 3 + \square = 5 \\ 6 + \square = 7 \\ 4 + \square = 9 \\ 3 + \square = 6 \\ \square + 2 = 6 \\ 3 + \square = 7 \\ 5 + \square = 9 \\ 3 + \square = 5 \\ \square + 4 = 5 \\ \square + 1 = 7 \\ \square + 2 = 5 \\ \square + 1 = 7 \\ \square + 2 = 3 \\ 6 + \square = 9 \\ 2 + \square = 8 \end{array}$$

$$\begin{array}{r} \square + 5 = 8 \\ \square + 2 = 9 \\ 3 + \square = 6 \\ 2 + \square = 4 \\ \square + 6 = 8 \\ 2 + \square = 4 \\ 3 + \square = 4 \\ \square + 1 = 9 \\ 4 + \square = 6 \\ 8 + \square = 9 \\ \square + 1 = 8 \\ 8 + \square = 9 \\ 6 + \square = 7 \\ \square + 2 = 7 \\ \square + 5 = 6 \\ 2 + \square = 3 \\ 6 + \square = 9 \\ 1 + \square = 9 \\ 5 + \square = 9 \\ 3 + \square = 6 \\ 6 + \square = 8 \\ 7 + \square = 9 \\ \square + 4 = 9 \\ 3 + \square = 9 \\ 7 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 6 = 7 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ 3 + \square = 5 \\ 2 + \square = 7 \\ \square + 2 = 8 \\ 4 + \square = 8 \\ 1 + \square = 6 \\ 1 + \square = 9 \\ 6 + \square = 8 \\ 5 + \square = 7 \\ 2 + \square = 5 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ 5 + \square = 6 \\ 6 + \square = 7 \\ \square + 2 = 9 \\ 6 + \square = 7 \\ 1 + \square = 5 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ \square + 3 = 6 \\ \square + 3 = 6 \\ 4 + \square = 5 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} 2 + \square = 7 \\ 3 + \square = 6 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ 2 + \square = 6 \\ 2 + \square = 3 \\ 3 + \square = 4 \\ \square + 5 = 8 \\ \square + 2 = 5 \\ 4 + \square = 9 \\ \square + 3 = 4 \\ \square + 2 = 4 \\ 7 + \square = 9 \\ \square + 1 = 7 \\ \square + 2 = 5 \\ \square + 1 = 6 \\ \square + 1 = 8 \\ 1 + \square = 8 \\ 6 + \square = 7 \\ \square + 1 = 6 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ \square + 2 = 8 \\ \square + 3 = 4 \\ 7 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 2 \\ 1 + \square = 2 \\ 4 + \square = 7 \\ \square + 4 = 9 \\ \square + 2 = 9 \\ 2 + \square = 7 \\ 3 + \square = 6 \\ \square + 2 = 4 \\ \square + 1 = 4 \\ 7 + \square = 9 \\ 7 + \square = 8 \\ \square + 2 = 9 \\ 4 + \square = 8 \\ 8 + \square = 9 \\ 3 + \square = 5 \\ \square + 4 = 5 \\ \square + 5 = 9 \\ \square + 2 = 3 \\ \square + 5 = 8 \\ 3 + \square = 6 \\ \square + 3 = 4 \\ \square + 2 = 5 \\ \square + 1 = 2 \\ 3 + \square = 9 \\ 5 + \square = 6 \end{array}$$

$$\begin{array}{r} 1 + \square = 6 \\ 1 + \square = 2 \\ 6 + \square = 9 \\ \square + 2 = 4 \\ \square + 1 = 8 \\ \square + 4 = 7 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ \square + 1 = 2 \\ 3 + \square = 7 \\ 4 + \square = 7 \\ \square + 4 = 7 \\ \square + 6 = 8 \\ \square + 4 = 9 \\ 2 + \square = 3 \\ \square + 5 = 7 \\ \square + 2 = 7 \\ 1 + \square = 4 \\ 5 + \square = 9 \\ 3 + \square = 4 \\ \square + 3 = 9 \\ \square + 2 = 7 \\ \square + 3 = 9 \\ 6 + \square = 9 \\ \square + 1 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 6 = 8 \\ \square + 1 = 3 \\ \square + 1 = 9 \\ \square + 5 = 9 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ \square + 1 = 8 \\ \square + 4 = 8 \\ 2 + \square = 6 \\ 3 + \square = 5 \\ 8 + \square = 9 \\ 5 + \square = 8 \\ 6 + \square = 7 \\ \square + 1 = 3 \\ 8 + \square = 9 \\ 2 + \square = 7 \\ 7 + \square = 8 \\ 5 + \square = 6 \\ \square + 3 = 7 \\ \square + 2 = 3 \\ 3 + \square = 6 \\ 6 + \square = 8 \\ 8 + \square = 9 \\ \square + 2 = 4 \\ 5 + \square = 8 \end{array}$$

$$\begin{array}{r} 4 + \square = 9 \\ 2 + \square = 8 \\ \square + 5 = 6 \\ 1 + \square = 5 \\ 3 + \square = 8 \\ \square + 2 = 7 \\ 4 + \square = 7 \\ \square + 4 = 5 \\ \square + 6 = 9 \\ \square + 1 = 2 \\ \square + 1 = 3 \\ \square + 1 = 4 \\ \square + 2 = 3 \\ 6 + \square = 8 \\ \square + 3 = 5 \\ \square + 1 = 4 \\ \square + 1 = 3 \\ 6 + \square = 8 \\ \square + 3 = 6 \\ 1 + \square = 8 \\ 5 + \square = 6 \\ \square + 4 = 7 \\ 2 + \square = 5 \\ 6 + \square = 7 \\ 4 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$2 + \square = 7$$

$$3 + \square = 6$$

$$\square + 1 = 4$$

$$\square + 3 = 6$$

$$\square + 1 = 9$$

$$\square + 1 = 8$$

$$2 + \square = 9$$

$$\square + 1 = 8$$

$$2 + \square = 8$$

$$5 + \square = 7$$

$$5 + \square = 8$$

$$\square + 4 = 8$$

$$\square + 2 = 8$$

$$\square + 4 = 8$$

$$\square + 3 = 9$$

$$\square + 6 = 7$$

$$\square + 3 = 7$$

$$3 + \square = 4$$

$$3 + \square = 8$$

$$\square + 6 = 7$$

$$2 + \square = 3$$

$$\square + 1 = 8$$

$$2 + \square = 7$$

$$\square + 3 = 7$$

$$2 + \square = 9$$

$$\square + 6 = 8$$

$$2 + \square = 9$$

$$\square + 2 = 8$$

$$\square + 1 = 7$$

$$\square + 8 = 9$$

$$\square + 4 = 9$$

$$3 + \square = 5$$

$$3 + \square = 8$$

$$1 + \square = 8$$

$$\square + 2 = 9$$

$$\square + 1 = 9$$

$$6 + \square = 7$$

$$\square + 2 = 3$$

$$\square + 2 = 8$$

$$\square + 5 = 8$$

$$6 + \square = 9$$

$$\square + 2 = 3$$

$$6 + \square = 8$$

$$\square + 4 = 9$$

$$7 + \square = 9$$

$$\square + 2 = 8$$

$$\square + 2 = 8$$

$$5 + \square = 7$$

$$1 + \square = 8$$

$$\square + 3 = 7$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 7 \\ \square + 3 = 8 \\ 4 + \square = 5 \\ \square + 4 = 6 \\ 4 + \square = 5 \\ \square + 4 = 9 \\ \square + 1 = 7 \\ 4 + \square = 7 \\ 1 + \square = 3 \\ 2 + \square = 3 \\ 1 + \square = 4 \\ \square + 3 = 7 \\ 3 + \square = 7 \\ \square + 3 = 8 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ 2 + \square = 5 \\ \square + 3 = 9 \\ \square + 8 = 9 \\ 2 + \square = 6 \\ 1 + \square = 7 \\ 2 + \square = 6 \\ 8 + \square = 9 \\ \square + 3 = 6 \\ \square + 1 = 3 \end{array}$$

$$\begin{array}{r} 2 + \square = 6 \\ \square + 1 = 8 \\ 7 + \square = 9 \\ \square + 4 = 8 \\ 2 + \square = 5 \\ 2 + \square = 5 \\ \square + 1 = 8 \\ 4 + \square = 9 \\ 6 + \square = 9 \\ \square + 7 = 8 \\ \square + 6 = 8 \\ 6 + \square = 9 \\ 2 + \square = 5 \\ 6 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ 5 + \square = 8 \\ 1 + \square = 8 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ 4 + \square = 6 \\ \square + 2 = 4 \\ \square + 3 = 6 \\ 1 + \square = 5 \\ 6 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 2 + \square = 5 \\ 7 + \square = 9 \\ 2 + \square = 4 \\ \square + 1 = 4 \\ 3 + \square = 9 \\ 1 + \square = 2 \\ 6 + \square = 9 \\ 2 + \square = 4 \\ \square + 1 = 9 \\ 5 + \square = 7 \\ 2 + \square = 6 \\ 2 + \square = 5 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ 3 + \square = 7 \\ \square + 1 = 4 \\ 2 + \square = 5 \\ 2 + \square = 7 \\ 3 + \square = 7 \\ \square + 1 = 9 \\ 3 + \square = 4 \\ \square + 2 = 4 \\ 7 + \square = 9 \\ 6 + \square = 9 \\ \square + 3 = 4 \end{array}$$

$$\begin{array}{r} 5 + \square = 8 \\ 3 + \square = 6 \\ 3 + \square = 5 \\ 3 + \square = 8 \\ 3 + \square = 7 \\ \square + 5 = 6 \\ 3 + \square = 6 \\ 7 + \square = 9 \\ 5 + \square = 6 \\ \square + 1 = 9 \\ 2 + \square = 9 \\ \square + 1 = 9 \\ 4 + \square = 8 \\ 3 + \square = 5 \\ 2 + \square = 6 \\ \square + 7 = 8 \\ \square + 2 = 3 \\ \square + 3 = 9 \\ 4 + \square = 7 \\ 3 + \square = 9 \\ \square + 4 = 6 \\ 3 + \square = 6 \\ 1 + \square = 2 \\ \square + 1 = 7 \\ \square + 2 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$4 + \square = 6$$

$$\square + 3 = 9$$

$$2 + \square = 5$$

$$1 + \square = 3$$

$$\square + 3 = 5$$

$$\square + 2 = 5$$

$$\square + 5 = 8$$

$$\square + 5 = 9$$

$$\square + 5 = 8$$

$$\square + 6 = 7$$

$$1 + \square = 3$$

$$\square + 4 = 9$$

$$\square + 2 = 8$$

$$3 + \square = 6$$

$$6 + \square = 9$$

$$\square + 2 = 9$$

$$4 + \square = 5$$

$$4 + \square = 9$$

$$\square + 2 = 8$$

$$7 + \square = 8$$

$$2 + \square = 6$$

$$6 + \square = 9$$

$$\square + 1 = 4$$

$$1 + \square = 9$$

$$2 + \square = 6$$

$$5 + \square = 8$$

$$\square + 5 = 8$$

$$\square + 1 = 4$$

$$2 + \square = 6$$

$$1 + \square = 4$$

$$4 + \square = 6$$

$$\square + 2 = 8$$

$$\square + 2 = 9$$

$$\square + 5 = 7$$

$$\square + 6 = 8$$

$$\square + 1 = 9$$

$$1 + \square = 4$$

$$5 + \square = 6$$

$$8 + \square = 9$$

$$\square + 4 = 9$$

$$\square + 2 = 8$$

$$\square + 4 = 5$$

$$\square + 1 = 4$$

$$\square + 4 = 8$$

$$1 + \square = 2$$

$$\square + 1 = 3$$

$$2 + \square = 7$$

$$\square + 1 = 2$$

$$\square + 1 = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 3 \\ \square \\ \square \\ \square \end{array} + \begin{array}{r} \square \\ 3 \\ 3 \\ 1 \end{array} = \begin{array}{r} 5 \\ 4 \\ 9 \\ 4 \end{array}$$

$$\begin{array}{r} 5 \\ 1 \\ 7 \\ 6 \\ 8 \\ 2 \\ 6 \end{array} + \begin{array}{r} \square \\ \square \\ \square \\ \square \\ \square \\ \square \\ \square \end{array} = \begin{array}{r} 7 \\ 5 \\ 9 \\ 8 \\ 9 \\ 3 \\ 7 \end{array}$$

$$\begin{array}{r} \square \\ 4 \\ 4 \\ 3 \end{array} + \begin{array}{r} 1 \\ \square \\ \square \\ \square \end{array} = \begin{array}{r} 9 \\ 6 \\ 9 \\ 6 \end{array}$$

$$\begin{array}{r} \square \\ 1 \\ 3 \\ 1 \\ 3 \end{array} + \begin{array}{r} 7 \\ \square \\ \square \\ \square \end{array} = \begin{array}{r} 8 \\ 4 \\ 6 \\ 3 \\ 6 \end{array}$$

$$\begin{array}{r} \square \\ 3 \\ 1 \end{array} + \begin{array}{r} \square \\ 5 \\ \square \\ \square \end{array} = \begin{array}{r} 8 \\ 4 \\ 2 \end{array}$$

$$\begin{array}{r} \square \\ \square \end{array} + \begin{array}{r} 8 \\ 1 \end{array} = \begin{array}{r} 9 \\ 7 \end{array}$$

$$\begin{array}{r} \square \\ 4 \\ 3 \\ 8 \\ 1 \\ 2 \end{array} + \begin{array}{r} 1 \\ \square \\ \square \\ \square \\ \square \\ \square \end{array} = \begin{array}{r} 3 \\ 7 \\ 6 \\ 9 \\ 3 \\ 7 \end{array}$$

$$\begin{array}{r} \square \\ \square \end{array} + \begin{array}{r} 1 \\ 1 \end{array} = \begin{array}{r} 8 \\ 9 \end{array}$$

$$\begin{array}{r} 3 \\ 6 \\ 6 \end{array} + \begin{array}{r} \square \\ \square \\ \square \end{array} = \begin{array}{r} 6 \\ 7 \\ 7 \end{array}$$

$$\begin{array}{r} \square \\ \square \\ \square \\ \square \\ \square \end{array} + \begin{array}{r} 2 \\ 2 \\ 7 \\ 2 \\ 3 \end{array} = \begin{array}{r} 5 \\ 9 \\ 9 \\ 4 \\ 5 \end{array}$$

$$\begin{array}{r} \square \\ 8 \end{array} + \begin{array}{r} 1 \\ \square \end{array} = \begin{array}{r} 9 \\ 9 \end{array}$$

$$\begin{array}{r} 8 \\ \square \\ 3 \end{array} + \begin{array}{r} \square \\ \square \\ \square \end{array} = \begin{array}{r} 9 \\ 9 \\ 8 \end{array}$$

$$\begin{array}{r} 8 \\ \square \\ 3 \\ 8 \end{array} + \begin{array}{r} \square \\ 6 \\ \square \\ \square \end{array} = \begin{array}{r} 9 \\ 9 \\ 8 \\ 7 \end{array}$$

$$\begin{array}{r} \square \\ \square \end{array} + \begin{array}{r} 1 \\ 2 \end{array} = \begin{array}{r} 9 \\ 4 \end{array}$$

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 3 \\ 8 + \square = 9 \\ 6 + \square = 8 \\ \square + 3 = 5 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ 4 + \square = 9 \\ \square + 4 = 6 \\ \square + 3 = 4 \\ \square + 1 = 3 \\ 1 + \square = 3 \\ 1 + \square = 5 \\ \square + 2 = 4 \\ 2 + \square = 5 \\ 2 + \square = 9 \\ \square + 2 = 9 \\ 2 + \square = 6 \\ \square + 2 = 3 \\ \square + 5 = 8 \\ \square + 3 = 8 \\ 1 + \square = 8 \\ 6 + \square = 7 \\ \square + 3 = 7 \end{array}$$

$$\begin{array}{r} \square + 1 = 5 \\ 2 + \square = 5 \\ \square + 2 = 9 \\ 8 + \square = 9 \\ 6 + \square = 9 \\ \square + 3 = 4 \\ 1 + \square = 9 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ 7 + \square = 8 \\ 1 + \square = 9 \\ \square + 4 = 8 \\ 3 + \square = 6 \\ \square + 1 = 3 \\ 2 + \square = 6 \\ 7 + \square = 8 \\ \square + 5 = 7 \\ 2 + \square = 9 \\ 6 + \square = 9 \\ 7 + \square = 9 \\ 1 + \square = 7 \\ \square + 2 = 5 \\ \square + 2 = 5 \\ \square + 3 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 6 \\ \square + 1 = 6 \\ 2 + \square = 5 \\ \square + 6 = 9 \\ \square + 3 = 9 \\ \square + 3 = 5 \\ 7 + \square = 8 \\ 5 + \square = 9 \\ \square + 3 = 4 \\ \square + 1 = 3 \\ \square + 3 = 4 \\ \square + 3 = 9 \\ 6 + \square = 7 \\ \square + 2 = 7 \\ 4 + \square = 5 \\ 1 + \square = 3 \\ 8 + \square = 9 \\ 1 + \square = 2 \\ \square + 1 = 6 \\ \square + 1 = 6 \\ 3 + \square = 6 \\ 6 + \square = 7 \\ \square + 1 = 7 \\ \square + 2 = 4 \\ \square + 3 = 4 \end{array}$$

$$\begin{array}{r} 5 + \square = 9 \\ \square + 1 = 2 \\ \square + 3 = 8 \\ 8 + \square = 9 \\ 6 + \square = 7 \\ 4 + \square = 5 \\ \square + 4 = 6 \\ 8 + \square = 9 \\ \square + 3 = 7 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ \square + 5 = 7 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 2 = 8 \\ 1 + \square = 4 \\ 3 + \square = 4 \\ \square + 1 = 3 \\ 1 + \square = 2 \\ \square + 2 = 9 \\ 3 + \square = 8 \\ 5 + \square = 7 \\ 2 + \square = 4 \\ \square + 2 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

147/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 9 \\
 \square + 7 = 8 \\
 6 + \square = 9 \\
 \square + 3 = 9 \\
 7 + \square = 9 \\
 1 + \square = 3 \\
 1 + \square = 7 \\
 1 + \square = 9 \\
 3 + \square = 9 \\
 \square + 6 = 8 \\
 7 + \square = 8 \\
 3 + \square = 9 \\
 3 + \square = 5 \\
 1 + \square = 3 \\
 7 + \square = 9 \\
 \square + 1 = 4 \\
 \square + 2 = 3 \\
 \square + 2 = 5 \\
 \square + 1 = 5 \\
 4 + \square = 7 \\
 \square + 1 = 9 \\
 3 + \square = 4 \\
 2 + \square = 3 \\
 1 + \square = 4 \\
 2 + \square = 3
 \end{array}$$

$$\begin{array}{r}
 \square + 4 = 9 \\
 \square + 5 = 9 \\
 \square + 4 = 8 \\
 \square + 5 = 7 \\
 2 + \square = 3 \\
 \square + 1 = 9 \\
 \square + 1 = 3 \\
 4 + \square = 6 \\
 7 + \square = 8 \\
 6 + \square = 7 \\
 \square + 6 = 8 \\
 \square + 5 = 7 \\
 \square + 7 = 9 \\
 \square + 3 = 5 \\
 \square + 1 = 2 \\
 \square + 5 = 8 \\
 6 + \square = 8 \\
 \square + 4 = 6 \\
 6 + \square = 8 \\
 2 + \square = 4 \\
 1 + \square = 5 \\
 1 + \square = 3 \\
 1 + \square = 8 \\
 3 + \square = 4 \\
 \square + 4 = 6
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

148/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 9 \\
 \square + 4 = 6 \\
 1 + \square = 2 \\
 7 + \square = 8 \\
 5 + \square = 7 \\
 1 + \square = 3 \\
 \square + 4 = 7 \\
 7 + \square = 9 \\
 2 + \square = 7 \\
 3 + \square = 4 \\
 \square + 1 = 6 \\
 5 + \square = 6 \\
 \square + 3 = 5 \\
 \square + 1 = 4 \\
 \square + 5 = 8 \\
 \square + 2 = 7 \\
 5 + \square = 9 \\
 4 + \square = 7 \\
 \square + 1 = 5 \\
 \square + 2 = 8 \\
 \square + 1 = 9 \\
 3 + \square = 6 \\
 8 + \square = 9 \\
 8 + \square = 9 \\
 7 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 8 + \square = 9 \\
 \square + 2 = 9 \\
 \square + 4 = 5 \\
 3 + \square = 9 \\
 \square + 1 = 3 \\
 \square + 2 = 7 \\
 5 + \square = 9 \\
 7 + \square = 9 \\
 7 + \square = 9 \\
 1 + \square = 6 \\
 \square + 2 = 5 \\
 \square + 1 = 6 \\
 \square + 3 = 4 \\
 \square + 3 = 6 \\
 3 + \square = 6 \\
 \square + 1 = 8 \\
 \square + 3 = 7 \\
 3 + \square = 4 \\
 2 + \square = 4 \\
 7 + \square = 8 \\
 7 + \square = 8 \\
 4 + \square = 5 \\
 \square + 1 = 8 \\
 5 + \square = 7 \\
 1 + \square = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

149/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 8 \\ 5 + \square = 9 \\ 7 + \square = 9 \\ \square + 2 = 5 \\ \square + 1 = 3 \\ 2 + \square = 3 \\ \square + 2 = 9 \\ 1 + \square = 7 \\ \square + 2 = 4 \\ \square + 3 = 8 \\ \square + 2 = 5 \\ \square + 6 = 8 \\ \square + 2 = 6 \\ 4 + \square = 7 \\ \square + 1 = 7 \\ \square + 5 = 7 \\ \square + 3 = 4 \\ 2 + \square = 5 \\ 3 + \square = 5 \\ \square + 3 = 5 \\ 3 + \square = 5 \\ 2 + \square = 4 \\ \square + 2 = 9 \\ \square + 3 = 4 \\ 3 + \square = 7 \end{array}$$

$$\begin{array}{r} \square + 1 = 4 \\ 2 + \square = 4 \\ \square + 2 = 3 \\ \square + 1 = 4 \\ \square + 2 = 6 \\ 4 + \square = 7 \\ 3 + \square = 5 \\ 8 + \square = 9 \\ 5 + \square = 9 \\ \square + 1 = 9 \\ \square + 2 = 9 \\ 5 + \square = 9 \\ \square + 6 = 7 \\ 3 + \square = 5 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ \square + 3 = 5 \\ 8 + \square = 9 \\ 2 + \square = 8 \\ \square + 8 = 9 \\ \square + 1 = 7 \\ \square + 5 = 8 \\ \square + 5 = 7 \\ 2 + \square = 5 \\ \square + 4 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 5 \\
 \square + 5 = 7 \\
 8 + \square = 9 \\
 6 + \square = 8 \\
 \square + 5 = 6 \\
 \square + 7 = 9 \\
 8 + \square = 9 \\
 \square + 3 = 9 \\
 \square + 2 = 5 \\
 \square + 2 = 5 \\
 2 + \square = 3 \\
 5 + \square = 8 \\
 7 + \square = 9 \\
 2 + \square = 8 \\
 2 + \square = 4 \\
 \square + 2 = 5 \\
 3 + \square = 5 \\
 \square + 3 = 6 \\
 1 + \square = 9 \\
 2 + \square = 6 \\
 \square + 2 = 9 \\
 \square + 2 = 3 \\
 5 + \square = 7 \\
 7 + \square = 8 \\
 \square + 1 = 9
 \end{array}$$

$$\begin{array}{r}
 1 + \square = 8 \\
 1 + \square = 4 \\
 \square + 2 = 3 \\
 \square + 7 = 9 \\
 \square + 1 = 9 \\
 1 + \square = 4 \\
 7 + \square = 8 \\
 \square + 5 = 8 \\
 \square + 6 = 9 \\
 \square + 1 = 8 \\
 \square + 3 = 9 \\
 \square + 1 = 4 \\
 2 + \square = 5 \\
 \square + 2 = 4 \\
 \square + 4 = 9 \\
 \square + 3 = 5 \\
 \square + 1 = 6 \\
 2 + \square = 5 \\
 \square + 1 = 7 \\
 \square + 1 = 8 \\
 \square + 6 = 8 \\
 8 + \square = 9 \\
 \square + 4 = 7 \\
 \square + 1 = 9 \\
 3 + \square = 5
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 9 \\ 2 + \square = 4 \\ 4 + \square = 9 \\ \square + 1 = 8 \\ \square + 1 = 3 \\ 2 + \square = 5 \\ 5 + \square = 9 \\ 1 + \square = 3 \\ 1 + \square = 6 \\ 8 + \square = 9 \\ 1 + \square = 5 \\ \square + 3 = 7 \\ \square + 1 = 9 \\ \square + 1 = 3 \\ 1 + \square = 5 \\ \square + 3 = 9 \\ 5 + \square = 9 \\ \square + 2 = 5 \\ \square + 1 = 3 \\ \square + 3 = 6 \\ 7 + \square = 9 \\ 4 + \square = 8 \\ 5 + \square = 6 \\ \square + 1 = 3 \\ 7 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 2 = 7 \\ \square + 1 = 4 \\ 2 + \square = 8 \\ \square + 3 = 6 \\ 5 + \square = 7 \\ \square + 4 = 6 \\ 1 + \square = 7 \\ 2 + \square = 5 \\ 2 + \square = 9 \\ \square + 1 = 3 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ 7 + \square = 9 \\ \square + 1 = 7 \\ 8 + \square = 9 \\ \square + 1 = 5 \\ 7 + \square = 8 \\ \square + 2 = 5 \\ 3 + \square = 5 \\ \square + 1 = 3 \\ 7 + \square = 8 \\ \square + 2 = 4 \\ \square + 4 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 7 + \square = 8 \\
 3 + \square = 6 \\
 \square + 4 = 9 \\
 2 + \square = 6 \\
 \square + 5 = 7 \\
 7 + \square = 9 \\
 \square + 1 = 9 \\
 6 + \square = 7 \\
 6 + \square = 7 \\
 2 + \square = 8 \\
 7 + \square = 8 \\
 6 + \square = 7 \\
 \square + 3 = 6 \\
 3 + \square = 5 \\
 \square + 5 = 6 \\
 6 + \square = 8 \\
 2 + \square = 5 \\
 8 + \square = 9 \\
 \square + 6 = 9 \\
 \square + 3 = 5 \\
 1 + \square = 4 \\
 5 + \square = 9 \\
 \square + 4 = 5 \\
 \square + 3 = 4 \\
 \square + 4 = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 1 = 9 \\
 7 + \square = 8 \\
 \square + 1 = 3 \\
 \square + 2 = 5 \\
 \square + 5 = 7 \\
 \square + 6 = 9 \\
 \square + 1 = 9 \\
 2 + \square = 4 \\
 5 + \square = 9 \\
 4 + \square = 6 \\
 1 + \square = 9 \\
 1 + \square = 2 \\
 8 + \square = 9 \\
 8 + \square = 9 \\
 \square + 8 = 9 \\
 4 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 5 \\
 \square + 1 = 8 \\
 8 + \square = 9 \\
 \square + 5 = 7 \\
 \square + 4 = 9 \\
 \square + 4 = 7 \\
 \square + 1 = 9 \\
 \square + 1 = 4
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 4 \\ 3 + \square = 5 \\ 3 + \square = 6 \\ \square + 2 = 9 \\ 4 + \square = 7 \\ 4 + \square = 5 \\ \square + 1 = 5 \\ \square + 6 = 8 \\ \square + 1 = 7 \\ 5 + \square = 9 \\ 4 + \square = 5 \\ 6 + \square = 8 \\ \square + 6 = 9 \\ \square + 3 = 6 \\ 3 + \square = 6 \\ 2 + \square = 5 \\ \square + 1 = 4 \\ \square + 2 = 4 \\ 5 + \square = 9 \\ 3 + \square = 4 \\ 1 + \square = 2 \\ 2 + \square = 5 \\ \square + 4 = 9 \\ \square + 4 = 5 \\ \square + 2 = 3 \end{array}$$

$$\begin{array}{r} 4 + \square = 6 \\ 3 + \square = 7 \\ \square + 2 = 3 \\ \square + 4 = 5 \\ \square + 1 = 7 \\ 7 + \square = 8 \\ 5 + \square = 8 \\ 3 + \square = 7 \\ 2 + \square = 4 \\ \square + 3 = 4 \\ 7 + \square = 9 \\ \square + 2 = 5 \\ \square + 4 = 8 \\ 2 + \square = 3 \\ \square + 1 = 8 \\ \square + 3 = 8 \\ 5 + \square = 7 \\ \square + 1 = 6 \\ \square + 3 = 5 \\ \square + 2 = 8 \\ \square + 1 = 8 \\ 2 + \square = 5 \\ 7 + \square = 8 \\ 7 + \square = 9 \\ \square + 3 = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 6$$

$$\square + 5 = 7$$

$$\square + 3 = 6$$

$$3 + \square = 6$$

$$3 + \square = 6$$

$$8 + \square = 9$$

$$\square + 1 = 6$$

$$\square + 3 = 6$$

$$\square + 4 = 6$$

$$2 + \square = 4$$

$$\square + 5 = 7$$

$$1 + \square = 4$$

$$3 + \square = 8$$

$$3 + \square = 8$$

$$\square + 4 = 8$$

$$\square + 7 = 9$$

$$1 + \square = 3$$

$$\square + 6 = 8$$

$$1 + \square = 5$$

$$\square + 1 = 7$$

$$3 + \square = 5$$

$$2 + \square = 5$$

$$\square + 4 = 7$$

$$3 + \square = 6$$

$$\square + 3 = 4$$

$$\square + 1 = 4$$

$$4 + \square = 9$$

$$6 + \square = 9$$

$$7 + \square = 8$$

$$4 + \square = 9$$

$$1 + \square = 8$$

$$5 + \square = 8$$

$$7 + \square = 8$$

$$2 + \square = 6$$

$$\square + 5 = 9$$

$$2 + \square = 4$$

$$1 + \square = 2$$

$$\square + 2 = 6$$

$$\square + 4 = 7$$

$$\square + 5 = 6$$

$$1 + \square = 3$$

$$4 + \square = 8$$

$$4 + \square = 5$$

$$\square + 6 = 8$$

$$\square + 3 = 6$$

$$1 + \square = 9$$

$$\square + 4 = 7$$

$$3 + \square = 9$$

$$2 + \square = 3$$

$$\square + 1 = 4$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 3 \\
 \square + 1 = 9 \\
 \square + 2 = 7 \\
 \square + 4 = 9 \\
 \square + 6 = 8 \\
 \square + 6 = 9 \\
 1 + \square = 3 \\
 \square + 1 = 8 \\
 3 + \square = 5 \\
 \square + 1 = 2 \\
 2 + \square = 9 \\
 5 + \square = 7 \\
 \square + 4 = 8 \\
 \square + 3 = 9 \\
 \square + 1 = 9 \\
 5 + \square = 8 \\
 7 + \square = 9 \\
 \square + 1 = 2 \\
 \square + 5 = 6 \\
 \square + 3 = 8 \\
 2 + \square = 3 \\
 \square + 3 = 4 \\
 \square + 3 = 8 \\
 \square + 5 = 6 \\
 2 + \square = 4
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 9 \\
 2 + \square = 5 \\
 3 + \square = 9 \\
 \square + 2 = 4 \\
 5 + \square = 9 \\
 \square + 3 = 4 \\
 7 + \square = 9 \\
 6 + \square = 8 \\
 \square + 3 = 7 \\
 \square + 1 = 8 \\
 \square + 5 = 7 \\
 \square + 1 = 3 \\
 \square + 1 = 5 \\
 2 + \square = 9 \\
 6 + \square = 8 \\
 \square + 6 = 8 \\
 \square + 1 = 8 \\
 \square + 2 = 7 \\
 \square + 4 = 9 \\
 \square + 1 = 9 \\
 \square + 3 = 6 \\
 \square + 2 = 5 \\
 \square + 4 = 8 \\
 2 + \square = 9 \\
 \square + 1 = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 7$$

$$5 + \square = 6$$

$$\square + 2 = 4$$

$$1 + \square = 3$$

$$3 + \square = 6$$

$$4 + \square = 8$$

$$\square + 7 = 8$$

$$\square + 1 = 3$$

$$3 + \square = 6$$

$$4 + \square = 5$$

$$\square + 1 = 8$$

$$\square + 2 = 8$$

$$\square + 1 = 2$$

$$4 + \square = 8$$

$$3 + \square = 4$$

$$\square + 7 = 8$$

$$8 + \square = 9$$

$$4 + \square = 5$$

$$\square + 3 = 7$$

$$6 + \square = 9$$

$$\square + 3 = 6$$

$$2 + \square = 5$$

$$3 + \square = 5$$

$$\square + 1 = 7$$

$$\square + 5 = 8$$

$$2 + \square = 3$$

$$6 + \square = 8$$

$$3 + \square = 4$$

$$\square + 1 = 9$$

$$\square + 6 = 8$$

$$3 + \square = 5$$

$$5 + \square = 9$$

$$\square + 3 = 7$$

$$\square + 4 = 9$$

$$\square + 1 = 6$$

$$1 + \square = 7$$

$$2 + \square = 3$$

$$4 + \square = 7$$

$$\square + 1 = 2$$

$$\square + 3 = 5$$

$$6 + \square = 8$$

$$\square + 5 = 7$$

$$6 + \square = 9$$

$$5 + \square = 8$$

$$\square + 1 = 9$$

$$\square + 2 = 4$$

$$4 + \square = 5$$

$$8 + \square = 9$$

$$3 + \square = 7$$

$$\square + 7 = 8$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 5$$

$$7 + \square = 8$$

$$3 + \square = 5$$

$$\square + 1 = 9$$

$$\square + 2 = 5$$

$$4 + \square = 5$$

$$\square + 4 = 5$$

$$\square + 2 = 4$$

$$\square + 3 = 5$$

$$2 + \square = 5$$

$$\square + 2 = 6$$

$$\square + 4 = 9$$

$$3 + \square = 9$$

$$\square + 3 = 4$$

$$2 + \square = 9$$

$$\square + 2 = 8$$

$$8 + \square = 9$$

$$4 + \square = 5$$

$$6 + \square = 9$$

$$4 + \square = 8$$

$$\square + 2 = 6$$

$$\square + 7 = 8$$

$$3 + \square = 6$$

$$\square + 2 = 9$$

$$\square + 3 = 9$$

$$\square + 7 = 8$$

$$2 + \square = 4$$

$$\square + 2 = 3$$

$$\square + 2 = 6$$

$$\square + 5 = 7$$

$$5 + \square = 8$$

$$\square + 5 = 7$$

$$7 + \square = 9$$

$$2 + \square = 3$$

$$2 + \square = 3$$

$$\square + 3 = 7$$

$$5 + \square = 6$$

$$2 + \square = 5$$

$$2 + \square = 5$$

$$\square + 2 = 6$$

$$\square + 1 = 9$$

$$2 + \square = 9$$

$$4 + \square = 5$$

$$\square + 1 = 8$$

$$\square + 3 = 6$$

$$3 + \square = 4$$

$$3 + \square = 4$$

$$\square + 1 = 4$$

$$\square + 1 = 7$$

$$3 + \square = 6$$

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 \\ \square \\ \square \\ 6 \\ 2 \\ 6 \\ \square \\ \square \\ 3 \\ 2 \\ \square \\ 2 \\ 1 \\ \square \\ 6 \\ \square \\ \square \\ 3 \\ 2 \\ 1 \\ 3 \\ \square \\ 2 \\ \square \\ 2 \end{array} + \begin{array}{r} \square \\ 8 \\ 1 \\ \square \\ \square \\ \square \\ 1 \\ 2 \\ \square \\ 5 \\ \square \\ \square \\ 3 \\ 2 \\ \square \\ \square \\ 3 \\ \square \\ \square \\ 3 \\ \square \\ 1 \\ \square \end{array} = \begin{array}{r} 7 \\ 9 \\ 2 \\ 8 \\ 9 \\ 9 \\ 2 \\ 9 \\ 4 \\ 5 \\ 7 \\ 9 \\ 3 \\ 4 \\ 9 \\ 6 \\ 6 \\ 3 \\ 5 \\ 3 \\ 5 \\ 4 \\ 6 \\ 2 \\ 6 \end{array}$$

$$\begin{array}{r} 1 \\ 6 \\ 2 \\ 2 \\ \square \\ \square \\ 5 \\ 3 \\ 3 \\ \square \\ \square \\ \square \\ 2 \\ 7 \\ 3 \\ 4 \\ \square \\ 4 \\ 2 \\ 2 \\ 2 \\ \square \\ \square \\ \square \\ \square \end{array} + \begin{array}{r} \square \\ \square \\ \square \\ \square \\ 3 \\ 1 \\ \square \\ \square \\ \square \\ 5 \\ 2 \\ 3 \\ \square \\ \square \\ \square \\ 7 \\ \square \\ \square \\ \square \\ \square \\ 3 \\ 1 \\ 3 \\ 1 \end{array} = \begin{array}{r} 3 \\ 7 \\ 5 \\ 4 \\ 8 \\ 9 \\ 8 \\ 7 \\ 4 \\ 7 \\ 3 \\ 6 \\ 5 \\ 8 \\ 6 \\ 6 \\ 8 \\ 9 \\ 5 \\ 7 \\ 3 \\ 9 \\ 4 \\ 4 \\ 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 4 \\ 4 + \square = 7 \\ 2 + \square = 7 \\ \square + 2 = 7 \\ \square + 1 = 4 \\ \square + 3 = 7 \\ \square + 3 = 5 \\ \square + 3 = 9 \\ 3 + \square = 6 \\ \square + 4 = 8 \\ \square + 1 = 5 \\ 2 + \square = 5 \\ \square + 1 = 3 \\ 6 + \square = 7 \\ 5 + \square = 8 \\ 3 + \square = 4 \\ \square + 4 = 9 \\ \square + 3 = 6 \\ 4 + \square = 7 \\ 3 + \square = 6 \\ \square + 3 = 9 \\ 3 + \square = 6 \\ \square + 4 = 8 \\ \square + 1 = 2 \\ 7 + \square = 8 \end{array}$$

$$\begin{array}{r} \square + 1 = 9 \\ 3 + \square = 7 \\ 6 + \square = 7 \\ \square + 5 = 9 \\ 6 + \square = 7 \\ \square + 2 = 6 \\ \square + 1 = 3 \\ \square + 3 = 7 \\ \square + 6 = 8 \\ 2 + \square = 9 \\ 7 + \square = 8 \\ 2 + \square = 8 \\ 2 + \square = 4 \\ \square + 4 = 9 \\ 1 + \square = 4 \\ \square + 3 = 8 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ \square + 2 = 7 \\ 3 + \square = 6 \\ 2 + \square = 5 \\ \square + 2 = 4 \\ \square + 8 = 9 \\ \square + 1 = 4 \\ \square + 3 = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 2 \\
 \square + 2 = 4 \\
 3 + \square = 4 \\
 7 + \square = 9 \\
 6 + \square = 9 \\
 1 + \square = 2 \\
 1 + \square = 8 \\
 \square + 1 = 9 \\
 5 + \square = 9 \\
 \square + 1 = 3 \\
 \square + 2 = 4 \\
 \square + 7 = 8 \\
 3 + \square = 6 \\
 \square + 2 = 9 \\
 2 + \square = 9 \\
 3 + \square = 7 \\
 \square + 3 = 9 \\
 5 + \square = 9 \\
 \square + 6 = 9 \\
 1 + \square = 9 \\
 1 + \square = 2 \\
 \square + 1 = 7 \\
 \square + 1 = 9 \\
 6 + \square = 7 \\
 1 + \square = 4
 \end{array}$$

$$\begin{array}{r}
 7 + \square = 9 \\
 3 + \square = 4 \\
 1 + \square = 4 \\
 3 + \square = 8 \\
 \square + 2 = 4 \\
 \square + 3 = 8 \\
 \square + 1 = 9 \\
 1 + \square = 7 \\
 3 + \square = 7 \\
 \square + 1 = 8 \\
 3 + \square = 6 \\
 \square + 2 = 3 \\
 2 + \square = 5 \\
 2 + \square = 3 \\
 4 + \square = 6 \\
 2 + \square = 4 \\
 5 + \square = 6 \\
 \square + 2 = 8 \\
 \square + 6 = 9 \\
 \square + 7 = 9 \\
 1 + \square = 5 \\
 7 + \square = 8 \\
 2 + \square = 9 \\
 1 + \square = 4 \\
 \square + 2 = 9
 \end{array}$$

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 7 \\ \square + 3 = 5 \\ \square + 3 = 9 \\ 7 + \square = 9 \\ \square + 4 = 5 \\ 6 + \square = 7 \\ \square + 2 = 8 \\ 4 + \square = 6 \\ \square + 1 = 8 \\ \square + 5 = 7 \\ \square + 1 = 7 \\ \square + 3 = 8 \\ 3 + \square = 6 \\ \square + 1 = 2 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ 2 + \square = 6 \\ 3 + \square = 4 \\ \square + 4 = 5 \\ \square + 1 = 8 \\ 2 + \square = 4 \\ 2 + \square = 9 \\ \square + 4 = 5 \\ 5 + \square = 6 \end{array}$$

$$\begin{array}{r} 3 + \square = 9 \\ 4 + \square = 6 \\ \square + 1 = 9 \\ 4 + \square = 7 \\ 4 + \square = 7 \\ \square + 4 = 6 \\ \square + 4 = 9 \\ 2 + \square = 5 \\ 1 + \square = 7 \\ \square + 3 = 8 \\ \square + 1 = 9 \\ 1 + \square = 4 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ 6 + \square = 8 \\ 6 + \square = 7 \\ \square + 3 = 7 \\ 3 + \square = 7 \\ \square + 2 = 5 \\ 5 + \square = 6 \\ 5 + \square = 8 \\ 2 + \square = 5 \\ 1 + \square = 6 \\ \square + 5 = 7 \\ 1 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

162/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	3	=	6
7	+		=	8
1	+		=	4
6	+		=	8
2	+		=	8
2	+		=	6
1	+		=	2
1	+		=	5
2	+		=	3
	+	2	=	6
	+	2	=	7
	+	3	=	5
	+	3	=	9
4	+		=	5
1	+		=	3
2	+		=	9
	+	6	=	8
	+	2	=	8
	+	1	=	2
	+	1	=	7
	+	1	=	4
1	+		=	2
	+	3	=	6
7	+		=	9
8	+		=	9

	+	3	=	6
	+	6	=	9
3	+		=	4
	+	1	=	8
	+	2	=	5
6	+		=	9
3	+		=	8
	+	1	=	9
5	+		=	7
6	+		=	9
	+	1	=	7
6	+		=	8
7	+		=	8
	+	6	=	7
1	+		=	4
7	+		=	8
8	+		=	9
8	+		=	9
2	+		=	5
	+	1	=	5
	+	1	=	2
	+	5	=	9
	+	6	=	8
3	+		=	8
	+	1	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 3 \\ 3 + \square = 6 \\ \square + 8 = 9 \\ \square + 3 = 9 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ \square + 2 = 7 \\ 8 + \square = 9 \\ 3 + \square = 8 \\ \square + 3 = 6 \\ \square + 1 = 4 \\ \square + 3 = 9 \\ \square + 2 = 7 \\ \square + 1 = 3 \\ 1 + \square = 4 \\ 5 + \square = 8 \\ 1 + \square = 2 \\ 5 + \square = 7 \\ 2 + \square = 5 \\ \square + 5 = 7 \\ 1 + \square = 4 \\ \square + 1 = 5 \\ 1 + \square = 3 \\ 5 + \square = 8 \\ 6 + \square = 8 \end{array}$$

$$\begin{array}{r} \square + 1 = 4 \\ 1 + \square = 3 \\ 2 + \square = 4 \\ 7 + \square = 8 \\ 7 + \square = 9 \\ 2 + \square = 7 \\ \square + 1 = 5 \\ 6 + \square = 8 \\ \square + 1 = 5 \\ 2 + \square = 5 \\ 7 + \square = 8 \\ \square + 6 = 9 \\ 2 + \square = 8 \\ \square + 2 = 9 \\ 6 + \square = 7 \\ 5 + \square = 7 \\ 3 + \square = 9 \\ 3 + \square = 5 \\ 4 + \square = 7 \\ 2 + \square = 6 \\ \square + 2 = 3 \\ 3 + \square = 6 \\ \square + 6 = 9 \\ \square + 3 = 8 \\ 3 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ \square + 5 = 9 \\ 2 + \square = 3 \\ 1 + \square = 4 \\ 6 + \square = 7 \\ 5 + \square = 7 \\ \square + 1 = 3 \\ \square + 7 = 9 \\ 4 + \square = 8 \\ 6 + \square = 8 \\ 1 + \square = 3 \\ \square + 1 = 3 \\ 1 + \square = 7 \\ 3 + \square = 4 \\ \square + 3 = 5 \\ 2 + \square = 4 \\ \square + 3 = 9 \\ \square + 1 = 3 \\ \square + 4 = 7 \\ 6 + \square = 9 \\ \square + 4 = 7 \\ 5 + \square = 8 \\ 8 + \square = 9 \\ 5 + \square = 9 \\ \square + 4 = 6 \end{array}$$

$$\begin{array}{r} \square + 2 = 9 \\ \square + 1 = 7 \\ 5 + \square = 9 \\ \square + 3 = 5 \\ 1 + \square = 2 \\ 7 + \square = 8 \\ 2 + \square = 7 \\ \square + 1 = 9 \\ \square + 6 = 9 \\ 5 + \square = 7 \\ 3 + \square = 5 \\ 4 + \square = 7 \\ 2 + \square = 4 \\ \square + 3 = 6 \\ \square + 2 = 5 \\ \square + 2 = 9 \\ \square + 1 = 3 \\ \square + 1 = 8 \\ \square + 1 = 6 \\ 8 + \square = 9 \\ 2 + \square = 5 \\ 8 + \square = 9 \\ \square + 4 = 7 \\ \square + 1 = 9 \\ 8 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	5	=	8
	+	4	=	5
1	+		=	3
1	+		=	4
4	+		=	6
1	+		=	7
	+	1	=	8
	+	1	=	7
7	+		=	8
3	+		=	8
2	+		=	4
	+	2	=	9
	+	1	=	7
5	+		=	9
8	+		=	9
7	+		=	9
	+	5	=	9
	+	6	=	8
	+	1	=	9
3	+		=	5
1	+		=	3
8	+		=	9
1	+		=	6
2	+		=	7
3	+		=	5

2	+		=	3
	+	3	=	4
2	+		=	3
3	+		=	6
6	+		=	7
	+	3	=	6
	+	1	=	9
	+	2	=	9
	+	5	=	9
	+	1	=	9
	+	1	=	9
	+	1	=	9
8	+		=	9
	+	4	=	5
	+	1	=	3
8	+		=	9
	+	6	=	9
	+	3	=	4
	+	4	=	5
7	+		=	8
8	+		=	9
2	+		=	4
3	+		=	5
	+	2	=	9
	+	4	=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	9
6	+		=	8
1	+		=	8
2	+		=	3
	+	5	=	6
1	+		=	5
	+	3	=	6
6	+		=	7
	+	2	=	9
6	+		=	9
3	+		=	7
	+	4	=	6
7	+		=	8
	+	1	=	7
	+	1	=	8
3	+		=	9
7	+		=	9
	+	2	=	5
	+	4	=	6
	+	1	=	9
	+	6	=	7
3	+		=	8
2	+		=	3
	+	2	=	5
	+	3	=	7

	+	3	=	4
	+	3	=	4
	+	1	=	9
	+	4	=	6
2	+		=	4
	+	4	=	5
7	+		=	9
	+	1	=	9
	+	1	=	7
3	+		=	7
	+	3	=	8
3	+		=	5
8	+		=	9
5	+		=	8
	+	2	=	6
	+	2	=	6
	+	1	=	3
2	+		=	5
	+	1	=	2
	+	3	=	6
6	+		=	8
6	+		=	7
	+	2	=	5
	+	2	=	9
	+	3	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	3	=	9
	+	5	=	8
	+	3	=	8
5	+		=	9
4	+		=	6
5	+		=	7
	+	2	=	7
	+	4	=	5
	+	1	=	8
3	+		=	4
3	+		=	9
	+	6	=	7
	+	1	=	9
2	+		=	5
4	+		=	9
5	+		=	8
4	+		=	5
	+	1	=	8
	+	3	=	5
1	+		=	3
8	+		=	9
	+	1	=	9
	+	5	=	7
5	+		=	8
3	+		=	6

3	+		=	5
	+	3	=	6
	+	2	=	4
	+	5	=	9
	+	2	=	5
4	+		=	7
	+	1	=	6
3	+		=	4
	+	1	=	5
	+	1	=	8
	+	1	=	2
7	+		=	8
	+	1	=	4
	+	3	=	8
1	+		=	7
	+	2	=	3
6	+		=	9
	+	2	=	9
3	+		=	4
4	+		=	6
1	+		=	4
	+	5	=	7
7	+		=	8
5	+		=	6
6	+		=	8

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	3
	+	2	=	5
7	+		=	9
7	+		=	9
	+	2	=	6
	+	1	=	9
2	+		=	9
2	+		=	4
	+	6	=	9
7	+		=	8
	+	1	=	9
4	+		=	8
1	+		=	4
1	+		=	2
	+	2	=	8
4	+		=	7
	+	4	=	5
4	+		=	7
7	+		=	9
7	+		=	9
2	+		=	9
8	+		=	9
	+	6	=	8
	+	1	=	8
	+	6	=	9

	+	1	=	8
	+	7	=	9
	+	3	=	4
	+	6	=	9
	+	1	=	2
3	+		=	6
	+	1	=	7
5	+		=	6
3	+		=	8
6	+		=	7
	+	3	=	5
4	+		=	6
	+	5	=	8
6	+		=	8
	+	5	=	7
8	+		=	9
3	+		=	4
	+	1	=	5
6	+		=	7
	+	3	=	7
	+	2	=	4
	+	5	=	9
3	+		=	9
3	+		=	6
	+	1	=	8

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 5 \\
 5 + \square = 7 \\
 3 + \square = 4 \\
 7 + \square = 9 \\
 4 + \square = 5 \\
 3 + \square = 9 \\
 3 + \square = 7 \\
 3 + \square = 5 \\
 \square + 3 = 4 \\
 5 + \square = 6 \\
 \square + 1 = 5 \\
 2 + \square = 5 \\
 \square + 7 = 9 \\
 3 + \square = 8 \\
 \square + 4 = 8 \\
 \square + 1 = 9 \\
 \square + 8 = 9 \\
 3 + \square = 8 \\
 1 + \square = 3 \\
 1 + \square = 6 \\
 \square + 2 = 9 \\
 1 + \square = 6 \\
 8 + \square = 9 \\
 \square + 1 = 2 \\
 \square + 1 = 6
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 8 \\
 \square + 1 = 9 \\
 \square + 3 = 4 \\
 5 + \square = 6 \\
 \square + 1 = 2 \\
 \square + 1 = 9 \\
 \square + 3 = 9 \\
 \square + 1 = 3 \\
 \square + 8 = 9 \\
 6 + \square = 9 \\
 \square + 3 = 7 \\
 \square + 2 = 3 \\
 1 + \square = 5 \\
 3 + \square = 4 \\
 1 + \square = 5 \\
 \square + 1 = 9 \\
 \square + 6 = 7 \\
 1 + \square = 3 \\
 1 + \square = 9 \\
 \square + 2 = 8 \\
 3 + \square = 5 \\
 \square + 7 = 9 \\
 \square + 5 = 6 \\
 \square + 1 = 9 \\
 5 + \square = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	2	=	9
	+	4	=	7
	+	3	=	9
	+	1	=	6
8	+		=	9
7	+		=	8
	+	3	=	7
	+	1	=	8
	+	1	=	8
1	+		=	6
	+	1	=	9
1	+		=	3
3	+		=	8
	+	1	=	9
5	+		=	6
2	+		=	6
7	+		=	8
	+	2	=	8
2	+		=	8
	+	1	=	8
	+	1	=	3
	+	4	=	9
2	+		=	3
	+	1	=	9
1	+		=	9

2	+		=	6
6	+		=	7
2	+		=	3
4	+		=	9
	+	4	=	5
1	+		=	5
	+	5	=	6
8	+		=	9
	+	6	=	9
	+	1	=	6
	+	2	=	3
1	+		=	4
8	+		=	9
	+	2	=	5
	+	1	=	9
4	+		=	7
	+	1	=	7
	+	2	=	5
	+	1	=	5
	+	4	=	9
1	+		=	4
	+	1	=	8
1	+		=	4
	+	3	=	6
1	+		=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 7 \\ 3 + \square = 6 \\ \square + 3 = 9 \\ 6 + \square = 9 \\ 3 + \square = 9 \\ 5 + \square = 8 \\ \square + 1 = 5 \\ \square + 3 = 5 \\ 8 + \square = 9 \\ \square + 3 = 4 \\ \square + 2 = 3 \\ 1 + \square = 9 \\ 2 + \square = 7 \\ \square + 3 = 7 \\ \square + 2 = 4 \\ \square + 3 = 9 \\ 8 + \square = 9 \\ 5 + \square = 9 \\ 4 + \square = 7 \\ \square + 3 = 4 \\ 2 + \square = 5 \\ \square + 1 = 8 \\ 1 + \square = 2 \\ 2 + \square = 6 \\ 8 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 3 = 6 \\ 3 + \square = 7 \\ \square + 1 = 4 \\ 4 + \square = 8 \\ \square + 2 = 7 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ 1 + \square = 4 \\ 6 + \square = 8 \\ 5 + \square = 9 \\ 2 + \square = 9 \\ 2 + \square = 8 \\ \square + 3 = 8 \\ 6 + \square = 9 \\ \square + 1 = 3 \\ 8 + \square = 9 \\ 2 + \square = 9 \\ 4 + \square = 7 \\ \square + 1 = 3 \\ \square + 2 = 5 \\ 8 + \square = 9 \\ 1 + \square = 2 \\ \square + 2 = 5 \\ 2 + \square = 3 \\ \square + 1 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 6 \\ \square + 1 = 9 \\ 1 + \square = 8 \\ 5 + \square = 9 \\ 1 + \square = 7 \\ \square + 1 = 6 \\ 7 + \square = 8 \\ 3 + \square = 7 \\ 3 + \square = 5 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ \square + 3 = 4 \\ 1 + \square = 2 \\ \square + 1 = 4 \\ \square + 3 = 5 \\ \square + 1 = 3 \\ \square + 1 = 2 \\ \square + 5 = 7 \\ \square + 5 = 8 \\ \square + 2 = 4 \\ \square + 4 = 8 \\ 3 + \square = 9 \\ 2 + \square = 9 \\ \square + 2 = 8 \\ 3 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 2 = 7 \\ \square + 5 = 9 \\ 1 + \square = 7 \\ \square + 1 = 4 \\ \square + 4 = 6 \\ \square + 4 = 6 \\ \square + 1 = 3 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ 2 + \square = 3 \\ \square + 8 = 9 \\ 6 + \square = 7 \\ \square + 3 = 6 \\ \square + 6 = 9 \\ \square + 4 = 7 \\ \square + 4 = 7 \\ 3 + \square = 5 \\ \square + 1 = 8 \\ 1 + \square = 7 \\ 8 + \square = 9 \\ 2 + \square = 8 \\ \square + 4 = 5 \\ 3 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$7 + \square = 9$$

$$\square + 5 = 7$$

$$7 + \square = 8$$

$$\square + 3 = 9$$

$$\square + 6 = 9$$

$$\square + 4 = 9$$

$$\square + 2 = 5$$

$$1 + \square = 2$$

$$5 + \square = 7$$

$$\square + 1 = 8$$

$$\square + 2 = 3$$

$$\square + 2 = 7$$

$$3 + \square = 6$$

$$\square + 6 = 9$$

$$2 + \square = 4$$

$$1 + \square = 9$$

$$\square + 2 = 5$$

$$5 + \square = 6$$

$$3 + \square = 6$$

$$1 + \square = 7$$

$$\square + 1 = 2$$

$$\square + 1 = 8$$

$$1 + \square = 5$$

$$1 + \square = 2$$

$$\square + 1 = 9$$

$$8 + \square = 9$$

$$\square + 1 = 9$$

$$1 + \square = 9$$

$$1 + \square = 2$$

$$4 + \square = 8$$

$$7 + \square = 8$$

$$1 + \square = 4$$

$$\square + 2 = 5$$

$$\square + 1 = 8$$

$$1 + \square = 4$$

$$\square + 4 = 8$$

$$\square + 1 = 4$$

$$8 + \square = 9$$

$$\square + 3 = 7$$

$$4 + \square = 5$$

$$1 + \square = 3$$

$$6 + \square = 8$$

$$8 + \square = 9$$

$$3 + \square = 5$$

$$\square + 3 = 5$$

$$3 + \square = 5$$

$$8 + \square = 9$$

$$7 + \square = 9$$

$$8 + \square = 9$$

$$7 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ \square + 1 = 5 \\ 3 + \square = 7 \\ 7 + \square = 9 \\ \square + 1 = 8 \\ 1 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 3 \\ \square + 3 = 8 \\ 1 + \square = 4 \\ \square + 3 = 9 \\ 3 + \square = 4 \\ \square + 2 = 8 \\ \square + 3 = 4 \\ 2 + \square = 6 \\ 7 + \square = 8 \\ \square + 3 = 4 \\ \square + 1 = 5 \\ 3 + \square = 6 \\ 1 + \square = 6 \\ \square + 2 = 4 \\ 4 + \square = 7 \\ \square + 1 = 9 \\ \square + 6 = 8 \\ 7 + \square = 8 \end{array}$$

$$\begin{array}{r} 2 + \square = 6 \\ 8 + \square = 9 \\ \square + 2 = 7 \\ \square + 1 = 9 \\ \square + 2 = 5 \\ \square + 6 = 9 \\ 3 + \square = 4 \\ 3 + \square = 5 \\ 2 + \square = 3 \\ \square + 1 = 3 \\ \square + 6 = 8 \\ \square + 1 = 2 \\ 1 + \square = 8 \\ \square + 4 = 8 \\ 6 + \square = 7 \\ 3 + \square = 8 \\ 2 + \square = 3 \\ 2 + \square = 9 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ 4 + \square = 5 \\ 7 + \square = 9 \\ 5 + \square = 6 \\ \square + 1 = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 7 \\
 \square + 3 = 9 \\
 \square + 1 = 5 \\
 \square + 1 = 8 \\
 \square + 6 = 8 \\
 \square + 3 = 4 \\
 \square + 6 = 8 \\
 \square + 1 = 5 \\
 2 + \square = 6 \\
 \square + 1 = 8 \\
 7 + \square = 9 \\
 1 + \square = 2 \\
 \square + 2 = 8 \\
 5 + \square = 6 \\
 \square + 4 = 6 \\
 \square + 2 = 5 \\
 \square + 3 = 7 \\
 \square + 2 = 7 \\
 \square + 2 = 3 \\
 \square + 5 = 6 \\
 \square + 1 = 9 \\
 6 + \square = 9 \\
 1 + \square = 5 \\
 \square + 2 = 9 \\
 1 + \square = 4
 \end{array}$$

$$\begin{array}{r}
 2 + \square = 4 \\
 4 + \square = 8 \\
 \square + 3 = 6 \\
 4 + \square = 6 \\
 8 + \square = 9 \\
 \square + 1 = 4 \\
 \square + 3 = 9 \\
 1 + \square = 2 \\
 2 + \square = 4 \\
 \square + 5 = 6 \\
 \square + 2 = 3 \\
 \square + 1 = 6 \\
 3 + \square = 4 \\
 \square + 2 = 9 \\
 2 + \square = 5 \\
 7 + \square = 8 \\
 5 + \square = 8 \\
 6 + \square = 7 \\
 3 + \square = 7 \\
 3 + \square = 4 \\
 \square + 3 = 6 \\
 7 + \square = 8 \\
 4 + \square = 7 \\
 1 + \square = 3 \\
 \square + 3 = 6
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 8 + \square = 9 \\
 7 + \square = 9 \\
 4 + \square = 9 \\
 8 + \square = 9 \\
 \square + 1 = 2 \\
 1 + \square = 6 \\
 7 + \square = 9 \\
 \square + 3 = 9 \\
 2 + \square = 4 \\
 \square + 3 = 7 \\
 1 + \square = 3 \\
 7 + \square = 8 \\
 2 + \square = 8 \\
 3 + \square = 5 \\
 3 + \square = 4 \\
 1 + \square = 3 \\
 \square + 2 = 5 \\
 \square + 1 = 4 \\
 8 + \square = 9 \\
 \square + 4 = 9 \\
 2 + \square = 3 \\
 \square + 8 = 9 \\
 \square + 2 = 7 \\
 \square + 5 = 8 \\
 6 + \square = 7
 \end{array}$$

$$\begin{array}{r}
 2 + \square = 4 \\
 \square + 2 = 6 \\
 \square + 2 = 5 \\
 1 + \square = 3 \\
 \square + 3 = 7 \\
 1 + \square = 4 \\
 2 + \square = 8 \\
 6 + \square = 7 \\
 4 + \square = 9 \\
 \square + 2 = 5 \\
 3 + \square = 5 \\
 \square + 1 = 7 \\
 \square + 1 = 6 \\
 1 + \square = 4 \\
 2 + \square = 9 \\
 \square + 3 = 5 \\
 2 + \square = 9 \\
 8 + \square = 9 \\
 2 + \square = 5 \\
 \square + 3 = 6 \\
 2 + \square = 6 \\
 2 + \square = 5 \\
 2 + \square = 8 \\
 \square + 2 = 4 \\
 \square + 2 = 5
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

177/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 9 \\
 \square + 1 = 6 \\
 2 + \square = 5 \\
 \square + 3 = 7 \\
 1 + \square = 4 \\
 1 + \square = 8 \\
 \square + 3 = 7 \\
 4 + \square = 5 \\
 \square + 6 = 7 \\
 7 + \square = 8 \\
 \square + 2 = 3 \\
 1 + \square = 3 \\
 4 + \square = 7 \\
 \square + 2 = 4 \\
 1 + \square = 3 \\
 1 + \square = 8 \\
 3 + \square = 6 \\
 \square + 1 = 3 \\
 \square + 1 = 7 \\
 \square + 5 = 8 \\
 \square + 2 = 6 \\
 \square + 4 = 7 \\
 \square + 1 = 4 \\
 3 + \square = 5 \\
 8 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 4 + \square = 6 \\
 1 + \square = 4 \\
 \square + 1 = 3 \\
 5 + \square = 9 \\
 \square + 2 = 7 \\
 7 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 3 = 9 \\
 \square + 1 = 4 \\
 \square + 4 = 7 \\
 \square + 1 = 8 \\
 \square + 5 = 7 \\
 \square + 3 = 8 \\
 \square + 1 = 8 \\
 4 + \square = 9 \\
 4 + \square = 9 \\
 \square + 1 = 3 \\
 8 + \square = 9 \\
 5 + \square = 9 \\
 3 + \square = 6 \\
 \square + 1 = 6 \\
 \square + 7 = 8 \\
 8 + \square = 9 \\
 \square + 3 = 5 \\
 2 + \square = 5
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

178/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	3
	+	3	=	9
	+	4	=	6
	+	2	=	4
2	+		=	9
4	+		=	6
1	+		=	2
4	+		=	6
1	+		=	3
2	+		=	5
	+	2	=	9
4	+		=	7
	+	2	=	4
3	+		=	7
	+	2	=	4
7	+		=	8
6	+		=	7
2	+		=	4
2	+		=	6
8	+		=	9
	+	1	=	6
	+	4	=	7
	+	2	=	4
	+	3	=	5
	+	2	=	7

	+	1	=	6
	+	5	=	8
	+	1	=	4
4	+		=	8
	+	2	=	8
	+	2	=	9
	+	3	=	6
	+	3	=	6
7	+		=	9
8	+		=	9
	+	2	=	5
5	+		=	7
	+	1	=	2
	+	1	=	2
	+	1	=	5
	+	1	=	5
7	+		=	8
	+	4	=	7
	+	1	=	8
	+	1	=	8
	+	2	=	9
	+	4	=	8
	+	1	=	4
5	+		=	9
	+	1	=	2

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

179/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 3 \\ 1 + \square = 9 \\ 4 + \square = 5 \\ \square + 1 = 9 \\ \square + 2 = 4 \\ \square + 3 = 6 \\ 1 + \square = 4 \\ \square + 4 = 6 \\ \square + 3 = 9 \\ 2 + \square = 4 \\ 5 + \square = 9 \\ 2 + \square = 4 \\ 8 + \square = 9 \\ \square + 8 = 9 \\ 3 + \square = 9 \\ 5 + \square = 6 \\ 6 + \square = 8 \\ \square + 1 = 6 \\ 8 + \square = 9 \\ 1 + \square = 7 \\ 4 + \square = 7 \\ 8 + \square = 9 \\ \square + 2 = 9 \\ \square + 1 = 4 \\ 5 + \square = 6 \end{array}$$

$$\begin{array}{r} \square + 3 = 7 \\ 3 + \square = 5 \\ \square + 3 = 7 \\ 4 + \square = 8 \\ \square + 1 = 9 \\ \square + 4 = 7 \\ 1 + \square = 3 \\ 3 + \square = 6 \\ \square + 2 = 7 \\ 1 + \square = 4 \\ 2 + \square = 5 \\ 7 + \square = 9 \\ 2 + \square = 3 \\ \square + 4 = 6 \\ 7 + \square = 9 \\ \square + 7 = 8 \\ \square + 3 = 5 \\ \square + 1 = 9 \\ 1 + \square = 7 \\ 4 + \square = 6 \\ \square + 1 = 4 \\ 2 + \square = 4 \\ 2 + \square = 3 \\ 5 + \square = 8 \\ \square + 1 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

180/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 8 + \square = 9 \\
 2 + \square = 5 \\
 \square + 5 = 7 \\
 1 + \square = 4 \\
 1 + \square = 4 \\
 \square + 6 = 7 \\
 6 + \square = 9 \\
 \square + 2 = 4 \\
 1 + \square = 3 \\
 \square + 2 = 7 \\
 \square + 1 = 9 \\
 \square + 2 = 6 \\
 6 + \square = 9 \\
 2 + \square = 4 \\
 \square + 3 = 9 \\
 \square + 1 = 4 \\
 \square + 2 = 3 \\
 2 + \square = 3 \\
 5 + \square = 8 \\
 \square + 6 = 9 \\
 \square + 2 = 8 \\
 6 + \square = 7 \\
 8 + \square = 9 \\
 2 + \square = 7 \\
 \square + 1 = 5
 \end{array}$$

$$\begin{array}{r}
 \square + 7 = 8 \\
 8 + \square = 9 \\
 \square + 2 = 4 \\
 \square + 5 = 6 \\
 \square + 5 = 7 \\
 \square + 2 = 4 \\
 5 + \square = 6 \\
 \square + 1 = 9 \\
 \square + 2 = 7 \\
 2 + \square = 5 \\
 \square + 2 = 3 \\
 1 + \square = 2 \\
 1 + \square = 3 \\
 \square + 1 = 3 \\
 \square + 3 = 6 \\
 \square + 5 = 9 \\
 \square + 1 = 8 \\
 \square + 2 = 4 \\
 5 + \square = 8 \\
 1 + \square = 4 \\
 3 + \square = 4 \\
 4 + \square = 8 \\
 6 + \square = 8 \\
 1 + \square = 3 \\
 \square + 2 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

181/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 9 \\
 \square + 3 = 9 \\
 \square + 5 = 9 \\
 8 + \square = 9 \\
 2 + \square = 8 \\
 \square + 2 = 3 \\
 2 + \square = 8 \\
 \square + 6 = 7 \\
 7 + \square = 9 \\
 6 + \square = 8 \\
 8 + \square = 9 \\
 7 + \square = 9 \\
 \square + 1 = 4 \\
 7 + \square = 8 \\
 3 + \square = 9 \\
 \square + 7 = 9 \\
 5 + \square = 6 \\
 3 + \square = 9 \\
 1 + \square = 4 \\
 3 + \square = 6 \\
 \square + 3 = 9 \\
 \square + 3 = 8 \\
 \square + 1 = 3 \\
 \square + 4 = 6 \\
 \square + 6 = 7
 \end{array}$$

$$\begin{array}{r}
 \square + 1 = 5 \\
 \square + 1 = 2 \\
 \square + 2 = 4 \\
 \square + 1 = 9 \\
 \square + 1 = 4 \\
 \square + 4 = 8 \\
 6 + \square = 9 \\
 7 + \square = 8 \\
 \square + 3 = 8 \\
 1 + \square = 7 \\
 \square + 2 = 4 \\
 \square + 2 = 9 \\
 \square + 1 = 5 \\
 2 + \square = 5 \\
 6 + \square = 9 \\
 2 + \square = 3 \\
 \square + 1 = 7 \\
 \square + 2 = 8 \\
 \square + 6 = 9 \\
 \square + 1 = 8 \\
 \square + 3 = 5 \\
 4 + \square = 5 \\
 2 + \square = 8 \\
 \square + 3 = 9 \\
 \square + 5 = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

182/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 8 \\
 3 + \square = 5 \\
 1 + \square = 6 \\
 1 + \square = 3 \\
 \square + 6 = 8 \\
 \square + 3 = 9 \\
 \square + 5 = 8 \\
 \square + 1 = 4 \\
 2 + \square = 5 \\
 \square + 2 = 7 \\
 2 + \square = 9 \\
 \square + 1 = 7 \\
 8 + \square = 9 \\
 6 + \square = 7 \\
 1 + \square = 7 \\
 3 + \square = 6 \\
 2 + \square = 7 \\
 1 + \square = 7 \\
 1 + \square = 9 \\
 5 + \square = 8 \\
 \square + 2 = 5 \\
 5 + \square = 9 \\
 3 + \square = 9 \\
 \square + 3 = 4 \\
 \square + 8 = 9
 \end{array}$$

$$\begin{array}{r}
 4 + \square = 8 \\
 \square + 5 = 8 \\
 8 + \square = 9 \\
 7 + \square = 9 \\
 7 + \square = 8 \\
 1 + \square = 3 \\
 6 + \square = 7 \\
 \square + 3 = 5 \\
 \square + 1 = 3 \\
 \square + 1 = 7 \\
 \square + 1 = 3 \\
 \square + 2 = 9 \\
 \square + 2 = 4 \\
 \square + 1 = 5 \\
 3 + \square = 9 \\
 1 + \square = 6 \\
 2 + \square = 9 \\
 5 + \square = 6 \\
 1 + \square = 7 \\
 \square + 2 = 3 \\
 1 + \square = 4 \\
 2 + \square = 7 \\
 1 + \square = 7 \\
 4 + \square = 5 \\
 8 + \square = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

183/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 7 \\ \square + 4 = 6 \\ \square + 3 = 7 \\ \square + 2 = 4 \\ \square + 2 = 6 \\ \square + 6 = 7 \\ 4 + \square = 6 \\ \square + 1 = 2 \\ 1 + \square = 6 \\ \square + 4 = 9 \\ \square + 1 = 4 \\ \square + 5 = 6 \\ 6 + \square = 7 \\ \square + 1 = 8 \\ 5 + \square = 8 \\ 8 + \square = 9 \\ 2 + \square = 3 \\ \square + 6 = 9 \\ 2 + \square = 6 \\ 6 + \square = 7 \\ 6 + \square = 8 \\ \square + 3 = 7 \\ \square + 1 = 9 \\ \square + 2 = 5 \\ 1 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 9 \\ \square + 3 = 6 \\ 2 + \square = 8 \\ \square + 1 = 9 \\ \square + 5 = 9 \\ 6 + \square = 9 \\ 2 + \square = 8 \\ \square + 1 = 9 \\ \square + 1 = 4 \\ 1 + \square = 2 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 2 \\ \square + 2 = 8 \\ \square + 2 = 9 \\ \square + 3 = 5 \\ \square + 1 = 8 \\ \square + 6 = 9 \\ 8 + \square = 9 \\ 3 + \square = 5 \\ 2 + \square = 9 \\ \square + 2 = 6 \\ 1 + \square = 5 \\ \square + 1 = 9 \\ \square + 3 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

184/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$3 + \square = 4$$

$$\square + 1 = 8$$

$$3 + \square = 6$$

$$\square + 4 = 7$$

$$2 + \square = 5$$

$$\square + 4 = 6$$

$$\square + 2 = 4$$

$$2 + \square = 4$$

$$\square + 1 = 4$$

$$2 + \square = 7$$

$$3 + \square = 4$$

$$\square + 1 = 4$$

$$\square + 1 = 4$$

$$\square + 1 = 2$$

$$8 + \square = 9$$

$$8 + \square = 9$$

$$5 + \square = 8$$

$$8 + \square = 9$$

$$\square + 5 = 9$$

$$7 + \square = 8$$

$$6 + \square = 9$$

$$8 + \square = 9$$

$$3 + \square = 4$$

$$\square + 3 = 4$$

$$7 + \square = 8$$

$$\square + 4 = 6$$

$$2 + \square = 6$$

$$\square + 3 = 8$$

$$\square + 3 = 5$$

$$5 + \square = 7$$

$$\square + 1 = 9$$

$$\square + 1 = 9$$

$$\square + 3 = 9$$

$$1 + \square = 6$$

$$2 + \square = 5$$

$$3 + \square = 4$$

$$2 + \square = 7$$

$$8 + \square = 9$$

$$2 + \square = 8$$

$$\square + 4 = 9$$

$$3 + \square = 5$$

$$\square + 1 = 9$$

$$4 + \square = 7$$

$$2 + \square = 6$$

$$1 + \square = 6$$

$$6 + \square = 9$$

$$1 + \square = 2$$

$$5 + \square = 6$$

$$3 + \square = 4$$

$$\square + 4 = 5$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

185/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 7$$

$$5 + \square = 8$$

$$\square + 4 = 8$$

$$\square + 6 = 7$$

$$\square + 7 = 9$$

$$5 + \square = 7$$

$$2 + \square = 4$$

$$6 + \square = 9$$

$$\square + 4 = 7$$

$$\square + 1 = 8$$

$$\square + 3 = 5$$

$$1 + \square = 5$$

$$\square + 6 = 7$$

$$1 + \square = 4$$

$$\square + 3 = 6$$

$$\square + 2 = 5$$

$$6 + \square = 8$$

$$\square + 1 = 9$$

$$3 + \square = 9$$

$$7 + \square = 8$$

$$1 + \square = 4$$

$$2 + \square = 4$$

$$8 + \square = 9$$

$$4 + \square = 9$$

$$\square + 3 = 4$$

$$\square + 1 = 4$$

$$4 + \square = 6$$

$$\square + 3 = 4$$

$$\square + 6 = 8$$

$$\square + 5 = 8$$

$$3 + \square = 8$$

$$\square + 2 = 5$$

$$\square + 3 = 6$$

$$\square + 3 = 9$$

$$2 + \square = 4$$

$$\square + 4 = 8$$

$$4 + \square = 5$$

$$\square + 1 = 5$$

$$\square + 4 = 9$$

$$3 + \square = 4$$

$$7 + \square = 9$$

$$5 + \square = 7$$

$$7 + \square = 9$$

$$5 + \square = 6$$

$$3 + \square = 9$$

$$7 + \square = 9$$

$$2 + \square = 6$$

$$\square + 1 = 6$$

$$\square + 1 = 7$$

$$3 + \square = 5$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

186/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 3 \\ 3 + \square = 9 \\ 2 + \square = 6 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 1 + \square = 8 \\ 1 + \square = 8 \\ \square + 6 = 7 \\ \square + 3 = 8 \\ 6 + \square = 8 \\ 7 + \square = 9 \\ \square + 4 = 9 \\ \square + 3 = 6 \\ \square + 2 = 4 \\ \square + 1 = 3 \\ 1 + \square = 4 \\ \square + 3 = 9 \\ 1 + \square = 4 \\ \square + 2 = 9 \\ 3 + \square = 5 \\ 1 + \square = 3 \\ \square + 3 = 5 \\ \square + 5 = 7 \\ \square + 1 = 7 \\ 1 + \square = 2 \end{array}$$

$$\begin{array}{r} \square + 3 = 7 \\ 5 + \square = 7 \\ \square + 5 = 6 \\ \square + 2 = 3 \\ \square + 4 = 9 \\ 2 + \square = 4 \\ \square + 2 = 7 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 2 + \square = 5 \\ \square + 1 = 5 \\ \square + 1 = 3 \\ \square + 3 = 4 \\ 2 + \square = 4 \\ \square + 6 = 9 \\ 2 + \square = 4 \\ 3 + \square = 5 \\ 7 + \square = 9 \\ \square + 6 = 7 \\ \square + 2 = 7 \\ \square + 1 = 8 \\ 1 + \square = 4 \\ 6 + \square = 7 \\ \square + 3 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 8 \\ \square + 5 = 9 \\ \square + 6 = 9 \\ 1 + \square = 8 \\ \square + 1 = 9 \\ 1 + \square = 3 \\ \square + 1 = 9 \\ \square + 3 = 8 \\ 3 + \square = 5 \\ 2 + \square = 6 \\ \square + 2 = 3 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ 2 + \square = 9 \\ 1 + \square = 7 \\ \square + 1 = 9 \\ \square + 3 = 7 \\ 4 + \square = 8 \\ 3 + \square = 5 \\ 7 + \square = 9 \\ 1 + \square = 2 \\ \square + 1 = 4 \\ 7 + \square = 9 \\ 7 + \square = 8 \\ \square + 2 = 9 \end{array}$$

$$\begin{array}{r} \square + 8 = 9 \\ 3 + \square = 5 \\ \square + 1 = 8 \\ 5 + \square = 8 \\ 2 + \square = 6 \\ 6 + \square = 9 \\ \square + 2 = 3 \\ 3 + \square = 6 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ \square + 2 = 7 \\ \square + 3 = 6 \\ \square + 1 = 3 \\ \square + 3 = 8 \\ 5 + \square = 6 \\ 5 + \square = 9 \\ \square + 6 = 8 \\ 1 + \square = 7 \\ 4 + \square = 9 \\ \square + 1 = 3 \\ \square + 1 = 9 \\ 1 + \square = 6 \\ \square + 2 = 9 \\ 2 + \square = 5 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 9 \\ 2 + \square = 9 \\ \square + 1 = 7 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ \square + 1 = 8 \\ 3 + \square = 6 \\ 6 + \square = 7 \\ 3 + \square = 4 \\ 2 + \square = 5 \\ 1 + \square = 9 \\ \square + 4 = 5 \\ \square + 2 = 7 \\ \square + 8 = 9 \\ 5 + \square = 9 \\ 7 + \square = 9 \\ 5 + \square = 9 \\ \square + 3 = 9 \\ \square + 2 = 7 \\ \square + 2 = 9 \\ \square + 1 = 2 \\ \square + 5 = 8 \\ 1 + \square = 3 \\ 3 + \square = 5 \\ 7 + \square = 9 \end{array}$$

$$\begin{array}{r} 2 + \square = 6 \\ \square + 2 = 9 \\ \square + 3 = 6 \\ 3 + \square = 8 \\ 1 + \square = 2 \\ \square + 5 = 8 \\ 3 + \square = 8 \\ \square + 5 = 8 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ \square + 1 = 8 \\ \square + 1 = 8 \\ 2 + \square = 5 \\ \square + 3 = 5 \\ 4 + \square = 6 \\ 4 + \square = 6 \\ \square + 7 = 8 \\ \square + 2 = 4 \\ \square + 1 = 7 \\ \square + 1 = 9 \\ \square + 4 = 8 \\ 3 + \square = 9 \\ 3 + \square = 7 \\ \square + 1 = 5 \\ 3 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 2 + \square = 9 \\ \square + 1 = 4 \\ 7 + \square = 8 \\ 4 + \square = 6 \\ 1 + \square = 7 \\ 1 + \square = 3 \\ 7 + \square = 9 \\ 1 + \square = 2 \\ \square + 4 = 7 \\ \square + 1 = 3 \\ \square + 6 = 9 \\ \square + 2 = 8 \\ 2 + \square = 5 \\ \square + 1 = 2 \\ \square + 1 = 7 \\ \square + 3 = 6 \\ 2 + \square = 7 \\ 1 + \square = 7 \\ 7 + \square = 9 \\ 3 + \square = 6 \\ \square + 3 = 5 \\ 6 + \square = 7 \\ 1 + \square = 9 \\ 4 + \square = 7 \\ \square + 3 = 9 \end{array}$$

$$\begin{array}{r} \square + 2 = 4 \\ 5 + \square = 7 \\ \square + 3 = 8 \\ \square + 1 = 9 \\ 4 + \square = 7 \\ 4 + \square = 7 \\ \square + 3 = 6 \\ \square + 5 = 7 \\ 5 + \square = 6 \\ 3 + \square = 4 \\ 2 + \square = 3 \\ 2 + \square = 9 \\ \square + 1 = 2 \\ 6 + \square = 7 \\ \square + 1 = 9 \\ \square + 5 = 6 \\ 3 + \square = 5 \\ \square + 5 = 9 \\ 1 + \square = 8 \\ 3 + \square = 5 \\ 3 + \square = 5 \\ 3 + \square = 6 \\ \square + 5 = 7 \\ 1 + \square = 6 \\ \square + 1 = 2 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

190/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 7 \\ 5 + \square = 7 \\ \square + 3 = 6 \\ 2 + \square = 6 \\ 5 + \square = 6 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ \square + 1 = 8 \\ \square + 2 = 9 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ \square + 5 = 6 \\ \square + 1 = 3 \\ 6 + \square = 7 \\ 5 + \square = 7 \\ \square + 3 = 7 \\ \square + 2 = 4 \\ 1 + \square = 2 \\ 4 + \square = 6 \\ 2 + \square = 4 \\ \square + 1 = 8 \\ \square + 3 = 8 \\ 3 + \square = 8 \\ \square + 3 = 6 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 9 \\ 6 + \square = 7 \\ \square + 3 = 6 \\ 5 + \square = 6 \\ \square + 1 = 7 \\ 1 + \square = 3 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ 3 + \square = 5 \\ 1 + \square = 7 \\ \square + 2 = 5 \\ 1 + \square = 2 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ \square + 2 = 4 \\ \square + 2 = 5 \\ 6 + \square = 8 \\ 5 + \square = 9 \\ 1 + \square = 2 \\ 1 + \square = 4 \\ 3 + \square = 7 \\ \square + 5 = 9 \\ 2 + \square = 8 \\ \square + 2 = 5 \\ \square + 2 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 5$$

$$7 + \square = 9$$

$$\square + 2 = 4$$

$$\square + 2 = 3$$

$$\square + 1 = 4$$

$$\square + 1 = 6$$

$$3 + \square = 6$$

$$3 + \square = 7$$

$$\square + 3 = 5$$

$$2 + \square = 4$$

$$\square + 6 = 8$$

$$4 + \square = 7$$

$$7 + \square = 9$$

$$3 + \square = 4$$

$$5 + \square = 7$$

$$8 + \square = 9$$

$$\square + 1 = 3$$

$$\square + 2 = 6$$

$$1 + \square = 7$$

$$\square + 1 = 3$$

$$7 + \square = 8$$

$$2 + \square = 3$$

$$\square + 2 = 9$$

$$4 + \square = 6$$

$$\square + 5 = 8$$

$$5 + \square = 7$$

$$\square + 5 = 6$$

$$1 + \square = 7$$

$$\square + 7 = 9$$

$$\square + 1 = 5$$

$$\square + 2 = 9$$

$$2 + \square = 5$$

$$6 + \square = 8$$

$$\square + 8 = 9$$

$$2 + \square = 7$$

$$\square + 1 = 9$$

$$\square + 2 = 6$$

$$\square + 2 = 9$$

$$\square + 3 = 8$$

$$\square + 1 = 8$$

$$\square + 5 = 8$$

$$1 + \square = 4$$

$$\square + 3 = 7$$

$$\square + 4 = 8$$

$$8 + \square = 9$$

$$\square + 3 = 7$$

$$\square + 3 = 4$$

$$\square + 2 = 4$$

$$\square + 4 = 6$$

$$8 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$5 + \square = 6$$

$$6 + \square = 9$$

$$\square + 5 = 6$$

$$\square + 4 = 6$$

$$\square + 3 = 4$$

$$7 + \square = 9$$

$$6 + \square = 9$$

$$\square + 2 = 4$$

$$5 + \square = 9$$

$$\square + 2 = 7$$

$$\square + 7 = 9$$

$$4 + \square = 7$$

$$\square + 1 = 2$$

$$8 + \square = 9$$

$$4 + \square = 6$$

$$1 + \square = 2$$

$$4 + \square = 5$$

$$6 + \square = 9$$

$$\square + 4 = 7$$

$$\square + 3 = 4$$

$$4 + \square = 7$$

$$4 + \square = 9$$

$$\square + 2 = 3$$

$$\square + 2 = 4$$

$$\square + 3 = 6$$

$$1 + \square = 4$$

$$3 + \square = 9$$

$$\square + 4 = 9$$

$$3 + \square = 5$$

$$2 + \square = 4$$

$$\square + 1 = 8$$

$$3 + \square = 5$$

$$2 + \square = 5$$

$$\square + 3 = 9$$

$$6 + \square = 8$$

$$3 + \square = 7$$

$$2 + \square = 6$$

$$2 + \square = 9$$

$$2 + \square = 3$$

$$\square + 1 = 3$$

$$\square + 1 = 6$$

$$5 + \square = 9$$

$$\square + 2 = 5$$

$$1 + \square = 6$$

$$\square + 2 = 3$$

$$\square + 1 = 9$$

$$5 + \square = 8$$

$$3 + \square = 5$$

$$\square + 1 = 8$$

$$3 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

193/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	6	=	7
	+	2	=	6
5	+		=	9
6	+		=	9
2	+		=	3
	+	1	=	9
3	+		=	5
4	+		=	7
	+	1	=	2
1	+		=	2
	+	2	=	5
	+	3	=	9
	+	5	=	6
4	+		=	6
8	+		=	9
6	+		=	8
5	+		=	8
	+	1	=	5
7	+		=	9
1	+		=	4
5	+		=	9
2	+		=	3
	+	4	=	9
2	+		=	8
	+	1	=	8

	+	1	=	4
	+	2	=	8
3	+		=	9
	+	3	=	6
	+	1	=	9
3	+		=	4
	+	4	=	5
	+	1	=	4
6	+		=	9
	+	1	=	2
2	+		=	5
	+	1	=	7
	+	1	=	7
	+	2	=	7
	+	7	=	8
	+	2	=	5
	+	2	=	8
1	+		=	6
	+	1	=	7
	+	3	=	6
	+	1	=	9
3	+		=	7
	+	2	=	9
1	+		=	7
	+	3	=	4

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

194/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 8 \\ 6 + \square = 9 \\ \square + 2 = 6 \\ 4 + \square = 6 \\ \square + 2 = 9 \\ 3 + \square = 5 \\ \square + 4 = 7 \\ \square + 3 = 8 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ \square + 5 = 6 \\ \square + 2 = 5 \\ 2 + \square = 5 \\ 4 + \square = 6 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ \square + 6 = 9 \\ 8 + \square = 9 \\ 4 + \square = 9 \\ \square + 7 = 9 \\ \square + 4 = 6 \\ 6 + \square = 9 \\ 5 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ \square + 2 = 8 \\ 4 + \square = 8 \\ 1 + \square = 3 \\ 1 + \square = 5 \\ 4 + \square = 7 \\ 1 + \square = 7 \\ \square + 4 = 5 \\ \square + 3 = 6 \\ 6 + \square = 7 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ \square + 5 = 9 \\ \square + 4 = 9 \\ 6 + \square = 9 \\ 1 + \square = 3 \\ \square + 2 = 3 \\ 8 + \square = 9 \\ 7 + \square = 9 \\ 7 + \square = 9 \\ 8 + \square = 9 \\ 4 + \square = 9 \\ 5 + \square = 8 \\ \square + 1 = 5 \\ 1 + \square = 2 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

195/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$\square + 8 = 9$$

$$3 + \square = 5$$

$$1 + \square = 3$$

$$4 + \square = 8$$

$$8 + \square = 9$$

$$2 + \square = 9$$

$$\square + 8 = 9$$

$$\square + 4 = 6$$

$$\square + 3 = 9$$

$$3 + \square = 9$$

$$3 + \square = 4$$

$$2 + \square = 9$$

$$1 + \square = 3$$

$$1 + \square = 4$$

$$1 + \square = 7$$

$$8 + \square = 9$$

$$6 + \square = 9$$

$$6 + \square = 9$$

$$\square + 2 = 5$$

$$8 + \square = 9$$

$$4 + \square = 5$$

$$\square + 5 = 9$$

$$\square + 6 = 8$$

$$1 + \square = 3$$

$$\square + 2 = 6$$

$$8 + \square = 9$$

$$\square + 5 = 9$$

$$\square + 1 = 8$$

$$1 + \square = 2$$

$$1 + \square = 4$$

$$3 + \square = 5$$

$$\square + 7 = 8$$

$$7 + \square = 8$$

$$\square + 1 = 9$$

$$\square + 2 = 9$$

$$\square + 3 = 6$$

$$5 + \square = 9$$

$$1 + \square = 2$$

$$1 + \square = 2$$

$$6 + \square = 9$$

$$\square + 5 = 8$$

$$\square + 1 = 9$$

$$2 + \square = 4$$

$$\square + 1 = 9$$

$$\square + 2 = 4$$

$$\square + 2 = 6$$

$$\square + 1 = 4$$

$$\square + 2 = 9$$

$$\square + 8 = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

196/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 2 \\
 4 + \square = 7 \\
 2 + \square = 8 \\
 3 + \square = 4 \\
 \square + 2 = 9 \\
 \square + 4 = 8 \\
 \square + 4 = 7 \\
 2 + \square = 3 \\
 7 + \square = 8 \\
 2 + \square = 5 \\
 \square + 1 = 8 \\
 1 + \square = 3 \\
 \square + 3 = 5 \\
 \square + 1 = 7 \\
 \square + 3 = 5 \\
 3 + \square = 5 \\
 \square + 3 = 4 \\
 \square + 3 = 5 \\
 \square + 2 = 8 \\
 5 + \square = 9 \\
 7 + \square = 8 \\
 \square + 3 = 6 \\
 \square + 2 = 9 \\
 \square + 1 = 4 \\
 \square + 6 = 8
 \end{array}$$

$$\begin{array}{r}
 3 + \square = 9 \\
 \square + 1 = 4 \\
 \square + 3 = 8 \\
 \square + 4 = 6 \\
 6 + \square = 7 \\
 \square + 5 = 8 \\
 1 + \square = 9 \\
 5 + \square = 6 \\
 8 + \square = 9 \\
 \square + 1 = 2 \\
 3 + \square = 6 \\
 \square + 2 = 3 \\
 5 + \square = 6 \\
 3 + \square = 5 \\
 \square + 1 = 4 \\
 7 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 6 + \square = 8 \\
 \square + 2 = 3 \\
 \square + 3 = 5 \\
 \square + 2 = 7 \\
 8 + \square = 9 \\
 2 + \square = 5 \\
 2 + \square = 5
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

197/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 8 \\ 1 + \square = 9 \\ \square + 8 = 9 \\ \square + 3 = 8 \\ 1 + \square = 8 \\ \square + 6 = 7 \\ \square + 1 = 2 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ 3 + \square = 4 \\ 3 + \square = 6 \\ \square + 2 = 5 \\ 2 + \square = 5 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ 1 + \square = 8 \\ \square + 3 = 7 \\ \square + 8 = 9 \\ \square + 3 = 4 \\ \square + 1 = 6 \\ \square + 1 = 3 \\ \square + 2 = 9 \\ 4 + \square = 8 \\ \square + 1 = 3 \\ \square + 2 = 9 \end{array}$$

$$\begin{array}{r} 4 + \square = 7 \\ \square + 1 = 3 \\ \square + 1 = 8 \\ 4 + \square = 7 \\ 4 + \square = 9 \\ \square + 2 = 3 \\ \square + 1 = 4 \\ \square + 1 = 6 \\ \square + 1 = 7 \\ 1 + \square = 4 \\ \square + 3 = 5 \\ 1 + \square = 5 \\ \square + 1 = 8 \\ \square + 2 = 3 \\ 7 + \square = 8 \\ 2 + \square = 4 \\ 2 + \square = 5 \\ 8 + \square = 9 \\ \square + 3 = 8 \\ \square + 2 = 7 \\ 1 + \square = 3 \\ 5 + \square = 9 \\ \square + 3 = 5 \\ 5 + \square = 7 \\ \square + 1 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

198/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 2 \\
 \square + 1 = 8 \\
 \square + 4 = 6 \\
 3 + \square = 6 \\
 7 + \square = 8 \\
 \square + 2 = 9 \\
 \square + 3 = 7 \\
 \square + 4 = 6 \\
 2 + \square = 7 \\
 2 + \square = 5 \\
 \square + 1 = 5 \\
 \square + 2 = 9 \\
 1 + \square = 4 \\
 \square + 1 = 3 \\
 \square + 5 = 9 \\
 1 + \square = 9 \\
 \square + 1 = 2 \\
 \square + 1 = 9 \\
 \square + 7 = 8 \\
 7 + \square = 9 \\
 \square + 2 = 8 \\
 \square + 1 = 3 \\
 \square + 2 = 4 \\
 \square + 1 = 9 \\
 4 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 5 + \square = 7 \\
 7 + \square = 8 \\
 7 + \square = 9 \\
 \square + 1 = 4 \\
 4 + \square = 8 \\
 \square + 8 = 9 \\
 \square + 2 = 8 \\
 8 + \square = 9 \\
 5 + \square = 9 \\
 \square + 1 = 3 \\
 3 + \square = 5 \\
 2 + \square = 4 \\
 8 + \square = 9 \\
 \square + 1 = 3 \\
 \square + 5 = 7 \\
 3 + \square = 6 \\
 1 + \square = 8 \\
 \square + 3 = 6 \\
 4 + \square = 6 \\
 7 + \square = 8 \\
 \square + 2 = 7 \\
 2 + \square = 8 \\
 3 + \square = 4 \\
 2 + \square = 7 \\
 2 + \square = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

199/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	9
1	+		=	4
1	+		=	4
7	+		=	8
7	+		=	9
	+	2	=	8
1	+		=	3
2	+		=	4
3	+		=	5
2	+		=	9
1	+		=	3
6	+		=	9
2	+		=	9
3	+		=	4
1	+		=	7
	+	3	=	7
1	+		=	6
1	+		=	7
7	+		=	8
	+	2	=	3
1	+		=	6
2	+		=	5
	+	3	=	9
3	+		=	8
4	+		=	6

3	+		=	5
2	+		=	9
1	+		=	4
2	+		=	6
	+	1	=	2
	+	2	=	9
2	+		=	5
	+	7	=	9
1	+		=	5
	+	2	=	7
	+	1	=	9
4	+		=	7
8	+		=	9
	+	3	=	6
	+	5	=	7
7	+		=	9
	+	1	=	9
	+	2	=	5
3	+		=	6
	+	1	=	9
	+	3	=	4
3	+		=	5
	+	3	=	4
6	+		=	7

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

200/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 2 \\
 3 + \square = 7 \\
 3 + \square = 5 \\
 5 + \square = 7 \\
 3 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 7 = 9 \\
 \square + 3 = 4 \\
 \square + 2 = 7 \\
 \square + 1 = 3 \\
 \square + 2 = 6 \\
 3 + \square = 4 \\
 5 + \square = 8 \\
 \square + 5 = 6 \\
 1 + \square = 3 \\
 6 + \square = 7 \\
 6 + \square = 9 \\
 8 + \square = 9 \\
 2 + \square = 4 \\
 5 + \square = 9 \\
 2 + \square = 8 \\
 \square + 2 = 6 \\
 \square + 4 = 6 \\
 1 + \square = 4 \\
 8 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 2 + \square = 6 \\
 \square + 2 = 8 \\
 \square + 2 = 8 \\
 \square + 3 = 8 \\
 \square + 3 = 7 \\
 \square + 2 = 5 \\
 \square + 1 = 9 \\
 6 + \square = 9 \\
 7 + \square = 9 \\
 2 + \square = 3 \\
 4 + \square = 8 \\
 \square + 2 = 3 \\
 7 + \square = 8 \\
 3 + \square = 4 \\
 4 + \square = 7 \\
 \square + 2 = 8 \\
 \square + 7 = 9 \\
 \square + 2 = 6 \\
 6 + \square = 8 \\
 \square + 7 = 9 \\
 5 + \square = 6 \\
 5 + \square = 8 \\
 \square + 2 = 9 \\
 6 + \square = 7 \\
 \square + 5 = 6
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

201/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 5 \\ \square + 5 = 7 \\ \square + 2 = 3 \\ \square + 3 = 6 \\ \square + 2 = 9 \\ \square + 2 = 7 \\ 2 + \square = 5 \\ \square + 6 = 9 \\ \square + 1 = 7 \\ 7 + \square = 9 \\ 2 + \square = 8 \\ \square + 1 = 2 \\ \square + 8 = 9 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 3 \\ 5 + \square = 9 \\ 4 + \square = 6 \\ \square + 4 = 5 \\ \square + 1 = 2 \\ 5 + \square = 8 \\ \square + 5 = 8 \\ \square + 5 = 6 \\ 2 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 3 = 4 \\ \square + 1 = 4 \\ 5 + \square = 9 \\ 8 + \square = 9 \\ 1 + \square = 3 \\ 8 + \square = 9 \\ 3 + \square = 8 \\ 2 + \square = 3 \\ \square + 2 = 9 \\ \square + 5 = 7 \\ 6 + \square = 7 \\ \square + 1 = 7 \\ \square + 2 = 4 \\ \square + 2 = 5 \\ \square + 5 = 6 \\ 4 + \square = 7 \\ \square + 3 = 4 \\ \square + 1 = 2 \\ \square + 1 = 8 \\ 5 + \square = 9 \\ \square + 5 = 7 \\ 3 + \square = 7 \\ 8 + \square = 9 \\ \square + 2 = 8 \\ \square + 6 = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

202/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 7$$

$$8 + \square = 9$$

$$4 + \square = 7$$

$$\square + 1 = 5$$

$$\square + 2 = 5$$

$$2 + \square = 3$$

$$\square + 5 = 8$$

$$\square + 8 = 9$$

$$6 + \square = 8$$

$$\square + 2 = 4$$

$$\square + 2 = 7$$

$$7 + \square = 8$$

$$5 + \square = 9$$

$$\square + 1 = 8$$

$$3 + \square = 8$$

$$3 + \square = 4$$

$$2 + \square = 7$$

$$1 + \square = 3$$

$$\square + 1 = 4$$

$$\square + 3 = 9$$

$$\square + 1 = 9$$

$$\square + 1 = 7$$

$$\square + 7 = 8$$

$$5 + \square = 6$$

$$4 + \square = 8$$

$$\square + 5 = 8$$

$$\square + 1 = 8$$

$$6 + \square = 8$$

$$5 + \square = 6$$

$$\square + 1 = 9$$

$$1 + \square = 2$$

$$4 + \square = 7$$

$$\square + 2 = 5$$

$$7 + \square = 9$$

$$\square + 1 = 9$$

$$1 + \square = 7$$

$$2 + \square = 7$$

$$3 + \square = 6$$

$$3 + \square = 5$$

$$\square + 1 = 4$$

$$\square + 6 = 8$$

$$\square + 2 = 5$$

$$3 + \square = 9$$

$$3 + \square = 6$$

$$1 + \square = 4$$

$$4 + \square = 5$$

$$3 + \square = 8$$

$$7 + \square = 8$$

$$4 + \square = 6$$

$$\square + 3 = 5$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

203/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 3 \\ \square + 4 = 7 \\ 2 + \square = 4 \\ \square + 1 = 8 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ 2 + \square = 3 \\ 7 + \square = 8 \\ \square + 1 = 2 \\ 3 + \square = 8 \\ \square + 4 = 5 \\ \square + 4 = 8 \\ \square + 1 = 7 \\ 2 + \square = 3 \\ 2 + \square = 4 \\ \square + 4 = 5 \\ \square + 1 = 8 \\ \square + 5 = 7 \\ \square + 2 = 8 \\ 3 + \square = 5 \\ 1 + \square = 9 \\ \square + 3 = 6 \end{array}$$

$$\begin{array}{r} 8 + \square = 9 \\ 3 + \square = 5 \\ \square + 1 = 5 \\ \square + 5 = 8 \\ \square + 1 = 9 \\ \square + 1 = 6 \\ 5 + \square = 8 \\ 1 + \square = 7 \\ 1 + \square = 4 \\ 2 + \square = 3 \\ \square + 2 = 6 \\ 7 + \square = 8 \\ \square + 6 = 8 \\ \square + 2 = 6 \\ 7 + \square = 8 \\ \square + 6 = 7 \\ \square + 3 = 5 \\ \square + 6 = 7 \\ 3 + \square = 9 \\ \square + 1 = 4 \\ \square + 3 = 6 \\ \square + 3 = 9 \\ \square + 8 = 9 \\ 5 + \square = 7 \\ 3 + \square = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

204/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 5 \\
 \square + 3 = 4 \\
 \square + 1 = 3 \\
 7 + \square = 8 \\
 2 + \square = 7 \\
 \square + 2 = 4 \\
 \square + 2 = 9 \\
 \square + 1 = 9 \\
 \square + 7 = 9 \\
 \square + 2 = 9 \\
 5 + \square = 8 \\
 3 + \square = 8 \\
 1 + \square = 3 \\
 4 + \square = 6 \\
 \square + 1 = 4 \\
 \square + 1 = 9 \\
 \square + 3 = 7 \\
 7 + \square = 8 \\
 \square + 1 = 2 \\
 \square + 8 = 9 \\
 6 + \square = 8 \\
 5 + \square = 6 \\
 3 + \square = 5 \\
 8 + \square = 9 \\
 \square + 1 = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 3 = 8 \\
 7 + \square = 9 \\
 \square + 5 = 9 \\
 \square + 3 = 6 \\
 \square + 4 = 7 \\
 1 + \square = 7 \\
 \square + 1 = 9 \\
 3 + \square = 4 \\
 \square + 5 = 6 \\
 \square + 2 = 3 \\
 3 + \square = 4 \\
 4 + \square = 6 \\
 \square + 2 = 4 \\
 \square + 2 = 7 \\
 2 + \square = 3 \\
 3 + \square = 4 \\
 2 + \square = 7 \\
 5 + \square = 6 \\
 \square + 2 = 9 \\
 7 + \square = 8 \\
 \square + 2 = 4 \\
 2 + \square = 6 \\
 3 + \square = 4 \\
 \square + 1 = 8 \\
 2 + \square = 4
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

205/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$7 + \square = 8$$

$$\square + 2 = 3$$

$$\square + 7 = 8$$

$$\square + 3 = 4$$

$$\square + 1 = 8$$

$$\square + 1 = 5$$

$$\square + 1 = 4$$

$$1 + \square = 4$$

$$8 + \square = 9$$

$$7 + \square = 9$$

$$\square + 3 = 4$$

$$3 + \square = 6$$

$$\square + 3 = 4$$

$$7 + \square = 9$$

$$\square + 1 = 8$$

$$\square + 1 = 2$$

$$1 + \square = 2$$

$$8 + \square = 9$$

$$\square + 1 = 5$$

$$7 + \square = 8$$

$$\square + 2 = 9$$

$$\square + 1 = 7$$

$$3 + \square = 6$$

$$4 + \square = 5$$

$$\square + 4 = 5$$

$$\square + 3 = 9$$

$$4 + \square = 5$$

$$\square + 1 = 9$$

$$4 + \square = 5$$

$$3 + \square = 7$$

$$\square + 1 = 3$$

$$2 + \square = 4$$

$$1 + \square = 4$$

$$\square + 2 = 9$$

$$1 + \square = 2$$

$$2 + \square = 3$$

$$3 + \square = 4$$

$$5 + \square = 8$$

$$2 + \square = 9$$

$$1 + \square = 2$$

$$1 + \square = 4$$

$$6 + \square = 8$$

$$1 + \square = 4$$

$$7 + \square = 8$$

$$\square + 3 = 5$$

$$2 + \square = 8$$

$$7 + \square = 8$$

$$\square + 7 = 9$$

$$2 + \square = 9$$

$$\square + 1 = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

206/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	3	=	4
	+	3	=	7
	+	2	=	4
	+	1	=	8
2	+		=	3
4	+		=	8
1	+		=	9
3	+		=	8
	+	6	=	8
2	+		=	9
6	+		=	7
6	+		=	7
6	+		=	9
5	+		=	6
3	+		=	4
	+	2	=	4
	+	2	=	4
4	+		=	5
	+	1	=	4
1	+		=	3
5	+		=	7
	+	4	=	5
	+	2	=	4
2	+		=	3
3	+		=	6

2	+		=	9
2	+		=	6
	+	1	=	8
	+	1	=	3
	+	3	=	6
7	+		=	8
4	+		=	5
	+	1	=	9
	+	1	=	9
	+	4	=	7
3	+		=	4
	+	4	=	9
4	+		=	6
	+	3	=	4
	+	4	=	6
7	+		=	8
	+	3	=	5
	+	2	=	3
8	+		=	9
	+	2	=	9
	+	1	=	9
3	+		=	7
1	+		=	3
	+	5	=	7
	+	3	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

207/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 9 \\ \square + 3 = 5 \\ 3 + \square = 8 \\ 7 + \square = 8 \\ \square + 1 = 2 \\ 5 + \square = 7 \\ \square + 1 = 3 \\ 1 + \square = 7 \\ \square + 2 = 6 \\ \square + 4 = 7 \\ 7 + \square = 8 \\ 3 + \square = 7 \\ \square + 2 = 9 \\ 7 + \square = 8 \\ \square + 3 = 5 \\ 8 + \square = 9 \\ 4 + \square = 7 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 4 + \square = 5 \\ 3 + \square = 4 \\ 5 + \square = 7 \\ 7 + \square = 9 \\ \square + 7 = 9 \\ 7 + \square = 8 \end{array}$$

$$\begin{array}{r} \square + 1 = 3 \\ 2 + \square = 4 \\ \square + 4 = 7 \\ 5 + \square = 8 \\ 8 + \square = 9 \\ 1 + \square = 4 \\ \square + 2 = 6 \\ 2 + \square = 3 \\ \square + 1 = 8 \\ \square + 1 = 9 \\ 3 + \square = 8 \\ \square + 4 = 6 \\ 1 + \square = 6 \\ 8 + \square = 9 \\ 3 + \square = 6 \\ \square + 3 = 7 \\ \square + 2 = 4 \\ \square + 4 = 8 \\ \square + 1 = 4 \\ \square + 3 = 5 \\ \square + 7 = 9 \\ 7 + \square = 8 \\ 3 + \square = 8 \\ 5 + \square = 8 \\ 3 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

208/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 6 = 8 \\ 6 + \square = 9 \\ \square + 4 = 6 \\ 3 + \square = 7 \\ 7 + \square = 8 \\ 5 + \square = 7 \\ \square + 5 = 9 \\ \square + 6 = 8 \\ 2 + \square = 5 \\ \square + 2 = 5 \\ 1 + \square = 7 \\ 7 + \square = 9 \\ \square + 5 = 7 \\ 4 + \square = 8 \\ 3 + \square = 9 \\ 7 + \square = 9 \\ \square + 4 = 6 \\ \square + 3 = 5 \\ 6 + \square = 9 \\ \square + 3 = 5 \\ 1 + \square = 3 \\ \square + 1 = 4 \\ 1 + \square = 4 \\ \square + 2 = 9 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} \square + 8 = 9 \\ 4 + \square = 6 \\ \square + 1 = 2 \\ 1 + \square = 4 \\ \square + 3 = 4 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ 1 + \square = 2 \\ \square + 1 = 7 \\ \square + 5 = 9 \\ \square + 5 = 7 \\ 6 + \square = 7 \\ 1 + \square = 3 \\ 4 + \square = 7 \\ 4 + \square = 8 \\ 2 + \square = 4 \\ \square + 2 = 3 \\ \square + 4 = 8 \\ \square + 1 = 7 \\ 5 + \square = 8 \\ \square + 4 = 6 \\ 3 + \square = 5 \\ \square + 2 = 5 \\ 6 + \square = 7 \\ \square + 1 = 2 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

209/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 5 \\ 3 + \square = 5 \\ \square + 1 = 8 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ 4 + \square = 6 \\ 5 + \square = 7 \\ 3 + \square = 6 \\ 2 + \square = 4 \\ \square + 4 = 8 \\ \square + 2 = 6 \\ \square + 3 = 6 \\ \square + 2 = 5 \\ \square + 5 = 7 \\ \square + 1 = 6 \\ \square + 2 = 9 \\ 4 + \square = 5 \\ \square + 1 = 4 \\ 5 + \square = 8 \\ \square + 7 = 9 \\ 5 + \square = 8 \\ 2 + \square = 3 \\ 7 + \square = 8 \\ \square + 4 = 6 \\ 6 + \square = 7 \end{array}$$

$$\begin{array}{r} \square + 3 = 4 \\ 3 + \square = 7 \\ 1 + \square = 6 \\ 6 + \square = 9 \\ \square + 2 = 9 \\ 4 + \square = 5 \\ \square + 5 = 9 \\ 4 + \square = 6 \\ 2 + \square = 3 \\ \square + 1 = 4 \\ \square + 7 = 9 \\ \square + 3 = 4 \\ \square + 1 = 3 \\ 5 + \square = 6 \\ \square + 2 = 9 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 2 = 6 \\ 3 + \square = 5 \\ \square + 4 = 9 \\ 3 + \square = 5 \\ 2 + \square = 4 \\ 2 + \square = 5 \\ 6 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

210/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 9 \\
 4 + \square = 5 \\
 7 + \square = 9 \\
 3 + \square = 6 \\
 \square + 6 = 8 \\
 \square + 5 = 9 \\
 \square + 2 = 6 \\
 \square + 1 = 9 \\
 \square + 2 = 7 \\
 \square + 2 = 7 \\
 4 + \square = 5 \\
 \square + 2 = 6 \\
 \square + 1 = 2 \\
 3 + \square = 8 \\
 \square + 3 = 8 \\
 1 + \square = 8 \\
 \square + 7 = 8 \\
 5 + \square = 8 \\
 8 + \square = 9 \\
 \square + 1 = 4 \\
 \square + 1 = 8 \\
 \square + 6 = 8 \\
 \square + 1 = 6 \\
 \square + 3 = 6 \\
 3 + \square = 7
 \end{array}$$

$$\begin{array}{r}
 \square + 3 = 7 \\
 \square + 3 = 6 \\
 \square + 1 = 2 \\
 \square + 7 = 9 \\
 \square + 2 = 6 \\
 \square + 2 = 9 \\
 \square + 7 = 9 \\
 \square + 2 = 7 \\
 8 + \square = 9 \\
 2 + \square = 4 \\
 4 + \square = 7 \\
 \square + 1 = 8 \\
 2 + \square = 9 \\
 5 + \square = 9 \\
 4 + \square = 9 \\
 1 + \square = 7 \\
 5 + \square = 6 \\
 \square + 1 = 6 \\
 \square + 5 = 8 \\
 3 + \square = 4 \\
 \square + 2 = 4 \\
 1 + \square = 4 \\
 \square + 2 = 7 \\
 \square + 3 = 5 \\
 \square + 2 = 4
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

211/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 2 \\ \square + 1 = 3 \\ 3 + \square = 4 \\ 7 + \square = 8 \\ \square + 2 = 6 \\ \square + 1 = 6 \\ \square + 5 = 8 \\ \square + 3 = 5 \\ \square + 1 = 8 \\ \square + 1 = 8 \\ \square + 1 = 8 \\ 6 + \square = 8 \\ \square + 1 = 8 \\ \square + 1 = 3 \\ 4 + \square = 8 \\ 6 + \square = 7 \\ \square + 6 = 8 \\ \square + 1 = 8 \\ \square + 3 = 6 \\ \square + 3 = 6 \\ \square + 1 = 2 \\ 4 + \square = 7 \\ 5 + \square = 8 \\ \square + 5 = 6 \\ 1 + \square = 5 \end{array}$$

$$\begin{array}{r} \square + 1 = 9 \\ \square + 5 = 6 \\ 2 + \square = 7 \\ \square + 3 = 5 \\ \square + 3 = 8 \\ \square + 6 = 7 \\ 6 + \square = 7 \\ 3 + \square = 9 \\ 1 + \square = 7 \\ 3 + \square = 5 \\ 3 + \square = 4 \\ \square + 1 = 4 \\ \square + 1 = 3 \\ \square + 3 = 7 \\ 5 + \square = 7 \\ 1 + \square = 4 \\ \square + 3 = 9 \\ 2 + \square = 8 \\ \square + 1 = 2 \\ 4 + \square = 8 \\ 7 + \square = 8 \\ 3 + \square = 5 \\ \square + 3 = 7 \\ \square + 4 = 9 \\ \square + 3 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 4 \\
 \square + 2 = 5 \\
 3 + \square = 8 \\
 \square + 5 = 8 \\
 \square + 2 = 4 \\
 \square + 6 = 8 \\
 5 + \square = 8 \\
 3 + \square = 5 \\
 7 + \square = 9 \\
 1 + \square = 9 \\
 \square + 6 = 8 \\
 \square + 5 = 6 \\
 3 + \square = 6 \\
 8 + \square = 9 \\
 2 + \square = 7 \\
 6 + \square = 8 \\
 \square + 3 = 7 \\
 7 + \square = 8 \\
 \square + 3 = 7 \\
 \square + 2 = 6 \\
 5 + \square = 6 \\
 \square + 2 = 9 \\
 2 + \square = 3 \\
 \square + 3 = 5 \\
 \square + 2 = 4
 \end{array}$$

$$\begin{array}{r}
 5 + \square = 8 \\
 \square + 3 = 8 \\
 \square + 2 = 8 \\
 \square + 1 = 9 \\
 \square + 4 = 6 \\
 \square + 3 = 4 \\
 \square + 2 = 5 \\
 \square + 4 = 7 \\
 \square + 3 = 6 \\
 \square + 4 = 7 \\
 2 + \square = 4 \\
 \square + 1 = 9 \\
 \square + 6 = 9 \\
 \square + 4 = 6 \\
 3 + \square = 5 \\
 2 + \square = 6 \\
 \square + 3 = 6 \\
 7 + \square = 8 \\
 3 + \square = 6 \\
 \square + 3 = 4 \\
 \square + 6 = 9 \\
 2 + \square = 7 \\
 \square + 2 = 5 \\
 8 + \square = 9 \\
 1 + \square = 2
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

213/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 8 \\ 4 + \square = 9 \\ \square + 2 = 6 \\ \square + 1 = 8 \\ \square + 1 = 7 \\ \square + 2 = 9 \\ 1 + \square = 4 \\ \square + 1 = 8 \\ 1 + \square = 2 \\ \square + 1 = 3 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ 3 + \square = 7 \\ 5 + \square = 6 \\ 6 + \square = 7 \\ 3 + \square = 6 \\ \square + 3 = 8 \\ 1 + \square = 5 \\ 1 + \square = 7 \\ 3 + \square = 4 \\ \square + 3 = 6 \\ 6 + \square = 7 \\ \square + 2 = 4 \\ \square + 3 = 6 \\ \square + 1 = 7 \end{array}$$

$$\begin{array}{r} 1 + \square = 3 \\ \square + 3 = 5 \\ \square + 1 = 7 \\ \square + 1 = 4 \\ 3 + \square = 9 \\ \square + 1 = 9 \\ 3 + \square = 8 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ 3 + \square = 6 \\ \square + 5 = 8 \\ 2 + \square = 6 \\ 3 + \square = 7 \\ 2 + \square = 3 \\ 2 + \square = 3 \\ \square + 3 = 6 \\ 4 + \square = 6 \\ \square + 1 = 9 \\ \square + 6 = 7 \\ \square + 4 = 7 \\ \square + 7 = 9 \\ \square + 3 = 8 \\ 6 + \square = 8 \\ \square + 3 = 6 \\ 7 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

214/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 9 \\
 5 + \square = 6 \\
 7 + \square = 8 \\
 4 + \square = 6 \\
 \square + 1 = 9 \\
 2 + \square = 4 \\
 2 + \square = 7 \\
 \square + 7 = 9 \\
 \square + 3 = 5 \\
 2 + \square = 3 \\
 1 + \square = 4 \\
 \square + 1 = 5 \\
 3 + \square = 8 \\
 6 + \square = 7 \\
 \square + 6 = 8 \\
 \square + 1 = 5 \\
 5 + \square = 6 \\
 4 + \square = 6 \\
 \square + 1 = 8 \\
 \square + 1 = 5 \\
 3 + \square = 6 \\
 \square + 3 = 6 \\
 \square + 1 = 7 \\
 \square + 5 = 7 \\
 \square + 2 = 4
 \end{array}$$

$$\begin{array}{r}
 \square + 6 = 9 \\
 6 + \square = 7 \\
 \square + 3 = 8 \\
 7 + \square = 8 \\
 5 + \square = 8 \\
 \square + 1 = 5 \\
 \square + 2 = 9 \\
 1 + \square = 2 \\
 2 + \square = 3 \\
 \square + 2 = 9 \\
 3 + \square = 9 \\
 4 + \square = 7 \\
 6 + \square = 9 \\
 \square + 4 = 5 \\
 \square + 7 = 9 \\
 \square + 3 = 5 \\
 3 + \square = 5 \\
 8 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 2 + \square = 3 \\
 \square + 1 = 7 \\
 1 + \square = 9 \\
 7 + \square = 9 \\
 \square + 2 = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

215/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$6 + \square = 9$$

$$\square + 2 = 5$$

$$5 + \square = 6$$

$$\square + 1 = 3$$

$$2 + \square = 5$$

$$\square + 2 = 9$$

$$\square + 2 = 8$$

$$3 + \square = 4$$

$$8 + \square = 9$$

$$\square + 7 = 8$$

$$4 + \square = 6$$

$$3 + \square = 5$$

$$\square + 1 = 3$$

$$\square + 1 = 5$$

$$8 + \square = 9$$

$$\square + 3 = 6$$

$$\square + 2 = 3$$

$$3 + \square = 8$$

$$\square + 1 = 9$$

$$\square + 1 = 3$$

$$6 + \square = 9$$

$$\square + 1 = 4$$

$$\square + 1 = 6$$

$$6 + \square = 7$$

$$8 + \square = 9$$

$$\square + 3 = 7$$

$$\square + 1 = 3$$

$$\square + 1 = 6$$

$$\square + 2 = 8$$

$$3 + \square = 4$$

$$\square + 2 = 6$$

$$1 + \square = 2$$

$$\square + 4 = 6$$

$$6 + \square = 7$$

$$4 + \square = 8$$

$$1 + \square = 3$$

$$\square + 4 = 6$$

$$\square + 1 = 7$$

$$\square + 3 = 7$$

$$\square + 1 = 8$$

$$3 + \square = 7$$

$$1 + \square = 6$$

$$7 + \square = 8$$

$$\square + 1 = 7$$

$$\square + 2 = 6$$

$$\square + 2 = 7$$

$$\square + 4 = 9$$

$$1 + \square = 4$$

$$5 + \square = 8$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 8 \\ 3 + \square = 9 \\ \square + 2 = 4 \\ \square + 2 = 8 \\ \square + 2 = 6 \\ \square + 4 = 7 \\ 2 + \square = 5 \\ \square + 1 = 9 \\ 6 + \square = 9 \\ 3 + \square = 8 \\ \square + 2 = 4 \\ 3 + \square = 6 \\ \square + 4 = 5 \\ \square + 4 = 9 \\ 1 + \square = 9 \\ 1 + \square = 3 \\ 1 + \square = 3 \\ 6 + \square = 8 \\ 4 + \square = 9 \\ 1 + \square = 6 \\ \square + 3 = 9 \\ 2 + \square = 5 \\ 7 + \square = 9 \\ \square + 2 = 7 \\ 1 + \square = 3 \end{array}$$

$$\begin{array}{r} \square + 2 = 7 \\ \square + 7 = 8 \\ \square + 3 = 5 \\ 1 + \square = 2 \\ \square + 2 = 5 \\ 8 + \square = 9 \\ 6 + \square = 8 \\ \square + 2 = 9 \\ \square + 1 = 8 \\ \square + 1 = 6 \\ \square + 1 = 5 \\ \square + 2 = 4 \\ 3 + \square = 6 \\ \square + 1 = 2 \\ \square + 2 = 7 \\ \square + 3 = 7 \\ 4 + \square = 9 \\ \square + 1 = 4 \\ \square + 5 = 7 \\ 3 + \square = 4 \\ 4 + \square = 6 \\ \square + 3 = 6 \\ 7 + \square = 9 \\ 1 + \square = 4 \\ 2 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 4 + \square = 8 \\
 2 + \square = 4 \\
 5 + \square = 7 \\
 \square + 1 = 4 \\
 7 + \square = 9 \\
 4 + \square = 6 \\
 8 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 3 \\
 \square + 2 = 9 \\
 5 + \square = 8 \\
 \square + 4 = 7 \\
 \square + 1 = 4 \\
 \square + 2 = 3 \\
 \square + 2 = 4 \\
 \square + 3 = 6 \\
 3 + \square = 4 \\
 4 + \square = 5 \\
 \square + 3 = 4 \\
 4 + \square = 6 \\
 4 + \square = 5 \\
 \square + 1 = 9 \\
 1 + \square = 3 \\
 5 + \square = 7 \\
 3 + \square = 7
 \end{array}$$

$$\begin{array}{r}
 4 + \square = 8 \\
 \square + 2 = 5 \\
 2 + \square = 7 \\
 3 + \square = 9 \\
 \square + 2 = 7 \\
 \square + 2 = 5 \\
 2 + \square = 3 \\
 2 + \square = 8 \\
 7 + \square = 9 \\
 7 + \square = 8 \\
 \square + 2 = 8 \\
 \square + 2 = 9 \\
 \square + 6 = 9 \\
 1 + \square = 7 \\
 \square + 5 = 6 \\
 \square + 2 = 9 \\
 \square + 3 = 6 \\
 5 + \square = 6 \\
 \square + 3 = 9 \\
 \square + 1 = 4 \\
 \square + 7 = 9 \\
 \square + 3 = 9 \\
 5 + \square = 9 \\
 \square + 1 = 8 \\
 1 + \square = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 9 \\ \square + 2 = 6 \\ 2 + \square = 5 \\ \square + 1 = 7 \\ \square + 5 = 8 \\ 7 + \square = 8 \\ \square + 5 = 7 \\ 3 + \square = 8 \\ \square + 1 = 3 \\ \square + 3 = 6 \\ 5 + \square = 8 \\ \square + 3 = 5 \\ 2 + \square = 8 \\ 1 + \square = 4 \\ \square + 2 = 4 \\ \square + 3 = 6 \\ 1 + \square = 2 \\ 4 + \square = 6 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ 2 + \square = 8 \\ 3 + \square = 6 \\ \square + 6 = 8 \\ \square + 3 = 4 \\ \square + 8 = 9 \end{array}$$

$$\begin{array}{r} \square + 5 = 8 \\ 5 + \square = 8 \\ \square + 1 = 4 \\ 2 + \square = 5 \\ \square + 4 = 7 \\ 7 + \square = 9 \\ \square + 3 = 5 \\ 1 + \square = 7 \\ 7 + \square = 9 \\ 6 + \square = 9 \\ 2 + \square = 9 \\ \square + 2 = 4 \\ \square + 2 = 4 \\ 2 + \square = 6 \\ \square + 3 = 9 \\ 3 + \square = 5 \\ \square + 2 = 9 \\ 2 + \square = 7 \\ \square + 5 = 9 \\ \square + 1 = 2 \\ 1 + \square = 3 \\ \square + 1 = 3 \\ 2 + \square = 5 \\ 4 + \square = 5 \\ \square + 2 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	7	=	9
3	+		=	7
7	+		=	8
3	+		=	9
3	+		=	4
7	+		=	9
3	+		=	4
7	+		=	9
2	+		=	4
2	+		=	5
	+	2	=	8
1	+		=	3
5	+		=	6
	+	6	=	7
	+	8	=	9
1	+		=	7
7	+		=	8
4	+		=	5
	+	3	=	5
1	+		=	7
	+	3	=	5
3	+		=	4
	+	3	=	4
	+	3	=	6
	+	2	=	9

	+	5	=	6
	+	1	=	4
	+	4	=	9
	+	6	=	8
6	+		=	9
	+	1	=	2
	+	2	=	7
	+	2	=	9
1	+		=	4
	+	7	=	9
3	+		=	9
4	+		=	9
1	+		=	5
2	+		=	5
2	+		=	3
2	+		=	5
8	+		=	9
	+	1	=	5
6	+		=	7
7	+		=	9
3	+		=	5
5	+		=	9
4	+		=	6
1	+		=	8
1	+		=	3

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 9 \\
 \square + 4 = 9 \\
 \square + 3 = 5 \\
 \square + 6 = 9 \\
 3 + \square = 6 \\
 3 + \square = 4 \\
 \square + 3 = 6 \\
 \square + 4 = 7 \\
 3 + \square = 7 \\
 6 + \square = 9 \\
 7 + \square = 9 \\
 \square + 3 = 5 \\
 \square + 3 = 7 \\
 7 + \square = 8 \\
 \square + 1 = 3 \\
 4 + \square = 8 \\
 \square + 2 = 7 \\
 \square + 1 = 7 \\
 3 + \square = 9 \\
 \square + 6 = 8 \\
 1 + \square = 6 \\
 3 + \square = 9 \\
 6 + \square = 7 \\
 \square + 2 = 9 \\
 7 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 6 + \square = 9 \\
 4 + \square = 6 \\
 7 + \square = 9 \\
 \square + 4 = 5 \\
 2 + \square = 6 \\
 1 + \square = 3 \\
 \square + 2 = 5 \\
 \square + 3 = 7 \\
 7 + \square = 9 \\
 \square + 2 = 8 \\
 \square + 1 = 5 \\
 4 + \square = 5 \\
 6 + \square = 8 \\
 \square + 2 = 7 \\
 \square + 4 = 6 \\
 \square + 4 = 9 \\
 3 + \square = 9 \\
 \square + 1 = 2 \\
 \square + 2 = 9 \\
 \square + 8 = 9 \\
 \square + 1 = 4 \\
 8 + \square = 9 \\
 \square + 1 = 2 \\
 \square + 1 = 3 \\
 \square + 4 = 6
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	5	=	7
7	+		=	8
	+	1	=	3
8	+		=	9
	+	2	=	4
4	+		=	7
2	+		=	4
7	+		=	9
3	+		=	4
5	+		=	8
8	+		=	9
3	+		=	6
6	+		=	8
1	+		=	4
	+	2	=	3
	+	5	=	6
7	+		=	9
	+	4	=	9
	+	1	=	7
2	+		=	3
5	+		=	7
6	+		=	9
3	+		=	6
8	+		=	9
3	+		=	8

	+	1	=	8
3	+		=	5
1	+		=	6
	+	5	=	8
	+	2	=	8
8	+		=	9
1	+		=	5
	+	2	=	4
	+	4	=	6
8	+		=	9
	+	2	=	4
2	+		=	8
	+	1	=	4
1	+		=	3
	+	1	=	7
	+	1	=	7
6	+		=	8
7	+		=	9
	+	1	=	9
	+	3	=	4
1	+		=	6
4	+		=	5
	+	6	=	9
	+	2	=	9
8	+		=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 7 = 8 \\ \square + 3 = 5 \\ 1 + \square = 9 \\ 2 + \square = 4 \\ \square + 1 = 9 \\ \square + 4 = 7 \\ 8 + \square = 9 \\ \square + 1 = 6 \\ \square + 1 = 3 \\ \square + 2 = 7 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ 2 + \square = 6 \\ \square + 1 = 2 \\ \square + 3 = 6 \\ \square + 1 = 2 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ \square + 6 = 7 \\ \square + 6 = 7 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ 6 + \square = 8 \\ 3 + \square = 4 \\ \square + 3 = 7 \end{array}$$

$$\begin{array}{r} \square + 4 = 7 \\ 7 + \square = 9 \\ \square + 1 = 5 \\ \square + 7 = 8 \\ \square + 2 = 8 \\ \square + 1 = 8 \\ 6 + \square = 8 \\ 1 + \square = 2 \\ 1 + \square = 2 \\ \square + 5 = 8 \\ 7 + \square = 8 \\ \square + 1 = 9 \\ 6 + \square = 8 \\ 3 + \square = 7 \\ 1 + \square = 2 \\ \square + 2 = 7 \\ 2 + \square = 7 \\ \square + 1 = 9 \\ \square + 3 = 5 \\ \square + 1 = 7 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ 6 + \square = 7 \\ \square + 4 = 8 \\ \square + 6 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	2
8	+		=	9
	+	4	=	9
	+	1	=	8
1	+		=	9
3	+		=	5
	+	2	=	4
	+	1	=	8
	+	2	=	4
	+	1	=	6
2	+		=	5
3	+		=	4
	+	3	=	8
	+	1	=	9
6	+		=	8
	+	6	=	8
	+	4	=	7
	+	2	=	9
	+	1	=	4
1	+		=	7
2	+		=	4
	+	2	=	6
2	+		=	6
	+	2	=	5
3	+		=	5

4	+		=	9
8	+		=	9
	+	3	=	4
3	+		=	5
5	+		=	8
4	+		=	6
	+	2	=	3
	+	1	=	6
	+	6	=	9
1	+		=	5
7	+		=	9
8	+		=	9
	+	1	=	9
	+	2	=	3
1	+		=	9
6	+		=	7
4	+		=	7
1	+		=	2
	+	5	=	9
	+	7	=	8
5	+		=	8
2	+		=	5
	+	4	=	9
3	+		=	7
6	+		=	8

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 8 \\ \square + 1 = 6 \\ 3 + \square = 6 \\ 1 + \square = 2 \\ \square + 3 = 7 \\ \square + 3 = 6 \\ 4 + \square = 9 \\ \square + 2 = 4 \\ 7 + \square = 9 \\ \square + 1 = 8 \\ 6 + \square = 9 \\ 4 + \square = 6 \\ \square + 4 = 9 \\ 6 + \square = 9 \\ \square + 1 = 9 \\ 1 + \square = 2 \\ 3 + \square = 6 \\ \square + 1 = 6 \\ \square + 6 = 7 \\ 1 + \square = 2 \\ 7 + \square = 8 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 1 = 5 \\ 6 + \square = 7 \end{array}$$

$$\begin{array}{r} \square + 7 = 8 \\ \square + 2 = 3 \\ \square + 2 = 4 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ 2 + \square = 4 \\ 3 + \square = 4 \\ \square + 2 = 5 \\ 1 + \square = 4 \\ \square + 3 = 5 \\ \square + 1 = 8 \\ 7 + \square = 8 \\ \square + 3 = 5 \\ 2 + \square = 9 \\ 7 + \square = 9 \\ 5 + \square = 8 \\ 5 + \square = 9 \\ \square + 2 = 4 \\ \square + 7 = 8 \\ 7 + \square = 8 \\ 4 + \square = 8 \\ 2 + \square = 4 \\ 2 + \square = 5 \\ \square + 2 = 9 \\ 4 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

225/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 8 \\
 \square + 2 = 3 \\
 5 + \square = 6 \\
 8 + \square = 9 \\
 5 + \square = 8 \\
 4 + \square = 9 \\
 \square + 7 = 9 \\
 \square + 1 = 9 \\
 7 + \square = 9 \\
 \square + 1 = 8 \\
 5 + \square = 9 \\
 \square + 3 = 7 \\
 \square + 1 = 6 \\
 1 + \square = 6 \\
 \square + 3 = 9 \\
 \square + 5 = 7 \\
 1 + \square = 4 \\
 1 + \square = 6 \\
 5 + \square = 6 \\
 2 + \square = 5 \\
 2 + \square = 5 \\
 \square + 3 = 9 \\
 1 + \square = 6 \\
 2 + \square = 8 \\
 7 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 5 + \square = 6 \\
 3 + \square = 9 \\
 7 + \square = 8 \\
 2 + \square = 7 \\
 \square + 6 = 9 \\
 \square + 1 = 3 \\
 2 + \square = 9 \\
 6 + \square = 9 \\
 8 + \square = 9 \\
 5 + \square = 7 \\
 \square + 6 = 7 \\
 \square + 1 = 6 \\
 3 + \square = 8 \\
 \square + 5 = 7 \\
 4 + \square = 5 \\
 3 + \square = 7 \\
 2 + \square = 6 \\
 2 + \square = 7 \\
 \square + 4 = 5 \\
 1 + \square = 3 \\
 \square + 4 = 8 \\
 7 + \square = 8 \\
 \square + 4 = 7 \\
 6 + \square = 7 \\
 8 + \square = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

226/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	3	=	8
2	+		=	7
2	+		=	5
2	+		=	5
	+	1	=	5
	+	3	=	7
	+	1	=	4
7	+		=	8
1	+		=	3
2	+		=	9
	+	2	=	5
	+	2	=	3
	+	3	=	7
6	+		=	9
3	+		=	4
5	+		=	9
1	+		=	8
	+	4	=	5
4	+		=	5
8	+		=	9
3	+		=	5
	+	1	=	3
	+	1	=	6
	+	1	=	6
7	+		=	8

	+	4	=	9
	+	5	=	6
	+	3	=	6
	+	1	=	7
	+	5	=	7
	+	1	=	4
	+	1	=	7
	+	7	=	8
7	+		=	8
	+	3	=	5
	+	4	=	9
	+	2	=	4
	+	3	=	4
3	+		=	7
	+	2	=	9
	+	1	=	9
1	+		=	4
8	+		=	9
1	+		=	3
8	+		=	9
5	+		=	6
	+	5	=	8
1	+		=	3
3	+		=	7
2	+		=	3

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

227/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 9 \\ \square + 2 = 9 \\ 5 + \square = 9 \\ 7 + \square = 9 \\ 1 + \square = 2 \\ 3 + \square = 9 \\ \square + 3 = 9 \\ \square + 2 = 4 \\ 6 + \square = 8 \\ \square + 6 = 9 \\ \square + 1 = 5 \\ \square + 2 = 8 \\ 3 + \square = 9 \\ 3 + \square = 5 \\ \square + 1 = 9 \\ \square + 1 = 2 \\ \square + 1 = 8 \\ 8 + \square = 9 \\ \square + 5 = 7 \\ 8 + \square = 9 \\ 3 + \square = 4 \\ \square + 1 = 3 \\ \square + 1 = 6 \\ 1 + \square = 9 \\ 5 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 2 = 5 \\ 5 + \square = 7 \\ \square + 2 = 5 \\ 1 + \square = 9 \\ 8 + \square = 9 \\ 2 + \square = 5 \\ \square + 2 = 5 \\ \square + 2 = 5 \\ \square + 3 = 6 \\ 8 + \square = 9 \\ \square + 3 = 6 \\ 7 + \square = 9 \\ 1 + \square = 3 \\ 3 + \square = 5 \\ \square + 2 = 6 \\ \square + 7 = 9 \\ \square + 1 = 5 \\ 1 + \square = 4 \\ \square + 5 = 7 \\ \square + 2 = 3 \\ 2 + \square = 7 \\ \square + 1 = 6 \\ 6 + \square = 9 \\ \square + 2 = 4 \\ \square + 3 = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

228/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 3 + \square = 8 \\ \square + 2 = 9 \\ \square + 6 = 7 \\ 4 + \square = 7 \\ 6 + \square = 7 \\ \square + 1 = 6 \\ \square + 2 = 9 \\ 6 + \square = 9 \\ 1 + \square = 9 \\ \square + 2 = 3 \\ 5 + \square = 8 \\ \square + 1 = 5 \\ \square + 2 = 4 \\ 1 + \square = 2 \\ \square + 3 = 6 \\ 7 + \square = 9 \\ \square + 2 = 7 \\ 4 + \square = 7 \\ 7 + \square = 9 \\ 3 + \square = 7 \\ 3 + \square = 6 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ \square + 4 = 7 \\ 1 + \square = 4 \end{array}$$

$$\begin{array}{r} \square + 3 = 6 \\ \square + 2 = 4 \\ \square + 2 = 8 \\ 7 + \square = 8 \\ \square + 2 = 3 \\ 6 + \square = 9 \\ 1 + \square = 2 \\ \square + 1 = 2 \\ 3 + \square = 6 \\ 4 + \square = 5 \\ 3 + \square = 4 \\ 5 + \square = 9 \\ 3 + \square = 6 \\ 3 + \square = 8 \\ 3 + \square = 6 \\ 3 + \square = 7 \\ 1 + \square = 7 \\ 6 + \square = 8 \\ 3 + \square = 5 \\ 6 + \square = 9 \\ \square + 2 = 7 \\ 4 + \square = 5 \\ \square + 4 = 9 \\ 1 + \square = 6 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

229/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$3 + \square = 5$$

$$\square + 4 = 6$$

$$\square + 2 = 6$$

$$\square + 2 = 9$$

$$\square + 1 = 9$$

$$\square + 1 = 9$$

$$\square + 6 = 8$$

$$\square + 3 = 5$$

$$\square + 2 = 4$$

$$3 + \square = 4$$

$$1 + \square = 7$$

$$\square + 5 = 8$$

$$\square + 3 = 4$$

$$7 + \square = 8$$

$$1 + \square = 2$$

$$\square + 3 = 4$$

$$5 + \square = 9$$

$$1 + \square = 2$$

$$6 + \square = 7$$

$$\square + 1 = 7$$

$$7 + \square = 9$$

$$4 + \square = 5$$

$$7 + \square = 9$$

$$4 + \square = 6$$

$$\square + 1 = 8$$

$$\square + 3 = 9$$

$$\square + 1 = 6$$

$$\square + 1 = 9$$

$$4 + \square = 7$$

$$\square + 6 = 7$$

$$7 + \square = 9$$

$$1 + \square = 2$$

$$\square + 3 = 4$$

$$\square + 1 = 9$$

$$4 + \square = 7$$

$$3 + \square = 6$$

$$3 + \square = 5$$

$$\square + 6 = 7$$

$$\square + 3 = 6$$

$$\square + 5 = 8$$

$$2 + \square = 5$$

$$1 + \square = 4$$

$$3 + \square = 7$$

$$\square + 1 = 5$$

$$\square + 1 = 2$$

$$\square + 2 = 9$$

$$2 + \square = 8$$

$$3 + \square = 5$$

$$\square + 2 = 3$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

230/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	4
3	+		=	4
2	+		=	4
	+	1	=	9
2	+		=	4
6	+		=	9
	+	1	=	8
3	+		=	9
2	+		=	5
	+	3	=	7
	+	3	=	4
	+	7	=	8
	+	2	=	4
	+	6	=	9
3	+		=	4
8	+		=	9
	+	1	=	8
2	+		=	3
	+	3	=	7
	+	3	=	5
5	+		=	6
3	+		=	4
4	+		=	6
	+	1	=	8
8	+		=	9

	+	3	=	7
	+	3	=	6
	+	1	=	2
	+	1	=	6
	+	8	=	9
	+	5	=	9
3	+		=	9
2	+		=	3
	+	3	=	5
	+	1	=	2
1	+		=	3
1	+		=	2
6	+		=	9
	+	1	=	9
2	+		=	5
	+	2	=	9
	+	5	=	8
	+	1	=	2
	+	3	=	7
	+	3	=	9
5	+		=	8
	+	1	=	7
7	+		=	8
1	+		=	9
	+	2	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

231/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 6 \\ \square + 1 = 2 \\ \square + 2 = 7 \\ \square + 1 = 6 \\ \square + 2 = 7 \\ 3 + \square = 5 \\ \square + 8 = 9 \\ 2 + \square = 9 \\ \square + 1 = 2 \\ 2 + \square = 3 \\ 2 + \square = 8 \\ \square + 2 = 4 \\ \square + 2 = 9 \\ 3 + \square = 5 \\ \square + 8 = 9 \\ 3 + \square = 7 \\ \square + 3 = 7 \\ 5 + \square = 6 \\ 7 + \square = 9 \\ 3 + \square = 4 \\ \square + 1 = 6 \\ 2 + \square = 6 \\ 2 + \square = 7 \\ 2 + \square = 3 \\ \square + 2 = 8 \end{array}$$

$$\begin{array}{r} 3 + \square = 9 \\ \square + 3 = 5 \\ 1 + \square = 9 \\ 1 + \square = 3 \\ 2 + \square = 4 \\ \square + 7 = 9 \\ \square + 1 = 8 \\ \square + 1 = 2 \\ \square + 5 = 7 \\ \square + 1 = 7 \\ \square + 1 = 6 \\ \square + 2 = 4 \\ 3 + \square = 9 \\ 1 + \square = 4 \\ 3 + \square = 4 \\ \square + 3 = 6 \\ \square + 5 = 6 \\ 6 + \square = 8 \\ 1 + \square = 3 \\ \square + 1 = 4 \\ 3 + \square = 5 \\ \square + 7 = 9 \\ \square + 1 = 2 \\ 2 + \square = 3 \\ 6 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

232/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 5 \\ \square + 3 = 4 \\ 1 + \square = 9 \\ 5 + \square = 8 \\ 8 + \square = 9 \\ 3 + \square = 4 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ \square + 3 = 4 \\ 5 + \square = 9 \\ 1 + \square = 6 \\ 3 + \square = 5 \\ 5 + \square = 7 \\ 4 + \square = 6 \\ \square + 3 = 4 \\ 2 + \square = 8 \\ \square + 3 = 9 \\ 1 + \square = 6 \\ 3 + \square = 6 \\ \square + 3 = 6 \\ 1 + \square = 2 \\ \square + 2 = 4 \\ \square + 3 = 9 \\ 4 + \square = 5 \\ 1 + \square = 5 \end{array}$$

$$\begin{array}{r} 2 + \square = 4 \\ \square + 2 = 7 \\ \square + 2 = 8 \\ 3 + \square = 4 \\ \square + 1 = 9 \\ 3 + \square = 6 \\ \square + 1 = 7 \\ 2 + \square = 3 \\ 3 + \square = 4 \\ 3 + \square = 6 \\ 2 + \square = 8 \\ 4 + \square = 6 \\ \square + 2 = 9 \\ \square + 7 = 9 \\ 3 + \square = 5 \\ 6 + \square = 9 \\ \square + 4 = 6 \\ 2 + \square = 3 \\ \square + 3 = 4 \\ \square + 1 = 2 \\ \square + 3 = 6 \\ \square + 4 = 9 \\ 6 + \square = 9 \\ \square + 1 = 7 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

233/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	2	=	8
1	+		=	8
7	+		=	8
3	+		=	6
3	+		=	5
	+	1	=	8
	+	2	=	9
	+	7	=	8
1	+		=	9
7	+		=	8
	+	3	=	9
2	+		=	3
4	+		=	8
3	+		=	6
8	+		=	9
	+	6	=	7
	+	1	=	9
8	+		=	9
	+	1	=	2
4	+		=	9
2	+		=	7
5	+		=	6
	+	1	=	2
	+	3	=	4
	+	1	=	4

2	+		=	3
1	+		=	3
7	+		=	9
1	+		=	3
	+	6	=	7
	+	2	=	6
	+	1	=	9
3	+		=	8
	+	2	=	9
2	+		=	3
	+	3	=	6
	+	5	=	9
	+	3	=	8
	+	1	=	7
8	+		=	9
3	+		=	4
1	+		=	9
	+	7	=	8
	+	2	=	7
	+	3	=	7
7	+		=	9
	+	1	=	9
	+	1	=	2
2	+		=	5
	+	1	=	2

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

234/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 9 \\ \square + 6 = 9 \\ 1 + \square = 5 \\ \square + 2 = 8 \\ 2 + \square = 8 \\ \square + 5 = 9 \\ 3 + \square = 8 \\ \square + 1 = 3 \\ \square + 3 = 9 \\ 3 + \square = 8 \\ \square + 1 = 4 \\ 1 + \square = 2 \\ 4 + \square = 7 \\ \square + 4 = 8 \\ \square + 6 = 8 \\ 1 + \square = 2 \\ 4 + \square = 5 \\ \square + 4 = 9 \\ 1 + \square = 3 \\ 5 + \square = 7 \\ \square + 2 = 8 \\ \square + 1 = 7 \\ 2 + \square = 4 \\ \square + 3 = 9 \\ 6 + \square = 8 \end{array}$$

$$\begin{array}{r} 3 + \square = 5 \\ \square + 1 = 2 \\ 3 + \square = 8 \\ \square + 1 = 2 \\ \square + 2 = 9 \\ 3 + \square = 7 \\ \square + 1 = 8 \\ \square + 2 = 9 \\ \square + 2 = 6 \\ 3 + \square = 4 \\ \square + 4 = 7 \\ 3 + \square = 8 \\ \square + 7 = 8 \\ 2 + \square = 4 \\ \square + 2 = 7 \\ \square + 5 = 8 \\ \square + 1 = 2 \\ 7 + \square = 8 \\ 3 + \square = 4 \\ \square + 1 = 5 \\ \square + 1 = 2 \\ \square + 4 = 6 \\ 2 + \square = 5 \\ 6 + \square = 7 \\ \square + 2 = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

235/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 8 \\ 3 + \square = 6 \\ 7 + \square = 9 \\ \square + 1 = 8 \\ \square + 1 = 2 \\ \square + 1 = 9 \\ \square + 5 = 8 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ \square + 4 = 8 \\ 2 + \square = 3 \\ \square + 1 = 6 \\ \square + 3 = 7 \\ 2 + \square = 6 \\ 2 + \square = 3 \\ 3 + \square = 6 \\ 3 + \square = 6 \\ 1 + \square = 9 \\ \square + 2 = 8 \\ 3 + \square = 8 \\ 2 + \square = 5 \\ \square + 1 = 4 \\ 1 + \square = 3 \\ 3 + \square = 6 \\ \square + 5 = 7 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ \square + 5 = 9 \\ 1 + \square = 3 \\ \square + 1 = 9 \\ 2 + \square = 6 \\ 2 + \square = 4 \\ 1 + \square = 4 \\ 1 + \square = 3 \\ 8 + \square = 9 \\ \square + 2 = 9 \\ \square + 3 = 7 \\ 1 + \square = 4 \\ \square + 7 = 8 \\ 4 + \square = 6 \\ \square + 7 = 8 \\ 2 + \square = 4 \\ 7 + \square = 9 \\ 3 + \square = 5 \\ 3 + \square = 4 \\ 2 + \square = 7 \\ 6 + \square = 7 \\ 5 + \square = 7 \\ 2 + \square = 7 \\ \square + 3 = 8 \\ 4 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

236/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 9 \\ \square + 4 = 5 \\ \square + 3 = 8 \\ 8 + \square = 9 \\ 2 + \square = 8 \\ \square + 1 = 5 \\ 2 + \square = 9 \\ 4 + \square = 6 \\ \square + 1 = 7 \\ 3 + \square = 4 \\ 6 + \square = 8 \\ 6 + \square = 7 \\ \square + 1 = 3 \\ \square + 1 = 9 \\ \square + 3 = 7 \\ \square + 1 = 8 \\ \square + 3 = 7 \\ \square + 1 = 2 \\ 3 + \square = 5 \\ \square + 4 = 8 \\ 7 + \square = 9 \\ 5 + \square = 9 \\ 7 + \square = 9 \\ 7 + \square = 9 \\ \square + 3 = 7 \end{array}$$

$$\begin{array}{r} \square + 1 = 3 \\ 5 + \square = 7 \\ \square + 4 = 5 \\ \square + 4 = 9 \\ 5 + \square = 6 \\ 3 + \square = 4 \\ 4 + \square = 5 \\ 2 + \square = 8 \\ \square + 2 = 4 \\ 2 + \square = 5 \\ \square + 3 = 7 \\ \square + 2 = 9 \\ 1 + \square = 2 \\ 4 + \square = 7 \\ 8 + \square = 9 \\ \square + 3 = 9 \\ \square + 6 = 9 \\ \square + 3 = 5 \\ \square + 6 = 8 \\ \square + 2 = 9 \\ \square + 4 = 9 \\ 4 + \square = 5 \\ \square + 3 = 8 \\ 3 + \square = 6 \\ \square + 1 = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

237/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 3 \\ \square + 1 = 8 \\ \square + 3 = 5 \\ \square + 3 = 7 \\ 5 + \square = 8 \\ 1 + \square = 4 \\ \square + 2 = 8 \\ \square + 3 = 7 \\ \square + 5 = 9 \\ 2 + \square = 8 \\ \square + 2 = 3 \\ \square + 1 = 6 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ 3 + \square = 6 \\ 6 + \square = 8 \\ 1 + \square = 7 \\ \square + 2 = 7 \\ \square + 5 = 6 \\ \square + 6 = 7 \\ \square + 3 = 6 \\ 1 + \square = 4 \\ \square + 2 = 9 \\ 6 + \square = 9 \\ \square + 6 = 7 \end{array}$$

$$\begin{array}{r} \square + 1 = 9 \\ 2 + \square = 7 \\ \square + 1 = 2 \\ 2 + \square = 3 \\ 2 + \square = 5 \\ 1 + \square = 3 \\ \square + 4 = 9 \\ 7 + \square = 8 \\ \square + 2 = 6 \\ 3 + \square = 7 \\ \square + 2 = 7 \\ 3 + \square = 5 \\ \square + 3 = 7 \\ 1 + \square = 3 \\ 1 + \square = 3 \\ \square + 4 = 6 \\ \square + 5 = 9 \\ \square + 1 = 4 \\ 5 + \square = 6 \\ \square + 1 = 3 \\ 3 + \square = 5 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ \square + 4 = 5 \\ 1 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 8 + \square = 9 \\
 2 + \square = 6 \\
 \square + 1 = 2 \\
 2 + \square = 3 \\
 7 + \square = 9 \\
 7 + \square = 8 \\
 \square + 5 = 8 \\
 \square + 4 = 8 \\
 4 + \square = 8 \\
 \square + 5 = 6 \\
 \square + 4 = 5 \\
 \square + 6 = 7 \\
 1 + \square = 5 \\
 1 + \square = 3 \\
 3 + \square = 4 \\
 2 + \square = 8 \\
 2 + \square = 6 \\
 1 + \square = 8 \\
 5 + \square = 8 \\
 1 + \square = 4 \\
 \square + 3 = 9 \\
 6 + \square = 7 \\
 \square + 1 = 7 \\
 \square + 1 = 6 \\
 \square + 2 = 7
 \end{array}$$

$$\begin{array}{r}
 \square + 5 = 9 \\
 \square + 2 = 4 \\
 \square + 1 = 8 \\
 \square + 3 = 6 \\
 \square + 2 = 7 \\
 \square + 2 = 9 \\
 7 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 2 = 7 \\
 4 + \square = 7 \\
 \square + 4 = 7 \\
 5 + \square = 9 \\
 \square + 2 = 6 \\
 \square + 2 = 7 \\
 7 + \square = 9 \\
 4 + \square = 6 \\
 6 + \square = 8 \\
 3 + \square = 6 \\
 2 + \square = 5 \\
 5 + \square = 8 \\
 \square + 4 = 7 \\
 \square + 2 = 7 \\
 \square + 1 = 9 \\
 \square + 5 = 7 \\
 5 + \square = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 7 \\ \square + 3 = 5 \\ \square + 1 = 6 \\ 2 + \square = 6 \\ \square + 3 = 6 \\ 8 + \square = 9 \\ 4 + \square = 5 \\ \square + 1 = 7 \\ 1 + \square = 6 \\ \square + 1 = 7 \\ 4 + \square = 8 \\ \square + 1 = 9 \\ \square + 2 = 7 \\ \square + 3 = 5 \\ \square + 1 = 3 \\ 3 + \square = 8 \\ \square + 4 = 6 \\ 3 + \square = 4 \\ 3 + \square = 7 \\ \square + 4 = 5 \\ 1 + \square = 7 \\ 7 + \square = 9 \\ 7 + \square = 9 \\ \square + 2 = 7 \\ \square + 2 = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 4 \\ 5 + \square = 6 \\ 6 + \square = 8 \\ 2 + \square = 3 \\ 2 + \square = 9 \\ 8 + \square = 9 \\ \square + 6 = 8 \\ \square + 8 = 9 \\ 7 + \square = 8 \\ 6 + \square = 9 \\ 3 + \square = 6 \\ \square + 5 = 9 \\ \square + 6 = 7 \\ 2 + \square = 4 \\ 3 + \square = 6 \\ \square + 2 = 5 \\ \square + 3 = 9 \\ \square + 6 = 8 \\ 2 + \square = 4 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ 7 + \square = 8 \\ 1 + \square = 9 \\ 2 + \square = 5 \\ \square + 1 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 7$$

$$2 + \square = 3$$

$$\square + 2 = 4$$

$$\square + 3 = 9$$

$$2 + \square = 6$$

$$4 + \square = 8$$

$$\square + 1 = 2$$

$$4 + \square = 7$$

$$3 + \square = 4$$

$$\square + 3 = 5$$

$$5 + \square = 7$$

$$\square + 1 = 2$$

$$\square + 6 = 7$$

$$5 + \square = 7$$

$$\square + 1 = 9$$

$$1 + \square = 6$$

$$1 + \square = 7$$

$$1 + \square = 4$$

$$3 + \square = 7$$

$$\square + 2 = 4$$

$$\square + 1 = 9$$

$$\square + 4 = 8$$

$$\square + 3 = 6$$

$$3 + \square = 5$$

$$1 + \square = 9$$

$$3 + \square = 8$$

$$8 + \square = 9$$

$$8 + \square = 9$$

$$\square + 3 = 9$$

$$\square + 6 = 8$$

$$\square + 1 = 4$$

$$2 + \square = 3$$

$$3 + \square = 9$$

$$\square + 1 = 9$$

$$\square + 1 = 4$$

$$1 + \square = 4$$

$$1 + \square = 5$$

$$6 + \square = 9$$

$$1 + \square = 5$$

$$2 + \square = 4$$

$$3 + \square = 6$$

$$\square + 2 = 5$$

$$\square + 3 = 5$$

$$6 + \square = 7$$

$$2 + \square = 4$$

$$\square + 1 = 4$$

$$\square + 1 = 3$$

$$\square + 3 = 8$$

$$1 + \square = 5$$

$$3 + \square = 7$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

241/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 3 + \square = 6 \\ \square + 5 = 6 \\ 3 + \square = 5 \\ \square + 1 = 9 \\ 1 + \square = 5 \\ 6 + \square = 8 \\ \square + 1 = 9 \\ \square + 5 = 8 \\ 2 + \square = 3 \\ 8 + \square = 9 \\ \square + 2 = 8 \\ \square + 3 = 4 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 2 = 5 \\ \square + 2 = 4 \\ \square + 7 = 9 \\ 8 + \square = 9 \\ 2 + \square = 4 \\ 1 + \square = 8 \\ 2 + \square = 5 \\ \square + 1 = 3 \\ 4 + \square = 8 \\ \square + 1 = 9 \\ 2 + \square = 4 \end{array}$$

$$\begin{array}{r} \square + 3 = 6 \\ 1 + \square = 3 \\ \square + 3 = 6 \\ 3 + \square = 4 \\ 2 + \square = 5 \\ \square + 3 = 5 \\ \square + 1 = 8 \\ 2 + \square = 5 \\ \square + 4 = 9 \\ \square + 3 = 9 \\ \square + 2 = 9 \\ 1 + \square = 8 \\ \square + 3 = 7 \\ 2 + \square = 3 \\ 7 + \square = 9 \\ 1 + \square = 4 \\ 6 + \square = 7 \\ 4 + \square = 8 \\ 8 + \square = 9 \\ 3 + \square = 6 \\ \square + 1 = 9 \\ 3 + \square = 6 \\ \square + 2 = 4 \\ 2 + \square = 4 \\ 1 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

242/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 6 = 9 \\ 3 + \square = 9 \\ 5 + \square = 6 \\ \square + 2 = 7 \\ 1 + \square = 9 \\ \square + 5 = 9 \\ 4 + \square = 8 \\ \square + 6 = 8 \\ 3 + \square = 4 \\ 4 + \square = 5 \\ \square + 6 = 7 \\ \square + 1 = 8 \\ \square + 5 = 6 \\ \square + 1 = 9 \\ 5 + \square = 9 \\ \square + 6 = 9 \\ 5 + \square = 9 \\ \square + 1 = 2 \\ 2 + \square = 3 \\ 7 + \square = 8 \\ \square + 1 = 2 \\ 1 + \square = 8 \\ 3 + \square = 9 \\ \square + 5 = 8 \\ \square + 2 = 7 \end{array}$$

$$\begin{array}{r} \square + 4 = 7 \\ \square + 2 = 4 \\ 1 + \square = 3 \\ 1 + \square = 3 \\ \square + 4 = 5 \\ \square + 5 = 8 \\ 8 + \square = 9 \\ \square + 7 = 8 \\ \square + 1 = 3 \\ \square + 7 = 9 \\ 7 + \square = 8 \\ 3 + \square = 5 \\ 8 + \square = 9 \\ 7 + \square = 8 \\ \square + 1 = 9 \\ \square + 2 = 3 \\ \square + 1 = 3 \\ 5 + \square = 6 \\ 1 + \square = 8 \\ \square + 4 = 7 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 5 = 7 \\ 7 + \square = 8 \\ \square + 4 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

243/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$2 + \square = 8$$

$$\square + 4 = 7$$

$$2 + \square = 4$$

$$\square + 1 = 3$$

$$8 + \square = 9$$

$$\square + 1 = 9$$

$$\square + 2 = 3$$

$$\square + 1 = 4$$

$$2 + \square = 4$$

$$\square + 3 = 9$$

$$\square + 3 = 6$$

$$\square + 3 = 5$$

$$2 + \square = 4$$

$$\square + 5 = 6$$

$$\square + 2 = 3$$

$$2 + \square = 4$$

$$\square + 4 = 7$$

$$\square + 6 = 7$$

$$7 + \square = 8$$

$$7 + \square = 8$$

$$\square + 2 = 5$$

$$\square + 2 = 7$$

$$\square + 2 = 8$$

$$\square + 2 = 4$$

$$\square + 1 = 9$$

$$\square + 2 = 8$$

$$1 + \square = 3$$

$$5 + \square = 9$$

$$\square + 3 = 6$$

$$2 + \square = 7$$

$$\square + 1 = 8$$

$$3 + \square = 6$$

$$\square + 2 = 7$$

$$\square + 2 = 3$$

$$6 + \square = 7$$

$$\square + 4 = 5$$

$$\square + 1 = 9$$

$$5 + \square = 8$$

$$2 + \square = 7$$

$$\square + 2 = 3$$

$$\square + 1 = 8$$

$$\square + 1 = 3$$

$$\square + 3 = 5$$

$$7 + \square = 8$$

$$2 + \square = 7$$

$$5 + \square = 9$$

$$6 + \square = 7$$

$$2 + \square = 8$$

$$\square + 3 = 7$$

$$\square + 1 = 8$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

244/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 7 \\ 1 + \square = 2 \\ 4 + \square = 8 \\ 6 + \square = 8 \\ \square + 1 = 2 \\ 1 + \square = 9 \\ 7 + \square = 9 \\ \square + 6 = 8 \\ 1 + \square = 8 \\ \square + 1 = 8 \\ 2 + \square = 5 \\ 3 + \square = 7 \\ \square + 1 = 4 \\ \square + 7 = 8 \\ 5 + \square = 9 \\ \square + 4 = 6 \\ \square + 2 = 5 \\ 3 + \square = 4 \\ \square + 2 = 3 \\ 5 + \square = 6 \\ 2 + \square = 9 \\ 2 + \square = 3 \\ \square + 1 = 8 \\ 8 + \square = 9 \\ 8 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ \square + 1 = 7 \\ 2 + \square = 3 \\ 1 + \square = 3 \\ 6 + \square = 9 \\ \square + 2 = 9 \\ \square + 2 = 3 \\ 7 + \square = 8 \\ 7 + \square = 8 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ \square + 2 = 3 \\ \square + 6 = 7 \\ 1 + \square = 2 \\ 1 + \square = 3 \\ 6 + \square = 9 \\ \square + 4 = 9 \\ 4 + \square = 7 \\ 6 + \square = 8 \\ \square + 4 = 6 \\ 2 + \square = 9 \\ \square + 2 = 3 \\ 3 + \square = 7 \\ 3 + \square = 8 \\ \square + 5 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

245/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 6 \\
 2 + \square = 6 \\
 6 + \square = 7 \\
 3 + \square = 9 \\
 \square + 3 = 4 \\
 2 + \square = 3 \\
 \square + 5 = 7 \\
 5 + \square = 7 \\
 \square + 4 = 6 \\
 1 + \square = 4 \\
 3 + \square = 7 \\
 \square + 2 = 9 \\
 3 + \square = 9 \\
 5 + \square = 7 \\
 8 + \square = 9 \\
 5 + \square = 9 \\
 4 + \square = 5 \\
 1 + \square = 5 \\
 \square + 8 = 9 \\
 \square + 1 = 9 \\
 5 + \square = 9 \\
 \square + 2 = 6 \\
 \square + 2 = 6 \\
 \square + 6 = 9 \\
 3 + \square = 7
 \end{array}$$

$$\begin{array}{r}
 \square + 1 = 9 \\
 \square + 3 = 8 \\
 3 + \square = 4 \\
 3 + \square = 4 \\
 \square + 3 = 9 \\
 \square + 2 = 9 \\
 3 + \square = 7 \\
 \square + 3 = 9 \\
 2 + \square = 3 \\
 \square + 4 = 7 \\
 \square + 2 = 5 \\
 \square + 7 = 8 \\
 \square + 2 = 9 \\
 6 + \square = 8 \\
 \square + 1 = 9 \\
 3 + \square = 5 \\
 4 + \square = 5 \\
 7 + \square = 9 \\
 8 + \square = 9 \\
 \square + 3 = 6 \\
 \square + 3 = 7 \\
 \square + 2 = 3 \\
 \square + 2 = 6 \\
 1 + \square = 7 \\
 \square + 2 = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

246/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 6 \\ 1 + \square = 3 \\ \square + 1 = 8 \\ \square + 4 = 5 \\ \square + 2 = 8 \\ 3 + \square = 6 \\ 1 + \square = 4 \\ \square + 3 = 4 \\ 3 + \square = 5 \\ 3 + \square = 7 \\ 3 + \square = 7 \\ 6 + \square = 8 \\ \square + 2 = 9 \\ \square + 1 = 5 \\ \square + 1 = 5 \\ 5 + \square = 6 \\ \square + 4 = 7 \\ \square + 5 = 9 \\ \square + 4 = 9 \\ \square + 1 = 9 \\ \square + 5 = 9 \\ 8 + \square = 9 \\ \square + 2 = 7 \\ 2 + \square = 3 \\ 7 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 3 = 6 \\ 1 + \square = 4 \\ 3 + \square = 5 \\ \square + 1 = 9 \\ 5 + \square = 7 \\ 3 + \square = 6 \\ \square + 3 = 5 \\ \square + 6 = 8 \\ 1 + \square = 4 \\ 6 + \square = 7 \\ 1 + \square = 7 \\ 5 + \square = 6 \\ 8 + \square = 9 \\ 1 + \square = 3 \\ \square + 3 = 5 \\ 6 + \square = 8 \\ \square + 5 = 6 \\ \square + 3 = 6 \\ 2 + \square = 8 \\ 2 + \square = 8 \\ 5 + \square = 9 \\ \square + 4 = 9 \\ \square + 1 = 5 \\ \square + 1 = 4 \\ 1 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

247/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 9 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 1 + \square = 5 \\ 1 + \square = 4 \\ \square + 2 = 5 \\ 1 + \square = 7 \\ 4 + \square = 5 \\ \square + 4 = 7 \\ \square + 7 = 8 \\ \square + 4 = 6 \\ 2 + \square = 9 \\ 7 + \square = 9 \\ \square + 5 = 8 \\ \square + 1 = 9 \\ \square + 5 = 6 \\ \square + 5 = 9 \\ 5 + \square = 7 \\ 3 + \square = 5 \\ 1 + \square = 3 \\ 5 + \square = 9 \\ \square + 1 = 2 \\ \square + 4 = 7 \\ 4 + \square = 7 \end{array}$$

$$\begin{array}{r} \square + 1 = 6 \\ \square + 2 = 6 \\ 1 + \square = 2 \\ 8 + \square = 9 \\ 4 + \square = 6 \\ \square + 1 = 7 \\ 1 + \square = 7 \\ \square + 2 = 7 \\ 3 + \square = 4 \\ 5 + \square = 7 \\ \square + 1 = 2 \\ \square + 1 = 7 \\ 3 + \square = 5 \\ 2 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 3 \\ 7 + \square = 8 \\ \square + 2 = 3 \\ 1 + \square = 3 \\ \square + 1 = 5 \\ \square + 4 = 6 \\ 2 + \square = 4 \\ \square + 3 = 5 \\ \square + 2 = 9 \\ 6 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

248/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 6 \\ \square + 1 = 4 \\ 1 + \square = 4 \\ \square + 1 = 3 \\ \square + 2 = 9 \\ 4 + \square = 9 \\ 1 + \square = 5 \\ \square + 1 = 2 \\ \square + 2 = 5 \\ 8 + \square = 9 \\ 2 + \square = 5 \\ \square + 3 = 5 \\ 1 + \square = 4 \\ 2 + \square = 5 \\ 2 + \square = 4 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ \square + 1 = 8 \\ 2 + \square = 4 \\ 1 + \square = 8 \\ 5 + \square = 8 \\ 8 + \square = 9 \\ \square + 5 = 7 \\ \square + 2 = 3 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} 4 + \square = 5 \\ \square + 2 = 3 \\ \square + 5 = 8 \\ 1 + \square = 6 \\ 6 + \square = 7 \\ 1 + \square = 2 \\ \square + 3 = 5 \\ \square + 6 = 8 \\ \square + 5 = 9 \\ 1 + \square = 5 \\ \square + 3 = 6 \\ \square + 4 = 9 \\ \square + 1 = 4 \\ \square + 1 = 9 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ \square + 1 = 9 \\ \square + 6 = 9 \\ 1 + \square = 8 \\ \square + 1 = 9 \\ \square + 6 = 9 \\ 2 + \square = 5 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

249/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 8 \\ \square + 5 = 6 \\ \square + 2 = 4 \\ 1 + \square = 4 \\ \square + 1 = 9 \\ 6 + \square = 7 \\ 2 + \square = 9 \\ 4 + \square = 5 \\ \square + 1 = 3 \\ \square + 3 = 6 \\ 7 + \square = 8 \\ 2 + \square = 3 \\ \square + 5 = 7 \\ \square + 1 = 8 \\ \square + 3 = 9 \\ \square + 5 = 8 \\ 4 + \square = 8 \\ \square + 1 = 6 \\ \square + 7 = 9 \\ \square + 4 = 7 \\ \square + 1 = 9 \\ 2 + \square = 7 \\ 3 + \square = 4 \\ 2 + \square = 8 \\ 6 + \square = 7 \end{array}$$

$$\begin{array}{r} 2 + \square = 6 \\ 2 + \square = 7 \\ 6 + \square = 7 \\ 3 + \square = 6 \\ \square + 2 = 7 \\ 4 + \square = 7 \\ 2 + \square = 5 \\ \square + 1 = 5 \\ 4 + \square = 5 \\ \square + 1 = 8 \\ \square + 2 = 5 \\ 7 + \square = 8 \\ \square + 5 = 7 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ 1 + \square = 2 \\ \square + 4 = 9 \\ \square + 1 = 9 \\ 6 + \square = 7 \\ \square + 3 = 5 \\ \square + 1 = 3 \\ 1 + \square = 9 \\ \square + 1 = 9 \\ 3 + \square = 4 \\ 3 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

250/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	3	=	9
5	+		=	9
	+	1	=	7
	+	1	=	9
	+	5	=	8
3	+		=	6
	+	6	=	8
	+	1	=	9
3	+		=	9
	+	3	=	7
6	+		=	7
	+	2	=	5
	+	4	=	7
	+	1	=	4
7	+		=	9
4	+		=	5
	+	1	=	8
3	+		=	9
4	+		=	5
	+	1	=	4
1	+		=	3
	+	1	=	6
7	+		=	8
2	+		=	6
3	+		=	5

	+	6	=	7
3	+		=	6
7	+		=	9
	+	2	=	7
	+	2	=	5
1	+		=	5
5	+		=	7
3	+		=	8
	+	1	=	4
3	+		=	8
2	+		=	5
2	+		=	7
	+	3	=	5
5	+		=	8
7	+		=	8
4	+		=	7
3	+		=	4
3	+		=	5
4	+		=	7
	+	1	=	2
6	+		=	9
1	+		=	5
1	+		=	4
2	+		=	4
5	+		=	6

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

251/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 8 + \square = 9 \\
 \square + 6 = 7 \\
 \square + 1 = 8 \\
 \square + 3 = 5 \\
 \square + 1 = 7 \\
 4 + \square = 9 \\
 5 + \square = 7 \\
 3 + \square = 8 \\
 \square + 2 = 9 \\
 \square + 3 = 5 \\
 3 + \square = 4 \\
 1 + \square = 8 \\
 3 + \square = 6 \\
 4 + \square = 7 \\
 \square + 1 = 4 \\
 \square + 4 = 5 \\
 1 + \square = 2 \\
 6 + \square = 7 \\
 \square + 1 = 7 \\
 2 + \square = 4 \\
 \square + 1 = 7 \\
 6 + \square = 8 \\
 7 + \square = 9 \\
 2 + \square = 3 \\
 \square + 1 = 9
 \end{array}$$

$$\begin{array}{r}
 5 + \square = 9 \\
 \square + 3 = 4 \\
 \square + 1 = 3 \\
 3 + \square = 4 \\
 3 + \square = 6 \\
 5 + \square = 7 \\
 2 + \square = 3 \\
 \square + 2 = 5 \\
 \square + 5 = 9 \\
 4 + \square = 6 \\
 2 + \square = 4 \\
 \square + 1 = 4 \\
 3 + \square = 9 \\
 \square + 2 = 4 \\
 8 + \square = 9 \\
 \square + 3 = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 5 \\
 \square + 2 = 5 \\
 \square + 4 = 8 \\
 \square + 1 = 9 \\
 \square + 3 = 5 \\
 \square + 1 = 4 \\
 8 + \square = 9 \\
 1 + \square = 3
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

252/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 4 \\
 1 + \square = 4 \\
 6 + \square = 7 \\
 \square + 5 = 9 \\
 5 + \square = 6 \\
 \square + 7 = 8 \\
 \square + 1 = 7 \\
 6 + \square = 9 \\
 \square + 1 = 5 \\
 \square + 4 = 6 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 3 + \square = 5 \\
 \square + 2 = 9 \\
 2 + \square = 5 \\
 \square + 1 = 9 \\
 7 + \square = 9 \\
 \square + 2 = 6 \\
 \square + 2 = 3 \\
 \square + 3 = 5 \\
 \square + 1 = 4 \\
 \square + 3 = 7 \\
 \square + 1 = 5 \\
 5 + \square = 6 \\
 \square + 3 = 4
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 6 \\
 \square + 3 = 6 \\
 \square + 1 = 9 \\
 3 + \square = 4 \\
 1 + \square = 4 \\
 \square + 2 = 5 \\
 \square + 1 = 8 \\
 \square + 3 = 6 \\
 \square + 4 = 9 \\
 \square + 1 = 3 \\
 3 + \square = 4 \\
 2 + \square = 4 \\
 \square + 1 = 9 \\
 \square + 2 = 5 \\
 5 + \square = 7 \\
 3 + \square = 4 \\
 1 + \square = 8 \\
 8 + \square = 9 \\
 \square + 2 = 9 \\
 1 + \square = 8 \\
 5 + \square = 9 \\
 \square + 2 = 7 \\
 4 + \square = 5 \\
 8 + \square = 9 \\
 1 + \square = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

253/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	9
	+	7	=	9
7	+		=	9
8	+		=	9
6	+		=	7
1	+		=	3
1	+		=	2
8	+		=	9
	+	4	=	6
	+	3	=	8
	+	7	=	9
1	+		=	4
1	+		=	4
	+	3	=	8
	+	5	=	6
2	+		=	5
2	+		=	3
	+	1	=	5
2	+		=	6
	+	6	=	8
2	+		=	5
7	+		=	8
2	+		=	5
6	+		=	9
	+	1	=	9

2	+		=	3
	+	2	=	9
8	+		=	9
1	+		=	4
1	+		=	2
	+	1	=	7
6	+		=	7
1	+		=	2
	+	1	=	2
	+	1	=	6
2	+		=	4
	+	1	=	4
5	+		=	6
1	+		=	4
	+	4	=	9
3	+		=	7
	+	3	=	6
1	+		=	5
	+		=	9
8	+		=	9
	+	2	=	5
7	+		=	9
	+	2	=	6
4	+		=	8
8	+		=	9
3	+		=	4

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

254/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 9 \\
 7 + \square = 8 \\
 \square + 3 = 9 \\
 4 + \square = 8 \\
 \square + 1 = 9 \\
 2 + \square = 9 \\
 5 + \square = 6 \\
 \square + 2 = 9 \\
 \square + 1 = 7 \\
 4 + \square = 8 \\
 \square + 2 = 4 \\
 2 + \square = 8 \\
 \square + 1 = 3 \\
 1 + \square = 9 \\
 \square + 5 = 7 \\
 \square + 1 = 9 \\
 \square + 1 = 7 \\
 1 + \square = 3 \\
 \square + 1 = 9 \\
 2 + \square = 3 \\
 3 + \square = 6 \\
 \square + 5 = 6 \\
 3 + \square = 4 \\
 \square + 2 = 6 \\
 \square + 5 = 8
 \end{array}$$

$$\begin{array}{r}
 6 + \square = 8 \\
 8 + \square = 9 \\
 7 + \square = 9 \\
 8 + \square = 9 \\
 1 + \square = 3 \\
 2 + \square = 3 \\
 5 + \square = 8 \\
 4 + \square = 7 \\
 \square + 4 = 5 \\
 \square + 1 = 7 \\
 8 + \square = 9 \\
 \square + 7 = 9 \\
 \square + 2 = 8 \\
 \square + 1 = 7 \\
 \square + 4 = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 9 \\
 5 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 4 = 6 \\
 1 + \square = 4 \\
 \square + 2 = 3 \\
 3 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 7 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

255/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 5 \\
 1 + \square = 4 \\
 1 + \square = 2 \\
 7 + \square = 9 \\
 5 + \square = 8 \\
 \square + 2 = 8 \\
 8 + \square = 9 \\
 \square + 6 = 7 \\
 \square + 2 = 4 \\
 \square + 1 = 6 \\
 6 + \square = 7 \\
 \square + 1 = 9 \\
 6 + \square = 9 \\
 \square + 5 = 9 \\
 2 + \square = 9 \\
 \square + 2 = 8 \\
 \square + 2 = 4 \\
 \square + 2 = 8 \\
 8 + \square = 9 \\
 \square + 1 = 7 \\
 3 + \square = 8 \\
 8 + \square = 9 \\
 7 + \square = 8 \\
 \square + 2 = 6 \\
 \square + 3 = 7
 \end{array}$$

$$\begin{array}{r}
 \square + 4 = 5 \\
 4 + \square = 7 \\
 \square + 1 = 9 \\
 \square + 5 = 8 \\
 \square + 2 = 9 \\
 \square + 2 = 6 \\
 \square + 2 = 9 \\
 4 + \square = 8 \\
 4 + \square = 7 \\
 \square + 1 = 3 \\
 1 + \square = 6 \\
 \square + 2 = 4 \\
 2 + \square = 6 \\
 \square + 2 = 3 \\
 1 + \square = 6 \\
 \square + 2 = 9 \\
 \square + 3 = 9 \\
 2 + \square = 4 \\
 \square + 4 = 5 \\
 7 + \square = 8 \\
 \square + 1 = 2 \\
 1 + \square = 6 \\
 5 + \square = 8 \\
 3 + \square = 9 \\
 \square + 4 = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

256/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	2	=	4
1	+		=	4
2	+		=	4
2	+		=	5
	+	2	=	8
	+	5	=	9
6	+		=	8
2	+		=	6
	+	4	=	5
	+	1	=	4
	+	2	=	8
	+	1	=	5
	+	1	=	7
	+	1	=	7
	+	2	=	9
3	+		=	7
2	+		=	4
	+	5	=	6
1	+		=	5
	+	1	=	4
5	+		=	7
	+	1	=	8
	+	3	=	7
	+	2	=	9
	+	3	=	5

	+	1	=	3
	+	4	=	7
2	+		=	5
	+	3	=	6
	+	1	=	9
	+	1	=	8
	+	1	=	9
	+	3	=	6
7	+		=	9
7	+		=	8
4	+		=	5
3	+		=	5
7	+		=	8
1	+		=	7
	+	1	=	8
1	+		=	2
3	+		=	9
	+	1	=	9
8	+		=	9
2	+		=	8
3	+		=	9
	+	1	=	6
3	+		=	5
2	+		=	5
	+	3	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

257/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 4 \\ 2 + \square = 4 \\ \square + 3 = 9 \\ \square + 6 = 8 \\ 2 + \square = 3 \\ \square + 1 = 6 \\ \square + 2 = 9 \\ 3 + \square = 9 \\ 3 + \square = 8 \\ \square + 2 = 6 \\ 8 + \square = 9 \\ 6 + \square = 9 \\ 7 + \square = 8 \\ \square + 2 = 5 \\ 2 + \square = 4 \\ \square + 3 = 6 \\ \square + 2 = 9 \\ 8 + \square = 9 \\ \square + 3 = 6 \\ 5 + \square = 8 \\ \square + 3 = 4 \\ 5 + \square = 7 \\ 4 + \square = 7 \\ 1 + \square = 6 \\ 3 + \square = 4 \end{array}$$

$$\begin{array}{r} \square + 3 = 5 \\ 1 + \square = 5 \\ \square + 4 = 5 \\ 1 + \square = 7 \\ \square + 3 = 6 \\ 7 + \square = 8 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ 3 + \square = 5 \\ \square + 3 = 7 \\ 6 + \square = 9 \\ \square + 4 = 7 \\ 4 + \square = 5 \\ 7 + \square = 9 \\ \square + 2 = 4 \\ \square + 1 = 6 \\ \square + 3 = 4 \\ \square + 3 = 9 \\ 7 + \square = 9 \\ 5 + \square = 7 \\ \square + 1 = 5 \\ \square + 3 = 5 \\ 8 + \square = 9 \\ 5 + \square = 7 \\ \square + 1 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

258/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	6
4	+		=	5
5	+		=	7
	+	1	=	9
	+	1	=	9
7	+		=	9
	+	8	=	9
	+	5	=	6
	+	3	=	6
	+	2	=	6
1	+		=	2
	+	1	=	8
	+	3	=	4
	+	2	=	9
	+	3	=	8
	+	2	=	5
7	+		=	8
1	+		=	5
	+	1	=	4
	+	2	=	6
	+	3	=	9
	+	1	=	7
	+	1	=	9
	+	1	=	9
1	+		=	4

3	+		=	6
	+	5	=	9
	+	2	=	5
1	+		=	7
3	+		=	4
5	+		=	9
1	+		=	3
	+	4	=	5
7	+		=	9
3	+		=	6
	+	2	=	8
3	+		=	4
3	+		=	9
5	+		=	6
4	+		=	5
1	+		=	6
	+	2	=	3
	+	2	=	5
6	+		=	7
	+	5	=	6
5	+		=	7
	+	3	=	9
	+	6	=	8
8	+		=	9
	+	4	=	6

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

259/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	6
7	+		=	8
	+	2	=	9
	+	1	=	8
	+	2	=	8
7	+		=	8
	+	5	=	8
	+	1	=	9
7	+		=	8
	+	1	=	4
2	+		=	7
	+	3	=	7
	+	7	=	8
	+	1	=	4
	+	1	=	5
1	+		=	7
	+	5	=	7
6	+		=	7
7	+		=	8
1	+		=	5
	+	1	=	8
4	+		=	8
	+	4	=	7
1	+		=	4
7	+		=	9

	+	3	=	4
4	+		=	9
	+	1	=	8
	+	2	=	7
1	+		=	3
3	+		=	5
	+	2	=	4
	+	4	=	6
	+	7	=	8
5	+		=	8
8	+		=	9
	+	3	=	6
	+	5	=	6
	+	8	=	9
	+	8	=	9
	+	1	=	4
	+	2	=	3
	+	5	=	9
	+	4	=	5
	+	4	=	6
	+	1	=	2
	+	5	=	7
	+	1	=	4
7	+		=	9
	+	1	=	4

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

260/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 3 + \square = 6 \\ 2 + \square = 5 \\ \square + 3 = 7 \\ \square + 6 = 8 \\ 6 + \square = 9 \\ \square + 3 = 5 \\ \square + 2 = 5 \\ \square + 2 = 7 \\ 4 + \square = 7 \\ \square + 1 = 7 \\ 2 + \square = 7 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 2 + \square = 8 \\ \square + 2 = 5 \\ \square + 2 = 3 \\ \square + 6 = 9 \\ 2 + \square = 8 \\ \square + 2 = 3 \\ \square + 7 = 8 \\ \square + 2 = 8 \\ 6 + \square = 9 \\ 5 + \square = 8 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ \square + 3 = 9 \\ 3 + \square = 4 \\ \square + 2 = 9 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ \square + 2 = 5 \\ \square + 1 = 8 \\ \square + 2 = 9 \\ 8 + \square = 9 \\ 3 + \square = 5 \\ \square + 1 = 8 \\ \square + 2 = 5 \\ \square + 2 = 5 \\ \square + 8 = 9 \\ 5 + \square = 7 \\ 3 + \square = 6 \\ 1 + \square = 5 \\ \square + 2 = 4 \\ \square + 1 = 8 \\ 2 + \square = 8 \\ \square + 2 = 4 \\ \square + 1 = 4 \\ 4 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

261/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 4 \\ 3 + \square = 8 \\ \square + 1 = 9 \\ \square + 2 = 9 \\ 2 + \square = 3 \\ \square + 1 = 8 \\ \square + 5 = 6 \\ \square + 1 = 4 \\ \square + 4 = 7 \\ 1 + \square = 8 \\ 6 + \square = 9 \\ \square + 1 = 2 \\ 1 + \square = 2 \\ \square + 2 = 8 \\ \square + 1 = 7 \\ \square + 2 = 4 \\ \square + 2 = 5 \\ \square + 6 = 9 \\ 7 + \square = 8 \\ 4 + \square = 8 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 7 = 8 \\ \square + 3 = 5 \\ 1 + \square = 8 \end{array}$$

$$\begin{array}{r} 2 + \square = 4 \\ 1 + \square = 8 \\ 4 + \square = 6 \\ \square + 2 = 4 \\ 6 + \square = 7 \\ 2 + \square = 8 \\ \square + 1 = 3 \\ 5 + \square = 9 \\ \square + 5 = 6 \\ \square + 2 = 5 \\ 2 + \square = 5 \\ \square + 1 = 3 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 3 = 8 \\ 3 + \square = 9 \\ 5 + \square = 6 \\ \square + 3 = 7 \\ 7 + \square = 8 \\ \square + 3 = 9 \\ \square + 3 = 6 \\ \square + 5 = 8 \\ \square + 3 = 9 \\ \square + 7 = 8 \\ 3 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

262/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	2	=	8
	+	2	=	6
8	+		=	9
	+	5	=	6
	+	1	=	4
	+	1	=	7
	+	1	=	6
4	+		=	5
8	+		=	9
3	+		=	5
	+	1	=	4
1	+		=	5
	+	2	=	9
3	+		=	6
6	+		=	7
	+	1	=	4
	+	4	=	6
1	+		=	4
5	+		=	8
1	+		=	7
	+	2	=	6
8	+		=	9
6	+		=	9
3	+		=	6
2	+		=	3

3	+		=	4
1	+		=	6
3	+		=	8
3	+		=	6
	+	4	=	6
	+	6	=	9
1	+		=	7
	+	2	=	4
	+	1	=	2
	+	5	=	8
	+	1	=	7
5	+		=	7
3	+		=	9
	+	1	=	7
1	+		=	9
	+	6	=	9
	+	5	=	8
6	+		=	7
	+	2	=	7
1	+		=	6
6	+		=	8
	+	2	=	9
2	+		=	4
4	+		=	6
2	+		=	4

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

263/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	3	=	9
	+	2	=	3
	+	2	=	6
2	+		=	5
	+	4	=	8
	+	2	=	5
6	+		=	9
	+	2	=	4
8	+		=	9
1	+		=	4
	+	5	=	8
	+	1	=	7
2	+		=	6
	+	1	=	7
	+	1	=	8
1	+		=	8
	+	1	=	3
2	+		=	6
5	+		=	8
1	+		=	2
3	+		=	7
	+	6	=	8
3	+		=	6
1	+		=	2
7	+		=	8

	+	1	=	9
	+	1	=	9
	+	2	=	8
	+	4	=	7
6	+		=	8
	+	2	=	9
	+	1	=	4
5	+		=	7
	+	3	=	9
	+	1	=	2
	+	3	=	8
	+	3	=	7
	+	1	=	7
	+	5	=	9
	+	5	=	8
4	+		=	7
1	+		=	6
	+	2	=	7
	+	1	=	2
	+	3	=	6
	+	5	=	6
	+	7	=	8
3	+		=	5
	+	4	=	8
2	+		=	7

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

264/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	4	=	9
	+	1	=	8
	+	3	=	4
8	+		=	9
3	+		=	9
2	+		=	5
	+	3	=	8
	+	4	=	7
2	+		=	5
	+	2	=	3
	+	2	=	5
	+	6	=	8
1	+		=	3
	+	2	=	3
2	+		=	6
6	+		=	7
3	+		=	6
	+	1	=	9
7	+		=	9
2	+		=	8
3	+		=	6
1	+		=	8
	+	4	=	6
7	+		=	9
7	+		=	8

	+	3	=	5
	+	4	=	8
1	+		=	4
3	+		=	8
2	+		=	5
	+	2	=	5
4	+		=	8
	+	1	=	2
6	+		=	7
3	+		=	9
7	+		=	9
	+	4	=	6
	+	4	=	9
3	+		=	6
6	+		=	7
2	+		=	5
2	+		=	9
3	+		=	8
	+	2	=	7
2	+		=	4
3	+		=	4
3	+		=	4
	+	1	=	8
2	+		=	3
1	+		=	3

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

265/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 2 + \square = 7 \\ 1 + \square = 4 \\ \square + 3 = 6 \\ 2 + \square = 3 \\ 5 + \square = 8 \\ 7 + \square = 8 \\ 2 + \square = 4 \\ \square + 4 = 6 \\ 3 + \square = 4 \\ 7 + \square = 8 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ 3 + \square = 8 \\ \square + 2 = 3 \\ \square + 2 = 4 \\ 1 + \square = 6 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ \square + 3 = 5 \\ \square + 2 = 5 \\ 1 + \square = 8 \\ 1 + \square = 4 \\ 3 + \square = 6 \\ 8 + \square = 9 \\ 7 + \square = 8 \end{array}$$

$$\begin{array}{r} \square + 2 = 5 \\ \square + 3 = 5 \\ \square + 3 = 6 \\ 2 + \square = 7 \\ \square + 2 = 4 \\ 7 + \square = 8 \\ 1 + \square = 8 \\ 7 + \square = 8 \\ 4 + \square = 8 \\ 2 + \square = 5 \\ 2 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 5 \\ \square + 5 = 7 \\ \square + 4 = 9 \\ \square + 1 = 9 \\ 1 + \square = 3 \\ 5 + \square = 8 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ \square + 3 = 7 \\ 2 + \square = 4 \\ \square + 2 = 5 \\ \square + 1 = 2 \\ 3 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

266/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 8 \\ \square + 1 = 5 \\ \square + 4 = 7 \\ 2 + \square = 5 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ 1 + \square = 4 \\ \square + 7 = 8 \\ 1 + \square = 9 \\ \square + 1 = 9 \\ 6 + \square = 8 \\ 4 + \square = 7 \\ 2 + \square = 3 \\ \square + 4 = 5 \\ \square + 7 = 9 \\ \square + 1 = 9 \\ 2 + \square = 8 \\ \square + 2 = 3 \\ 3 + \square = 7 \\ \square + 5 = 7 \\ 3 + \square = 9 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ 4 + \square = 5 \\ \square + 6 = 9 \end{array}$$

$$\begin{array}{r} \square + 2 = 5 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ 3 + \square = 9 \\ 1 + \square = 3 \\ \square + 2 = 9 \\ \square + 4 = 6 \\ \square + 2 = 9 \\ 3 + \square = 7 \\ \square + 1 = 5 \\ \square + 2 = 4 \\ 1 + \square = 9 \\ 4 + \square = 9 \\ 7 + \square = 8 \\ 1 + \square = 2 \\ 1 + \square = 4 \\ \square + 4 = 8 \\ \square + 7 = 9 \\ 5 + \square = 9 \\ 7 + \square = 8 \\ 7 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 4 \\ 3 + \square = 7 \\ \square + 3 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

267/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 5 \\ \square + 3 = 8 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ \square + 1 = 6 \\ \square + 2 = 3 \\ \square + 2 = 5 \\ \square + 1 = 4 \\ 6 + \square = 8 \\ 6 + \square = 9 \\ \square + 6 = 9 \\ \square + 3 = 6 \\ 1 + \square = 5 \\ \square + 3 = 4 \\ \square + 4 = 9 \\ 4 + \square = 7 \\ \square + 5 = 8 \\ 4 + \square = 6 \\ \square + 3 = 7 \\ 3 + \square = 4 \\ \square + 4 = 5 \\ \square + 1 = 9 \\ 2 + \square = 8 \\ 3 + \square = 8 \\ \square + 3 = 4 \end{array}$$

$$\begin{array}{r} 2 + \square = 3 \\ \square + 2 = 4 \\ \square + 8 = 9 \\ 8 + \square = 9 \\ 5 + \square = 9 \\ \square + 1 = 2 \\ 5 + \square = 6 \\ \square + 6 = 7 \\ \square + 1 = 9 \\ 6 + \square = 7 \\ 7 + \square = 9 \\ 3 + \square = 5 \\ \square + 2 = 8 \\ 3 + \square = 8 \\ \square + 1 = 9 \\ \square + 4 = 7 \\ 6 + \square = 8 \\ 3 + \square = 6 \\ \square + 3 = 6 \\ \square + 2 = 9 \\ \square + 8 = 9 \\ \square + 2 = 6 \\ 3 + \square = 9 \\ 6 + \square = 9 \\ \square + 2 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

268/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 6 = 9 \\ \square + 2 = 5 \\ \square + 2 = 9 \\ 3 + \square = 9 \\ 6 + \square = 7 \\ 2 + \square = 7 \\ 3 + \square = 7 \\ 8 + \square = 9 \\ \square + 6 = 9 \\ 2 + \square = 6 \\ 2 + \square = 9 \\ 5 + \square = 9 \\ \square + 1 = 4 \\ 1 + \square = 8 \\ \square + 3 = 6 \\ \square + 2 = 8 \\ \square + 3 = 6 \\ 4 + \square = 8 \\ \square + 1 = 3 \\ \square + 8 = 9 \\ \square + 2 = 4 \\ 3 + \square = 5 \\ 5 + \square = 6 \\ 4 + \square = 8 \\ \square + 4 = 9 \end{array}$$

$$\begin{array}{r} 1 + \square = 3 \\ 1 + \square = 8 \\ \square + 4 = 5 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ 3 + \square = 5 \\ \square + 5 = 6 \\ \square + 5 = 6 \\ 7 + \square = 8 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ \square + 6 = 8 \\ \square + 2 = 5 \\ 1 + \square = 5 \\ \square + 2 = 4 \\ 4 + \square = 7 \\ \square + 1 = 8 \\ 4 + \square = 7 \\ \square + 3 = 5 \\ \square + 4 = 6 \\ \square + 2 = 9 \\ \square + 1 = 2 \\ 1 + \square = 7 \\ 6 + \square = 8 \\ \square + 3 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

269/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 6 = 8 \\ \square + 1 = 6 \\ 2 + \square = 9 \\ 7 + \square = 8 \\ \square + 2 = 9 \\ \square + 2 = 7 \\ \square + 1 = 4 \\ \square + 2 = 9 \\ 5 + \square = 9 \\ \square + 2 = 8 \\ \square + 4 = 5 \\ 3 + \square = 7 \\ \square + 6 = 7 \\ \square + 5 = 7 \\ 2 + \square = 3 \\ 2 + \square = 9 \\ \square + 3 = 9 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ 6 + \square = 8 \\ 1 + \square = 2 \\ \square + 3 = 9 \\ \square + 1 = 5 \\ 6 + \square = 9 \\ \square + 5 = 7 \end{array}$$

$$\begin{array}{r} 5 + \square = 9 \\ 8 + \square = 9 \\ \square + 4 = 6 \\ \square + 5 = 6 \\ 6 + \square = 8 \\ \square + 4 = 5 \\ 1 + \square = 7 \\ 4 + \square = 7 \\ 8 + \square = 9 \\ 4 + \square = 6 \\ \square + 3 = 9 \\ 6 + \square = 9 \\ \square + 2 = 8 \\ 5 + \square = 7 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ 5 + \square = 7 \\ \square + 4 = 9 \\ \square + 1 = 2 \\ 5 + \square = 6 \\ \square + 1 = 4 \\ \square + 3 = 9 \\ 4 + \square = 6 \\ \square + 4 = 8 \\ 1 + \square = 2 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

270/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 8 \\ 3 \\ \square \\ \square \\ \square \\ \square \\ \square \\ \square \\ \square \\ \square \\ \square \\ 3 \\ \square \\ 1 \\ 7 \\ \square \\ \square \\ 1 \\ \square \\ 6 \\ 2 \\ \square \\ \square \\ \square \\ \square \end{array} + \begin{array}{r} \square \\ \square \\ 2 \\ 4 \\ 1 \\ 5 \\ 4 \\ 1 \\ 5 \\ 3 \\ 3 \\ \square \\ 1 \\ \square \\ \square \\ \square \\ 8 \\ \square \\ \square \\ \square \\ 2 \\ 3 \\ 6 \\ 1 \end{array} = \begin{array}{r} 9 \\ 5 \\ 4 \\ 8 \\ 8 \\ 7 \\ 5 \\ 9 \\ 8 \\ 6 \\ 5 \\ 4 \\ 7 \\ 8 \\ 8 \\ 4 \\ 9 \\ 9 \\ 5 \\ 5 \\ 9 \\ 9 \\ 9 \end{array}$$

$$\begin{array}{r} \square \\ \square \\ \square \\ \square \\ \square \\ 3 \\ \square \\ \square \\ 2 \\ \square \\ 3 \\ \square \\ \square \\ \square \\ 2 \\ \square \\ 4 \\ 6 \\ 5 \\ 4 \\ \square \\ \square \\ \square \\ 3 \end{array} + \begin{array}{r} 1 \\ 3 \\ 2 \\ 2 \\ 6 \\ 1 \\ \square \\ 3 \\ \square \\ 6 \\ 1 \\ \square \\ 2 \\ 2 \\ \square \\ \square \\ \square \\ \square \\ 1 \\ 1 \\ 1 \\ \square \end{array} = \begin{array}{r} 8 \\ 5 \\ 4 \\ 7 \\ 9 \\ 8 \\ 5 \\ 5 \\ 8 \\ 5 \\ 6 \\ 8 \\ 8 \\ 9 \\ 9 \\ 8 \\ 8 \\ 9 \\ 9 \\ 7 \\ 7 \\ 2 \\ 2 \\ 7 \\ 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

271/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 7 \\ 2 + \square = 9 \\ \square + 1 = 5 \\ \square + 5 = 6 \\ 7 + \square = 8 \\ \square + 1 = 4 \\ 2 + \square = 3 \\ \square + 2 = 9 \\ \square + 7 = 9 \\ \square + 1 = 3 \\ \square + 5 = 7 \\ \square + 2 = 4 \\ \square + 3 = 6 \\ 4 + \square = 9 \\ 3 + \square = 6 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ 2 + \square = 3 \\ 2 + \square = 6 \\ \square + 1 = 7 \\ 6 + \square = 7 \\ 7 + \square = 9 \\ \square + 2 = 9 \\ \square + 4 = 9 \\ \square + 2 = 5 \end{array}$$

$$\begin{array}{r} 5 + \square = 9 \\ 3 + \square = 7 \\ \square + 2 = 3 \\ 3 + \square = 5 \\ 1 + \square = 3 \\ 6 + \square = 8 \\ 3 + \square = 4 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 4 = 7 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 4 + \square = 9 \\ 3 + \square = 6 \\ \square + 1 = 5 \\ \square + 1 = 4 \\ \square + 1 = 9 \\ \square + 2 = 4 \\ \square + 5 = 7 \\ 2 + \square = 9 \\ 1 + \square = 3 \\ \square + 1 = 4 \\ 5 + \square = 8 \\ \square + 5 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

272/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 2 \\ 6 + \square = 9 \\ 3 + \square = 5 \\ \square + 3 = 5 \\ 8 + \square = 9 \\ 2 + \square = 8 \\ \square + 2 = 9 \\ \square + 8 = 9 \\ \square + 2 = 7 \\ 8 + \square = 9 \\ 2 + \square = 3 \\ \square + 1 = 3 \\ \square + 2 = 4 \\ 3 + \square = 6 \\ \square + 1 = 3 \\ 4 + \square = 6 \\ \square + 2 = 9 \\ 1 + \square = 9 \\ 2 + \square = 4 \\ \square + 6 = 7 \\ \square + 1 = 9 \\ \square + 2 = 5 \\ \square + 4 = 8 \\ \square + 1 = 4 \\ 6 + \square = 7 \end{array}$$

$$\begin{array}{r} 3 + \square = 6 \\ \square + 2 = 9 \\ 7 + \square = 9 \\ 3 + \square = 6 \\ \square + 1 = 4 \\ \square + 3 = 9 \\ \square + 4 = 6 \\ \square + 3 = 8 \\ \square + 1 = 6 \\ 7 + \square = 8 \\ 3 + \square = 9 \\ \square + 4 = 6 \\ 4 + \square = 7 \\ \square + 1 = 7 \\ \square + 1 = 7 \\ 7 + \square = 9 \\ \square + 1 = 8 \\ 2 + \square = 6 \\ \square + 1 = 9 \\ 2 + \square = 5 \\ \square + 1 = 2 \\ \square + 3 = 4 \\ \square + 1 = 9 \\ 4 + \square = 9 \\ 3 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

273/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 8 \\
 2 + \square = 4 \\
 7 + \square = 9 \\
 \square + 1 = 5 \\
 \square + 1 = 9 \\
 8 + \square = 9 \\
 \square + 5 = 7 \\
 \square + 6 = 7 \\
 \square + 3 = 5 \\
 8 + \square = 9 \\
 3 + \square = 7 \\
 \square + 1 = 8 \\
 3 + \square = 8 \\
 3 + \square = 8 \\
 2 + \square = 9 \\
 \square + 3 = 7 \\
 1 + \square = 6 \\
 \square + 4 = 6 \\
 6 + \square = 7 \\
 \square + 1 = 8 \\
 \square + 4 = 6 \\
 5 + \square = 6 \\
 \square + 3 = 7 \\
 8 + \square = 9 \\
 6 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 \square + 8 = 9 \\
 6 + \square = 7 \\
 \square + 5 = 8 \\
 \square + 1 = 3 \\
 2 + \square = 5 \\
 1 + \square = 9 \\
 1 + \square = 3 \\
 \square + 1 = 7 \\
 \square + 1 = 5 \\
 \square + 1 = 8 \\
 1 + \square = 6 \\
 8 + \square = 9 \\
 6 + \square = 9 \\
 \square + 1 = 2 \\
 \square + 1 = 8 \\
 1 + \square = 3 \\
 1 + \square = 4 \\
 \square + 3 = 6 \\
 \square + 5 = 8 \\
 \square + 3 = 4 \\
 4 + \square = 6 \\
 8 + \square = 9 \\
 \square + 2 = 5 \\
 3 + \square = 4 \\
 \square + 2 = 3
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

274/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 7 + \square = 8 \\
 1 + \square = 9 \\
 3 + \square = 6 \\
 1 + \square = 6 \\
 7 + \square = 9 \\
 8 + \square = 9 \\
 1 + \square = 9 \\
 \square + 1 = 8 \\
 5 + \square = 6 \\
 8 + \square = 9 \\
 \square + 1 = 9 \\
 3 + \square = 5 \\
 \square + 4 = 6 \\
 5 + \square = 8 \\
 \square + 1 = 3 \\
 \square + 3 = 5 \\
 \square + 2 = 9 \\
 6 + \square = 7 \\
 \square + 1 = 4 \\
 \square + 4 = 8 \\
 5 + \square = 6 \\
 4 + \square = 9 \\
 \square + 3 = 6 \\
 4 + \square = 6 \\
 7 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 \square + 5 = 8 \\
 5 + \square = 6 \\
 7 + \square = 9 \\
 4 + \square = 5 \\
 \square + 2 = 9 \\
 1 + \square = 3 \\
 1 + \square = 2 \\
 \square + 1 = 8 \\
 \square + 5 = 8 \\
 2 + \square = 4 \\
 \square + 5 = 7 \\
 \square + 1 = 8 \\
 \square + 3 = 8 \\
 \square + 3 = 7 \\
 5 + \square = 6 \\
 2 + \square = 5 \\
 5 + \square = 9 \\
 3 + \square = 5 \\
 \square + 7 = 8 \\
 6 + \square = 7 \\
 \square + 1 = 7 \\
 8 + \square = 9 \\
 8 + \square = 9 \\
 2 + \square = 4 \\
 8 + \square = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

275/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 5 + \square = 7 \\ 4 + \square = 8 \\ 1 + \square = 2 \\ \square + 3 = 8 \\ \square + 2 = 8 \\ \square + 3 = 7 \\ 5 + \square = 6 \\ 2 + \square = 3 \\ 1 + \square = 3 \\ \square + 2 = 4 \\ \square + 1 = 9 \\ 2 + \square = 6 \\ 6 + \square = 8 \\ 6 + \square = 8 \\ 5 + \square = 7 \\ 4 + \square = 7 \\ 5 + \square = 6 \\ \square + 5 = 7 \\ 8 + \square = 9 \\ 2 + \square = 9 \\ \square + 3 = 5 \\ \square + 5 = 8 \\ 5 + \square = 9 \\ \square + 4 = 6 \\ \square + 5 = 6 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ 4 + \square = 7 \\ \square + 3 = 5 \\ \square + 4 = 9 \\ 4 + \square = 8 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ \square + 3 = 9 \\ \square + 1 = 8 \\ 2 + \square = 7 \\ \square + 1 = 8 \\ \square + 2 = 9 \\ \square + 5 = 9 \\ \square + 6 = 9 \\ \square + 2 = 7 \\ \square + 1 = 3 \\ 6 + \square = 7 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ 4 + \square = 8 \\ \square + 3 = 8 \\ 3 + \square = 4 \\ \square + 2 = 8 \\ \square + 1 = 6 \\ 2 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

276/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$6 + \square = 8$$

$$\square + 3 = 6$$

$$\square + 1 = 7$$

$$4 + \square = 6$$

$$\square + 1 = 9$$

$$\square + 2 = 7$$

$$\square + 2 = 4$$

$$4 + \square = 7$$

$$7 + \square = 9$$

$$2 + \square = 6$$

$$\square + 1 = 9$$

$$\square + 2 = 7$$

$$5 + \square = 8$$

$$4 + \square = 8$$

$$\square + 3 = 8$$

$$\square + 3 = 5$$

$$\square + 5 = 7$$

$$\square + 2 = 3$$

$$6 + \square = 7$$

$$\square + 8 = 9$$

$$\square + 3 = 4$$

$$\square + 7 = 9$$

$$2 + \square = 3$$

$$1 + \square = 7$$

$$8 + \square = 9$$

$$\square + 1 = 4$$

$$2 + \square = 6$$

$$\square + 2 = 6$$

$$5 + \square = 7$$

$$\square + 2 = 3$$

$$\square + 5 = 8$$

$$\square + 1 = 4$$

$$\square + 1 = 6$$

$$\square + 1 = 2$$

$$3 + \square = 6$$

$$\square + 7 = 9$$

$$1 + \square = 9$$

$$\square + 5 = 8$$

$$2 + \square = 4$$

$$\square + 1 = 4$$

$$1 + \square = 4$$

$$\square + 5 = 9$$

$$4 + \square = 7$$

$$\square + 7 = 9$$

$$\square + 1 = 5$$

$$7 + \square = 9$$

$$\square + 2 = 9$$

$$\square + 1 = 8$$

$$\square + 1 = 9$$

$$3 + \square = 7$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	4	=	9
	+	5	=	8
	+	8	=	9
	+	1	=	8
	+	6	=	9
	+	1	=	8
5	+		=	9
3	+		=	6
	+	3	=	8
2	+		=	5
	+	4	=	9
	+	1	=	4
2	+		=	3
1	+		=	3
6	+		=	8
5	+		=	9
	+	7	=	8
2	+		=	4
4	+		=	5
	+	1	=	9
8	+		=	9
	+	1	=	3
8	+		=	9
	+	2	=	7
	+	1	=	6

	+	8	=	9
	+	7	=	8
1	+		=	3
	+	4	=	9
	+	3	=	9
	+	2	=	3
	+	2	=	4
	+	4	=	9
7	+		=	9
3	+		=	8
	+	1	=	2
7	+		=	9
3	+		=	6
	+	1	=	4
3	+		=	8
	+	1	=	9
	+	2	=	4
6	+		=	7
	+	1	=	9
3	+		=	9
2	+		=	5
	+	2	=	4
2	+		=	4
3	+		=	9
3	+		=	4

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 5 \\ \square + 2 = 8 \\ 6 + \square = 9 \\ 4 + \square = 5 \\ 2 + \square = 5 \\ \square + 6 = 9 \\ 1 + \square = 9 \\ 8 + \square = 9 \\ \square + 8 = 9 \\ 3 + \square = 4 \\ 1 + \square = 9 \\ \square + 2 = 7 \\ \square + 4 = 7 \\ \square + 4 = 7 \\ 5 + \square = 6 \\ \square + 3 = 9 \\ 2 + \square = 6 \\ \square + 6 = 8 \\ 6 + \square = 8 \\ \square + 1 = 8 \\ 4 + \square = 6 \\ \square + 2 = 6 \\ 7 + \square = 8 \\ 1 + \square = 6 \\ \square + 2 = 3 \end{array}$$

$$\begin{array}{r} 4 + \square = 7 \\ \square + 1 = 4 \\ \square + 4 = 6 \\ 3 + \square = 6 \\ \square + 5 = 8 \\ \square + 1 = 5 \\ \square + 7 = 8 \\ \square + 4 = 7 \\ \square + 2 = 6 \\ \square + 2 = 8 \\ \square + 2 = 7 \\ 1 + \square = 6 \\ 4 + \square = 5 \\ 5 + \square = 8 \\ \square + 2 = 9 \\ \square + 1 = 2 \\ \square + 1 = 4 \\ \square + 6 = 9 \\ \square + 1 = 9 \\ \square + 4 = 9 \\ \square + 2 = 4 \\ \square + 6 = 9 \\ \square + 3 = 9 \\ \square + 1 = 4 \\ 2 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 5 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ 3 + \square = 4 \\ 4 + \square = 6 \\ 4 + \square = 6 \\ \square + 2 = 8 \\ \square + 5 = 9 \\ 6 + \square = 7 \\ 3 + \square = 7 \\ \square + 5 = 6 \\ 2 + \square = 4 \\ 5 + \square = 7 \\ 2 + \square = 6 \\ \square + 1 = 5 \\ \square + 3 = 7 \\ \square + 3 = 6 \\ 2 + \square = 3 \\ 2 + \square = 5 \\ \square + 1 = 7 \\ 3 + \square = 4 \\ 1 + \square = 3 \\ \square + 2 = 7 \\ \square + 3 = 4 \\ 3 + \square = 4 \end{array}$$

$$\begin{array}{r} \square + 3 = 9 \\ 3 + \square = 8 \\ \square + 1 = 7 \\ 8 + \square = 9 \\ 5 + \square = 6 \\ \square + 8 = 9 \\ 1 + \square = 4 \\ \square + 1 = 9 \\ \square + 3 = 5 \\ 1 + \square = 9 \\ 7 + \square = 8 \\ \square + 5 = 6 \\ \square + 2 = 5 \\ 7 + \square = 9 \\ \square + 1 = 4 \\ \square + 7 = 8 \\ 2 + \square = 3 \\ \square + 2 = 7 \\ \square + 1 = 4 \\ \square + 1 = 2 \\ 3 + \square = 8 \\ 6 + \square = 7 \\ \square + 1 = 2 \\ 2 + \square = 5 \\ 2 + \square = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$7 + \square = 8$$

$$1 + \square = 4$$

$$\square + 1 = 9$$

$$2 + \square = 3$$

$$3 + \square = 6$$

$$\square + 1 = 7$$

$$\square + 3 = 5$$

$$4 + \square = 9$$

$$\square + 3 = 6$$

$$\square + 4 = 8$$

$$\square + 2 = 3$$

$$\square + 1 = 8$$

$$\square + 2 = 8$$

$$6 + \square = 9$$

$$2 + \square = 5$$

$$2 + \square = 5$$

$$5 + \square = 7$$

$$\square + 1 = 9$$

$$3 + \square = 5$$

$$1 + \square = 4$$

$$\square + 2 = 5$$

$$\square + 6 = 8$$

$$5 + \square = 7$$

$$6 + \square = 7$$

$$\square + 1 = 8$$

$$\square + 3 = 9$$

$$\square + 8 = 9$$

$$6 + \square = 7$$

$$\square + 3 = 5$$

$$7 + \square = 9$$

$$2 + \square = 8$$

$$2 + \square = 3$$

$$\square + 3 = 5$$

$$6 + \square = 7$$

$$2 + \square = 4$$

$$\square + 1 = 2$$

$$\square + 2 = 5$$

$$1 + \square = 7$$

$$6 + \square = 8$$

$$\square + 2 = 8$$

$$2 + \square = 5$$

$$7 + \square = 9$$

$$\square + 3 = 8$$

$$1 + \square = 5$$

$$6 + \square = 9$$

$$\square + 2 = 4$$

$$1 + \square = 4$$

$$\square + 1 = 3$$

$$\square + 3 = 6$$

$$\square + 1 = 8$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 8 + \square = 9 \\
 4 + \square = 6 \\
 3 + \square = 4 \\
 \square + 3 = 5 \\
 \square + 5 = 8 \\
 \square + 4 = 6 \\
 2 + \square = 4 \\
 \square + 1 = 5 \\
 3 + \square = 7 \\
 1 + \square = 3 \\
 2 + \square = 4 \\
 \square + 4 = 5 \\
 \square + 1 = 4 \\
 \square + 1 = 3 \\
 5 + \square = 7 \\
 7 + \square = 8 \\
 1 + \square = 4 \\
 1 + \square = 5 \\
 1 + \square = 7 \\
 \square + 2 = 9 \\
 3 + \square = 8 \\
 6 + \square = 7 \\
 \square + 4 = 9 \\
 \square + 3 = 7 \\
 \square + 6 = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 4 = 7 \\
 \square + 2 = 9 \\
 \square + 2 = 9 \\
 1 + \square = 9 \\
 \square + 3 = 7 \\
 8 + \square = 9 \\
 \square + 5 = 9 \\
 2 + \square = 8 \\
 \square + 2 = 3 \\
 4 + \square = 5 \\
 \square + 7 = 8 \\
 6 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 1 = 2 \\
 2 + \square = 4 \\
 \square + 1 = 6 \\
 \square + 3 = 4 \\
 1 + \square = 2 \\
 \square + 1 = 3 \\
 \square + 1 = 9 \\
 \square + 1 = 5 \\
 \square + 2 = 3 \\
 \square + 4 = 7 \\
 2 + \square = 5 \\
 \square + 4 = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 3 \\ 2 + \square = 8 \\ \square + 3 = 9 \\ 1 + \square = 7 \\ 7 + \square = 9 \\ \square + 4 = 6 \\ 5 + \square = 8 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ 8 + \square = 9 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ \square + 2 = 5 \\ \square + 7 = 9 \\ \square + 1 = 2 \\ 3 + \square = 9 \\ \square + 2 = 6 \\ \square + 6 = 7 \\ \square + 2 = 8 \\ 4 + \square = 9 \\ \square + 2 = 3 \\ 5 + \square = 7 \\ 4 + \square = 5 \\ \square + 1 = 9 \\ 4 + \square = 7 \end{array}$$

$$\begin{array}{r} \square + 2 = 8 \\ \square + 3 = 4 \\ 3 + \square = 4 \\ \square + 1 = 7 \\ 2 + \square = 4 \\ \square + 3 = 4 \\ \square + 1 = 4 \\ 3 + \square = 6 \\ \square + 5 = 6 \\ 3 + \square = 6 \\ \square + 2 = 6 \\ 2 + \square = 4 \\ \square + 2 = 3 \\ 2 + \square = 7 \\ \square + 8 = 9 \\ 1 + \square = 6 \\ 1 + \square = 2 \\ \square + 6 = 9 \\ \square + 1 = 8 \\ 7 + \square = 9 \\ 1 + \square = 4 \\ 7 + \square = 9 \\ 2 + \square = 7 \\ 8 + \square = 9 \\ 1 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

283/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 3 \\
 7 + \square = 9 \\
 \square + 3 = 4 \\
 3 + \square = 4 \\
 3 + \square = 5 \\
 3 + \square = 5 \\
 \square + 3 = 9 \\
 \square + 2 = 8 \\
 8 + \square = 9 \\
 8 + \square = 9 \\
 \square + 3 = 5 \\
 \square + 3 = 7 \\
 7 + \square = 8 \\
 2 + \square = 3 \\
 5 + \square = 8 \\
 \square + 4 = 6 \\
 6 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 6 + \square = 8 \\
 2 + \square = 8 \\
 5 + \square = 8 \\
 \square + 3 = 5 \\
 3 + \square = 4 \\
 \square + 4 = 5
 \end{array}$$

$$\begin{array}{r}
 \square + 5 = 8 \\
 7 + \square = 9 \\
 5 + \square = 7 \\
 7 + \square = 8 \\
 \square + 3 = 7 \\
 6 + \square = 9 \\
 1 + \square = 4 \\
 \square + 4 = 6 \\
 \square + 3 = 5 \\
 1 + \square = 2 \\
 \square + 3 = 5 \\
 1 + \square = 9 \\
 \square + 1 = 9 \\
 5 + \square = 8 \\
 \square + 3 = 7 \\
 \square + 1 = 2 \\
 \square + 7 = 8 \\
 \square + 3 = 6 \\
 \square + 6 = 9 \\
 6 + \square = 8 \\
 \square + 3 = 9 \\
 1 + \square = 7 \\
 3 + \square = 6 \\
 3 + \square = 5 \\
 \square + 1 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

$$\begin{array}{r} \square + 1 = 2 \\ \square + 1 = 4 \\ \square + 3 = 9 \\ 1 + \square = 9 \\ \square + 1 = 2 \\ 3 + \square = 7 \\ \square + 7 = 9 \\ \square + 2 = 8 \\ \square + 3 = 8 \\ \square + 3 = 7 \\ \square + 2 = 9 \\ \square + 5 = 6 \\ \square + 2 = 7 \\ 2 + \square = 6 \\ \square + 1 = 4 \\ \square + 1 = 6 \\ \square + 2 = 4 \\ \square + 1 = 9 \\ 3 + \square = 6 \\ 2 + \square = 4 \\ \square + 1 = 7 \\ \square + 1 = 7 \\ 2 + \square = 4 \\ 8 + \square = 9 \\ 6 + \square = 7 \end{array}$$

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ 2 + \square = 8 \\ \square + 1 = 5 \\ 3 + \square = 9 \\ 6 + \square = 9 \\ \square + 8 = 9 \\ \square + 3 = 4 \\ \square + 3 = 4 \\ \square + 4 = 8 \\ 6 + \square = 7 \\ 5 + \square = 9 \\ 5 + \square = 8 \\ \square + 4 = 7 \\ 2 + \square = 6 \\ 2 + \square = 6 \\ \square + 6 = 8 \\ \square + 1 = 6 \\ \square + 1 = 9 \\ \square + 5 = 8 \\ 5 + \square = 9 \\ \square + 7 = 9 \\ \square + 3 = 5 \\ \square + 7 = 9 \\ 7 + \square = 9 \\ 1 + \square = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

285/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 8$$

$$\square + 1 = 4$$

$$\square + 1 = 8$$

$$1 + \square = 3$$

$$\square + 1 = 5$$

$$\square + 3 = 8$$

$$\square + 1 = 9$$

$$1 + \square = 2$$

$$\square + 1 = 2$$

$$7 + \square = 8$$

$$\square + 1 = 2$$

$$\square + 5 = 9$$

$$3 + \square = 4$$

$$\square + 4 = 5$$

$$\square + 1 = 9$$

$$2 + \square = 4$$

$$6 + \square = 7$$

$$\square + 1 = 3$$

$$\square + 1 = 8$$

$$\square + 2 = 6$$

$$\square + 1 = 9$$

$$\square + 3 = 8$$

$$\square + 2 = 9$$

$$\square + 5 = 7$$

$$\square + 1 = 2$$

$$7 + \square = 9$$

$$3 + \square = 9$$

$$\square + 3 = 6$$

$$\square + 1 = 9$$

$$\square + 2 = 6$$

$$1 + \square = 4$$

$$\square + 2 = 9$$

$$3 + \square = 6$$

$$\square + 1 = 6$$

$$7 + \square = 9$$

$$\square + 5 = 7$$

$$\square + 1 = 3$$

$$3 + \square = 8$$

$$5 + \square = 8$$

$$\square + 4 = 8$$

$$\square + 4 = 5$$

$$\square + 8 = 9$$

$$4 + \square = 5$$

$$8 + \square = 9$$

$$4 + \square = 8$$

$$\square + 2 = 9$$

$$\square + 2 = 9$$

$$2 + \square = 9$$

$$\square + 3 = 6$$

$$6 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

286/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 4 \\ 6 + \square = 9 \\ 2 + \square = 4 \\ 4 + \square = 6 \\ 5 + \square = 9 \\ \square + 7 = 9 \\ 7 + \square = 8 \\ \square + 2 = 4 \\ 3 + \square = 5 \\ 7 + \square = 8 \\ 4 + \square = 6 \\ 5 + \square = 8 \\ 2 + \square = 3 \\ 8 + \square = 9 \\ \square + 4 = 7 \\ \square + 2 = 5 \\ \square + 1 = 4 \\ 2 + \square = 7 \\ 2 + \square = 4 \\ 3 + \square = 4 \\ \square + 4 = 9 \\ \square + 2 = 5 \\ \square + 1 = 3 \\ 8 + \square = 9 \\ 2 + \square = 3 \end{array}$$

$$\begin{array}{r} \square + 6 = 9 \\ 5 + \square = 6 \\ \square + 1 = 9 \\ 2 + \square = 9 \\ \square + 6 = 7 \\ \square + 1 = 4 \\ \square + 5 = 9 \\ 4 + \square = 6 \\ 4 + \square = 9 \\ \square + 7 = 8 \\ \square + 2 = 3 \\ \square + 3 = 6 \\ \square + 3 = 8 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ \square + 3 = 9 \\ \square + 7 = 9 \\ 2 + \square = 3 \\ \square + 5 = 9 \\ 2 + \square = 7 \\ 1 + \square = 7 \\ 3 + \square = 9 \\ 7 + \square = 8 \\ \square + 1 = 5 \\ \square + 2 = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 6 \\ 7 + \square = 8 \\ 2 + \square = 4 \\ \square + 1 = 9 \\ \square + 6 = 9 \\ 2 + \square = 3 \\ 4 + \square = 9 \\ \square + 3 = 6 \\ 2 + \square = 5 \\ 4 + \square = 5 \\ 8 + \square = 9 \\ 3 + \square = 9 \\ 7 + \square = 8 \\ \square + 1 = 7 \\ \square + 1 = 4 \\ \square + 1 = 8 \\ \square + 1 = 8 \\ 7 + \square = 8 \\ 5 + \square = 8 \\ 4 + \square = 5 \\ \square + 1 = 7 \\ \square + 2 = 5 \\ 2 + \square = 9 \\ 2 + \square = 3 \\ 2 + \square = 4 \end{array}$$

$$\begin{array}{r} \square + 2 = 5 \\ \square + 2 = 7 \\ \square + 1 = 8 \\ \square + 4 = 6 \\ 1 + \square = 2 \\ 5 + \square = 9 \\ \square + 5 = 7 \\ \square + 3 = 6 \\ 1 + \square = 2 \\ \square + 1 = 2 \\ \square + 1 = 3 \\ \square + 3 = 6 \\ \square + 3 = 9 \\ \square + 3 = 6 \\ 1 + \square = 2 \\ \square + 1 = 8 \\ \square + 1 = 7 \\ 2 + \square = 3 \\ 1 + \square = 6 \\ 1 + \square = 9 \\ \square + 1 = 8 \\ \square + 1 = 6 \\ 3 + \square = 4 \\ \square + 5 = 8 \\ 8 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

288/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 7 \\ 4 + \square = 7 \\ \square + 2 = 6 \\ 1 + \square = 7 \\ 1 + \square = 2 \\ \square + 3 = 8 \\ 2 + \square = 9 \\ 1 + \square = 6 \\ 7 + \square = 8 \\ 6 + \square = 9 \\ \square + 3 = 9 \\ 7 + \square = 9 \\ \square + 4 = 9 \\ 4 + \square = 8 \\ 4 + \square = 6 \\ 2 + \square = 7 \\ 6 + \square = 7 \\ \square + 1 = 2 \\ 7 + \square = 8 \\ \square + 1 = 9 \\ \square + 3 = 5 \\ 4 + \square = 5 \\ \square + 3 = 5 \\ \square + 5 = 6 \\ 5 + \square = 8 \end{array}$$

$$\begin{array}{r} \square + 3 = 7 \\ 6 + \square = 9 \\ 1 + \square = 2 \\ \square + 2 = 3 \\ \square + 6 = 8 \\ \square + 1 = 9 \\ \square + 4 = 7 \\ \square + 2 = 9 \\ 6 + \square = 7 \\ 8 + \square = 9 \\ 1 + \square = 9 \\ 3 + \square = 4 \\ \square + 1 = 7 \\ \square + 3 = 7 \\ \square + 1 = 3 \\ 4 + \square = 5 \\ 3 + \square = 6 \\ \square + 1 = 4 \\ \square + 1 = 4 \\ 4 + \square = 7 \\ 2 + \square = 3 \\ 7 + \square = 8 \\ 3 + \square = 8 \\ \square + 6 = 7 \\ 7 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

289/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ 6 + \square = 8 \\ \square + 1 = 9 \\ 5 + \square = 9 \\ 5 + \square = 6 \\ 3 + \square = 8 \\ \square + 3 = 6 \\ 1 + \square = 8 \\ 3 + \square = 5 \\ \square + 6 = 7 \\ 3 + \square = 7 \\ \square + 3 = 5 \\ 3 + \square = 5 \\ 4 + \square = 7 \\ 7 + \square = 8 \\ \square + 1 = 2 \\ \square + 2 = 4 \\ 4 + \square = 6 \\ 1 + \square = 6 \\ 4 + \square = 6 \\ \square + 3 = 8 \\ \square + 3 = 9 \\ \square + 7 = 9 \\ \square + 2 = 7 \\ \square + 1 = 2 \end{array}$$

$$\begin{array}{r} 2 + \square = 6 \\ \square + 1 = 2 \\ 6 + \square = 8 \\ 3 + \square = 8 \\ 2 + \square = 7 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ 6 + \square = 8 \\ 3 + \square = 8 \\ \square + 2 = 5 \\ 6 + \square = 8 \\ 6 + \square = 7 \\ \square + 4 = 8 \\ 5 + \square = 7 \\ \square + 1 = 9 \\ 5 + \square = 6 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ \square + 2 = 4 \\ 2 + \square = 5 \\ 4 + \square = 7 \\ \square + 1 = 9 \\ \square + 7 = 9 \\ 3 + \square = 4 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

290/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 \\ \square \\ \square \\ \square \\ \square \\ 3 \\ \square \\ \square \\ \square \\ 1 \\ 1 \\ \square \\ 1 \\ \square \\ 2 \\ 6 \\ 8 \\ \square \\ \square \\ \square \\ \square \\ 4 \\ 1 \\ \square \\ \square \end{array} + \begin{array}{r} \square \\ 1 \\ 4 \\ 2 \\ 3 \\ \square \\ 1 \\ 3 \\ 4 \\ \square \\ \square \\ 5 \\ \square \\ 1 \\ \square \\ 1 \\ \square \\ \square \\ 4 \\ 5 \\ 1 \\ 2 \\ \square \\ \square \\ \square \\ 4 \\ \square \\ \square \end{array} = \begin{array}{r} 8 \\ 7 \\ 9 \\ 4 \\ 6 \\ 5 \\ 4 \\ 4 \\ 5 \\ 3 \\ 4 \\ 7 \\ 3 \\ 4 \\ 3 \\ 4 \\ 3 \\ 7 \\ 9 \\ 5 \\ 8 \\ 9 \\ 5 \\ 5 \\ 8 \\ 2 \\ 5 \\ 8 \\ 3 \\ 7 \\ 3 \end{array}$$

$$\begin{array}{r} 5 \\ 6 \\ \square \\ \square \\ 7 \\ \square \\ \square \\ 2 \\ \square \\ \square \\ 7 \\ 1 \\ 1 \\ 2 \\ \square \\ \square \\ 1 \\ \square \\ 5 \\ 4 \\ 1 \\ \square \\ 2 \\ \square \\ \square \\ 6 \end{array} + \begin{array}{r} \square \\ \square \\ 4 \\ 1 \\ \square \\ 4 \\ 3 \\ 1 \\ \square \\ 1 \\ 8 \\ \square \\ \square \\ \square \\ 3 \\ 1 \\ \square \\ \square \\ 3 \\ \square \\ 1 \\ \square \\ \square \\ 1 \\ \square \end{array} = \begin{array}{r} 9 \\ 9 \\ 5 \\ 5 \\ 9 \\ 7 \\ 5 \\ 8 \\ 3 \\ 2 \\ 9 \\ 9 \\ 4 \\ 5 \\ 4 \\ 6 \\ 8 \\ 6 \\ 5 \\ 2 \\ 8 \\ 4 \\ 5 \\ 8 \\ 4 \\ 9 \\ 3 \\ 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

291/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 3 + \square = 5 \\ 3 + \square = 5 \\ 2 + \square = 8 \\ 3 + \square = 9 \\ \square + 2 = 6 \\ \square + 6 = 7 \\ \square + 3 = 5 \\ 2 + \square = 7 \\ 1 + \square = 5 \\ 7 + \square = 9 \\ 4 + \square = 6 \\ 4 + \square = 6 \\ 1 + \square = 4 \\ 1 + \square = 3 \\ \square + 1 = 2 \\ \square + 4 = 6 \\ 3 + \square = 5 \\ \square + 3 = 6 \\ 5 + \square = 7 \\ 6 + \square = 7 \\ \square + 6 = 9 \\ \square + 4 = 6 \\ \square + 3 = 6 \\ \square + 2 = 3 \\ \square + 1 = 4 \end{array}$$

$$\begin{array}{r} \square + 2 = 5 \\ 6 + \square = 8 \\ 1 + \square = 2 \\ \square + 1 = 8 \\ 1 + \square = 2 \\ 6 + \square = 8 \\ \square + 1 = 4 \\ 4 + \square = 6 \\ 5 + \square = 7 \\ \square + 5 = 7 \\ \square + 2 = 7 \\ 4 + \square = 7 \\ 1 + \square = 2 \\ \square + 1 = 4 \\ \square + 4 = 5 \\ \square + 1 = 9 \\ \square + 1 = 7 \\ 3 + \square = 5 \\ \square + 2 = 3 \\ 5 + \square = 6 \\ 7 + \square = 9 \\ 2 + \square = 8 \\ \square + 1 = 8 \\ \square + 4 = 9 \\ \square + 1 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

292/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 5$$

$$7 + \square = 8$$

$$\square + 2 = 5$$

$$\square + 1 = 7$$

$$\square + 1 = 9$$

$$\square + 3 = 6$$

$$3 + \square = 5$$

$$\square + 1 = 8$$

$$3 + \square = 4$$

$$8 + \square = 9$$

$$7 + \square = 9$$

$$3 + \square = 8$$

$$\square + 1 = 3$$

$$7 + \square = 9$$

$$2 + \square = 5$$

$$\square + 1 = 6$$

$$\square + 3 = 6$$

$$6 + \square = 9$$

$$3 + \square = 6$$

$$\square + 2 = 9$$

$$\square + 1 = 9$$

$$7 + \square = 8$$

$$6 + \square = 8$$

$$\square + 2 = 9$$

$$\square + 5 = 8$$

$$\square + 1 = 3$$

$$7 + \square = 8$$

$$\square + 3 = 6$$

$$3 + \square = 9$$

$$\square + 1 = 7$$

$$4 + \square = 6$$

$$\square + 4 = 7$$

$$7 + \square = 9$$

$$\square + 7 = 8$$

$$6 + \square = 8$$

$$\square + 6 = 9$$

$$1 + \square = 3$$

$$1 + \square = 7$$

$$2 + \square = 9$$

$$7 + \square = 8$$

$$3 + \square = 6$$

$$\square + 2 = 5$$

$$\square + 3 = 7$$

$$2 + \square = 8$$

$$6 + \square = 9$$

$$8 + \square = 9$$

$$\square + 4 = 9$$

$$4 + \square = 9$$

$$8 + \square = 9$$

$$\square + 3 = 4$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

293/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 6 \\ \square + 4 = 9 \\ 6 + \square = 7 \\ 1 + \square = 7 \\ 4 + \square = 6 \\ \square + 2 = 9 \\ 1 + \square = 7 \\ 3 + \square = 9 \\ 4 + \square = 7 \\ \square + 1 = 9 \\ \square + 4 = 8 \\ 2 + \square = 5 \\ \square + 1 = 6 \\ \square + 2 = 4 \\ \square + 4 = 6 \\ \square + 4 = 7 \\ 1 + \square = 6 \\ \square + 3 = 6 \\ \square + 3 = 4 \\ 1 + \square = 7 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 2 + \square = 9 \\ \square + 6 = 8 \end{array}$$

$$\begin{array}{r} 3 + \square = 9 \\ 3 + \square = 9 \\ \square + 1 = 9 \\ \square + 3 = 4 \\ \square + 3 = 4 \\ \square + 1 = 6 \\ 3 + \square = 8 \\ 2 + \square = 3 \\ \square + 3 = 4 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ 1 + \square = 2 \\ 2 + \square = 5 \\ 4 + \square = 6 \\ 4 + \square = 6 \\ 7 + \square = 9 \\ 7 + \square = 9 \\ \square + 2 = 9 \\ 3 + \square = 4 \\ \square + 3 = 5 \\ \square + 6 = 9 \\ \square + 3 = 7 \\ 3 + \square = 8 \\ \square + 2 = 4 \\ 2 + \square = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

294/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	3	=	7
	+		=	2
	+		=	7
3	+		=	5
5	+		=	6
	+		=	3
	+	4	=	9
	+		=	6
	+		=	3
	+		=	2
5	+		=	6
8	+		=	9
	+	8	=	9
3	+		=	4
	+	6	=	9
	+	3	=	5
	+		=	2
7	+		=	9
	+	4	=	7
	+	3	=	6
	+	2	=	9
	+	2	=	7
3	+		=	5
	+		=	3
2	+		=	4

	+	2	=	5
	+	3	=	5
	+	5	=	9
2	+		=	8
2	+		=	7
3	+		=	7
	+		=	2
	+	5	=	8
	+	6	=	9
	+		=	3
2	+		=	6
5	+		=	8
	+		=	9
	+		=	9
	+		=	7
	+		=	4
8	+		=	9
	+	2	=	4
	+		=	3
2	+		=	8
2	+		=	5
3	+		=	7
	+		=	4
6	+		=	8
8	+		=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

295/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 5 \\ 1 + \square = 4 \\ 2 + \square = 6 \\ \square + 2 = 7 \\ 5 + \square = 8 \\ 3 + \square = 8 \\ 7 + \square = 9 \\ 7 + \square = 8 \\ 3 + \square = 9 \\ \square + 4 = 7 \\ \square + 4 = 9 \\ 6 + \square = 8 \\ \square + 2 = 9 \\ \square + 6 = 7 \\ \square + 2 = 4 \\ 5 + \square = 7 \\ \square + 4 = 8 \\ \square + 1 = 9 \\ 3 + \square = 5 \\ 2 + \square = 3 \\ 3 + \square = 7 \\ 3 + \square = 9 \\ 3 + \square = 9 \\ 1 + \square = 2 \\ \square + 5 = 7 \end{array}$$

$$\begin{array}{r} 2 + \square = 6 \\ 2 + \square = 4 \\ 7 + \square = 8 \\ 2 + \square = 5 \\ 1 + \square = 6 \\ \square + 1 = 7 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ 2 + \square = 6 \\ 2 + \square = 7 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ 3 + \square = 6 \\ 3 + \square = 5 \\ \square + 1 = 3 \\ 1 + \square = 5 \\ \square + 1 = 9 \\ \square + 3 = 7 \\ \square + 1 = 9 \\ 4 + \square = 7 \\ \square + 2 = 4 \\ 1 + \square = 9 \\ \square + 5 = 8 \\ \square + 5 = 8 \\ \square + 1 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

296/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 8 \\
 6 + \square = 7 \\
 \square + 4 = 7 \\
 8 + \square = 9 \\
 \square + 2 = 9 \\
 2 + \square = 6 \\
 \square + 1 = 8 \\
 8 + \square = 9 \\
 4 + \square = 5 \\
 3 + \square = 5 \\
 8 + \square = 9 \\
 5 + \square = 9 \\
 \square + 2 = 4 \\
 \square + 1 = 6 \\
 \square + 1 = 5 \\
 \square + 2 = 8 \\
 \square + 2 = 3 \\
 \square + 1 = 5 \\
 \square + 2 = 5 \\
 \square + 5 = 9 \\
 2 + \square = 4 \\
 \square + 3 = 7 \\
 \square + 2 = 7 \\
 \square + 3 = 5 \\
 \square + 2 = 6
 \end{array}$$

$$\begin{array}{r}
 8 + \square = 9 \\
 6 + \square = 9 \\
 2 + \square = 3 \\
 \square + 1 = 9 \\
 1 + \square = 7 \\
 3 + \square = 4 \\
 1 + \square = 4 \\
 5 + \square = 8 \\
 3 + \square = 7 \\
 \square + 2 = 8 \\
 \square + 3 = 4 \\
 \square + 1 = 6 \\
 4 + \square = 6 \\
 2 + \square = 8 \\
 2 + \square = 6 \\
 5 + \square = 7 \\
 \square + 1 = 9 \\
 7 + \square = 8 \\
 \square + 4 = 9 \\
 1 + \square = 8 \\
 3 + \square = 8 \\
 3 + \square = 4 \\
 \square + 1 = 4 \\
 \square + 4 = 8 \\
 \square + 2 = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

297/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 5 \\ \square + 1 = 7 \\ \square + 1 = 3 \\ 7 + \square = 8 \\ 5 + \square = 7 \\ 8 + \square = 9 \\ 7 + \square = 8 \\ 3 + \square = 4 \\ \square + 3 = 9 \\ 8 + \square = 9 \\ 3 + \square = 7 \\ \square + 3 = 9 \\ \square + 3 = 6 \\ 1 + \square = 3 \\ 3 + \square = 5 \\ 3 + \square = 5 \\ \square + 3 = 8 \\ 5 + \square = 9 \\ 1 + \square = 4 \\ \square + 1 = 8 \\ \square + 2 = 5 \\ 4 + \square = 6 \\ \square + 5 = 8 \\ 7 + \square = 9 \\ \square + 6 = 8 \end{array}$$

$$\begin{array}{r} \square + 4 = 6 \\ 4 + \square = 9 \\ 6 + \square = 8 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 7 \\ \square + 1 = 4 \\ \square + 4 = 5 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ 6 + \square = 8 \\ 3 + \square = 9 \\ 1 + \square = 3 \\ \square + 3 = 5 \\ \square + 1 = 2 \\ \square + 8 = 9 \\ 1 + \square = 2 \\ 6 + \square = 9 \\ \square + 2 = 3 \\ 2 + \square = 5 \\ 8 + \square = 9 \\ 6 + \square = 8 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ 1 + \square = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

298/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 4 \\ 1 + \square = 8 \\ \square + 7 = 8 \\ \square + 4 = 9 \\ \square + 2 = 4 \\ 2 + \square = 7 \\ \square + 3 = 7 \\ \square + 2 = 5 \\ \square + 3 = 8 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 2 = 4 \\ \square + 3 = 4 \\ 2 + \square = 3 \\ \square + 2 = 5 \\ 7 + \square = 8 \\ 7 + \square = 8 \\ 3 + \square = 5 \\ \square + 3 = 4 \\ 2 + \square = 3 \\ \square + 3 = 6 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ \square + 4 = 6 \\ 1 + \square = 4 \end{array}$$

$$\begin{array}{r} \square + 2 = 5 \\ \square + 1 = 8 \\ 8 + \square = 9 \\ 1 + \square = 2 \\ 1 + \square = 7 \\ \square + 1 = 8 \\ 3 + \square = 4 \\ \square + 6 = 9 \\ 4 + \square = 7 \\ \square + 1 = 8 \\ \square + 4 = 9 \\ \square + 4 = 6 \\ 8 + \square = 9 \\ \square + 3 = 8 \\ 5 + \square = 6 \\ 8 + \square = 9 \\ 2 + \square = 7 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ 2 + \square = 9 \\ \square + 2 = 9 \\ \square + 3 = 8 \\ 2 + \square = 9 \\ 2 + \square = 4 \\ 1 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

299/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	2	=	8
	+	3	=	5
	+	1	=	7
1	+		=	4
6	+		=	8
1	+		=	3
	+	2	=	9
1	+		=	2
	+	1	=	9
	+	1	=	4
	+	4	=	8
	+	6	=	9
2	+		=	7
2	+		=	4
8	+		=	9
3	+		=	5
4	+		=	5
	+	1	=	5
	+	7	=	9
8	+		=	9
	+	2	=	6
8	+		=	9
7	+		=	9
	+	3	=	6
8	+		=	9

1	+		=	6
2	+		=	3
2	+		=	7
	+	3	=	4
	+	2	=	5
2	+		=	3
6	+		=	7
	+	2	=	6
	+	2	=	7
5	+		=	8
	+	6	=	7
2	+		=	4
	+	1	=	6
1	+		=	3
6	+		=	8
2	+		=	8
2	+		=	6
6	+		=	8
3	+		=	4
	+	8	=	9
	+	4	=	9
	+	1	=	7
	+	3	=	7
	+	1	=	2
	+	1	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

300/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 8 + \square = 9 \\
 6 + \square = 7 \\
 2 + \square = 4 \\
 5 + \square = 8 \\
 \square + 1 = 8 \\
 \square + 7 = 9 \\
 5 + \square = 7 \\
 2 + \square = 5 \\
 7 + \square = 9 \\
 2 + \square = 4 \\
 4 + \square = 9 \\
 \square + 1 = 9 \\
 1 + \square = 3 \\
 6 + \square = 9 \\
 2 + \square = 3 \\
 3 + \square = 4 \\
 2 + \square = 8 \\
 \square + 3 = 8 \\
 \square + 1 = 3 \\
 \square + 1 = 4 \\
 \square + 8 = 9 \\
 1 + \square = 3 \\
 3 + \square = 7 \\
 2 + \square = 4 \\
 \square + 4 = 8
 \end{array}$$

$$\begin{array}{r}
 8 + \square = 9 \\
 7 + \square = 9 \\
 3 + \square = 7 \\
 \square + 3 = 6 \\
 \square + 2 = 4 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 3 + \square = 6 \\
 2 + \square = 6 \\
 \square + 2 = 8 \\
 \square + 4 = 6 \\
 1 + \square = 4 \\
 \square + 2 = 6 \\
 \square + 1 = 8 \\
 \square + 3 = 6 \\
 7 + \square = 8 \\
 \square + 5 = 9 \\
 3 + \square = 6 \\
 \square + 2 = 9 \\
 \square + 2 = 9 \\
 4 + \square = 7 \\
 \square + 6 = 7 \\
 3 + \square = 5 \\
 \square + 1 = 6
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

301/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 8 + \square = 9 \\ \square + 1 = 8 \\ 5 + \square = 9 \\ \square + 2 = 5 \\ \square + 3 = 5 \\ 8 + \square = 9 \\ \square + 2 = 5 \\ 8 + \square = 9 \\ 5 + \square = 7 \\ 1 + \square = 9 \\ 2 + \square = 8 \\ 1 + \square = 2 \\ 7 + \square = 8 \\ \square + 1 = 8 \\ \square + 1 = 4 \\ \square + 2 = 7 \\ 3 + \square = 9 \\ \square + 2 = 3 \\ \square + 1 = 9 \\ 6 + \square = 7 \\ \square + 1 = 8 \\ 4 + \square = 5 \\ 2 + \square = 4 \\ \square + 3 = 4 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 9 \\ 5 + \square = 7 \\ 1 + \square = 6 \\ \square + 4 = 6 \\ \square + 1 = 8 \\ 1 + \square = 3 \\ \square + 3 = 8 \\ 6 + \square = 7 \\ 3 + \square = 5 \\ \square + 3 = 7 \\ 1 + \square = 4 \\ \square + 1 = 2 \\ \square + 5 = 8 \\ 2 + \square = 5 \\ \square + 1 = 9 \\ \square + 3 = 7 \\ \square + 7 = 9 \\ 8 + \square = 9 \\ \square + 1 = 7 \\ \square + 1 = 5 \\ 2 + \square = 5 \\ 6 + \square = 9 \\ \square + 6 = 7 \\ \square + 3 = 4 \\ \square + 3 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

302/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 3 \\
 3 + \square = 6 \\
 7 + \square = 8 \\
 2 + \square = 5 \\
 \square + 3 = 6 \\
 \square + 6 = 8 \\
 5 + \square = 8 \\
 6 + \square = 8 \\
 1 + \square = 2 \\
 5 + \square = 8 \\
 4 + \square = 9 \\
 2 + \square = 8 \\
 \square + 7 = 9 \\
 \square + 6 = 9 \\
 7 + \square = 9 \\
 \square + 1 = 8 \\
 3 + \square = 5 \\
 \square + 1 = 7 \\
 \square + 1 = 9 \\
 \square + 8 = 9 \\
 \square + 1 = 3 \\
 7 + \square = 8 \\
 \square + 3 = 8 \\
 \square + 4 = 8 \\
 \square + 2 = 7
 \end{array}$$

$$\begin{array}{r}
 7 + \square = 9 \\
 \square + 1 = 5 \\
 \square + 1 = 8 \\
 1 + \square = 7 \\
 4 + \square = 7 \\
 6 + \square = 7 \\
 \square + 1 = 3 \\
 \square + 3 = 5 \\
 \square + 4 = 5 \\
 3 + \square = 9 \\
 2 + \square = 4 \\
 \square + 2 = 9 \\
 \square + 2 = 3 \\
 8 + \square = 9 \\
 \square + 4 = 6 \\
 1 + \square = 5 \\
 1 + \square = 3 \\
 2 + \square = 8 \\
 1 + \square = 4 \\
 \square + 2 = 9 \\
 6 + \square = 7 \\
 \square + 5 = 7 \\
 3 + \square = 6 \\
 2 + \square = 7 \\
 6 + \square = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

303/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	4	=	9
2	+		=	3
	+	1	=	2
	+	2	=	8
	+	1	=	4
	+	1	=	9
	+	1	=	9
3	+		=	6
	+	3	=	5
5	+		=	6
4	+		=	8
3	+		=	9
8	+		=	9
4	+		=	6
3	+		=	6
8	+		=	9
8	+		=	9
	+	3	=	7
6	+		=	8
	+	3	=	5
6	+		=	8
	+	4	=	7
8	+		=	9
	+	2	=	9
	+	1	=	5

4	+		=	7
	+	2	=	3
6	+		=	8
4	+		=	7
	+	3	=	8
3	+		=	4
	+	1	=	9
	+	2	=	8
	+	5	=	8
	+	2	=	9
	+	4	=	7
	+	1	=	8
	+	1	=	7
5	+		=	8
5	+		=	7
	+	8	=	9
	+	1	=	4
2	+		=	4
	+	2	=	9
1	+		=	2
6	+		=	8
	+	2	=	7
	+	2	=	9
1	+		=	3
	+	3	=	6

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

304/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	4	=	6
	+	3	=	5
	+	2	=	9
	+	1	=	8
6	+		=	8
	+	1	=	7
4	+		=	6
	+	2	=	9
7	+		=	9
	+	2	=	8
	+	1	=	3
	+	6	=	9
	+	3	=	9
	+	3	=	4
3	+		=	7
	+	4	=	9
	+	2	=	4
8	+		=	9
	+	7	=	9
	+	3	=	6
	+	1	=	8
1	+		=	9
3	+		=	8
6	+		=	7
6	+		=	8

	+	2	=	4
1	+		=	3
8	+		=	9
	+	6	=	8
	+	7	=	8
	+	2	=	4
2	+		=	9
	+	1	=	2
	+	1	=	9
	+	6	=	7
	+	2	=	5
6	+		=	7
	+	1	=	9
6	+		=	7
	+	2	=	8
6	+		=	9
5	+		=	6
	+	1	=	5
1	+		=	4
	+	7	=	9
	+	1	=	9
7	+		=	9
	+	2	=	4
4	+		=	7
8	+		=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

305/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	2	=	8
1	+		=	5
	+	1	=	9
	+	3	=	5
	+	6	=	9
2	+		=	4
6	+		=	9
	+	3	=	5
5	+		=	9
	+	6	=	8
	+	1	=	9
	+	5	=	7
	+	3	=	7
	+	8	=	9
	+	2	=	4
5	+		=	6
	+	2	=	3
2	+		=	3
	+	4	=	9
3	+		=	6
3	+		=	5
	+	6	=	7
4	+		=	6
	+	3	=	6
	+	1	=	6

	+	4	=	7
	+	2	=	3
	+	5	=	6
4	+		=	5
	+	1	=	9
	+	1	=	3
	+	1	=	9
1	+		=	4
	+	3	=	8
	+	2	=	5
	+	1	=	7
	+	3	=	4
	+	1	=	7
1	+		=	2
	+	2	=	7
	+	1	=	8
	+	2	=	5
1	+		=	4
	+	8	=	9
	+	4	=	5
	+	1	=	9
1	+		=	8
4	+		=	8
	+	1	=	7
6	+		=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	9
6	+		=	8
5	+		=	6
1	+		=	6
1	+		=	4
	+	2	=	9
	+	2	=	9
	+	2	=	8
	+	1	=	2
2	+		=	7
	+	6	=	8
	+	3	=	8
	+	2	=	9
	+	3	=	6
	+	5	=	6
6	+		=	9
8	+		=	9
	+	2	=	8
7	+		=	9
	+	2	=	7
	+	2	=	7
	+	1	=	4
5	+		=	9
1	+		=	3
	+	2	=	5

	+	4	=	7
	+	2	=	9
1	+		=	3
	+	2	=	3
	+	6	=	7
	+	1	=	4
2	+		=	8
	+	3	=	5
	+	4	=	9
	+	3	=	4
5	+		=	8
	+	1	=	6
5	+		=	7
	+	5	=	7
2	+		=	5
	+	3	=	9
	+	2	=	4
	+	2	=	5
	+	6	=	9
	+	5	=	9
	+	2	=	3
1	+		=	4
3	+		=	5
	+	1	=	2
3	+		=	4

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

307/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 9 \\
 3 + \square = 6 \\
 \square + 4 = 7 \\
 \square + 2 = 7 \\
 1 + \square = 2 \\
 \square + 1 = 8 \\
 \square + 1 = 9 \\
 4 + \square = 8 \\
 \square + 1 = 2 \\
 \square + 2 = 5 \\
 \square + 3 = 7 \\
 \square + 1 = 9 \\
 \square + 3 = 7 \\
 \square + 1 = 8 \\
 1 + \square = 2 \\
 1 + \square = 6 \\
 2 + \square = 3 \\
 \square + 4 = 5 \\
 2 + \square = 4 \\
 3 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 3 = 4 \\
 7 + \square = 8 \\
 3 + \square = 9 \\
 7 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 6 \\
 1 + \square = 2 \\
 2 + \square = 4 \\
 \square + 3 = 6 \\
 \square + 4 = 9 \\
 4 + \square = 9 \\
 5 + \square = 9 \\
 2 + \square = 5 \\
 \square + 2 = 6 \\
 5 + \square = 6 \\
 8 + \square = 9 \\
 5 + \square = 6 \\
 \square + 1 = 6 \\
 \square + 1 = 8 \\
 4 + \square = 7 \\
 \square + 2 = 5 \\
 6 + \square = 7 \\
 2 + \square = 7 \\
 5 + \square = 7 \\
 \square + 2 = 6 \\
 5 + \square = 6 \\
 6 + \square = 8 \\
 1 + \square = 7 \\
 5 + \square = 8 \\
 \square + 5 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

308/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 8 \\ \square + 1 = 9 \\ 1 + \square = 7 \\ \square + 3 = 8 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ \square + 2 = 3 \\ \square + 2 = 3 \\ 5 + \square = 7 \\ \square + 1 = 3 \\ \square + 2 = 5 \\ 1 + \square = 3 \\ \square + 1 = 8 \\ \square + 4 = 8 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ \square + 3 = 7 \\ \square + 2 = 5 \\ \square + 1 = 3 \\ \square + 4 = 7 \\ 2 + \square = 3 \\ \square + 1 = 3 \\ 7 + \square = 8 \end{array}$$

$$\begin{array}{r} 5 + \square = 7 \\ 3 + \square = 7 \\ \square + 1 = 6 \\ \square + 2 = 5 \\ 2 + \square = 8 \\ 3 + \square = 4 \\ 3 + \square = 8 \\ \square + 3 = 7 \\ 3 + \square = 6 \\ 1 + \square = 6 \\ 2 + \square = 8 \\ \square + 1 = 4 \\ 1 + \square = 3 \\ \square + 1 = 2 \\ 5 + \square = 8 \\ 3 + \square = 5 \\ 4 + \square = 6 \\ 1 + \square = 3 \\ \square + 1 = 2 \\ 5 + \square = 9 \\ \square + 3 = 7 \\ \square + 3 = 5 \\ 6 + \square = 7 \\ 2 + \square = 6 \\ 1 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

309/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 6 \\
 5 + \square = 8 \\
 8 + \square = 9 \\
 \square + 6 = 8 \\
 \square + 4 = 8 \\
 \square + 3 = 6 \\
 \square + 2 = 7 \\
 3 + \square = 7 \\
 \square + 4 = 7 \\
 \square + 2 = 6 \\
 3 + \square = 6 \\
 4 + \square = 7 \\
 \square + 1 = 9 \\
 8 + \square = 9 \\
 \square + 1 = 2 \\
 \square + 1 = 9 \\
 \square + 2 = 5 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 3 + \square = 6 \\
 \square + 1 = 9 \\
 2 + \square = 3 \\
 1 + \square = 2 \\
 1 + \square = 3 \\
 \square + 2 = 9
 \end{array}$$

$$\begin{array}{r}
 6 + \square = 9 \\
 2 + \square = 7 \\
 5 + \square = 6 \\
 2 + \square = 7 \\
 \square + 1 = 8 \\
 3 + \square = 9 \\
 1 + \square = 3 \\
 \square + 1 = 2 \\
 6 + \square = 8 \\
 \square + 2 = 3 \\
 \square + 5 = 8 \\
 6 + \square = 8 \\
 1 + \square = 3 \\
 \square + 5 = 9 \\
 \square + 2 = 9 \\
 2 + \square = 3 \\
 2 + \square = 6 \\
 \square + 2 = 9 \\
 \square + 3 = 6 \\
 \square + 1 = 3 \\
 \square + 2 = 3 \\
 6 + \square = 7 \\
 4 + \square = 9 \\
 4 + \square = 8 \\
 \square + 1 = 3
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$\square + 6 = 9$$

$$8 + \square = 9$$

$$3 + \square = 4$$

$$\square + 2 = 5$$

$$7 + \square = 8$$

$$3 + \square = 6$$

$$\square + 1 = 2$$

$$2 + \square = 4$$

$$\square + 1 = 9$$

$$7 + \square = 9$$

$$\square + 1 = 2$$

$$2 + \square = 3$$

$$\square + 3 = 6$$

$$1 + \square = 4$$

$$2 + \square = 5$$

$$\square + 7 = 9$$

$$7 + \square = 9$$

$$\square + 3 = 4$$

$$6 + \square = 7$$

$$5 + \square = 8$$

$$2 + \square = 3$$

$$\square + 1 = 4$$

$$2 + \square = 4$$

$$1 + \square = 7$$

$$\square + 1 = 2$$

$$\square + 5 = 7$$

$$5 + \square = 6$$

$$\square + 8 = 9$$

$$8 + \square = 9$$

$$1 + \square = 2$$

$$\square + 2 = 4$$

$$\square + 5 = 7$$

$$\square + 1 = 9$$

$$\square + 2 = 9$$

$$3 + \square = 4$$

$$5 + \square = 7$$

$$\square + 1 = 5$$

$$6 + \square = 9$$

$$1 + \square = 2$$

$$\square + 1 = 9$$

$$\square + 3 = 7$$

$$\square + 4 = 5$$

$$\square + 3 = 9$$

$$3 + \square = 7$$

$$1 + \square = 3$$

$$4 + \square = 5$$

$$1 + \square = 8$$

$$6 + \square = 9$$

$$\square + 1 = 5$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

311/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 3 \\ \square + 3 = 5 \\ 1 + \square = 3 \\ \square + 3 = 9 \\ 1 + \square = 5 \\ \square + 5 = 8 \\ 7 + \square = 9 \\ 6 + \square = 8 \\ 5 + \square = 9 \\ \square + 4 = 9 \\ \square + 1 = 9 \\ 6 + \square = 9 \\ \square + 3 = 9 \\ 4 + \square = 6 \\ \square + 4 = 9 \\ \square + 2 = 6 \\ \square + 1 = 9 \\ 3 + \square = 7 \\ \square + 1 = 9 \\ \square + 3 = 8 \\ \square + 3 = 9 \\ 3 + \square = 6 \\ 1 + \square = 2 \\ \square + 2 = 9 \\ \square + 3 = 5 \end{array}$$

$$\begin{array}{r} 6 + \square = 8 \\ \square + 3 = 5 \\ \square + 2 = 5 \\ 1 + \square = 7 \\ \square + 4 = 7 \\ 6 + \square = 8 \\ \square + 2 = 8 \\ 6 + \square = 7 \\ \square + 1 = 4 \\ \square + 5 = 6 \\ 2 + \square = 9 \\ 2 + \square = 4 \\ 3 + \square = 8 \\ 3 + \square = 4 \\ \square + 5 = 8 \\ \square + 2 = 8 \\ \square + 3 = 4 \\ \square + 2 = 3 \\ 1 + \square = 5 \\ 4 + \square = 6 \\ \square + 5 = 9 \\ \square + 2 = 3 \\ \square + 2 = 7 \\ \square + 5 = 8 \\ \square + 6 = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

312/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 5 \\ 4 + \square = 9 \\ \square + 2 = 4 \\ \square + 1 = 2 \\ 1 + \square = 4 \\ 2 + \square = 4 \\ 3 + \square = 5 \\ 6 + \square = 8 \\ 2 + \square = 5 \\ \square + 1 = 6 \\ 3 + \square = 4 \\ 5 + \square = 6 \\ \square + 2 = 3 \\ 5 + \square = 6 \\ 2 + \square = 7 \\ 3 + \square = 6 \\ 8 + \square = 9 \\ 7 + \square = 8 \\ 4 + \square = 6 \\ 1 + \square = 4 \\ \square + 4 = 7 \\ \square + 7 = 9 \\ \square + 5 = 9 \\ \square + 6 = 8 \\ 7 + \square = 8 \end{array}$$

$$\begin{array}{r} 7 + \square = 8 \\ \square + 3 = 8 \\ 1 + \square = 4 \\ \square + 7 = 8 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ 1 + \square = 9 \\ \square + 2 = 5 \\ \square + 1 = 8 \\ 2 + \square = 5 \\ \square + 2 = 5 \\ 1 + \square = 5 \\ \square + 1 = 8 \\ \square + 1 = 7 \\ \square + 1 = 2 \\ \square + 2 = 9 \\ 1 + \square = 7 \\ 7 + \square = 8 \\ \square + 1 = 4 \\ \square + 4 = 5 \\ 4 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 4 \\ \square + 1 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

313/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 6 \\ \square + 2 = 3 \\ 8 + \square = 9 \\ \square + 1 = 5 \\ 5 + \square = 9 \\ 7 + \square = 8 \\ \square + 1 = 3 \\ \square + 2 = 4 \\ 3 + \square = 7 \\ 1 + \square = 2 \\ 5 + \square = 7 \\ \square + 3 = 5 \\ \square + 1 = 2 \\ \square + 1 = 5 \\ \square + 1 = 9 \\ \square + 5 = 9 \\ 4 + \square = 5 \\ 1 + \square = 3 \\ \square + 3 = 5 \\ \square + 2 = 3 \\ 1 + \square = 2 \\ 1 + \square = 5 \\ \square + 1 = 9 \\ 1 + \square = 3 \\ \square + 2 = 8 \end{array}$$

$$\begin{array}{r} 5 + \square = 6 \\ 1 + \square = 2 \\ \square + 4 = 6 \\ 2 + \square = 8 \\ \square + 2 = 7 \\ 3 + \square = 6 \\ 5 + \square = 9 \\ \square + 3 = 9 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ \square + 5 = 6 \\ 7 + \square = 9 \\ \square + 3 = 5 \\ \square + 6 = 9 \\ \square + 2 = 9 \\ 8 + \square = 9 \\ 6 + \square = 8 \\ \square + 2 = 3 \\ \square + 1 = 9 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ \square + 1 = 4 \\ \square + 1 = 3 \\ \square + 1 = 3 \\ \square + 5 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 7 \\ 2 + \square = 3 \\ \square + 1 = 4 \\ \square + 4 = 5 \\ \square + 2 = 6 \\ \square + 3 = 8 \\ 6 + \square = 7 \\ 1 + \square = 7 \\ 2 + \square = 3 \\ \square + 4 = 9 \\ \square + 2 = 7 \\ \square + 2 = 9 \\ 3 + \square = 4 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 4 = 7 \\ 5 + \square = 8 \\ \square + 2 = 9 \\ \square + 4 = 5 \\ \square + 3 = 4 \\ \square + 1 = 8 \\ \square + 3 = 6 \\ \square + 1 = 9 \\ 3 + \square = 5 \\ \square + 1 = 9 \end{array}$$

$$\begin{array}{r} \square + 2 = 9 \\ 1 + \square = 4 \\ \square + 4 = 9 \\ \square + 2 = 7 \\ \square + 3 = 7 \\ \square + 8 = 9 \\ \square + 1 = 6 \\ 3 + \square = 6 \\ \square + 1 = 2 \\ \square + 3 = 6 \\ \square + 1 = 5 \\ 4 + \square = 5 \\ \square + 8 = 9 \\ \square + 2 = 8 \\ \square + 5 = 8 \\ \square + 1 = 7 \\ 5 + \square = 6 \\ 1 + \square = 2 \\ 3 + \square = 7 \\ \square + 1 = 7 \\ \square + 3 = 6 \\ 1 + \square = 6 \\ \square + 4 = 9 \\ \square + 3 = 8 \\ \square + 1 = 2 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

315/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ \square + 4 = 9 \\ 8 + \square = 9 \\ 3 + \square = 9 \\ \square + 3 = 6 \\ \square + 1 = 9 \\ \square + 2 = 9 \\ \square + 2 = 3 \\ \square + 2 = 8 \\ \square + 6 = 8 \\ \square + 1 = 4 \\ 2 + \square = 6 \\ \square + 1 = 8 \\ 2 + \square = 4 \\ \square + 6 = 7 \\ \square + 3 = 6 \\ \square + 4 = 5 \\ 1 + \square = 2 \\ \square + 7 = 9 \\ 1 + \square = 2 \\ 2 + \square = 6 \\ \square + 3 = 4 \\ 6 + \square = 8 \\ 3 + \square = 7 \\ \square + 4 = 8 \end{array}$$

$$\begin{array}{r} 1 + \square = 5 \\ 3 + \square = 8 \\ \square + 2 = 3 \\ \square + 2 = 6 \\ \square + 1 = 7 \\ 6 + \square = 9 \\ 6 + \square = 8 \\ 8 + \square = 9 \\ 5 + \square = 7 \\ \square + 2 = 7 \\ \square + 1 = 9 \\ \square + 2 = 4 \\ 3 + \square = 5 \\ \square + 1 = 6 \\ 3 + \square = 7 \\ \square + 4 = 8 \\ 2 + \square = 7 \\ 4 + \square = 8 \\ 3 + \square = 6 \\ \square + 2 = 3 \\ 6 + \square = 9 \\ 6 + \square = 8 \\ 1 + \square = 2 \\ 5 + \square = 6 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

316/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 9 \\ \square + 1 = 8 \\ 1 + \square = 4 \\ 6 + \square = 9 \\ \square + 6 = 8 \\ 2 + \square = 7 \\ 1 + \square = 3 \\ \square + 3 = 7 \\ 6 + \square = 8 \\ 6 + \square = 7 \\ 8 + \square = 9 \\ 4 + \square = 8 \\ \square + 1 = 7 \\ 1 + \square = 2 \\ \square + 1 = 6 \\ \square + 7 = 9 \\ 1 + \square = 2 \\ \square + 1 = 9 \\ 4 + \square = 5 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ 1 + \square = 4 \\ 2 + \square = 9 \\ \square + 6 = 9 \\ 2 + \square = 6 \end{array}$$

$$\begin{array}{r} \square + 7 = 9 \\ 7 + \square = 9 \\ 8 + \square = 9 \\ 1 + \square = 8 \\ \square + 2 = 8 \\ \square + 1 = 4 \\ \square + 1 = 5 \\ 1 + \square = 2 \\ \square + 2 = 3 \\ 5 + \square = 8 \\ \square + 1 = 9 \\ 5 + \square = 6 \\ 7 + \square = 9 \\ 4 + \square = 7 \\ \square + 2 = 4 \\ 3 + \square = 6 \\ 2 + \square = 5 \\ 5 + \square = 9 \\ 3 + \square = 4 \\ \square + 3 = 7 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ \square + 2 = 6 \\ 2 + \square = 4 \\ 1 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

317/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 2 \\ \square + 1 = 8 \\ 5 + \square = 9 \\ 3 + \square = 4 \\ 6 + \square = 8 \\ 2 + \square = 4 \\ \square + 8 = 9 \\ 1 + \square = 6 \\ 3 + \square = 5 \\ 2 + \square = 8 \\ \square + 2 = 9 \\ \square + 3 = 4 \\ 1 + \square = 4 \\ \square + 1 = 5 \\ 7 + \square = 9 \\ 2 + \square = 3 \\ \square + 1 = 5 \\ 2 + \square = 6 \\ 4 + \square = 7 \\ \square + 2 = 5 \\ 4 + \square = 6 \\ \square + 5 = 7 \\ \square + 1 = 3 \\ \square + 2 = 6 \\ \square + 2 = 7 \end{array}$$

$$\begin{array}{r} \square + 1 = 9 \\ \square + 4 = 8 \\ \square + 7 = 9 \\ \square + 8 = 9 \\ \square + 4 = 5 \\ \square + 2 = 5 \\ \square + 1 = 7 \\ \square + 4 = 6 \\ 2 + \square = 8 \\ \square + 1 = 9 \\ 2 + \square = 5 \\ \square + 2 = 5 \\ \square + 4 = 7 \\ 8 + \square = 9 \\ 1 + \square = 4 \\ \square + 2 = 3 \\ 2 + \square = 9 \\ 2 + \square = 3 \\ 4 + \square = 7 \\ \square + 1 = 9 \\ \square + 1 = 6 \\ \square + 1 = 9 \\ 3 + \square = 4 \\ \square + 3 = 4 \\ \square + 2 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

318/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 \\ 3 \\ \square \\ \square \\ \square \\ 2 \\ 8 \\ 4 \\ 3 \\ \square \\ \square \\ \square \\ 4 \\ \square \\ 3 \\ 3 \\ \square \\ 4 \\ 1 \\ \square \\ \square \\ \square \\ \square \\ 7 \\ 1 \end{array} + \begin{array}{r} \square \\ \square \\ 7 \\ 3 \\ 2 \\ \square \\ \square \\ \square \\ 3 \\ 2 \\ 6 \\ \square \\ 1 \\ \square \\ \square \\ \square \\ \square \\ 2 \\ 1 \\ 3 \\ 4 \\ \square \\ \square \end{array} = \begin{array}{r} 6 \\ 7 \\ 8 \\ 5 \\ 5 \\ 4 \\ 9 \\ 9 \\ 7 \\ 9 \\ 8 \\ 7 \\ 8 \\ 9 \\ 8 \\ 8 \\ 5 \\ 3 \\ 8 \\ 9 \\ 8 \\ 8 \\ 8 \end{array}$$

$$\begin{array}{r} 7 \\ \square \\ 4 \\ \square \\ 3 \\ 8 \\ 8 \\ 2 \\ 3 \\ 2 \\ \square \\ \square \\ 1 \\ \square \\ 2 \\ \square \\ \square \\ \square \\ \square \\ 6 \\ 2 \\ 5 \\ 2 \\ 5 \\ 1 \end{array} + \begin{array}{r} \square \\ 3 \\ \square \\ 1 \\ \square \\ \square \\ \square \\ 2 \\ 3 \\ \square \\ 2 \\ 3 \\ \square \\ 2 \\ 6 \\ \square \\ \square \\ \square \\ \square \\ \square \\ \square \\ \square \\ \square \\ \square \end{array} = \begin{array}{r} 9 \\ 8 \\ 5 \\ 2 \\ 6 \\ 9 \\ 9 \\ 3 \\ 7 \\ 7 \\ 6 \\ 8 \\ 6 \\ 5 \\ 8 \\ 8 \\ 5 \\ 7 \\ 8 \\ 3 \\ 8 \\ 6 \\ 8 \\ 2 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 4 \\
 7 + \square = 9 \\
 8 + \square = 9 \\
 \square + 2 = 9 \\
 \square + 1 = 6 \\
 3 + \square = 8 \\
 \square + 6 = 9 \\
 \square + 4 = 7 \\
 8 + \square = 9 \\
 4 + \square = 7 \\
 8 + \square = 9 \\
 \square + 7 = 9 \\
 \square + 1 = 9 \\
 \square + 6 = 8 \\
 7 + \square = 8 \\
 \square + 1 = 8 \\
 7 + \square = 9 \\
 2 + \square = 7 \\
 2 + \square = 5 \\
 \square + 3 = 5 \\
 4 + \square = 8 \\
 7 + \square = 8 \\
 7 + \square = 8 \\
 \square + 2 = 8 \\
 8 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 9 \\
 6 + \square = 8 \\
 3 + \square = 4 \\
 6 + \square = 9 \\
 \square + 5 = 6 \\
 \square + 1 = 8 \\
 \square + 4 = 9 \\
 \square + 6 = 8 \\
 \square + 3 = 9 \\
 4 + \square = 5 \\
 \square + 2 = 5 \\
 \square + 1 = 8 \\
 \square + 1 = 8 \\
 \square + 3 = 5 \\
 \square + 4 = 5 \\
 \square + \square = 6 \\
 \square + 7 = 8 \\
 \square + 2 = 6 \\
 \square + 1 = 4 \\
 \square + 4 = 5 \\
 6 + \square = 9 \\
 \square + 2 = 8 \\
 5 + \square = 8 \\
 \square + 5 = 8 \\
 6 + \square = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	2	=	4
	+	6	=	9
1	+		=	7
4	+		=	5
7	+		=	9
2	+		=	3
8	+		=	9
2	+		=	7
	+	3	=	4
2	+		=	3
2	+		=	5
	+	2	=	4
	+	2	=	8
	+	1	=	4
3	+		=	4
	+	1	=	4
	+	1	=	4
	+	6	=	8
	+	1	=	8
2	+		=	9
2	+		=	5
	+	2	=	8
3	+		=	5
2	+		=	4
	+	2	=	6

5	+		=	7
2	+		=	4
	+	3	=	5
	+	2	=	4
	+	3	=	4
	+	2	=	3
	+	5	=	8
	+	1	=	3
	+	6	=	8
5	+		=	8
5	+		=	6
6	+		=	9
	+	1	=	7
	+	2	=	4
	+	2	=	7
5	+		=	6
	+	2	=	3
2	+		=	3
	+	4	=	6
	+	1	=	4
	+	4	=	9
	+	1	=	8
	+	1	=	3
	+	3	=	6
	+	1	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 5 \\ \square + 4 = 6 \\ 5 + \square = 7 \\ \square + 1 = 9 \\ \square + 2 = 5 \\ 6 + \square = 8 \\ \square + 5 = 6 \\ \square + 1 = 3 \\ \square + 2 = 3 \\ \square + 4 = 5 \\ 2 + \square = 5 \\ 7 + \square = 9 \\ 7 + \square = 8 \\ \square + 2 = 4 \\ \square + 1 = 9 \\ 2 + \square = 5 \\ \square + 1 = 8 \\ \square + 3 = 9 \\ 5 + \square = 6 \\ \square + 4 = 5 \\ \square + 1 = 9 \\ \square + 5 = 7 \\ 1 + \square = 8 \\ 8 + \square = 9 \\ 2 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 3 \\ 2 + \square = 6 \\ \square + 4 = 5 \\ \square + 5 = 6 \\ 2 + \square = 9 \\ 7 + \square = 8 \\ \square + 1 = 3 \\ \square + 4 = 5 \\ 3 + \square = 6 \\ 2 + \square = 5 \\ 4 + \square = 8 \\ 1 + \square = 4 \\ 2 + \square = 3 \\ \square + 1 = 6 \\ \square + 1 = 2 \\ 4 + \square = 7 \\ \square + 2 = 4 \\ \square + 1 = 9 \\ 1 + \square = 2 \\ \square + 2 = 5 \\ 8 + \square = 9 \\ \square + 4 = 6 \\ 2 + \square = 3 \\ 8 + \square = 9 \\ \square + 1 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

322/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	1	=	9
3	+		=	6
1	+		=	7
	+	3	=	9
1	+		=	3
3	+		=	9
2	+		=	9
	+	1	=	6
7	+		=	9
	+	7	=	9
	+	3	=	7
3	+		=	5
	+	2	=	3
6	+		=	8
8	+		=	9
	+	2	=	4
2	+		=	3
	+	3	=	4
	+	3	=	9
	+	3	=	5
	+	2	=	8
	+	7	=	9
	+	1	=	9
	+	1	=	8
	+	1	=	9

3	+		=	9
	+	1	=	8
2	+		=	4
7	+		=	8
	+	1	=	8
	+	3	=	6
2	+		=	3
3	+		=	5
	+	4	=	9
	+	1	=	8
	+	6	=	9
	+	4	=	5
3	+		=	6
	+	2	=	8
3	+		=	7
4	+		=	5
2	+		=	8
	+	1	=	3
	+	1	=	9
2	+		=	4
	+	1	=	3
	+	7	=	8
7	+		=	8
	+	1	=	9
	+	2	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

323/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 7 \\ 6 + \square = 7 \\ \square + 2 = 5 \\ 7 + \square = 9 \\ 1 + \square = 6 \\ \square + 3 = 6 \\ 2 + \square = 4 \\ \square + 2 = 7 \\ 4 + \square = 6 \\ \square + 2 = 7 \\ 6 + \square = 8 \\ \square + 1 = 2 \\ \square + 3 = 4 \\ \square + 4 = 7 \\ \square + 2 = 9 \\ 5 + \square = 7 \\ 5 + \square = 9 \\ \square + 3 = 5 \\ \square + 2 = 9 \\ 7 + \square = 8 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 3 = 8 \\ 2 + \square = 5 \end{array}$$

$$\begin{array}{r} 7 + \square = 9 \\ \square + 1 = 7 \\ \square + 8 = 9 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ 1 + \square = 3 \\ \square + 5 = 6 \\ 6 + \square = 7 \\ 3 + \square = 4 \\ \square + 2 = 8 \\ 3 + \square = 6 \\ 8 + \square = 9 \\ \square + 3 = 4 \\ \square + 5 = 8 \\ \square + 1 = 2 \\ 8 + \square = 9 \\ 6 + \square = 9 \\ \square + 3 = 9 \\ 1 + \square = 4 \\ 7 + \square = 9 \\ 3 + \square = 5 \\ \square + 5 = 9 \\ 1 + \square = 8 \\ 8 + \square = 9 \\ 2 + \square = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

324/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 9 \\
 2 + \square = 3 \\
 2 + \square = 6 \\
 3 + \square = 5 \\
 6 + \square = 9 \\
 \square + 6 = 8 \\
 2 + \square = 4 \\
 7 + \square = 9 \\
 7 + \square = 9 \\
 2 + \square = 7 \\
 4 + \square = 6 \\
 \square + 1 = 9 \\
 8 + \square = 9 \\
 \square + 3 = 7 \\
 \square + 4 = 5 \\
 1 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 6 = 8 \\
 \square + 3 = 8 \\
 2 + \square = 5 \\
 \square + 1 = 8 \\
 2 + \square = 9 \\
 4 + \square = 7 \\
 3 + \square = 7 \\
 \square + 1 = 2
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 9 \\
 \square + 1 = 9 \\
 2 + \square = 7 \\
 3 + \square = 5 \\
 \square + 1 = 3 \\
 3 + \square = 7 \\
 \square + 2 = 3 \\
 4 + \square = 6 \\
 \square + 6 = 9 \\
 3 + \square = 6 \\
 \square + 3 = 5 \\
 \square + 1 = 3 \\
 \square + 6 = 8 \\
 \square + 3 = 4 \\
 6 + \square = 8 \\
 \square + 7 = 9 \\
 3 + \square = 8 \\
 \square + 2 = 6 \\
 5 + \square = 6 \\
 7 + \square = 9 \\
 \square + 6 = 9 \\
 1 + \square = 2 \\
 \square + 3 = 5 \\
 5 + \square = 7 \\
 \square + 1 = 6
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

325/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	1	=	2
	+	2	=	5
6	+		=	8
8	+		=	9
1	+		=	2
7	+		=	9
	+	1	=	9
	+	2	=	5
	+	2	=	8
	+	1	=	9
	+	2	=	4
	+	4	=	8
	+	2	=	9
5	+		=	6
1	+		=	4
	+	2	=	6
	+	1	=	4
	+	2	=	8
	+	1	=	7
8	+		=	9
	+	1	=	2
	+	1	=	3
	+	1	=	4
4	+		=	7
	+	1	=	8

	+	3	=	7
	+	1	=	7
	+	2	=	7
3	+		=	5
	+	3	=	4
6	+		=	9
3	+		=	9
	+	8	=	9
	+	1	=	3
	+	2	=	5
3	+		=	6
2	+		=	5
3	+		=	7
2	+		=	9
8	+		=	9
3	+		=	6
2	+		=	5
	+	5	=	7
	+	2	=	3
1	+		=	4
2	+		=	5
4	+		=	5
8	+		=	9
2	+		=	7
	+	3	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	9
	+	1	=	5
4	+		=	7
	+	4	=	5
1	+		=	2
2	+		=	4
	+	1	=	4
	+	3	=	9
1	+		=	7
	+	2	=	4
	+	2	=	5
1	+		=	5
4	+		=	9
2	+		=	4
	+	3	=	9
	+	1	=	8
2	+		=	3
	+	2	=	8
2	+		=	5
	+	1	=	3
	+	1	=	9
3	+		=	9
3	+		=	5
3	+		=	6
8	+		=	9

	+	2	=	8
	+	1	=	3
4	+		=	8
	+	2	=	9
	+	3	=	4
	+	1	=	2
6	+		=	7
	+	1	=	9
2	+		=	3
	+	2	=	4
	+	3	=	9
	+	2	=	8
2	+		=	5
4	+		=	6
2	+		=	4
4	+		=	7
	+	1	=	9
7	+		=	9
	+	1	=	2
2	+		=	4
4	+		=	9
2	+		=	4
	+	1	=	4
6	+		=	7
	+	6	=	7

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 3 \\ 4 + \square = 5 \\ 3 + \square = 6 \\ 2 + \square = 9 \\ \square + 2 = 5 \\ 5 + \square = 7 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ 2 + \square = 5 \\ \square + 2 = 8 \\ 6 + \square = 7 \\ \square + 3 = 7 \\ \square + 1 = 9 \\ 5 + \square = 8 \\ 3 + \square = 6 \\ \square + 2 = 3 \\ 2 + \square = 8 \\ 3 + \square = 4 \\ 2 + \square = 3 \\ \square + 4 = 9 \\ 2 + \square = 6 \\ \square + 2 = 5 \\ \square + 2 = 4 \\ 6 + \square = 8 \\ \square + 6 = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 5 \\ \square + 4 = 7 \\ \square + 5 = 9 \\ \square + 5 = 8 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ \square + 4 = 5 \\ \square + 5 = 8 \\ \square + 3 = 9 \\ \square + 4 = 5 \\ 1 + \square = 8 \\ 4 + \square = 7 \\ \square + 6 = 9 \\ 1 + \square = 2 \\ 6 + \square = 7 \\ \square + 3 = 5 \\ 2 + \square = 6 \\ 4 + \square = 7 \\ \square + 5 = 9 \\ 5 + \square = 6 \\ \square + 1 = 7 \\ \square + 3 = 4 \\ 1 + \square = 6 \\ 5 + \square = 9 \\ 8 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

328/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 3 \\ \square + 3 = 6 \\ 6 + \square = 7 \\ \square + 2 = 5 \\ 2 + \square = 4 \\ \square + 3 = 9 \\ \square + 1 = 6 \\ 3 + \square = 4 \\ 5 + \square = 7 \\ \square + 1 = 4 \\ 3 + \square = 4 \\ 6 + \square = 7 \\ 3 + \square = 7 \\ \square + 1 = 2 \\ \square + 1 = 2 \\ \square + 4 = 6 \\ \square + 2 = 3 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ \square + 2 = 5 \\ 7 + \square = 9 \\ 1 + \square = 2 \\ \square + 3 = 4 \\ 6 + \square = 9 \\ \square + 1 = 3 \end{array}$$

$$\begin{array}{r} 8 + \square = 9 \\ \square + 6 = 9 \\ \square + 3 = 4 \\ 5 + \square = 7 \\ 8 + \square = 9 \\ 3 + \square = 8 \\ \square + 1 = 9 \\ 2 + \square = 6 \\ 3 + \square = 4 \\ \square + 3 = 9 \\ \square + 4 = 8 \\ 5 + \square = 7 \\ 7 + \square = 9 \\ \square + 1 = 7 \\ 1 + \square = 4 \\ \square + 3 = 4 \\ 4 + \square = 5 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ \square + 5 = 8 \\ 8 + \square = 9 \\ 3 + \square = 4 \\ \square + 3 = 9 \\ 7 + \square = 8 \\ 4 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

329/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 9 \\
 1 + \square = 9 \\
 \square + 2 = 6 \\
 8 + \square = 9 \\
 3 + \square = 7 \\
 \square + 6 = 7 \\
 \square + 3 = 6 \\
 \square + 6 = 8 \\
 \square + 7 = 9 \\
 3 + \square = 6 \\
 6 + \square = 8 \\
 \square + 7 = 9 \\
 \square + 2 = 3 \\
 8 + \square = 9 \\
 7 + \square = 8 \\
 4 + \square = 7 \\
 \square + 2 = 4 \\
 2 + \square = 4 \\
 \square + 3 = 7 \\
 4 + \square = 7 \\
 5 + \square = 9 \\
 1 + \square = 9 \\
 2 + \square = 6 \\
 \square + 1 = 7 \\
 5 + \square = 6
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 8 \\
 \square + 5 = 7 \\
 \square + 1 = 9 \\
 8 + \square = 9 \\
 4 + \square = 6 \\
 2 + \square = 3 \\
 7 + \square = 8 \\
 4 + \square = 5 \\
 5 + \square = 6 \\
 8 + \square = 9 \\
 \square + 3 = 5 \\
 1 + \square = 2 \\
 3 + \square = 9 \\
 \square + 1 = 4 \\
 \square + 4 = 6 \\
 \square + 2 = 5 \\
 \square + 1 = 8 \\
 \square + 4 = 9 \\
 \square + 5 = 6 \\
 6 + \square = 9 \\
 7 + \square = 8 \\
 \square + 2 = 3 \\
 4 + \square = 7 \\
 \square + 1 = 8 \\
 \square + 2 = 3
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 4 \\ 2 + \square = 9 \\ \square + 3 = 4 \\ \square + 6 = 8 \\ 1 + \square = 2 \\ \square + 2 = 4 \\ 1 + \square = 4 \\ 5 + \square = 8 \\ 8 + \square = 9 \\ \square + 2 = 5 \\ \square + 5 = 9 \\ \square + 6 = 7 \\ 2 + \square = 4 \\ 7 + \square = 9 \\ \square + 6 = 8 \\ 2 + \square = 3 \\ 4 + \square = 7 \\ \square + 1 = 9 \\ 4 + \square = 5 \\ \square + 1 = 8 \\ 1 + \square = 8 \\ \square + 2 = 8 \\ \square + 1 = 9 \\ 3 + \square = 6 \\ 4 + \square = 6 \end{array}$$

$$\begin{array}{r} \square + 2 = 6 \\ \square + 1 = 7 \\ \square + 2 = 4 \\ 3 + \square = 6 \\ \square + 3 = 4 \\ 6 + \square = 7 \\ 3 + \square = 8 \\ \square + 8 = 9 \\ \square + 7 = 9 \\ 5 + \square = 6 \\ 3 + \square = 8 \\ 2 + \square = 5 \\ 7 + \square = 8 \\ \square + 1 = 4 \\ 3 + \square = 4 \\ \square + 2 = 7 \\ 2 + \square = 4 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ 6 + \square = 7 \\ 2 + \square = 3 \\ 2 + \square = 4 \\ \square + 4 = 6 \\ 6 + \square = 8 \\ \square + 7 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 4 \\
 \square + 1 = 9 \\
 \square + 1 = 2 \\
 \square + 1 = 5 \\
 \square + 8 = 9 \\
 \square + 1 = 8 \\
 4 + \square = 6 \\
 \square + 4 = 7 \\
 6 + \square = 8 \\
 \square + 2 = 6 \\
 \square + 1 = 3 \\
 \square + 4 = 8 \\
 4 + \square = 5 \\
 \square + 4 = 8 \\
 7 + \square = 9 \\
 \square + 3 = 6 \\
 7 + \square = 8 \\
 3 + \square = 7 \\
 3 + \square = 6 \\
 \square + 1 = 8 \\
 3 + \square = 6 \\
 3 + \square = 5 \\
 8 + \square = 9 \\
 \square + 1 = 3 \\
 \square + 5 = 9
 \end{array}$$

$$\begin{array}{r}
 3 + \square = 4 \\
 \square + 2 = 5 \\
 1 + \square = 2 \\
 7 + \square = 9 \\
 \square + 1 = 6 \\
 \square + 4 = 5 \\
 2 + \square = 9 \\
 \square + 7 = 9 \\
 8 + \square = 9 \\
 2 + \square = 5 \\
 2 + \square = 3 \\
 \square + 2 = 5 \\
 \square + 2 = 4 \\
 3 + \square = 8 \\
 4 + \square = 9 \\
 \square + 2 = 8 \\
 3 + \square = 6 \\
 5 + \square = 8 \\
 5 + \square = 6 \\
 4 + \square = 5 \\
 6 + \square = 8 \\
 3 + \square = 4 \\
 \square + 1 = 2 \\
 \square + 2 = 3 \\
 \square + 6 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

332/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 8 \\ 8 + \square = 9 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ 5 + \square = 7 \\ 4 + \square = 6 \\ \square + 3 = 8 \\ 4 + \square = 7 \\ 2 + \square = 4 \\ \square + 5 = 6 \\ \square + 3 = 9 \\ 1 + \square = 8 \\ 1 + \square = 6 \\ \square + 4 = 5 \\ \square + 6 = 8 \\ 3 + \square = 5 \\ \square + 2 = 3 \\ 1 + \square = 7 \\ \square + 7 = 9 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ 7 + \square = 8 \\ \square + 3 = 6 \\ 4 + \square = 9 \\ 2 + \square = 6 \end{array}$$

$$\begin{array}{r} 4 + \square = 7 \\ 8 + \square = 9 \\ 2 + \square = 4 \\ 7 + \square = 8 \\ \square + 3 = 9 \\ \square + 3 = 8 \\ 8 + \square = 9 \\ \square + 8 = 9 \\ 3 + \square = 5 \\ \square + 5 = 8 \\ 4 + \square = 8 \\ 7 + \square = 9 \\ \square + 2 = 4 \\ 3 + \square = 4 \\ 4 + \square = 5 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ \square + 1 = 4 \\ 3 + \square = 4 \\ \square + 3 = 5 \\ \square + 3 = 9 \\ 1 + \square = 8 \\ \square + 3 = 8 \\ 3 + \square = 8 \\ \square + 3 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

333/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	6	=	9
	+	2	=	4
	+	1	=	5
3	+		=	6
4	+		=	6
8	+		=	9
6	+		=	8
3	+		=	9
7	+		=	8
3	+		=	5
	+	1	=	8
6	+		=	7
	+	1	=	9
	+	3	=	5
	+	4	=	6
3	+		=	4
8	+		=	9
	+	2	=	3
7	+		=	9
1	+		=	9
7	+		=	8
	+	2	=	9
1	+		=	2
	+	2	=	3
	+	3	=	6

	+	7	=	8
	+	3	=	6
8	+		=	9
	+	2	=	3
7	+		=	9
7	+		=	9
	+	2	=	4
	+	3	=	4
	+	5	=	9
	+	1	=	2
	+	1	=	4
	+	1	=	9
8	+		=	9
	+	5	=	9
	+	2	=	9
3	+		=	5
1	+		=	9
4	+		=	5
	+	1	=	4
1	+		=	3
	+	1	=	2
	+	2	=	3
	+	2	=	9
	+	4	=	8
4	+		=	6

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 8 + \square = 9 \\ \square + 1 = 6 \\ 7 + \square = 9 \\ 6 + \square = 9 \\ 7 + \square = 8 \\ 1 + \square = 7 \\ \square + 5 = 7 \\ 3 + \square = 8 \\ \square + 3 = 7 \\ \square + 1 = 8 \\ \square + 3 = 9 \\ \square + 1 = 9 \\ \square + 6 = 8 \\ 6 + \square = 7 \\ 1 + \square = 4 \\ 3 + \square = 5 \\ 2 + \square = 8 \\ \square + 2 = 9 \\ \square + 5 = 9 \\ 4 + \square = 5 \\ \square + 6 = 7 \\ 2 + \square = 3 \\ 3 + \square = 7 \\ 7 + \square = 8 \\ \square + 2 = 7 \end{array}$$

$$\begin{array}{r} 2 + \square = 3 \\ 4 + \square = 5 \\ 3 + \square = 6 \\ 7 + \square = 9 \\ 2 + \square = 8 \\ 6 + \square = 7 \\ \square + 2 = 7 \\ \square + 2 = 4 \\ \square + 3 = 6 \\ 3 + \square = 5 \\ \square + 5 = 6 \\ \square + 1 = 7 \\ 1 + \square = 5 \\ 3 + \square = 4 \\ \square + 6 = 8 \\ 8 + \square = 9 \\ \square + 1 = 7 \\ 4 + \square = 7 \\ \square + 8 = 9 \\ \square + 1 = 9 \\ 2 + \square = 6 \\ \square + 6 = 9 \\ \square + 1 = 8 \\ 2 + \square = 6 \\ 2 + \square = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 6 \\ 7 + \square = 9 \\ \square + 2 = 3 \\ 2 + \square = 5 \\ \square + 2 = 7 \\ 1 + \square = 3 \\ 3 + \square = 6 \\ 2 + \square = 5 \\ 6 + \square = 7 \\ \square + 5 = 9 \\ 2 + \square = 9 \\ \square + 5 = 6 \\ \square + 3 = 9 \\ 1 + \square = 2 \\ \square + 3 = 4 \\ \square + 1 = 7 \\ \square + 3 = 9 \\ \square + 2 = 3 \\ \square + 2 = 8 \\ 4 + \square = 6 \\ \square + 2 = 9 \\ 6 + \square = 8 \\ 2 + \square = 8 \\ \square + 1 = 9 \\ \square + 5 = 6 \end{array}$$

$$\begin{array}{r} 1 + \square = 3 \\ \square + 6 = 9 \\ 7 + \square = 9 \\ \square + 1 = 4 \\ 4 + \square = 5 \\ \square + 2 = 5 \\ \square + 3 = 4 \\ 3 + \square = 5 \\ 1 + \square = 4 \\ 1 + \square = 4 \\ \square + 1 = 4 \\ 1 + \square = 4 \\ 1 + \square = 4 \\ \square + 2 = 5 \\ 2 + \square = 3 \\ \square + 2 = 4 \\ \square + 2 = 7 \\ 3 + \square = 8 \\ 1 + \square = 2 \\ \square + 7 = 9 \\ 6 + \square = 7 \\ 2 + \square = 3 \\ \square + 3 = 6 \\ 3 + \square = 6 \\ 5 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 2 \\
 3 + \square = 5 \\
 \square + 1 = 8 \\
 3 + \square = 6 \\
 \square + 8 = 9 \\
 5 + \square = 6 \\
 3 + \square = 6 \\
 \square + 2 = 4 \\
 3 + \square = 7 \\
 7 + \square = 9 \\
 \square + 3 = 9 \\
 6 + \square = 7 \\
 \square + 4 = 6 \\
 \square + 6 = 8 \\
 \square + 3 = 5 \\
 6 + \square = 8 \\
 2 + \square = 4 \\
 1 + \square = 3 \\
 \square + 1 = 2 \\
 \square + 2 = 5 \\
 3 + \square = 4 \\
 1 + \square = 7 \\
 2 + \square = 6 \\
 7 + \square = 9 \\
 7 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 4 \\
 4 + \square = 7 \\
 \square + 6 = 9 \\
 \square + 2 = 3 \\
 \square + 7 = 8 \\
 3 + \square = 6 \\
 8 + \square = 9 \\
 3 + \square = 6 \\
 8 + \square = 9 \\
 1 + \square = 6 \\
 5 + \square = 8 \\
 5 + \square = 6 \\
 \square + 1 = 5 \\
 \square + 1 = 6 \\
 \square + 4 = 8 \\
 \square + 2 = 9 \\
 \square + 1 = 2 \\
 2 + \square = 7 \\
 4 + \square = 5 \\
 \square + 1 = 9 \\
 \square + 2 = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 7 \\
 8 + \square = 9 \\
 2 + \square = 3
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

337/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 9 \\ \square + 1 = 7 \\ 7 + \square = 8 \\ 2 + \square = 5 \\ 6 + \square = 9 \\ 3 + \square = 4 \\ 7 + \square = 9 \\ \square + 1 = 2 \\ \square + 2 = 3 \\ 3 + \square = 4 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ 5 + \square = 7 \\ 4 + \square = 5 \\ 2 + \square = 3 \\ 1 + \square = 3 \\ 2 + \square = 8 \\ 3 + \square = 6 \\ 6 + \square = 8 \\ 8 + \square = 9 \\ 1 + \square = 9 \\ 4 + \square = 7 \\ 4 + \square = 5 \\ \square + 3 = 9 \\ 6 + \square = 7 \end{array}$$

$$\begin{array}{r} 5 + \square = 9 \\ 3 + \square = 5 \\ 6 + \square = 8 \\ \square + 2 = 6 \\ 7 + \square = 8 \\ \square + 1 = 3 \\ 3 + \square = 5 \\ 4 + \square = 9 \\ 3 + \square = 6 \\ 3 + \square = 9 \\ \square + 4 = 5 \\ \square + 5 = 6 \\ 2 + \square = 6 \\ 2 + \square = 6 \\ 4 + \square = 8 \\ \square + 1 = 9 \\ 6 + \square = 9 \\ 2 + \square = 4 \\ \square + 3 = 6 \\ \square + 1 = 3 \\ \square + 3 = 4 \\ \square + 1 = 9 \\ \square + 2 = 3 \\ 4 + \square = 5 \\ 3 + \square = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

338/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	2	=	6
	+	3	=	5
5	+		=	9
6	+		=	9
	+	3	=	5
2	+		=	4
2	+		=	4
	+	1	=	6
	+	1	=	9
4	+		=	6
1	+		=	5
5	+		=	8
6	+		=	9
	+	5	=	7
	+	1	=	2
3	+		=	6
4	+		=	8
7	+		=	9
4	+		=	9
	+	1	=	9
2	+		=	4
	+	2	=	5
	+	1	=	8
	+	2	=	8
	+	3	=	9

	+	5	=	7
	+	1	=	4
	+	1	=	4
	+	6	=	9
	+	2	=	9
	+	3	=	4
	+	7	=	8
	+	2	=	8
	+	1	=	4
6	+		=	9
5	+		=	9
8	+		=	9
2	+		=	4
1	+		=	6
3	+		=	6
8	+		=	9
4	+		=	9
	+	3	=	7
8	+		=	9
3	+		=	7
2	+		=	4
	+	1	=	3
6	+		=	9
4	+		=	8
	+	7	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

339/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$\square + 1 = 5$$

$$8 + \square = 9$$

$$\square + 1 = 9$$

$$\square + 4 = 9$$

$$8 + \square = 9$$

$$\square + 3 = 6$$

$$\square + 3 = 4$$

$$\square + 1 = 2$$

$$\square + 2 = 7$$

$$3 + \square = 6$$

$$\square + 6 = 8$$

$$6 + \square = 7$$

$$\square + 2 = 8$$

$$\square + 2 = 7$$

$$7 + \square = 9$$

$$5 + \square = 6$$

$$\square + 1 = 8$$

$$\square + 1 = 4$$

$$1 + \square = 4$$

$$\square + 3 = 5$$

$$\square + 4 = 6$$

$$1 + \square = 2$$

$$2 + \square = 3$$

$$\square + 2 = 5$$

$$2 + \square = 3$$

$$\square + 2 = 3$$

$$\square + 1 = 5$$

$$2 + \square = 5$$

$$\square + 4 = 5$$

$$\square + 5 = 8$$

$$\square + 4 = 9$$

$$3 + \square = 4$$

$$4 + \square = 9$$

$$\square + 1 = 8$$

$$\square + 3 = 5$$

$$4 + \square = 6$$

$$3 + \square = 4$$

$$2 + \square = 9$$

$$8 + \square = 9$$

$$\square + 1 = 2$$

$$3 + \square = 5$$

$$2 + \square = 5$$

$$\square + 2 = 5$$

$$8 + \square = 9$$

$$\square + 3 = 5$$

$$3 + \square = 9$$

$$\square + 4 = 8$$

$$2 + \square = 8$$

$$\square + 7 = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

340/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 9 \\
 \square + 2 = 9 \\
 \square + 1 = 9 \\
 \square + 3 = 5 \\
 \square + 1 = 4 \\
 3 + \square = 6 \\
 2 + \square = 7 \\
 4 + \square = 8 \\
 \square + 3 = 8 \\
 7 + \square = 8 \\
 5 + \square = 6 \\
 2 + \square = 5 \\
 7 + \square = 9 \\
 3 + \square = 4 \\
 3 + \square = 6 \\
 \square + 1 = 9 \\
 2 + \square = 7 \\
 7 + \square = 8 \\
 \square + 6 = 9 \\
 8 + \square = 9 \\
 8 + \square = 9 \\
 \square + 1 = 7 \\
 1 + \square = 2 \\
 \square + 3 = 8 \\
 \square + 1 = 7
 \end{array}$$

$$\begin{array}{r}
 2 + \square = 9 \\
 \square + 6 = 8 \\
 3 + \square = 7 \\
 \square + 3 = 9 \\
 \square + 2 = 8 \\
 6 + \square = 8 \\
 \square + 4 = 6 \\
 \square + 1 = 3 \\
 3 + \square = 9 \\
 \square + 2 = 4 \\
 3 + \square = 9 \\
 \square + 2 = 7 \\
 \square + 2 = 9 \\
 \square + 3 = 6 \\
 \square + 2 = 8 \\
 \square + 5 = 8 \\
 2 + \square = 5 \\
 \square + 5 = 7 \\
 \square + 1 = 8 \\
 \square + 1 = 4 \\
 \square + 1 = 3 \\
 \square + 2 = 7 \\
 8 + \square = 9 \\
 \square + 1 = 9 \\
 2 + \square = 4
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

341/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 7$$

$$4 + \square = 9$$

$$2 + \square = 5$$

$$2 + \square = 5$$

$$\square + 1 = 5$$

$$\square + 1 = 8$$

$$\square + 2 = 6$$

$$3 + \square = 8$$

$$\square + 2 = 5$$

$$1 + \square = 3$$

$$\square + 2 = 3$$

$$2 + \square = 4$$

$$2 + \square = 3$$

$$\square + 6 = 7$$

$$1 + \square = 4$$

$$\square + 1 = 6$$

$$\square + 1 = 9$$

$$6 + \square = 8$$

$$2 + \square = 4$$

$$3 + \square = 7$$

$$3 + \square = 7$$

$$5 + \square = 6$$

$$\square + 2 = 6$$

$$7 + \square = 9$$

$$\square + 1 = 7$$

$$\square + 1 = 7$$

$$\square + 5 = 7$$

$$\square + 6 = 7$$

$$4 + \square = 5$$

$$6 + \square = 7$$

$$\square + 1 = 8$$

$$\square + 4 = 5$$

$$\square + 4 = 7$$

$$\square + 2 = 4$$

$$2 + \square = 3$$

$$4 + \square = 7$$

$$3 + \square = 8$$

$$\square + 6 = 7$$

$$\square + 2 = 7$$

$$\square + 4 = 5$$

$$\square + 1 = 9$$

$$\square + 4 = 9$$

$$\square + 8 = 9$$

$$\square + 1 = 2$$

$$4 + \square = 7$$

$$2 + \square = 4$$

$$\square + 2 = 5$$

$$3 + \square = 5$$

$$\square + 1 = 7$$

$$\square + 3 = 6$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$4 + \square = 8$$

$$\square + 3 = 4$$

$$7 + \square = 8$$

$$1 + \square = 8$$

$$5 + \square = 6$$

$$2 + \square = 3$$

$$\square + 3 = 6$$

$$\square + 1 = 8$$

$$1 + \square = 8$$

$$1 + \square = 6$$

$$\square + 2 = 6$$

$$7 + \square = 9$$

$$\square + 6 = 8$$

$$\square + 3 = 5$$

$$\square + 4 = 7$$

$$8 + \square = 9$$

$$1 + \square = 5$$

$$\square + 1 = 3$$

$$3 + \square = 5$$

$$1 + \square = 6$$

$$1 + \square = 4$$

$$8 + \square = 9$$

$$7 + \square = 8$$

$$8 + \square = 9$$

$$\square + 3 = 5$$

$$\square + 5 = 8$$

$$7 + \square = 8$$

$$1 + \square = 4$$

$$\square + 2 = 9$$

$$\square + 4 = 6$$

$$\square + 1 = 5$$

$$\square + 3 = 6$$

$$3 + \square = 6$$

$$1 + \square = 3$$

$$8 + \square = 9$$

$$1 + \square = 6$$

$$\square + 4 = 8$$

$$\square + 2 = 3$$

$$2 + \square = 8$$

$$\square + 4 = 5$$

$$2 + \square = 4$$

$$\square + 2 = 8$$

$$\square + 4 = 8$$

$$8 + \square = 9$$

$$\square + 5 = 7$$

$$\square + 1 = 9$$

$$\square + 2 = 8$$

$$2 + \square = 5$$

$$\square + 1 = 7$$

$$\square + 2 = 4$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

343/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	1	=	4
4	+		=	6
3	+		=	6
8	+		=	9
3	+		=	5
7	+		=	8
	+	4	=	5
1	+		=	8
	+	2	=	4
1	+		=	3
	+	3	=	6
	+	1	=	6
2	+		=	6
1	+		=	9
7	+		=	9
	+	3	=	9
2	+		=	4
	+	1	=	7
4	+		=	8
4	+		=	6
5	+		=	9
3	+		=	4
6	+		=	8
	+	1	=	9
7	+		=	8

4	+		=	7
	+	1	=	4
	+	1	=	4
	+	2	=	4
	+	3	=	9
	+	1	=	8
	+	1	=	8
1	+		=	3
	+	2	=	7
7	+		=	9
	+	1	=	6
	+	2	=	3
	+	2	=	7
	+	1	=	6
3	+		=	4
2	+		=	3
4	+		=	9
	+	1	=	9
	+	7	=	9
8	+		=	9
7	+		=	8
2	+		=	5
	+	2	=	9
	+	1	=	9
5	+		=	7

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$2 + \square = 3$$

$$\square + 4 = 8$$

$$2 + \square = 9$$

$$\square + 1 = 7$$

$$\square + 1 = 9$$

$$\square + 1 = 9$$

$$\square + 1 = 5$$

$$8 + \square = 9$$

$$1 + \square = 4$$

$$1 + \square = 4$$

$$\square + 3 = 5$$

$$\square + 3 = 9$$

$$3 + \square = 5$$

$$\square + 2 = 8$$

$$\square + 1 = 8$$

$$1 + \square = 6$$

$$4 + \square = 6$$

$$\square + 2 = 9$$

$$1 + \square = 7$$

$$2 + \square = 7$$

$$8 + \square = 9$$

$$\square + 3 = 7$$

$$\square + 5 = 7$$

$$\square + 1 = 5$$

$$\square + 1 = 9$$

$$\square + 1 = 2$$

$$3 + \square = 6$$

$$\square + 1 = 9$$

$$5 + \square = 7$$

$$\square + 5 = 7$$

$$\square + 7 = 9$$

$$\square + 4 = 6$$

$$\square + 2 = 6$$

$$2 + \square = 9$$

$$1 + \square = 4$$

$$\square + 2 = 9$$

$$2 + \square = 6$$

$$8 + \square = 9$$

$$\square + 6 = 8$$

$$1 + \square = 5$$

$$2 + \square = 5$$

$$5 + \square = 6$$

$$6 + \square = 9$$

$$\square + 5 = 9$$

$$\square + 2 = 9$$

$$\square + 1 = 3$$

$$6 + \square = 9$$

$$3 + \square = 5$$

$$3 + \square = 5$$

$$\square + 4 = 6$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

345/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 3 + \square = 5 \\ \square + 2 = 9 \\ 7 + \square = 8 \\ \square + 1 = 9 \\ 6 + \square = 8 \\ 3 + \square = 5 \\ 1 + \square = 2 \\ 3 + \square = 5 \\ 4 + \square = 8 \\ 2 + \square = 9 \\ 7 + \square = 9 \\ \square + 1 = 2 \\ 4 + \square = 9 \\ \square + 4 = 5 \\ 3 + \square = 9 \\ \square + 3 = 8 \\ \square + 1 = 9 \\ 7 + \square = 9 \\ \square + 2 = 9 \\ 5 + \square = 9 \\ \square + 1 = 7 \\ \square + 5 = 7 \\ 7 + \square = 9 \\ 4 + \square = 6 \\ \square + 2 = 3 \end{array}$$

$$\begin{array}{r} \square + 4 = 9 \\ 2 + \square = 8 \\ 6 + \square = 7 \\ \square + 2 = 3 \\ \square + 5 = 7 \\ 1 + \square = 8 \\ 5 + \square = 6 \\ \square + 1 = 2 \\ \square + 1 = 2 \\ \square + 3 = 8 \\ \square + 8 = 9 \\ 4 + \square = 7 \\ 4 + \square = 5 \\ 1 + \square = 9 \\ 3 + \square = 8 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 1 = 9 \\ \square + 6 = 8 \\ \square + 3 = 7 \\ 7 + \square = 9 \\ \square + 2 = 5 \\ 2 + \square = 9 \\ \square + 1 = 6 \\ \square + 1 = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

346/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 5 \\ \square + 2 = 7 \\ \square + 1 = 8 \\ 2 + \square = 3 \\ 1 + \square = 6 \\ 7 + \square = 8 \\ \square + 2 = 9 \\ 2 + \square = 4 \\ \square + 8 = 9 \\ 6 + \square = 9 \\ \square + 1 = 6 \\ 3 + \square = 9 \\ 1 + \square = 7 \\ 2 + \square = 5 \\ \square + 2 = 6 \\ \square + 3 = 6 \\ \square + 2 = 9 \\ \square + 1 = 3 \\ 5 + \square = 9 \\ \square + 7 = 9 \\ 3 + \square = 5 \\ \square + 3 = 5 \\ 5 + \square = 9 \\ \square + 1 = 9 \\ 8 + \square = 9 \end{array}$$

$$\begin{array}{r} 6 + \square = 9 \\ 3 + \square = 7 \\ \square + 6 = 8 \\ \square + 3 = 7 \\ \square + 3 = 5 \\ 3 + \square = 8 \\ \square + 3 = 9 \\ 2 + \square = 9 \\ \square + 2 = 4 \\ \square + 2 = 4 \\ 2 + \square = 8 \\ \square + 2 = 7 \\ 1 + \square = 4 \\ 8 + \square = 9 \\ \square + 2 = 9 \\ \square + 3 = 8 \\ 1 + \square = 3 \\ 3 + \square = 9 \\ 1 + \square = 7 \\ \square + 5 = 9 \\ 1 + \square = 9 \\ 4 + \square = 7 \\ \square + 3 = 9 \\ \square + 1 = 7 \\ 1 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

347/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 9 \\
 \square + 2 = 5 \\
 \square + 1 = 4 \\
 \square + 1 = 8 \\
 \square + 5 = 6 \\
 1 + \square = 4 \\
 \square + 2 = 3 \\
 7 + \square = 9 \\
 3 + \square = 5 \\
 \square + 4 = 9 \\
 \square + 2 = 4 \\
 2 + \square = 6 \\
 1 + \square = 7 \\
 \square + 2 = 4 \\
 \square + 1 = 7 \\
 \square + 2 = 3 \\
 1 + \square = 7 \\
 7 + \square = 8 \\
 \square + 2 = 5 \\
 \square + 3 = 5 \\
 8 + \square = 9 \\
 \square + 2 = 8 \\
 \square + 5 = 8 \\
 1 + \square = 9 \\
 \square + 3 = 7
 \end{array}$$

$$\begin{array}{r}
 3 + \square = 8 \\
 \square + 2 = 4 \\
 \square + 2 = 6 \\
 \square + 4 = 7 \\
 2 + \square = 3 \\
 4 + \square = 6 \\
 \square + 5 = 8 \\
 \square + 4 = 9 \\
 3 + \square = 8 \\
 6 + \square = 9 \\
 \square + 5 = 9 \\
 5 + \square = 6 \\
 \square + 4 = 7 \\
 \square + 1 = 8 \\
 3 + \square = 9 \\
 \square + 2 = 4 \\
 \square + 5 = 6 \\
 2 + \square = 7 \\
 \square + 6 = 7 \\
 1 + \square = 4 \\
 2 + \square = 4 \\
 3 + \square = 8 \\
 7 + \square = 9 \\
 6 + \square = 8 \\
 \square + 3 = 7
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

348/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 3 + \square = 5 \\ 2 + \square = 9 \\ \square + 1 = 9 \\ \square + 2 = 5 \\ 1 + \square = 7 \\ \square + 1 = 9 \\ \square + 4 = 5 \\ 4 + \square = 5 \\ 4 + \square = 5 \\ 6 + \square = 7 \\ \square + 1 = 9 \\ 3 + \square = 5 \\ \square + 1 = 9 \\ 5 + \square = 8 \\ \square + 2 = 5 \\ 4 + \square = 5 \\ \square + 2 = 5 \\ 5 + \square = 8 \\ \square + 3 = 8 \\ 7 + \square = 8 \\ 3 + \square = 4 \\ \square + 6 = 7 \\ 1 + \square = 3 \\ \square + 3 = 6 \\ \square + 3 = 6 \end{array}$$

$$\begin{array}{r} \square + 2 = 3 \\ \square + 1 = 2 \\ \square + 1 = 3 \\ \square + 1 = 8 \\ 3 + \square = 7 \\ \square + 3 = 5 \\ 4 + \square = 8 \\ \square + 1 = 8 \\ 6 + \square = 9 \\ \square + 1 = 9 \\ 7 + \square = 8 \\ \square + 3 = 5 \\ 6 + \square = 8 \\ \square + 2 = 9 \\ 1 + \square = 9 \\ \square + 3 = 8 \\ \square + 4 = 5 \\ \square + 2 = 5 \\ \square + 1 = 2 \\ 2 + \square = 4 \\ \square + 2 = 7 \\ \square + 6 = 9 \\ \square + 3 = 7 \\ 3 + \square = 5 \\ 6 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

349/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 5 \\ 8 + \square = 9 \\ \square + 5 = 9 \\ \square + 2 = 9 \\ 8 + \square = 9 \\ \square + 1 = 7 \\ \square + 5 = 9 \\ \square + 2 = 3 \\ 5 + \square = 6 \\ 2 + \square = 5 \\ 1 + \square = 5 \\ 3 + \square = 5 \\ 2 + \square = 7 \\ \square + 2 = 3 \\ \square + 4 = 5 \\ 6 + \square = 7 \\ 8 + \square = 9 \\ \square + 4 = 7 \\ 1 + \square = 2 \\ \square + 3 = 9 \\ 4 + \square = 7 \\ \square + 3 = 4 \\ \square + 4 = 9 \\ 6 + \square = 9 \\ \square + 3 = 4 \end{array}$$

$$\begin{array}{r} 1 + \square = 4 \\ 6 + \square = 7 \\ 5 + \square = 6 \\ \square + 5 = 9 \\ \square + 3 = 8 \\ 1 + \square = 8 \\ \square + 3 = 9 \\ \square + 6 = 9 \\ 7 + \square = 8 \\ 3 + \square = 4 \\ \square + 6 = 8 \\ 2 + \square = 5 \\ 7 + \square = 8 \\ 7 + \square = 8 \\ \square + 3 = 9 \\ \square + 1 = 3 \\ \square + 2 = 4 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ 2 + \square = 5 \\ 3 + \square = 8 \\ \square + 2 = 5 \\ 2 + \square = 4 \\ 3 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

350/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$\square + 1 = 9$$

$$2 + \square = 4$$

$$\square + 2 = 7$$

$$\square + 1 = 3$$

$$2 + \square = 5$$

$$\square + 2 = 9$$

$$1 + \square = 3$$

$$5 + \square = 7$$

$$2 + \square = 8$$

$$2 + \square = 5$$

$$4 + \square = 7$$

$$7 + \square = 9$$

$$\square + 1 = 4$$

$$3 + \square = 4$$

$$1 + \square = 6$$

$$\square + 4 = 5$$

$$\square + 2 = 4$$

$$1 + \square = 8$$

$$3 + \square = 4$$

$$\square + 1 = 6$$

$$2 + \square = 7$$

$$\square + 5 = 7$$

$$\square + 3 = 4$$

$$\square + 4 = 7$$

$$2 + \square = 5$$

$$4 + \square = 7$$

$$\square + 2 = 5$$

$$\square + 2 = 8$$

$$\square + 1 = 4$$

$$4 + \square = 8$$

$$\square + 4 = 7$$

$$\square + 1 = 8$$

$$5 + \square = 8$$

$$3 + \square = 7$$

$$\square + 2 = 4$$

$$\square + 2 = 5$$

$$5 + \square = 7$$

$$\square + 6 = 9$$

$$\square + 4 = 9$$

$$8 + \square = 9$$

$$\square + 2 = 5$$

$$\square + 1 = 6$$

$$\square + 2 = 8$$

$$3 + \square = 7$$

$$\square + 4 = 8$$

$$4 + \square = 9$$

$$1 + \square = 9$$

$$\square + 1 = 3$$

$$8 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$7 + \square = 8$$

$$\square + 1 = 4$$

$$\square + 7 = 9$$

$$1 + \square = 8$$

$$\square + 3 = 5$$

$$6 + \square = 9$$

$$\square + 1 = 2$$

$$\square + 1 = 2$$

$$\square + 1 = 4$$

$$8 + \square = 9$$

$$\square + 4 = 7$$

$$5 + \square = 8$$

$$8 + \square = 9$$

$$\square + 3 = 6$$

$$\square + 5 = 7$$

$$8 + \square = 9$$

$$\square + 3 = 5$$

$$8 + \square = 9$$

$$\square + 4 = 7$$

$$\square + 1 = 2$$

$$\square + 1 = 7$$

$$\square + 2 = 5$$

$$1 + \square = 7$$

$$3 + \square = 7$$

$$8 + \square = 9$$

$$\square + 3 = 4$$

$$2 + \square = 9$$

$$\square + 1 = 7$$

$$\square + 1 = 2$$

$$1 + \square = 5$$

$$2 + \square = 8$$

$$1 + \square = 6$$

$$\square + 1 = 7$$

$$1 + \square = 5$$

$$\square + 2 = 6$$

$$1 + \square = 4$$

$$\square + 7 = 8$$

$$4 + \square = 5$$

$$3 + \square = 5$$

$$1 + \square = 4$$

$$3 + \square = 9$$

$$5 + \square = 8$$

$$\square + 1 = 3$$

$$5 + \square = 9$$

$$2 + \square = 8$$

$$\square + 7 = 9$$

$$\square + 3 = 9$$

$$8 + \square = 9$$

$$\square + 3 = 5$$

$$3 + \square = 6$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

352/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 8 = 9 \\ 3 + \square = 4 \\ 3 + \square = 9 \\ \square + 1 = 8 \\ \square + 1 = 7 \\ \square + 1 = 7 \\ 3 + \square = 4 \\ 3 + \square = 6 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ \square + 5 = 9 \\ \square + 1 = 2 \\ 2 + \square = 4 \\ 2 + \square = 7 \\ \square + 3 = 9 \\ 2 + \square = 5 \\ \square + 3 = 4 \\ \square + 1 = 8 \\ \square + 1 = 4 \\ 2 + \square = 5 \\ 4 + \square = 7 \\ 5 + \square = 6 \\ 5 + \square = 9 \\ 8 + \square = 9 \\ \square + 3 = 5 \end{array}$$

$$\begin{array}{r} \square + 2 = 9 \\ \square + 4 = 8 \\ 4 + \square = 6 \\ 6 + \square = 8 \\ \square + 2 = 5 \\ 7 + \square = 9 \\ 4 + \square = 8 \\ 1 + \square = 9 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ 3 + \square = 8 \\ \square + 3 = 9 \\ 6 + \square = 7 \\ 3 + \square = 6 \\ 6 + \square = 7 \\ \square + 1 = 9 \\ \square + 3 = 7 \\ \square + 3 = 9 \\ 3 + \square = 4 \\ \square + 2 = 6 \\ \square + 2 = 8 \\ \square + 4 = 9 \\ \square + 3 = 7 \\ \square + 1 = 3 \\ 8 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

353/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 9 \\
 \square + 2 = 9 \\
 6 + \square = 9 \\
 3 + \square = 6 \\
 8 + \square = 9 \\
 4 + \square = 5 \\
 \square + 2 = 9 \\
 \square + 1 = 2 \\
 1 + \square = 8 \\
 5 + \square = 8 \\
 \square + 1 = 9 \\
 \square + 4 = 7 \\
 2 + \square = 6 \\
 8 + \square = 9 \\
 4 + \square = 5 \\
 1 + \square = 2 \\
 \square + 1 = 2 \\
 \square + 7 = 8 \\
 \square + 8 = 9 \\
 \square + 4 = 5 \\
 \square + 2 = 9 \\
 \square + 2 = 7 \\
 2 + \square = 3 \\
 7 + \square = 9 \\
 1 + \square = 2
 \end{array}$$

$$\begin{array}{r}
 \square + 3 = 4 \\
 3 + \square = 9 \\
 \square + 3 = 9 \\
 4 + \square = 9 \\
 \square + 4 = 5 \\
 \square + 1 = 9 \\
 \square + 1 = 3 \\
 3 + \square = 4 \\
 \square + 2 = 9 \\
 \square + 2 = 4 \\
 \square + 2 = 3 \\
 \square + 2 = 9 \\
 6 + \square = 8 \\
 \square + 1 = 4 \\
 \square + 4 = 8 \\
 1 + \square = 6 \\
 4 + \square = 6 \\
 8 + \square = 9 \\
 6 + \square = 8 \\
 2 + \square = 8 \\
 \square + 2 = 4 \\
 \square + 1 = 9 \\
 2 + \square = 9 \\
 \square + 3 = 6 \\
 \square + 2 = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 8 \\ 2 + \square = 6 \\ \square + 1 = 9 \\ 5 + \square = 7 \\ \square + 3 = 4 \\ 6 + \square = 9 \\ 5 + \square = 8 \\ 3 + \square = 8 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ \square + 3 = 4 \\ \square + 1 = 5 \\ 7 + \square = 8 \\ \square + 3 = 4 \\ 4 + \square = 6 \\ \square + 3 = 6 \\ 3 + \square = 7 \\ \square + 1 = 4 \\ 6 + \square = 7 \\ \square + 1 = 9 \\ 1 + \square = 5 \\ 8 + \square = 9 \\ 2 + \square = 5 \\ 2 + \square = 5 \\ \square + 7 = 8 \end{array}$$

$$\begin{array}{r} 2 + \square = 5 \\ 2 + \square = 5 \\ 1 + \square = 5 \\ 1 + \square = 4 \\ 5 + \square = 6 \\ \square + 2 = 8 \\ 7 + \square = 9 \\ \square + 4 = 7 \\ \square + 6 = 7 \\ \square + 6 = 9 \\ \square + 2 = 9 \\ \square + 3 = 5 \\ \square + 1 = 4 \\ \square + 1 = 9 \\ \square + 1 = 5 \\ 1 + \square = 4 \\ \square + 1 = 3 \\ 2 + \square = 7 \\ \square + 2 = 7 \\ \square + 2 = 6 \\ \square + 5 = 8 \\ \square + 4 = 9 \\ 6 + \square = 7 \\ 7 + \square = 9 \\ \square + 3 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 9 \\
 \square + 7 = 8 \\
 \square + 3 = 8 \\
 \square + 2 = 6 \\
 \square + 3 = 4 \\
 7 + \square = 8 \\
 \square + 3 = 8 \\
 \square + 1 = 8 \\
 1 + \square = 3 \\
 5 + \square = 9 \\
 \square + 2 = 4 \\
 2 + \square = 5 \\
 6 + \square = 8 \\
 6 + \square = 7 \\
 8 + \square = 9 \\
 \square + 2 = 8 \\
 \square + 4 = 8 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 3 \\
 \square + 1 = 2 \\
 \square + 5 = 6 \\
 \square + 2 = 3 \\
 \square + 3 = 5 \\
 7 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 7 + \square = 8 \\
 4 + \square = 7 \\
 \square + 4 = 9 \\
 \square + 2 = 4 \\
 6 + \square = 9 \\
 2 + \square = 6 \\
 \square + 5 = 7 \\
 \square + 3 = 5 \\
 \square + 3 = 6 \\
 5 + \square = 7 \\
 6 + \square = 7 \\
 1 + \square = 8 \\
 3 + \square = 6 \\
 \square + 2 = 7 \\
 \square + 2 = 5 \\
 \square + 8 = 9 \\
 \square + 1 = 4 \\
 3 + \square = 6 \\
 \square + 2 = 9 \\
 \square + 3 = 5 \\
 1 + \square = 8 \\
 \square + 3 = 8 \\
 1 + \square = 6 \\
 \square + 4 = 8 \\
 \square + 1 = 5
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ 3 + \square = 4 \\ \square + 2 = 5 \\ \square + 4 = 8 \\ \square + 3 = 8 \\ \square + 4 = 8 \\ 3 + \square = 5 \\ \square + 1 = 8 \\ 3 + \square = 4 \\ 5 + \square = 6 \\ 3 + \square = 6 \\ \square + 2 = 6 \\ 5 + \square = 7 \\ \square + 4 = 9 \\ \square + 2 = 9 \\ 3 + \square = 5 \\ \square + 1 = 6 \\ 5 + \square = 6 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ 4 + \square = 7 \\ \square + 3 = 4 \\ \square + 2 = 9 \\ 3 + \square = 4 \\ 8 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 2 = 7 \\ 4 + \square = 5 \\ 7 + \square = 9 \\ \square + 1 = 8 \\ \square + 7 = 8 \\ 7 + \square = 8 \\ \square + 5 = 9 \\ 5 + \square = 7 \\ \square + 6 = 8 \\ 8 + \square = 9 \\ 3 + \square = 6 \\ 3 + \square = 4 \\ \square + 4 = 5 \\ \square + 6 = 8 \\ \square + 6 = 9 \\ 1 + \square = 2 \\ \square + 1 = 3 \\ 3 + \square = 7 \\ 1 + \square = 2 \\ 1 + \square = 2 \\ \square + 1 = 8 \\ 6 + \square = 7 \\ 1 + \square = 2 \\ \square + 1 = 4 \\ 1 + \square = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 8 \\ 3 + \square = 8 \\ 1 + \square = 2 \\ \square + 1 = 3 \\ 6 + \square = 8 \\ 1 + \square = 4 \\ 3 + \square = 4 \\ 3 + \square = 6 \\ \square + 3 = 9 \\ \square + 5 = 6 \\ \square + 3 = 7 \\ 5 + \square = 9 \\ \square + 1 = 5 \\ 5 + \square = 9 \\ \square + 1 = 9 \\ \square + 1 = 5 \\ 1 + \square = 5 \\ 1 + \square = 8 \\ 3 + \square = 6 \\ 4 + \square = 6 \\ \square + 1 = 2 \\ 2 + \square = 6 \\ \square + 1 = 8 \\ 3 + \square = 7 \\ 3 + \square = 6 \end{array}$$

$$\begin{array}{r} 5 + \square = 7 \\ 6 + \square = 8 \\ \square + 3 = 5 \\ 3 + \square = 7 \\ \square + 1 = 2 \\ 6 + \square = 9 \\ 4 + \square = 5 \\ 4 + \square = 6 \\ 8 + \square = 9 \\ 7 + \square = 9 \\ \square + 1 = 2 \\ 4 + \square = 5 \\ \square + 4 = 9 \\ 7 + \square = 9 \\ \square + 2 = 8 \\ 7 + \square = 8 \\ \square + 2 = 5 \\ 4 + \square = 7 \\ \square + 4 = 6 \\ 3 + \square = 4 \\ \square + 2 = 3 \\ \square + 1 = 7 \\ 1 + \square = 8 \\ \square + 2 = 5 \\ \square + 2 = 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$6 + \square = 8$$

$$\square + 4 = 6$$

$$\square + 1 = 9$$

$$6 + \square = 7$$

$$7 + \square = 8$$

$$\square + 7 = 8$$

$$4 + \square = 7$$

$$\square + 1 = 8$$

$$1 + \square = 3$$

$$\square + 5 = 8$$

$$\square + 7 = 8$$

$$\square + 2 = 3$$

$$7 + \square = 8$$

$$6 + \square = 7$$

$$\square + 6 = 7$$

$$4 + \square = 5$$

$$\square + 1 = 7$$

$$3 + \square = 6$$

$$2 + \square = 4$$

$$\square + 1 = 8$$

$$8 + \square = 9$$

$$\square + 3 = 6$$

$$\square + 2 = 3$$

$$\square + 3 = 5$$

$$2 + \square = 3$$

$$\square + 2 = 5$$

$$\square + 2 = 8$$

$$1 + \square = 4$$

$$5 + \square = 8$$

$$5 + \square = 8$$

$$\square + 6 = 9$$

$$8 + \square = 9$$

$$1 + \square = 5$$

$$\square + 1 = 7$$

$$\square + 1 = 9$$

$$\square + 4 = 8$$

$$1 + \square = 5$$

$$\square + 2 = 7$$

$$3 + \square = 6$$

$$3 + \square = 5$$

$$7 + \square = 8$$

$$4 + \square = 6$$

$$1 + \square = 6$$

$$\square + 4 = 5$$

$$1 + \square = 6$$

$$\square + 3 = 4$$

$$\square + 2 = 3$$

$$4 + \square = 9$$

$$\square + 2 = 9$$

$$\square + 3 = 5$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$6 + \square = 9$$

$$\square + 1 = 9$$

$$\square + 6 = 9$$

$$3 + \square = 5$$

$$\square + 2 = 6$$

$$\square + 1 = 9$$

$$4 + \square = 6$$

$$\square + 1 = 7$$

$$\square + 2 = 8$$

$$\square + 4 = 5$$

$$\square + 4 = 5$$

$$\square + 2 = 4$$

$$\square + 2 = 8$$

$$\square + 2 = 5$$

$$\square + 2 = 5$$

$$3 + \square = 5$$

$$\square + 3 = 6$$

$$1 + \square = 3$$

$$7 + \square = 8$$

$$3 + \square = 7$$

$$\square + 3 = 4$$

$$5 + \square = 8$$

$$\square + 1 = 9$$

$$5 + \square = 8$$

$$\square + 1 = 7$$

$$1 + \square = 8$$

$$8 + \square = 9$$

$$1 + \square = 7$$

$$\square + 3 = 7$$

$$\square + 1 = 4$$

$$2 + \square = 3$$

$$\square + 1 = 4$$

$$\square + 3 = 5$$

$$4 + \square = 6$$

$$4 + \square = 5$$

$$7 + \square = 8$$

$$7 + \square = 9$$

$$\square + 6 = 7$$

$$\square + 1 = 8$$

$$3 + \square = 4$$

$$6 + \square = 9$$

$$\square + 1 = 2$$

$$\square + 8 = 9$$

$$\square + 3 = 5$$

$$\square + 2 = 5$$

$$1 + \square = 6$$

$$2 + \square = 3$$

$$\square + 1 = 9$$

$$2 + \square = 7$$

$$\square + 1 = 7$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	7	=	9
	+	3	=	4
	+	1	=	8
	+	5	=	8
2	+		=	5
	+	2	=	5
	+	3	=	6
	+	1	=	7
2	+		=	5
	+	3	=	7
	+	4	=	5
	+	1	=	9
	+	1	=	5
	+	2	=	8
4	+		=	5
	+	1	=	8
3	+		=	4
	+	1	=	8
	+	1	=	7
3	+		=	8
2	+		=	9
	+	2	=	5
	+	1	=	3
2	+		=	9
3	+		=	5

1	+		=	2
	+	2	=	6
	+	2	=	9
	+	3	=	9
	+	5	=	6
	+	3	=	9
	+	2	=	5
	+	1	=	9
	+	7	=	9
	+	1	=	3
	+	6	=	8
	+	2	=	8
	+	6	=	7
8	+		=	9
4	+		=	6
6	+		=	7
2	+		=	3
	+	3	=	8
	+	6	=	7
5	+		=	7
	+	7	=	9
5	+		=	9
	+	6	=	7
7	+		=	9
4	+		=	6

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 5 = 9 \\ \square + 2 = 4 \\ 7 + \square = 8 \\ \square + 2 = 7 \\ \square + 5 = 8 \\ 4 + \square = 5 \\ 1 + \square = 2 \\ 3 + \square = 7 \\ 6 + \square = 8 \\ \square + 2 = 5 \\ \square + 7 = 9 \\ 3 + \square = 6 \\ 5 + \square = 7 \\ \square + 4 = 7 \\ \square + 6 = 9 \\ 2 + \square = 4 \\ 5 + \square = 9 \\ \square + 1 = 6 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ \square + 3 = 5 \\ \square + 1 = 7 \\ \square + 2 = 9 \\ 8 + \square = 9 \\ \square + 3 = 6 \end{array}$$

$$\begin{array}{r} \square + 2 = 3 \\ 7 + \square = 8 \\ \square + 3 = 4 \\ 1 + \square = 6 \\ \square + 2 = 7 \\ 5 + \square = 8 \\ 4 + \square = 6 \\ \square + 3 = 6 \\ \square + 5 = 7 \\ 1 + \square = 2 \\ \square + 5 = 7 \\ 3 + \square = 6 \\ 2 + \square = 3 \\ \square + 2 = 7 \\ 8 + \square = 9 \\ \square + 8 = 9 \\ 3 + \square = 9 \\ 4 + \square = 8 \\ \square + 2 = 3 \\ \square + 2 = 9 \\ \square + 3 = 6 \\ \square + 2 = 3 \\ \square + 6 = 9 \\ \square + 2 = 3 \\ 7 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 8 \\
 1 + \square = 3 \\
 4 + \square = 6 \\
 \square + 1 = 9 \\
 6 + \square = 9 \\
 8 + \square = 9 \\
 \square + 3 = 6 \\
 5 + \square = 8 \\
 8 + \square = 9 \\
 1 + \square = 4 \\
 \square + 3 = 8 \\
 \square + 7 = 8 \\
 \square + 2 = 5 \\
 6 + \square = 8 \\
 5 + \square = 9 \\
 2 + \square = 3 \\
 \square + 1 = 8 \\
 2 + \square = 9 \\
 4 + \square = 9 \\
 7 + \square = 9 \\
 \square + 3 = 4 \\
 \square + 1 = 4 \\
 4 + \square = 7 \\
 \square + 3 = 7 \\
 \square + 3 = 5
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 4 \\
 \square + 1 = 9 \\
 1 + \square = 6 \\
 3 + \square = 9 \\
 2 + \square = 3 \\
 7 + \square = 9 \\
 \square + 1 = 2 \\
 6 + \square = 9 \\
 1 + \square = 6 \\
 \square + 3 = 9 \\
 1 + \square = 4 \\
 \square + 3 = 4 \\
 7 + \square = 9 \\
 \square + 3 = 7 \\
 3 + \square = 6 \\
 \square + 4 = 9 \\
 \square + 1 = 3 \\
 \square + 3 = 5 \\
 \square + 3 = 4 \\
 1 + \square = 7 \\
 \square + 2 = 9 \\
 \square + 4 = 9 \\
 \square + 4 = 7 \\
 3 + \square = 5 \\
 4 + \square = 5
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 3 \\ \square + 1 = 3 \\ 5 + \square = 9 \\ 2 + \square = 5 \\ 6 + \square = 7 \\ \square + 4 = 9 \\ \square + 2 = 4 \\ \square + 3 = 7 \\ \square + 3 = 4 \\ 6 + \square = 8 \\ 6 + \square = 9 \\ 7 + \square = 8 \\ \square + 2 = 3 \\ \square + 3 = 7 \\ \square + 1 = 7 \\ 2 + \square = 4 \\ 6 + \square = 9 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ \square + 2 = 8 \\ \square + 3 = 9 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ \square + 2 = 9 \end{array}$$

$$\begin{array}{r} \square + 5 = 7 \\ 7 + \square = 8 \\ 3 + \square = 7 \\ 1 + \square = 3 \\ \square + 4 = 9 \\ \square + 1 = 7 \\ 8 + \square = 9 \\ \square + 3 = 8 \\ 3 + \square = 7 \\ \square + 7 = 9 \\ 4 + \square = 5 \\ \square + 2 = 9 \\ 8 + \square = 9 \\ 1 + \square = 2 \\ \square + 1 = 3 \\ \square + 3 = 7 \\ \square + 4 = 8 \\ \square + 1 = 8 \\ \square + 6 = 7 \\ \square + 6 = 8 \\ \square + 2 = 4 \\ \square + 4 = 9 \\ \square + 1 = 8 \\ 2 + \square = 8 \\ 7 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 9 \\ \square + 6 = 8 \\ \square + 4 = 5 \\ 6 + \square = 8 \\ 2 + \square = 5 \\ 7 + \square = 8 \\ 2 + \square = 8 \\ 8 + \square = 9 \\ 3 + \square = 5 \\ \square + 1 = 3 \\ 4 + \square = 6 \\ \square + 2 = 3 \\ 1 + \square = 2 \\ 1 + \square = 9 \\ 5 + \square = 7 \\ 8 + \square = 9 \\ \square + 4 = 5 \\ \square + 6 = 8 \\ \square + 2 = 9 \\ \square + 4 = 6 \\ 2 + \square = 4 \\ \square + 6 = 8 \\ \square + 3 = 9 \\ 2 + \square = 7 \\ \square + 3 = 9 \end{array}$$

$$\begin{array}{r} 6 + \square = 7 \\ 4 + \square = 9 \\ \square + 2 = 4 \\ 7 + \square = 8 \\ \square + 3 = 4 \\ \square + 7 = 9 \\ 5 + \square = 7 \\ \square + 1 = 4 \\ \square + 1 = 2 \\ \square + 1 = 8 \\ 8 + \square = 9 \\ 6 + \square = 7 \\ 2 + \square = 5 \\ \square + 5 = 6 \\ \square + 3 = 8 \\ \square + 4 = 7 \\ \square + 1 = 2 \\ \square + 2 = 9 \\ \square + 2 = 8 \\ \square + 5 = 6 \\ 6 + \square = 7 \\ 2 + \square = 6 \\ \square + 2 = 8 \\ 3 + \square = 6 \\ \square + 3 = 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$\square + 2 = 3$$

$$2 + \square = 3$$

$$7 + \square = 9$$

$$5 + \square = 8$$

$$\square + 6 = 9$$

$$2 + \square = 5$$

$$\square + 2 = 9$$

$$\square + 3 = 7$$

$$\square + 2 = 4$$

$$8 + \square = 9$$

$$\square + 2 = 4$$

$$2 + \square = 8$$

$$\square + 1 = 9$$

$$\square + 4 = 6$$

$$\square + 3 = 6$$

$$\square + 3 = 5$$

$$1 + \square = 8$$

$$3 + \square = 9$$

$$\square + 2 = 8$$

$$\square + 2 = 5$$

$$4 + \square = 5$$

$$1 + \square = 6$$

$$\square + 1 = 9$$

$$6 + \square = 7$$

$$\square + 3 = 4$$

$$\square + 2 = 9$$

$$\square + 2 = 6$$

$$8 + \square = 9$$

$$3 + \square = 4$$

$$\square + 2 = 3$$

$$4 + \square = 9$$

$$\square + 1 = 8$$

$$\square + 1 = 5$$

$$7 + \square = 9$$

$$5 + \square = 7$$

$$\square + 4 = 9$$

$$2 + \square = 6$$

$$7 + \square = 9$$

$$\square + 1 = 7$$

$$\square + 2 = 7$$

$$2 + \square = 4$$

$$\square + 5 = 9$$

$$8 + \square = 9$$

$$2 + \square = 3$$

$$\square + 1 = 6$$

$$7 + \square = 8$$

$$\square + 2 = 6$$

$$\square + 1 = 7$$

$$4 + \square = 9$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	2	=	5
	+	3	=	8
	+	3	=	4
8	+		=	9
4	+		=	9
	+	2	=	7
	+	3	=	6
	+	4	=	7
1	+		=	3
	+	3	=	6
8	+		=	9
3	+		=	5
	+	3	=	5
	+	1	=	6
	+	3	=	6
1	+		=	2
	+	3	=	9
6	+		=	7
1	+		=	8
	+	1	=	8
	+	1	=	3
	+	4	=	7
	+	2	=	6
	+	4	=	8
1	+		=	5

1	+		=	4
	+	5	=	8
7	+		=	9
3	+		=	6
	+	4	=	9
	+	3	=	4
3	+		=	7
	+	1	=	2
4	+		=	9
	+	7	=	9
	+	4	=	5
6	+		=	9
2	+		=	7
3	+		=	4
5	+		=	7
6	+		=	7
7	+		=	8
2	+		=	5
	+	2	=	9
3	+		=	9
6	+		=	7
	+	1	=	9
3	+		=	6
6	+		=	9
7	+		=	8

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 5 + \square = 8 \\
 \square + 1 = 9 \\
 4 + \square = 7 \\
 \square + 3 = 5 \\
 6 + \square = 9 \\
 5 + \square = 8 \\
 4 + \square = 5 \\
 \square + 3 = 5 \\
 4 + \square = 6 \\
 2 + \square = 6 \\
 1 + \square = 6 \\
 \square + 1 = 6 \\
 3 + \square = 5 \\
 \square + 3 = 5 \\
 3 + \square = 5 \\
 \square + 3 = 8 \\
 1 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 3 \\
 5 + \square = 9 \\
 4 + \square = 9 \\
 4 + \square = 7 \\
 3 + \square = 5 \\
 2 + \square = 3 \\
 7 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 1 + \square = 2 \\
 6 + \square = 8 \\
 \square + 2 = 3 \\
 \square + 2 = 9 \\
 \square + 3 = 6 \\
 \square + 2 = 8 \\
 8 + \square = 9 \\
 \square + 1 = 7 \\
 7 + \square = 9 \\
 4 + \square = 9 \\
 \square + 7 = 9 \\
 \square + 2 = 5 \\
 \square + 2 = 5 \\
 7 + \square = 9 \\
 \square + 2 = 3 \\
 3 + \square = 6 \\
 2 + \square = 4 \\
 3 + \square = 8 \\
 1 + \square = 2 \\
 1 + \square = 7 \\
 \square + 1 = 2 \\
 6 + \square = 7 \\
 8 + \square = 9 \\
 \square + 1 = 9 \\
 2 + \square = 6
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 5 \\
 1 + \square = 7 \\
 4 + \square = 5 \\
 7 + \square = 8 \\
 \square + 2 = 3 \\
 \square + 1 = 7 \\
 3 + \square = 6 \\
 \square + 1 = 3 \\
 \square + 1 = 9 \\
 \square + 7 = 8 \\
 \square + 1 = 9 \\
 1 + \square = 4 \\
 \square + 2 = 5 \\
 5 + \square = 8 \\
 1 + \square = 7 \\
 \square + 2 = 5 \\
 2 + \square = 9 \\
 1 + \square = 9 \\
 6 + \square = 9 \\
 \square + 1 = 6 \\
 6 + \square = 9 \\
 8 + \square = 9 \\
 2 + \square = 4 \\
 \square + 2 = 6 \\
 1 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 \square + 3 = 5 \\
 \square + 1 = 9 \\
 \square + 4 = 6 \\
 4 + \square = 5 \\
 6 + \square = 7 \\
 \square + 1 = 5 \\
 2 + \square = 5 \\
 8 + \square = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 3 \\
 \square + 7 = 9 \\
 \square + 3 = 8 \\
 2 + \square = 4 \\
 8 + \square = 9 \\
 7 + \square = 9 \\
 \square + 3 = 4 \\
 \square + 1 = 5 \\
 8 + \square = 9 \\
 2 + \square = 9 \\
 6 + \square = 7 \\
 \square + 2 = 4 \\
 \square + 2 = 9 \\
 \square + 2 = 3 \\
 \square + 3 = 4 \\
 \square + 2 = 4
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

369/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 6 \\ 4 + \square = 5 \\ 1 + \square = 4 \\ \square + 4 = 5 \\ 2 + \square = 8 \\ 4 + \square = 7 \\ 3 + \square = 8 \\ 7 + \square = 9 \\ \square + 1 = 6 \\ \square + 3 = 8 \\ \square + 1 = 3 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ 2 + \square = 6 \\ \square + 3 = 9 \\ \square + 5 = 6 \\ \square + 5 = 7 \\ \square + 1 = 9 \\ 2 + \square = 7 \\ 8 + \square = 9 \\ 6 + \square = 7 \\ 2 + \square = 5 \\ \square + 8 = 9 \\ 2 + \square = 3 \end{array}$$

$$\begin{array}{r} \square + 2 = 6 \\ \square + 1 = 9 \\ 1 + \square = 9 \\ \square + 3 = 8 \\ \square + 1 = 9 \\ 3 + \square = 6 \\ \square + 2 = 4 \\ \square + 1 = 9 \\ \square + 4 = 9 \\ \square + 1 = 8 \\ 7 + \square = 9 \\ 2 + \square = 3 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ \square + 3 = 7 \\ 2 + \square = 8 \\ 3 + \square = 4 \\ \square + 5 = 6 \\ \square + 5 = 6 \\ 1 + \square = 2 \\ \square + 1 = 8 \\ \square + 3 = 4 \\ 2 + \square = 6 \\ \square + 3 = 7 \\ \square + 1 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

370/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	1	=	2
3	+		=	7
2	+		=	4
5	+		=	8
	+	4	=	8
4	+		=	9
	+	2	=	9
2	+		=	7
8	+		=	9
4	+		=	8
	+	2	=	6
	+	6	=	9
	+	1	=	8
	+	3	=	7
	+	8	=	9
	+	6	=	9
	+	2	=	3
	+	3	=	4
	+	1	=	9
	+	4	=	6
3	+		=	8
1	+		=	6
	+	1	=	9
	+	2	=	6
7	+		=	8

3	+		=	5
1	+		=	2
6	+		=	7
	+	1	=	7
	+	1	=	3
	+	3	=	8
8	+		=	9
	+	4	=	7
	+	4	=	9
	+	1	=	5
5	+		=	9
2	+		=	5
	+	1	=	8
2	+		=	3
	+	1	=	3
5	+		=	9
1	+		=	4
1	+		=	6
1	+		=	2
3	+		=	7
5	+		=	7
	+	6	=	8
	+	6	=	9
	+	6	=	9
	+	2	=	8

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

371/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 4 = 8 \\ 2 + \square = 3 \\ 2 + \square = 3 \\ 4 + \square = 5 \\ \square + 6 = 8 \\ 1 + \square = 4 \\ \square + 2 = 9 \\ 3 + \square = 7 \\ 1 + \square = 8 \\ \square + 2 = 9 \\ 1 + \square = 2 \\ 3 + \square = 9 \\ \square + 2 = 3 \\ \square + 1 = 3 \\ \square + 1 = 7 \\ 2 + \square = 5 \\ 3 + \square = 6 \\ \square + 3 = 4 \\ 3 + \square = 6 \\ \square + 5 = 9 \\ \square + 4 = 9 \\ 3 + \square = 6 \\ 1 + \square = 5 \\ \square + 2 = 6 \\ \square + 1 = 4 \end{array}$$

$$\begin{array}{r} \square + 5 = 8 \\ 1 + \square = 6 \\ \square + 2 = 3 \\ 3 + \square = 4 \\ 1 + \square = 4 \\ 3 + \square = 9 \\ 1 + \square = 2 \\ 1 + \square = 4 \\ \square + 1 = 3 \\ \square + 3 = 4 \\ \square + 2 = 4 \\ 3 + \square = 4 \\ \square + 2 = 5 \\ 3 + \square = 7 \\ 2 + \square = 8 \\ \square + 5 = 7 \\ 7 + \square = 9 \\ \square + 3 = 7 \\ 3 + \square = 5 \\ \square + 2 = 3 \\ \square + 5 = 8 \\ 2 + \square = 3 \\ 5 + \square = 6 \\ \square + 3 = 4 \\ \square + 1 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

372/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 8 \\
 6 + \square = 8 \\
 4 + \square = 5 \\
 2 + \square = 4 \\
 \square + 1 = 7 \\
 \square + 1 = 9 \\
 \square + 7 = 8 \\
 \square + 3 = 9 \\
 1 + \square = 4 \\
 8 + \square = 9 \\
 3 + \square = 5 \\
 4 + \square = 5 \\
 1 + \square = 2 \\
 \square + 1 = 7 \\
 1 + \square = 4 \\
 \square + 2 = 9 \\
 7 + \square = 9 \\
 \square + 2 = 8 \\
 5 + \square = 6 \\
 \square + 3 = 6 \\
 \square + 4 = 6 \\
 5 + \square = 7 \\
 2 + \square = 4 \\
 \square + 4 = 9 \\
 \square + 2 = 7
 \end{array}$$

$$\begin{array}{r}
 2 + \square = 6 \\
 8 + \square = 9 \\
 2 + \square = 5 \\
 8 + \square = 9 \\
 4 + \square = 6 \\
 6 + \square = 9 \\
 \square + 5 = 8 \\
 \square + 4 = 7 \\
 3 + \square = 4 \\
 \square + 2 = 9 \\
 1 + \square = 8 \\
 \square + 2 = 4 \\
 \square + 3 = 6 \\
 3 + \square = 5 \\
 \square + 1 = 4 \\
 \square + 4 = 6 \\
 1 + \square = 2 \\
 \square + 3 = 7 \\
 \square + 3 = 4 \\
 6 + \square = 8 \\
 \square + 1 = 8 \\
 2 + \square = 3 \\
 5 + \square = 8 \\
 \square + 5 = 7 \\
 1 + \square = 2
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

373/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 6 \\ \square + 6 = 7 \\ 6 + \square = 9 \\ 1 + \square = 3 \\ \square + 3 = 8 \\ \square + 2 = 7 \\ 8 + \square = 9 \\ \square + 4 = 8 \\ 5 + \square = 9 \\ 3 + \square = 7 \\ 5 + \square = 7 \\ \square + 1 = 9 \\ 2 + \square = 7 \\ 3 + \square = 7 \\ \square + 1 = 9 \\ \square + 1 = 8 \\ 7 + \square = 9 \\ \square + 2 = 9 \\ \square + 1 = 8 \\ 2 + \square = 9 \\ \square + 3 = 9 \\ 8 + \square = 9 \\ 7 + \square = 9 \\ 8 + \square = 9 \\ \square + 2 = 9 \end{array}$$

$$\begin{array}{r} \square + 4 = 9 \\ 3 + \square = 5 \\ \square + 1 = 8 \\ \square + 1 = 8 \\ 7 + \square = 8 \\ 3 + \square = 5 \\ 3 + \square = 8 \\ \square + 3 = 5 \\ \square + 5 = 8 \\ 1 + \square = 8 \\ \square + 1 = 9 \\ \square + 2 = 8 \\ \square + 3 = 5 \\ \square + 2 = 3 \\ \square + 6 = 8 \\ 7 + \square = 8 \\ 3 + \square = 4 \\ 6 + \square = 7 \\ \square + 3 = 5 \\ 7 + \square = 8 \\ 8 + \square = 9 \\ \square + 2 = 9 \\ \square + 1 = 9 \\ 1 + \square = 5 \\ 2 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

374/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 6 \\ \square + 7 = 9 \\ 2 + \square = 4 \\ \square + 6 = 8 \\ 6 + \square = 7 \\ 7 + \square = 8 \\ \square + 5 = 9 \\ 3 + \square = 8 \\ 1 + \square = 2 \\ \square + 1 = 9 \\ \square + 5 = 9 \\ 3 + \square = 6 \\ 8 + \square = 9 \\ 3 + \square = 7 \\ 7 + \square = 8 \\ \square + 4 = 7 \\ \square + 2 = 5 \\ 3 + \square = 4 \\ 6 + \square = 8 \\ 2 + \square = 9 \\ 2 + \square = 3 \\ \square + 1 = 8 \\ 3 + \square = 5 \\ \square + 3 = 9 \\ \square + 3 = 5 \end{array}$$

$$\begin{array}{r} \square + 3 = 6 \\ 3 + \square = 5 \\ 7 + \square = 8 \\ 6 + \square = 8 \\ 3 + \square = 5 \\ \square + 5 = 8 \\ 1 + \square = 2 \\ \square + 1 = 3 \\ \square + 1 = 8 \\ 5 + \square = 7 \\ 1 + \square = 9 \\ 7 + \square = 9 \\ \square + 1 = 6 \\ \square + 1 = 9 \\ 8 + \square = 9 \\ 3 + \square = 5 \\ \square + 1 = 3 \\ 1 + \square = 4 \\ 6 + \square = 8 \\ 7 + \square = 9 \\ 1 + \square = 3 \\ \square + 2 = 4 \\ 3 + \square = 4 \\ 2 + \square = 7 \\ 3 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

375/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 3 + \square = 5 \\
 \square + 1 = 6 \\
 \square + 3 = 4 \\
 \square + 4 = 6 \\
 2 + \square = 7 \\
 \square + 1 = 9 \\
 \square + 3 = 6 \\
 \square + 3 = 7 \\
 \square + 2 = 4 \\
 \square + 1 = 8 \\
 1 + \square = 3 \\
 \square + 5 = 8 \\
 3 + \square = 7 \\
 4 + \square = 7 \\
 \square + 3 = 6 \\
 \square + 2 = 8 \\
 4 + \square = 5 \\
 2 + \square = 8 \\
 1 + \square = 6 \\
 \square + 3 = 8 \\
 8 + \square = 9 \\
 \square + 6 = 7 \\
 \square + 3 = 4 \\
 \square + 1 = 5 \\
 \square + 4 = 8
 \end{array}$$

$$\begin{array}{r}
 \square + 5 = 9 \\
 3 + \square = 8 \\
 8 + \square = 9 \\
 \square + 3 = 6 \\
 \square + 2 = 8 \\
 1 + \square = 4 \\
 2 + \square = 3 \\
 \square + 4 = 6 \\
 \square + 2 = 9 \\
 \square + 2 = 8 \\
 8 + \square = 9 \\
 \square + 6 = 9 \\
 8 + \square = 9 \\
 8 + \square = 9 \\
 4 + \square = 7 \\
 4 + \square = 9 \\
 1 + \square = 9 \\
 5 + \square = 6 \\
 7 + \square = 8 \\
 \square + 2 = 3 \\
 1 + \square = 3 \\
 \square + 3 = 4 \\
 6 + \square = 7 \\
 \square + 8 = 9 \\
 7 + \square = 8
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

376/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 \\ 7 \\ 1 \\ \square \\ 5 \\ 2 \\ 5 \\ 7 \\ 1 \\ 8 \\ \square \\ \square \\ \square \\ 5 \\ 1 \\ \square \\ 3 \\ 3 \\ \square \\ \square \\ 8 \\ \square \\ \square \\ \square \\ \square \end{array} + \begin{array}{r} \square \\ \square \\ \square \\ 1 \\ \square \\ \square \\ \square \\ \square \\ 5 \\ 3 \\ 3 \\ \square \\ 3 \\ 3 \\ \square \\ 2 \\ 2 \\ 1 \\ 1 \end{array} = \begin{array}{r} 3 \\ 9 \\ 8 \\ 3 \\ 9 \\ 3 \\ 8 \\ 8 \\ 7 \\ 9 \\ 8 \\ 4 \\ 7 \\ 6 \\ 2 \\ 9 \\ 6 \\ 4 \\ 7 \\ 5 \\ 9 \\ 5 \\ 6 \\ 6 \end{array}$$

$$\begin{array}{r} \square \\ 5 \\ 2 \\ \square \\ 4 \\ \square \\ \square \\ \square \\ 1 \\ 2 \\ \square \\ 5 \\ \square \\ \square \\ \square \\ 3 \\ \square \\ 7 \\ 3 \\ \square \\ \square \\ 2 \\ \square \\ \square \end{array} + \begin{array}{r} 1 \\ \square \\ \square \\ 4 \\ \square \\ 1 \\ 5 \\ 3 \\ \square \\ \square \\ 4 \\ \square \\ 2 \\ 2 \\ \square \\ 6 \\ \square \\ 2 \\ 1 \\ \square \\ 3 \\ 8 \\ 3 \end{array} = \begin{array}{r} 9 \\ 8 \\ 4 \\ 6 \\ 5 \\ 2 \\ 8 \\ 5 \\ 4 \\ 3 \\ 6 \\ 6 \\ 7 \\ 4 \\ 5 \\ 6 \\ 7 \\ 8 \\ 6 \\ 8 \\ 9 \\ 7 \\ 7 \\ 9 \\ 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

377/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$8 + \square = 9$$

$$5 + \square = 7$$

$$\square + 3 = 5$$

$$\square + 2 = 5$$

$$\square + 2 = 6$$

$$3 + \square = 5$$

$$\square + 4 = 8$$

$$5 + \square = 9$$

$$2 + \square = 3$$

$$7 + \square = 8$$

$$\square + 2 = 6$$

$$\square + 2 = 9$$

$$5 + \square = 6$$

$$2 + \square = 5$$

$$1 + \square = 4$$

$$\square + 6 = 7$$

$$\square + 3 = 6$$

$$\square + 1 = 4$$

$$5 + \square = 6$$

$$5 + \square = 9$$

$$\square + 3 = 4$$

$$\square + 2 = 9$$

$$\square + 4 = 6$$

$$2 + \square = 7$$

$$\square + 2 = 4$$

$$\square + 3 = 4$$

$$8 + \square = 9$$

$$\square + 2 = 4$$

$$\square + 3 = 6$$

$$\square + 3 = 4$$

$$6 + \square = 9$$

$$\square + 2 = 6$$

$$2 + \square = 5$$

$$8 + \square = 9$$

$$2 + \square = 3$$

$$\square + 1 = 6$$

$$\square + 1 = 6$$

$$\square + 3 = 7$$

$$\square + 2 = 5$$

$$\square + 2 = 6$$

$$\square + 5 = 6$$

$$\square + 1 = 4$$

$$\square + 5 = 6$$

$$8 + \square = 9$$

$$3 + \square = 5$$

$$\square + 3 = 4$$

$$\square + 3 = 5$$

$$3 + \square = 5$$

$$\square + 1 = 6$$

$$\square + 6 = 8$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

378/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	1	=	8
3	+		=	4
6	+		=	9
8	+		=	9
2	+		=	4
	+	1	=	5
	+	2	=	8
2	+		=	6
5	+		=	7
6	+		=	9
6	+		=	8
8	+		=	9
6	+		=	9
6	+		=	7
	+	1	=	9
	+	1	=	7
6	+		=	9
	+	4	=	9
	+	2	=	8
	+	3	=	4
	+	3	=	4
	+	3	=	6
	+	2	=	3
8	+		=	9

	+	4	=	9
3	+		=	5
	+	3	=	6
1	+		=	2
	+	1	=	6
	+	2	=	8
4	+		=	5
7	+		=	8
	+	2	=	3
6	+		=	7
2	+		=	5
	+	1	=	9
	+	1	=	9
1	+		=	4
	+	1	=	2
7	+		=	9
	+	5	=	8
	+	1	=	9
	+	1	=	3
	+	2	=	3
	+	2	=	9
	+	1	=	8
	+	3	=	5
	+	5	=	8
3	+		=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

379/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 3 \\ 6 + \square = 8 \\ 3 + \square = 4 \\ \square + 1 = 4 \\ 2 + \square = 4 \\ \square + 5 = 7 \\ 5 + \square = 7 \\ 2 + \square = 3 \\ \square + 4 = 9 \\ 2 + \square = 5 \\ 5 + \square = 9 \\ 3 + \square = 4 \\ 2 + \square = 4 \\ \square + 2 = 8 \\ 8 + \square = 9 \\ \square + 4 = 6 \\ \square + 1 = 2 \\ 2 + \square = 7 \\ 4 + \square = 7 \\ 3 + \square = 8 \\ \square + 4 = 6 \\ \square + 5 = 9 \\ 1 + \square = 7 \\ \square + 2 = 3 \\ 5 + \square = 9 \end{array}$$

$$\begin{array}{r} 8 + \square = 9 \\ \square + 3 = 4 \\ \square + 3 = 8 \\ 2 + \square = 3 \\ \square + 3 = 4 \\ 2 + \square = 5 \\ \square + 1 = 9 \\ 2 + \square = 6 \\ \square + 4 = 7 \\ 4 + \square = 6 \\ 2 + \square = 4 \\ 1 + \square = 8 \\ \square + 1 = 9 \\ \square + 4 = 5 \\ \square + 5 = 7 \\ 5 + \square = 8 \\ \square + 8 = 9 \\ \square + 3 = 7 \\ 8 + \square = 9 \\ 2 + \square = 3 \\ \square + 2 = 8 \\ \square + 1 = 4 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ 3 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

380/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ 7 + \square = 9 \\ \square + 4 = 6 \\ \square + 1 = 7 \\ 6 + \square = 7 \\ \square + 1 = 8 \\ 2 + \square = 4 \\ 2 + \square = 8 \\ \square + 1 = 6 \\ \square + 4 = 8 \\ 8 + \square = 9 \\ 2 + \square = 7 \\ \square + 5 = 8 \\ \square + 2 = 6 \\ 3 + \square = 6 \\ 2 + \square = 3 \\ 7 + \square = 9 \\ \square + 5 = 8 \\ 1 + \square = 3 \\ 3 + \square = 4 \\ \square + 1 = 9 \\ \square + 1 = 2 \\ 6 + \square = 9 \\ 3 + \square = 7 \\ 5 + \square = 6 \end{array}$$

$$\begin{array}{r} \square + 3 = 5 \\ \square + 1 = 9 \\ 2 + \square = 4 \\ 2 + \square = 5 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ \square + 5 = 8 \\ \square + 1 = 8 \\ 1 + \square = 3 \\ 5 + \square = 7 \\ \square + 4 = 9 \\ 8 + \square = 9 \\ \square + 2 = 8 \\ \square + 3 = 5 \\ 2 + \square = 3 \\ \square + 2 = 4 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ 4 + \square = 6 \\ 6 + \square = 9 \\ \square + 2 = 8 \\ 4 + \square = 5 \\ 2 + \square = 3 \\ 3 + \square = 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

381/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 3 + \square = 9 \\ \square + 4 = 8 \\ 2 + \square = 7 \\ 8 + \square = 9 \\ 2 + \square = 5 \\ 2 + \square = 4 \\ \square + 3 = 7 \\ 2 + \square = 6 \\ \square + 2 = 6 \\ 3 + \square = 4 \\ 2 + \square = 4 \\ \square + 2 = 8 \\ \square + 1 = 2 \\ 6 + \square = 9 \\ 5 + \square = 8 \\ \square + 2 = 3 \\ 1 + \square = 8 \\ \square + 5 = 6 \\ 4 + \square = 9 \\ \square + 3 = 9 \\ 1 + \square = 2 \\ \square + 3 = 6 \\ \square + 1 = 2 \\ 3 + \square = 5 \\ 7 + \square = 8 \end{array}$$

$$\begin{array}{r} 6 + \square = 9 \\ \square + 1 = 5 \\ 7 + \square = 9 \\ \square + 4 = 7 \\ \square + 1 = 3 \\ 1 + \square = 9 \\ 3 + \square = 5 \\ 2 + \square = 4 \\ 6 + \square = 7 \\ 3 + \square = 6 \\ 2 + \square = 3 \\ 2 + \square = 5 \\ \square + 3 = 9 \\ 2 + \square = 9 \\ 1 + \square = 3 \\ 1 + \square = 7 \\ 2 + \square = 7 \\ 1 + \square = 4 \\ \square + 4 = 6 \\ 1 + \square = 3 \\ \square + 1 = 6 \\ 4 + \square = 5 \\ 3 + \square = 8 \\ \square + 1 = 2 \\ 5 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

382/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

	+	5	=	9
3	+		=	6
3	+		=	7
3	+		=	4
6	+		=	7
4	+		=	7
1	+		=	6
	+	7	=	8
	+	2	=	5
	+	6	=	9
	+	7	=	9
	+	1	=	8
	+	2	=	7
	+	5	=	8
7	+		=	9
	+	1	=	6
4	+		=	7
7	+		=	8
	+	2	=	9
4	+		=	9
	+	3	=	9
	+	3	=	4
2	+		=	9
	+	1	=	5
	+	1	=	6

	+	1	=	9
1	+		=	3
	+	6	=	8
	+	5	=	7
1	+		=	4
	+	5	=	9
2	+		=	5
	+	1	=	4
3	+		=	7
7	+		=	9
7	+		=	9
	+	2	=	8
1	+		=	7
	+	3	=	5
	+	1	=	2
7	+		=	8
4	+		=	6
8	+		=	9
5	+		=	9
	+	4	=	8
5	+		=	6
2	+		=	4
2	+		=	5
1	+		=	3
	+	4	=	9

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

383/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 1 + \square = 2 \\ 3 + \square = 5 \\ 1 + \square = 2 \\ \square + 1 = 9 \\ 1 + \square = 5 \\ \square + 2 = 5 \\ \square + 2 = 9 \\ \square + 2 = 5 \\ \square + 2 = 4 \\ 1 + \square = 2 \\ 6 + \square = 9 \\ \square + 1 = 9 \\ 2 + \square = 5 \\ 7 + \square = 9 \\ \square + 3 = 4 \\ 7 + \square = 8 \\ 3 + \square = 4 \\ 2 + \square = 3 \\ 7 + \square = 8 \\ \square + 4 = 5 \\ 1 + \square = 3 \\ \square + 2 = 6 \\ 5 + \square = 8 \\ 7 + \square = 8 \\ \square + 3 = 7 \end{array}$$

$$\begin{array}{r} \square + 2 = 9 \\ \square + 5 = 6 \\ 4 + \square = 7 \\ \square + 3 = 4 \\ \square + 2 = 7 \\ 4 + \square = 6 \\ \square + 6 = 8 \\ 3 + \square = 6 \\ \square + 4 = 7 \\ 2 + \square = 4 \\ 7 + \square = 8 \\ 4 + \square = 9 \\ 1 + \square = 3 \\ 4 + \square = 5 \\ \square + 3 = 5 \\ \square + 2 = 8 \\ \square + 7 = 9 \\ 1 + \square = 5 \\ 1 + \square = 3 \\ \square + 2 = 3 \\ 4 + \square = 6 \\ \square + 1 = 9 \\ 1 + \square = 2 \\ \square + 1 = 2 \\ \square + 6 = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

384/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	2	=	5
8	+		=	9
3	+		=	5
5	+		=	7
7	+		=	9
	+	1	=	3
	+	2	=	4
3	+		=	6
1	+		=	9
6	+		=	8
6	+		=	8
	+	1	=	9
3	+		=	5
3	+		=	8
	+	5	=	8
2	+		=	3
3	+		=	9
7	+		=	8
	+	3	=	5
3	+		=	8
	+	1	=	2
7	+		=	8
	+	3	=	6
1	+		=	8
	+	2	=	7

2	+		=	3
2	+		=	9
1	+		=	2
	+	2	=	9
	+	6	=	7
	+	5	=	8
	+	1	=	6
1	+		=	4
	+	2	=	9
	+	1	=	5
	+	7	=	8
	+	4	=	9
4	+		=	6
	+	2	=	8
	+	3	=	4
	+	3	=	9
	+	1	=	5
2	+		=	4
	+	1	=	8
	+	2	=	5
5	+		=	8
	+	2	=	5
4	+		=	9
4	+		=	7
4	+		=	5

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

385/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 2 \\ 3 + \square = 4 \\ 2 + \square = 4 \\ \square + 7 = 8 \\ 1 + \square = 3 \\ \square + 1 = 2 \\ 1 + \square = 3 \\ 5 + \square = 9 \\ 2 + \square = 5 \\ 8 + \square = 9 \\ 2 + \square = 9 \\ 5 + \square = 9 \\ \square + 3 = 7 \\ \square + 1 = 2 \\ \square + 1 = 3 \\ 4 + \square = 6 \\ \square + 1 = 9 \\ \square + 5 = 7 \\ 4 + \square = 8 \\ 7 + \square = 9 \\ \square + 3 = 6 \\ \square + 4 = 9 \\ 3 + \square = 5 \\ \square + 4 = 8 \\ 2 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 3 = 6 \\ \square + 6 = 7 \\ 3 + \square = 5 \\ 2 + \square = 5 \\ \square + 2 = 5 \\ 7 + \square = 8 \\ \square + 3 = 8 \\ 3 + \square = 8 \\ 3 + \square = 6 \\ \square + 1 = 3 \\ 3 + \square = 4 \\ \square + 3 = 6 \\ 3 + \square = 7 \\ \square + 3 = 9 \\ \square + 4 = 5 \\ 8 + \square = 9 \\ \square + 1 = 2 \\ \square + 4 = 9 \\ 8 + \square = 9 \\ 6 + \square = 9 \\ 2 + \square = 4 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ 2 + \square = 5 \\ \square + 1 = 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

386/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 9 \\ \square + 1 = 9 \\ \square + 6 = 9 \\ 1 + \square = 4 \\ \square + 1 = 8 \\ 1 + \square = 8 \\ \square + 2 = 4 \\ \square + 1 = 8 \\ 1 + \square = 2 \\ \square + 2 = 9 \\ \square + 1 = 8 \\ \square + 1 = 9 \\ \square + 8 = 9 \\ 6 + \square = 9 \\ \square + 7 = 9 \\ \square + 3 = 5 \\ \square + 4 = 5 \\ 7 + \square = 9 \\ \square + 1 = 8 \\ \square + 1 = 5 \\ \square + 1 = 7 \\ \square + 2 = 5 \\ \square + 2 = 9 \\ 6 + \square = 8 \\ 6 + \square = 9 \end{array}$$

$$\begin{array}{r} \square + 1 = 5 \\ \square + 3 = 8 \\ 8 + \square = 9 \\ 5 + \square = 7 \\ 4 + \square = 7 \\ \square + 1 = 9 \\ \square + 2 = 4 \\ 3 + \square = 6 \\ 1 + \square = 7 \\ \square + 6 = 8 \\ \square + 7 = 8 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ 5 + \square = 8 \\ \square + 1 = 8 \\ 5 + \square = 8 \\ \square + 2 = 6 \\ 1 + \square = 2 \\ \square + 6 = 9 \\ \square + 6 = 7 \\ 6 + \square = 7 \\ \square + 1 = 7 \\ 4 + \square = 8 \\ 5 + \square = 7 \\ \square + 5 = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

387/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 3 = 6 \\ 3 + \square = 5 \\ 1 + \square = 5 \\ 1 + \square = 5 \\ \square + 1 = 8 \\ \square + 1 = 6 \\ 6 + \square = 9 \\ 1 + \square = 2 \\ \square + 2 = 8 \\ \square + 1 = 5 \\ 5 + \square = 8 \\ 8 + \square = 9 \\ 5 + \square = 6 \\ \square + 4 = 5 \\ 2 + \square = 8 \\ 6 + \square = 7 \\ 4 + \square = 7 \\ 5 + \square = 9 \\ \square + 1 = 9 \\ 5 + \square = 8 \\ 2 + \square = 4 \\ \square + 4 = 8 \\ 5 + \square = 7 \\ 2 + \square = 5 \\ \square + 2 = 6 \end{array}$$

$$\begin{array}{r} 3 + \square = 7 \\ \square + 6 = 8 \\ 3 + \square = 7 \\ \square + 3 = 9 \\ \square + 2 = 3 \\ 3 + \square = 9 \\ 6 + \square = 7 \\ 2 + \square = 5 \\ 5 + \square = 8 \\ \square + 4 = 7 \\ \square + 1 = 8 \\ \square + 2 = 9 \\ \square + 2 = 8 \\ \square + 3 = 6 \\ \square + 1 = 9 \\ 5 + \square = 6 \\ \square + 3 = 6 \\ \square + 4 = 9 \\ 2 + \square = 4 \\ \square + 2 = 8 \\ \square + 5 = 6 \\ 3 + \square = 6 \\ 1 + \square = 9 \\ 8 + \square = 9 \\ 3 + \square = 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

388/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 1 + \square = 7 \\
 \square + 2 = 9 \\
 \square + 7 = 8 \\
 \square + 3 = 9 \\
 1 + \square = 8 \\
 \square + 8 = 9 \\
 \square + 4 = 6 \\
 8 + \square = 9 \\
 \square + 3 = 4 \\
 8 + \square = 9 \\
 \square + 3 = 7 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 7 + \square = 9 \\
 3 + \square = 7 \\
 \square + 1 = 8 \\
 \square + 4 = 5 \\
 \square + 2 = 9 \\
 \square + 3 = 6 \\
 4 + \square = 7 \\
 5 + \square = 6 \\
 2 + \square = 9 \\
 \square + 4 = 9 \\
 \square + 2 = 3 \\
 \square + 1 = 8
 \end{array}$$

$$\begin{array}{r}
 4 + \square = 7 \\
 \square + 5 = 8 \\
 3 + \square = 9 \\
 3 + \square = 7 \\
 1 + \square = 2 \\
 3 + \square = 7 \\
 3 + \square = 4 \\
 1 + \square = 3 \\
 7 + \square = 8 \\
 8 + \square = 9 \\
 3 + \square = 9 \\
 6 + \square = 8 \\
 1 + \square = 2 \\
 \square + 1 = 5 \\
 \square + 2 = 7 \\
 \square + 7 = 8 \\
 1 + \square = 4 \\
 2 + \square = 5 \\
 \square + 3 = 8 \\
 \square + 6 = 8 \\
 1 + \square = 2 \\
 7 + \square = 9 \\
 3 + \square = 4 \\
 4 + \square = 7 \\
 \square + 1 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

389/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 2 = 8 \\ 1 + \square = 4 \\ \square + 1 = 8 \\ 2 + \square = 4 \\ 1 + \square = 2 \\ \square + 1 = 4 \\ 4 + \square = 6 \\ \square + 1 = 8 \\ \square + 2 = 7 \\ 1 + \square = 7 \\ \square + 1 = 9 \\ \square + 3 = 4 \\ 5 + \square = 6 \\ \square + 3 = 8 \\ \square + 3 = 4 \\ \square + 2 = 4 \\ 4 + \square = 9 \\ \square + 3 = 5 \\ 2 + \square = 3 \\ 4 + \square = 6 \\ \square + 1 = 7 \\ \square + 7 = 9 \\ \square + 1 = 8 \\ \square + 1 = 9 \\ \square + 3 = 8 \end{array}$$

$$\begin{array}{r} \square + 4 = 9 \\ \square + 3 = 4 \\ \square + 5 = 8 \\ 1 + \square = 4 \\ \square + 3 = 9 \\ \square + 2 = 5 \\ 3 + \square = 4 \\ \square + 4 = 7 \\ \square + 6 = 9 \\ 2 + \square = 4 \\ 5 + \square = 6 \\ \square + 2 = 6 \\ 6 + \square = 7 \\ \square + 1 = 8 \\ \square + 3 = 8 \\ 5 + \square = 7 \\ 2 + \square = 3 \\ 3 + \square = 8 \\ \square + 4 = 7 \\ \square + 1 = 6 \\ \square + 1 = 8 \\ \square + 3 = 4 \\ 1 + \square = 4 \\ \square + 2 = 9 \\ 7 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

390/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

	+	2	=	8
	+	2	=	7
	+	2	=	7
	+	2	=	4
	+	3	=	4
	+	3	=	8
	+	1	=	6
3	+		=	8
	+	4	=	6
	+	1	=	6
	+	4	=	6
	+	3	=	6
5	+		=	9
8	+		=	9
7	+		=	8
	+	1	=	5
	+	2	=	6
	+	2	=	6
	+	3	=	5
1	+		=	4
	+	2	=	9
	+	2	=	7
4	+		=	7
1	+		=	4
5	+		=	7

	+	1	=	9
	+	1	=	9
6	+		=	8
4	+		=	7
	+	2	=	5
	+	3	=	9
3	+		=	5
	+	5	=	8
5	+		=	8
	+	6	=	9
	+	4	=	5
7	+		=	8
	+	5	=	6
6	+		=	9
	+	6	=	7
	+	1	=	9
	+	2	=	8
	+	8	=	9
1	+		=	2
2	+		=	3
1	+		=	3
	+	5	=	7
1	+		=	8
7	+		=	9
	+	1	=	2

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

391/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 4 + \square = 9 \\
 2 + \square = 9 \\
 7 + \square = 9 \\
 \square + 2 = 9 \\
 4 + \square = 7 \\
 \square + 2 = 8 \\
 1 + \square = 2 \\
 \square + 1 = 9 \\
 3 + \square = 5 \\
 3 + \square = 9 \\
 \square + 1 = 4 \\
 \square + 4 = 9 \\
 \square + 1 = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 9 \\
 8 + \square = 9 \\
 \square + 1 = 6 \\
 2 + \square = 9 \\
 4 + \square = 7 \\
 5 + \square = 9 \\
 3 + \square = 6 \\
 4 + \square = 7 \\
 \square + 1 = 8 \\
 5 + \square = 7 \\
 1 + \square = 9
 \end{array}$$

$$\begin{array}{r}
 \square + 1 = 5 \\
 1 + \square = 3 \\
 7 + \square = 9 \\
 \square + 2 = 4 \\
 3 + \square = 8 \\
 \square + 4 = 5 \\
 1 + \square = 2 \\
 3 + \square = 4 \\
 \square + 1 = 7 \\
 1 + \square = 2 \\
 2 + \square = 6 \\
 \square + 1 = 3 \\
 \square + 8 = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 9 \\
 \square + 6 = 8 \\
 \square + 1 = 8 \\
 \square + 3 = 7 \\
 \square + 1 = 3 \\
 3 + \square = 8 \\
 \square + 6 = 8 \\
 4 + \square = 5 \\
 4 + \square = 5 \\
 2 + \square = 6 \\
 2 + \square = 3
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$7 + \square = 8$$

$$5 + \square = 8$$

$$\square + 1 = 9$$

$$2 + \square = 5$$

$$\square + 3 = 7$$

$$\square + 3 = 6$$

$$\square + 6 = 9$$

$$\square + 1 = 7$$

$$\square + 7 = 9$$

$$\square + 3 = 4$$

$$4 + \square = 7$$

$$3 + \square = 8$$

$$4 + \square = 7$$

$$\square + 1 = 5$$

$$\square + 6 = 8$$

$$6 + \square = 8$$

$$\square + 1 = 4$$

$$7 + \square = 9$$

$$\square + 3 = 6$$

$$\square + 3 = 9$$

$$1 + \square = 4$$

$$4 + \square = 9$$

$$1 + \square = 5$$

$$\square + 1 = 4$$

$$1 + \square = 3$$

$$\square + 1 = 8$$

$$\square + 3 = 9$$

$$3 + \square = 5$$

$$6 + \square = 7$$

$$\square + 3 = 4$$

$$\square + 1 = 9$$

$$\square + 1 = 2$$

$$\square + 1 = 9$$

$$7 + \square = 9$$

$$1 + \square = 3$$

$$3 + \square = 6$$

$$\square + 5 = 6$$

$$1 + \square = 8$$

$$\square + 4 = 6$$

$$\square + 4 = 8$$

$$\square + 5 = 9$$

$$2 + \square = 5$$

$$\square + 1 = 8$$

$$2 + \square = 3$$

$$7 + \square = 8$$

$$\square + 3 = 9$$

$$5 + \square = 7$$

$$5 + \square = 8$$

$$\square + 3 = 4$$

$$\square + 1 = 2$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 2 + \square = 8 \\
 2 + \square = 4 \\
 \square + 2 = 9 \\
 \square + 2 = 8 \\
 1 + \square = 2 \\
 7 + \square = 8 \\
 \square + 4 = 7 \\
 \square + 5 = 7 \\
 \square + 2 = 5 \\
 1 + \square = 7 \\
 2 + \square = 5 \\
 2 + \square = 7 \\
 \square + 7 = 9 \\
 5 + \square = 6 \\
 1 + \square = 3 \\
 3 + \square = 9 \\
 6 + \square = 7 \\
 \square + 3 = 5 \\
 \square + 2 = 5 \\
 \square + 2 = 7 \\
 7 + \square = 9 \\
 3 + \square = 4 \\
 4 + \square = 8 \\
 \square + 2 = 8 \\
 5 + \square = 8
 \end{array}$$

$$\begin{array}{r}
 \square + 1 = 9 \\
 \square + 3 = 4 \\
 3 + \square = 4 \\
 \square + 3 = 6 \\
 \square + 4 = 9 \\
 \square + 1 = 3 \\
 4 + \square = 8 \\
 1 + \square = 9 \\
 \square + 2 = 8 \\
 \square + 1 = 8 \\
 2 + \square = 4 \\
 \square + 3 = 8 \\
 \square + 2 = 3 \\
 1 + \square = 3 \\
 \square + 3 = 9 \\
 7 + \square = 8 \\
 6 + \square = 7 \\
 1 + \square = 9 \\
 2 + \square = 6 \\
 1 + \square = 5 \\
 \square + 1 = 9 \\
 2 + \square = 5 \\
 \square + 1 = 8 \\
 1 + \square = 2 \\
 \square + 8 = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

394/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 7 + \square = 8 \\
 1 + \square = 6 \\
 1 + \square = 3 \\
 \square + 7 = 9 \\
 2 + \square = 7 \\
 5 + \square = 7 \\
 1 + \square = 9 \\
 \square + 1 = 6 \\
 6 + \square = 9 \\
 \square + 3 = 4 \\
 \square + 1 = 5 \\
 1 + \square = 2 \\
 2 + \square = 3 \\
 \square + 1 = 8 \\
 1 + \square = 2 \\
 \square + 4 = 6 \\
 \square + 3 = 9 \\
 \square + 1 = 8 \\
 \square + 3 = 9 \\
 2 + \square = 4 \\
 \square + 1 = 4 \\
 \square + 2 = 3 \\
 1 + \square = 4 \\
 8 + \square = 9 \\
 1 + \square = 4
 \end{array}$$

$$\begin{array}{r}
 \square + 2 = 9 \\
 2 + \square = 6 \\
 6 + \square = 9 \\
 \square + 1 = 8 \\
 \square + 1 = 4 \\
 6 + \square = 8 \\
 \square + 4 = 6 \\
 7 + \square = 8 \\
 \square + 1 = 2 \\
 1 + \square = 4 \\
 6 + \square = 7 \\
 2 + \square = 9 \\
 \square + 1 = 6 \\
 \square + 6 = 8 \\
 2 + \square = 4 \\
 \square + 2 = 7 \\
 7 + \square = 8 \\
 1 + \square = 2 \\
 2 + \square = 3 \\
 \square + 2 = 9 \\
 \square + 1 = 3 \\
 \square + 4 = 9 \\
 4 + \square = 8 \\
 1 + \square = 3 \\
 8 + \square = 9
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

395/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ \square + 3 = 6 \\ 5 + \square = 6 \\ 5 + \square = 8 \\ \square + 1 = 9 \\ \square + 7 = 9 \\ 2 + \square = 3 \\ \square + 2 = 9 \\ 5 + \square = 6 \\ \square + 1 = 2 \\ \square + 7 = 9 \\ 7 + \square = 8 \\ 7 + \square = 9 \\ 3 + \square = 4 \\ \square + 2 = 3 \\ 4 + \square = 8 \\ 1 + \square = 8 \\ \square + 2 = 5 \\ \square + 1 = 9 \\ \square + 1 = 9 \\ 5 + \square = 7 \\ \square + 2 = 8 \\ \square + 3 = 9 \\ 8 + \square = 9 \\ \square + 2 = 5 \end{array}$$

$$\begin{array}{r} \square + 1 = 2 \\ 1 + \square = 2 \\ \square + 3 = 6 \\ \square + 1 = 7 \\ \square + 3 = 5 \\ 6 + \square = 7 \\ 7 + \square = 8 \\ \square + 5 = 6 \\ 4 + \square = 5 \\ \square + 3 = 9 \\ \square + 1 = 9 \\ 2 + \square = 3 \\ 1 + \square = 5 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ 5 + \square = 7 \\ 1 + \square = 3 \\ \square + 7 = 8 \\ 8 + \square = 9 \\ \square + 3 = 6 \\ 6 + \square = 8 \\ \square + 6 = 8 \\ 3 + \square = 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

396/400

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} 5 + \square = 8 \\ 1 + \square = 2 \\ 1 + \square = 4 \\ 2 + \square = 8 \\ \square + 6 = 8 \\ 8 + \square = 9 \\ 5 + \square = 7 \\ 1 + \square = 5 \\ 5 + \square = 6 \\ 5 + \square = 9 \\ \square + 2 = 4 \\ 2 + \square = 3 \\ 4 + \square = 8 \\ 3 + \square = 9 \\ \square + 6 = 9 \\ 1 + \square = 9 \\ 5 + \square = 8 \\ \square + 3 = 4 \\ 5 + \square = 9 \\ 1 + \square = 3 \\ 8 + \square = 9 \\ \square + 3 = 4 \\ 8 + \square = 9 \\ 8 + \square = 9 \\ 2 + \square = 3 \end{array}$$

$$\begin{array}{r} \square + 2 = 9 \\ \square + 2 = 7 \\ 2 + \square = 7 \\ \square + 2 = 6 \\ 1 + \square = 3 \\ \square + 2 = 5 \\ 2 + \square = 8 \\ \square + 3 = 7 \\ \square + 3 = 5 \\ \square + 1 = 9 \\ \square + 4 = 8 \\ \square + 2 = 3 \\ 1 + \square = 9 \\ 3 + \square = 4 \\ 3 + \square = 4 \\ \square + 3 = 4 \\ \square + 3 = 5 \\ \square + 1 = 7 \\ \square + 1 = 9 \\ \square + 3 = 6 \\ \square + 2 = 5 \\ 2 + \square = 3 \\ \square + 2 = 4 \\ 1 + \square = 4 \\ 1 + \square = 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

397/400

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1桁の足し算繰り上がりなし

名前： \_\_\_\_\_

$$4 + \square = 5$$

$$\square + 1 = 2$$

$$8 + \square = 9$$

$$\square + 1 = 5$$

$$\square + 2 = 9$$

$$\square + 7 = 8$$

$$\square + 1 = 6$$

$$5 + \square = 7$$

$$3 + \square = 7$$

$$\square + 3 = 4$$

$$\square + 5 = 6$$

$$\square + 2 = 5$$

$$1 + \square = 9$$

$$\square + 3 = 9$$

$$\square + 5 = 7$$

$$3 + \square = 4$$

$$\square + 2 = 9$$

$$7 + \square = 9$$

$$5 + \square = 6$$

$$\square + 8 = 9$$

$$2 + \square = 3$$

$$\square + 4 = 7$$

$$\square + 2 = 9$$

$$\square + 2 = 7$$

$$1 + \square = 5$$

$$3 + \square = 7$$

$$\square + 3 = 8$$

$$\square + 3 = 4$$

$$\square + 3 = 9$$

$$\square + 5 = 8$$

$$4 + \square = 8$$

$$\square + 4 = 6$$

$$2 + \square = 3$$

$$\square + 3 = 4$$

$$\square + 8 = 9$$

$$8 + \square = 9$$

$$1 + \square = 8$$

$$\square + 1 = 2$$

$$\square + 1 = 4$$

$$\square + 4 = 5$$

$$8 + \square = 9$$

$$8 + \square = 9$$

$$7 + \square = 8$$

$$3 + \square = 7$$

$$\square + 2 = 9$$

$$8 + \square = 9$$

$$2 + \square = 6$$

$$2 + \square = 4$$

$$\square + 3 = 5$$

$$\square + 2 = 6$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r} \square + 1 = 9 \\ 2 + \square = 6 \\ \square + 4 = 9 \\ \square + 1 = 9 \\ \square + 3 = 9 \\ \square + 4 = 9 \\ 7 + \square = 9 \\ \square + 1 = 9 \\ 6 + \square = 7 \\ \square + 2 = 9 \\ \square + 3 = 4 \\ 4 + \square = 7 \\ \square + 2 = 9 \\ 2 + \square = 7 \\ \square + 3 = 6 \\ \square + 2 = 8 \\ 8 + \square = 9 \\ \square + 5 = 7 \\ \square + 1 = 7 \\ 2 + \square = 6 \\ \square + 8 = 9 \\ 2 + \square = 3 \\ \square + 3 = 5 \\ \square + 1 = 9 \\ \square + 1 = 7 \end{array}$$

$$\begin{array}{r} \square + 5 = 8 \\ 1 + \square = 8 \\ 4 + \square = 5 \\ 6 + \square = 9 \\ 2 + \square = 6 \\ 3 + \square = 4 \\ 2 + \square = 5 \\ \square + 4 = 7 \\ 8 + \square = 9 \\ \square + 1 = 4 \\ 8 + \square = 9 \\ 1 + \square = 3 \\ 1 + \square = 3 \\ 1 + \square = 4 \\ \square + 2 = 5 \\ 4 + \square = 6 \\ 8 + \square = 9 \\ \square + 2 = 3 \\ \square + 1 = 6 \\ 7 + \square = 9 \\ \square + 2 = 5 \\ \square + 4 = 6 \\ \square + 4 = 7 \\ 6 + \square = 7 \\ \square + 1 = 2 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

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1桁の足し算繰り返し上がりなし

名前： \_\_\_\_\_

$$\begin{array}{r}
 6 + \square = 8 \\
 1 + \square = 9 \\
 3 + \square = 9 \\
 \square + 3 = 4 \\
 \square + 1 = 8 \\
 2 + \square = 3 \\
 \square + 6 = 9 \\
 2 + \square = 3 \\
 2 + \square = 3 \\
 2 + \square = 5 \\
 \square + 1 = 3 \\
 \square + 4 = 7 \\
 \square + 5 = 6 \\
 \square + 1 = 4 \\
 3 + \square = 6 \\
 \square + 6 = 7 \\
 \square + 3 = 9 \\
 \square + 1 = 9 \\
 \square + 2 = 5 \\
 \square + 1 = 4 \\
 \square + 4 = 9 \\
 3 + \square = 9 \\
 \square + 1 = 9 \\
 6 + \square = 8 \\
 6 + \square = 7
 \end{array}$$

$$\begin{array}{r}
 3 + \square = 4 \\
 6 + \square = 8 \\
 2 + \square = 5 \\
 3 + \square = 6 \\
 \square + 2 = 8 \\
 \square + 2 = 7 \\
 3 + \square = 7 \\
 2 + \square = 3 \\
 \square + 4 = 9 \\
 3 + \square = 5 \\
 7 + \square = 8 \\
 \square + 1 = 7 \\
 7 + \square = 9 \\
 4 + \square = 5 \\
 2 + \square = 3 \\
 3 + \square = 8 \\
 \square + 1 = 9 \\
 3 + \square = 4 \\
 5 + \square = 9 \\
 \square + 1 = 3 \\
 5 + \square = 7 \\
 1 + \square = 3 \\
 \square + 3 = 7 \\
 1 + \square = 7 \\
 \square + 1 = 4
 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

400/400

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