

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 9 \\ + 6 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 8 \\ \hline 42 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 7 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 7 \\ \hline 93 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 1 \square \\ \hline 27 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 9 \square \\ \hline 165 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 9 \square \\ \hline 162 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 8 \\ \hline 140 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 4 \\ \hline 182 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 3 \\ \hline 47 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 146 \end{array}$$

時間： _____ 分 _____ 秒

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名前： _____

$$\begin{array}{r} \square 0 \\ + \quad 6 \square \\ \hline 1 \quad 1 \quad 7 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad \square \square \\ \hline 9 \quad 8 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 3 \\ \hline 9 \quad 7 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 9 \\ \hline 7 \quad 7 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 2 \\ \hline 6 \quad 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 1 \\ \hline 9 \quad 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 8 \quad 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 4 \\ \hline 1 \quad 2 \quad 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 3 \quad 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 3 \\ \hline 1 \quad 0 \quad 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 8 \\ \hline 4 \quad 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 8 \square \\ \hline 9 \quad 5 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 1 \\ \hline 1 \quad 0 \quad 1 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 7 \\ \hline 1 \quad 0 \quad 6 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \square \\ \hline 1 \quad 0 \quad 0 \end{array}$$

時間： _____ 分 _____ 秒

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名前： _____

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 6 2 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 8 \square \\ \hline 1 2 3 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 6 \square \\ \hline 1 6 3 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 7 \\ \hline 7 7 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 8 \square \\ \hline 1 3 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 5 \square \\ \hline 1 5 7 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 5 \\ \hline 1 4 2 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 3 \\ \hline 2 6 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \square \square \\ \hline 8 6 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 9 \square \\ \hline 1 8 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 9 \square \\ \hline 1 1 5 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 4 \\ \hline 4 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 1 1 6 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 1 \square \\ \hline 1 1 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 2 \\ + 1 \square \\ \hline 59 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 0 \\ \hline 169 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 9 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 3 \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 8 \square \\ \hline 92 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 50 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \square \\ \hline 57 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 8 \square \\ \hline 181 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 103 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 8 \\ \hline 167 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 2 \square \\ \hline 91 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 5 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 7 \\ \hline 34 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 8 \\ + \quad \square \square \\ \hline 96 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 9 \square \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 3 \square \\ \hline 123 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 1 \square \\ \hline 67 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 6 \square \\ \hline 81 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 4 \square \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 9 \square \\ \hline 143 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 0 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 7 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 8 \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 34 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 5 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 1 \\ \hline 69 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 6 \square \\ \hline 134 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 5 \\ \hline 67 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 1 \ 3 \ 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 1 \square \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 4 \square \\ \hline 1 \ 1 \ 5 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \\ \hline 5 \ 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 3 \square \\ \hline 1 \ 1 \ 9 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \square \\ \hline 1 \ 5 \ 3 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 6 \square \\ \hline 8 \ 9 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 0 \\ \hline 1 \ 4 \ 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \\ \hline 2 \ 5 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 7 \ 9 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 6 \\ \hline 9 \ 7 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 1 \ 9 \ 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 1 \square \\ \hline 7 \ 7 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 9 \\ \hline 1 \ 9 \ 5 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 1 \ 3 \ 0 \end{array}$$

時間： _____ 分 _____ 秒

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名前： _____

$$\begin{array}{r} 9 \square \\ + \square 3 \\ \hline 1 \ 4 \ 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 2 \square \\ \hline 7 \ 6 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 4 \\ \hline 8 \ 1 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 5 \square \\ \hline 1 \ 4 \ 0 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 6 \square \\ \hline 1 \ 1 \ 7 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 8 \square \\ \hline 1 \ 4 \ 3 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 9 \\ \hline 3 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 3 \\ \hline 9 \ 5 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 3 \ 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 6 \square \\ \hline 1 \ 4 \ 1 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 1 \ 5 \ 1 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 7 \ 2 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 9 \square \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 1 \ 0 \ 3 \end{array}$$

時間： _____ 分 _____ 秒

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名前： _____

$$\begin{array}{r} \\ 1 \\ 9 \\ \hline 7 8 \end{array}$$

$$\begin{array}{r} \\ 2 \\ 3 \\ \hline 1 0 9 \end{array}$$

$$\begin{array}{r} \\ 8 \\ 7 \\ \hline 1 2 7 \end{array}$$

$$\begin{array}{r} \\ 4 \\ \\ \hline 9 7 \end{array}$$

$$\begin{array}{r} \\ 9 \\ 1 \\ \hline 1 3 4 \end{array}$$

$$\begin{array}{r} \\ 7 \\ 2 \\ \hline 1 1 1 \end{array}$$

$$\begin{array}{r} \\ 2 \\ 1 \\ \hline 3 7 \end{array}$$

$$\begin{array}{r} \\ 9 \\ 2 \\ \hline 9 4 \end{array}$$

$$\begin{array}{r} \\ 2 \\ \\ \hline 6 7 \end{array}$$

$$\begin{array}{r} \\ 7 \\ 4 \\ \hline 7 8 \end{array}$$

$$\begin{array}{r} \\ 6 \\ 2 \\ \hline 7 3 \end{array}$$

$$\begin{array}{r} \\ 6 \\ 2 \\ \hline 4 0 \end{array}$$

$$\begin{array}{r} \\ 2 \\ 2 \\ \hline 3 3 \end{array}$$

$$\begin{array}{r} \\ 3 \\ 4 \\ \hline 7 5 \end{array}$$

$$\begin{array}{r} \\ 7 \\ 4 \\ \hline 6 0 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____.

$$\begin{array}{r} \square \\ + \square 9 \\ \hline 1 \ 7 \ 8 \end{array}$$

$$\begin{array}{r} \square \\ + \square 9 \\ \hline 6 \ 1 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 5 \square \\ \hline 1 \ 2 \ 4 \end{array}$$

$$\begin{array}{r} \square \\ + \square 5 \\ \hline 5 \ 3 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 5 \square \\ \hline 7 \ 0 \end{array}$$

$$\begin{array}{r} \square \\ + \square 6 \\ \hline 3 \ 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 1 \square \\ \hline 7 \ 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 5 \square \\ \hline 1 \ 0 \ 6 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 9 \square \\ \hline 1 \ 4 \ 0 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 4 \\ \hline 1 \ 5 \ 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline 3 \ 2 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 1 \ 4 \ 2 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 6 \square \\ \hline 1 \ 4 \ 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 9 \ 6 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 8 \ 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 9 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \square \\ \hline 5 0 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 1 \square \\ \hline 7 6 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 2 \\ \hline 8 7 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 8 \square \\ \hline 1 5 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 7 1 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 1 \square \\ \hline 1 0 5 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 1 1 2 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 0 \\ \hline 1 0 7 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \square \\ \hline 2 7 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 4 \\ \hline 1 2 1 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 1 5 5 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 4 \square \\ \hline 1 2 4 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 1 \\ \hline 1 1 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 3 5 \end{array}$$

時間： _____ 分 _____ 秒

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名前： _____

$$\begin{array}{r} \square 6 \\ + \quad 5 \square \\ \hline | \quad | \quad | \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 5 \square \\ \hline 6 \quad 5 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 7 \\ \hline | \quad | \quad 3 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 2 \square \\ \hline 8 \quad 1 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 6 \\ \hline | \quad 5 \quad 3 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 3 \\ \hline 9 \quad 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 6 \\ \hline | \quad 0 \quad 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 7 \square \\ \hline | \quad 6 \quad 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 4 \\ \hline 7 \quad 7 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 8 \\ \hline | \quad 3 \quad 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 8 \\ \hline | \quad 0 \quad 0 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad \square \square \\ \hline 7 \quad 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline 7 \quad 7 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 8 \square \\ \hline | \quad | \quad 7 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 9 \square \\ \hline | \quad | \quad 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad 2 \square \\ \hline 1 \quad 1 \quad 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 3 \square \\ \hline 1 \quad 0 \quad 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 1 \square \\ \hline 5 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 0 \\ \hline 1 \quad 4 \quad 3 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 7 \\ \hline 1 \quad 3 \quad 6 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 8 \square \\ \hline 1 \quad 2 \quad 4 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 3 \square \\ \hline 5 \quad 8 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 1 \quad 7 \quad 8 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 9 \\ \hline 1 \quad 3 \quad 8 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 9 \\ \hline 1 \quad 6 \quad 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 2 \square \\ \hline 6 \quad 0 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 0 \\ \hline 1 \quad 1 \quad 2 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad \square \square \\ \hline 7 \quad 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 \square \\ \hline 1 \quad 2 \quad 0 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 1 \\ \hline 1 \quad 4 \quad 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____.

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 4 \quad 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 3 \\ \hline 1 \quad 1 \quad 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 1 \\ \hline 1 \quad 1 \quad 3 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 9 \\ \hline 1 \quad 5 \quad 4 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 3 \square \\ \hline 7 \quad 0 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 7 \\ \hline 5 \quad 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 1 \square \\ \hline 5 \quad 6 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 5 \square \\ \hline 1 \quad 3 \quad 7 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 1 \\ \hline 3 \quad 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 6 \square \\ \hline 1 \quad 3 \quad 0 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 4 \\ \hline 1 \quad 3 \quad 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 9 \\ \hline 8 \quad 5 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 6 \\ \hline 1 \quad 0 \quad 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 2 \square \\ \hline 1 \quad 1 \quad 0 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 6 \quad 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \\ 8 \\ \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ 7 \\ 9 \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ \\ \\ \hline 8 \end{array}$$

$$\begin{array}{r} \\ \\ \\ \hline 9 \end{array}$$

$$\begin{array}{r} \\ 4 \\ 6 \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ 9 \\ 2 \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ 9 \\ 5 \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ \\ \\ \hline 4 \end{array}$$

$$\begin{array}{r} \\ 7 \\ 3 \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ 3 \\ 0 \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ \\ \\ \hline 5 \end{array}$$

$$\begin{array}{r} \\ \\ 7 \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ \\ \\ \hline 7 \end{array}$$

$$\begin{array}{r} \\ 2 \\ 7 \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ \\ \\ \hline 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 1 \ 3 \ 6 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 4 \square \\ \hline 6 \ 2 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 9 \ 6 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 1 \square \\ \hline 9 \ 6 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 6 \square \\ \hline 1 \ 1 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 9 \\ \hline 7 \ 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \\ \hline 9 \ 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 6 \ 3 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 1 \ 0 \ 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 7 \square \\ \hline 8 \ 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 7 \square \\ \hline 9 \ 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 3 \square \\ \hline 1 \ 1 \ 7 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 4 \ 9 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \\ \hline 7 \ 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 4 \square \\ \hline 1 \ 4 \ 0 \end{array}$$

時間： _____ 分 _____ 秒

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名前： _____

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 1 \ 6 \ 6 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 1 \ 0 \ 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \square \\ \hline 2 \ 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 9 \square \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 1 \ 4 \ 3 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 7 \\ \hline 1 \ 0 \ 8 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 6 \\ \hline 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 1 \ 2 \ 3 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \square \square \\ \hline 2 \ 0 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 1 \ 0 \ 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 9 \\ \hline 4 \ 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 3 \\ \hline 4 \ 6 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 2 \square \\ \hline 5 \ 1 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 8 \\ \hline 1 \ 1 \ 2 \end{array}$$

時間： _____ 分 _____ 秒

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名前： _____

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 139 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 4 \\ \hline 44 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 7 \square \\ \hline 134 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 2 \\ \hline 69 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 9 \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 8 \square \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 4 \square \\ \hline 143 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 1 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 1 \\ \hline 49 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 8 \square \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 7 \square \\ \hline 154 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 2 \square \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 2 \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 3 \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 92 \end{array}$$

時間： _____ 分 _____ 秒

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$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 7 \\ \hline 53 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 8 \square \\ \hline 134 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 9 \\ \hline 140 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 4 \square \\ \hline 115 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 9 \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 4 \square \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 144 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 1 \\ \hline 65 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 4 \square \\ \hline 63 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 5 \square \\ \hline 150 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 7 \square \\ \hline 163 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 7 \\ + \quad 2 \square \\ \hline 1 \quad 1 \quad 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 6 \square \\ \hline 7 \quad 8 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 8 \square \\ \hline 1 \quad 3 \quad 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 1 \square \\ \hline 3 \quad 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 8 \quad 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 5 \square \\ \hline 7 \quad 1 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 7 \square \\ \hline 1 \quad 2 \quad 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 4 \square \\ \hline 1 \quad 4 \quad 7 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 6 \\ \hline 1 \quad 0 \quad 4 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 8 \\ \hline 1 \quad 0 \quad 4 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 8 \square \\ \hline 1 \quad 5 \quad 2 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 6 \square \\ \hline 1 \quad 6 \quad 1 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 9 \\ \hline 1 \quad 9 \quad 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 7 \square \\ \hline 1 \quad 6 \quad 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 3 \square \\ \hline 1 \quad 1 \quad 9 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \\ 1 \\ 8 \\ \hline 5 4 \end{array}$$

$$\begin{array}{r} \\ 2 \\ 7 \\ \hline 8 4 \end{array}$$

$$\begin{array}{r} \\ 4 \\ 8 \\ \hline 1 0 7 \end{array}$$

$$\begin{array}{r} \\ 8 \\ 5 \\ \hline 8 5 \end{array}$$

$$\begin{array}{r} \\ 3 \\ 3 \\ \hline 1 0 4 \end{array}$$

$$\begin{array}{r} \\ 1 \\ 1 \\ \hline 8 6 \end{array}$$

$$\begin{array}{r} \\ 3 \\ 5 \\ \hline 1 3 7 \end{array}$$

$$\begin{array}{r} \\ 8 \\ 8 \\ \hline 1 7 3 \end{array}$$

$$\begin{array}{r} \\ 4 \\ 3 \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} \\ 7 \\ 1 \\ \hline 1 2 3 \end{array}$$

$$\begin{array}{r} \\ 6 \\ 4 \\ \hline 1 2 0 \end{array}$$

$$\begin{array}{r} \\ 9 \\ 4 \\ \hline 1 3 0 \end{array}$$

$$\begin{array}{r} \\ 1 \\ 7 \\ \hline 9 3 \end{array}$$

$$\begin{array}{r} \\ 3 \\ 0 \\ \hline 1 2 8 \end{array}$$

$$\begin{array}{r} \\ 5 \\ 4 \\ \hline 1 0 9 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad 4 \square \\ \hline 1 \quad 1 \quad 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 2 \square \\ \hline 1 \quad 1 \quad 8 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 7 \square \\ \hline 1 \quad 4 \quad 3 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 1 \\ \hline 1 \quad 1 \quad 0 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 1 \\ \hline 1 \quad 5 \quad 8 \end{array}$$

$$\begin{array}{r} \quad 3 \square \\ + \quad \square 5 \\ \hline 1 \quad 0 \quad 4 \end{array}$$

$$\begin{array}{r} \quad 2 \square \\ + \quad \square 2 \\ \hline 9 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 3 \\ \hline 6 \quad 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 3 \square \\ \hline 5 \quad 8 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 4 \square \\ \hline 7 \quad 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 4 \square \\ \hline 6 \quad 9 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 5 \\ \hline 7 \quad 5 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 9 \\ \hline 1 \quad 3 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 0 \\ \hline 1 \quad 4 \quad 8 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 7 \quad 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 5 \ 6 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 5 \square \\ \hline 1 \ 5 \ 0 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline 7 \ 8 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 1 \\ \hline 1 \ 7 \ 6 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 9 \ 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 7 \square \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 7 \square \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 1 \ 0 \ 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 6 \square \\ \hline 9 \ 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 3 \ 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 8 \square \\ \hline 1 \ 8 \ 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 7 \ 5 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 8 \\ \hline 4 \ 6 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 1 \ 8 \ 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 7 \square \\ + \square 1 \\ \hline 1 \ 4 \ 3 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 8 \square \\ \hline 1 \ 1 \ 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 6 \\ \hline 1 \ 4 \ 9 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 5 \ 0 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 8 \square \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 8 \square \\ \hline 1 \ 7 \ 5 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 7 \ 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 4 \square \\ \hline 6 \ 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 7 \square \\ \hline 9 \ 4 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 7 \\ \hline 1 \ 7 \ 3 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 9 \square \\ \hline 1 \ 3 \ 8 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \\ \hline 2 \ 8 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 8 \square \\ \hline 1 \ 7 \ 9 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 2 \\ \hline 1 \ 2 \ 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 9 \square \\ + \square 2 \\ \hline 1 \ 3 \ 0 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 2 \\ \hline 7 \ 5 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 1 \ 1 \ 7 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 2 \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 6 \\ \hline 1 \ 5 \ 8 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 3 \\ \hline 6 \ 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 1 \ 5 \ 8 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 8 \ 6 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 8 \ 6 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 8 \square \\ \hline 9 \ 6 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 8 \ 1 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 8 \ 7 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline 6 \ 7 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 6 \square \\ \hline 1 \ 5 \ 6 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 1 \ 3 \ 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 5 \square \\ + \square 0 \\ \hline 1 \ 3 \ 7 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 8 \square \\ \hline 1 \ 4 \ 6 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 5 \square \\ \hline 1 \ 2 \ 5 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 9 \ 5 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 1 \\ \hline 9 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 8 \\ \hline 1 \ 1 \ 1 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 6 \\ \hline 6 \ 0 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 1 \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 9 \\ \hline 1 \ 7 \ 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 9 \ 3 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 3 \\ \hline 1 \ 4 \ 6 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 6 \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 3 \\ \hline 8 \ 2 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 4 \\ \hline 1 \ 6 \ 8 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 2 \\ + 2 \square \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline 60 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 5 \square \\ \hline 73 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 167 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 9 \\ \hline 61 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 50 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 5 \square \\ \hline 84 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 181 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \square \\ \hline 25 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 3 \square \\ \hline 123 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 6 \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 2 \square \\ \hline 83 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline 24 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 4 \square \\ \hline 113 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 7 2 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 9 \\ \hline 1 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 1 1 2 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 5 \square \\ \hline 1 0 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 1 1 4 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 2 \square \\ \hline 3 9 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 9 \\ \hline 1 4 5 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 1 \square \\ \hline 5 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 5 \square \\ \hline 6 6 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 3 \\ \hline 8 1 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 1 1 3 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 5 \\ \hline 5 3 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 6 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 1 3 9 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 5 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 7 \square \\ + \square 6 \\ \hline 1 \ 6 \ 3 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 5 \ 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline 6 \ 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 4 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline 7 \ 8 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 3 \\ \hline 1 \ 2 \ 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 1 \ 5 \ 2 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 8 \ 5 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 1 \ 0 \ 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 5 \ 5 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 1 \ 1 \ 2 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 1 \ 3 \ 3 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 5 \\ \hline 6 \ 4 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 3 \ 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + \quad 8 \square \\ \hline 1 \quad 7 \quad 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 0 \\ \hline 8 \quad 3 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 5 \square \\ \hline 1 \quad 1 \quad 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 5 \quad 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 7 \\ \hline 1 \quad 3 \quad 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 8 \square \\ \hline 1 \quad 1 \quad 1 \end{array}$$

$$\begin{array}{r} \square \square \\ + \quad 1 \square \\ \hline \square 8 \\ \hline 8 \quad 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline \square \square \\ \hline 2 \quad 6 \end{array}$$

$$\begin{array}{r} \square \square \\ + \quad 4 \square \\ \hline \square 0 \\ \hline 1 \quad 2 \quad 6 \end{array}$$

$$\begin{array}{r} \square \square \\ + \quad 7 \square \\ \hline \square 6 \\ \hline 1 \quad 3 \quad 1 \end{array}$$

$$\begin{array}{r} \square \square \\ + \quad 6 \square \\ \hline \square 6 \\ \hline 1 \quad 5 \quad 5 \end{array}$$

$$\begin{array}{r} \square \square \\ + \quad 3 \square \\ \hline \square 6 \\ \hline 6 \quad 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad \square \square \\ \hline \square \square \\ \hline 4 \quad 9 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline \square \square \\ \hline 5 \quad 5 \end{array}$$

$$\begin{array}{r} \square \square \\ + \quad 4 \square \\ \hline \square 2 \\ \hline 1 \quad 2 \quad 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 1 \quad 1 \quad 6 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 2 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 5 \\ \hline 1 \quad 4 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 2 \square \\ + \quad \square 0 \\ \hline 9 \quad 1 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 4 \\ \hline 1 \quad 1 \quad 9 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 4 \\ \hline 1 \quad 0 \quad 9 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 6 \square \\ \hline 8 \quad 8 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 2 \square \\ \hline 1 \quad 0 \quad 9 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 1 \square \\ \hline 5 \quad 9 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 9 \square \\ \hline 1 \quad 9 \quad 0 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 1 \square \\ \hline 1 \quad 1 \quad 1 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 5 \\ \hline 1 \quad 0 \quad 4 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 4 \\ \hline 1 \quad 6 \quad 0 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 1 \\ \hline 1 \quad 2 \quad 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 8 \square \\ \hline 1 \quad 4 \quad 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前：_____.

$$\begin{array}{r} \square \\ + \square 8 \\ \hline 1 \ 7 \ 3 \end{array}$$

$$\begin{array}{r} \square \\ + \square 4 \\ \hline 1 \ 6 \ 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 1 \square \\ \hline 9 \ 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 7 \square \\ \hline 9 \ 4 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 9 \\ \hline 1 \ 3 \ 2 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 9 \\ \hline 6 \ 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 4 \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 4 \square \\ \hline 1 \ 4 \ 1 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 6 \square \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 4 \ 1 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 5 \\ \hline 1 \ 0 \ 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 5 \square \\ \hline 1 \ 5 \ 6 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 7 \ 5 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 2 \\ \hline 9 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 2 \square \\ \hline 6 \ 8 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 78 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 3 \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 133 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 63 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 5 \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 8 \square \\ \hline 128 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 2 \\ \hline 144 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 8 \\ \hline 47 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 60 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 0 \\ \hline 177 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 1 \square \\ \hline 37 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 4 \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \square \\ \hline 37 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \square \\ + \square 9 \\ \hline 1 \ 4 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 2 \\ \hline 1 \ 0 \ 2 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 1 \\ \hline 3 \ 9 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 6 \square \\ \hline 8 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 7 \\ \hline 1 \ 0 \ 8 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 7 \square \\ \hline 8 \ 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 4 \\ \hline 1 \ 8 \ 3 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 1 \ 2 \ 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 9 \ 3 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 8 \ 3 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 9 \\ \hline 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 9 \ 5 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 1 \ 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 28 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 3 \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 41 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 0 \\ \hline 107 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 9 \square \\ \hline 189 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 2 \square \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 8 \square \\ \hline 126 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 9 \square \\ \hline 128 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 1 \square \\ \hline 84 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 2 \square \\ \hline 50 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 3 \\ \hline 136 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad \square \square \\ \hline 28 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 7 \square \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad \square \square \\ \hline 37 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 7 \square \\ \hline 82 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 9 \\ + \quad 8 \square \\ \hline 138 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 7 \\ \hline 83 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 0 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 5 \square \\ \hline 131 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 1 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 4 \\ \hline 69 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 6 \\ \hline 57 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 42 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 2 \square \\ \hline 123 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 8 \square \\ \hline 91 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 1 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 4 \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 4 \square \\ \hline 61 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 3 \square \\ \hline 89 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 172 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 82 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 1 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 9 \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 4 \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 5 \square \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 1 \square \\ \hline 58 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 1 \\ \hline 65 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 6 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 42 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 2 \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 5 \square \\ \hline 67 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 6 \\ \hline 170 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 7 \square \\ \hline 172 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 9 \\ \hline 122 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad 8 \square \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} \quad 3 \square \\ + \square 4 \\ \hline 61 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 6 \square \\ \hline 151 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \square 4 \\ \hline 155 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \square 5 \\ \hline 148 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \square 2 \\ \hline 74 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \square 9 \\ \hline 127 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \square 9 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \square 7 \\ \hline 119 \end{array}$$

$$\begin{array}{r} \quad 2 \square \\ + \square 7 \\ \hline 122 \end{array}$$

$$\begin{array}{r} \quad 3 \square \\ + \square 6 \\ \hline 99 \end{array}$$

$$\begin{array}{r} \quad 7 \square \\ + \square 4 \\ \hline 148 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \square 8 \\ \hline 129 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 9 \ 4 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 9 \\ \hline 1 \ 4 \ 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 8 \square \\ \hline 1 \ 1 \ 9 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 0 \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 1 \ 3 \ 5 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 2 \\ \hline 9 \ 1 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 4 \\ \hline 1 \ 6 \ 3 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 8 \\ \hline 1 \ 4 \ 3 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 7 \square \\ \hline 1 \ 7 \ 5 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 5 \square \\ \hline 1 \ 3 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 3 \\ \hline 6 \ 3 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 3 \\ \hline 1 \ 6 \ 2 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 0 \ 6 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 7 \\ \hline 7 \ 5 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 1 \\ \hline 1 \ 2 \ 9 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 1 \quad 2 \quad 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 9 \\ \hline 1 \quad 1 \quad 1 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 9 \\ \hline 5 \quad 1 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 2 \square \\ \hline 1 \quad 0 \quad 5 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 6 \quad 9 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 2 \\ \hline 7 \quad 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 9 \square \\ \hline 1 \quad 4 \quad 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 1 \square \\ \hline 6 \quad 7 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 3 \square \\ \hline 1 \quad 2 \quad 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 \square \\ \hline 1 \quad 0 \quad 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 5 \square \\ \hline 1 \quad 3 \quad 4 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 3 \\ \hline 1 \quad 6 \quad 6 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 3 \\ \hline 8 \quad 6 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 6 \square \\ \hline 1 \quad 5 \quad 6 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 3 \\ \hline 1 \quad 6 \quad 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 3 \\ \hline 7 3 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \square \\ \hline 8 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 2 \square \\ \hline 1 1 4 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 2 \\ \hline 9 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 1 0 7 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 1 \\ \hline 2 5 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 7 \\ \hline 1 5 2 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 6 \\ \hline 8 2 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 0 \\ \hline 4 1 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 6 \square \\ \hline 1 3 3 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 4 \square \\ \hline 6 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 9 \\ \hline 1 0 6 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 4 3 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 2 \square \\ \hline 4 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 6 \\ \hline 1 6 5 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 2 \square \\ + \square 6 \\ \hline 1 2 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 6 \square \\ \hline 1 4 6 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \square \\ \hline 1 4 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \\ \hline 1 0 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 1 2 1 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \\ \hline 5 3 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 1 3 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 4 \\ \hline 1 4 0 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 1 4 7 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 8 \\ \hline 4 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 5 \square \\ \hline 9 2 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 7 9 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 9 \\ \hline 1 4 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \\ \hline 2 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 7 \square \\ + \square 2 \\ \hline 1 \ 2 \ 4 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 1 \ 1 \ 4 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 1 \ 3 \ 2 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 7 \square \\ \hline 1 \ 2 \ 6 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 7 \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 1 \square \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 6 \square \\ \hline 1 \ 5 \ 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 2 \square \\ \hline 5 \ 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 8 \square \\ \hline 1 \ 3 \ 4 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 9 \ 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 8 \ 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 5 \\ \hline 1 \ 4 \ 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 7 \square \\ \hline 1 \ 3 \ 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 7 \square \\ \hline 1 \ 5 \ 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 0 \\ \hline 1 \ 1 \ 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 6 \square \\ \hline 156 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 1 \\ \hline 142 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 2 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 4 \\ \hline 119 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 8 \square \\ \hline 124 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 6 \square \\ \hline 120 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 7 \\ \hline 35 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 3 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 9 \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 181 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 22 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 4 \\ \hline 48 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 2 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 7 \\ \hline 75 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 9 \square \\ + \square 4 \\ \hline 1 \ 3 \ 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 \ 6 \ 5 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 4 \square \\ \hline 1 \ 1 \ 7 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \square \\ \hline 3 \ 8 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 1 \ 0 \ 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 4 \ 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 9 \\ \hline 1 \ 3 \ 6 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 1 \ 1 \ 8 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 6 \\ \hline 1 \ 1 \ 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 1 \ 4 \ 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 7 \\ \hline 7 \ 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline 1 \ 0 \ 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 2 \\ \hline 5 \ 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 7 \square \\ \hline 1 \ 4 \ 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 6 \\ \hline 4 \ 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 3 \\ + 4 \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \square \square \\ \hline 71 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \square \square \\ \hline 24 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 9 \square \\ \hline 143 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 37 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 8 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 67 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 6 \square \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 9 \square \\ \hline 191 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 9 \square \\ \hline 124 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 116 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 6 \\ \hline 63 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 128 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 5 \\ \hline 179 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前：_____。

$$\begin{array}{r} \square \\ + \square 4 \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} \square \\ + \square 9 \\ \hline 1 \ 5 \ 4 \end{array}$$

$$\begin{array}{r} \square \\ + \square 3 \\ \hline 3 \ 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 3 \square \\ \hline 9 \ 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \\ \hline 2 \ 6 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 \ 5 \ 7 \end{array}$$

$$\begin{array}{r} \square \\ + \square 9 \\ \hline 1 \ 3 \ 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 7 \square \\ \hline 1 \ 6 \ 2 \end{array}$$

$$\begin{array}{r} \square \\ + \square 9 \\ \hline 1 \ 2 \ 5 \end{array}$$

$$\begin{array}{r} \square \\ + \square 2 \\ \hline 9 \ 5 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 8 \square \\ \hline 1 \ 7 \ 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 \ 7 \ 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \\ \hline 8 \ 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 5 \square \\ \hline 1 \ 4 \ 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \\ \hline 6 \ 5 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 26 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 130 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 2 \square \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad \square \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 8 \square \\ \hline 133 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 2 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 1 \\ \hline 67 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 6 \\ \hline 83 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 2 \square \\ \hline 44 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 1 \square \\ \hline 47 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 2 \square \\ \hline 55 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 107 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 1 \ 3 \ 3 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 1 \ 4 \ 3 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 9 \\ \hline 1 \ 5 \ 8 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 5 \\ \hline 1 \ 4 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 3 \square \\ \hline 8 \ 7 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 2 \square \\ \hline 3 \ 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 1 \ 6 \ 2 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 8 \square \\ \hline 1 \ 6 \ 8 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 7 \ 8 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 5 \square \\ \hline 1 \ 3 \ 3 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 6 \square \\ \hline 1 \ 6 \ 2 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 7 \\ \hline 8 \ 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 9 \ 3 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 1 \\ \hline 1 \ 4 \ 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 1 \ 2 \ 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 49 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 3 \square \\ \hline 96 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 8 \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 2 \square \\ \hline 60 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 4 \square \\ \hline 107 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 6 \\ \hline 155 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 6 \square \\ \hline 154 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 100 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 4 \\ \hline 67 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 2 \square \\ \hline 115 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 7 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 6 \\ \hline 34 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 6 \\ \hline 166 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 7 \square \\ \hline 147 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 0 \\ \hline 127 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 6 \square \\ + \square 5 \\ \hline 9 0 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 4 \\ \hline 8 4 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 2 \\ \hline 8 3 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 3 \\ \hline 1 4 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 1 5 6 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 8 \square \\ \hline 1 2 3 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 1 5 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 2 \\ \hline 1 6 5 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 9 \square \\ \hline 1 9 3 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 1 3 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 4 \\ \hline 8 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 4 \\ \hline 5 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 3 \\ \hline 1 3 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 5 5 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 5 \square \\ \hline 1 0 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 5 \square \\ + \square 3 \\ \hline 8 1 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \\ \hline 2 6 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 0 \\ \hline 1 2 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 8 \\ \hline 1 2 8 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 6 \\ \hline 1 3 1 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 6 \\ \hline 1 1 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \\ \hline 7 2 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 1 1 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 4 \\ \hline 1 1 8 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 5 \\ \hline 1 2 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 1 0 5 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 1 6 9 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \\ \hline 7 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \\ \hline 1 1 4 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 6 \\ \hline 1 5 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____.

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 1 \ 2 \ 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 1 \ 1 \ 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 3 \\ \hline 6 \ 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 3 \square \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 1 \ 2 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 5 \ 6 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 9 \\ \hline 5 \ 5 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 8 \\ \hline 1 \ 6 \ 2 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 7 \\ \hline 1 \ 3 \ 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 6 \\ \hline 1 \ 4 \ 0 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 6 \square \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 7 \ 2 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 5 \square \\ \hline 1 \ 4 \ 9 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 9 \\ \hline 1 \ 5 \ 0 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 9 \square \\ + \square 2 \\ \hline 1 1 3 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 0 \\ \hline 8 1 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 2 \square \\ \hline 8 7 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 2 \\ \hline 8 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 1 4 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \\ \hline 3 8 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 7 \square \\ \hline 1 7 0 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 1 6 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 3 \square \\ \hline 1 1 6 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 1 \square \\ \hline 1 0 2 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 1 3 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 9 3 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 3 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 7 \square \\ \hline 1 1 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 1 6 5 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____.

$$\begin{array}{r} 7 \square \\ + \square 9 \\ \hline 1 \ 5 \ 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 0 \\ \hline 9 \ 2 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 6 \\ \hline 8 \ 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 8 \square \\ \hline 1 \ 6 \ 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \square \\ \hline 9 \ 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 9 \square \\ \hline 1 \ 4 \ 8 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 2 \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 4 \square \\ \hline 5 \ 9 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 6 \square \\ \hline 1 \ 5 \ 3 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 2 \\ \hline 2 \ 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 6 \ 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 3 \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 1 \square \\ \hline 5 \ 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 5 \ 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 3 \\ \hline 1 3 3 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 1 \square \\ \hline 1 0 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 2 \\ \hline 1 3 0 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 8 \\ \hline 6 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \\ \hline 4 9 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 5 \square \\ \hline 1 2 3 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 1 5 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 3 1 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 8 \\ \hline 3 2 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 7 \\ \hline 1 0 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 3 \\ \hline 1 4 0 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 5 \\ \hline 1 0 8 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 5 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 6 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + \quad 1 \square \\ \hline 4 \quad 1 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 6 \square \\ \hline 1 \quad 3 \quad 7 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 5 \square \\ \hline 9 \quad 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 6 \quad 8 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 0 \\ \hline 9 \quad 4 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad \square \square \\ \hline 1 \quad 0 \quad 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 4 \\ \hline 9 \quad 7 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 1 \\ \hline 3 \quad 2 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 3 \\ \hline 1 \quad 5 \quad 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 1 \\ \hline 7 \quad 2 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 5 \\ \hline 1 \quad 8 \quad 0 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad \square \square \\ \hline 2 \quad 0 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 1 \\ \hline 1 \quad 5 \quad 3 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 3 \\ \hline 3 \quad 3 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 3 \quad 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 2 \square \\ + \square 9 \\ \hline 8 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 1 4 1 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \\ \hline 5 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 7 \square \\ \hline 1 2 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 6 \\ \hline 1 4 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 6 \\ \hline 9 9 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline 9 0 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 8 \\ \hline 7 6 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 4 \\ \hline 1 0 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 1 \square \\ \hline 5 9 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 5 \\ \hline 7 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 6 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 6 \\ \hline 4 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 4 \\ \hline 1 1 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 1 7 0 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 1 \ 4 \ 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 9 \ 1 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 9 \square \\ \hline 1 \ 8 \ 3 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 6 \\ \hline 1 \ 3 \ 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 1 \ 1 \ 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 6 \ 4 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 6 \square \\ \hline 1 \ 6 \ 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 5 \square \\ \hline 7 \ 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 1 \square \\ \hline 2 \ 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 8 \ 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 9 \square \\ \hline 1 \ 1 \ 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \square \\ \hline 1 \ 0 \ 3 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 4 \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 1 \ 4 \ 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \square \\ \hline 5 \ 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 1 \quad 1 \quad 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 6 \\ \hline 1 \quad 0 \quad 8 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 9 \square \\ \hline 1 \quad 4 \quad 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 7 \square \\ \hline 1 \quad 2 \quad 1 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 1 \square \\ \hline 4 \quad 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 9 \square \\ \hline 1 \quad 8 \quad 9 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 3 \\ \hline 1 \quad 4 \quad 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 1 \quad 0 \quad 1 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 3 \\ \hline 1 \quad 2 \quad 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 4 \square \\ \hline 1 \quad 3 \quad 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 5 \square \\ \hline 1 \quad 3 \quad 2 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 5 \\ \hline 7 \quad 2 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 9 \\ \hline 1 \quad 3 \quad 9 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 2 \\ \hline 4 \quad 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 \square \\ \hline 7 \quad 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad 1 \square \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 55 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 7 \square \\ \hline 92 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 4 \\ \hline 165 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \square \\ \hline 30 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 2 \\ \hline 77 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 2 \square \\ \hline 48 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 62 \end{array}$$

$$\begin{array}{r} \quad 2 \square \\ + \quad \square 0 \\ \hline 116 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 8 \\ \hline 135 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 6 \square \\ \hline 123 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 3 \\ \hline 85 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 5 \square \\ \hline 140 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 9 \square \\ \hline 127 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 7 \\ + \quad 9 \square \\ \hline 1 \quad 2 \quad 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 8 \square \\ \hline 1 \quad 3 \quad 0 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 4 \\ \hline 1 \quad 3 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 7 \square \\ + \quad \square 5 \\ \hline 1 \quad 6 \quad 5 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 5 \\ \hline 1 \quad 0 \quad 5 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 5 \\ \hline 9 \quad 8 \end{array}$$

$$\begin{array}{r} \quad 3 \square \\ + \quad \square 3 \\ \hline 1 \quad 2 \quad 1 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 1 \quad 3 \quad 8 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 5 \\ \hline 1 \quad 1 \quad 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 6 \square \\ \hline 1 \quad 3 \quad 9 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 8 \\ \hline 6 \quad 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 8 \quad 7 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 5 \square \\ \hline 1 \quad 2 \quad 5 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \quad \square 0 \\ \hline 1 \quad 1 \quad 3 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 7 \quad 9 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 6 \square \\ + \square 2 \\ \hline 1 \ 2 \ 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 9 \\ \hline 1 \ 6 \ 8 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 1 \ 6 \ 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \\ \hline 4 \ 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 3 \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 2 \square \\ \hline 6 \ 0 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 7 \square \\ \hline 1 \ 6 \ 7 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 3 \square \\ \hline 1 \ 2 \ 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 6 \ 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 9 \square \\ \hline 1 \ 6 \ 7 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \\ \hline 2 \ 6 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 1 \ 3 \ 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \\ \hline 7 \ 6 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 6 \ 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + 6 \square \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 1 \square \\ \hline 108 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 6 \\ \hline 162 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 143 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 8 \square \\ \hline 134 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 9 \\ \hline 154 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 85 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 9 \\ \hline 160 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 6 \square \\ \hline 77 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 7 \square \\ \hline 138 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 4 \\ \hline 112 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + \quad 1 \square \\ \hline 3 \quad 5 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 3 \quad 1 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 4 \\ \hline 8 \quad 2 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 4 \square \\ \hline 1 \quad 2 \quad 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 2 \quad 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 1 \quad 0 \quad 2 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 0 \\ \hline 6 \quad 3 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 8 \\ \hline 1 \quad 2 \quad 1 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 7 \square \\ \hline 8 \quad 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 6 \square \\ \hline 1 \quad 4 \quad 8 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 0 \\ \hline 8 \quad 0 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 3 \square \\ \hline 1 \quad 0 \quad 8 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 3 \\ \hline 1 \quad 8 \quad 1 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 5 \\ \hline 1 \quad 2 \quad 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 1 \quad 0 \quad 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \square 5 \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square \\ + \square 4 \\ \hline 52 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 9 \\ \hline 124 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 9 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \\ \hline 19 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 9 \square \\ \hline 161 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 2 \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 167 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 2 \square \\ \hline 113 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 6 \square \\ \hline 117 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 2 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 4 \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 85 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 8 \\ \hline 174 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 9 \\ + \quad \square \square \\ \hline 57 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 9 \\ \hline 133 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 2 \square \\ \hline 120 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 3 \square \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 4 \square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 4 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 8 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 7 \\ \hline 148 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 3 \square \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 5 \square \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 8 \square \\ \hline 165 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 4 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 9 \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 30 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 6 \square \\ \hline 130 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 8 \square \\ \hline 132 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 1 \square \\ \hline 57 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 8 \\ \hline 73 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 2 \square \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 6 \square \\ \hline 160 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 2 \\ \hline 109 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \quad \square 6 \\ \hline 76 \end{array}$$

$$\begin{array}{r} \quad 2 \square \\ + \quad \square 3 \\ \hline 37 \end{array}$$

$$\begin{array}{r} \quad \square 5 \\ + \quad 7 \square \\ \hline 163 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 1 \square \\ \hline 85 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 2 \\ \hline 152 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 6 \\ \hline 138 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 8 \\ \hline 139 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 3 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \quad 7 \square \\ + \quad \square 0 \\ \hline 135 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad 1 \square \\ \hline 52 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 98 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 8 \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 49 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 92 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 8 \\ \hline 176 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 88 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 8 \\ \hline 122 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 4 \square \\ \hline 67 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 2 \square \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 1 \square \\ \hline 85 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 6 \square \\ \hline 116 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 71 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 9 \\ + \quad \square \square \\ \hline 51 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 5 \\ \hline 110 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 8 \square \\ \hline 125 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 3 \square \\ \hline 55 \end{array}$$

$$\begin{array}{r} \quad 3 \square \\ + \quad \square 0 \\ \hline 68 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \quad \square 3 \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline 158 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \quad \square 5 \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 9 \square \\ \hline 164 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 7 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 2 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 3 \square \\ \hline 83 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 4 \square \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 2 \square \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 7 \square \\ \hline 138 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 2 \\ + \quad 8 \square \\ \hline 1 \quad 2 \quad 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 7 \square \\ \hline 9 \quad 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 8 \square \\ \hline 1 \quad 1 \quad 3 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 7 \square \\ \hline 1 \quad 3 \quad 8 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 8 \\ \hline 6 \quad 7 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 1 \quad 1 \quad 1 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 3 \square \\ \hline 1 \quad 0 \quad 6 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 7 \\ \hline 9 \quad 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 5 \square \\ \hline 1 \quad 4 \quad 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 1 \\ \hline 5 \quad 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 1 \square \\ \hline 9 \quad 4 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 1 \\ \hline 1 \quad 5 \quad 5 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 8 \\ \hline 8 \quad 5 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 8 \square \\ \hline 1 \quad 7 \quad 9 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 0 \\ \hline 1 \quad 1 \quad 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \square \\ + \square 4 \\ \hline 1 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 2 \square \\ \hline 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 1 4 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \square \\ \hline 1 4 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 6 \square \\ \hline 1 5 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 7 \square \\ \hline 9 3 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \square \\ \hline 5 5 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 1 8 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 2 \\ \hline 2 9 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 7 \square \\ \hline 1 4 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 7 \\ \hline 1 2 3 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 6 \square \\ \hline 8 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 4 \square \\ \hline 1 2 4 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 7 \square \\ \hline 1 0 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 7 \\ + \quad 2 \square \\ \hline 1 \quad 1 \quad 8 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 1 \quad 0 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 1 \\ \hline 1 \quad 2 \quad 6 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 3 \\ \hline 1 \quad 5 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 0 \\ \hline 5 \quad 5 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 1 \square \\ \hline 9 \quad 6 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 2 \\ \hline 1 \quad 3 \quad 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline 1 \quad 1 \quad 6 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 3 \square \\ \hline 1 \quad 1 \quad 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 5 \square \\ \hline 1 \quad 2 \quad 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 6 \square \\ \hline 1 \quad 3 \quad 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad \square \square \\ \hline 6 \quad 6 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 1 \\ \hline 8 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 2 \\ \hline 7 \quad 2 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \square \\ \hline 8 \quad 0 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 9 \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 3 \square \\ \hline 4 \ 8 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 9 \ 6 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 7 \square \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 1 \ 1 \ 5 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 0 \\ \hline 1 \ 4 \ 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 2 \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 8 \square \\ \hline 1 \ 8 \ 3 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 4 \square \\ \hline 1 \ 2 \ 1 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 6 \ 5 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 7 \\ \hline 9 \ 7 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 7 \ 6 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 6 \ 5 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 0 \ 8 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 6 \\ + \quad 3 \square \\ \hline | \quad | \quad | \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 0 \\ \hline | \quad 0 \quad 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 1 \\ \hline | \quad 4 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 7 \\ \hline | \quad | \quad 2 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 3 \square \\ \hline 7 \quad 0 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 8 \square \\ \hline | \quad 6 \quad 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 7 \square \\ \hline | \quad 3 \quad 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 0 \\ \hline 8 \quad 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 6 \square \\ \hline | \quad | \quad 5 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 4 \\ \hline 9 \quad 9 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 5 \\ \hline | \quad 5 \quad 5 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 3 \\ \hline | \quad 0 \quad 9 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 2 \\ \hline | \quad 8 \quad 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 2 \square \\ \hline 8 \quad 6 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 8 \square \\ \hline | \quad 0 \quad 0 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + 4 \square \\ \hline 61 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 1 \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 191 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 89 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 1 \\ \hline 107 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 6 \square \\ \hline 120 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 131 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \square \\ \hline 91 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 6 \square \\ \hline 114 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 2 \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 5 \square \\ \hline 130 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 3 \\ \hline 107 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 7 \square \\ \hline 119 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 7 \\ \hline 67 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 8 \square \\ \hline 134 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____.

$$\begin{array}{r} 8 \square \\ + \square 2 \\ \hline 1 \ 2 \ 5 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 7 \ 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline 1 \ 2 \ 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 5 \ 4 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 5 \square \\ \hline 1 \ 5 \ 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 7 \\ \hline 7 \ 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 6 \square \\ \hline 1 \ 4 \ 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 9 \\ \hline 1 \ 5 \ 9 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 5 \ 4 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 8 \square \\ \hline 1 \ 5 \ 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 0 \\ \hline 7 \ 8 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 2 \ 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 5 \square \\ \hline 6 \ 9 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 6 \ 6 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 5 \square \\ \hline 1 \ 5 \ 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 182 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 9 \square \\ \hline 150 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 7 \\ \hline 156 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 8 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad \square \square \\ \hline 18 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 3 \square \\ \hline 123 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 97 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 2 \\ \hline 44 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 6 \square \\ \hline 139 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 9 \square \\ \hline 153 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 1 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 1 \\ \hline 158 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 74 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 2 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 8 \\ \hline 81 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 7 \ 8 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline 4 \ 0 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 2 \\ \hline 1 \ 4 \ 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 8 \square \\ \hline 1 \ 6 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 5 \square \\ \hline 1 \ 4 \ 2 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 8 \ 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 1 \square \\ \hline 4 \ 4 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 1 \ 5 \ 2 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 6 \square \\ \hline 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 5 \square \\ \hline 1 \ 0 \ 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 4 \square \\ \hline 9 \ 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 5 \square \\ \hline 1 \ 1 \ 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 6 \\ \hline 1 \ 6 \ 0 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 7 \square \\ \hline 1 \ 1 \ 5 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 1 \ 5 \ 3 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 5 \\ \hline 8 \ 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 1 \ 4 \ 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \\ \hline 9 \ 7 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 1 \ 4 \ 2 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 8 \square \\ \hline 1 \ 5 \ 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 1 \\ \hline 1 \ 5 \ 2 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \\ \hline 2 \ 6 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 7 \ 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 7 \ 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 7 \\ \hline 1 \ 3 \ 0 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 1 \ 0 \ 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 5 \ 1 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 2 \\ \hline 9 \ 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + 6 \square \\ \hline 77 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 3 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 61 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 91 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 5 \\ \hline 113 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 52 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 5 \\ \hline 54 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 1 \square \\ \hline 52 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 149 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 8 \square \\ \hline 103 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 5 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 4 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 8 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 1 \\ \hline 169 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 8 \square \\ \hline 1 \ 4 \ 3 \end{array}$$

$$\begin{array}{r} \square \\ + \square 5 \\ \hline 9 \ 8 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \\ \hline 6 \ 9 \end{array}$$

$$\begin{array}{r} \square \\ + \square 7 \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 1 \ 2 \ 6 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 4 \\ \hline 9 \ 7 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 6 \square \\ \hline 1 \ 5 \ 0 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 4 \square \\ \hline 1 \ 3 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 1 \ 3 \ 2 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 8 \square \\ \hline 1 \ 6 \ 2 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 0 \\ \hline 1 \ 2 \ 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 1 \square \\ \hline 9 \ 8 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 \ 1 \ 2 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 1 \ 6 \ 5 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 4 \square \\ + \square 5 \\ \hline 1 \ 3 \ 7 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 5 \square \\ \hline 7 \ 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 2 \square \\ \hline 4 \ 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 2 \square \\ \hline 1 \ 2 \ 0 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 4 \ 0 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 3 \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 9 \square \\ \hline 1 \ 5 \ 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 7 \square \\ \hline 8 \ 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 5 \\ \hline 1 \ 0 \ 5 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 6 \\ \hline 1 \ 5 \ 0 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 5 \\ \hline 7 \ 5 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 3 \ 9 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 1 \ 4 \ 1 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 1 \ 5 \ 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 8 \\ + \quad 7 \square \\ \hline 1 \quad 7 \quad 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 5 \\ \hline 1 \quad | \quad 7 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 6 \\ \hline 9 \quad 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 1 \square \\ \hline 6 \quad 3 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 4 \square \\ \hline 1 \quad | \quad | \quad | \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 9 \square \\ \hline 1 \quad 2 \quad 6 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 2 \square \\ \hline 9 \quad 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 7 \square \\ \hline 1 \quad 6 \quad 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 7 \quad 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 \square \\ \hline 1 \quad 4 \quad 8 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 6 \\ \hline 5 \quad 7 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 5 \\ \hline 5 \quad 3 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad \square \square \\ \hline 1 \quad 0 \quad 2 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 8 \\ \hline 1 \quad 3 \quad 7 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 3 \square \\ \hline 1 \quad 0 \quad 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 8 \\ + \quad 1 \square \\ \hline 64 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 4 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad \square \square \\ \hline 73 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 9 \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 1 \square \\ \hline 36 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 81 \end{array}$$

$$\begin{array}{r} \quad 3 \square \\ + \quad \square 8 \\ \hline 63 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 3 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 6 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 0 \\ \hline 109 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 94 \end{array}$$

$$\begin{array}{r} \quad 2 \square \\ + \quad \square 7 \\ \hline 118 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \quad \square 5 \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad \square \square \\ \hline 20 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 8 \square \\ \hline 105 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad 2 \square \\ \hline 5 \quad 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 4 \\ \hline 8 \quad 5 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad \square \square \\ \hline 7 \quad 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 3 \square \\ \hline 1 \quad 1 \quad 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 3 \square \\ \hline 9 \quad 2 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 1 \\ \hline 3 \quad 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad \square \square \\ \hline 9 \quad 0 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 1 \\ \hline 1 \quad 3 \quad 6 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 7 \quad 2 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 6 \\ \hline 1 \quad 4 \quad 7 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 4 \square \\ \hline 6 \quad 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 2 \\ \hline 9 \quad 2 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 3 \square \\ \hline 7 \quad 4 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 2 \\ \hline 1 \quad 2 \quad 7 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 7 \\ \hline 1 \quad 1 \quad 8 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 8 \\ \hline 60 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 0 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 7 \\ \hline 167 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 0 \\ \hline 166 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 186 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 48 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 8 \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline 38 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 2 \square \\ \hline 65 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 2 \square \\ \hline 73 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 4 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 3 \square \\ \hline 118 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 4 \square \\ + \square 7 \\ \hline 1 1 3 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 9 \square \\ \hline 1 6 2 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 3 \square \\ \hline 6 4 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \\ \hline 9 1 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 1 0 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 7 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 9 3 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 4 \square \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 1 2 8 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 7 9 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 8 8 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 5 \square \\ \hline 1 4 9 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 6 \\ \hline 1 4 1 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 1 2 8 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 1 \square \\ \hline 9 0 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 1 \quad 3 \quad 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 2 \square \\ \hline 4 \quad 0 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 8 \\ \hline 1 \quad 6 \quad 4 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 9 \\ \hline 1 \quad 4 \quad 1 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 3 \\ \hline 1 \quad 1 \quad 0 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 5 \\ \hline 6 \quad 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 6 \square \\ \hline 1 \quad 1 \quad 7 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 9 \\ \hline 1 \quad 2 \quad 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 7 \square \\ \hline 1 \quad 6 \quad 2 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 8 \\ \hline 1 \quad 0 \quad 5 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 8 \square \\ \hline 1 \quad 5 \quad 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 8 \square \\ \hline 1 \quad 4 \quad 6 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 3 \\ \hline 9 \quad 3 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 4 \quad 5 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 4 \square \\ \hline 9 \quad 8 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \square \\ + \square 4 \\ \hline 1 \ 6 \ 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \square \\ \hline 1 \ 5 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \\ \hline 4 \ 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 1 \ 1 \ 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 9 \square \\ \hline 1 \ 4 \ 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \\ \hline 7 \ 0 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 7 \square \\ \hline 1 \ 3 \ 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 2 \ 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 4 \square \\ \hline 5 \ 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \\ \hline 8 \ 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \\ \hline 1 \ 0 \ 3 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 7 \\ \hline 1 \ 5 \ 4 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 2 \square \\ \hline 6 \ 7 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 8 \ 5 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 1 \square \\ \hline 8 \ 0 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 3 \\ + \quad 9 \square \\ \hline 185 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 4 \square \\ \hline 126 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 2 \square \\ \hline 91 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \quad \square 4 \\ \hline 140 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 1 \square \\ \hline 33 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 1 \square \\ \hline 22 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 5 \square \\ \hline 108 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 7 \square \\ \hline 149 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 0 \\ \hline 61 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 3 \square \\ \hline 117 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 8 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 2 \square \\ \hline 59 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 1 \square \\ \hline 93 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 7 \square \\ \hline 83 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 4 \square \\ \hline 64 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 22 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 3 \\ \hline 70 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 8 \square \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 33 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 7 \square \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline 142 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 5 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad \square \square \\ \hline 67 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 50 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 4 \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 1 \\ \hline 110 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 9 \square \\ \hline 156 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 4 \square \\ \hline 68 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 2 \\ \hline 47 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 7 \square \\ \hline 96 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 35 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 5 \square \\ \hline 108 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 7 \square \\ \hline 129 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 0 \\ \hline 57 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 5 \\ \hline 113 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 145 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \quad \square 1 \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 81 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 5 \square \\ \hline 145 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 0 \\ \hline 115 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 7 \square \\ \hline 162 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 8 \square \\ \hline 112 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 3 \\ \hline 171 \end{array}$$

$$\begin{array}{r} \quad 3 \square \\ + \quad \square 9 \\ \hline 51 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 5 \\ \hline 141 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 1 \ 0 \ 9 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 6 \square \\ \hline 9 \ 7 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 0 \\ \hline 1 \ 2 \ 0 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 6 \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 6 \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 8 \square \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 5 \square \\ \hline 1 \ 4 \ 1 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 1 \ 6 \ 5 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 7 \\ \hline 1 \ 2 \ 0 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 9 \\ \hline 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 6 \square \\ \hline 1 \ 1 \ 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 6 \square \\ \hline 1 \ 2 \ 4 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \\ \hline 4 \ 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \\ \hline 2 \ 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 4 \square \\ + \square 6 \\ \hline 6 \ 8 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 7 \\ \hline 1 \ 4 \ 2 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 4 \square \\ \hline 5 \ 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 6 \\ \hline 1 \ 3 \ 8 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 8 \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \square \\ \hline 9 \ 6 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 7 \square \\ \hline 1 \ 0 \ 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 9 \square \\ \hline 1 \ 1 \ 7 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \\ \hline 2 \ 5 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \\ \hline 4 \ 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 6 \square \\ \hline 1 \ 4 \ 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 9 \\ \hline 9 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 1 \ 1 \ 4 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \\ \hline 3 \ 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \square \\ + \square 9 \\ \hline 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 9 \square \\ \hline 1 \ 6 \ 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 9 \\ \hline 1 \ 1 \ 6 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 8 \ 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 3 \square \\ \hline 1 \ 2 \ 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 6 \square \\ \hline 8 \ 1 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 5 \square \\ \hline 1 \ 2 \ 9 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 1 \ 4 \ 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \\ \hline 4 \ 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 6 \square \\ \hline 8 \ 8 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 7 \ 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline 7 \ 2 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 4 \square \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 7 \\ \hline 1 \ 1 \ 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 8 \ 8 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + \quad 3 \square \\ \hline 5 \quad 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad \square \square \\ \hline 7 \quad 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 7 \quad 0 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 8 \square \\ \hline 1 \quad 6 \quad 6 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 5 \quad 5 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 6 \quad 6 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 5 \square \\ \hline 1 \quad 0 \quad 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad \square \square \\ \hline 6 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 2 \\ \hline 1 \quad 8 \quad 3 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 4 \\ \hline 1 \quad 2 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 3 \square \\ + \quad \square 6 \\ \hline 1 \quad 1 \quad 0 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 4 \square \\ \hline 7 \quad 4 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \quad \square 6 \\ \hline 1 \quad 5 \quad 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 7 \square \\ \hline 1 \quad 3 \quad 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 1 \square \\ \hline 1 \quad 0 \quad 8 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 2 \\ \hline 8 9 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 7 \\ \hline 1 0 3 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 7 \square \\ \hline 9 2 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 8 8 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 4 \\ \hline 3 6 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 1 \\ \hline 1 3 1 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 7 \square \\ \hline 1 6 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 2 \\ \hline 9 0 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 6 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 6 \square \\ \hline 1 2 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 1 9 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 4 \square \\ \hline 5 8 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 1 \square \\ \hline 8 1 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 5 \square \\ \hline 1 1 8 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 5 \square \\ \hline 9 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 8 \square \\ \hline 101 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 1 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 3 \square \\ \hline 46 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad \square \square \\ \hline 39 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 5 \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad \square \square \\ \hline 50 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 2 \square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 7 \\ \hline 144 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 1 \square \\ \hline 75 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 0 \\ \hline 109 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 4 \square \\ \hline 98 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 3 \\ \hline 157 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 172 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 3 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 4 \\ \hline 130 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____.

$$\begin{array}{r} 8 \square \\ + \square 1 \\ \hline 103 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 6 \square \\ \hline 97 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 42 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 8 \square \\ \hline 97 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 138 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 148 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 129 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 114 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \square \\ \hline 35 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \square \\ \hline 108 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 4 \square \\ \hline 96 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 137 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \square \\ \hline 17 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 7 \square \\ \hline 166 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____.

$$\begin{array}{r} 8 \square \\ + \square 5 \\ \hline 1 \ 5 \ 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 7 \square \\ \hline 1 \ 0 \ 8 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 5 \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 6 \\ \hline 1 \ 3 \ 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 1 \ 2 \ 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 \ 2 \ 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 9 \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 8 \square \\ \hline 1 \ 4 \ 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline \ 2 \ 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline \ 7 \ 8 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 4 \square \\ \hline \ 7 \ 3 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline \ 8 \ 5 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline \ 3 \ 2 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \square \\ \hline \ 2 \ 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 5 \square \\ \hline \ 6 \ 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \square \\ + \square 7 \\ \hline 1 \ 6 \ 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 3 \square \\ \hline 7 \ 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 8 \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 1 \ 2 \ 7 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 8 \ 1 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 1 \ 0 \ 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 4 \ 3 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 5 \\ \hline 1 \ 1 \ 1 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \square \\ \hline 1 \ 0 \ 5 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 6 \ 6 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 4 \square \\ \hline 1 \ 0 \ 2 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 5 \\ \hline 1 \ 7 \ 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 9 \\ \hline 1 \ 5 \ 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline 8 \ 0 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 4 \\ \hline 1 \ 7 \ 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 165 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 45 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 1 \\ \hline 167 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 2 \square \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 1 \square \\ \hline 85 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 9 \square \\ \hline 162 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 9 \square \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 9 \square \\ \hline 120 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 182 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 128 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 1 \\ \hline 150 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 3 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \square \\ \hline 35 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 2 \square \\ \hline 83 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 7 \\ \hline 98 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 7 \square \\ + \square 2 \\ \hline 1 1 1 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 5 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 8 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 1 3 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 5 \\ \hline 1 2 6 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 3 \square \\ \hline 9 5 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 2 \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 4 \square \\ \hline 8 0 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 0 \\ \hline 8 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 2 \square \\ \hline 6 2 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 8 \\ \hline 1 2 1 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 2 \\ \hline 1 1 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 3 \square \\ \hline 1 0 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 8 \square \\ \hline 1 4 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 7 \square \\ \hline 1 5 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 6 \\ + 4 \square \\ \hline 97 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 4 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 2 \square \\ \hline 56 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 155 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 7 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 62 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 3 \\ \hline 152 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 164 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 2 \square \\ \hline 96 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 6 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 63 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 3 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 5 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 104 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + 4 \square \\ \hline 98 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 9 \\ \hline 39 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 117 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 100 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 128 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 3 \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 151 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \square \\ \hline 62 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \square \\ \hline 48 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline 128 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \square \\ \hline 83 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 9 \square \\ \hline 117 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 2 \\ \hline 147 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 5 \\ \hline 129 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 1 1 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 7 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 6 \square \\ \hline 1 4 6 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 6 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline 5 7 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \\ \hline 1 0 5 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \\ \hline 3 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 5 \\ \hline 1 1 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 0 \\ \hline 1 6 4 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 3 \\ \hline 1 8 1 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 4 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 6 \square \\ \hline 9 8 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 9 \\ \hline 1 1 1 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 4 \square \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 3 \\ \hline 1 2 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 4 \\ + 3 \\ \hline 1 3 2 \end{array}$$

$$\begin{array}{r} 1 \\ + 6 \\ \hline 6 9 \end{array}$$

$$\begin{array}{r} 1 \\ + 5 \\ \hline 8 8 \end{array}$$

$$\begin{array}{r} \\ + \\ \hline 3 5 \end{array}$$

$$\begin{array}{r} 4 \\ + 1 \\ \hline 8 4 \end{array}$$

$$\begin{array}{r} 4 \\ + 4 \\ \hline 1 3 1 \end{array}$$

$$\begin{array}{r} 1 \\ + \\ \hline 4 5 \end{array}$$

$$\begin{array}{r} 4 \\ + \\ \hline 4 6 \end{array}$$

$$\begin{array}{r} 5 \\ + 6 \\ \hline 1 4 0 \end{array}$$

$$\begin{array}{r} 2 \\ + 7 \\ \hline 3 7 \end{array}$$

$$\begin{array}{r} 7 \\ + 2 \\ \hline 9 7 \end{array}$$

$$\begin{array}{r} 6 \\ + 6 \\ \hline 1 4 2 \end{array}$$

$$\begin{array}{r} 1 \\ + 8 \\ \hline 1 3 9 \end{array}$$

$$\begin{array}{r} 3 \\ + 2 \\ \hline 8 6 \end{array}$$

$$\begin{array}{r} 5 \\ + 7 \\ \hline 1 1 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad 8 \square \\ \hline 180 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 6 \square \\ \hline 100 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 2 \\ \hline 34 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 6 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 2 \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 9 \square \\ \hline 146 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 9 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 4 \\ \hline 180 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 4 \square \\ \hline 65 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 4 \square \\ \hline 124 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 4 \square \\ \hline 125 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 5 \\ \hline 174 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 1 \square \\ \hline 66 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 7 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 3 \\ \hline 115 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad 1 \square \\ \hline 51 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 8 \\ \hline 180 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \square \\ \hline 48 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 9 \\ \hline 173 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 6 \square \\ \hline 165 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 8 \\ \hline 149 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 3 \square \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 3 \square \\ \hline 117 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 1 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 2 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 8 \\ \hline 144 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 5 \square \\ \hline 98 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 7 \square \\ \hline 130 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 1 \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 8 \square \\ \hline 129 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 9 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 6 \square \\ \hline 8 7 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 1 \square \\ \hline 7 2 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \square \\ \hline 5 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 1 0 2 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \square \\ \hline 1 2 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 9 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 5 \square \\ \hline 1 0 9 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 1 0 5 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 9 \\ \hline 4 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 1 1 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \square \\ \hline 8 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 1 0 1 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 9 \\ \hline 8 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 9 \\ \hline 1 3 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \\ + 7 \\ \hline 1 0 \end{array}$$

$$\begin{array}{r} \\ + \\ \hline 9 \end{array}$$

$$\begin{array}{r} \\ + 6 \\ \hline 1 2 \end{array}$$

$$\begin{array}{r} \\ + \\ \hline 5 \end{array}$$

$$\begin{array}{r} \\ + \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ + 4 \\ \hline 1 0 \end{array}$$

$$\begin{array}{r} \\ + 7 \\ \hline 1 9 \end{array}$$

$$\begin{array}{r} \\ + \\ \hline 7 \end{array}$$

$$\begin{array}{r} \\ + 4 \\ \hline 1 0 \end{array}$$

$$\begin{array}{r} \\ + \\ \hline 4 \end{array}$$

$$\begin{array}{r} \\ + \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ + 9 \\ \hline 1 7 \end{array}$$

$$\begin{array}{r} \\ + \\ \hline 8 \end{array}$$

$$\begin{array}{r} \\ + \\ \hline 1 \end{array}$$

$$\begin{array}{r} \\ + 2 \\ \hline 1 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 9 \square \\ \hline 107 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 2 \\ \hline 114 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 5 \square \\ \hline 111 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 8 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 2 \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 4 \square \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 7 \square \\ \hline 151 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 45 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 8 \square \\ \hline 142 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 2 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 0 \\ \hline 174 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 3 \square \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 66 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline 136 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 8 \square \\ \hline 155 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 8 \\ + \quad 2 \square \\ \hline 1 \quad 2 \quad 7 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 4 \square \\ \hline 1 \quad 3 \quad 6 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 9 \\ \hline 1 \quad 7 \quad 5 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 7 \\ \hline 1 \quad 1 \quad 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \square \\ \hline 1 \quad 0 \quad 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 1 \quad 3 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 2 \\ \hline 8 \quad 7 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 8 \quad 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 6 \square \\ \hline 1 \quad 2 \quad 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 5 \\ \hline 1 \quad 1 \quad 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 2 \quad 0 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 6 \square \\ \hline 1 \quad 4 \quad 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 7 \\ \hline 1 \quad 4 \quad 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 6 \quad 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 2 \\ \hline 1 \quad 4 \quad 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 6 \square \\ + \square 6 \\ \hline 1 \ 2 \ 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 9 \ 2 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 6 \\ \hline 1 \ 2 \ 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 7 \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 0 \\ \hline 8 \ 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 1 \square \\ \hline 3 \ 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 8 \ 8 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 2 \\ \hline 1 \ 2 \ 1 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 2 \ 5 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \\ \hline 2 \ 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 9 \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 2 \\ \hline 5 \ 6 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 4 \\ \hline 1 \ 5 \ 0 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 7 \square \\ \hline 1 \ 0 \ 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + \quad 8 \square \\ \hline 1 \quad 3 \quad 3 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 8 \\ \hline 1 \quad 0 \quad 9 \end{array}$$

$$\begin{array}{r} \square \\ + \quad 1 \square \\ \hline \quad \square 0 \\ \hline 2 \quad 1 \end{array}$$

$$\begin{array}{r} \square \\ + \quad 1 \square \\ \hline \square 3 \\ \hline 8 \quad 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad \square 9 \\ \hline \square \square \\ \hline 1 \quad 7 \quad 6 \end{array}$$

$$\begin{array}{r} \square \\ + \quad 8 \square \\ \hline \square 2 \\ \hline 1 \quad 6 \quad 6 \end{array}$$

$$\begin{array}{r} \square \\ + \quad 4 \square \\ \hline \square 9 \\ \hline 1 \quad 3 \quad 2 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad \square 8 \\ \hline \square \square \\ \hline 1 \quad 7 \quad 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square 2 \\ \hline \square \square \\ \hline 1 \quad 1 \quad 6 \end{array}$$

$$\begin{array}{r} \square \\ + \quad 8 \square \\ \hline \square 3 \\ \hline 1 \quad 5 \quad 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline \square \square \\ \hline 5 \quad 7 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square 9 \\ \hline \square \square \\ \hline 1 \quad 7 \quad 3 \end{array}$$

$$\begin{array}{r} \square \\ + \quad 9 \square \\ \hline \square 8 \\ \hline 1 \quad 9 \quad 0 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square 6 \\ \hline \square \square \\ \hline 1 \quad 2 \quad 9 \end{array}$$

$$\begin{array}{r} \square \\ + \quad 2 \square \\ \hline \square 0 \\ \hline 1 \quad 1 \quad 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 3 \\ + \quad 4 \square \\ \hline | \quad | \quad | \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 8 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 3 \\ \hline | \quad 8 \quad | \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 2 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 5 \\ \hline | \quad 3 \quad 6 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 4 \\ \hline 6 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 8 \\ \hline | \quad 6 \quad 7 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 4 \square \\ \hline 9 \quad 0 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \quad \square 6 \\ \hline | \quad 3 \quad 5 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 8 \\ \hline 6 \quad 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 3 \square \\ \hline 7 \quad 1 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 4 \square \\ \hline 6 \quad 4 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \square \\ \hline 2 \quad 5 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 7 \quad 3 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 9 \\ \hline 9 \quad 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + \quad 5 \square \\ \hline 108 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 1 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 4 \\ \hline 162 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 4 \\ \hline 150 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 43 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 7 \square \\ \hline 120 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 4 \\ \hline 163 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 3 \square \\ \hline 52 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 5 \square \\ \hline 115 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 0 \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 4 \square \\ \hline 139 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 6 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 2 \\ \hline 109 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 5 \square \\ \hline 112 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 56 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \square \\ + \square 4 \\ \hline 1 \ 7 \ 5 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 0 \\ \hline 1 \ 3 \ 2 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 0 \\ \hline 6 \ 9 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 8 \square \\ \hline 1 \ 4 \ 3 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 6 \\ \hline 5 \ 0 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 7 \\ \hline 1 \ 2 \ 7 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 5 \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \\ \hline 6 \ 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 1 \\ \hline 1 \ 1 \ 5 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 1 \ 4 \ 6 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 6 \square \\ \hline 1 \ 3 \ 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 7 \\ \hline 1 \ 1 \ 2 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 5 \ 2 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 7 \ 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \square \\ \hline 1 \ 0 \ 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \\ 4 \\ + 1 \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} \\ 5 \\ + 3 \\ \hline 5 2 \end{array}$$

$$\begin{array}{r} \\ 5 \\ + 8 \\ \hline 7 4 \end{array}$$

$$\begin{array}{r} \\ 3 \\ + 4 \\ \hline 6 4 \end{array}$$

$$\begin{array}{r} \\ 2 \\ + \\ \hline 2 6 \end{array}$$

$$\begin{array}{r} \\ 4 \\ + 1 \\ \hline 1 3 8 \end{array}$$

$$\begin{array}{r} \\ 7 \\ + 4 \\ \hline 6 3 \end{array}$$

$$\begin{array}{r} \\ 9 \\ + 6 \\ \hline 1 8 9 \end{array}$$

$$\begin{array}{r} \\ 3 \\ + 3 \\ \hline 7 4 \end{array}$$

$$\begin{array}{r} \\ 4 \\ + 1 \\ \hline 6 9 \end{array}$$

$$\begin{array}{r} \\ 5 \\ + \\ \hline 6 8 \end{array}$$

$$\begin{array}{r} \\ 0 \\ + 9 \\ \hline 1 6 8 \end{array}$$

$$\begin{array}{r} \\ 3 \\ + 4 \\ \hline 1 0 3 \end{array}$$

$$\begin{array}{r} \\ 2 \\ + 6 \\ \hline 8 6 \end{array}$$

$$\begin{array}{r} \\ 8 \\ + 4 \\ \hline 1 5 5 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 7 \ 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline 6 \ 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 9 \square \\ \hline 1 \ 2 \ 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 7 \\ \hline 1 \ 6 \ 3 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 1 \ 4 \ 9 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 1 \square \\ \hline 7 \ 0 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 6 \\ \hline 1 \ 5 \ 0 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 5 \square \\ \hline 9 \ 5 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \square \\ \hline 1 \ 5 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 4 \square \\ \hline 6 \ 5 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 4 \\ \hline 1 \ 7 \ 7 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 3 \\ \hline 7 \ 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 5 \ 3 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 6 \\ \hline 4 \ 2 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 8 \square \\ \hline 1 \ 6 \ 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 9 \\ + \quad \square \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 0 \\ \hline 169 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 5 \\ \hline 119 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 9 \square \\ \hline 117 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 1 \\ \hline 136 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 7 \square \\ \hline 94 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 9 \\ \hline 148 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 91 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 3 \square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 3 \\ \hline 190 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 8 \square \\ \hline 136 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad \square \square \\ \hline 49 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 0 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 2 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 0 \\ \hline 155 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 6 \square \\ + \square 4 \\ \hline 9 \ 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 2 \\ \hline 7 \ 3 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 7 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 1 \\ \hline 1 \ 3 \ 6 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 8 \square \\ \hline 1 \ 5 \ 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \\ \hline 4 \ 3 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 3 \\ \hline 1 \ 2 \ 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 7 \ 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 2 \square \\ \hline 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 4 \\ \hline 4 \ 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \\ \hline 4 \ 1 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \square \\ \hline 3 \ 9 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 3 \\ \hline 1 \ 1 \ 1 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 5 \square \\ \hline 7 \ 8 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 1 \square \\ \hline 4 \ 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 7 \\ + \quad 7 \square \\ \hline 151 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 3 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 3 \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 7 \square \\ \hline 163 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 3 \\ \hline 116 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 1 \square \\ \hline 44 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 1 \square \\ \hline 27 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 9 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 8 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 3 \\ \hline 48 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 9 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 9 \\ \hline 154 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 4 \square \\ \hline 119 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 5 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 8 \square \\ \hline 108 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad 6 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 3 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 8 \\ \hline 125 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline 104 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 3 \\ \hline 157 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 5 \square \\ \hline 149 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 3 \\ \hline 137 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 1 \square \\ \hline 45 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 8 \\ \hline 140 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 3 \square \\ \hline 52 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 9 \square \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 1 \square \\ \hline 60 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 6 \\ \hline 170 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 6 \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 3 \\ \hline 32 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 7 \\ + 3 \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 3 \\ \hline 57 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 5 \square \\ \hline 64 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 5 \square \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \square \\ \hline 48 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 7 \\ \hline 154 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 6 \\ \hline 27 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 3 \\ \hline 43 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 0 \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \square \\ \hline 25 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 5 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \square \\ \hline 86 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \\ 1 \\ \\ \hline 9 3 \end{array}$$

$$\begin{array}{r} \\ 6 \\ \\ \hline 1 5 1 \end{array}$$

$$\begin{array}{r} \\ \\ 7 \\ \hline 6 2 \end{array}$$

$$\begin{array}{r} \\ 1 \\ 5 \\ \hline 7 7 \end{array}$$

$$\begin{array}{r} \\ 7 \\ 6 \\ \hline 9 3 \end{array}$$

$$\begin{array}{r} \\ 1 \\ 8 \\ \hline 1 0 8 \end{array}$$

$$\begin{array}{r} \\ 4 \\ 3 \\ \hline 9 1 \end{array}$$

$$\begin{array}{r} \\ 1 \\ 8 \\ \hline 1 0 6 \end{array}$$

$$\begin{array}{r} \\ 3 \\ 1 \\ \hline 3 9 \end{array}$$

$$\begin{array}{r} \\ 5 \\ 6 \\ \hline 1 4 2 \end{array}$$

$$\begin{array}{r} \\ 1 \\ 1 \\ \hline 8 0 \end{array}$$

$$\begin{array}{r} \\ 0 \\ 1 \\ \hline 7 1 \end{array}$$

$$\begin{array}{r} \\ 6 \\ 8 \\ \hline 1 6 4 \end{array}$$

$$\begin{array}{r} \\ 7 \\ \\ \hline 3 3 \end{array}$$

$$\begin{array}{r} \\ 7 \\ 5 \\ \hline 1 1 5 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 7 \\ + \quad 6 \square \\ \hline 102 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 0 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 7 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 6 \\ \hline 137 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 3 \square \\ \hline 78 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 5 \square \\ \hline 102 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 2 \\ \hline 63 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 1 \\ \hline 119 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 1 \square \\ \hline 44 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 7 \\ \hline 157 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 7 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 0 \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 4 \square \\ \hline 108 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 7 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 9 \\ \hline 110 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 1 \ 4 \ 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 4 \\ \hline 1 \ 0 \ 6 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 8 \\ \hline 1 \ 3 \ 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 6 \ 8 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 1 \ 3 \ 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 7 \ 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 9 \ 1 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 0 \\ \hline 8 \ 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 5 \\ \hline 1 \ 7 \ 2 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 6 \square \\ \hline 9 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 6 \square \\ \hline 1 \ 2 \ 9 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 8 \\ \hline 1 \ 8 \ 4 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 1 \square \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 9 \ 9 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 4 \\ \hline 1 \ 3 \ 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \square \\ + \square 4 \\ \hline 1 \ 7 \ 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 7 \square \\ \hline 1 \ 5 \ 8 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 7 \\ \hline 1 \ 2 \ 2 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 1 \ 2 \ 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 8 \\ \hline 1 \ 0 \ 6 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 1 \ 0 \ 2 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 8 \\ \hline 8 \ 3 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \square \\ \hline 5 \ 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \square \\ \hline 5 \ 6 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 7 \\ \hline 1 \ 3 \ 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 9 \\ \hline 1 \ 7 \ 1 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 3 \square \\ \hline 8 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 8 \ 6 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 1 \\ \hline 4 \ 6 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 1 \\ \hline 1 \ 3 \ 9 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 6 \\ + \quad 3 \square \\ \hline | \quad | \quad | \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 6 \square \\ \hline | \quad | \quad 8 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \quad \square 8 \\ \hline | \quad 6 \quad 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline | \quad 4 \quad 9 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline \quad 3 \quad 0 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline \quad 8 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 0 \\ \hline | \quad 3 \quad 5 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 3 \square \\ \hline \quad 5 \quad 4 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline | \quad 8 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \quad \square 2 \\ \hline \quad 2 \quad 4 \end{array}$$

$$\begin{array}{r} \quad 4 \square \\ + \quad \square 2 \\ \hline \quad 7 \quad 5 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 1 \\ \hline | \quad 3 \quad 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 4 \square \\ \hline | \quad 0 \quad 6 \end{array}$$

$$\begin{array}{r} \quad 5 \square \\ + \quad \square 0 \\ \hline \quad 9 \quad | \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \quad \square 3 \\ \hline | \quad | \quad 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad 5 \square \\ \hline 103 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 6 \square \\ \hline 160 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 8 \square \\ \hline 154 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 8 \\ \hline 136 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 6 \square \\ \hline 128 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 9 \square \\ \hline 125 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 \square \\ \hline 141 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 3 \square \\ \hline 64 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 8 \square \\ \hline 184 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 8 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 0 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 0 \\ \hline 118 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 7 \square \\ \hline 126 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 2 \square \\ \hline 52 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 2 \\ \hline 110 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 9 \square \\ + \square 2 \\ \hline 1 \ 3 \ 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 1 \\ \hline 1 \ 3 \ 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 1 \square \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 7 \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 5 \square \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 6 \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 9 \\ \hline 4 \ 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 6 \square \\ \hline 1 \ 5 \ 1 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 2 \square \\ \hline 9 \ 1 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 8 \\ \hline 1 \ 1 \ 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 9 \\ \hline 1 \ 6 \ 1 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 8 \\ \hline 1 \ 3 \ 3 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 9 \square \\ \hline 1 \ 7 \ 6 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \\ \hline 8 \ 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 9 \ 6 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + 7 \square \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 6 \square \\ \hline 137 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 1 \square \\ \hline 42 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 8 \square \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 2 \square \\ \hline 75 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 1 \square \\ \hline 45 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline 62 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 2 \square \\ \hline 96 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \square \\ \hline 98 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 8 \\ \hline 162 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 1 \square \\ \hline 32 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 7 \square \\ \hline 102 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 0 \\ \hline 124 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square \quad | \quad 1 \\ + \quad 3 \quad | \quad \square \\ \hline 5 \quad | \quad 1 \end{array}$$

$$\begin{array}{r} \quad 7 \quad | \quad \square \\ + \quad \square \quad | \quad 2 \\ \hline 1 \quad | \quad 1 \quad | \quad 8 \end{array}$$

$$\begin{array}{r} \quad 2 \quad | \quad \square \\ + \quad \square \quad | \quad 3 \\ \hline 4 \quad | \quad 2 \end{array}$$

$$\begin{array}{r} \quad 4 \quad | \quad \square \\ + \quad \square \quad | \quad 7 \\ \hline 1 \quad | \quad 1 \quad | \quad 8 \end{array}$$

$$\begin{array}{r} \quad \square \quad | \quad 4 \\ + \quad 6 \quad | \quad \square \\ \hline 1 \quad | \quad 4 \quad | \quad 7 \end{array}$$

$$\begin{array}{r} \quad \square \quad | \quad 8 \\ + \quad 8 \quad | \quad \square \\ \hline 1 \quad | \quad 1 \quad | \quad 9 \end{array}$$

$$\begin{array}{r} \quad 2 \quad | \quad \square \\ + \quad \square \quad | \quad 6 \\ \hline 9 \quad | \quad 4 \end{array}$$

$$\begin{array}{r} \quad \square \quad | \quad 6 \\ + \quad 5 \quad | \quad \square \\ \hline 1 \quad | \quad 0 \quad | \quad 3 \end{array}$$

$$\begin{array}{r} \quad 6 \quad | \quad \square \\ + \quad \square \quad | \quad 2 \\ \hline 1 \quad | \quad 1 \quad | \quad 5 \end{array}$$

$$\begin{array}{r} \quad \square \quad | \quad 8 \\ + \quad 7 \quad | \quad \square \\ \hline 9 \quad | \quad 0 \end{array}$$

$$\begin{array}{r} \quad 6 \quad | \quad \square \\ + \quad \square \quad | \quad 6 \\ \hline 8 \quad | \quad 4 \end{array}$$

$$\begin{array}{r} \quad 3 \quad | \quad \square \\ + \quad \square \quad | \quad 4 \\ \hline 8 \quad | \quad 8 \end{array}$$

$$\begin{array}{r} \quad 8 \quad | \quad \square \\ + \quad \square \quad | \quad 9 \\ \hline 1 \quad | \quad 3 \quad | \quad 4 \end{array}$$

$$\begin{array}{r} \quad 8 \quad | \quad \square \\ + \quad \square \quad | \quad 3 \\ \hline 9 \quad | \quad 6 \end{array}$$

$$\begin{array}{r} \quad 9 \quad | \quad \square \\ + \quad \square \quad | \quad 3 \\ \hline 1 \quad | \quad 3 \quad | \quad 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 7 \square \\ \hline 120 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad \square \square \\ \hline 51 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 9 \\ \hline 51 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 5 \square \\ \hline 126 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 5 \square \\ \hline 87 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 8 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 7 \\ \hline 170 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 6 \\ \hline 99 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 4 \square \\ \hline 60 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 \square \\ \hline 91 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 8 \square \\ \hline 114 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 6 \\ \hline 147 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 3 \square \\ \hline 124 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 128 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 8 \square \\ \hline 1 \quad 2 \quad 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 2 \quad 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 3 \\ \hline 1 \quad 0 \quad 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 2 \square \\ \hline 1 \quad 0 \quad 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 5 \\ \hline 1 \quad 1 \quad 0 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 8 \\ \hline 1 \quad 6 \quad 4 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 1 \\ \hline 1 \quad 6 \quad 7 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 9 \\ \hline 1 \quad 6 \quad 3 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 5 \\ \hline 7 \quad 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 5 \\ \hline 7 \quad 4 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 1 \\ \hline 1 \quad 7 \quad 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 6 \square \\ \hline 1 \quad 3 \quad 9 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 6 \\ \hline 8 \quad 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 7 \square \\ \hline 1 \quad 0 \quad 9 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 9 \square \\ \hline 1 \quad 5 \quad 8 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 8 2 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 5 \\ \hline 8 7 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 8 \square \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 1 0 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \square \\ \hline 1 1 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 9 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 8 \square \\ \hline 1 7 0 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 1 0 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \\ \hline 1 0 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \\ \hline 7 1 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 1 4 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 1 4 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 5 \square \\ \hline 9 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 3 \square \\ \hline 1 2 0 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 8 \square \\ \hline 1 2 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 9 \\ \hline 1 \ 3 \ 3 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 9 \square \\ \hline 1 \ 2 \ 6 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 4 \square \\ \hline 8 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 3 \ 1 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 4 \\ \hline 1 \ 4 \ 2 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 6 \\ \hline 1 \ 0 \ 9 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 0 \\ \hline 5 \ 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 \ 3 \ 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \\ \hline 3 \ 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 5 \square \\ \hline 1 \ 4 \ 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 8 \square \\ \hline 1 \ 6 \ 5 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 2 \\ \hline 1 \ 2 \ 2 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 5 \ 9 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 4 \quad 6 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 7 \\ \hline 4 \quad 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 1 \square \\ \hline 8 \quad 1 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 8 \square \\ \hline 1 \quad 3 \quad 4 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 5 \square \\ \hline 1 \quad 2 \quad 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 7 \square \\ \hline 1 \quad 2 \quad 0 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 9 \square \\ \hline 1 \quad 8 \quad 7 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 5 \square \\ \hline 1 \quad 0 \quad 1 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 4 \square \\ \hline 6 \quad 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 1 \quad 0 \quad 3 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 6 \\ \hline 1 \quad 2 \quad 7 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 2 \\ \hline 1 \quad 6 \quad 7 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 4 \square \\ \hline 8 \quad 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 2 \square \\ \hline 1 \quad 1 \quad 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 0 \\ \hline 9 \quad 9 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____.

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline 1 \ 2 \ 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 1 \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 6 \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 7 \\ \hline 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 8 \square \\ \hline 1 \ 3 \ 5 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 9 \\ \hline 1 \ 2 \ 1 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 4 \\ \hline 1 \ 1 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 3 \square \\ \hline 1 \ 3 \ 0 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 2 \square \\ \hline 4 \ 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 1 \square \\ \hline 9 \ 2 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 7 \square \\ \hline 1 \ 1 \ 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 3 \\ \hline 1 \ 3 \ 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 6 \square \\ \hline 1 \ 6 \ 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 1 \ 2 \ 2 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 7 \square \\ \hline 9 \ 1 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 1 \ 6 \ 6 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 9 \\ \hline 6 \ 6 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 3 \ 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \square \\ \hline 1 \ 0 \ 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 4 \\ \hline 1 \ 0 \ 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 3 \square \\ \hline 6 \ 6 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 8 \square \\ \hline 1 \ 4 \ 2 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 1 \ 5 \ 1 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 4 \ 7 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 4 \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 8 \square \\ \hline 1 \ 4 \ 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 4 \square \\ \hline 9 \ 8 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 5 \square \\ \hline 1 \ 5 \ 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 24 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 4 \square \\ \hline 132 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 4 \square \\ \hline 121 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 2 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 6 \\ \hline 158 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 3 \\ \hline 152 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 5 \square \\ \hline 139 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 4 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 6 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 0 \\ \hline 137 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 8 \square \\ \hline 98 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 3 \square \\ \hline 125 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 3 \square \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 8 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 3 \square \\ \hline 59 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + \quad 9 \square \\ \hline 144 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 2 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 0 \\ \hline 60 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 3 \square \\ \hline 108 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 4 \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 3 \square \\ \hline 126 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 5 \\ \hline 96 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 3 \square \\ \hline 110 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 6 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 2 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 8 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 6 \\ \hline 175 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 5 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 5 \square \\ \hline 65 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 8 \square \\ \hline 121 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + \quad 9 \square \\ \hline 1 \quad 4 \quad 7 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 6 \\ \hline 1 \quad 6 \quad 6 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 6 \\ \hline 1 \quad 4 \quad 8 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 9 \square \\ \hline 1 \quad 7 \quad 1 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 5 \square \\ \hline 8 \quad 9 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 8 \\ \hline 1 \quad 1 \quad 2 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 3 \square \\ \hline 1 \quad 2 \quad 3 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 1 \square \\ \hline 5 \quad 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 2 \\ \hline 8 \quad 5 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 7 \square \\ \hline 1 \quad 1 \quad 5 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 9 \square \\ \hline 1 \quad 6 \quad 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 8 \square \\ \hline 1 \quad 4 \quad 6 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 7 \square \\ \hline 1 \quad 0 \quad 1 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 4 \\ \hline 1 \quad 1 \quad 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 1 \\ \hline 1 \quad 0 \quad 9 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 3 \\ + \quad 9 \square \\ \hline 137 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 6 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 3 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 8 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 5 \\ \hline 158 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 9 \\ \hline 153 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 2 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 5 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 8 \\ \hline 154 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 1 \\ \hline 63 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 9 \square \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 9 \square \\ \hline 136 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 4 \\ \hline 162 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 4 \square \\ \hline 85 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 9 \\ \hline 69 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 9 \\ + 2 \square \\ \hline 50 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 161 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline 111 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline 45 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 2 \square \\ \hline 40 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 2 \square \\ \hline 82 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \square \\ \hline 85 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 6 \\ \hline 112 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 6 \square \\ \hline 119 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 96 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 4 \square \\ \hline 92 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 5 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 1 \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 7 \square \\ \hline 163 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \square \\ \hline 36 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 4 \\ + \quad 9 \square \\ \hline 1 \quad 2 \quad 2 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 8 \square \\ \hline 1 \quad 4 \quad 9 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 9 \\ \hline 1 \quad 3 \quad 0 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 2 \\ \hline 7 \quad 1 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 9 \\ \hline 9 \quad 0 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 6 \\ \hline 1 \quad 8 \quad 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 3 \quad 2 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 7 \square \\ \hline 1 \quad 4 \quad 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 6 \square \\ \hline 1 \quad 4 \quad 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 3 \square \\ \hline 5 \quad 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 5 \square \\ \hline 8 \quad 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 3 \\ \hline 8 \quad 5 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 5 \\ \hline 1 \quad 3 \quad 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 3 \square \\ \hline 1 \quad 1 \quad 1 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 4 \\ \hline 9 \quad 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 4 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 8 \\ \hline 1 5 8 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 5 \square \\ \hline 1 4 8 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 6 \\ \hline 1 0 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 7 \\ \hline 1 3 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 1 2 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 5 \square \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 9 \\ \hline 1 2 8 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 2 \\ \hline 1 6 6 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 6 \square \\ \hline 9 4 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 7 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 7 \\ \hline 1 2 7 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 1 \square \\ \hline 7 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 8 \\ \hline 1 0 5 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 9 \square \\ \hline 1 1 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 2 \\ + \quad 3 \square \\ \hline 4 \quad 7 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 3 \square \\ \hline 6 \quad 1 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 9 \\ \hline 8 \quad 2 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 2 \\ \hline 1 \quad 0 \quad 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 3 \square \\ \hline 4 \quad 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \square \\ \hline 1 \quad 0 \quad 9 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 6 \\ \hline 1 \quad 3 \quad 3 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 0 \\ \hline 1 \quad 5 \quad 1 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 5 \quad 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 8 \\ \hline 1 \quad 4 \quad 0 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 5 \\ \hline 8 \quad 8 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 0 \\ \hline 4 \quad 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \square \\ \hline 7 \quad 0 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 5 \\ \hline 1 \quad 6 \quad 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 5 \square \\ \hline 1 \quad 0 \quad 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 1 \ 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \square \\ \hline 4 \ 7 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 8 \square \\ \hline 1 \ 5 \ 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 6 \square \\ \hline 1 \ 1 \ 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 8 \square \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 8 \square \\ \hline 1 \ 0 \ 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \\ \hline 7 \ 9 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline 1 \ 0 \ 8 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 3 \\ \hline 7 \ 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 7 \square \\ \hline 1 \ 1 \ 5 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 6 \square \\ \hline 1 \ 2 \ 0 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 6 \\ \hline 1 \ 4 \ 5 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 2 \square \\ + \square 0 \\ \hline 3 \ 4 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \square \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 2 \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 7 \\ \hline | \ | \ | \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 2 \\ \hline 7 \ 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 6 \square \\ \hline 9 \ 2 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 1 \square \\ \hline 3 \ 7 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 4 \\ \hline | \ | \ 3 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \square \\ \hline | \ 2 \ 6 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 7 \\ \hline | \ | \ 9 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 2 \\ \hline 8 \ 8 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline | \ 3 \ 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square \\ \hline 7 \ 2 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 7 \square \\ \hline | \ 4 \ | \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 5 \square \\ \hline 139 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 4 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 7 \square \\ \hline 137 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \square 5 \\ \hline 125 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 3 \square \\ \hline 132 \end{array}$$

$$\begin{array}{r} \quad 8 \square \\ + \square 0 \\ \hline 97 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad \square \square \\ \hline 93 \end{array}$$

$$\begin{array}{r} \quad 1 \square \\ + \square 5 \\ \hline 37 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 88 \end{array}$$

$$\begin{array}{r} \quad 6 \square \\ + \square 9 \\ \hline 151 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 9 \square \\ \hline 183 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 4 \square \\ \hline 135 \end{array}$$

$$\begin{array}{r} \quad 3 \square \\ + \square 2 \\ \hline 130 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 1 \square \\ \hline 30 \end{array}$$

$$\begin{array}{r} \quad 9 \square \\ + \square 2 \\ \hline 150 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline 151 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 2 \\ \hline 183 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 122 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 4 \square \\ \hline 102 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 3 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 7 \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 28 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 6 \\ \hline 130 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 1 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 8 \square \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 6 \square \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 3 \square \\ \hline 93 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 4 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 7 \square \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 8 \square \\ \hline 137 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 7 \\ + \quad \square \square \\ \hline 20 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 5 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 5 \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 8 \square \\ \hline 159 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 3 \square \\ \hline 59 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 2 \\ \hline 172 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 7 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 2 \\ \hline 147 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 8 \square \\ \hline 101 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 2 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 5 \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 4 \square \\ \hline 81 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 89 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 7 \square \\ \hline 163 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 9 \square \\ + \square 3 \\ \hline 1 \ 6 \ 5 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 8 \square \\ \hline 9 \ 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 3 \square \\ \hline 6 \ 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 1 \square \\ \hline 3 \ 3 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 2 \square \\ \hline 8 \ 5 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 8 \square \\ \hline 1 \ 4 \ 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 0 \\ \hline 1 \ 4 \ 5 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 2 \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 3 \square \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 6 \\ \hline 1 \ 7 \ 3 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 0 \ 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 5 \square \\ \hline 8 \ 9 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 7 \ 6 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 1 \ 4 \ 2 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 1 \square \\ \hline 4 \ 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 4 \square \\ + \square 9 \\ \hline 1 \ 2 \ 7 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 7 \square \\ \hline 9 \ 2 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 8 \\ \hline 1 \ 7 \ 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 2 \square \\ \hline 5 \ 7 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 1 \\ \hline 1 \ 5 \ 8 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 1 \square \\ \hline 3 \ 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 9 \\ \hline 8 \ 6 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 6 \square \\ \hline 1 \ 3 \ 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline 8 \ 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 2 \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 1 \ 2 \ 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 1 \ 5 \ 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 7 \square \\ \hline 9 \ 7 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 8 \ 1 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 7 \\ \hline 2 \ 9 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 5 \square \\ + \square 8 \\ \hline 1 \ 5 \ 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 1 \square \\ \hline 3 \ 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \square \\ \hline 8 \ 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 8 \ 8 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 9 \square \\ \hline 1 \ 5 \ 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 3 \\ \hline 8 \ 3 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 8 \square \\ \hline 1 \ 6 \ 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 \ 4 \ 6 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \square \\ \hline 3 \ 7 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 1 \\ \hline 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 \ 4 \ 8 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 9 \\ \hline 5 \ 0 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 5 \\ \hline 6 \ 8 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 8 \square \\ \hline 9 \ 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 1 \ 2 \ 5 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 8 \\ + 7 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \square \\ \hline 21 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 4 \square \\ \hline 77 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \square \\ \hline 29 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 8 \square \\ \hline 164 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 8 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 5 \\ \hline 164 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \square \\ \hline 63 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 4 \\ \hline 102 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 6 \square \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 1 \square \\ \hline 88 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 2 \\ \hline 176 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline 118 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 9 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 4 \\ \hline 97 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 3 \\ + \quad 9 \square \\ \hline 104 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 1 \\ \hline 108 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 5 \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 4 \square \\ \hline 73 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 2 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 0 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 5 \\ \hline 81 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 6 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 1 \\ \hline 133 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 5 \square \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 1 \square \\ \hline 81 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 8 \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 3 \square \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 6 \square \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 4 \square \\ \hline 110 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 5 \\ \hline 6 6 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 5 \\ \hline 1 1 5 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 6 \square \\ \hline 1 0 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 4 \square \\ \hline 1 2 8 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 1 1 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 1 \square \\ \hline 5 5 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \\ \hline 2 2 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 9 \square \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 8 \square \\ \hline 1 2 7 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 7 \\ \hline 9 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 4 \square \\ \hline 1 3 5 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 2 \\ \hline 1 4 9 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 9 \square \\ \hline 1 4 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 8 \\ \hline 4 6 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 7 \square \\ \hline 1 6 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 9 \\ + \quad \square \square \\ \hline 82 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 8 \\ \hline 183 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 9 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 1 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 2 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 2 \\ \hline 81 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 5 \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 4 \square \\ \hline 89 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 5 \\ \hline 48 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 5 \\ \hline 48 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 4 \square \\ \hline 59 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 2 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 5 \\ \hline 170 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 4 \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 8 \\ \hline 112 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 5 \square \\ + \square 0 \\ \hline 1 \ 2 \ 6 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \\ \hline 6 \ 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 4 \\ \hline 1 \ 2 \ 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 2 \square \\ \hline 1 \ 1 \ 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 3 \square \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 3 \square \\ \hline 5 \ 4 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 1 \ 0 \ 9 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \\ \hline 7 \ 7 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 8 \square \\ \hline 1 \ 7 \ 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \\ \hline 6 \ 1 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 2 \\ \hline 9 \ 5 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 9 \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \square \\ \hline 7 \ 1 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 5 \\ + 3 \square \\ \hline 46 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 2 \\ \hline 76 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 128 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 195 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 53 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \square \\ \hline 87 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 8 \square \\ \hline 109 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 4 \square \\ \hline 117 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 5 \square \\ \hline 79 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 7 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 9 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 1 \square \\ \hline 81 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 0 \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 6 \square \\ \hline 142 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 2 \\ \hline 135 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 28 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad \square \square \\ \hline 105 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 3 \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 2 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 3 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 5 \square \\ \hline 87 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 4 \square \\ \hline 126 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 8 \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 6 \square \\ \hline 142 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 6 \\ \hline 59 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 3 \square \\ \hline 72 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 7 \\ \hline 128 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 2 \square \\ \hline 116 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 4 \square \\ \hline 74 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 9 \\ \hline 52 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 7 \\ + \quad 3 \square \\ \hline 101 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 5 \\ \hline 151 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \square \\ \hline 113 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 8 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 9 \\ \hline 85 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 1 \square \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 5 \square \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 2 \square \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad \square \square \\ \hline 102 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 58 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad \square 6 \\ \hline 66 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad \square 8 \\ \hline 107 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad \square \square \\ \hline 47 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 8 \square \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 8 \square \\ \hline 127 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 1 \\ \hline 109 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 7 \square \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 6 \square \\ \hline 106 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 0 \\ \hline 150 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 162 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 2 \square \\ \hline 91 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 1 \square \\ \hline 58 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 134 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 160 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 9 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 8 \\ \hline 123 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 3 \square \\ \hline 113 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 125 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 9 \square \\ \hline 197 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 8 \\ + 8 \\ \hline 1 7 2 \end{array}$$

$$\begin{array}{r} 8 \\ + 6 \\ \hline 1 3 8 \end{array}$$

$$\begin{array}{r} 9 \\ + 8 \\ \hline 1 3 1 \end{array}$$

$$\begin{array}{r} 8 \\ + 7 \\ \hline 1 2 3 \end{array}$$

$$\begin{array}{r} 6 \\ + 1 \\ \hline 1 3 1 \end{array}$$

$$\begin{array}{r} 9 \\ + 3 \\ \hline 1 2 9 \end{array}$$

$$\begin{array}{r} 8 \\ + 2 \\ \hline 4 1 \end{array}$$

$$\begin{array}{r} 9 \\ + 6 \\ \hline 1 0 1 \end{array}$$

$$\begin{array}{r} 4 \\ + 3 \\ \hline 1 2 0 \end{array}$$

$$\begin{array}{r} 8 \\ + 3 \\ \hline 1 2 2 \end{array}$$

$$\begin{array}{r} 2 \\ + 1 \\ \hline 4 9 \end{array}$$

$$\begin{array}{r} 2 \\ + 1 \\ \hline 2 8 \end{array}$$

$$\begin{array}{r} 5 \\ + 5 \\ \hline 1 0 3 \end{array}$$

$$\begin{array}{r} 2 \\ + 2 \\ \hline 1 0 9 \end{array}$$

$$\begin{array}{r} 3 \\ + 4 \\ \hline 1 0 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square \\ + \square 2 \\ \hline 7 \ 5 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 7 \ 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 5 \ 4 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 1 \\ \hline 9 \ 0 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \square \square \\ \hline 8 \ 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 8 \\ \hline 4 \ 9 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 1 \square \\ \hline 6 \ 4 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 9 \square \\ \hline 1 \ 5 \ 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 1 \\ \hline 6 \ 2 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 9 \square \\ \hline 1 \ 6 \ 1 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 1 \ 3 \ 7 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 5 \\ \hline 4 \ 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 6 \ 7 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \square \square \\ \hline 4 \ 9 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 4 \square \\ \hline 9 \ 8 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 9 \square \\ + \square 8 \\ \hline 1 \ 8 \ 8 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \square \\ \hline 4 \ 7 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 1 \\ \hline 1 \ 0 \ 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 3 \square \\ \hline 7 \ 9 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \square \\ \hline 2 \ 8 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 8 \square \\ \hline 1 \ 0 \ 2 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 1 \ 1 \ 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 1 \square \\ \hline 6 \ 2 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 7 \ 6 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 7 \ 1 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \square \square \\ \hline 6 \ 7 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \square \\ \hline 7 \ 9 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 9 \square \\ \hline 1 \ 3 \ 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 7 \ 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 8 \\ + \quad 9 \square \\ \hline 150 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 8 \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 8 \square \\ \hline 141 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 7 \square \\ \hline 125 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad \square 2 \\ \hline 173 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad \square \square \\ \hline 44 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad \square 9 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 7 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \square 3 \\ \hline 63 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad \square 0 \\ \hline 82 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \square \\ \hline 79 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 4 \\ \hline 166 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad \square \square \\ \hline 98 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square \\ + \square 2 \\ \hline 6 \ 9 \end{array}$$

$$\begin{array}{r} \square \\ + \square 6 \\ \hline 8 \ 9 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 1 \square \\ \hline 7 \ 9 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \\ \hline 9 \ 5 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 5 \square \\ \hline 1 \ 4 \ 2 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 3 \square \\ \hline 9 \ 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 3 \\ \hline 9 \ 6 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 5 \\ \hline 5 \ 9 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \square \\ \hline 1 \ 1 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 \square \\ \hline 1 \ 5 \ 1 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 2 \\ \hline 7 \ 1 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 2 \\ \hline 1 \ 1 \ 8 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 6 \\ \hline 8 \ 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 6 \ 0 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 1 \\ \hline 4 \ 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square \quad | \quad 1 \\ + \quad 5 \quad | \quad \square \\ \hline 1 \quad 3 \quad 3 \end{array}$$

$$\begin{array}{r} \square \quad | \quad 1 \\ + \quad 5 \quad | \quad \square \\ \hline 1 \quad 4 \quad 7 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad \square \\ + \quad \quad | \quad 3 \\ \hline \quad \quad | \quad 7 \quad 7 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad 3 \quad | \quad \square \\ + \quad \quad | \quad \square \quad | \quad 7 \\ \hline 1 \quad 2 \quad 0 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad 5 \quad | \quad \square \\ + \quad \quad | \quad \square \quad | \quad 3 \\ \hline \quad \quad | \quad 7 \quad 2 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad \square \quad | \quad 9 \\ + \quad \quad | \quad 9 \quad | \quad \square \\ \hline 1 \quad 6 \quad 9 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad 3 \quad | \quad \square \\ + \quad \quad | \quad \square \quad | \quad 6 \\ \hline 1 \quad 1 \quad 7 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad 5 \quad | \quad \square \\ + \quad \quad | \quad \square \quad | \quad 8 \\ \hline 1 \quad 5 \quad 4 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad 4 \quad | \quad \square \\ + \quad \quad | \quad \square \quad | \quad 7 \\ \hline \quad \quad | \quad 9 \quad 3 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad 5 \quad | \quad \square \\ + \quad \quad | \quad \square \quad | \quad 0 \\ \hline 1 \quad 0 \quad 7 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad \square \quad | \quad 5 \\ + \quad \quad | \quad 4 \quad | \quad \square \\ \hline 1 \quad 0 \quad 8 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad 3 \quad | \quad \square \\ + \quad \quad | \quad \square \quad | \quad 3 \\ \hline \quad \quad | \quad 5 \quad 6 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad \square \quad | \quad 2 \\ + \quad \quad | \quad 8 \quad | \quad \square \\ \hline 1 \quad 3 \quad 7 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad 4 \quad | \quad \square \\ + \quad \quad | \quad \square \quad | \quad 4 \\ \hline \quad \quad | \quad 7 \quad 1 \end{array}$$

$$\begin{array}{r} \quad \quad | \quad 8 \quad | \quad \square \\ + \quad \quad | \quad \square \quad | \quad 0 \\ \hline 1 \quad 4 \quad 0 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 6 \square \\ + \square 0 \\ \hline 9 9 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \square \\ \hline 9 2 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 8 \\ \hline 1 7 3 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 1 5 8 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 2 \square \\ \hline 1 1 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 1 \square \\ \hline 5 9 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 4 \\ \hline 1 3 5 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 7 \square \\ \hline 1 0 4 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 1 \square \\ \hline 6 6 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 1 \\ \hline 1 4 5 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 3 1 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 2 \square \\ \hline 4 0 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 4 \square \\ \hline 6 1 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 3 \\ \hline 1 6 2 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 1 0 7 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} \square 3 \\ + \quad 7 \square \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 5 \square \\ \hline 77 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad \square 9 \\ \hline 187 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 9 \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad \square \square \\ \hline 43 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 6 \\ \hline 118 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad \square \square \\ \hline 23 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \square \square \\ \hline 59 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 3 \square \\ \hline 85 \end{array}$$

$$\begin{array}{r} \square 0 \\ + \quad 5 \square \\ \hline 119 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 2 \square \\ \hline 87 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \square 0 \\ \hline 142 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 4 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 2 \square \\ \hline 58 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad \square 2 \\ \hline 72 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 4 \\ \hline 9 \ 4 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 6 \square \\ \hline 1 \ 3 \ 1 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 4 \square \\ \hline 6 \ 1 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 1 \square \\ \hline 9 \ 3 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 5 \\ \hline 1 \ 3 \ 4 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 3 \\ \hline 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 \ 3 \ 0 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 8 \\ \hline 1 \ 3 \ 0 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 7 \\ \hline 1 \ 2 \ 1 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 3 \\ \hline 8 \ 2 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 9 \square \\ \hline 1 \ 2 \ 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 1 \square \\ \hline 5 \ 6 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 6 \\ \hline 1 \ 0 \ 2 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 9 \ 8 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 1 \\ \hline 1 \ 4 \ 4 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 3 \\ \hline 9 3 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 2 \square \\ \hline 3 8 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 5 \square \\ \hline 1 2 7 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 1 \square \\ \hline 1 0 4 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 7 \square \\ \hline 1 0 8 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 3 \square \\ \hline 5 4 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 5 \\ \hline 7 4 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 2 \square \\ \hline 5 9 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 0 \\ \hline 1 0 4 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \square \\ \hline 7 4 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 5 \square \\ \hline 1 4 9 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \square 5 \\ \hline 1 0 3 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 9 \\ \hline 4 1 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square \\ \hline 4 2 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \square 8 \\ \hline 9 3 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 3 \square \\ + \square 0 \\ \hline 4 4 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 8 \square \\ \hline 1 1 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 9 \square \\ \hline 1 5 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 0 \\ \hline 7 8 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 6 \\ \hline 1 7 1 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 8 \square \\ \hline 1 4 8 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 0 \\ \hline 3 4 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 3 \\ \hline 1 0 5 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 4 \square \\ \hline 7 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 3 \square \\ \hline 7 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 2 \square \\ \hline 9 7 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 0 \\ \hline 7 1 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 9 \square \\ \hline 1 4 8 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 9 \square \\ \hline 1 8 1 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \square 2 \\ \hline 9 2 \end{array}$$

時間： _____ 分 _____ 秒

虫食い足し算筆算2

名前： _____

$$\begin{array}{r} 6 \square \\ + \square 9 \\ \hline 8 2 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 3 \square \\ \hline 1 3 3 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \square 4 \\ \hline 7 6 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 6 \\ \hline 5 8 \end{array}$$

$$\begin{array}{r} \square 0 \\ + 1 \square \\ \hline 8 9 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \square 1 \\ \hline 1 1 3 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 7 \square \\ \hline 1 5 5 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 4 \square \\ \hline 6 8 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \square 8 \\ \hline 1 8 2 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \square 1 \\ \hline 6 9 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \square 3 \\ \hline 5 2 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 7 \square \\ \hline 1 7 2 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 9 \square \\ \hline 1 0 8 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \square 6 \\ \hline 1 7 9 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 2 \square \\ \hline 4 5 \end{array}$$

時間： _____ 分 _____ 秒