

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 66 \\ + 9\boxed{\phantom{0}} \\ \hline 163 \end{array}$$

$$\begin{array}{r} 51 \\ + 6\boxed{\phantom{0}} \\ \hline 112 \end{array}$$

$$\begin{array}{r} 44 \\ + \boxed{\phantom{0}}3 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 63 \\ + 2\boxed{\phantom{0}} \\ \hline 83 \end{array}$$

$$\begin{array}{r} 44 \\ + \boxed{\phantom{0}}0 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 75 \\ + \boxed{\phantom{0}}9 \\ \hline 144 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 79 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 29 \\ + 3\boxed{\phantom{0}} \\ \hline 65 \end{array}$$

$$\begin{array}{r} 87 \\ + \boxed{\phantom{0}}8 \\ \hline 165 \end{array}$$

$$\begin{array}{r} 31 \\ + \boxed{\phantom{0}}6 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 77 \\ + \boxed{\phantom{0}}8 \\ \hline 175 \end{array}$$

$$\begin{array}{r} 28 \\ + 5\boxed{\phantom{0}} \\ \hline 85 \end{array}$$

$$\begin{array}{r} 84 \\ + 5\boxed{\phantom{0}} \\ \hline 142 \end{array}$$

$$\begin{array}{r} 61 \\ + \boxed{\phantom{0}}2 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 24 \\ + \boxed{\phantom{0}}7 \\ \hline 71 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 4 \square \\ + 16 \\ \hline 59 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 47 \\ \hline 144 \end{array}$$

$$\begin{array}{r} 1 \quad 1 \\ + 6 \square \\ \hline 75 \end{array}$$

$$\begin{array}{r} 19 \\ + 5 \square \\ \hline 77 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 26 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 23 \\ + \square 8 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 94 \\ + 2 \square \\ \hline 122 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 57 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 97 \\ + \square 7 \\ \hline 184 \end{array}$$

$$\begin{array}{r} 84 \\ + 5 \square \\ \hline 135 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 85 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 63 \\ + 2 \square \\ \hline 92 \end{array}$$

$$\begin{array}{r} 98 \\ + \square 1 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 9 \\ \hline 73 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 20 \\ \hline 72 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 22 \\ + 4 \square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 73 \\ \hline 159 \end{array}$$

$$\begin{array}{r} 31 \\ + 1 \square \\ \hline 47 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 15 \\ \hline 34 \end{array}$$

$$\begin{array}{r} 12 \\ + \square 9 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 92 \\ + \square 3 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 90 \\ \hline 189 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 90 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 56 \\ + \square 2 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 26 \\ + 8 \square \\ \hline 114 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 25 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 56 \\ + \square 6 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 22 \\ + 2 \square \\ \hline 49 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 29 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 30 \\ \hline 51 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \ 4 \\ + \phantom{0} 6 \ \square \\ \hline \phantom{0} 8 \ 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 6 \ 4 \\ + \phantom{0} 7 \ \square \\ \hline \phantom{0} 1 \ 3 \ 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 4 \\ + \phantom{0} 7 \ 8 \\ \hline \phantom{0} 9 \ 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \ \square \\ + \phantom{0} 9 \ 2 \\ \hline \phantom{0} 1 \ 1 \ 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 6 \ 2 \\ + \phantom{0} \square \ 4 \\ \hline \phantom{0} 1 \ 1 \ 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 3 \\ + \phantom{0} 3 \ 7 \\ \hline \phantom{0} 8 \ 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \ 7 \\ + \phantom{0} 2 \ \square \\ \hline \phantom{0} 7 \ 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 9 \\ + \phantom{0} 9 \ 6 \\ \hline \phantom{0} 1 \ 2 \ 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 9 \\ + \phantom{0} 2 \ 3 \\ \hline \phantom{0} 8 \ 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 \ 2 \\ + \phantom{0} \square \ 9 \\ \hline \phantom{0} 4 \ 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 2 \\ + \phantom{0} 9 \ 0 \\ \hline \phantom{0} 1 \ 5 \ 2 \end{array}$$

$$\begin{array}{r} \phantom{+} 4 \ \square \\ + \phantom{0} 5 \ 2 \\ \hline \phantom{0} 9 \ 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 3 \ \square \\ + \phantom{0} 1 \ 2 \\ \hline \phantom{0} 5 \ 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 6 \\ + \phantom{0} 7 \ 2 \\ \hline \phantom{0} 9 \ 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 \ 4 \\ + \phantom{0} \square \ 2 \\ \hline \phantom{0} 7 \ 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 7 \square \\ + 10 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 17 \\ \hline 29 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 28 \\ \hline 65 \end{array}$$

$$\begin{array}{r} 47 \\ + 3\square \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 60 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 8\square \\ + 14 \\ \hline 103 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 34 \\ \hline 53 \end{array}$$

$$\begin{array}{r} 59 \\ + 8\square \\ \hline 146 \end{array}$$

$$\begin{array}{r} 6\square \\ + 85 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 16 \\ + 8\square \\ \hline 100 \end{array}$$

$$\begin{array}{r} 1\square \\ + 79 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 27 \\ + 7\square \\ \hline 99 \end{array}$$

$$\begin{array}{r} 1\square \\ + \quad 8 \\ \hline 23 \end{array}$$

$$\begin{array}{r} 31 \\ + \square 3 \\ \hline 104 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 13 \\ \hline 32 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 4 \\ + 34 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 1\square \\ + 35 \\ \hline 46 \end{array}$$

$$\begin{array}{r} 46 \\ + \square 3 \\ \hline 69 \end{array}$$

$$\begin{array}{r} 3\square \\ + 55 \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 85 \\ \hline 152 \end{array}$$

$$\begin{array}{r} 2\square \\ + 31 \\ \hline 52 \end{array}$$

$$\begin{array}{r} 92 \\ + 6\square \\ \hline 154 \end{array}$$

$$\begin{array}{r} 96 \\ + 4\square \\ \hline 140 \end{array}$$

$$\begin{array}{r} 96 \\ + \square 2 \\ \hline 158 \end{array}$$

$$\begin{array}{r} 5\square \\ + 53 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 59 \\ + 1\square \\ \hline 73 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 90 \\ \hline 183 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 4 \\ \hline 83 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 75 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 6\square \\ + 20 \\ \hline 83 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 1 \\ + 9 1 \\ \hline 1 5 2 \end{array}$$

$$\begin{array}{r} 9 4 \\ + 9 \square \\ \hline 1 9 0 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 4 \\ \hline 7 7 \end{array}$$

$$\begin{array}{r} 3 6 \\ + 4 \square \\ \hline 8 3 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 2 2 \\ \hline 1 2 0 \end{array}$$

$$\begin{array}{r} 5 8 \\ + \square 2 \\ \hline 1 1 0 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 5 5 \\ \hline 7 9 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 1 9 \\ \hline 8 0 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 5 9 \\ \hline 1 1 5 \end{array}$$

$$\begin{array}{r} 9 8 \\ + 3 \square \\ \hline 1 3 6 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 7 9 \\ \hline 1 0 4 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 8 7 \\ \hline 1 3 6 \end{array}$$

$$\begin{array}{r} 7 3 \\ + 3 \square \\ \hline 1 0 5 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 2 3 \\ \hline 1 2 0 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 4 7 \\ \hline 7 2 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 24 \\ + 8 \square \\ \hline 105 \end{array}$$

$$\begin{array}{r} 96 \\ + 9 \square \\ \hline 191 \end{array}$$

$$\begin{array}{r} 55 \\ + 2 \square \\ \hline 75 \end{array}$$

$$\begin{array}{r} 92 \\ + 1 \square \\ \hline 103 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 4 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 65 \\ \hline 147 \end{array}$$

$$\begin{array}{r} 24 \\ + \square 1 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 69 \\ \hline 153 \end{array}$$

$$\begin{array}{r} 83 \\ + 5 \square \\ \hline 138 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 76 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 42 \\ + 1 \square \\ \hline 57 \end{array}$$

$$\begin{array}{r} 94 \\ + 3 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 89 \\ + 5 \square \\ \hline 145 \end{array}$$

$$\begin{array}{r} 67 \\ + \square 5 \\ \hline 152 \end{array}$$

$$\begin{array}{r} 42 \\ + \square 8 \\ \hline 120 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 5 \square \\ + 52 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 71 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 59 \\ + \square \\ \hline 61 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 51 \\ \hline 136 \end{array}$$

$$\begin{array}{r} 52 \\ + \square 4 \\ \hline 66 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 14 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 39 \\ + \square 7 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 38 \\ + 7 \square \\ \hline 111 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 2 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 47 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 58 \\ + 7 \square \\ \hline 130 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 53 \\ \hline 144 \end{array}$$

$$\begin{array}{r} 47 \\ + \square 9 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 31 \\ + 9 \square \\ \hline 124 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 25 \\ \hline 99 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 32 \\ + \square 6 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 5\square \\ + 16 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 12 \\ + \square 9 \\ \hline 61 \end{array}$$

$$\begin{array}{r} 35 \\ + 1\square \\ \hline 48 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 34 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 9\square \\ + 63 \\ \hline 160 \end{array}$$

$$\begin{array}{r} 44 \\ + \square 2 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 6\square \\ + 40 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 5\square \\ + 63 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 23 \\ + 1\square \\ \hline 41 \end{array}$$

$$\begin{array}{r} 4\square \\ + 97 \\ \hline 139 \end{array}$$

$$\begin{array}{r} 58 \\ + 8\square \\ \hline 141 \end{array}$$

$$\begin{array}{r} 18 \\ + \square 9 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 11 \\ + 6\square \\ \hline 71 \end{array}$$

$$\begin{array}{r} 21 \\ + \square 1 \\ \hline 82 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 31 \\ + \square 3 \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 77 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 8\square \\ + 5 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 89 \\ + 2\square \\ \hline 113 \end{array}$$

$$\begin{array}{r} 71 \\ + 9\square \\ \hline 166 \end{array}$$

$$\begin{array}{r} 28 \\ + 4\square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 5\square \\ + 7 \\ \hline 65 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 69 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 17 \\ + \square 6 \\ \hline 73 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 19 \\ \hline 40 \end{array}$$

$$\begin{array}{r} 4\square \\ + 56 \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 80 \\ \hline 175 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 86 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 95 \\ + \square 0 \\ \hline 185 \end{array}$$

$$\begin{array}{r} 3\square \\ + 4 \\ \hline 43 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 5 \square \\ + 90 \\ \hline 145 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 49 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 62 \\ + 3\square \\ \hline 93 \end{array}$$

$$\begin{array}{r} 79 \\ + 9\square \\ \hline 169 \end{array}$$

$$\begin{array}{r} 6\square \\ + 98 \\ \hline 161 \end{array}$$

$$\begin{array}{r} 14 \\ + 4\square \\ \hline 59 \end{array}$$

$$\begin{array}{r} 1\square \\ + 63 \\ \hline 76 \end{array}$$

$$\begin{array}{r} 3\square \\ + 51 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 65 \\ + \square 8 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 7\square \\ + 11 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 5 \\ \hline 50 \end{array}$$

$$\begin{array}{r} 16 \\ + 3\square \\ \hline 49 \end{array}$$

$$\begin{array}{r} 12 \\ + \square 3 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 99 \\ + \square 1 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 45 \\ + \square 9 \\ \hline 64 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 26 \\ + \square 5 \\ \hline 81 \end{array}$$

$$\begin{array}{r} 22 \\ + \square 9 \\ \hline 71 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 87 \\ \hline 172 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 6 \\ \hline 47 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 20 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 92 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 38 \\ + 4 \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 27 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 44 \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 23 \\ \hline 50 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 2 \\ \hline 30 \end{array}$$

$$\begin{array}{r} 53 \\ + \square 7 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 33 \\ + 6 \square \\ \hline 97 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 24 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 82 \\ \hline 139 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 3 \square \\ + 83 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 92 \\ + 5\square \\ \hline 143 \end{array}$$

$$\begin{array}{r} 3\square \\ + 64 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 89 \\ + 5\square \\ \hline 144 \end{array}$$

$$\begin{array}{r} 3\square \\ + 46 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 36 \\ + \square 0 \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 12 \\ \hline 60 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 7 \\ \hline 29 \end{array}$$

$$\begin{array}{r} 61 \\ + 6\square \\ \hline 128 \end{array}$$

$$\begin{array}{r} 81 \\ + \square 0 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 1\square \\ + 46 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 66 \\ + \square 7 \\ \hline 113 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 48 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 49 \\ + \square 7 \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 63 \\ \hline 77 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \phantom{+} \phantom{0} 1 9 \\ + \phantom{0} 9 \square \\ \hline 1 \phantom{0} 1 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 7 5 \\ + \phantom{0} \square 7 \\ \hline 1 \phantom{0} 7 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 9 \square \\ + \phantom{0} 9 2 \\ \hline 1 \phantom{0} 8 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 9 7 \\ + \phantom{0} 9 \square \\ \hline 1 \phantom{0} 8 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 6 \square \\ + \phantom{0} 8 3 \\ \hline 1 \phantom{0} 4 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 9 \\ + \phantom{0} 3 5 \\ \hline \phantom{0} 5 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 7 \\ + \phantom{0} 5 7 \\ \hline 1 \phantom{0} 3 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 5 \\ + \phantom{0} 3 4 \\ \hline 1 \phantom{0} 1 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 9 \\ + \phantom{0} 9 5 \\ \hline 1 \phantom{0} 6 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 2 \\ + \phantom{0} 1 \square \\ \hline \phantom{0} 4 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 6 4 \\ + \phantom{0} 1 \square \\ \hline \phantom{0} 7 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 7 \\ + \phantom{0} \phantom{0} \square \\ \hline \phantom{0} 3 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 9 \\ + \phantom{0} \square 6 \\ \hline \phantom{0} 5 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 4 \square \\ + \phantom{0} 6 8 \\ \hline 1 \phantom{0} 1 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 3 \\ + \phantom{0} \square 0 \\ \hline \phantom{0} 6 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



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名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \phantom{0} 2 \\ + \phantom{0} 7 \phantom{0} \square \\ \hline \phantom{0} 8 \phantom{0} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 2 \\ + \phantom{0} 8 \phantom{0} 4 \\ \hline \phantom{0} 1 \phantom{0} 7 \phantom{0} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \phantom{0} \square \\ + \phantom{0} 5 \phantom{0} 0 \\ \hline \phantom{0} 6 \phantom{0} 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \phantom{0} \square \\ + \phantom{0} \phantom{0} 9 \\ \hline \phantom{0} 6 \phantom{0} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 9 \phantom{0} 6 \\ + \phantom{0} 9 \phantom{0} \square \\ \hline \phantom{0} 1 \phantom{0} 9 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 5 \\ + \phantom{0} 6 \phantom{0} 9 \\ \hline \phantom{0} 1 \phantom{0} 1 \phantom{0} 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \phantom{0} \square \\ + \phantom{0} 8 \phantom{0} 3 \\ \hline \phantom{0} 1 \phantom{0} 7 \phantom{0} 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 \phantom{0} 6 \\ + \phantom{0} 2 \phantom{0} \square \\ \hline \phantom{0} 5 \phantom{0} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \phantom{0} 7 \\ + \phantom{0} 9 \phantom{0} \square \\ \hline \phantom{0} 1 \phantom{0} 8 \phantom{0} 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \phantom{0} \square \\ + \phantom{0} 7 \phantom{0} 5 \\ \hline \phantom{0} 8 \phantom{0} 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 5 \\ + \phantom{0} 4 \phantom{0} 3 \\ \hline \phantom{0} 7 \phantom{0} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 7 \\ + \phantom{0} 3 \phantom{0} 8 \\ \hline \phantom{0} 5 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 1 \\ + \phantom{0} 8 \phantom{0} 4 \\ \hline \phantom{0} 1 \phantom{0} 7 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 7 \phantom{0} 5 \\ + \phantom{0} 5 \phantom{0} \square \\ \hline \phantom{0} 1 \phantom{0} 2 \phantom{0} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 9 \phantom{0} 3 \\ + \phantom{0} 2 \phantom{0} \square \\ \hline \phantom{0} 1 \phantom{0} 1 \phantom{0} 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 9 \\ + 86 \\ \hline 175 \end{array}$$

$$\begin{array}{r} 86 \\ + \square 1 \\ \hline 167 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 75 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 61 \\ + \square 7 \\ \hline 128 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 21 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 4\square \\ + 49 \\ \hline 92 \end{array}$$

$$\begin{array}{r} 88 \\ + 8\square \\ \hline 176 \end{array}$$

$$\begin{array}{r} 87 \\ + \square 2 \\ \hline 159 \end{array}$$

$$\begin{array}{r} 88 \\ + \square 7 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 47 \\ + 1\square \\ \hline 58 \end{array}$$

$$\begin{array}{r} 71 \\ + \square 4 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 54 \\ + 9\square \\ \hline 150 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 2 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 26 \\ + 3\square \\ \hline 62 \end{array}$$

$$\begin{array}{r} 1\square \\ + 1 \\ \hline 18 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 2 \\ + 52 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 19 \\ + \square 6 \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 84 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 2\square \\ + 75 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 43 \\ + 2\square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 1\square \\ + 42 \\ \hline 53 \end{array}$$

$$\begin{array}{r} 2\square \\ + 2 \\ \hline 28 \end{array}$$

$$\begin{array}{r} 3\square \\ + 73 \\ \hline 104 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 21 \\ \hline 59 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 64 \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 57 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 2\square \\ + 65 \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 41 \\ \hline 66 \end{array}$$

$$\begin{array}{r} 97 \\ + \square 1 \\ \hline 188 \end{array}$$

$$\begin{array}{r} 11 \\ + 7\square \\ \hline 89 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 3 \square \\ + 12 \\ \hline 46 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 99 \\ \hline 154 \end{array}$$

$$\begin{array}{r} 92 \\ + \square 6 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 45 \\ + \square 2 \\ \hline 137 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 11 \\ \hline 40 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 37 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 63 \\ + 2 \square \\ \hline 84 \end{array}$$

$$\begin{array}{r} 33 \\ + 2 \square \\ \hline 56 \end{array}$$

$$\begin{array}{r} 7 \square \\ + 18 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 85 \\ + \square 3 \\ \hline 108 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 14 \\ \hline 47 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 25 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 53 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 22 \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 11 \\ \hline 63 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 9 \\ + 48 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 1\square \\ + 3 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 44 \\ + 8\square \\ \hline 128 \end{array}$$

$$\begin{array}{r} 9\square \\ + 53 \\ \hline 146 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 28 \\ \hline 81 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 44 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 68 \\ + \square 6 \\ \hline 104 \end{array}$$

$$\begin{array}{r} 6\square \\ + 88 \\ \hline 150 \end{array}$$

$$\begin{array}{r} 84 \\ + \square 2 \\ \hline 146 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 5 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 9 \\ \hline 32 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 6 \\ \hline 60 \end{array}$$

$$\begin{array}{r} 83 \\ + \square 8 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 49 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 57 \\ + 9\square \\ \hline 156 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 9 \square \\ + \quad 5 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 58 \\ \hline 93 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 75 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 34 \\ + \square 5 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 89 \\ + \square 1 \\ \hline 180 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 6 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 64 \\ + \quad 6 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 65 \\ + \quad 4 \square \\ \hline 109 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 58 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad 72 \\ \hline 128 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 28 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad 8 \\ \hline 40 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 8 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 58 \\ + \square 2 \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 77 \\ \hline 89 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 9 \\ + 62 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 31 \\ + 1\square \\ \hline 49 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 4 \\ \hline 31 \end{array}$$

$$\begin{array}{r} 84 \\ + 8\square \\ \hline 169 \end{array}$$

$$\begin{array}{r} 47 \\ + 5\square \\ \hline 105 \end{array}$$

$$\begin{array}{r} 71 \\ + 2\square \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 59 \\ \hline 85 \end{array}$$

$$\begin{array}{r} 37 \\ + \square 6 \\ \hline 53 \end{array}$$

$$\begin{array}{r} 35 \\ + \square 7 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 9\square \\ + 21 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 81 \\ + 3\square \\ \hline 115 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 58 \\ \hline 153 \end{array}$$

$$\begin{array}{r} 65 \\ + \square 1 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 69 \\ + \square 6 \\ \hline 155 \end{array}$$

$$\begin{array}{r} 99 \\ + 6\square \\ \hline 165 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 3 \\ + \quad 7 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 51 \\ + \quad \square 7 \\ \hline 118 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 96 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 22 \\ + \quad 6\square \\ \hline 82 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 67 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 4\square \\ + \quad 40 \\ \hline 85 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 50 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 46 \\ + \quad 5\square \\ \hline 104 \end{array}$$

$$\begin{array}{r} 37 \\ + \quad 6\square \\ \hline 98 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 49 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 5\square \\ + \quad 23 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 8\square \\ + \quad 82 \\ \hline 167 \end{array}$$

$$\begin{array}{r} 52 \\ + \quad \square 1 \\ \hline 93 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 63 \\ \hline 92 \end{array}$$

$$\begin{array}{r} 3\square \\ + \quad 54 \\ \hline 92 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 24 \\ + 2\boxed{\phantom{0}} \\ \hline 44 \end{array}$$

$$\begin{array}{r} 51 \\ + \boxed{\phantom{0}}1 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 35 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 98 \\ + 8\boxed{\phantom{0}} \\ \hline 185 \end{array}$$

$$\begin{array}{r} 86 \\ + 2\boxed{\phantom{0}} \\ \hline 109 \end{array}$$

$$\begin{array}{r} 36 \\ + 2\boxed{\phantom{0}} \\ \hline 56 \end{array}$$

$$\begin{array}{r} 66 \\ + \boxed{\phantom{0}}8 \\ \hline 144 \end{array}$$

$$\begin{array}{r} 66 \\ + 4\boxed{\phantom{0}} \\ \hline 113 \end{array}$$

$$\begin{array}{r} 14 \\ + 7\boxed{\phantom{0}} \\ \hline 92 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 80 \\ \hline 176 \end{array}$$

$$\begin{array}{r} 93 \\ + 8\boxed{\phantom{0}} \\ \hline 173 \end{array}$$

$$\begin{array}{r} 58 \\ + \boxed{\phantom{0}}9 \\ \hline 107 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 19 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 66 \\ + 7\boxed{\phantom{0}} \\ \hline 139 \end{array}$$

$$\begin{array}{r} 5\boxed{\phantom{0}} \\ + 22 \\ \hline 79 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 1 \\ + 8 1 \\ \hline 1 5 2 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 3 1 \\ \hline 8 9 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 1 4 \\ \hline 6 9 \end{array}$$

$$\begin{array}{r} 2 2 \\ + \square 2 \\ \hline 3 4 \end{array}$$

$$\begin{array}{r} 7 3 \\ + 8 \square \\ \hline 1 6 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 1 7 \\ \hline 5 4 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 7 9 \\ \hline 1 2 5 \end{array}$$

$$\begin{array}{r} 3 5 \\ + \square 6 \\ \hline 5 1 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 3 2 \\ \hline 1 2 8 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 7 2 \\ \hline 1 3 3 \end{array}$$

$$\begin{array}{r} 7 4 \\ + 5 \square \\ \hline 1 3 3 \end{array}$$

$$\begin{array}{r} 9 4 \\ + 7 \square \\ \hline 1 6 8 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 7 8 \\ \hline 1 1 3 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 7 1 \\ \hline 9 6 \end{array}$$

$$\begin{array}{r} 8 5 \\ + \square 8 \\ \hline 1 1 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 1 \\ + 21 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 13 \\ + 6\square \\ \hline 77 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 37 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 1\square \\ + 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 74 \\ + \square 2 \\ \hline 116 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 33 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 13 \\ + 4\square \\ \hline 62 \end{array}$$

$$\begin{array}{r} 1\square \\ + 64 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 41 \\ + \square 3 \\ \hline 54 \end{array}$$

$$\begin{array}{r} 88 \\ + 5\square \\ \hline 143 \end{array}$$

$$\begin{array}{r} 11 \\ + \square 2 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 92 \\ + 5\square \\ \hline 144 \end{array}$$

$$\begin{array}{r} 3\square \\ + 87 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 8\square \\ + 51 \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 41 \\ \hline 107 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 5 \square \\ + 51 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 97 \\ + \square 3 \\ \hline 150 \end{array}$$

$$\begin{array}{r} 81 \\ + 2\square \\ \hline 105 \end{array}$$

$$\begin{array}{r} 57 \\ + 1\square \\ \hline 68 \end{array}$$

$$\begin{array}{r} 4\square \\ + 10 \\ \hline 51 \end{array}$$

$$\begin{array}{r} 38 \\ + \square 4 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 4\square \\ + 41 \\ \hline 85 \end{array}$$

$$\begin{array}{r} 45 \\ + \square 2 \\ \hline 97 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 58 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 59 \\ + \square 5 \\ \hline 74 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 67 \\ \hline 152 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 84 \\ \hline 180 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 68 \\ \hline 155 \end{array}$$

$$\begin{array}{r} 12 \\ + 3\square \\ \hline 46 \end{array}$$

$$\begin{array}{r} 8\square \\ + 25 \\ \hline 108 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 9 \\ + 25 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 37 \\ + \quad \square \\ \hline 45 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 96 \\ \hline 155 \end{array}$$

$$\begin{array}{r} 83 \\ + \square 3 \\ \hline 136 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 87 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 94 \\ + 9\square \\ \hline 191 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 5 \\ \hline 37 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 57 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 28 \\ + 2\square \\ \hline 48 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 96 \\ \hline 132 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 5 \\ \hline 39 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 45 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 6\square \\ + 74 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 65 \\ + \quad \square \\ \hline 72 \end{array}$$

$$\begin{array}{r} 36 \\ + \square 5 \\ \hline 71 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 48 \\ + 1\boxed{\phantom{0}} \\ \hline 66 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}5 \\ + 71 \\ \hline 126 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 62 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 16 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 24 \end{array}$$

$$\begin{array}{r} 13 \\ + 4\boxed{\phantom{0}} \\ \hline 53 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 84 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 99 \\ \hline 186 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 7 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 71 \\ \hline 148 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 19 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 6\boxed{\phantom{0}} \\ + 53 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 47 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 64 \\ + 6\boxed{\phantom{0}} \\ \hline 132 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + 31 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 38 \\ + \boxed{\phantom{0}}3 \\ \hline 111 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 69 \\ + \quad \square 0 \\ \hline 109 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 67 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 49 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 77 \\ + \quad \square 4 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 2\square \\ + 24 \\ \hline 45 \end{array}$$

$$\begin{array}{r} 88 \\ + \quad \square 9 \\ \hline 127 \end{array}$$

$$\begin{array}{r} 92 \\ + 8\square \\ \hline 172 \end{array}$$

$$\begin{array}{r} 49 \\ + 8\square \\ \hline 129 \end{array}$$

$$\begin{array}{r} 51 \\ + \quad \square 4 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 25 \\ + \quad \square 6 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 74 \\ + \quad \square 3 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 34 \\ + \quad \square 4 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 4\square \\ + 61 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 98 \\ + 3\square \\ \hline 136 \end{array}$$

$$\begin{array}{r} 24 \\ + 9\square \\ \hline 120 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 94 \\ + \square 2 \\ \hline 166 \end{array}$$

$$\begin{array}{r} 26 \\ + \square 8 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 91 \\ + \square 0 \\ \hline 151 \end{array}$$

$$\begin{array}{r} 4\square \\ + 33 \\ \hline 75 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 38 \\ \hline 117 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 60 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 9\square \\ + 61 \\ \hline 157 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 1 \\ \hline 33 \end{array}$$

$$\begin{array}{r} 75 \\ + 3\square \\ \hline 110 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 26 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 85 \\ + 4\square \\ \hline 130 \end{array}$$

$$\begin{array}{r} 3\square \\ + \quad 8 \\ \hline 44 \end{array}$$

$$\begin{array}{r} 51 \\ + 1\square \\ \hline 67 \end{array}$$

$$\begin{array}{r} 71 \\ + \quad \square \\ \hline 75 \end{array}$$

$$\begin{array}{r} 63 \\ + 2\square \\ \hline 87 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 3 \\ + 53 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 68 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 72 \\ + 4\square \\ \hline 119 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 9 \\ \hline 44 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 8 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 55 \\ + 3\square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 79 \\ + 4\square \\ \hline 119 \end{array}$$

$$\begin{array}{r} 53 \\ + 1\square \\ \hline 65 \end{array}$$

$$\begin{array}{r} 3\square \\ + 49 \\ \hline 87 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 20 \\ \hline 49 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 34 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 17 \\ + \square 2 \\ \hline 59 \end{array}$$

$$\begin{array}{r} 2\square \\ + \quad 7 \\ \hline 36 \end{array}$$

$$\begin{array}{r} 89 \\ + \square 3 \\ \hline 182 \end{array}$$

$$\begin{array}{r} 11 \\ + 8\square \\ \hline 93 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 1 \\ + 9 1 \\ \hline 1 8 2 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 6 \\ \hline 7 3 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 2 \\ \hline 5 0 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 8 4 \\ \hline 1 2 9 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 5 2 \\ \hline 1 0 3 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 6 2 \\ \hline 1 4 9 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 9 9 \\ \hline 1 2 3 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 3 2 \\ \hline 9 8 \end{array}$$

$$\begin{array}{r} 6 5 \\ + \square \\ \hline 7 0 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 8 9 \\ \hline 1 5 3 \end{array}$$

$$\begin{array}{r} 8 3 \\ + 1 \square \\ \hline 9 4 \end{array}$$

$$\begin{array}{r} 9 6 \\ + \square 3 \\ \hline 1 5 9 \end{array}$$

$$\begin{array}{r} 9 1 \\ + \square 3 \\ \hline 1 8 4 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 1 0 \\ \hline 4 6 \end{array}$$

$$\begin{array}{r} 4 5 \\ + 7 \square \\ \hline 1 2 3 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{2} 6 \phantom{3} \\ + \phantom{1} \phantom{2} \square 5 \\ \hline 1 \phantom{2} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{6} 8 \phantom{7} \\ + \phantom{1} \phantom{6} 7 \phantom{7} \\ \hline 1 \phantom{6} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} 6 \phantom{9} \\ + \phantom{1} \phantom{0} 3 \phantom{9} \\ \hline 1 \phantom{0} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} 9 \phantom{5} \\ + \phantom{1} \phantom{0} \phantom{2} \square \\ \hline 1 \phantom{0} 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{2} \square 2 \\ + \phantom{1} \phantom{2} 9 \phantom{7} \\ \hline 1 \phantom{2} 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{3} \square 1 \\ + \phantom{1} \phantom{3} \phantom{2} 2 \\ \hline 1 \phantom{3} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{2} \square 4 \\ + \phantom{1} \phantom{2} 6 \phantom{2} \\ \hline 1 \phantom{2} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{1} \square 8 \\ + \phantom{1} \phantom{1} 4 \phantom{6} \\ \hline 1 \phantom{1} 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{8} 5 \phantom{5} \\ + \phantom{1} \phantom{8} 2 \phantom{5} \\ \hline 8 \phantom{2} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} \square 6 \\ + \phantom{1} \phantom{0} 4 \phantom{9} \\ \hline 1 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{2} 1 \phantom{2} \\ + \phantom{1} \phantom{2} 1 \phantom{2} \\ \hline 2 \phantom{2} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} 9 \phantom{2} \\ + \phantom{1} \phantom{0} \square 0 \\ \hline 1 \phantom{0} 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} 5 \phantom{3} \\ + \phantom{1} \phantom{0} 5 \phantom{3} \\ \hline 1 \phantom{0} 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} 6 \phantom{7} \\ + \phantom{1} \phantom{0} \square 3 \\ \hline 1 \phantom{0} 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{1} 2 \phantom{4} \\ + \phantom{1} \phantom{1} 9 \phantom{4} \\ \hline 1 \phantom{1} 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 45 \\ + 4\boxed{\phantom{0}} \\ \hline 85 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 13 \\ \hline 69 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 48 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 33 \\ + \boxed{\phantom{0}}6 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 9\boxed{\phantom{0}} \\ + 74 \\ \hline 166 \end{array}$$

$$\begin{array}{r} 5\boxed{\phantom{0}} \\ + 57 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 87 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 57 \\ + \boxed{\phantom{0}}4 \\ \hline 81 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 39 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 89 \\ \hline 104 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 78 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 13 \\ \hline 27 \end{array}$$

$$\begin{array}{r} 18 \\ + 5\boxed{\phantom{0}} \\ \hline 73 \end{array}$$

$$\begin{array}{r} 4\boxed{\phantom{0}} \\ + 10 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 23 \\ + \boxed{\phantom{0}}8 \\ \hline 121 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \square 8 \\ + 47 \\ \hline 145 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 6 \\ \hline 64 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 55 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 83 \\ + 1\square \\ \hline 100 \end{array}$$

$$\begin{array}{r} 97 \\ + 6\square \\ \hline 159 \end{array}$$

$$\begin{array}{r} 75 \\ + \square 0 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 4\square \\ + 90 \\ \hline 136 \end{array}$$

$$\begin{array}{r} 8\square \\ + 27 \\ \hline 108 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 24 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 58 \\ + 9\square \\ \hline 155 \end{array}$$

$$\begin{array}{r} 3\square \\ + 98 \\ \hline 133 \end{array}$$

$$\begin{array}{r} 62 \\ + 9\square \\ \hline 154 \end{array}$$

$$\begin{array}{r} 23 \\ + 7\square \\ \hline 98 \end{array}$$

$$\begin{array}{r} 11 \\ + 7\square \\ \hline 84 \end{array}$$

$$\begin{array}{r} 38 \\ + \square 1 \\ \hline 49 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{1} \square \\ + \phantom{1} 36 \\ \hline \phantom{1} 48 \end{array}$$

$$\begin{array}{r} \phantom{+} 3\square \\ + \phantom{1} 92 \\ \hline \phantom{1} 123 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 5 \\ + \phantom{1} 46 \\ \hline \phantom{1} 91 \end{array}$$

$$\begin{array}{r} \phantom{+} 99 \\ + \phantom{1} \square 0 \\ \hline \phantom{1} 149 \end{array}$$

$$\begin{array}{r} \phantom{+} 3\square \\ + \phantom{1} 89 \\ \hline \phantom{1} 128 \end{array}$$

$$\begin{array}{r} \phantom{+} 84 \\ + \phantom{1} \square 4 \\ \hline \phantom{1} 108 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 5 \\ + \phantom{1} 94 \\ \hline \phantom{1} 139 \end{array}$$

$$\begin{array}{r} \phantom{+} 62 \\ + \phantom{1} 4\square \\ \hline \phantom{1} 104 \end{array}$$

$$\begin{array}{r} \phantom{+} 48 \\ + \phantom{1} \square 6 \\ \hline \phantom{1} 64 \end{array}$$

$$\begin{array}{r} \phantom{+} 43 \\ + \phantom{1} 6\square \\ \hline \phantom{1} 108 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 1 \\ + \phantom{1} 13 \\ \hline \phantom{1} 84 \end{array}$$

$$\begin{array}{r} \phantom{+} 52 \\ + \phantom{1} \square 6 \\ \hline \phantom{1} 108 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 6 \\ + \phantom{1} 69 \\ \hline \phantom{1} 155 \end{array}$$

$$\begin{array}{r} \phantom{+} 54 \\ + \phantom{1} 1\square \\ \hline \phantom{1} 72 \end{array}$$

$$\begin{array}{r} \phantom{+} 45 \\ + \phantom{1} \square 8 \\ \hline \phantom{1} 73 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 81 \\ + \quad \square 7 \\ \hline 158 \end{array}$$

$$\begin{array}{r} 8\square \\ + 60 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 6\square \\ + 50 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 87 \\ + 5\square \\ \hline 139 \end{array}$$

$$\begin{array}{r} 32 \\ + 7\square \\ \hline 109 \end{array}$$

$$\begin{array}{r} 95 \\ + 6\square \\ \hline 163 \end{array}$$

$$\begin{array}{r} 35 \\ + 3\square \\ \hline 71 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 83 \\ \hline 169 \end{array}$$

$$\begin{array}{r} 77 \\ + \square 3 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 14 \\ + \square 2 \\ \hline 56 \end{array}$$

$$\begin{array}{r} 84 \\ + \quad \square \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 29 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 33 \\ + 5\square \\ \hline 84 \end{array}$$

$$\begin{array}{r} 81 \\ + 2\square \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 49 \\ \hline 97 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 8 \square \\ + 84 \\ \hline 172 \end{array}$$

$$\begin{array}{r} 41 \\ + 3\square \\ \hline 80 \end{array}$$

$$\begin{array}{r} 1\square \\ + 98 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 76 \\ + 8\square \\ \hline 164 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 1 \\ \hline 28 \end{array}$$

$$\begin{array}{r} 57 \\ + \square 4 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 4\square \\ + 39 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 63 \\ + \square 2 \\ \hline 75 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 12 \\ \hline 57 \end{array}$$

$$\begin{array}{r} 99 \\ + \square 1 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 47 \\ + 7\square \\ \hline 118 \end{array}$$

$$\begin{array}{r} 3\square \\ + \quad 5 \\ \hline 42 \end{array}$$

$$\begin{array}{r} 38 \\ + 3\square \\ \hline 68 \end{array}$$

$$\begin{array}{r} 77 \\ + \square 8 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 35 \\ + \square 7 \\ \hline 72 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 2 \\ + 84 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 8\square \\ + 56 \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 58 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 44 \\ + 7\square \\ \hline 122 \end{array}$$

$$\begin{array}{r} 86 \\ + \square 3 \\ \hline 169 \end{array}$$

$$\begin{array}{r} 51 \\ + \square 8 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 87 \\ + 3\square \\ \hline 120 \end{array}$$

$$\begin{array}{r} 54 \\ + \square 0 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 7\square \\ + 91 \\ \hline 170 \end{array}$$

$$\begin{array}{r} 69 \\ + 6\square \\ \hline 138 \end{array}$$

$$\begin{array}{r} 5\square \\ + 51 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 55 \\ + \square 3 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 38 \\ + 3\square \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 68 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 1\square \\ + 93 \\ \hline 105 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 3 \square \\ + 94 \\ \hline 127 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 42 \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 8 \\ \hline 34 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 64 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 51 \\ + 9 \square \\ \hline 147 \end{array}$$

$$\begin{array}{r} 46 \\ + 2 \square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 94 \\ \hline 183 \end{array}$$

$$\begin{array}{r} 95 \\ + 7 \square \\ \hline 165 \end{array}$$

$$\begin{array}{r} 61 \\ + 4 \square \\ \hline 107 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 95 \\ \hline 192 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 43 \\ \hline 110 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 70 \\ \hline 155 \end{array}$$

$$\begin{array}{r} 87 \\ + 9 \square \\ \hline 181 \end{array}$$

$$\begin{array}{r} 24 \\ + \square 6 \\ \hline 60 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 66 \\ \hline 160 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 62 \\ + \square 7 \\ \hline 159 \end{array}$$

$$\begin{array}{r} 61 \\ + \square \\ \hline 67 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 78 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 84 \\ \hline 146 \end{array}$$

$$\begin{array}{r} 55 \\ + 4 \square \\ \hline 99 \end{array}$$

$$\begin{array}{r} 26 \\ + \square 3 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 85 \\ + \square 2 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 15 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 73 \\ + 2 \square \\ \hline 102 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 77 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 24 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 16 \\ + \square 5 \\ \hline 71 \end{array}$$

$$\begin{array}{r} 17 \\ + 9 \square \\ \hline 107 \end{array}$$

$$\begin{array}{r} 34 \\ + \square 5 \\ \hline 119 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 58 \\ \hline 136 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 2 \\ + \quad \quad 9 \\ \hline 21 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad 28 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad 80 \\ \hline 97 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 74 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 42 \\ + \quad 1\square \\ \hline 61 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad 96 \\ \hline 147 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 76 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad 25 \\ \hline 42 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \quad 3 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 45 \\ + \quad 4\square \\ \hline 93 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 54 \\ \hline 152 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 83 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 84 \\ + \quad \square 1 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 70 \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 73 \\ \hline 154 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 2 \\ + 58 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 16 \\ + \square 8 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 45 \\ + \square 0 \\ \hline 125 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 97 \\ \hline 173 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 38 \\ \hline 133 \end{array}$$

$$\begin{array}{r} 56 \\ + 2\square \\ \hline 80 \end{array}$$

$$\begin{array}{r} 57 \\ + \square 8 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 7\square \\ + 70 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 49 \\ + 8\square \\ \hline 131 \end{array}$$

$$\begin{array}{r} 39 \\ + \square 6 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 5\square \\ + 83 \\ \hline 136 \end{array}$$

$$\begin{array}{r} 9\square \\ + 54 \\ \hline 152 \end{array}$$

$$\begin{array}{r} 7\square \\ + 34 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 95 \\ + 9\square \\ \hline 190 \end{array}$$

$$\begin{array}{r} 6\square \\ + 72 \\ \hline 134 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 98 \\ + \quad 2 \square \\ \hline 126 \end{array}$$

$$\begin{array}{r} 38 \\ + \quad \square 7 \\ \hline 65 \end{array}$$

$$\begin{array}{r} 93 \\ + \quad \square 2 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad 45 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 94 \\ + \quad \square 6 \\ \hline 170 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 39 \\ \hline 52 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad 54 \\ \hline 116 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 63 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 19 \\ \hline 41 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad 49 \\ \hline 132 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 23 \\ \hline 59 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 37 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 52 \\ \hline 63 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad 61 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 18 \\ + \quad \square 4 \\ \hline 52 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前：\_\_\_\_\_.

$$\begin{array}{r} 1 \square \\ + 45 \\ \hline 60 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 64 \\ \hline 92 \end{array}$$

$$\begin{array}{r} 46 \\ + 6\square \\ \hline 110 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 29 \\ \hline 45 \end{array}$$

$$\begin{array}{r} 3\square \\ + 6 \\ \hline 43 \end{array}$$

$$\begin{array}{r} 28 \\ + 3\square \\ \hline 64 \end{array}$$

$$\begin{array}{r} 72 \\ + \square \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 34 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 15 \\ + 8\square \\ \hline 104 \end{array}$$

$$\begin{array}{r} 4\square \\ + 33 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 9\square \\ + 90 \\ \hline 189 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 44 \\ \hline 81 \end{array}$$

$$\begin{array}{r} 3\square \\ + 65 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 76 \\ + \square \\ \hline 83 \end{array}$$

$$\begin{array}{r} 22 \\ + 1\square \\ \hline 39 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前：\_\_\_\_\_.

$$\begin{array}{r} 7 \square \\ + 73 \\ \hline 147 \end{array}$$

$$\begin{array}{r} 64 \\ + \square 5 \\ \hline 159 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 40 \\ \hline 52 \end{array}$$

$$\begin{array}{r} 27 \\ + 2 \square \\ \hline 49 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 11 \\ \hline 53 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 91 \\ \hline 185 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 9 \\ \hline 43 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 71 \\ \hline 170 \end{array}$$

$$\begin{array}{r} 94 \\ + \square 4 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 62 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 49 \\ \hline 145 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 27 \\ \hline 85 \end{array}$$

$$\begin{array}{r} 58 \\ + \square 9 \\ \hline 117 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 92 \\ \hline 146 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 27 \\ \hline 93 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 22 \\ + 5 \square \\ \hline 75 \end{array}$$

$$\begin{array}{r} 34 \\ + \square 5 \\ \hline 49 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 95 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 96 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 46 \\ \hline 89 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 51 \\ \hline 122 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 84 \\ \hline 155 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 95 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 68 \\ + \square 0 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 99 \\ + 9 \square \\ \hline 192 \end{array}$$

$$\begin{array}{r} 82 \\ + \square 9 \\ \hline 181 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 38 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 86 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 27 \\ + \square 3 \\ \hline 110 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 28 \\ \hline 66 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 6 \\ + 72 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 87 \\ + \square 9 \\ \hline 186 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 17 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 73 \\ + \square 7 \\ \hline 170 \end{array}$$

$$\begin{array}{r} 2\square \\ + 1 \\ \hline 29 \end{array}$$

$$\begin{array}{r} 7\square \\ + 52 \\ \hline 123 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 81 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 8\square \\ + 90 \\ \hline 177 \end{array}$$

$$\begin{array}{r} 76 \\ + \square 9 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 7\square \\ + 91 \\ \hline 164 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 94 \\ \hline 185 \end{array}$$

$$\begin{array}{r} 19 \\ + \square 6 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 11 \\ + 7\square \\ \hline 83 \end{array}$$

$$\begin{array}{r} 56 \\ + \square \\ \hline 59 \end{array}$$

$$\begin{array}{r} 1\square \\ + 96 \\ \hline 114 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 6 \square \\ + 11 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 54 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 32 \\ + \square 0 \\ \hline 52 \end{array}$$

$$\begin{array}{r} 97 \\ + 3\square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 23 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 84 \\ + \square 3 \\ \hline 147 \end{array}$$

$$\begin{array}{r} 82 \\ + \square \\ \hline 89 \end{array}$$

$$\begin{array}{r} 45 \\ + 2\square \\ \hline 70 \end{array}$$

$$\begin{array}{r} 51 \\ + 4\square \\ \hline 97 \end{array}$$

$$\begin{array}{r} 5\square \\ + 37 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 7\square \\ + 5 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 8\square \\ + 6 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 2\square \\ + 99 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 9\square \\ + 72 \\ \hline 164 \end{array}$$

$$\begin{array}{r} 28 \\ + 1\square \\ \hline 43 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 78 \\ + \quad \square 2 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 27 \\ + \quad 5 \square \\ \hline 82 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad 10 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 67 \\ + \quad \square 8 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 27 \\ + \quad 1 \square \\ \hline 43 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad 10 \\ \hline 69 \end{array}$$

$$\begin{array}{r} 46 \\ + \quad 7 \square \\ \hline 116 \end{array}$$

$$\begin{array}{r} 49 \\ + \quad 4 \square \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 30 \\ \hline 62 \end{array}$$

$$\begin{array}{r} 37 \\ + \quad 6 \square \\ \hline 105 \end{array}$$

$$\begin{array}{r} 21 \\ + \quad \square 8 \\ \hline 109 \end{array}$$

$$\begin{array}{r} 12 \\ + \quad \square 0 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 31 \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad \quad 6 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad 17 \\ \hline 112 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 31 \\ + \square 2 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 8\square \\ + 31 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 9\square \\ + 11 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 2\square \\ + 40 \\ \hline 69 \end{array}$$

$$\begin{array}{r} 4\square \\ + 2 \\ \hline 51 \end{array}$$

$$\begin{array}{r} 59 \\ + \square 5 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 5\square \\ + 39 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 75 \\ + 8\square \\ \hline 157 \end{array}$$

$$\begin{array}{r} 78 \\ + \square \\ \hline 79 \end{array}$$

$$\begin{array}{r} 23 \\ + 4\square \\ \hline 70 \end{array}$$

$$\begin{array}{r} 1\square \\ + 89 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 91 \\ + 1\square \\ \hline 107 \end{array}$$

$$\begin{array}{r} 13 \\ + \square 5 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 6\square \\ + 89 \\ \hline 152 \end{array}$$

$$\begin{array}{r} 34 \\ + 6\square \\ \hline 95 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{1} 6 \phantom{0} 8 \\ + \phantom{1} \square \phantom{0} 5 \\ \hline \phantom{1} 8 \phantom{0} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} \square \\ + \phantom{1} 3 \phantom{0} 9 \\ \hline \phantom{1} 5 \phantom{0} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 5 \phantom{0} 6 \\ + \phantom{1} \square \phantom{0} 9 \\ \hline \phantom{1} 1 \phantom{0} 4 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 2 \phantom{0} \square \\ + \phantom{1} 3 \phantom{0} 2 \\ \hline \phantom{1} 5 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \square \phantom{0} 8 \\ + \phantom{1} \phantom{0} 3 \\ \hline \phantom{1} 8 \phantom{0} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 4 \phantom{0} 5 \\ + \phantom{1} \square \phantom{0} 1 \\ \hline \phantom{1} 8 \phantom{0} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 6 \phantom{0} 3 \\ + \phantom{1} \square \phantom{0} 9 \\ \hline \phantom{1} 1 \phantom{0} 6 \phantom{0} 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} 4 \\ + \phantom{1} \phantom{0} \square \\ \hline \phantom{1} 1 \phantom{0} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 6 \phantom{0} \square \\ + \phantom{1} 1 \phantom{0} 1 \\ \hline \phantom{1} 7 \phantom{0} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 2 \phantom{0} \square \\ + \phantom{1} \phantom{0} 6 \\ \hline \phantom{1} 2 \phantom{0} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \square \phantom{0} 6 \\ + \phantom{1} \phantom{0} 3 \\ \hline \phantom{1} 7 \phantom{0} 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 9 \phantom{0} 2 \\ + \phantom{1} \square \phantom{0} 0 \\ \hline \phantom{1} 1 \phantom{0} 1 \phantom{0} 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 1 \phantom{0} \square \\ + \phantom{1} 3 \phantom{0} 0 \\ \hline \phantom{1} 4 \phantom{0} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 2 \phantom{0} 8 \\ + \phantom{1} 5 \phantom{0} \square \\ \hline \phantom{1} 8 \phantom{0} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 4 \phantom{0} \square \\ + \phantom{1} 8 \phantom{0} 0 \\ \hline \phantom{1} 1 \phantom{0} 2 \phantom{0} 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 58 \\ + \quad \square \\ \hline 67 \end{array}$$

$$\begin{array}{r} 33 \\ + \quad \square 3 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 16 \\ + \quad 8 \square \\ \hline 97 \end{array}$$

$$\begin{array}{r} 77 \\ + \quad 6 \square \\ \hline 144 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 86 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 35 \\ + \quad 5 \square \\ \hline 93 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad 96 \\ \hline 109 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad \quad 6 \\ \hline 39 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 28 \\ \hline 52 \end{array}$$

$$\begin{array}{r} 18 \\ + \quad 3 \square \\ \hline 51 \end{array}$$

$$\begin{array}{r} 49 \\ + \quad 6 \square \\ \hline 111 \end{array}$$

$$\begin{array}{r} 68 \\ + \quad 2 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} 64 \\ + \quad \square 0 \\ \hline 114 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 63 \\ \hline 131 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 17 \\ \hline 79 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 6 \\ + 19 \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 96 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 43 \\ + 2\square \\ \hline 66 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 76 \\ \hline 173 \end{array}$$

$$\begin{array}{r} 79 \\ + 1\square \\ \hline 96 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 21 \\ \hline 40 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 74 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 3\square \\ + 97 \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 98 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 79 \\ + \square 9 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 56 \\ + 6\square \\ \hline 120 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 80 \\ \hline 144 \end{array}$$

$$\begin{array}{r} 57 \\ + 9\square \\ \hline 147 \end{array}$$

$$\begin{array}{r} 62 \\ + 9\square \\ \hline 157 \end{array}$$

$$\begin{array}{r} 64 \\ + \square 7 \\ \hline 91 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 43 \\ + \quad 6 \square \\ \hline 110 \end{array}$$

$$\begin{array}{r} 31 \\ + \quad 6 \square \\ \hline 97 \end{array}$$

$$\begin{array}{r} 8 \square \\ + \quad 12 \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 45 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 73 \\ \hline 134 \end{array}$$

$$\begin{array}{r} 65 \\ + \quad \square 1 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 11 \\ + \quad 6 \square \\ \hline 75 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad 93 \\ \hline 165 \end{array}$$

$$\begin{array}{r} 74 \\ + \quad \square 2 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 19 \\ + \quad \square 4 \\ \hline 33 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad 72 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad 93 \\ \hline 167 \end{array}$$

$$\begin{array}{r} 45 \\ + \quad 2 \square \\ \hline 74 \end{array}$$

$$\begin{array}{r} 22 \\ + \quad \square 2 \\ \hline 54 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 45 \\ \hline 99 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 83 \\ + 9\boxed{\phantom{0}} \\ \hline 180 \end{array}$$

$$\begin{array}{r} 45 \\ + 7\boxed{\phantom{0}} \\ \hline 124 \end{array}$$

$$\begin{array}{r} 2\boxed{\phantom{0}} \\ + 9 \\ \hline 38 \end{array}$$

$$\begin{array}{r} 73 \\ + 4\boxed{\phantom{0}} \\ \hline 114 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}5 \\ + 51 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 24 \\ + \boxed{\phantom{0}} \\ \hline 29 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 73 \\ \hline 169 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 94 \\ \hline 180 \end{array}$$

$$\begin{array}{r} 9\boxed{\phantom{0}} \\ + 24 \\ \hline 123 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 67 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 82 \\ + \boxed{\phantom{0}}9 \\ \hline 151 \end{array}$$

$$\begin{array}{r} 54 \\ + 6\boxed{\phantom{0}} \\ \hline 118 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 34 \\ \hline 53 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}1 \\ + 45 \\ \hline 56 \end{array}$$

$$\begin{array}{r} 5\boxed{\phantom{0}} \\ + 59 \\ \hline 112 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{1} 9 8 \\ + \phantom{1} \square 1 \\ \hline 1 5 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 6 \square \\ + \phantom{1} 7 3 \\ \hline 1 3 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 5 2 \\ + \phantom{1} 7 \square \\ \hline 1 2 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \square 7 \\ + \phantom{1} \phantom{\square} 5 \\ \hline 4 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \square 8 \\ + \phantom{1} 6 0 \\ \hline 1 3 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 8 9 \\ + \phantom{1} 3 \square \\ \hline 1 1 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 1 1 \\ + \phantom{1} \square 7 \\ \hline 2 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 2 6 \\ + \phantom{1} \square 8 \\ \hline 9 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 9 6 \\ + \phantom{1} \phantom{\square} \square \\ \hline 1 0 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \square 6 \\ + \phantom{1} 7 2 \\ \hline 1 2 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 3 5 \\ + \phantom{1} 5 \square \\ \hline 8 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 8 2 \\ + \phantom{1} 9 \square \\ \hline 1 7 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 2 4 \\ + \phantom{1} 6 \square \\ \hline 8 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 2 \square \\ + \phantom{1} 5 7 \\ \hline 8 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 9 \square \\ + \phantom{1} 1 5 \\ \hline 1 1 1 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 7 \square \\ + 95 \\ \hline 169 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 96 \\ \hline 109 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 20 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 29 \\ + \square 5 \\ \hline 44 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 2 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 38 \\ \hline 85 \end{array}$$

$$\begin{array}{r} 52 \\ + 2 \square \\ \hline 75 \end{array}$$

$$\begin{array}{r} 17 \\ + \square 5 \\ \hline 52 \end{array}$$

$$\begin{array}{r} 99 \\ + 5 \square \\ \hline 150 \end{array}$$

$$\begin{array}{r} 98 \\ + 9 \square \\ \hline 191 \end{array}$$

$$\begin{array}{r} 75 \\ + \square 9 \\ \hline 174 \end{array}$$

$$\begin{array}{r} 42 \\ + \square 3 \\ \hline 135 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 54 \\ \hline 102 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 31 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 7 \square \\ + 38 \\ \hline 115 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 2 \square \\ + 28 \\ \hline 53 \end{array}$$

$$\begin{array}{r} 91 \\ + 4\square \\ \hline 139 \end{array}$$

$$\begin{array}{r} 74 \\ + 7\square \\ \hline 144 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 78 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 2\square \\ + 58 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 19 \\ + \square 9 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 68 \\ + \square 8 \\ \hline 136 \end{array}$$

$$\begin{array}{r} 16 \\ + \square 0 \\ \hline 66 \end{array}$$

$$\begin{array}{r} 24 \\ + 3\square \\ \hline 61 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 62 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 99 \\ + \square 7 \\ \hline 196 \end{array}$$

$$\begin{array}{r} 4\square \\ + 51 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 64 \\ + \square 8 \\ \hline 102 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 32 \\ \hline 46 \end{array}$$

$$\begin{array}{r} 35 \\ + \square \\ \hline 36 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 3 \square \\ + 21 \\ \hline 54 \end{array}$$

$$\begin{array}{r} 71 \\ + \square 1 \\ \hline 102 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 57 \\ \hline 131 \end{array}$$

$$\begin{array}{r} 63 \\ + \square 6 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 49 \\ + 1\square \\ \hline 62 \end{array}$$

$$\begin{array}{r} 4\square \\ + 55 \\ \hline 98 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 20 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 24 \\ + \square 6 \\ \hline 40 \end{array}$$

$$\begin{array}{r} 24 \\ + 9\square \\ \hline 123 \end{array}$$

$$\begin{array}{r} 11 \\ + 5\square \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 23 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 6\square \\ + 13 \\ \hline 76 \end{array}$$

$$\begin{array}{r} 99 \\ + \square \\ \hline 107 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 7 \\ \hline 39 \end{array}$$

$$\begin{array}{r} 15 \\ + 2\square \\ \hline 44 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 8 \square \\ + 39 \\ \hline 128 \end{array}$$

$$\begin{array}{r} 75 \\ + 8\square \\ \hline 161 \end{array}$$

$$\begin{array}{r} 92 \\ + \square 3 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 21 \\ + 6\square \\ \hline 82 \end{array}$$

$$\begin{array}{r} 4\square \\ + 55 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 4\square \\ + 25 \\ \hline 70 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 31 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 1\square \\ + 59 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 1\square \\ + 29 \\ \hline 47 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 33 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 22 \\ \hline 73 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 70 \\ \hline 165 \end{array}$$

$$\begin{array}{r} 96 \\ + 1\square \\ \hline 113 \end{array}$$

$$\begin{array}{r} 65 \\ + \square 8 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 28 \\ + \square 7 \\ \hline 95 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 76 \\ + 4\boxed{\phantom{0}} \\ \hline 116 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + \phantom{0}2 \\ \hline 40 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 25 \\ \hline 57 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 96 \\ \hline 172 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}1 \\ + \phantom{0}6 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 72 \\ + \boxed{\phantom{0}}8 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 26 \\ + \boxed{\phantom{0}}6 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 93 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 102 \end{array}$$

$$\begin{array}{r} 85 \\ + \boxed{\phantom{0}}0 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 31 \\ + \boxed{\phantom{0}}2 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 39 \\ \hline 54 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 83 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 75 \\ + 3\boxed{\phantom{0}} \\ \hline 109 \end{array}$$

$$\begin{array}{r} 87 \\ + \boxed{\phantom{0}}4 \\ \hline 131 \end{array}$$

$$\begin{array}{r} 77 \\ + 3\boxed{\phantom{0}} \\ \hline 111 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \square \\ + \phantom{0} 64 \\ \hline \phantom{0} 75 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 8 \\ + \phantom{0} 10 \\ \hline \phantom{0} 108 \end{array}$$

$$\begin{array}{r} \phantom{+} 6 \square \\ + \phantom{0} 59 \\ \hline \phantom{0} 120 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 3 \\ + \phantom{0} 99 \\ \hline \phantom{0} 162 \end{array}$$

$$\begin{array}{r} \phantom{+} 81 \\ + \phantom{0} 9 \square \\ \hline \phantom{0} 178 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 6 \\ + \phantom{0} 64 \\ \hline \phantom{0} 130 \end{array}$$

$$\begin{array}{r} \phantom{+} 74 \\ + \phantom{0} 6 \square \\ \hline \phantom{0} 135 \end{array}$$

$$\begin{array}{r} \phantom{+} 64 \\ + \phantom{0} \phantom{0} \square \\ \hline \phantom{0} 72 \end{array}$$

$$\begin{array}{r} \phantom{+} 96 \\ + \phantom{0} 6 \square \\ \hline \phantom{0} 164 \end{array}$$

$$\begin{array}{r} \phantom{+} 25 \\ + \phantom{0} \square 7 \\ \hline \phantom{0} 92 \end{array}$$

$$\begin{array}{r} \phantom{+} 61 \\ + \phantom{0} \square 5 \\ \hline \phantom{0} 96 \end{array}$$

$$\begin{array}{r} \phantom{+} 76 \\ + \phantom{0} \square 2 \\ \hline \phantom{0} 168 \end{array}$$

$$\begin{array}{r} \phantom{+} 67 \\ + \phantom{0} \square 1 \\ \hline \phantom{0} 118 \end{array}$$

$$\begin{array}{r} \phantom{+} 4 \square \\ + \phantom{0} 52 \\ \hline \phantom{0} 97 \end{array}$$

$$\begin{array}{r} \phantom{+} 8 \square \\ + \phantom{0} 33 \\ \hline \phantom{0} 116 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 71 \\ + \quad 6 \square \\ \hline 134 \end{array}$$

$$\begin{array}{r} 64 \\ + \quad 1 \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 59 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 4 \square \\ + \quad 7 \\ \hline 52 \end{array}$$

$$\begin{array}{r} 18 \\ + \quad 7 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} 29 \\ + \quad \square 3 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 45 \\ + \quad \square 4 \\ \hline 109 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 43 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 19 \\ + \quad \square \\ \hline 23 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 61 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 48 \\ + \quad \square \\ \hline 54 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad 59 \\ \hline 150 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad 23 \\ \hline 42 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 24 \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 79 \\ \hline 135 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 7 \square \\ + 16 \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 2 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 63 \\ + 3\square \\ \hline 99 \end{array}$$

$$\begin{array}{r} 3\square \\ + 75 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 7\square \\ + 95 \\ \hline 169 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 20 \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 72 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 14 \\ + 6\square \\ \hline 77 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 81 \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 56 \\ \hline 150 \end{array}$$

$$\begin{array}{r} 98 \\ + \square 6 \\ \hline 114 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 55 \\ \hline 71 \end{array}$$

$$\begin{array}{r} 69 \\ + \quad \square \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 18 \\ \hline 97 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 27 \\ \hline 52 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 9 \square \\ + 74 \\ \hline 171 \end{array}$$

$$\begin{array}{r} 53 \\ + 9\square \\ \hline 145 \end{array}$$

$$\begin{array}{r} 19 \\ + 4\square \\ \hline 60 \end{array}$$

$$\begin{array}{r} 1\square \\ + 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 46 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 89 \\ + 4\square \\ \hline 134 \end{array}$$

$$\begin{array}{r} 19 \\ + \square 3 \\ \hline 92 \end{array}$$

$$\begin{array}{r} 81 \\ + 7\square \\ \hline 159 \end{array}$$

$$\begin{array}{r} 85 \\ + 7\square \\ \hline 161 \end{array}$$

$$\begin{array}{r} 24 \\ + \square \\ \hline 29 \end{array}$$

$$\begin{array}{r} 57 \\ + \square \\ \hline 62 \end{array}$$

$$\begin{array}{r} 2\square \\ + 41 \\ \hline 62 \end{array}$$

$$\begin{array}{r} 16 \\ + \square \\ \hline 21 \end{array}$$

$$\begin{array}{r} 7\square \\ + 7 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 4\square \\ + 13 \\ \hline 57 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 6 \square \\ + 27 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 45 \\ \hline 59 \end{array}$$

$$\begin{array}{r} 21 \\ + 9 \square \\ \hline 112 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 86 \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 45 \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 28 \\ \hline 44 \end{array}$$

$$\begin{array}{r} 38 \\ + 7 \square \\ \hline 110 \end{array}$$

$$\begin{array}{r} 19 \\ + \square 0 \\ \hline 59 \end{array}$$

$$\begin{array}{r} 95 \\ + 5 \square \\ \hline 149 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 33 \\ \hline 117 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 26 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 31 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 34 \\ + 9 \square \\ \hline 129 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 17 \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 62 \\ \hline 121 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \square 2 \\ + 81 \\ \hline 153 \end{array}$$

$$\begin{array}{r} 95 \\ + 9\square \\ \hline 192 \end{array}$$

$$\begin{array}{r} 4\square \\ + 9 \\ \hline 50 \end{array}$$

$$\begin{array}{r} 4\square \\ + 46 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 92 \\ + 3\square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 96 \\ + 9\square \\ \hline 195 \end{array}$$

$$\begin{array}{r} 6\square \\ + 54 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 16 \\ + \square \\ \hline 20 \end{array}$$

$$\begin{array}{r} 93 \\ + 5\square \\ \hline 144 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 18 \\ \hline 67 \end{array}$$

$$\begin{array}{r} 22 \\ + 9\square \\ \hline 118 \end{array}$$

$$\begin{array}{r} 17 \\ + \square \\ \hline 20 \end{array}$$

$$\begin{array}{r} 21 \\ + \square 0 \\ \hline 61 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 15 \\ \hline 71 \end{array}$$

$$\begin{array}{r} 12 \\ + 9\square \\ \hline 107 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 7 \\ + 12 \\ \hline 69 \end{array}$$

$$\begin{array}{r} 6\square \\ + 25 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 49 \\ + \square 9 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 1\square \\ + 67 \\ \hline 85 \end{array}$$

$$\begin{array}{r} 1\square \\ + 99 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 81 \\ + \square 7 \\ \hline 178 \end{array}$$

$$\begin{array}{r} 6\square \\ + 47 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 3\square \\ + 81 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 64 \\ + 2\square \\ \hline 88 \end{array}$$

$$\begin{array}{r} 27 \\ + \square 0 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 2\square \\ + 98 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 59 \\ + \square 4 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 1\square \\ + 4 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 18 \\ + \square 4 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 46 \\ + 3\square \\ \hline 76 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 6 \square \\ + 78 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 95 \\ + \square 8 \\ \hline 153 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 64 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 27 \\ + \square 9 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 89 \\ + 1\square \\ \hline 99 \end{array}$$

$$\begin{array}{r} 99 \\ + 5\square \\ \hline 150 \end{array}$$

$$\begin{array}{r} 42 \\ + \square 5 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 9\square \\ + 44 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 5\square \\ + 93 \\ \hline 144 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 13 \\ \hline 55 \end{array}$$

$$\begin{array}{r} 7\square \\ + 98 \\ \hline 177 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 21 \\ \hline 50 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 31 \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 49 \\ \hline 71 \end{array}$$

$$\begin{array}{r} 82 \\ + \square 5 \\ \hline 107 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 4 \square \\ + 34 \\ \hline 78 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 94 \\ \hline 177 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 62 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 83 \\ \hline 177 \end{array}$$

$$\begin{array}{r} 55 \\ + 1\square \\ \hline 70 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 32 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 82 \\ + \square 1 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 54 \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 31 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 84 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 36 \\ + \square 1 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 62 \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 44 \\ \hline 140 \end{array}$$

$$\begin{array}{r} 54 \\ + \square 1 \\ \hline 145 \end{array}$$

$$\begin{array}{r} 38 \\ + 9 \square \\ \hline 137 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 24 \\ + 4\boxed{\phantom{0}} \\ \hline 69 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}1 \\ + 92 \\ \hline 153 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}3 \\ + 86 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 68 \\ + \boxed{\phantom{0}}9 \\ \hline 107 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}1 \\ + 40 \\ \hline 61 \end{array}$$

$$\begin{array}{r} 61 \\ + 8\boxed{\phantom{0}} \\ \hline 150 \end{array}$$

$$\begin{array}{r} 75 \\ + 5\boxed{\phantom{0}} \\ \hline 130 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + \phantom{0}8 \\ \hline 30 \end{array}$$

$$\begin{array}{r} 82 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 84 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 10 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 29 \\ \hline 104 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + \phantom{0}6 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 2\boxed{\phantom{0}} \\ + \phantom{0}9 \\ \hline 38 \end{array}$$

$$\begin{array}{r} 21 \\ + \boxed{\phantom{0}}6 \\ \hline 67 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + 23 \\ \hline 81 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 67 \\ + 7\boxed{\phantom{0}} \\ \hline 139 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 95 \\ \hline 183 \end{array}$$

$$\begin{array}{r} 44 \\ + 3\boxed{\phantom{0}} \\ \hline 78 \end{array}$$

$$\begin{array}{r} 32 \\ + 6\boxed{\phantom{0}} \\ \hline 100 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + 50 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 33 \\ + \boxed{\phantom{0}}9 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 44 \\ + \boxed{\phantom{0}}8 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 6\boxed{\phantom{0}} \\ + 9 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 14 \\ + \boxed{\phantom{0}}4 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 58 \\ + \boxed{\phantom{0}}9 \\ \hline 137 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + 47 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 21 \\ + \boxed{\phantom{0}}0 \\ \hline 41 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + 28 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 70 \\ \hline 104 \end{array}$$

$$\begin{array}{r} 34 \\ + 4\boxed{\phantom{0}} \\ \hline 76 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 8 \\ + 29 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 76 \\ + 5\square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 88 \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 33 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 99 \\ + 1\square \\ \hline 117 \end{array}$$

$$\begin{array}{r} 5\square \\ + 14 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 97 \\ + \square 0 \\ \hline 177 \end{array}$$

$$\begin{array}{r} 15 \\ + 4\square \\ \hline 56 \end{array}$$

$$\begin{array}{r} 8\square \\ + 73 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 96 \\ + \square 5 \\ \hline 171 \end{array}$$

$$\begin{array}{r} 4\square \\ + 12 \\ \hline 54 \end{array}$$

$$\begin{array}{r} 16 \\ + 9\square \\ \hline 111 \end{array}$$

$$\begin{array}{r} 7\square \\ + 26 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 57 \\ + 1\square \\ \hline 71 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 38 \\ \hline 50 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 15 \\ + 3\boxed{\phantom{0}} \\ \hline 53 \end{array}$$

$$\begin{array}{r} 33 \\ + \boxed{\phantom{0}}2 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 9\boxed{\phantom{0}} \\ + \phantom{9}1 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 73 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 41 \\ + \boxed{\phantom{0}}4 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 6\boxed{\phantom{0}} \\ + 66 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 71 \\ + \boxed{\phantom{0}}6 \\ \hline 117 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}7 \\ + 78 \\ \hline 115 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + \phantom{\boxed{\phantom{0}}}1 \\ \hline 13 \end{array}$$

$$\begin{array}{r} 27 \\ + \boxed{\phantom{0}}9 \\ \hline 56 \end{array}$$

$$\begin{array}{r} 32 \\ + 8\boxed{\phantom{0}} \\ \hline 116 \end{array}$$

$$\begin{array}{r} 19 \\ + \phantom{1}\boxed{\phantom{0}} \\ \hline 20 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 16 \\ \hline 92 \end{array}$$

$$\begin{array}{r} 35 \\ + 1\boxed{\phantom{0}} \\ \hline 52 \end{array}$$

$$\begin{array}{r} 78 \\ + 3\boxed{\phantom{0}} \\ \hline 117 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 98 \\ + \quad 7 \square \\ \hline 168 \end{array}$$

$$\begin{array}{r} 83 \\ + \quad 4 \square \\ \hline 131 \end{array}$$

$$\begin{array}{r} 42 \\ + \quad 9 \square \\ \hline 133 \end{array}$$

$$\begin{array}{r} \quad 11 \\ + \quad \square 8 \\ \hline 59 \end{array}$$

$$\begin{array}{r} 56 \\ + \quad 4 \square \\ \hline 103 \end{array}$$

$$\begin{array}{r} 24 \\ + \quad \square 8 \\ \hline 62 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 28 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 41 \\ + \quad \square 4 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 73 \\ + \quad 3 \square \\ \hline 104 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 48 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad 5 \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 4 \\ \hline 50 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 44 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 24 \\ + \quad \square 4 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 11 \\ + \quad 2 \square \\ \hline 40 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 24 \\ + 5\boxed{\phantom{0}} \\ \hline 82 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 58 \\ \hline 70 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 30 \\ \hline 43 \end{array}$$

$$\begin{array}{r} 79 \\ + \boxed{\phantom{0}}9 \\ \hline 178 \end{array}$$

$$\begin{array}{r} 42 \\ + \boxed{\phantom{0}}1 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 86 \\ + 7\boxed{\phantom{0}} \\ \hline 162 \end{array}$$

$$\begin{array}{r} 36 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 39 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + 94 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 2\boxed{\phantom{0}} \\ + 91 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 23 \\ + \boxed{\phantom{0}}7 \\ \hline 40 \end{array}$$

$$\begin{array}{r} 4\boxed{\phantom{0}} \\ + 93 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 4\boxed{\phantom{0}} \\ + 89 \\ \hline 136 \end{array}$$

$$\begin{array}{r} 84 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 91 \end{array}$$

$$\begin{array}{r} 15 \\ + 5\boxed{\phantom{0}} \\ \hline 74 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + 91 \\ \hline 139 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 63 \\ + 2\boxed{\phantom{0}} \\ \hline 92 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}1 \\ + 54 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 57 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 64 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}5 \\ + \phantom{0}4 \\ \hline 69 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + 60 \\ \hline 88 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 48 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 95 \\ + 7\boxed{\phantom{0}} \\ \hline 168 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}5 \\ + 52 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 75 \\ + 2\boxed{\phantom{0}} \\ \hline 95 \end{array}$$

$$\begin{array}{r} 98 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 105 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 24 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 49 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 89 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 90 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + 13 \\ \hline 47 \end{array}$$

$$\begin{array}{r} 6\boxed{\phantom{0}} \\ + 66 \\ \hline 131 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{2} \\ \phantom{+} \phantom{1} 5 \square \\ \hline \phantom{+} \phantom{1} 6 \phantom{2} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{8} \phantom{8} \\ \phantom{+} \phantom{8} 6 \square \\ \hline \phantom{+} 1 \phantom{8} 5 \phantom{8} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{8} \phantom{3} \\ \phantom{+} \phantom{8} \square \phantom{3} \\ \hline \phantom{+} \phantom{8} 9 \phantom{3} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{5} \square \\ \phantom{+} \phantom{5} 7 \phantom{7} \\ \hline \phantom{+} 1 \phantom{5} 2 \phantom{7} \end{array}$$

$$\begin{array}{r} \phantom{+} \square \phantom{9} \\ \phantom{+} \phantom{7} 7 \phantom{9} \\ \hline \phantom{+} 1 \phantom{7} 3 \phantom{9} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{4} \square \\ \phantom{+} \phantom{4} 1 \phantom{2} \\ \hline \phantom{+} \phantom{4} 5 \phantom{2} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{3} \square \\ \phantom{+} \phantom{3} 9 \phantom{2} \\ \hline \phantom{+} 1 \phantom{3} 2 \phantom{2} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{7} \square \\ \phantom{+} \phantom{7} 1 \phantom{6} \\ \hline \phantom{+} \phantom{7} 9 \phantom{6} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{8} \phantom{8} \\ \phantom{+} \phantom{8} \square \phantom{0} \\ \hline \phantom{+} 1 \phantom{8} 0 \phantom{8} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{6} \phantom{5} \\ \phantom{+} \phantom{6} \phantom{5} \square \\ \hline \phantom{+} \phantom{6} \phantom{5} 6 \phantom{7} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{8} \phantom{3} \\ \phantom{+} \phantom{8} \square \phantom{5} \\ \hline \phantom{+} 1 \phantom{8} 2 \phantom{8} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{3} \\ \phantom{+} \phantom{1} \square \phantom{9} \\ \hline \phantom{+} 1 \phantom{1} 0 \phantom{2} \end{array}$$

$$\begin{array}{r} \phantom{+} \square \phantom{3} \\ \phantom{+} \phantom{8} 8 \phantom{7} \\ \hline \phantom{+} 1 \phantom{8} 3 \phantom{7} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{8} \square \\ \phantom{+} \phantom{8} 1 \phantom{2} \\ \hline \phantom{+} \phantom{8} 9 \phantom{2} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{8} \phantom{6} \\ \phantom{+} \phantom{8} 6 \square \\ \hline \phantom{+} 1 \phantom{8} 5 \phantom{2} \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 45 \\ + \square 8 \\ \hline 73 \end{array}$$

$$\begin{array}{r} 66 \\ + \quad \square \\ \hline 72 \end{array}$$

$$\begin{array}{r} 5\square \\ + 22 \\ \hline 74 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 21 \\ \hline 38 \end{array}$$

$$\begin{array}{r} 34 \\ + 8\square \\ \hline 120 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 41 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 53 \\ + \square 5 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 8\square \\ + 26 \\ \hline 108 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 56 \\ \hline 69 \end{array}$$

$$\begin{array}{r} 4\square \\ + 59 \\ \hline 104 \end{array}$$

$$\begin{array}{r} 65 \\ + \square 8 \\ \hline 163 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 8 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 56 \\ + \square 0 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 24 \\ + 1\square \\ \hline 38 \end{array}$$

$$\begin{array}{r} 67 \\ + 5\square \\ \hline 122 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 45 \\ + \square 9 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 58 \\ + \quad \square \\ \hline 61 \end{array}$$

$$\begin{array}{r} 54 \\ + 8 \square \\ \hline 143 \end{array}$$

$$\begin{array}{r} 88 \\ + 8 \square \\ \hline 173 \end{array}$$

$$\begin{array}{r} 29 \\ + 9 \square \\ \hline 121 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 88 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 49 \\ \hline 130 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 7 \\ \hline 28 \end{array}$$

$$\begin{array}{r} 49 \\ + \quad \square \\ \hline 52 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 23 \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 39 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 77 \\ + \square 4 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 60 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 24 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 36 \\ + 1 \square \\ \hline 49 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 7 \\ + 30 \\ \hline 57 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 83 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 41 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 54 \\ + \square 5 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 63 \\ + 6 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 56 \\ + 6 \square \\ \hline 116 \end{array}$$

$$\begin{array}{r} 83 \\ + 2 \square \\ \hline 109 \end{array}$$

$$\begin{array}{r} 13 \\ + \square \\ \hline 14 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \square 7 \\ \hline 33 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 55 \\ \hline 84 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 43 \\ \hline 109 \end{array}$$

$$\begin{array}{r} 7 \square \\ + 64 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 83 \\ + \square 3 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 45 \\ + \square 4 \\ \hline 89 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 68 \\ \hline 79 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 65 \\ + \square 8 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 43 \\ + \square 8 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 16 \\ + 6\square \\ \hline 82 \end{array}$$

$$\begin{array}{r} 98 \\ + \square 8 \\ \hline 136 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 78 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 6\square \\ + 2 \\ \hline 63 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 80 \\ \hline 137 \end{array}$$

$$\begin{array}{r} 54 \\ + \square 6 \\ \hline 70 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 30 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 1\square \\ + 69 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 75 \\ + 8\square \\ \hline 155 \end{array}$$

$$\begin{array}{r} 89 \\ + \square 4 \\ \hline 183 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 64 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 5\square \\ + 23 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 74 \\ + 8\square \\ \hline 161 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 62 \\ + 2\boxed{\phantom{0}} \\ \hline 83 \end{array}$$

$$\begin{array}{r} 44 \\ + 3\boxed{\phantom{0}} \\ \hline 74 \end{array}$$

$$\begin{array}{r} 6\boxed{\phantom{0}} \\ + 73 \\ \hline 136 \end{array}$$

$$\begin{array}{r} 52 \\ + \boxed{\phantom{0}}5 \\ \hline 87 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + 57 \\ \hline 91 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + 46 \\ \hline 60 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 78 \\ \hline 164 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}5 \\ + \phantom{0}6 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 77 \\ \hline 148 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + 89 \\ \hline 153 \end{array}$$

$$\begin{array}{r} 19 \\ + \boxed{\phantom{0}}8 \\ \hline 67 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 13 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 89 \\ \hline 188 \end{array}$$

$$\begin{array}{r} 31 \\ + 1\boxed{\phantom{0}} \\ \hline 47 \end{array}$$

$$\begin{array}{r} 2\boxed{\phantom{0}} \\ + 59 \\ \hline 88 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 4 \square \\ + \quad 9 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 6 \square \\ + \quad 29 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 48 \\ + \quad 8 \square \\ \hline 135 \end{array}$$

$$\begin{array}{r} 16 \\ + \quad 9 \square \\ \hline 108 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad 37 \\ \hline 55 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad 42 \\ \hline 75 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 23 \\ \hline 40 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 12 \\ \hline 70 \end{array}$$

$$\begin{array}{r} 89 \\ + \quad \square 6 \\ \hline 175 \end{array}$$

$$\begin{array}{r} 53 \\ + \quad 6 \square \\ \hline 116 \end{array}$$

$$\begin{array}{r} 67 \\ + \quad 8 \square \\ \hline 151 \end{array}$$

$$\begin{array}{r} 18 \\ + \quad \square 8 \\ \hline 116 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 96 \\ \hline 134 \end{array}$$

$$\begin{array}{r} 13 \\ + \quad 5 \square \\ \hline 67 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 63 \\ \hline 84 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 7 \square \\ + 95 \\ \hline 167 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 85 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 39 \\ + \square 0 \\ \hline 49 \end{array}$$

$$\begin{array}{r} 85 \\ + 6 \square \\ \hline 148 \end{array}$$

$$\begin{array}{r} 64 \\ + \square 3 \\ \hline 137 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 85 \\ \hline 171 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 93 \\ \hline 191 \end{array}$$

$$\begin{array}{r} 52 \\ + 1 \square \\ \hline 68 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 16 \\ \hline 32 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 3 \\ \hline 38 \end{array}$$

$$\begin{array}{r} 69 \\ + \square 2 \\ \hline 151 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 82 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 41 \\ + 3 \square \\ \hline 74 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 12 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 48 \\ + \square 5 \\ \hline 63 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 28 \\ + \square 1 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 11 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 84 \\ \hline 132 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 42 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 59 \\ + 2\square \\ \hline 79 \end{array}$$

$$\begin{array}{r} 75 \\ + 6\square \\ \hline 136 \end{array}$$

$$\begin{array}{r} 26 \\ + 1\square \\ \hline 43 \end{array}$$

$$\begin{array}{r} 7\square \\ + 25 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 26 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 2\square \\ + 57 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 41 \\ + \square 7 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 82 \\ + 4\square \\ \hline 129 \end{array}$$

$$\begin{array}{r} 73 \\ + 5\square \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 61 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 3\square \\ + 73 \\ \hline 110 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 78 \\ + 3\boxed{\phantom{0}} \\ \hline 116 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}1 \\ + 74 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 36 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 39 \end{array}$$

$$\begin{array}{r} 61 \\ + 2\boxed{\phantom{0}} \\ \hline 84 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + 82 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 78 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 87 \end{array}$$

$$\begin{array}{r} 2\boxed{\phantom{0}} \\ + 45 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 81 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 57 \\ + 8\boxed{\phantom{0}} \\ \hline 140 \end{array}$$

$$\begin{array}{r} 62 \\ + \boxed{\phantom{0}}4 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 97 \\ \hline 186 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 44 \\ \hline 61 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 66 \\ \hline 155 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 20 \\ \hline 92 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 42 \\ \hline 127 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 2 \square \\ + 32 \\ \hline 61 \end{array}$$

$$\begin{array}{r} 89 \\ + \square \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 10 \\ \hline 44 \end{array}$$

$$\begin{array}{r} 16 \\ + 9\square \\ \hline 114 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 21 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 82 \\ + 8\square \\ \hline 162 \end{array}$$

$$\begin{array}{r} 2\square \\ + 96 \\ \hline 117 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 31 \\ \hline 67 \end{array}$$

$$\begin{array}{r} 79 \\ + \square 8 \\ \hline 127 \end{array}$$

$$\begin{array}{r} 95 \\ + 3\square \\ \hline 134 \end{array}$$

$$\begin{array}{r} 92 \\ + 8\square \\ \hline 175 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 21 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 91 \\ + \square 3 \\ \hline 154 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 82 \\ \hline 179 \end{array}$$

$$\begin{array}{r} 5\square \\ + 55 \\ \hline 110 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 9 \\ + 38 \\ \hline 77 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 46 \\ \hline 67 \end{array}$$

$$\begin{array}{r} 2\square \\ + 52 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 9\square \\ + 25 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 63 \\ + 1\square \\ \hline 81 \end{array}$$

$$\begin{array}{r} 68 \\ + \square 2 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 27 \\ + \square 9 \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 53 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 6\square \\ + 4 \\ \hline 70 \end{array}$$

$$\begin{array}{r} 8\square \\ + 4 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 1\square \\ + 9 \\ \hline 28 \end{array}$$

$$\begin{array}{r} 2\square \\ + 43 \\ \hline 67 \end{array}$$

$$\begin{array}{r} 85 \\ + \square 5 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 77 \\ + \square 6 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 6\square \\ + 30 \\ \hline 91 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} 6 \phantom{0} 6 \\ + \phantom{0} \square \phantom{0} 9 \\ \hline 1 \phantom{0} 0 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 4 \phantom{0} 3 \\ + \phantom{0} \square \phantom{0} 8 \\ \hline \phantom{0} 8 \phantom{0} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \phantom{0} \square \\ + \phantom{0} 2 \phantom{0} 1 \\ \hline \phantom{0} 1 \phantom{0} 0 \phantom{0} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \phantom{0} 5 \\ + \phantom{0} \square \phantom{0} 3 \\ \hline \phantom{0} 1 \phantom{0} 6 \phantom{0} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 2 \\ + \phantom{0} 6 \phantom{0} 5 \\ \hline \phantom{0} 1 \phantom{0} 3 \phantom{0} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 6 \phantom{0} 9 \\ + \phantom{0} \square \phantom{0} 9 \\ \hline \phantom{0} 9 \phantom{0} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 4 \\ + \phantom{0} \phantom{0} 1 \\ \hline \phantom{0} 4 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 5 \\ + \phantom{0} 5 \phantom{0} 1 \\ \hline \phantom{0} 1 \phantom{0} 3 \phantom{0} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \phantom{0} 5 \\ + \phantom{0} \square \phantom{0} 4 \\ \hline \phantom{0} 1 \phantom{0} 6 \phantom{0} 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 7 \phantom{0} 9 \\ + \phantom{0} 3 \phantom{0} \square \\ \hline \phantom{0} 1 \phantom{0} 1 \phantom{0} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 7 \phantom{0} 5 \\ + \phantom{0} 1 \phantom{0} \square \\ \hline \phantom{0} 9 \phantom{0} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 2 \\ + \phantom{0} 3 \phantom{0} 3 \\ \hline \phantom{0} 9 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 6 \phantom{0} \square \\ + \phantom{0} 6 \phantom{0} 0 \\ \hline \phantom{0} 1 \phantom{0} 2 \phantom{0} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \phantom{0} \square \\ + \phantom{0} 7 \phantom{0} 0 \\ \hline \phantom{0} 8 \phantom{0} 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 \phantom{0} 1 \\ + \phantom{0} \phantom{0} \square \\ \hline \phantom{0} 2 \phantom{0} 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 78 \\ + \square 9 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 27 \\ \hline 70 \end{array}$$

$$\begin{array}{r} 31 \\ + 3 \square \\ \hline 65 \end{array}$$

$$\begin{array}{r} 44 \\ + 3 \square \\ \hline 82 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 85 \\ \hline 183 \end{array}$$

$$\begin{array}{r} 46 \\ + 3 \square \\ \hline 84 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 20 \\ \hline 41 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 17 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 36 \\ \hline 134 \end{array}$$

$$\begin{array}{r} 91 \\ + \square 4 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 58 \\ + 3 \square \\ \hline 95 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 87 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 84 \\ + \square \square \\ \hline 91 \end{array}$$

$$\begin{array}{r} 52 \\ + \square 7 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 84 \\ + \square 1 \\ \hline 105 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 93 \\ + 8\boxed{\phantom{0}} \\ \hline 175 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}7 \\ + 30 \\ \hline 47 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + \phantom{0}9 \\ \hline 43 \end{array}$$

$$\begin{array}{r} 32 \\ + \boxed{\phantom{0}}5 \\ \hline 57 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}1 \\ + 32 \\ \hline 113 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 24 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 10 \\ \hline 92 \end{array}$$

$$\begin{array}{r} 36 \\ + 7\boxed{\phantom{0}} \\ \hline 108 \end{array}$$

$$\begin{array}{r} 99 \\ + 3\boxed{\phantom{0}} \\ \hline 134 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 97 \\ \hline 183 \end{array}$$

$$\begin{array}{r} 57 \\ + 1\boxed{\phantom{0}} \\ \hline 72 \end{array}$$

$$\begin{array}{r} 86 \\ + \boxed{\phantom{0}}4 \\ \hline 170 \end{array}$$

$$\begin{array}{r} 4\boxed{\phantom{0}} \\ + 40 \\ \hline 83 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}7 \\ + \phantom{0}3 \\ \hline 70 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}7 \\ + 69 \\ \hline 116 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 8 \square \\ + 19 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 74 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 98 \\ + 2\square \\ \hline 124 \end{array}$$

$$\begin{array}{r} 92 \\ + \square \\ \hline 94 \end{array}$$

$$\begin{array}{r} 7 \square \\ + 57 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 73 \\ + \square 3 \\ \hline 146 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 3 \\ \hline 87 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 41 \\ \hline 132 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 43 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 8 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 35 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 15 \\ + 9 \square \\ \hline 109 \end{array}$$

$$\begin{array}{r} 39 \\ + \square 8 \\ \hline 107 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 8 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 22 \\ + \square 5 \\ \hline 87 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 3 \\ + 66 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 93 \\ + \square 0 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 58 \\ + \square 1 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 4\square \\ + 63 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 49 \\ + 3\square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 8\square \\ + 15 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 57 \\ + \square 4 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 3\square \\ + 87 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 15 \\ + 9\square \\ \hline 107 \end{array}$$

$$\begin{array}{r} 12 \\ + 1\square \\ \hline 26 \end{array}$$

$$\begin{array}{r} 49 \\ + 6\square \\ \hline 109 \end{array}$$

$$\begin{array}{r} 74 \\ + 1\square \\ \hline 89 \end{array}$$

$$\begin{array}{r} 7\square \\ + 61 \\ \hline 139 \end{array}$$

$$\begin{array}{r} 13 \\ + 1\square \\ \hline 32 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 19 \\ \hline 83 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 65 \\ + \square 6 \\ \hline | | | \end{array}$$

$$\begin{array}{r} \square 3 \\ + 34 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 98 \\ + 9 \square \\ \hline | 9 5 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 46 \\ \hline | | 3 \end{array}$$

$$\begin{array}{r} 7 \square \\ + 77 \\ \hline | 5 | \end{array}$$

$$\begin{array}{r} 81 \\ + 3 \square \\ \hline | | 3 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 48 \\ \hline 96 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 93 \\ \hline | 7 0 \end{array}$$

$$\begin{array}{r} 53 \\ + \square 0 \\ \hline | 3 3 \end{array}$$

$$\begin{array}{r} 82 \\ + \square 2 \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 61 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 12 \\ + 3 \square \\ \hline 50 \end{array}$$

$$\begin{array}{r} 15 \\ + 5 \square \\ \hline 7 | \end{array}$$

$$\begin{array}{r} 82 \\ + 7 \square \\ \hline | 6 | \end{array}$$

$$\begin{array}{r} 86 \\ + 3 \square \\ \hline | 2 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 7 \\ + 63 \\ \hline 160 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 64 \\ \hline 108 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 84 \\ \hline 96 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 80 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 31 \\ \square 8 \\ + \\ \hline 49 \end{array}$$

$$\begin{array}{r} 87 \\ + \square \\ \hline 88 \end{array}$$

$$\begin{array}{r} 69 \\ + 1\square \\ \hline 85 \end{array}$$

$$\begin{array}{r} 47 \\ + 8\square \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 60 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 7\square \\ + 92 \\ \hline 164 \end{array}$$

$$\begin{array}{r} 77 \\ \square 6 \\ + \\ \hline 153 \end{array}$$

$$\begin{array}{r} 5\square \\ + 91 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 89 \\ + \square 6 \\ \hline 145 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 37 \\ \hline 63 \end{array}$$

$$\begin{array}{r} 1\square \\ + 87 \\ \hline 99 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} 3 4 \\ + \phantom{0} \square 3 \\ \hline 1 \phantom{0} 1 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 3 \\ + \phantom{0} \square 2 \\ \hline 1 \phantom{0} 1 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 6 \\ + \phantom{0} \square 6 \\ \hline \phantom{0} 9 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 4 6 \\ + \phantom{0} 9 \square \\ \hline 1 \phantom{0} 4 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 4 \\ + \phantom{0} \phantom{0} \square \\ \hline \phantom{0} 2 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \square \\ + \phantom{0} 5 4 \\ \hline 1 \phantom{0} 1 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 4 \square \\ + \phantom{0} 4 8 \\ \hline \phantom{0} 9 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 1 \\ + \phantom{0} 1 9 \\ \hline 1 \phantom{0} 1 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 9 \\ + \phantom{0} 6 2 \\ \hline 1 \phantom{0} 1 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \square \\ + \phantom{0} 1 3 \\ \hline \phantom{0} 2 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 3 \\ + \phantom{0} 4 8 \\ \hline 1 \phantom{0} 1 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \square \\ + \phantom{0} \phantom{0} 1 \\ \hline \phantom{0} 1 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 6 \square \\ + \phantom{0} 4 9 \\ \hline 1 \phantom{0} 1 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 8 \\ + \phantom{0} 6 5 \\ \hline 1 \phantom{0} 1 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 9 \\ + \phantom{0} 4 9 \\ \hline \phantom{0} 8 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 1 \\ + 32 \\ \hline 73 \end{array}$$

$$\begin{array}{r} 77 \\ + 8\square \\ \hline 159 \end{array}$$

$$\begin{array}{r} 95 \\ + 6\square \\ \hline 162 \end{array}$$

$$\begin{array}{r} 3\square \\ + 3 \\ \hline 38 \end{array}$$

$$\begin{array}{r} 49 \\ + \square 8 \\ \hline 137 \end{array}$$

$$\begin{array}{r} 83 \\ + \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 32 \\ + 1\square \\ \hline 45 \end{array}$$

$$\begin{array}{r} 69 \\ + \square 1 \\ \hline 160 \end{array}$$

$$\begin{array}{r} 98 \\ + 5\square \\ \hline 157 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 40 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 49 \\ + \square 0 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 47 \\ + 1\square \\ \hline 63 \end{array}$$

$$\begin{array}{r} 41 \\ + \square 4 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 96 \\ + 3\square \\ \hline 132 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 13 \\ \hline 65 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 56 \\ + 4\boxed{\phantom{0}} \\ \hline 105 \end{array}$$

$$\begin{array}{r} 91 \\ + 7\boxed{\phantom{0}} \\ \hline 166 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + \phantom{0}5 \\ \hline 51 \end{array}$$

$$\begin{array}{r} 61 \\ + 3\boxed{\phantom{0}} \\ \hline 100 \end{array}$$

$$\begin{array}{r} 46 \\ + 4\boxed{\phantom{0}} \\ \hline 92 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + 12 \\ \hline 34 \end{array}$$

$$\begin{array}{r} 47 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 49 \end{array}$$

$$\begin{array}{r} 46 \\ + \boxed{\phantom{0}}8 \\ \hline 134 \end{array}$$

$$\begin{array}{r} 29 \\ + \boxed{\phantom{0}}1 \\ \hline 50 \end{array}$$

$$\begin{array}{r} 59 \\ + 7\boxed{\phantom{0}} \\ \hline 129 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + 65 \\ \hline 127 \end{array}$$

$$\begin{array}{r} 4\boxed{\phantom{0}} \\ + 46 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 84 \\ + \boxed{\phantom{0}}7 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 23 \\ + 1\boxed{\phantom{0}} \\ \hline 33 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + \phantom{0}9 \\ \hline 77 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 82 \\ + \square 4 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 86 \\ + 2\square \\ \hline 110 \end{array}$$

$$\begin{array}{r} 87 \\ + \square 6 \\ \hline 173 \end{array}$$

$$\begin{array}{r} 5\square \\ + 77 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 5\square \\ + 38 \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 9 \\ \hline 66 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 65 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 75 \\ + \quad \square \\ \hline 76 \end{array}$$

$$\begin{array}{r} 32 \\ + \square 1 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 18 \\ + \square 4 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 9\square \\ + 79 \\ \hline 173 \end{array}$$

$$\begin{array}{r} 17 \\ + \square 8 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 86 \\ + \square 9 \\ \hline 145 \end{array}$$

$$\begin{array}{r} 3\square \\ + 92 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 5\square \\ + \quad 8 \\ \hline 65 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 24 \\ + 2\boxed{\phantom{0}} \\ \hline 53 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 79 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 69 \\ \hline 105 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + 34 \\ \hline 56 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + 16 \\ \hline 40 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}5 \\ + \phantom{0}1 \\ \hline 36 \end{array}$$

$$\begin{array}{r} 81 \\ + 5\boxed{\phantom{0}} \\ \hline 134 \end{array}$$

$$\begin{array}{r} 97 \\ + 9\boxed{\phantom{0}} \\ \hline 188 \end{array}$$

$$\begin{array}{r} 5\boxed{\phantom{0}} \\ + 19 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + 61 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 21 \\ + 2\boxed{\phantom{0}} \\ \hline 43 \end{array}$$

$$\begin{array}{r} 91 \\ + \boxed{\phantom{0}}8 \\ \hline 119 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}1 \\ + 68 \\ \hline 139 \end{array}$$

$$\begin{array}{r} 73 \\ + \boxed{\phantom{0}}7 \\ \hline 140 \end{array}$$

$$\begin{array}{r} 72 \\ + 7\boxed{\phantom{0}} \\ \hline 149 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | \square \\ + \phantom{0} \phantom{0} \phantom{0} | 7 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 3 \ 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 3 \ 8 \\ + \phantom{0} \phantom{0} \phantom{0} | \square \\ \hline \phantom{0} \phantom{0} \phantom{0} | 4 \ 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 9 \ 8 \\ + \phantom{0} \phantom{0} \phantom{0} | 9 \ \square \\ \hline \phantom{0} \phantom{0} \phantom{0} | 1 \ 8 \ 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 7 \ 3 \\ + \phantom{0} \phantom{0} \phantom{0} | \square \ 0 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 1 \ 1 \ 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | \square \ 9 \\ + \phantom{0} \phantom{0} \phantom{0} | 5 \ 9 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 1 \ 4 \ 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 3 \ \square \\ + \phantom{0} \phantom{0} \phantom{0} | 4 \ 7 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 8 \ 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 6 \ \square \\ + \phantom{0} \phantom{0} \phantom{0} | 5 \ 1 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 1 \ 1 \ 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 4 \ 4 \\ + \phantom{0} \phantom{0} \phantom{0} | \square \ 1 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 6 \ 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 4 \ \square \\ + \phantom{0} \phantom{0} \phantom{0} | 2 \ 8 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 7 \ 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | \square \ 4 \\ + \phantom{0} \phantom{0} \phantom{0} | 1 \ 0 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 4 \ 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 1 \ \square \\ + \phantom{0} \phantom{0} \phantom{0} | 2 \ 4 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 3 \ 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 5 \ 8 \\ + \phantom{0} \phantom{0} \phantom{0} | \square \ 3 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 1 \ 0 \ 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | \square \ 3 \\ + \phantom{0} \phantom{0} \phantom{0} | \phantom{0} \ 4 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 3 \ 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | \square \ 8 \\ + \phantom{0} \phantom{0} \phantom{0} | 9 \ 6 \\ \hline \phantom{0} \phantom{0} \phantom{0} | 1 \ 7 \ 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \phantom{0} | 2 \ 5 \\ + \phantom{0} \phantom{0} \phantom{0} | 5 \ \square \\ \hline \phantom{0} \phantom{0} \phantom{0} | 8 \ 0 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 4 \\ + 58 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 6\square \\ + 78 \\ \hline 145 \end{array}$$

$$\begin{array}{r} 29 \\ + \square 0 \\ \hline 49 \end{array}$$

$$\begin{array}{r} 7\square \\ + 58 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 56 \\ + 3\square \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 6 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 1\square \\ + 53 \\ \hline 67 \end{array}$$

$$\begin{array}{r} 1\square \\ + 31 \\ \hline 46 \end{array}$$

$$\begin{array}{r} 22 \\ + 2\square \\ \hline 42 \end{array}$$

$$\begin{array}{r} 95 \\ + \square 6 \\ \hline 191 \end{array}$$

$$\begin{array}{r} 17 \\ + \square 0 \\ \hline 37 \end{array}$$

$$\begin{array}{r} 24 \\ + 8\square \\ \hline 105 \end{array}$$

$$\begin{array}{r} 58 \\ + \square 0 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 4\square \\ + 56 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 59 \\ + 5\square \\ \hline 112 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \phantom{+} \phantom{1} 7 \\ + \phantom{1} \square 2 \\ \hline 1 \ 0 \ 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 9 \\ + \phantom{1} 4 9 \\ \hline \phantom{1} 6 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 2 5 \\ + \phantom{1} \square 7 \\ \hline \phantom{1} 1 \ 2 \ 2 \end{array}$$

$$\begin{array}{r} \phantom{+} 9 \square \\ + \phantom{1} 5 4 \\ \hline 1 \ 4 \ 7 \end{array}$$

$$\begin{array}{r} \phantom{+} 9 4 \\ + \phantom{1} \square 9 \\ \hline 1 \ 7 \ 3 \end{array}$$

$$\begin{array}{r} \phantom{+} 6 \square \\ + \phantom{1} 4 0 \\ \hline \phantom{1} 1 \ 0 \ 7 \end{array}$$

$$\begin{array}{r} \phantom{+} 6 \square \\ + \phantom{1} 4 \\ \hline \phantom{1} 7 \ 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 9 \\ + \phantom{1} 1 1 \\ \hline \phantom{1} 9 \ 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 8 \\ + \phantom{1} 3 4 \\ \hline \phantom{1} 7 \ 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 2 \\ + \phantom{1} 9 3 \\ \hline 1 \ 6 \ 5 \end{array}$$

$$\begin{array}{r} \phantom{+} 9 2 \\ + \phantom{1} \square 2 \\ \hline 1 \ 4 \ 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} 2 \\ + \phantom{1} \square 2 \\ \hline \phantom{1} 3 \ 4 \end{array}$$

$$\begin{array}{r} \phantom{+} 3 \square \\ + \phantom{1} 4 \\ \hline \phantom{1} 3 \ 8 \end{array}$$

$$\begin{array}{r} \phantom{+} 2 5 \\ + \phantom{1} 3 \square \\ \hline \phantom{1} 6 \ 3 \end{array}$$

$$\begin{array}{r} \phantom{+} 8 6 \\ + \phantom{1} \square \\ \hline \phantom{1} 8 \ 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \square \\ + \phantom{0} 3 5 \\ \hline \phantom{0} 5 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 6 \\ + \phantom{0} 7 \\ \hline \phantom{0} 7 3 \end{array}$$

$$\begin{array}{r} \phantom{+} 5 1 \\ + \phantom{0} 9 \square \\ \hline \phantom{0} 1 4 6 \end{array}$$

$$\begin{array}{r} \phantom{+} 8 1 \\ + \phantom{0} 6 \square \\ \hline \phantom{0} 1 4 5 \end{array}$$

$$\begin{array}{r} \phantom{+} 7 \square \\ + \phantom{0} 1 5 \\ \hline \phantom{0} 9 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 6 \\ + \phantom{0} 9 6 \\ \hline \phantom{0} 1 7 2 \end{array}$$

$$\begin{array}{r} \phantom{+} 8 9 \\ + \phantom{0} 5 \square \\ \hline \phantom{0} 1 4 1 \end{array}$$

$$\begin{array}{r} \phantom{+} 9 2 \\ + \phantom{0} 7 \square \\ \hline \phantom{0} 1 7 0 \end{array}$$

$$\begin{array}{r} \phantom{+} 9 4 \\ + \phantom{0} \square 3 \\ \hline \phantom{0} 1 0 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 5 \\ + \phantom{0} 3 8 \\ \hline \phantom{0} 6 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 2 \\ + \phantom{0} 6 1 \\ \hline \phantom{0} 1 4 3 \end{array}$$

$$\begin{array}{r} \phantom{+} 6 9 \\ + \phantom{0} \square \\ \hline \phantom{0} 7 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 7 \\ + \phantom{0} 5 6 \\ \hline \phantom{0} 1 4 3 \end{array}$$

$$\begin{array}{r} \phantom{+} 2 \square \\ + \phantom{0} 5 1 \\ \hline \phantom{0} 7 3 \end{array}$$

$$\begin{array}{r} \phantom{+} 7 1 \\ + \phantom{0} 4 \square \\ \hline \phantom{0} 1 1 5 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前：\_\_\_\_\_。

$$\begin{array}{r} 7 \square \\ + 61 \\ \hline 133 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 32 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 39 \\ \hline 133 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 66 \\ \hline 148 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 50 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 7 \square \\ + 13 \\ \hline 85 \end{array}$$

$$\begin{array}{r} 93 \\ + \square 7 \\ \hline 190 \end{array}$$

$$\begin{array}{r} 7 \square \\ + 4 \\ \hline 78 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 24 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 18 \\ + \square 6 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 96 \\ \hline 161 \end{array}$$

$$\begin{array}{r} 14 \\ + 6 \square \\ \hline 77 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 72 \\ \hline 140 \end{array}$$

$$\begin{array}{r} 89 \\ + \square 9 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 73 \\ + \square 9 \\ \hline 122 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 9 \square \\ + 49 \\ \hline 142 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 68 \\ \hline 137 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 83 \\ \hline 175 \end{array}$$

$$\begin{array}{r} 23 \\ + 4\square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 5\square \\ + 10 \\ \hline 65 \end{array}$$

$$\begin{array}{r} 62 \\ + \square 1 \\ \hline 93 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 17 \\ \hline 60 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 69 \\ \hline 162 \end{array}$$

$$\begin{array}{r} 28 \\ + 5\square \\ \hline 87 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 3 \\ \hline 39 \end{array}$$

$$\begin{array}{r} 79 \\ + \square 3 \\ \hline 162 \end{array}$$

$$\begin{array}{r} 47 \\ + 4\square \\ \hline 88 \end{array}$$

$$\begin{array}{r} 4\square \\ + 79 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 7\square \\ + \quad 5 \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 26 \\ \hline 109 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 4 \\ + 79 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 14 \\ + \square 5 \\ \hline 29 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 61 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 28 \\ + 2\square \\ \hline 56 \end{array}$$

$$\begin{array}{r} 1\square \\ + 28 \\ \hline 47 \end{array}$$

$$\begin{array}{r} 8\square \\ + 28 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 56 \\ + \square 4 \\ \hline 70 \end{array}$$

$$\begin{array}{r} 62 \\ + 1\square \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 6 \\ \hline 64 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 17 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 31 \\ + \square 1 \\ \hline 52 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 8 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 88 \\ + 7\square \\ \hline 165 \end{array}$$

$$\begin{array}{r} 51 \\ + \square 1 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 88 \\ + 6\square \\ \hline 148 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 4 \\ + 67 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 26 \\ + 5\square \\ \hline 77 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 71 \\ \hline 160 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 78 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 3\square \\ + 93 \\ \hline 128 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 21 \\ \hline 67 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 82 \\ \hline 120 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 38 \\ \hline 55 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 61 \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 65 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 6\square \\ + 4 \\ \hline 67 \end{array}$$

$$\begin{array}{r} 36 \\ + \square 4 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 6\square \\ + 80 \\ \hline 142 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 15 \\ \hline 42 \end{array}$$

$$\begin{array}{r} 73 \\ + 2\square \\ \hline 99 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 8 \\ + 76 \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 68 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 45 \\ + \square 3 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 43 \\ + 2\square \\ \hline 72 \end{array}$$

$$\begin{array}{r} 53 \\ + \square \\ \hline 62 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 89 \\ \hline 133 \end{array}$$

$$\begin{array}{r} 65 \\ + \square \\ \hline 72 \end{array}$$

$$\begin{array}{r} 89 \\ + \square 0 \\ \hline 139 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 48 \\ \hline 60 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 93 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 65 \\ + \square \\ \hline 70 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 4 \\ \hline 39 \end{array}$$

$$\begin{array}{r} 46 \\ + \square 1 \\ \hline 137 \end{array}$$

$$\begin{array}{r} 79 \\ + \square 8 \\ \hline 147 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 38 \\ \hline 135 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 55 \\ + \square 8 \\ \hline 133 \end{array}$$

$$\begin{array}{r} 74 \\ + \square 2 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 2\square \\ + 66 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 2 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 85 \\ + \square 0 \\ \hline 145 \end{array}$$

$$\begin{array}{r} 97 \\ + 5\square \\ \hline 151 \end{array}$$

$$\begin{array}{r} 4\square \\ + 47 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 6\square \\ + 4 \\ \hline 73 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 5 \\ \hline 50 \end{array}$$

$$\begin{array}{r} 1\square \\ + 69 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 51 \\ + \square 4 \\ \hline 135 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 89 \\ \hline 100 \end{array}$$

$$\begin{array}{r} 32 \\ + 4\square \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 15 \\ \hline 56 \end{array}$$

$$\begin{array}{r} 76 \\ + 1\square \\ \hline 92 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} 9 \ 6 \\ + \phantom{0} \square \ 2 \\ \hline 1 \ 7 \ 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 9 \\ + \phantom{0} 4 \ 2 \\ \hline \phantom{0} 8 \ 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \ \square \\ + \phantom{0} 9 \ 1 \\ \hline 1 \ 7 \ 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \ 9 \\ + \phantom{0} 8 \ \square \\ \hline 1 \ 7 \ 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \ 3 \\ + \phantom{0} \square \ 7 \\ \hline 1 \ 0 \ 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \ 6 \\ + \phantom{0} \square \ 5 \\ \hline 1 \ 2 \ 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 7 \ \square \\ + \phantom{0} 9 \ 7 \\ \hline 1 \ 7 \ 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \ 3 \\ + \phantom{0} 3 \ \square \\ \hline \phantom{0} 4 \ 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \ \square \\ + \phantom{0} 3 \ 3 \\ \hline \phantom{0} 4 \ 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \ 6 \\ + \phantom{0} 1 \ \square \\ \hline \phantom{0} 6 \ 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 4 \\ + \phantom{0} 4 \ 8 \\ \hline \phantom{0} 7 \ 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 3 \\ + \phantom{0} 5 \ 5 \\ \hline 1 \ 2 \ 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 8 \\ + \phantom{0} 1 \ 6 \\ \hline 1 \ 0 \ 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \ 2 \\ + \phantom{0} \square \ 6 \\ \hline \phantom{0} 6 \ 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \square \ 6 \\ + \phantom{0} 6 \ 3 \\ \hline 1 \ 5 \ 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前：\_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{2} 3 \phantom{7} 2 \\ + \phantom{1} \phantom{2} \square 5 \\ \hline 1 \phantom{2} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{3} 9 \phantom{2} 2 \\ + \phantom{1} \phantom{3} \square 0 \\ \hline 1 \phantom{3} 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{6} \phantom{4} 1 \square \\ + \phantom{6} 6 \phantom{4} 4 \\ \hline 8 \phantom{4} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{2} \phantom{5} 2 \phantom{5} \\ + \phantom{2} \phantom{5} \phantom{5} \square \\ \hline 3 \phantom{5} 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{4} \phantom{2} 4 \phantom{2} \\ + \phantom{4} 4 \phantom{2} \square \\ \hline 8 \phantom{2} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{4} \phantom{5} \square 3 \\ + \phantom{4} 4 \phantom{5} 5 \\ \hline 1 \phantom{5} 3 \phantom{5} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{5} \phantom{6} 5 \phantom{6} \\ + \phantom{5} \phantom{6} \square 2 \\ \hline 6 \phantom{6} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{9} \phantom{7} 9 \phantom{7} \\ + \phantom{9} \phantom{7} \phantom{7} \square \\ \hline 1 \phantom{7} 0 \phantom{7} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{4} \phantom{3} 4 \phantom{3} \\ + \phantom{4} 3 \phantom{3} \square \\ \hline 7 \phantom{3} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{9} \phantom{5} 9 \phantom{5} \\ + \phantom{9} \phantom{5} 1 \square \\ \hline 1 \phantom{5} 0 \phantom{5} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{6} \phantom{3} 6 \square \\ + \phantom{6} \phantom{3} 3 \\ \hline 7 \phantom{3} 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{4} \phantom{5} \square 5 \\ + \phantom{4} 4 \phantom{5} 5 \\ \hline 1 \phantom{5} 4 \phantom{5} 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{4} 1 \phantom{4} \\ + \phantom{1} 6 \phantom{4} \square \\ \hline 8 \phantom{4} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{2} \phantom{2} 2 \square \\ + \phantom{2} 7 \phantom{2} 2 \\ \hline 1 \phantom{2} 0 \phantom{2} 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{8} \phantom{0} 8 \square \\ + \phantom{8} 9 \phantom{0} 0 \\ \hline 1 \phantom{0} 7 \phantom{0} 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \square 6 \\ + \quad 9 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 1 \\ \hline 52 \end{array}$$

$$\begin{array}{r} 53 \\ + \quad 3 \square \\ \hline 85 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 27 \\ \hline 51 \end{array}$$

$$\begin{array}{r} 47 \\ + \quad \square 6 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 91 \\ + \quad \quad \square \\ \hline 94 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad 18 \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 24 \\ \hline 49 \end{array}$$

$$\begin{array}{r} 84 \\ + \quad \square 1 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad 51 \\ \hline 127 \end{array}$$

$$\begin{array}{r} 61 \\ + \quad \square 0 \\ \hline 71 \end{array}$$

$$\begin{array}{r} 18 \\ + \quad 9 \square \\ \hline 113 \end{array}$$

$$\begin{array}{r} 78 \\ + \quad 5 \square \\ \hline 133 \end{array}$$

$$\begin{array}{r} 65 \\ + \quad 9 \square \\ \hline 164 \end{array}$$

$$\begin{array}{r} 73 \\ + \quad \square 5 \\ \hline 118 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 9 \square \\ + 32 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 49 \\ \hline 136 \end{array}$$

$$\begin{array}{r} 19 \\ + \square 7 \\ \hline 36 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 59 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 89 \\ + \square 4 \\ \hline 173 \end{array}$$

$$\begin{array}{r} 57 \\ + \square 2 \\ \hline 139 \end{array}$$

$$\begin{array}{r} 26 \\ + 1\square \\ \hline 40 \end{array}$$

$$\begin{array}{r} 71 \\ + \square 7 \\ \hline 108 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 \\ \hline 44 \end{array}$$

$$\begin{array}{r} 93 \\ + \square 8 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 2\square \\ + 26 \\ \hline 48 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 37 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 63 \\ + 6\square \\ \hline 130 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 9 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 53 \\ + 1\square \\ \hline 64 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 4 \\ + 28 \\ \hline 82 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 78 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 71 \\ + \square 7 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 2\square \\ + 6 \\ \hline 35 \end{array}$$

$$\begin{array}{r} 7\square \\ + 59 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 2\square \\ + 65 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 8\square \\ + 1 \\ \hline 85 \end{array}$$

$$\begin{array}{r} 91 \\ + \square 4 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 92 \\ + \square 1 \\ \hline 153 \end{array}$$

$$\begin{array}{r} 57 \\ + 9\square \\ \hline 149 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 92 \\ \hline 149 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 65 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 13 \\ + \square 1 \\ \hline 104 \end{array}$$

$$\begin{array}{r} 62 \\ + \square 9 \\ \hline 151 \end{array}$$

$$\begin{array}{r} 48 \\ + 2\square \\ \hline 72 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} 9 \\ \phantom{+} \phantom{1} \square \phantom{0} 1 \\ \hline 1 \phantom{0} 0 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{5} \phantom{0} 2 \\ \phantom{+} \phantom{5} \phantom{0} \square \\ \hline 6 \phantom{0} \phantom{0} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} 9 \\ \phantom{+} \phantom{1} \square \phantom{0} 6 \\ \hline 9 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} \square 3 \\ \phantom{+} \phantom{1} \phantom{0} 3 \phantom{0} 1 \\ \hline 1 \phantom{0} 1 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} \square 9 \\ \phantom{+} \phantom{1} \phantom{0} 9 \phantom{0} 3 \\ \hline 1 \phantom{0} 9 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{3} \phantom{0} 8 \\ \phantom{+} \phantom{3} \square \phantom{0} 9 \\ \hline 5 \phantom{0} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} \square 9 \\ \phantom{+} \phantom{1} \phantom{0} \phantom{0} 4 \\ \hline 5 \phantom{0} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{8} \phantom{0} 8 \\ \phantom{+} \phantom{8} \phantom{0} \square \\ \hline 9 \phantom{0} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{4} \phantom{0} 4 \\ \phantom{+} \phantom{4} \phantom{0} 2 \square \\ \hline 7 \phantom{0} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{7} \phantom{0} 6 \\ \phantom{+} \phantom{7} \square \phantom{0} 7 \\ \hline 1 \phantom{0} 3 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} \square 9 \\ \phantom{+} \phantom{1} \phantom{0} 2 \phantom{0} 8 \\ \hline 9 \phantom{0} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{2} \phantom{0} \square \\ \phantom{+} \phantom{2} \phantom{0} 2 \\ \hline 2 \phantom{0} 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{7} \phantom{0} \square \\ \phantom{+} \phantom{7} \phantom{0} 2 \phantom{0} 8 \\ \hline 1 \phantom{0} 0 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{6} \phantom{0} \square \\ \phantom{+} \phantom{6} \phantom{0} 2 \phantom{0} 8 \\ \hline 9 \phantom{0} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{9} \phantom{0} 8 \\ \phantom{+} \phantom{9} \phantom{0} 1 \square \\ \hline 1 \phantom{0} 1 7 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 82 \\ + \square 5 \\ \hline 177 \end{array}$$

$$\begin{array}{r} 23 \\ + 1\square \\ \hline 40 \end{array}$$

$$\begin{array}{r} 68 \\ + 3\square \\ \hline 106 \end{array}$$

$$\begin{array}{r} 36 \\ + \square 6 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 39 \\ + 8\square \\ \hline 119 \end{array}$$

$$\begin{array}{r} 77 \\ + 2\square \\ \hline 106 \end{array}$$

$$\begin{array}{r} 2\square \\ + 97 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 6\square \\ + 87 \\ \hline 154 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 44 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 17 \\ + \square \\ \hline 22 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 49 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 22 \\ + \square 1 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 77 \\ + \square 4 \\ \hline 91 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 98 \\ \hline 136 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 79 \\ \hline 146 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 4 \square \\ + 37 \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 13 \\ \hline 71 \end{array}$$

$$\begin{array}{r} 58 \\ + \square 9 \\ \hline 137 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 33 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 78 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 84 \\ \hline 172 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 80 \\ \hline 109 \end{array}$$

$$\begin{array}{r} 22 \\ + 8 \square \\ \hline 108 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 71 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 75 \\ + 6 \square \\ \hline 139 \end{array}$$

$$\begin{array}{r} 91 \\ + \square 1 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 78 \\ + 3 \square \\ \hline 117 \end{array}$$

$$\begin{array}{r} 56 \\ + \square 1 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 65 \\ + \square 9 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 79 \\ + 9 \square \\ \hline 172 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 41 \\ + \square 1 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 14 \\ + \square 6 \\ \hline 50 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 4 \\ \hline 81 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 52 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 44 \\ + 5\square \\ \hline 94 \end{array}$$

$$\begin{array}{r} 35 \\ + \quad \square \\ \hline 43 \end{array}$$

$$\begin{array}{r} 52 \\ + 4\square \\ \hline 95 \end{array}$$

$$\begin{array}{r} 91 \\ + 9\square \\ \hline 189 \end{array}$$

$$\begin{array}{r} 63 \\ + 8\square \\ \hline 148 \end{array}$$

$$\begin{array}{r} 82 \\ + \square 9 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 16 \\ + 5\square \\ \hline 70 \end{array}$$

$$\begin{array}{r} 1\square \\ + 79 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 34 \\ + 4\square \\ \hline 74 \end{array}$$

$$\begin{array}{r} 4\square \\ + 17 \\ \hline 66 \end{array}$$

$$\begin{array}{r} 7\square \\ + 69 \\ \hline 142 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 9 \square \\ + 67 \\ \hline 160 \end{array}$$

$$\begin{array}{r} 75 \\ + 4\square \\ \hline 121 \end{array}$$

$$\begin{array}{r} 1\square \\ + 74 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 6\square \\ + 71 \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 27 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 31 \\ + 3\square \\ \hline 63 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 75 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 88 \\ + \square 9 \\ \hline 127 \end{array}$$

$$\begin{array}{r} 4\square \\ + 30 \\ \hline 73 \end{array}$$

$$\begin{array}{r} 92 \\ + 7\square \\ \hline 165 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 98 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 77 \\ + \square 5 \\ \hline 122 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 73 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 28 \\ + \square 2 \\ \hline 50 \end{array}$$

$$\begin{array}{r} 29 \\ + \square 8 \\ \hline 97 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 5 \square \\ + 87 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 11 \\ + 4 \square \\ \hline 55 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 70 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 76 \\ \hline 158 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 55 \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 1 \\ \hline 27 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 85 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 92 \\ + \square 8 \\ \hline 150 \end{array}$$

$$\begin{array}{r} 78 \\ + \square 3 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 72 \\ + 4 \square \\ \hline 116 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 66 \\ \hline 104 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 24 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 13 \\ + 5 \square \\ \hline 71 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 78 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 17 \\ + 5 \square \\ \hline 67 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \square 8 \\ + 41 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 48 \\ + 5\square \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 18 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 88 \\ + \square \\ \hline 97 \end{array}$$

$$\begin{array}{r} 5\square \\ + 9 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 3\square \\ + 45 \\ \hline 76 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 48 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 95 \\ + \square 1 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 55 \\ + \square 6 \\ \hline 141 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 67 \\ \hline 166 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 27 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 9\square \\ + 20 \\ \hline 117 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 86 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 19 \\ + \square 2 \\ \hline 31 \end{array}$$

$$\begin{array}{r} 36 \\ + \square \\ \hline 41 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 51 \\ + \quad 6 \square \\ \hline 116 \end{array}$$

$$\begin{array}{r} 17 \\ + \quad 1 \square \\ \hline 35 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 32 \\ \hline 71 \end{array}$$

$$\begin{array}{r} 37 \\ + \quad \square 3 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 49 \\ + \quad 2 \square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 24 \\ + \quad 8 \square \\ \hline 111 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 90 \\ \hline 166 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 52 \\ \hline 63 \end{array}$$

$$\begin{array}{r} 95 \\ + \quad 4 \square \\ \hline 135 \end{array}$$

$$\begin{array}{r} 19 \\ + \quad 6 \square \\ \hline 83 \end{array}$$

$$\begin{array}{r} 76 \\ + \quad \square 6 \\ \hline 162 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad 43 \\ \hline 55 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad 83 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad 51 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 17 \\ \hline 38 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 5 \square \\ + 41 \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 1 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 7 \\ \hline 28 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 37 \\ \hline 55 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 93 \\ \hline 161 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 64 \\ \hline 93 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 93 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 13 \\ + 2\square \\ \hline 35 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 71 \\ \hline 99 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 88 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 25 \\ \hline 44 \end{array}$$

$$\begin{array}{r} 47 \\ + 4\square \\ \hline 96 \end{array}$$

$$\begin{array}{r} 76 \\ + 2\square \\ \hline 101 \end{array}$$

$$\begin{array}{r} 7 \square \\ + 14 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 92 \\ + \square 2 \\ \hline 184 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 79 \\ + \quad 6 \square \\ \hline 141 \end{array}$$

$$\begin{array}{r} 71 \\ + \quad \quad \square \\ \hline 80 \end{array}$$

$$\begin{array}{r} 38 \\ + \quad 7 \square \\ \hline 114 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad \quad 9 \\ \hline 44 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad 77 \\ \hline 174 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 56 \\ \hline 155 \end{array}$$

$$\begin{array}{r} 9 \square \\ + \quad 62 \\ \hline 161 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 61 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad 81 \\ \hline 157 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad \quad 4 \\ \hline 32 \end{array}$$

$$\begin{array}{r} 5 \square \\ + \quad 14 \\ \hline 71 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 70 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 98 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 93 \\ + \quad \square 7 \\ \hline 170 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad \quad 6 \\ \hline 20 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前：\_\_\_\_\_.

$$\begin{array}{r} 42 \\ + \square 9 \\ \hline | | | \end{array}$$

$$\begin{array}{r} \square 7 \\ + 39 \\ \hline 76 \end{array}$$

$$\begin{array}{r} 92 \\ + 4\square \\ \hline | 3 4 \end{array}$$

$$\begin{array}{r} 61 \\ + 8\square \\ \hline | 4 9 \end{array}$$

$$\begin{array}{r} 7\square \\ + 37 \\ \hline | 0 8 \end{array}$$

$$\begin{array}{r} 8\square \\ + 82 \\ \hline | 6 6 \end{array}$$

$$\begin{array}{r} 17 \\ + 5\square \\ \hline 73 \end{array}$$

$$\begin{array}{r} 87 \\ + \square 5 \\ \hline | 3 2 \end{array}$$

$$\begin{array}{r} 6\square \\ + 42 \\ \hline | 0 9 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 78 \\ \hline | 5 7 \end{array}$$

$$\begin{array}{r} 62 \\ + 2\square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 32 \\ + 6\square \\ \hline 97 \end{array}$$

$$\begin{array}{r} 91 \\ + 8\square \\ \hline | 7 3 \end{array}$$

$$\begin{array}{r} 22 \\ + 8\square \\ \hline | | 0 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad | \\ \hline 28 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 6 \square \\ + 88 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 51 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 76 \\ + 2\square \\ \hline 98 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 70 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 13 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 61 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 94 \\ \hline 189 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 73 \\ \hline 171 \end{array}$$

$$\begin{array}{r} 85 \\ + \square 8 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 18 \\ + \square 6 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 99 \\ + 3\square \\ \hline 130 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 57 \\ \hline 111 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 10 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 93 \\ + 7\square \\ \hline 169 \end{array}$$

$$\begin{array}{r} 6 \square \\ + 68 \\ \hline 135 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 25 \\ + \square 1 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 2\square \\ + \quad 9 \\ \hline 31 \end{array}$$

$$\begin{array}{r} 45 \\ + 2\square \\ \hline 65 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 38 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 7\square \\ + 83 \\ \hline 157 \end{array}$$

$$\begin{array}{r} 62 \\ + \square 0 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 52 \\ + \square 0 \\ \hline 122 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 58 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 74 \\ + 5\square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 92 \\ \hline 141 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 47 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 1\square \\ + 31 \\ \hline 43 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 47 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 32 \\ + 9\square \\ \hline 124 \end{array}$$

$$\begin{array}{r} 38 \\ + \square 0 \\ \hline 48 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} 1 5 \\ + \phantom{0} \square 6 \\ \hline \phantom{0} 5 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 7 1 \\ + \phantom{0} \square 6 \\ \hline \phantom{0} 1 2 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 9 7 \\ + \phantom{0} 3 \square \\ \hline \phantom{0} 1 3 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square 3 \\ + \phantom{0} 5 2 \\ \hline \phantom{0} 1 0 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square 9 \\ + \phantom{0} \phantom{0} 3 \\ \hline \phantom{0} 3 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 4 \\ + \phantom{0} \square 3 \\ \hline \phantom{0} 6 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square 9 \\ + \phantom{0} 8 4 \\ \hline \phantom{0} 1 1 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 3 \square \\ + \phantom{0} 4 9 \\ \hline \phantom{0} 8 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \square \\ + \phantom{0} 5 2 \\ \hline \phantom{0} 1 0 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 3 \square \\ + \phantom{0} 1 6 \\ \hline \phantom{0} 4 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 7 \\ + \phantom{0} 9 \square \\ \hline \phantom{0} 1 5 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 3 \\ + \phantom{0} \square 7 \\ \hline \phantom{0} 1 4 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 5 \\ + \phantom{0} \square 7 \\ \hline \phantom{0} 3 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 3 3 \\ + \phantom{0} 5 \square \\ \hline \phantom{0} 8 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 6 8 \\ + \phantom{0} 4 \square \\ \hline \phantom{0} 1 0 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 72 \\ + 4\boxed{\phantom{0}} \\ \hline 115 \end{array}$$

$$\begin{array}{r} 6\boxed{\phantom{0}} \\ + 65 \\ \hline 127 \end{array}$$

$$\begin{array}{r} 14 \\ + \boxed{\phantom{0}}0 \\ \hline 24 \end{array}$$

$$\begin{array}{r} 43 \\ + 4\boxed{\phantom{0}} \\ \hline 86 \end{array}$$

$$\begin{array}{r} 4\boxed{\phantom{0}} \\ + 91 \\ \hline 139 \end{array}$$

$$\begin{array}{r} 5\boxed{\phantom{0}} \\ + 25 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 55 \\ + \boxed{\phantom{0}}9 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 2\boxed{\phantom{0}} \\ + 19 \\ \hline 44 \end{array}$$

$$\begin{array}{r} 9\boxed{\phantom{0}} \\ + 73 \\ \hline 171 \end{array}$$

$$\begin{array}{r} 37 \\ + \boxed{\phantom{0}}1 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 76 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 5\boxed{\phantom{0}} \\ + 62 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 67 \\ + 6\boxed{\phantom{0}} \\ \hline 136 \end{array}$$

$$\begin{array}{r} 47 \\ + \boxed{\phantom{0}}8 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 94 \\ + 3\boxed{\phantom{0}} \\ \hline 127 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 3 \square \\ + 15 \\ \hline 47 \end{array}$$

$$\begin{array}{r} 39 \\ + \square 3 \\ \hline 122 \end{array}$$

$$\begin{array}{r} 98 \\ + \square 6 \\ \hline 184 \end{array}$$

$$\begin{array}{r} 57 \\ + 7 \square \\ \hline 128 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 11 \\ \hline 60 \end{array}$$

$$\begin{array}{r} 21 \\ + \square 5 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 79 \\ + \square 5 \\ \hline 94 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 79 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 46 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 72 \\ + 2 \square \\ \hline 92 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 72 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 89 \\ + \square 3 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 43 \\ + \square 1 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 46 \\ + 8 \square \\ \hline 130 \end{array}$$

$$\begin{array}{r} 75 \\ + 8 \square \\ \hline 162 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \square 2 \\ + 95 \\ \hline 177 \end{array}$$

$$\begin{array}{r} 12 \\ + 4\square \\ \hline 58 \end{array}$$

$$\begin{array}{r} 57 \\ + \square 9 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 52 \\ + 7\square \\ \hline 129 \end{array}$$

$$\begin{array}{r} 94 \\ + 9\square \\ \hline 193 \end{array}$$

$$\begin{array}{r} 14 \\ + 6\square \\ \hline 80 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 2 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 6\square \\ + 13 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 35 \\ + \quad \square \\ \hline 43 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 46 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 3\square \\ + 87 \\ \hline 124 \end{array}$$

$$\begin{array}{r} 6\square \\ + 29 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 26 \\ + \square 9 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 8\square \\ + 81 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 48 \\ + \square 0 \\ \hline 128 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 63 \\ + \square 4 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 45 \\ + \square 9 \\ \hline 144 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 73 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 42 \\ + 9 \square \\ \hline 133 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 29 \\ \hline 48 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 65 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 82 \\ + \square 9 \\ \hline 181 \end{array}$$

$$\begin{array}{r} 67 \\ + 6 \square \\ \hline 135 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 5 \\ \hline 62 \end{array}$$

$$\begin{array}{r} 49 \\ + \square \square \\ \hline 51 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 39 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 97 \\ + 3 \square \\ \hline 136 \end{array}$$

$$\begin{array}{r} 84 \\ + \square 4 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 74 \\ + \square 6 \\ \hline 150 \end{array}$$

$$\begin{array}{r} 57 \\ + \square 5 \\ \hline 72 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 46 \\ + 4\boxed{\phantom{0}} \\ \hline 87 \end{array}$$

$$\begin{array}{r} 26 \\ + \boxed{\phantom{0}}9 \\ \hline 115 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}3 \\ + 76 \\ \hline 109 \end{array}$$

$$\begin{array}{r} 78 \\ + \boxed{\phantom{0}}2 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 62 \\ + \boxed{\phantom{0}}6 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 61 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 76 \\ + \boxed{\phantom{0}}6 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 5\boxed{\phantom{0}} \\ + 59 \\ \hline 111 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 94 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 77 \\ + 5\boxed{\phantom{0}} \\ \hline 133 \end{array}$$

$$\begin{array}{r} 83 \\ + \boxed{\phantom{0}}0 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 28 \\ + \boxed{\phantom{0}}0 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 17 \\ + \boxed{\phantom{0}}8 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 89 \\ + \boxed{\phantom{0}}0 \\ \hline 109 \end{array}$$

$$\begin{array}{r} 15 \\ + 5\boxed{\phantom{0}} \\ \hline 73 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \square 5 \\ + 83 \\ \hline | | 8 \end{array}$$

$$\begin{array}{r} 67 \\ + \square 8 \\ \hline | 55 \end{array}$$

$$\begin{array}{r} 9\square \\ + 88 \\ \hline | 87 \end{array}$$

$$\begin{array}{r} 93 \\ + \square 8 \\ \hline | 71 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 27 \\ \hline 78 \end{array}$$

$$\begin{array}{r} 72 \\ + 9\square \\ \hline | 68 \end{array}$$

$$\begin{array}{r} 24 \\ + \square 3 \\ \hline | 07 \end{array}$$

$$\begin{array}{r} 75 \\ + 5\square \\ \hline | 28 \end{array}$$

$$\begin{array}{r} 94 \\ + 9\square \\ \hline | 89 \end{array}$$

$$\begin{array}{r} 3\square \\ + 13 \\ \hline 52 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 84 \\ \hline | 73 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 26 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 99 \\ + \square \\ \hline | 08 \end{array}$$

$$\begin{array}{r} 87 \\ + \square 3 \\ \hline | 70 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 0 \\ \hline | 05 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 44 \\ + \square 7 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 6\square \\ + 69 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 35 \\ + \square 1 \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 68 \\ \hline 161 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 17 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 21 \\ + 3\square \\ \hline 59 \end{array}$$

$$\begin{array}{r} 26 \\ + 2\square \\ \hline 55 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 59 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 7\square \\ + 48 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 98 \\ + \square 3 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 5\square \\ + 70 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 57 \\ + 4\square \\ \hline 101 \end{array}$$

$$\begin{array}{r} 43 \\ + 1\square \\ \hline 53 \end{array}$$

$$\begin{array}{r} 9\square \\ + 51 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 68 \\ + \square 6 \\ \hline 154 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} 9 \phantom{0} 8 \\ + \phantom{0} \square \phantom{0} 3 \\ \hline \phantom{0} 1 \phantom{0} 2 \phantom{0} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 2 \\ + \phantom{0} 6 \phantom{0} 6 \\ \hline \phantom{0} 1 \phantom{0} 1 \phantom{0} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \phantom{0} 6 \\ + \phantom{0} 5 \square \\ \hline \phantom{0} 1 \phantom{0} 0 \phantom{0} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 8 \\ + \phantom{0} 5 \phantom{0} 4 \\ \hline \phantom{0} 1 \phantom{0} 1 \phantom{0} 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 7 \\ + \phantom{0} 8 \phantom{0} 4 \\ \hline \phantom{0} 1 \phantom{0} 4 \phantom{0} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 2 \square \\ + \phantom{0} 8 \phantom{0} 1 \\ \hline \phantom{0} 1 \phantom{0} 0 \phantom{0} 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 3 \\ + \phantom{0} 4 \phantom{0} 2 \\ \hline \phantom{0} 1 \phantom{0} 1 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} \square \phantom{0} 2 \\ + \phantom{0} 4 \phantom{0} 5 \\ \hline \phantom{0} 1 \phantom{0} 1 \phantom{0} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 4 \phantom{0} 3 \\ + \phantom{0} \square \phantom{0} 8 \\ \hline \phantom{0} 6 \phantom{0} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \phantom{0} 4 \\ + \phantom{0} 7 \square \\ \hline \phantom{0} 8 \phantom{0} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \phantom{0} 4 \\ + \phantom{0} 4 \square \\ \hline \phantom{0} 1 \phantom{0} 3 \phantom{0} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \square \\ + \phantom{0} 4 \phantom{0} 1 \\ \hline \phantom{0} 5 \phantom{0} 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \phantom{0} 4 \\ + \phantom{0} 1 \square \\ \hline \phantom{0} 6 \phantom{0} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 6 \square \\ + \phantom{0} 7 \\ \hline \phantom{0} 7 \phantom{0} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 8 \phantom{0} 2 \\ + \phantom{0} 5 \square \\ \hline \phantom{0} 1 \phantom{0} 3 \phantom{0} 6 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 7 \square \\ + 26 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 47 \\ + 6\square \\ \hline 115 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 88 \\ \hline 107 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 62 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 9\square \\ + 36 \\ \hline 133 \end{array}$$

$$\begin{array}{r} 72 \\ + \square \\ \hline 75 \end{array}$$

$$\begin{array}{r} 55 \\ + 8\square \\ \hline 137 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 78 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 89 \\ + \square 1 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 0 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 2\square \\ + 15 \\ \hline 43 \end{array}$$

$$\begin{array}{r} 72 \\ + 8\square \\ \hline 155 \end{array}$$

$$\begin{array}{r} 43 \\ + 5\square \\ \hline 94 \end{array}$$

$$\begin{array}{r} 54 \\ + \square 3 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 71 \\ + \square 2 \\ \hline 123 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前：\_\_\_\_\_.

$$\begin{array}{r} 4 \square \\ + 76 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 26 \\ + \square 7 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 40 \\ \hline 83 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 41 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 21 \\ + \square 4 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 55 \\ + 2\square \\ \hline 80 \end{array}$$

$$\begin{array}{r} 73 \\ + 6\square \\ \hline 135 \end{array}$$

$$\begin{array}{r} 7\square \\ + 50 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 66 \\ + 2\square \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 51 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 96 \\ + \square \\ \hline 100 \end{array}$$

$$\begin{array}{r} 98 \\ + \square 8 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 66 \\ + \square 9 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 34 \\ + \square 8 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 42 \\ \hline 100 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 3 \square \\ + 97 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 75 \\ + \square 6 \\ \hline 91 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 49 \\ \hline 146 \end{array}$$

$$\begin{array}{r} 13 \\ + \square \\ \hline 15 \end{array}$$

$$\begin{array}{r} 33 \\ + \square 5 \\ \hline 128 \end{array}$$

$$\begin{array}{r} 48 \\ + 4\square \\ \hline 88 \end{array}$$

$$\begin{array}{r} 61 \\ + \square 9 \\ \hline 120 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \square 1 \\ \hline 32 \end{array}$$

$$\begin{array}{r} 93 \\ + 2\square \\ \hline 122 \end{array}$$

$$\begin{array}{r} 78 \\ + \square 2 \\ \hline 160 \end{array}$$

$$\begin{array}{r} 54 \\ + \square \\ \hline 62 \end{array}$$

$$\begin{array}{r} 68 \\ + 4\square \\ \hline 111 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 49 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 79 \\ + \square 4 \\ \hline 113 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 69 \\ \hline 168 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 36 \\ + 1\boxed{\phantom{0}} \\ \hline 55 \end{array}$$

$$\begin{array}{r} 69 \\ + \boxed{\phantom{0}}9 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 28 \\ + \boxed{\phantom{0}}6 \\ \hline 124 \end{array}$$

$$\begin{array}{r} 65 \\ + 6\boxed{\phantom{0}} \\ \hline 134 \end{array}$$

$$\begin{array}{r} 72 \\ + 1\boxed{\phantom{0}} \\ \hline 89 \end{array}$$

$$\begin{array}{r} 9\boxed{\phantom{0}} \\ + 65 \\ \hline 160 \end{array}$$

$$\begin{array}{r} 55 \\ + \boxed{\phantom{0}}0 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 69 \\ + \boxed{\phantom{0}}8 \\ \hline 87 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 24 \\ \hline 53 \end{array}$$

$$\begin{array}{r} 48 \\ + 7\boxed{\phantom{0}} \\ \hline 127 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 49 \\ \hline 123 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}7 \\ + \phantom{0}2 \\ \hline 89 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + \phantom{0}4 \\ \hline 73 \end{array}$$

$$\begin{array}{r} 23 \\ + 3\boxed{\phantom{0}} \\ \hline 55 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 84 \\ \hline 97 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{1} 8 4 \\ + \phantom{1} \square 8 \\ \hline 1 \phantom{5} 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 1 \\ + \phantom{5} 2 \\ \hline 5 3 \end{array}$$

$$\begin{array}{r} \phantom{+} 7 \square \\ + \phantom{1} 9 5 \\ \hline 1 \phantom{6} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 7 \\ + \phantom{1} 9 1 \\ \hline 1 \phantom{7} 8 \end{array}$$

$$\begin{array}{r} \phantom{+} 3 9 \\ + \phantom{8} 4 \square \\ \hline 8 6 \end{array}$$

$$\begin{array}{r} \phantom{+} 3 2 \\ + \phantom{7} \square 7 \\ \hline 7 9 \end{array}$$

$$\begin{array}{r} \phantom{+} 5 8 \\ + \phantom{1} 6 \square \\ \hline 1 \phantom{2} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} 9 9 \\ + \phantom{1} \square 8 \\ \hline 1 \phantom{8} 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 2 \\ + \phantom{3} 2 6 \\ \hline 3 8 \end{array}$$

$$\begin{array}{r} \phantom{+} 6 \square \\ + \phantom{1} 6 6 \\ \hline 1 \phantom{3} 0 \end{array}$$

$$\begin{array}{r} \phantom{+} 9 \square \\ + \phantom{1} 1 2 \\ \hline 1 \phantom{1} 0 \end{array}$$

$$\begin{array}{r} \phantom{+} 1 \square \\ + \phantom{1} 9 2 \\ \hline 1 \phantom{1} 0 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 6 \\ + \phantom{4} 2 6 \\ \hline 4 2 \end{array}$$

$$\begin{array}{r} \phantom{+} 7 7 \\ + \phantom{8} \square 0 \\ \hline 8 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 1 \\ + \phantom{6} 4 8 \\ \hline 6 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{3} 9 \phantom{3} 8 \\ + \phantom{1} \phantom{3} \square 5 \\ \hline 1 \phantom{3} 3 \phantom{3} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} 1 \phantom{1} \square \\ + \phantom{1} \phantom{0} 8 \phantom{1} 8 \\ \hline 1 \phantom{0} 0 \phantom{1} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{0} \square 6 \\ + \phantom{1} \phantom{0} 3 \phantom{1} 5 \\ \hline 1 \phantom{0} 0 \phantom{1} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{4} 5 \phantom{4} 1 \\ + \phantom{1} \phantom{4} 9 \phantom{4} \square \\ \hline 1 \phantom{4} 4 \phantom{4} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{5} 3 \phantom{3} \square \\ + \phantom{1} \phantom{5} 1 \phantom{3} 5 \\ \hline 5 \phantom{3} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{3} 1 \phantom{3} \square \\ + \phantom{1} \phantom{3} 3 \phantom{3} 3 \\ \hline 4 \phantom{3} 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{9} 1 \phantom{1} 9 \\ + \phantom{1} \phantom{9} 7 \phantom{1} \square \\ \hline 9 \phantom{1} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{8} 1 \phantom{3} 8 \\ + \phantom{1} \phantom{8} \square \phantom{3} 3 \\ \hline 4 \phantom{3} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{5} \square 1 \\ + \phantom{1} \phantom{5} 1 \phantom{6} 5 \\ \hline 2 \phantom{6} 6 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{4} 6 \phantom{4} 1 \\ + \phantom{1} \phantom{4} 8 \phantom{4} \square \\ \hline 1 \phantom{4} 4 \phantom{4} 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{8} 4 \phantom{5} 4 \\ + \phantom{1} \phantom{8} 4 \phantom{5} \square \\ \hline 8 \phantom{5} 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{4} 7 \phantom{4} 1 \\ + \phantom{1} \phantom{4} 8 \phantom{4} \square \\ \hline 1 \phantom{4} 5 \phantom{4} 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{8} 4 \phantom{3} 2 \\ + \phantom{1} \phantom{8} \square \phantom{3} 1 \\ \hline 8 \phantom{3} 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{9} \square 5 \\ + \phantom{1} \phantom{9} 9 \phantom{0} 5 \\ \hline 1 \phantom{9} 9 \phantom{0} \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{1} \phantom{7} 3 \phantom{9} 1 \\ + \phantom{1} \phantom{7} \square \phantom{9} 8 \\ \hline 7 \phantom{9} 9 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 7 \\ + 58 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 22 \\ + \square 8 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 1\square \\ + 52 \\ \hline 65 \end{array}$$

$$\begin{array}{r} 8\square \\ + 73 \\ \hline 154 \end{array}$$

$$\begin{array}{r} 42 \\ + \square 1 \\ \hline 123 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 13 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 93 \\ + \square 4 \\ \hline 147 \end{array}$$

$$\begin{array}{r} 36 \\ + 1\square \\ \hline 52 \end{array}$$

$$\begin{array}{r} 86 \\ + \square 9 \\ \hline 145 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 7 \\ \hline 63 \end{array}$$

$$\begin{array}{r} 78 \\ + 7\square \\ \hline 155 \end{array}$$

$$\begin{array}{r} 6\square \\ + 33 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 41 \\ + 3\square \\ \hline 73 \end{array}$$

$$\begin{array}{r} 98 \\ + 8\square \\ \hline 186 \end{array}$$

$$\begin{array}{r} 4\square \\ + 29 \\ \hline 77 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 83 \\ + 7\boxed{\phantom{0}} \\ \hline 158 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 21 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 37 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + \phantom{0}1 \\ \hline 34 \end{array}$$

$$\begin{array}{r} 89 \\ + 2\boxed{\phantom{0}} \\ \hline 113 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + \phantom{0}8 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 76 \\ + \boxed{\phantom{0}}1 \\ \hline 147 \end{array}$$

$$\begin{array}{r} 35 \\ + 1\boxed{\phantom{0}} \\ \hline 52 \end{array}$$

$$\begin{array}{r} 73 \\ + \boxed{\phantom{0}}0 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 67 \\ + \boxed{\phantom{0}}1 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 46 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 39 \\ + \boxed{\phantom{0}}8 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 66 \\ + \boxed{\phantom{0}}2 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 78 \\ + \boxed{\phantom{0}}4 \\ \hline 172 \end{array}$$

$$\begin{array}{r} 29 \\ + 8\boxed{\phantom{0}} \\ \hline 110 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 22 \\ + \quad \square \\ \hline 23 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 69 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 42 \\ + \quad \square \\ \hline 45 \end{array}$$

$$\begin{array}{r} 2\square \\ + 63 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 12 \\ + \square 9 \\ \hline 51 \end{array}$$

$$\begin{array}{r} 9\square \\ + 23 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 67 \\ + 3\square \\ \hline 104 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 79 \\ \hline 173 \end{array}$$

$$\begin{array}{r} 6\square \\ + 30 \\ \hline 98 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 83 \\ \hline 107 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 77 \\ \hline 152 \end{array}$$

$$\begin{array}{r} 66 \\ + 3\square \\ \hline 105 \end{array}$$

$$\begin{array}{r} 69 \\ + 9\square \\ \hline 165 \end{array}$$

$$\begin{array}{r} 8\square \\ + 62 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 71 \\ + \square 9 \\ \hline 100 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 3 \\ + \quad 2 \\ \hline 25 \end{array}$$

$$\begin{array}{r} 58 \\ + \quad \square 5 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 47 \\ + \quad \square 6 \\ \hline 93 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 64 \\ \hline 150 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 69 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 51 \\ + \quad 3 \square \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 36 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 1 \square \\ + \quad 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} 15 \\ + \quad \square 8 \\ \hline 63 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 80 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad 85 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 38 \\ + \quad 1 \square \\ \hline 53 \end{array}$$

$$\begin{array}{r} 54 \\ + \quad 9 \square \\ \hline 148 \end{array}$$

$$\begin{array}{r} 62 \\ + \quad \square 3 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 3 \square \\ + \quad 1 \\ \hline 35 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 97 \\ + \square 4 \\ \hline 181 \end{array}$$

$$\begin{array}{r} 91 \\ + \square 8 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 33 \\ + \square 8 \\ \hline 61 \end{array}$$

$$\begin{array}{r} 6\square \\ + 20 \\ \hline 89 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 73 \\ \hline 134 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 95 \\ \hline 107 \end{array}$$

$$\begin{array}{r} 8\square \\ + 97 \\ \hline 179 \end{array}$$

$$\begin{array}{r} 49 \\ + 2\square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 34 \\ + 1\square \\ \hline 47 \end{array}$$

$$\begin{array}{r} 84 \\ + 7\square \\ \hline 154 \end{array}$$

$$\begin{array}{r} 21 \\ + \square 1 \\ \hline 32 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 5 \\ \hline 31 \end{array}$$

$$\begin{array}{r} 69 \\ + 2\square \\ \hline 97 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 64 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 64 \\ + \square 8 \\ \hline 112 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 5 \square \\ + 50 \\ \hline 109 \end{array}$$

$$\begin{array}{r} 19 \\ + 1\square \\ \hline 33 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 6 \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 50 \\ \hline 67 \end{array}$$

$$\begin{array}{r} 76 \\ + \square 0 \\ \hline 96 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 67 \\ \hline 86 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 2 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 5\square \\ + 28 \\ \hline 83 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 47 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 5\square \\ + 94 \\ \hline 150 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 50 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 6\square \\ + 81 \\ \hline 145 \end{array}$$

$$\begin{array}{r} 8\square \\ + 63 \\ \hline 146 \end{array}$$

$$\begin{array}{r} 45 \\ + \square 9 \\ \hline 104 \end{array}$$

$$\begin{array}{r} 25 \\ + 9\square \\ \hline 119 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 91 \\ + 6\boxed{\phantom{0}} \\ \hline 151 \end{array}$$

$$\begin{array}{r} 4\boxed{\phantom{0}} \\ + 31 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + \phantom{0}4 \\ \hline 56 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 24 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 57 \\ \hline 73 \end{array}$$

$$\begin{array}{r} 43 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 50 \end{array}$$

$$\begin{array}{r} 84 \\ + 2\boxed{\phantom{0}} \\ \hline 112 \end{array}$$

$$\begin{array}{r} 71 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 79 \end{array}$$

$$\begin{array}{r} 7\boxed{\phantom{0}} \\ + 29 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + 23 \\ \hline 57 \end{array}$$

$$\begin{array}{r} 81 \\ + \phantom{0}\boxed{\phantom{0}} \\ \hline 89 \end{array}$$

$$\begin{array}{r} 88 \\ + \boxed{\phantom{0}}1 \\ \hline 119 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + 60 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 88 \\ + \boxed{\phantom{0}}0 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 37 \\ + 5\boxed{\phantom{0}} \\ \hline 93 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \phantom{+} \phantom{0} 1 2 \\ + \phantom{0} \square 7 \\ \hline 6 9 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 7 \\ + \phantom{0} 3 8 \\ \hline 1 3 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 4 \\ + \phantom{0} \square 4 \\ \hline 3 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 7 \square \\ + \phantom{0} 7 2 \\ \hline 1 5 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 3 \\ + \phantom{0} 9 1 \\ \hline 1 3 4 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 9 7 \\ + \phantom{0} \phantom{0} \square \\ \hline 1 0 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \square \\ + \phantom{0} 4 9 \\ \hline 1 0 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 2 \\ + \phantom{0} \phantom{0} \square \\ \hline 6 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \square \\ + \phantom{0} 2 1 \\ \hline 7 3 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 7 \\ + \phantom{0} \square 8 \\ \hline 1 1 5 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 1 \square \\ + \phantom{0} 3 3 \\ \hline 4 8 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 3 3 \\ + \phantom{0} \square 9 \\ \hline 1 1 2 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 5 \square \\ + \phantom{0} 8 6 \\ \hline 1 3 7 \end{array}$$

$$\begin{array}{r} \phantom{+} \phantom{0} 7 5 \\ + \phantom{0} \square 6 \\ \hline 9 1 \end{array}$$

$$\begin{array}{r} \phantom{+} \square 3 \\ + \phantom{0} 7 1 \\ \hline 1 0 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 3 \\ + 61 \\ \hline 74 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 15 \\ \hline 39 \end{array}$$

$$\begin{array}{r} 12 \\ + 1\square \\ \hline 27 \end{array}$$

$$\begin{array}{r} 83 \\ + 7\square \\ \hline 158 \end{array}$$

$$\begin{array}{r} 77 \\ + 2\square \\ \hline 100 \end{array}$$

$$\begin{array}{r} 19 \\ + \square 4 \\ \hline 43 \end{array}$$

$$\begin{array}{r} 88 \\ + 9\square \\ \hline 182 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 11 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 84 \\ + 4\square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 9\square \\ + 42 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 66 \\ + \square 9 \\ \hline 155 \end{array}$$

$$\begin{array}{r} 92 \\ + \square 6 \\ \hline 188 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 6 \\ \hline 50 \end{array}$$

$$\begin{array}{r} 4\square \\ + 35 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 94 \\ + \square \\ \hline 103 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 52 \\ + \square 5 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 28 \\ + \square 5 \\ \hline 63 \end{array}$$

$$\begin{array}{r} 64 \\ + \square 2 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 3\square \\ + 93 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 84 \\ + \square 1 \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 84 \\ \hline 123 \end{array}$$

$$\begin{array}{r} 16 \\ + \square 8 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 13 \\ + 8\square \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 31 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 85 \\ + 1\square \\ \hline 101 \end{array}$$

$$\begin{array}{r} 31 \\ + \square 7 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 8\square \\ + 74 \\ \hline 161 \end{array}$$

$$\begin{array}{r} 11 \\ + \square 6 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 6\square \\ + 18 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 8\square \\ + 65 \\ \hline 151 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 28 \\ + \square 0 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 69 \\ + \square 3 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 41 \\ + 7 \square \\ \hline 111 \end{array}$$

$$\begin{array}{r} 43 \\ + 2 \square \\ \hline 69 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 6 \\ \hline 51 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 43 \\ \hline 99 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 20 \\ \hline 45 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 53 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 13 \\ + \square 8 \\ \hline 31 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 47 \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 2 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 73 \\ \hline 96 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 58 \\ \hline 155 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 81 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 50 \\ \hline 99 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 51 \\ + 8\boxed{\phantom{0}} \\ \hline 134 \end{array}$$

$$\begin{array}{r} 89 \\ + 1\boxed{\phantom{0}} \\ \hline 101 \end{array}$$

$$\begin{array}{r} 44 \\ + 9\boxed{\phantom{0}} \\ \hline 134 \end{array}$$

$$\begin{array}{r} 84 \\ + \boxed{\phantom{0}}5 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 57 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 48 \\ + 2\boxed{\phantom{0}} \\ \hline 69 \end{array}$$

$$\begin{array}{r} 4\boxed{\phantom{0}} \\ + 32 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 3\boxed{\phantom{0}} \\ + 48 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 53 \\ + \boxed{\phantom{0}}6 \\ \hline 119 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}7 \\ + 13 \\ \hline 80 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}9 \\ + 79 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 51 \\ + 1\boxed{\phantom{0}} \\ \hline 62 \end{array}$$

$$\begin{array}{r} 9\boxed{\phantom{0}} \\ + 98 \\ \hline 196 \end{array}$$

$$\begin{array}{r} 73 \\ + \boxed{\phantom{0}} \\ \hline 76 \end{array}$$

$$\begin{array}{r} 43 \\ + 2\boxed{\phantom{0}} \\ \hline 64 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 95 \\ + \square 0 \\ \hline 165 \end{array}$$

$$\begin{array}{r} 61 \\ + 7\square \\ \hline 135 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 92 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 52 \\ + 8\square \\ \hline 138 \end{array}$$

$$\begin{array}{r} 7\square \\ + 95 \\ \hline 172 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 52 \\ \hline 131 \end{array}$$

$$\begin{array}{r} 45 \\ + 7\square \\ \hline 120 \end{array}$$

$$\begin{array}{r} 21 \\ + \square 8 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 35 \\ + 2\square \\ \hline 56 \end{array}$$

$$\begin{array}{r} 33 \\ + 2\square \\ \hline 54 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 78 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 2\square \\ + 69 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 8\square \\ + 28 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 72 \\ + \square 4 \\ \hline 96 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 49 \\ \hline 94 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 1 \\ + \quad \quad 5 \\ \hline 3 6 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 1 1 \\ \hline 7 8 \end{array}$$

$$\begin{array}{r} 1 6 \\ + \quad 5 \square \\ \hline 7 0 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 5 7 \\ \hline 1 1 6 \end{array}$$

$$\begin{array}{r} 9 5 \\ + \quad \quad \square \\ \hline 9 7 \end{array}$$

$$\begin{array}{r} 7 \square \\ + \quad \quad 7 \\ \hline 8 4 \end{array}$$

$$\begin{array}{r} 4 3 \\ + \quad 6 \square \\ \hline 1 0 7 \end{array}$$

$$\begin{array}{r} 7 7 \\ + \quad 4 \square \\ \hline 1 2 0 \end{array}$$

$$\begin{array}{r} 6 2 \\ + \quad \square 3 \\ \hline 1 4 5 \end{array}$$

$$\begin{array}{r} 7 2 \\ + \quad \square 7 \\ \hline 1 2 9 \end{array}$$

$$\begin{array}{r} 3 1 \\ + \quad 8 \square \\ \hline 1 1 2 \end{array}$$

$$\begin{array}{r} 1 5 \\ + \quad \square 7 \\ \hline 1 0 2 \end{array}$$

$$\begin{array}{r} 1 4 \\ + \quad \quad \square \\ \hline 2 2 \end{array}$$

$$\begin{array}{r} 6 1 \\ + \quad 6 \square \\ \hline 1 2 1 \end{array}$$

$$\begin{array}{r} \square 4 \\ + \quad 9 4 \\ \hline 1 7 8 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 56 \\ + 3\boxed{\phantom{0}} \\ \hline 94 \end{array}$$

$$\begin{array}{r} 9\boxed{\phantom{0}} \\ + 49 \\ \hline 144 \end{array}$$

$$\begin{array}{r} 4\boxed{\phantom{0}} \\ + 85 \\ \hline 134 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}4 \\ + 93 \\ \hline 187 \end{array}$$

$$\begin{array}{r} 24 \\ + \boxed{\phantom{0}}8 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}1 \\ + \phantom{0}7 \\ \hline 28 \end{array}$$

$$\begin{array}{r} 9\boxed{\phantom{0}} \\ + 25 \\ \hline 123 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 20 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 8\boxed{\phantom{0}} \\ + 54 \\ \hline 136 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}6 \\ + 56 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 38 \\ + 4\boxed{\phantom{0}} \\ \hline 84 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}2 \\ + 33 \\ \hline 95 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}8 \\ + 25 \\ \hline 63 \end{array}$$

$$\begin{array}{r} \boxed{\phantom{0}}5 \\ + 55 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 1\boxed{\phantom{0}} \\ + 54 \\ \hline 70 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 54 \\ + \square 6 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 2\square \\ + 33 \\ \hline 55 \end{array}$$

$$\begin{array}{r} 5\square \\ + 5 \\ \hline 63 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 69 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 79 \\ + \square 9 \\ \hline 168 \end{array}$$

$$\begin{array}{r} 47 \\ + \square 2 \\ \hline 119 \end{array}$$

$$\begin{array}{r} 65 \\ + 3\square \\ \hline 104 \end{array}$$

$$\begin{array}{r} 85 \\ + \square 4 \\ \hline 149 \end{array}$$

$$\begin{array}{r} 47 \\ + \square 9 \\ \hline 136 \end{array}$$

$$\begin{array}{r} 38 \\ + \square 3 \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 98 \\ \hline 173 \end{array}$$

$$\begin{array}{r} 93 \\ + 8\square \\ \hline 181 \end{array}$$

$$\begin{array}{r} 5\square \\ + 79 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 8\square \\ + 43 \\ \hline 129 \end{array}$$

$$\begin{array}{r} 75 \\ + \square 5 \\ \hline 170 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 3 \\ + 97 \\ \hline 150 \end{array}$$

$$\begin{array}{r} 1\square \\ + 3 \\ \hline 16 \end{array}$$

$$\begin{array}{r} 38 \\ + \square 2 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 72 \\ + 7\square \\ \hline 147 \end{array}$$

$$\begin{array}{r} 25 \\ + 6\square \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 45 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 9\square \\ + 71 \\ \hline 163 \end{array}$$

$$\begin{array}{r} 37 \\ + \square 7 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 1\square \\ + 20 \\ \hline 37 \end{array}$$

$$\begin{array}{r} 11 \\ + 1\square \\ \hline 26 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 87 \\ \hline 139 \end{array}$$

$$\begin{array}{r} 47 \\ + \square 8 \\ \hline 145 \end{array}$$

$$\begin{array}{r} 1\square \\ + 37 \\ \hline 51 \end{array}$$

$$\begin{array}{r} 34 \\ + 5\square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 9\square \\ + 81 \\ \hline 173 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 3 \square \\ + 47 \\ \hline 80 \end{array}$$

$$\begin{array}{r} 73 \\ + 4\square \\ \hline 120 \end{array}$$

$$\begin{array}{r} 51 \\ + 5\square \\ \hline 101 \end{array}$$

$$\begin{array}{r} 59 \\ + 6\square \\ \hline 122 \end{array}$$

$$\begin{array}{r} 6\square \\ + 23 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 1\square \\ + \quad 8 \\ \hline 23 \end{array}$$

$$\begin{array}{r} 7\square \\ + 68 \\ \hline 142 \end{array}$$

$$\begin{array}{r} 95 \\ + 3\square \\ \hline 125 \end{array}$$

$$\begin{array}{r} 86 \\ + \square 9 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 6\square \\ + 35 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 82 \\ + \square 5 \\ \hline 127 \end{array}$$

$$\begin{array}{r} 1\square \\ + 61 \\ \hline 79 \end{array}$$

$$\begin{array}{r} 4\square \\ + 85 \\ \hline 130 \end{array}$$

$$\begin{array}{r} 2\square \\ + 17 \\ \hline 46 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 21 \\ \hline 117 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 5 \\ + 40 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 72 \\ + 4\square \\ \hline 114 \end{array}$$

$$\begin{array}{r} 79 \\ + 4\square \\ \hline 127 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 7 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 87 \\ + 1\square \\ \hline 99 \end{array}$$

$$\begin{array}{r} 85 \\ + \square 6 \\ \hline 101 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 42 \\ \hline 64 \end{array}$$

$$\begin{array}{r} \square 7 \\ + 51 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 76 \\ + 1\square \\ \hline 90 \end{array}$$

$$\begin{array}{r} 92 \\ + 1\square \\ \hline 105 \end{array}$$

$$\begin{array}{r} 29 \\ + 9\square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 15 \\ + \square \\ \hline 23 \end{array}$$

$$\begin{array}{r} 87 \\ + 8\square \\ \hline 172 \end{array}$$

$$\begin{array}{r} 94 \\ + \square 3 \\ \hline 177 \end{array}$$

$$\begin{array}{r} 27 \\ + 7\square \\ \hline 103 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 9 \square \\ + \quad \quad 1 \\ \hline 9 \quad 4 \end{array}$$

$$\begin{array}{r} \quad 1 \quad 9 \\ + \quad 8 \quad \square \\ \hline 1 \quad 0 \quad 2 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 6 \quad 1 \\ \hline 1 \quad 0 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 3 \quad 9 \\ + \quad \square \quad 4 \\ \hline 1 \quad 3 \quad 3 \end{array}$$

$$\begin{array}{r} \quad 9 \quad 3 \\ + \quad \square \quad 5 \\ \hline 1 \quad 0 \quad 8 \end{array}$$

$$\begin{array}{r} \quad 5 \quad 2 \\ + \quad 6 \quad \square \\ \hline 1 \quad 1 \quad 3 \end{array}$$

$$\begin{array}{r} \quad 3 \quad \square \\ + \quad 3 \quad 0 \\ \hline 6 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 6 \quad \square \\ + \quad 9 \quad 6 \\ \hline 1 \quad 6 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 2 \quad \square \\ + \quad 1 \quad 9 \\ \hline 4 \quad 8 \end{array}$$

$$\begin{array}{r} \quad 9 \quad 6 \\ + \quad 6 \quad \square \\ \hline 1 \quad 5 \quad 8 \end{array}$$

$$\begin{array}{r} \quad 7 \quad 4 \\ + \quad \square \quad 3 \\ \hline 1 \quad 0 \quad 7 \end{array}$$

$$\begin{array}{r} \quad 2 \quad 4 \\ + \quad 5 \quad \square \\ \hline 7 \quad 4 \end{array}$$

$$\begin{array}{r} \quad 9 \quad 4 \\ + \quad \square \quad 8 \\ \hline 1 \quad 9 \quad 2 \end{array}$$

$$\begin{array}{r} \quad 9 \quad \square \\ + \quad 1 \quad 9 \\ \hline 1 \quad 1 \quad 4 \end{array}$$

$$\begin{array}{r} \quad 9 \quad \square \\ + \quad 1 \quad 9 \\ \hline 1 \quad 1 \quad 4 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} \square 1 \\ + 20 \\ \hline 91 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 69 \\ \hline 95 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 12 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 46 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 60 \\ \hline 145 \end{array}$$

$$\begin{array}{r} 85 \\ + \square 8 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 55 \\ \hline 140 \end{array}$$

$$\begin{array}{r} 89 \\ + \square \\ \hline 96 \end{array}$$

$$\begin{array}{r} 36 \\ + \square 6 \\ \hline 52 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 44 \\ \hline 60 \end{array}$$

$$\begin{array}{r} 17 \\ + \square 9 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 6 \\ \hline 55 \end{array}$$

$$\begin{array}{r} 68 \\ + \square 6 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 21 \\ \hline 38 \end{array}$$

$$\begin{array}{r} 21 \\ + \square \\ \hline 29 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 4 \square \\ + 57 \\ \hline 104 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 17 \\ \hline 55 \end{array}$$

$$\begin{array}{r} 68 \\ + 6\square \\ \hline 135 \end{array}$$

$$\begin{array}{r} 88 \\ + \square 5 \\ \hline 143 \end{array}$$

$$\begin{array}{r} 34 \\ + 5\square \\ \hline 87 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 17 \\ \hline 28 \end{array}$$

$$\begin{array}{r} 13 \\ + 8\square \\ \hline 101 \end{array}$$

$$\begin{array}{r} 73 \\ + \square 9 \\ \hline 162 \end{array}$$

$$\begin{array}{r} 56 \\ + \square 5 \\ \hline 151 \end{array}$$

$$\begin{array}{r} 9\square \\ + 79 \\ \hline 178 \end{array}$$

$$\begin{array}{r} 33 \\ + \square 5 \\ \hline 88 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 62 \\ \hline 78 \end{array}$$

$$\begin{array}{r} 97 \\ + \square 0 \\ \hline 177 \end{array}$$

$$\begin{array}{r} 6\square \\ + 60 \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 5 \\ \hline 56 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 6 \square \\ + 76 \\ \hline 137 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 75 \\ \hline 86 \end{array}$$

$$\begin{array}{r} 23 \\ + \square 2 \\ \hline 65 \end{array}$$

$$\begin{array}{r} 25 \\ + \square 9 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 42 \\ + 9 \square \\ \hline 141 \end{array}$$

$$\begin{array}{r} 67 \\ + 2 \square \\ \hline 93 \end{array}$$

$$\begin{array}{r} 97 \\ + 4 \square \\ \hline 137 \end{array}$$

$$\begin{array}{r} 97 \\ + 3 \square \\ \hline 131 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 71 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 95 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 95 \\ + 9 \square \\ \hline 193 \end{array}$$

$$\begin{array}{r} 92 \\ + 9 \square \\ \hline 184 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 13 \\ \hline 106 \end{array}$$

$$\begin{array}{r} 46 \\ + 8 \square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 98 \\ + 1 \square \\ \hline 115 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 43 \\ + \square 0 \\ \hline 103 \end{array}$$

$$\begin{array}{r} 55 \\ + \square \\ \hline 64 \end{array}$$

$$\begin{array}{r} 7\square \\ + 20 \\ \hline 92 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 37 \\ \hline 126 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 84 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 26 \\ + 4\square \\ \hline 74 \end{array}$$

$$\begin{array}{r} 59 \\ + 6\square \\ \hline 127 \end{array}$$

$$\begin{array}{r} 68 \\ + \square 4 \\ \hline 112 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 37 \\ \hline 135 \end{array}$$

$$\begin{array}{r} 5\square \\ + 81 \\ \hline 134 \end{array}$$

$$\begin{array}{r} 7\square \\ + 75 \\ \hline 149 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 64 \\ \hline 159 \end{array}$$

$$\begin{array}{r} 36 \\ + 5\square \\ \hline 90 \end{array}$$

$$\begin{array}{r} 6\square \\ + 35 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 71 \\ + \square 0 \\ \hline 101 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 71 \\ + \quad \square 5 \\ \hline 106 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 88 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 3\square \\ + \quad 5 \\ \hline 38 \end{array}$$

$$\begin{array}{r} 55 \\ + \quad 3\square \\ \hline 86 \end{array}$$

$$\begin{array}{r} 66 \\ + \quad 3\square \\ \hline 105 \end{array}$$

$$\begin{array}{r} \square 2 \\ + \quad 57 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 64 \\ + \quad 3\square \\ \hline 100 \end{array}$$

$$\begin{array}{r} \square 6 \\ + \quad 33 \\ \hline 69 \end{array}$$

$$\begin{array}{r} 2\square \\ + \quad 82 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 3\square \\ + \quad 88 \\ \hline 120 \end{array}$$

$$\begin{array}{r} \square 8 \\ + \quad 37 \\ \hline 105 \end{array}$$

$$\begin{array}{r} 56 \\ + \quad \square 5 \\ \hline 121 \end{array}$$

$$\begin{array}{r} 97 \\ + \quad 5\square \\ \hline 149 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 22 \\ \hline 79 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 53 \\ \hline 68 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 7 \square \\ + 55 \\ \hline 129 \end{array}$$

$$\begin{array}{r} \square 2 \\ + 52 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 2 \\ \hline 39 \end{array}$$

$$\begin{array}{r} \square 1 \\ + 67 \\ \hline 148 \end{array}$$

$$\begin{array}{r} 89 \\ + 6 \square \\ \hline 158 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 88 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 75 \\ + \square 3 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 11 \\ \hline 62 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 86 \\ \hline 115 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 18 \\ \hline 113 \end{array}$$

$$\begin{array}{r} 25 \\ + 5 \square \\ \hline 79 \end{array}$$

$$\begin{array}{r} 42 \\ + \square 1 \\ \hline 123 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 44 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 52 \\ + 7 \square \\ \hline 126 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 74 \\ \hline 162 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_

$$\begin{array}{r} 88 \\ + \quad \square 6 \\ \hline 174 \end{array}$$

$$\begin{array}{r} 53 \\ + \quad \square \\ \hline 62 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 68 \\ \hline 154 \end{array}$$

$$\begin{array}{r} 76 \\ + \quad \square 0 \\ \hline 156 \end{array}$$

$$\begin{array}{r} 4 \square \\ + 62 \\ \hline 111 \end{array}$$

$$\begin{array}{r} 39 \\ + \quad \square \\ \hline 45 \end{array}$$

$$\begin{array}{r} 81 \\ + 4 \square \\ \hline 121 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 15 \\ \hline 64 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 97 \\ \hline 160 \end{array}$$

$$\begin{array}{r} 66 \\ + 6 \square \\ \hline 126 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 10 \\ \hline 42 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 99 \\ \hline 113 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 91 \\ \hline 160 \end{array}$$

$$\begin{array}{r} 3 \square \\ + 85 \\ \hline 120 \end{array}$$

$$\begin{array}{r} 42 \\ + 3 \square \\ \hline 81 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 5 \\ + \quad 9 \\ \hline 64 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 14 \\ \hline 73 \end{array}$$

$$\begin{array}{r} 94 \\ + \quad \square 0 \\ \hline 184 \end{array}$$

$$\begin{array}{r} 18 \\ + \quad 9\square \\ \hline 110 \end{array}$$

$$\begin{array}{r} 65 \\ + \quad \square 7 \\ \hline 152 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 2 \\ \hline 97 \end{array}$$

$$\begin{array}{r} \square 3 \\ + \quad 49 \\ \hline 132 \end{array}$$

$$\begin{array}{r} 4\square \\ + \quad 19 \\ \hline 62 \end{array}$$

$$\begin{array}{r} 11 \\ + \quad \square 3 \\ \hline 84 \end{array}$$

$$\begin{array}{r} 41 \\ + \quad 1\square \\ \hline 56 \end{array}$$

$$\begin{array}{r} 2\square \\ + \quad 2 \\ \hline 24 \end{array}$$

$$\begin{array}{r} 74 \\ + \quad 6\square \\ \hline 138 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 59 \\ \hline 110 \end{array}$$

$$\begin{array}{r} 6\square \\ + \quad 42 \\ \hline 104 \end{array}$$

$$\begin{array}{r} 6\square \\ + \quad 20 \\ \hline 83 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 4 \\ + 47 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 8\square \\ + 42 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 7\square \\ + 82 \\ \hline 154 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 13 \\ \hline 92 \end{array}$$

$$\begin{array}{r} 2\square \\ + 58 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 2\square \\ + 70 \\ \hline 95 \end{array}$$

$$\begin{array}{r} 5\square \\ + 58 \\ \hline 109 \end{array}$$

$$\begin{array}{r} 27 \\ + \square 7 \\ \hline 94 \end{array}$$

$$\begin{array}{r} 81 \\ + 9\square \\ \hline 174 \end{array}$$

$$\begin{array}{r} 24 \\ + \square 1 \\ \hline 65 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 78 \\ \hline 112 \end{array}$$

$$\begin{array}{r} \square 1 \\ + \quad 2 \\ \hline 13 \end{array}$$

$$\begin{array}{r} 26 \\ + 4\square \\ \hline 75 \end{array}$$

$$\begin{array}{r} 19 \\ + \square 3 \\ \hline 112 \end{array}$$

$$\begin{array}{r} 36 \\ + \square 2 \\ \hline 48 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 27 \\ + \quad \square \\ \hline 33 \end{array}$$

$$\begin{array}{r} 8\square \\ + \quad 8 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 18 \\ + \quad 4\square \\ \hline 64 \end{array}$$

$$\begin{array}{r} 43 \\ + \quad \square 6 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 92 \\ + \quad 4\square \\ \hline 136 \end{array}$$

$$\begin{array}{r} 97 \\ + \quad 8\square \\ \hline 183 \end{array}$$

$$\begin{array}{r} \square 5 \\ + \quad 13 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 5\square \\ + \quad 84 \\ \hline 136 \end{array}$$

$$\begin{array}{r} \square 7 \\ + \quad 15 \\ \hline 72 \end{array}$$

$$\begin{array}{r} 3\square \\ + \quad 51 \\ \hline 83 \end{array}$$

$$\begin{array}{r} 86 \\ + \quad 5\square \\ \hline 145 \end{array}$$

$$\begin{array}{r} 34 \\ + \quad 1\square \\ \hline 52 \end{array}$$

$$\begin{array}{r} 88 \\ + \quad \square 8 \\ \hline 186 \end{array}$$

$$\begin{array}{r} 87 \\ + \quad \square 8 \\ \hline 185 \end{array}$$

$$\begin{array}{r} 78 \\ + \quad \square 6 \\ \hline 94 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒

虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} \square 9 \\ + 57 \\ \hline 126 \end{array}$$

$$\begin{array}{r} 6\square \\ + 92 \\ \hline 155 \end{array}$$

$$\begin{array}{r} 72 \\ + 2\square \\ \hline 98 \end{array}$$

$$\begin{array}{r} 62 \\ + 1\square \\ \hline 81 \end{array}$$

$$\begin{array}{r} \square 8 \\ + 32 \\ \hline 90 \end{array}$$

$$\begin{array}{r} 95 \\ + \square 6 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 97 \\ + 4\square \\ \hline 145 \end{array}$$

$$\begin{array}{r} 8\square \\ + 9 \\ \hline 90 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 47 \\ \hline 72 \end{array}$$

$$\begin{array}{r} \square 9 \\ + 31 \\ \hline 120 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 25 \\ \hline 101 \end{array}$$

$$\begin{array}{r} 84 \\ + \square 3 \\ \hline 117 \end{array}$$

$$\begin{array}{r} 2\square \\ + 36 \\ \hline 65 \end{array}$$

$$\begin{array}{r} \square 6 \\ + 1 \\ \hline 47 \end{array}$$

$$\begin{array}{r} 65 \\ + 8\square \\ \hline 154 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒



虫食い足し算筆算

名前： \_\_\_\_\_.

$$\begin{array}{r} 44 \\ + \square 8 \\ \hline 102 \end{array}$$

$$\begin{array}{r} 75 \\ + 9 \square \\ \hline 169 \end{array}$$

$$\begin{array}{r} \square 4 \\ + 30 \\ \hline 54 \end{array}$$

$$\begin{array}{r} \square 3 \\ + 81 \\ \hline 154 \end{array}$$

$$\begin{array}{r} 5 \square \\ + 53 \\ \hline 104 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 98 \\ \hline 196 \end{array}$$

$$\begin{array}{r} 8 \square \\ + 15 \\ \hline 99 \end{array}$$

$$\begin{array}{r} 9 \square \\ + 34 \\ \hline 125 \end{array}$$

$$\begin{array}{r} 2 \square \\ + 79 \\ \hline 108 \end{array}$$

$$\begin{array}{r} 7 \square \\ + 65 \\ \hline 137 \end{array}$$

$$\begin{array}{r} \square 9 \\ + \quad 6 \\ \hline 65 \end{array}$$

$$\begin{array}{r} \square 5 \\ + 23 \\ \hline 118 \end{array}$$

$$\begin{array}{r} 1 \square \\ + 19 \\ \hline 33 \end{array}$$

$$\begin{array}{r} 2 \square \\ + \quad 7 \\ \hline 36 \end{array}$$

$$\begin{array}{r} 99 \\ + \square 8 \\ \hline 137 \end{array}$$

時間： \_\_\_\_\_ 分 \_\_\_\_\_ 秒