

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 44 \\
 \square \times 6 = 42 \\
 \square \times 20 = 60 \\
 \square \times 9 = 45 \\
 \square \times 19 = 133 \\
 \square \times 3 = 12 \\
 \square \times 4 = 20 \\
 9 \times \square = 45 \\
 3 \times \square = 33 \\
 \square \times 14 = 42 \\
 8 \times \square = 48 \\
 \square \times 19 = 171 \\
 \square \times 8 = 24 \\
 8 \times \square = 56 \\
 6 \times \square = 96 \\
 5 \times \square = 80 \\
 \square \times 12 = 24 \\
 \square \times 20 = 160 \\
 \square \times 5 = 10 \\
 5 \times \square = 75 \\
 7 \times \square = 133 \\
 \square \times 11 = 22 \\
 6 \times \square = 12 \\
 5 \times \square = 40 \\
 6 \times \square = 18
 \end{array}$$

$$\begin{array}{r}
 \square \times 10 = 90 \\
 \square \times 18 = 72 \\
 \square \times 6 = 48 \\
 6 \times \square = 90 \\
 5 \times \square = 45 \\
 7 \times \square = 28 \\
 \square \times 3 = 24 \\
 \square \times 7 = 63 \\
 4 \times \square = 72 \\
 \square \times 10 = 60 \\
 \square \times 10 = 80 \\
 6 \times \square = 48 \\
 \square \times 12 = 60 \\
 8 \times \square = 40 \\
 5 \times \square = 40 \\
 \square \times 16 = 112 \\
 \square \times 19 = 133 \\
 \square \times 10 = 30 \\
 \square \times 17 = 34 \\
 3 \times \square = 27 \\
 4 \times \square = 64 \\
 6 \times \square = 78 \\
 7 \times \square = 35 \\
 3 \times \square = 60 \\
 \square \times 7 = 14
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 8 \times \square = 16 \\
 7 \times \square = 70 \\
 \square \times 10 = 50 \\
 \square \times 6 = 24 \\
 4 \times \square = 44 \\
 4 \times \square = 32 \\
 \square \times 7 = 63 \\
 2 \times \square = 24 \\
 5 \times \square = 50 \\
 3 \times \square = 15 \\
 2 \times \square = 12 \\
 \square \times 19 = 95 \\
 6 \times \square = 84 \\
 5 \times \square = 30 \\
 4 \times \square = 48 \\
 6 \times \square = 42 \\
 \square \times 20 = 160 \\
 7 \times \square = 84 \\
 \square \times 9 = 54 \\
 3 \times \square = 9 \\
 7 \times \square = 49 \\
 8 \times \square = 16 \\
 4 \times \square = 12 \\
 \square \times 4 = 36 \\
 6 \times \square = 24
 \end{array}$$

$$\begin{array}{r}
 \square \times 10 = 90 \\
 9 \times \square = 180 \\
 9 \times \square = 126 \\
 3 \times \square = 6 \\
 5 \times \square = 40 \\
 2 \times \square = 16 \\
 \square \times 16 = 144 \\
 3 \times \square = 48 \\
 \square \times 17 = 119 \\
 \square \times 5 = 45 \\
 8 \times \square = 104 \\
 \square \times 8 = 48 \\
 \square \times 18 = 144 \\
 \square \times 20 = 60 \\
 9 \times \square = 27 \\
 8 \times \square = 136 \\
 2 \times \square = 8 \\
 \square \times 20 = 60 \\
 \square \times 13 = 104 \\
 \square \times 8 = 24 \\
 \square \times 9 = 81 \\
 \square \times 10 = 80 \\
 4 \times \square = 56 \\
 \square \times 15 = 75 \\
 5 \times \square = 20
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 13 = 78 \\ 8 \times \square = 16 \\ 5 \times \square = 25 \\ 4 \times \square = 36 \\ 3 \times \square = 24 \\ \square \times 14 = 84 \\ \square \times 12 = 84 \\ 6 \times \square = 54 \\ 7 \times \square = 35 \\ 4 \times \square = 64 \\ 3 \times \square = 33 \\ \square \times 19 = 38 \\ 4 \times \square = 20 \\ \square \times 20 = 180 \\ \square \times 10 = 40 \\ 3 \times \square = 6 \\ \square \times 3 = 9 \\ 7 \times \square = 98 \\ \square \times 6 = 42 \\ 9 \times \square = 153 \\ \square \times 19 = 171 \\ \square \times 5 = 10 \\ \square \times 19 = 57 \\ \square \times 5 = 10 \\ \square \times 16 = 112 \end{array}$$

$$\begin{array}{l} \square \times 15 = 60 \\ 5 \times \square = 60 \\ 7 \times \square = 42 \\ \square \times 17 = 136 \\ \square \times 7 = 35 \\ \square \times 13 = 78 \\ \square \times 20 = 40 \\ \square \times 7 = 63 \\ \square \times 15 = 105 \\ 4 \times \square = 80 \\ \square \times 9 = 81 \\ \square \times 11 = 66 \\ 6 \times \square = 24 \\ \square \times 2 = 14 \\ \square \times 16 = 48 \\ \square \times 5 = 40 \\ 3 \times \square = 51 \\ 9 \times \square = 54 \\ \square \times 8 = 64 \\ \square \times 9 = 27 \\ \square \times 19 = 76 \\ \square \times 6 = 30 \\ 3 \times \square = 6 \\ 3 \times \square = 45 \\ 2 \times \square = 22 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 9 \times \square = 126 \\
 \square \times 9 = 45 \\
 \square \times 16 = 128 \\
 3 \times \square = 24 \\
 \square \times 16 = 144 \\
 8 \times \square = 96 \\
 8 \times \square = 128 \\
 \square \times 10 = 90 \\
 9 \times \square = 99 \\
 2 \times \square = 34 \\
 \square \times 9 = 27 \\
 6 \times \square = 30 \\
 \square \times 12 = 72 \\
 \square \times 14 = 84 \\
 7 \times \square = 77 \\
 2 \times \square = 24 \\
 \square \times 5 = 45 \\
 4 \times \square = 20 \\
 \square \times 3 = 21 \\
 6 \times \square = 72 \\
 7 \times \square = 21 \\
 \square \times 5 = 10 \\
 \square \times 8 = 48 \\
 7 \times \square = 119 \\
 8 \times \square = 88
 \end{array}$$

$$\begin{array}{r}
 \square \times 20 = 100 \\
 8 \times \square = 72 \\
 \square \times 19 = 171 \\
 \square \times 17 = 119 \\
 \square \times 5 = 20 \\
 7 \times \square = 77 \\
 6 \times \square = 60 \\
 \square \times 5 = 10 \\
 \square \times 20 = 80 \\
 3 \times \square = 51 \\
 4 \times \square = 68 \\
 9 \times \square = 99 \\
 \square \times 18 = 54 \\
 5 \times \square = 90 \\
 \square \times 14 = 70 \\
 \square \times 3 = 9 \\
 6 \times \square = 18 \\
 \square \times 2 = 6 \\
 \square \times 6 = 30 \\
 \square \times 14 = 28 \\
 \square \times 14 = 56 \\
 \square \times 20 = 160 \\
 4 \times \square = 8 \\
 7 \times \square = 84 \\
 \square \times 3 = 6
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 19 = 114 \\ \square \times 15 = 75 \\ 9 \times \square = 81 \\ \square \times 4 = 8 \\ 2 \times \square = 8 \\ 4 \times \square = 56 \\ \square \times 18 = 90 \\ \square \times 9 = 72 \\ \square \times 20 = 120 \\ 8 \times \square = 144 \\ 9 \times \square = 126 \\ \square \times 18 = 72 \\ 4 \times \square = 48 \\ \square \times 14 = 98 \\ 2 \times \square = 34 \\ 8 \times \square = 80 \\ \square \times 9 = 72 \\ \square \times 5 = 15 \\ 8 \times \square = 160 \\ 8 \times \square = 120 \\ 3 \times \square = 6 \\ \square \times 5 = 20 \\ \square \times 9 = 36 \\ 8 \times \square = 104 \\ 7 \times \square = 119 \end{array}$$

$$\begin{array}{l} \square \times 18 = 90 \\ 9 \times \square = 90 \\ 7 \times \square = 70 \\ \square \times 19 = 171 \\ \square \times 16 = 80 \\ 7 \times \square = 35 \\ \square \times 16 = 112 \\ 8 \times \square = 112 \\ 2 \times \square = 32 \\ \square \times 6 = 54 \\ 9 \times \square = 108 \\ 6 \times \square = 60 \\ \square \times 18 = 162 \\ 8 \times \square = 56 \\ \square \times 3 = 6 \\ 7 \times \square = 112 \\ \square \times 11 = 22 \\ 6 \times \square = 66 \\ \square \times 5 = 20 \\ \square \times 18 = 36 \\ 9 \times \square = 108 \\ 2 \times \square = 24 \\ 5 \times \square = 50 \\ 2 \times \square = 6 \\ \square \times 2 = 8 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 19 = 152 \\ \square \times 4 = 20 \\ 2 \times \square = 12 \\ 9 \times \square = 72 \\ 5 \times \square = 75 \\ 8 \times \square = 48 \\ \square \times 14 = 28 \\ \square \times 18 = 162 \\ \square \times 17 = 119 \\ \square \times 3 = 15 \\ \square \times 14 = 42 \\ \square \times 12 = 84 \\ \square \times 20 = 180 \\ 5 \times \square = 30 \\ 5 \times \square = 100 \\ 2 \times \square = 24 \\ \square \times 6 = 24 \\ \square \times 19 = 152 \\ 4 \times \square = 24 \\ \square \times 6 = 18 \\ \square \times 14 = 84 \\ \square \times 16 = 80 \\ 2 \times \square = 4 \\ 4 \times \square = 20 \\ \square \times 18 = 54 \end{array}$$

$$\begin{array}{l} \square \times 3 = 15 \\ 2 \times \square = 22 \\ 7 \times \square = 126 \\ \square \times 6 = 54 \\ 9 \times \square = 36 \\ \square \times 19 = 95 \\ 3 \times \square = 9 \\ \square \times 10 = 40 \\ 8 \times \square = 96 \\ 3 \times \square = 48 \\ \square \times 6 = 36 \\ \square \times 10 = 20 \\ \square \times 17 = 68 \\ \square \times 20 = 80 \\ 4 \times \square = 32 \\ 2 \times \square = 16 \\ \square \times 11 = 66 \\ \square \times 12 = 36 \\ \square \times 14 = 42 \\ 8 \times \square = 72 \\ 5 \times \square = 40 \\ \square \times 5 = 45 \\ 3 \times \square = 15 \\ 5 \times \square = 65 \\ \square \times 9 = 72 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 14 = 28 \\ \square \times 20 = 80 \\ \square \times 19 = 38 \\ 9 \times \square = 54 \\ 2 \times \square = 18 \\ \square \times 5 = 40 \\ 6 \times \square = 114 \\ \square \times 17 = 68 \\ \square \times 11 = 33 \\ 4 \times \square = 60 \\ 2 \times \square = 24 \\ 3 \times \square = 51 \\ \square \times 4 = 36 \\ \square \times 2 = 12 \\ 4 \times \square = 56 \\ 2 \times \square = 38 \\ \square \times 2 = 14 \\ 5 \times \square = 90 \\ \square \times 15 = 75 \\ 7 \times \square = 63 \\ \square \times 15 = 45 \\ 7 \times \square = 119 \\ 3 \times \square = 60 \\ 7 \times \square = 42 \\ \square \times 10 = 20 \end{array}$$

$$\begin{array}{l} \square \times 19 = 57 \\ 9 \times \square = 171 \\ 4 \times \square = 40 \\ \square \times 17 = 34 \\ 8 \times \square = 160 \\ \square \times 17 = 51 \\ \square \times 13 = 52 \\ \square \times 16 = 80 \\ 8 \times \square = 96 \\ \square \times 5 = 40 \\ \square \times 5 = 20 \\ \square \times 6 = 12 \\ 4 \times \square = 60 \\ \square \times 15 = 105 \\ \square \times 18 = 108 \\ 9 \times \square = 108 \\ \square \times 3 = 12 \\ \square \times 13 = 104 \\ \square \times 9 = 18 \\ \square \times 9 = 54 \\ 2 \times \square = 26 \\ 9 \times \square = 135 \\ 2 \times \square = 4 \\ 9 \times \square = 99 \\ \square \times 7 = 49 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r}
 5 \times \square = 60 \\
 \square \times 18 = 90 \\
 \square \times 7 = 49 \\
 \square \times 4 = 8 \\
 5 \times \square = 45 \\
 \square \times 13 = 52 \\
 7 \times \square = 91 \\
 8 \times \square = 24 \\
 \square \times 8 = 32 \\
 \square \times 5 = 25 \\
 5 \times \square = 35 \\
 \square \times 9 = 81 \\
 5 \times \square = 50 \\
 \square \times 17 = 51 \\
 3 \times \square = 33 \\
 2 \times \square = 36 \\
 2 \times \square = 22 \\
 3 \times \square = 15 \\
 3 \times \square = 36 \\
 4 \times \square = 48 \\
 \square \times 4 = 32 \\
 \square \times 5 = 40 \\
 2 \times \square = 18 \\
 7 \times \square = 119 \\
 \square \times 12 = 36
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 24 \\
 \square \times 17 = 119 \\
 \square \times 9 = 18 \\
 6 \times \square = 18 \\
 \square \times 7 = 49 \\
 \square \times 16 = 112 \\
 9 \times \square = 153 \\
 \square \times 8 = 32 \\
 \square \times 5 = 20 \\
 \square \times 14 = 126 \\
 6 \times \square = 120 \\
 \square \times 10 = 30 \\
 8 \times \square = 16 \\
 4 \times \square = 16 \\
 5 \times \square = 20 \\
 4 \times \square = 36 \\
 8 \times \square = 48 \\
 7 \times \square = 63 \\
 9 \times \square = 117 \\
 2 \times \square = 26 \\
 \square \times 19 = 114 \\
 4 \times \square = 64 \\
 \square \times 16 = 128 \\
 9 \times \square = 54 \\
 \square \times 20 = 140
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 18 = 36 \\ \square \times 14 = 28 \\ \square \times 10 = 70 \\ 4 \times \square = 44 \\ 3 \times \square = 48 \\ \square \times 4 = 12 \\ 3 \times \square = 24 \\ \square \times 5 = 45 \\ \square \times 2 = 14 \\ 9 \times \square = 54 \\ \square \times 15 = 135 \\ \square \times 14 = 28 \\ \square \times 7 = 63 \\ 3 \times \square = 33 \\ \square \times 15 = 135 \\ \square \times 17 = 136 \\ 8 \times \square = 128 \\ 4 \times \square = 48 \\ \square \times 2 = 18 \\ 4 \times \square = 16 \\ 3 \times \square = 21 \\ 9 \times \square = 45 \\ 6 \times \square = 72 \\ 9 \times \square = 162 \\ \square \times 7 = 56 \end{array}$$

$$\begin{array}{l} \square \times 12 = 36 \\ \square \times 13 = 65 \\ 2 \times \square = 30 \\ 9 \times \square = 180 \\ \square \times 10 = 80 \\ 7 \times \square = 35 \\ \square \times 12 = 48 \\ 8 \times \square = 32 \\ 2 \times \square = 18 \\ \square \times 4 = 24 \\ 3 \times \square = 18 \\ 9 \times \square = 126 \\ 3 \times \square = 48 \\ \square \times 2 = 12 \\ 4 \times \square = 68 \\ 4 \times \square = 40 \\ \square \times 3 = 15 \\ 6 \times \square = 114 \\ \square \times 13 = 65 \\ 2 \times \square = 30 \\ 7 \times \square = 98 \\ \square \times 17 = 102 \\ 3 \times \square = 60 \\ \square \times 18 = 90 \\ 2 \times \square = 14 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 13 = 26 \\ \square \times 15 = 75 \\ 8 \times \square = 80 \\ 2 \times \square = 8 \\ 9 \times \square = 45 \\ \square \times 3 = 12 \\ \square \times 17 = 85 \\ \square \times 12 = 60 \\ \square \times 6 = 18 \\ 4 \times \square = 20 \\ \square \times 5 = 45 \\ 6 \times \square = 78 \\ 3 \times \square = 21 \\ 2 \times \square = 10 \\ \square \times 20 = 140 \\ 5 \times \square = 15 \\ \square \times 4 = 12 \\ 4 \times \square = 64 \\ \square \times 9 = 81 \\ 5 \times \square = 90 \\ 9 \times \square = 18 \\ 8 \times \square = 152 \\ \square \times 15 = 30 \\ \square \times 19 = 152 \\ \square \times 20 = 40 \end{array}$$

$$\begin{array}{l} 7 \times \square = 112 \\ 6 \times \square = 54 \\ 3 \times \square = 57 \\ \square \times 15 = 30 \\ 7 \times \square = 28 \\ 6 \times \square = 96 \\ \square \times 6 = 18 \\ \square \times 17 = 51 \\ 7 \times \square = 56 \\ \square \times 14 = 70 \\ 9 \times \square = 81 \\ 3 \times \square = 18 \\ 6 \times \square = 66 \\ 8 \times \square = 72 \\ 3 \times \square = 48 \\ 6 \times \square = 120 \\ \square \times 11 = 44 \\ 3 \times \square = 39 \\ \square \times 11 = 66 \\ \square \times 14 = 84 \\ 6 \times \square = 66 \\ \square \times 13 = 104 \\ 3 \times \square = 36 \\ 9 \times \square = 36 \\ 9 \times \square = 45 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 6 \times \square = 18 \\
 \square \times 5 = 25 \\
 \square \times 2 = 10 \\
 4 \times \square = 44 \\
 3 \times \square = 51 \\
 5 \times \square = 25 \\
 7 \times \square = 98 \\
 9 \times \square = 54 \\
 \square \times 18 = 72 \\
 7 \times \square = 21 \\
 6 \times \square = 102 \\
 \square \times 8 = 48 \\
 3 \times \square = 18 \\
 \square \times 4 = 8 \\
 \square \times 11 = 44 \\
 \square \times 15 = 120 \\
 \square \times 7 = 63 \\
 \square \times 11 = 77 \\
 5 \times \square = 10 \\
 8 \times \square = 32 \\
 \square \times 7 = 42 \\
 4 \times \square = 60 \\
 \square \times 19 = 114 \\
 \square \times 9 = 81 \\
 \square \times 16 = 80
 \end{array}$$

$$\begin{array}{r}
 \square \times 8 = 32 \\
 5 \times \square = 100 \\
 \square \times 20 = 160 \\
 2 \times \square = 16 \\
 9 \times \square = 72 \\
 \square \times 8 = 56 \\
 9 \times \square = 171 \\
 8 \times \square = 112 \\
 5 \times \square = 15 \\
 \square \times 15 = 60 \\
 4 \times \square = 76 \\
 \square \times 11 = 77 \\
 \square \times 19 = 57 \\
 3 \times \square = 9 \\
 8 \times \square = 32 \\
 \square \times 7 = 14 \\
 \square \times 3 = 27 \\
 4 \times \square = 60 \\
 6 \times \square = 12 \\
 8 \times \square = 88 \\
 \square \times 7 = 42 \\
 \square \times 14 = 70 \\
 \square \times 18 = 90 \\
 \square \times 17 = 85 \\
 \square \times 4 = 16
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 20 = 160 \\ \square \times 7 = 49 \\ 8 \times \square = 24 \\ \square \times 20 = 100 \\ 8 \times \square = 136 \\ \square \times 9 = 81 \\ \square \times 20 = 180 \\ \square \times 9 = 18 \\ 2 \times \square = 14 \\ \square \times 8 = 40 \\ \square \times 16 = 80 \\ \square \times 18 = 162 \\ 9 \times \square = 126 \\ \square \times 12 = 24 \\ 7 \times \square = 42 \\ 4 \times \square = 8 \\ 9 \times \square = 180 \\ 9 \times \square = 54 \\ 6 \times \square = 72 \\ \square \times 13 = 52 \\ \square \times 5 = 40 \\ 9 \times \square = 108 \\ \square \times 19 = 171 \\ 3 \times \square = 30 \\ \square \times 19 = 114 \end{array}$$

$$\begin{array}{l} \square \times 10 = 40 \\ 6 \times \square = 54 \\ \square \times 12 = 108 \\ \square \times 8 = 32 \\ 6 \times \square = 78 \\ 6 \times \square = 96 \\ \square \times 7 = 49 \\ \square \times 5 = 45 \\ 9 \times \square = 117 \\ \square \times 4 = 32 \\ \square \times 13 = 104 \\ 2 \times \square = 36 \\ 6 \times \square = 120 \\ \square \times 17 = 102 \\ 8 \times \square = 136 \\ 8 \times \square = 144 \\ \square \times 10 = 60 \\ \square \times 13 = 26 \\ \square \times 17 = 102 \\ 6 \times \square = 78 \\ \square \times 18 = 144 \\ 6 \times \square = 24 \\ \square \times 13 = 39 \\ 3 \times \square = 54 \\ 5 \times \square = 55 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 11 = 99 \\ \square \times 16 = 32 \\ \square \times 18 = 54 \\ 7 \times \square = 140 \\ 6 \times \square = 24 \\ 2 \times \square = 30 \\ \square \times 13 = 39 \\ 9 \times \square = 126 \\ 9 \times \square = 63 \\ 9 \times \square = 27 \\ \square \times 19 = 171 \\ 9 \times \square = 81 \\ 5 \times \square = 65 \\ 7 \times \square = 112 \\ 8 \times \square = 16 \\ \square \times 8 = 72 \\ 9 \times \square = 108 \\ 7 \times \square = 42 \\ 2 \times \square = 30 \\ \square \times 17 = 136 \\ \square \times 15 = 120 \\ \square \times 4 = 20 \\ \square \times 20 = 140 \\ \square \times 15 = 105 \\ \square \times 17 = 34 \end{array}$$

$$\begin{array}{r} 7 \times \square = 28 \\ 8 \times \square = 48 \\ \square \times 15 = 45 \\ 6 \times \square = 84 \\ \square \times 11 = 44 \\ 3 \times \square = 6 \\ 2 \times \square = 14 \\ 8 \times \square = 136 \\ 6 \times \square = 90 \\ \square \times 12 = 48 \\ 3 \times \square = 18 \\ 5 \times \square = 10 \\ \square \times 4 = 28 \\ 4 \times \square = 68 \\ 4 \times \square = 60 \\ \square \times 16 = 64 \\ 4 \times \square = 52 \\ \square \times 7 = 21 \\ 4 \times \square = 32 \\ 2 \times \square = 30 \\ \square \times 12 = 96 \\ 9 \times \square = 117 \\ 5 \times \square = 30 \\ \square \times 18 = 108 \\ 7 \times \square = 56 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 18 = 144 \\ \square \times 12 = 24 \\ 4 \times \square = 48 \\ \square \times 5 = 15 \\ \square \times 2 = 18 \\ 2 \times \square = 40 \\ 6 \times \square = 18 \\ \square \times 19 = 171 \\ \square \times 16 = 112 \\ 4 \times \square = 12 \\ 5 \times \square = 80 \\ \square \times 2 = 8 \\ \square \times 8 = 56 \\ 9 \times \square = 108 \\ 9 \times \square = 27 \\ 8 \times \square = 16 \\ 5 \times \square = 55 \\ 5 \times \square = 50 \\ 6 \times \square = 120 \\ \square \times 8 = 40 \\ 3 \times \square = 51 \\ \square \times 12 = 84 \\ \square \times 5 = 10 \\ \square \times 8 = 48 \\ \square \times 19 = 57 \end{array}$$

$$\begin{array}{l} \square \times 3 = 12 \\ 7 \times \square = 105 \\ \square \times 16 = 112 \\ 5 \times \square = 80 \\ \square \times 6 = 42 \\ 6 \times \square = 66 \\ \square \times 15 = 75 \\ 4 \times \square = 56 \\ 7 \times \square = 112 \\ \square \times 7 = 28 \\ \square \times 19 = 171 \\ \square \times 11 = 66 \\ 4 \times \square = 76 \\ 2 \times \square = 28 \\ 3 \times \square = 15 \\ \square \times 7 = 21 \\ 5 \times \square = 35 \\ \square \times 2 = 12 \\ \square \times 19 = 76 \\ \square \times 19 = 133 \\ 4 \times \square = 32 \\ 2 \times \square = 10 \\ \square \times 15 = 135 \\ 9 \times \square = 171 \\ \square \times 6 = 48 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 75 \\
 4 \times \square = 48 \\
 6 \times \square = 114 \\
 \square \times 11 = 44 \\
 \square \times 7 = 56 \\
 7 \times \square = 119 \\
 \square \times 9 = 63 \\
 \square \times 8 = 16 \\
 \square \times 17 = 68 \\
 \square \times 18 = 54 \\
 \square \times 5 = 30 \\
 7 \times \square = 98 \\
 8 \times \square = 96 \\
 7 \times \square = 98 \\
 9 \times \square = 45 \\
 \square \times 20 = 180 \\
 \square \times 16 = 112 \\
 4 \times \square = 68 \\
 2 \times \square = 12 \\
 \square \times 6 = 18 \\
 \square \times 4 = 20 \\
 2 \times \square = 34 \\
 \square \times 11 = 33 \\
 \square \times 14 = 84 \\
 2 \times \square = 32
 \end{array}$$

$$\begin{array}{r}
 \square \times 15 = 60 \\
 6 \times \square = 42 \\
 \square \times 2 = 4 \\
 \square \times 14 = 42 \\
 \square \times 14 = 70 \\
 4 \times \square = 52 \\
 4 \times \square = 52 \\
 5 \times \square = 45 \\
 5 \times \square = 60 \\
 \square \times 2 = 4 \\
 \square \times 13 = 39 \\
 8 \times \square = 104 \\
 6 \times \square = 84 \\
 \square \times 8 = 24 \\
 \square \times 13 = 26 \\
 9 \times \square = 126 \\
 \square \times 9 = 63 \\
 \square \times 5 = 30 \\
 6 \times \square = 24 \\
 3 \times \square = 48 \\
 8 \times \square = 32 \\
 3 \times \square = 30 \\
 3 \times \square = 42 \\
 2 \times \square = 8 \\
 \square \times 3 = 27
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 32 \\
 4 \times \square = 80 \\
 5 \times \square = 100 \\
 \square \times 12 = 96 \\
 \square \times 16 = 80 \\
 \square \times 11 = 22 \\
 \square \times 14 = 112 \\
 \square \times 18 = 144 \\
 2 \times \square = 12 \\
 \square \times 14 = 56 \\
 2 \times \square = 16 \\
 \square \times 16 = 144 \\
 \square \times 12 = 60 \\
 5 \times \square = 55 \\
 8 \times \square = 128 \\
 5 \times \square = 90 \\
 6 \times \square = 60 \\
 6 \times \square = 78 \\
 6 \times \square = 90 \\
 \square \times 5 = 10 \\
 9 \times \square = 45 \\
 \square \times 4 = 12 \\
 7 \times \square = 14 \\
 \square \times 12 = 108 \\
 \square \times 10 = 90
 \end{array}$$

$$\begin{array}{r}
 9 \times \square = 72 \\
 \square \times 2 = 14 \\
 9 \times \square = 63 \\
 6 \times \square = 54 \\
 \square \times 12 = 24 \\
 7 \times \square = 56 \\
 \square \times 5 = 45 \\
 \square \times 18 = 90 \\
 6 \times \square = 66 \\
 \square \times 4 = 36 \\
 \square \times 5 = 40 \\
 \square \times 8 = 24 \\
 4 \times \square = 32 \\
 \square \times 9 = 27 \\
 5 \times \square = 90 \\
 \square \times 14 = 56 \\
 \square \times 8 = 32 \\
 \square \times 18 = 126 \\
 4 \times \square = 64 \\
 6 \times \square = 84 \\
 \square \times 14 = 70 \\
 7 \times \square = 42 \\
 4 \times \square = 48 \\
 4 \times \square = 48 \\
 5 \times \square = 20
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 2 = 12 \\ \square \times 2 = 14 \\ \square \times 18 = 162 \\ \square \times 16 = 128 \\ 4 \times \square = 60 \\ \square \times 9 = 54 \\ 6 \times \square = 48 \\ 6 \times \square = 102 \\ \square \times 10 = 90 \\ 6 \times \square = 42 \\ \square \times 2 = 8 \\ \square \times 9 = 36 \\ 4 \times \square = 68 \\ 3 \times \square = 45 \\ \square \times 7 = 56 \\ 4 \times \square = 72 \\ 5 \times \square = 100 \\ \square \times 20 = 120 \\ 6 \times \square = 78 \\ \square \times 2 = 12 \\ 7 \times \square = 133 \\ \square \times 19 = 76 \\ 5 \times \square = 15 \\ 9 \times \square = 27 \\ \square \times 19 = 152 \end{array}$$

$$\begin{array}{l} 6 \times \square = 120 \\ \square \times 7 = 14 \\ 2 \times \square = 24 \\ \square \times 4 = 28 \\ \square \times 18 = 36 \\ \square \times 8 = 48 \\ \square \times 6 = 54 \\ \square \times 11 = 55 \\ \square \times 6 = 24 \\ \square \times 10 = 20 \\ \square \times 12 = 72 \\ \square \times 7 = 21 \\ \square \times 16 = 48 \\ 9 \times \square = 180 \\ 3 \times \square = 24 \\ 6 \times \square = 36 \\ 5 \times \square = 50 \\ \square \times 12 = 84 \\ 5 \times \square = 100 \\ 8 \times \square = 152 \\ \square \times 5 = 35 \\ \square \times 3 = 9 \\ \square \times 14 = 98 \\ \square \times 5 = 25 \\ 9 \times \square = 36 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} 8 \times \square = 120 \\ \square \times 20 = 120 \\ 4 \times \square = 16 \\ \square \times 18 = 54 \\ \square \times 4 = 36 \\ 5 \times \square = 30 \\ 6 \times \square = 84 \\ \square \times 7 = 28 \\ 3 \times \square = 24 \\ \square \times 17 = 34 \\ 3 \times \square = 24 \\ \square \times 20 = 60 \\ \square \times 17 = 102 \\ 8 \times \square = 24 \\ \square \times 18 = 162 \\ \square \times 11 = 22 \\ \square \times 12 = 96 \\ \square \times 3 = 9 \\ 5 \times \square = 30 \\ \square \times 9 = 63 \\ 2 \times \square = 12 \\ 2 \times \square = 38 \\ \square \times 18 = 54 \\ 5 \times \square = 20 \\ 4 \times \square = 24 \end{array}$$

$$\begin{array}{l} \square \times 11 = 66 \\ \square \times 15 = 45 \\ 7 \times \square = 28 \\ \square \times 14 = 112 \\ \square \times 4 = 32 \\ 7 \times \square = 140 \\ \square \times 5 = 10 \\ 7 \times \square = 14 \\ \square \times 5 = 25 \\ \square \times 13 = 104 \\ 8 \times \square = 112 \\ \square \times 14 = 112 \\ \square \times 10 = 70 \\ 2 \times \square = 32 \\ 6 \times \square = 30 \\ 9 \times \square = 72 \\ 6 \times \square = 108 \\ \square \times 15 = 105 \\ \square \times 8 = 24 \\ \square \times 10 = 50 \\ \square \times 17 = 85 \\ \square \times 11 = 77 \\ 8 \times \square = 64 \\ 8 \times \square = 120 \\ \square \times 14 = 70 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} 5 \times \square = 100 \\ \square \times 3 = 27 \\ 6 \times \square = 42 \\ 5 \times \square = 35 \\ \square \times 6 = 24 \\ \square \times 18 = 36 \\ 6 \times \square = 18 \\ 7 \times \square = 140 \\ 2 \times \square = 32 \\ \square \times 18 = 90 \\ 3 \times \square = 27 \\ 7 \times \square = 63 \\ 9 \times \square = 63 \\ 7 \times \square = 42 \\ 7 \times \square = 105 \\ 2 \times \square = 30 \\ 7 \times \square = 56 \\ \square \times 6 = 12 \\ \square \times 19 = 57 \\ 3 \times \square = 57 \\ \square \times 20 = 140 \\ 9 \times \square = 162 \\ \square \times 7 = 56 \\ \square \times 19 = 133 \\ 8 \times \square = 128 \end{array}$$

$$\begin{array}{r} 8 \times \square = 120 \\ 8 \times \square = 88 \\ \square \times 5 = 40 \\ 4 \times \square = 64 \\ 5 \times \square = 60 \\ 5 \times \square = 55 \\ \square \times 3 = 6 \\ \square \times 19 = 152 \\ \square \times 4 = 16 \\ \square \times 7 = 35 \\ 3 \times \square = 9 \\ 4 \times \square = 56 \\ 2 \times \square = 4 \\ \square \times 6 = 54 \\ \square \times 13 = 65 \\ \square \times 5 = 25 \\ 3 \times \square = 45 \\ \square \times 17 = 119 \\ 4 \times \square = 52 \\ 4 \times \square = 80 \\ 2 \times \square = 6 \\ \square \times 17 = 136 \\ 5 \times \square = 55 \\ 9 \times \square = 162 \\ \square \times 8 = 40 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 10 \\
 \square \times 2 = 14 \\
 8 \times \square = 88 \\
 7 \times \square = 133 \\
 \square \times 18 = 36 \\
 5 \times \square = 60 \\
 5 \times \square = 75 \\
 \square \times 14 = 56 \\
 \square \times 15 = 90 \\
 \square \times 20 = 180 \\
 \square \times 18 = 54 \\
 4 \times \square = 52 \\
 8 \times \square = 64 \\
 8 \times \square = 136 \\
 \square \times 11 = 22 \\
 \square \times 6 = 12 \\
 \square \times 16 = 64 \\
 6 \times \square = 18 \\
 \square \times 11 = 88 \\
 2 \times \square = 38 \\
 7 \times \square = 133 \\
 \square \times 8 = 56 \\
 \square \times 10 = 30 \\
 \square \times 6 = 54 \\
 \square \times 20 = 100
 \end{array}$$

$$\begin{array}{r}
 \square \times 7 = 63 \\
 8 \times \square = 24 \\
 2 \times \square = 8 \\
 \square \times 4 = 32 \\
 \square \times 13 = 39 \\
 \square \times 15 = 75 \\
 \square \times 4 = 8 \\
 \square \times 4 = 20 \\
 \square \times 4 = 8 \\
 8 \times \square = 32 \\
 6 \times \square = 12 \\
 9 \times \square = 117 \\
 3 \times \square = 30 \\
 6 \times \square = 84 \\
 \square \times 19 = 114 \\
 \square \times 13 = 39 \\
 \square \times 4 = 24 \\
 6 \times \square = 24 \\
 \square \times 7 = 42 \\
 \square \times 10 = 90 \\
 \square \times 17 = 68 \\
 6 \times \square = 18 \\
 7 \times \square = 133 \\
 4 \times \square = 76 \\
 \square \times 6 = 12
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 6 = 18 \\ \square \times 16 = 32 \\ 7 \times \square = 91 \\ 8 \times \square = 136 \\ 2 \times \square = 28 \\ \square \times 14 = 84 \\ \square \times 6 = 42 \\ 5 \times \square = 20 \\ \square \times 9 = 72 \\ \square \times 11 = 88 \\ \square \times 18 = 72 \\ 4 \times \square = 76 \\ \square \times 18 = 108 \\ \square \times 5 = 10 \\ 2 \times \square = 40 \\ \square \times 10 = 90 \\ \square \times 19 = 38 \\ \square \times 11 = 66 \\ \square \times 7 = 28 \\ \square \times 3 = 18 \\ \square \times 15 = 60 \\ \square \times 11 = 33 \\ 9 \times \square = 36 \\ \square \times 12 = 36 \\ \square \times 17 = 68 \end{array}$$

$$\begin{array}{l} \square \times 17 = 51 \\ 5 \times \square = 50 \\ \square \times 11 = 22 \\ \square \times 18 = 72 \\ 7 \times \square = 70 \\ 4 \times \square = 76 \\ \square \times 2 = 16 \\ 9 \times \square = 108 \\ 7 \times \square = 133 \\ 7 \times \square = 105 \\ \square \times 9 = 54 \\ \square \times 12 = 36 \\ 5 \times \square = 100 \\ 6 \times \square = 36 \\ \square \times 5 = 10 \\ 5 \times \square = 80 \\ 9 \times \square = 162 \\ \square \times 16 = 80 \\ \square \times 19 = 152 \\ \square \times 4 = 36 \\ \square \times 14 = 112 \\ \square \times 4 = 28 \\ 5 \times \square = 40 \\ \square \times 13 = 52 \\ 2 \times \square = 36 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 2 \times \square = 36 \\
 \square \times 6 = 42 \\
 \square \times 19 = 57 \\
 2 \times \square = 16 \\
 \square \times 18 = 144 \\
 8 \times \square = 72 \\
 3 \times \square = 48 \\
 6 \times \square = 66 \\
 \square \times 17 = 102 \\
 6 \times \square = 72 \\
 \square \times 18 = 144 \\
 2 \times \square = 8 \\
 2 \times \square = 30 \\
 \square \times 5 = 15 \\
 9 \times \square = 126 \\
 \square \times 19 = 114 \\
 2 \times \square = 8 \\
 9 \times \square = 153 \\
 2 \times \square = 28 \\
 9 \times \square = 108 \\
 \square \times 4 = 32 \\
 6 \times \square = 108 \\
 \square \times 14 = 84 \\
 \square \times 10 = 70 \\
 7 \times \square = 133
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 64 \\
 \square \times 20 = 140 \\
 \square \times 16 = 128 \\
 \square \times 18 = 126 \\
 \square \times 11 = 44 \\
 5 \times \square = 60 \\
 \square \times 11 = 44 \\
 \square \times 14 = 56 \\
 4 \times \square = 56 \\
 \square \times 13 = 52 \\
 8 \times \square = 56 \\
 8 \times \square = 136 \\
 5 \times \square = 100 \\
 4 \times \square = 56 \\
 \square \times 20 = 60 \\
 \square \times 2 = 8 \\
 \square \times 3 = 15 \\
 7 \times \square = 105 \\
 \square \times 12 = 48 \\
 8 \times \square = 48 \\
 \square \times 16 = 128 \\
 \square \times 4 = 16 \\
 3 \times \square = 21 \\
 9 \times \square = 162 \\
 \square \times 16 = 112
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 8 = 64 \\ \square \times 17 = 153 \\ 8 \times \square = 48 \\ \square \times 2 = 6 \\ \square \times 4 = 16 \\ 8 \times \square = 32 \\ \square \times 14 = 126 \\ \square \times 5 = 45 \\ 7 \times \square = 35 \\ \square \times 12 = 108 \\ 5 \times \square = 70 \\ \square \times 18 = 54 \\ 3 \times \square = 57 \\ 7 \times \square = 126 \\ 4 \times \square = 28 \\ \square \times 9 = 36 \\ \square \times 5 = 35 \\ \square \times 11 = 66 \\ \square \times 8 = 40 \\ 7 \times \square = 140 \\ 6 \times \square = 24 \\ \square \times 5 = 15 \\ \square \times 20 = 140 \\ 4 \times \square = 80 \\ \square \times 14 = 56 \end{array}$$

$$\begin{array}{l} \square \times 10 = 20 \\ \square \times 17 = 119 \\ \square \times 7 = 28 \\ 7 \times \square = 56 \\ \square \times 2 = 16 \\ 7 \times \square = 112 \\ 3 \times \square = 9 \\ \square \times 2 = 12 \\ \square \times 3 = 24 \\ 7 \times \square = 98 \\ \square \times 13 = 26 \\ 7 \times \square = 21 \\ 4 \times \square = 44 \\ 2 \times \square = 8 \\ \square \times 6 = 18 \\ 7 \times \square = 63 \\ \square \times 7 = 21 \\ \square \times 11 = 44 \\ \square \times 5 = 25 \\ \square \times 3 = 15 \\ 2 \times \square = 12 \\ 4 \times \square = 36 \\ 9 \times \square = 144 \\ \square \times 18 = 144 \\ \square \times 9 = 27 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 5 = 10 \\ \square \times 10 = 20 \\ 7 \times \square = 105 \\ 2 \times \square = 24 \\ 6 \times \square = 54 \\ 5 \times \square = 15 \\ 8 \times \square = 88 \\ 2 \times \square = 34 \\ 5 \times \square = 30 \\ \square \times 9 = 54 \\ \square \times 12 = 24 \\ \square \times 2 = 4 \\ \square \times 10 = 70 \\ \square \times 12 = 84 \\ 7 \times \square = 63 \\ \square \times 20 = 180 \\ 7 \times \square = 119 \\ \square \times 17 = 119 \\ \square \times 13 = 104 \\ 8 \times \square = 136 \\ \square \times 13 = 104 \\ \square \times 8 = 72 \\ 9 \times \square = 162 \\ \square \times 7 = 56 \\ \square \times 12 = 108 \end{array}$$

$$\begin{array}{l} 4 \times \square = 8 \\ \square \times 16 = 112 \\ \square \times 14 = 28 \\ \square \times 13 = 104 \\ \square \times 3 = 15 \\ 6 \times \square = 30 \\ 5 \times \square = 90 \\ 6 \times \square = 36 \\ \square \times 15 = 75 \\ \square \times 18 = 54 \\ \square \times 16 = 112 \\ 9 \times \square = 171 \\ \square \times 10 = 80 \\ \square \times 20 = 140 \\ 6 \times \square = 54 \\ 4 \times \square = 60 \\ \square \times 11 = 99 \\ 6 \times \square = 72 \\ \square \times 20 = 180 \\ \square \times 14 = 70 \\ \square \times 17 = 51 \\ 6 \times \square = 48 \\ 3 \times \square = 57 \\ \square \times 9 = 36 \\ \square \times 15 = 135 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 19 = 95 \\ \square \times 7 = 49 \\ 4 \times \square = 52 \\ 3 \times \square = 45 \\ \square \times 3 = 6 \\ 7 \times \square = 21 \\ \square \times 14 = 98 \\ 6 \times \square = 72 \\ 4 \times \square = 12 \\ \square \times 19 = 95 \\ 4 \times \square = 44 \\ 3 \times \square = 57 \\ 2 \times \square = 24 \\ \square \times 16 = 48 \\ 5 \times \square = 100 \\ \square \times 11 = 77 \\ \square \times 10 = 60 \\ \square \times 11 = 99 \\ \square \times 11 = 99 \\ \square \times 3 = 24 \\ \square \times 5 = 45 \\ 8 \times \square = 32 \\ \square \times 9 = 54 \\ \square \times 3 = 15 \\ 8 \times \square = 120 \end{array}$$

$$\begin{array}{r} \square \times 19 = 76 \\ 7 \times \square = 63 \\ 9 \times \square = 18 \\ 5 \times \square = 45 \\ 7 \times \square = 28 \\ 4 \times \square = 36 \\ 9 \times \square = 153 \\ 9 \times \square = 81 \\ \square \times 4 = 36 \\ 6 \times \square = 108 \\ \square \times 3 = 27 \\ 9 \times \square = 180 \\ 2 \times \square = 34 \\ \square \times 16 = 112 \\ \square \times 8 = 40 \\ 8 \times \square = 144 \\ 7 \times \square = 105 \\ 3 \times \square = 21 \\ 4 \times \square = 40 \\ \square \times 19 = 76 \\ 6 \times \square = 66 \\ \square \times 2 = 16 \\ 9 \times \square = 81 \\ \square \times 10 = 30 \\ 5 \times \square = 10 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 8 = 64 \\ 7 \times \square = 35 \\ \square \times 20 = 160 \\ \square \times 18 = 36 \\ 5 \times \square = 45 \\ \square \times 18 = 144 \\ \square \times 13 = 65 \\ 7 \times \square = 98 \\ 5 \times \square = 75 \\ \square \times 5 = 45 \\ 3 \times \square = 39 \\ \square \times 17 = 85 \\ 4 \times \square = 16 \\ 7 \times \square = 56 \\ \square \times 18 = 162 \\ 3 \times \square = 42 \\ \square \times 14 = 28 \\ 7 \times \square = 14 \\ \square \times 9 = 81 \\ \square \times 6 = 42 \\ 2 \times \square = 26 \\ \square \times 13 = 78 \\ 2 \times \square = 4 \\ 9 \times \square = 54 \\ \square \times 17 = 34 \end{array}$$

$$\begin{array}{l} \square \times 14 = 28 \\ \square \times 14 = 112 \\ 2 \times \square = 32 \\ 3 \times \square = 36 \\ 8 \times \square = 112 \\ 7 \times \square = 91 \\ 9 \times \square = 36 \\ \square \times 12 = 96 \\ \square \times 3 = 9 \\ 9 \times \square = 54 \\ 4 \times \square = 32 \\ 5 \times \square = 50 \\ 3 \times \square = 54 \\ 2 \times \square = 22 \\ 2 \times \square = 38 \\ 6 \times \square = 114 \\ 6 \times \square = 120 \\ \square \times 8 = 24 \\ \square \times 17 = 153 \\ \square \times 17 = 34 \\ 7 \times \square = 105 \\ \square \times 12 = 36 \\ 5 \times \square = 90 \\ \square \times 17 = 136 \\ \square \times 3 = 27 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 8 = 48 \\ \square \times 18 = 54 \\ 3 \times \square = 15 \\ \square \times 14 = 84 \\ 6 \times \square = 66 \\ \square \times 8 = 56 \\ 9 \times \square = 90 \\ 6 \times \square = 120 \\ 4 \times \square = 16 \\ \square \times 18 = 54 \\ 4 \times \square = 64 \\ \square \times 20 = 180 \\ 9 \times \square = 45 \\ \square \times 2 = 12 \\ \square \times 13 = 78 \\ 2 \times \square = 6 \\ \square \times 12 = 108 \\ \square \times 20 = 120 \\ 4 \times \square = 68 \\ \square \times 10 = 20 \\ 9 \times \square = 144 \\ \square \times 19 = 57 \\ \square \times 13 = 91 \\ \square \times 16 = 96 \\ \square \times 13 = 26 \end{array}$$

$$\begin{array}{l} \square \times 14 = 56 \\ \square \times 6 = 36 \\ 9 \times \square = 117 \\ 7 \times \square = 119 \\ 6 \times \square = 120 \\ 8 \times \square = 40 \\ \square \times 13 = 104 \\ 5 \times \square = 75 \\ 7 \times \square = 133 \\ 8 \times \square = 80 \\ 6 \times \square = 30 \\ \square \times 19 = 38 \\ \square \times 19 = 76 \\ \square \times 20 = 140 \\ \square \times 11 = 44 \\ 7 \times \square = 119 \\ 6 \times \square = 78 \\ \square \times 8 = 72 \\ 9 \times \square = 54 \\ 7 \times \square = 49 \\ \square \times 18 = 108 \\ \square \times 7 = 42 \\ 9 \times \square = 144 \\ 9 \times \square = 108 \\ 3 \times \square = 18 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 171 \\
 5 \times \square = 45 \\
 5 \times \square = 95 \\
 \square \times 2 = 12 \\
 \square \times 7 = 49 \\
 \square \times 19 = 152 \\
 \square \times 10 = 30 \\
 6 \times \square = 42 \\
 5 \times \square = 75 \\
 8 \times \square = 40 \\
 \square \times 9 = 54 \\
 \square \times 15 = 135 \\
 \square \times 5 = 15 \\
 9 \times \square = 162 \\
 \square \times 14 = 84 \\
 \square \times 11 = 77 \\
 6 \times \square = 78 \\
 \square \times 11 = 44 \\
 \square \times 2 = 6 \\
 \square \times 19 = 133 \\
 \square \times 8 = 24 \\
 \square \times 16 = 80 \\
 6 \times \square = 60 \\
 6 \times \square = 18 \\
 2 \times \square = 18
 \end{array}$$

$$\begin{array}{r}
 3 \times \square = 48 \\
 7 \times \square = 84 \\
 8 \times \square = 40 \\
 3 \times \square = 54 \\
 \square \times 11 = 66 \\
 \square \times 4 = 12 \\
 \square \times 14 = 70 \\
 6 \times \square = 102 \\
 4 \times \square = 28 \\
 8 \times \square = 48 \\
 \square \times 6 = 12 \\
 6 \times \square = 84 \\
 \square \times 3 = 27 \\
 \square \times 19 = 57 \\
 4 \times \square = 28 \\
 5 \times \square = 80 \\
 \square \times 15 = 75 \\
 \square \times 15 = 120 \\
 \square \times 16 = 80 \\
 9 \times \square = 117 \\
 \square \times 2 = 10 \\
 9 \times \square = 144 \\
 \square \times 14 = 56 \\
 \square \times 14 = 126 \\
 \square \times 2 = 16
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 72 \\ 4 \times \square = 76 \\ \square \times 5 = 10 \\ 4 \times \square = 52 \\ 9 \times \square = 99 \\ \square \times 16 = 48 \\ 2 \times \square = 20 \\ \square \times 18 = 126 \\ \square \times 6 = 42 \\ \square \times 2 = 8 \\ 3 \times \square = 9 \\ 3 \times \square = 6 \\ \square \times 9 = 54 \\ \square \times 6 = 24 \\ \square \times 20 = 140 \\ \square \times 16 = 80 \\ 4 \times \square = 36 \\ \square \times 12 = 48 \\ 9 \times \square = 99 \\ \square \times 7 = 49 \\ 8 \times \square = 88 \\ 6 \times \square = 12 \\ 5 \times \square = 30 \\ \square \times 18 = 162 \\ 2 \times \square = 32 \end{array}$$

$$\begin{array}{l} \square \times 19 = 57 \\ \square \times 6 = 36 \\ \square \times 3 = 12 \\ 5 \times \square = 45 \\ 9 \times \square = 162 \\ \square \times 11 = 44 \\ \square \times 20 = 100 \\ \square \times 5 = 20 \\ 3 \times \square = 21 \\ 8 \times \square = 88 \\ 3 \times \square = 18 \\ \square \times 3 = 6 \\ 6 \times \square = 18 \\ 4 \times \square = 36 \\ \square \times 4 = 12 \\ \square \times 7 = 42 \\ \square \times 18 = 54 \\ \square \times 16 = 96 \\ 2 \times \square = 24 \\ \square \times 19 = 95 \\ 6 \times \square = 54 \\ 6 \times \square = 114 \\ 4 \times \square = 52 \\ 8 \times \square = 72 \\ \square \times 10 = 40 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 10 \\
 2 \times \square = 22 \\
 \square \times 17 = 34 \\
 5 \times \square = 20 \\
 9 \times \square = 99 \\
 \square \times 18 = 144 \\
 \square \times 17 = 68 \\
 5 \times \square = 100 \\
 \square \times 14 = 42 \\
 \square \times 3 = 9 \\
 8 \times \square = 48 \\
 5 \times \square = 80 \\
 4 \times \square = 12 \\
 4 \times \square = 60 \\
 \square \times 19 = 95 \\
 \square \times 20 = 60 \\
 \square \times 2 = 6 \\
 \square \times 13 = 91 \\
 \square \times 5 = 25 \\
 9 \times \square = 144 \\
 \square \times 3 = 15 \\
 \square \times 6 = 30 \\
 \square \times 20 = 100 \\
 \square \times 20 = 100 \\
 7 \times \square = 119
 \end{array}$$

$$\begin{array}{r}
 \square \times 8 = 64 \\
 6 \times \square = 78 \\
 \square \times 11 = 55 \\
 \square \times 9 = 54 \\
 8 \times \square = 160 \\
 \square \times 2 = 6 \\
 \square \times 20 = 180 \\
 \square \times 18 = 108 \\
 \square \times 12 = 48 \\
 \square \times 12 = 48 \\
 9 \times \square = 117 \\
 9 \times \square = 153 \\
 7 \times \square = 77 \\
 \square \times 12 = 96 \\
 7 \times \square = 63 \\
 \square \times 8 = 72 \\
 \square \times 15 = 30 \\
 5 \times \square = 45 \\
 5 \times \square = 60 \\
 4 \times \square = 12 \\
 \square \times 19 = 57 \\
 \square \times 16 = 96 \\
 6 \times \square = 78 \\
 \square \times 7 = 35 \\
 6 \times \square = 24
 \end{array}$$

掛け算虫食い問題×20まで

$$7 \times \square = 126$$

$$7 \times \square = 70$$

$$\square \times 8 = 64$$

$$5 \times \square = 75$$

$$2 \times \square = 16$$

$$5 \times \square = 75$$

$$\square \times 6 = 42$$

$$4 \times \square = 68$$

$$\square \times 15 = 30$$

$$9 \times \square = 81$$

$$7 \times \square = 14$$

$$\square \times 7 = 28$$

$$4 \times \square = 76$$

$$\square \times 8 = 48$$

$$8 \times \square = 136$$

$$\square \times 6 = 30$$

$$\square \times 18 = 108$$

$$\square \times 10 = 40$$

$$\square \times 18 = 72$$

$$\square \times 15 = 30$$

$$7 \times \square = 133$$

$$\square \times 12 = 48$$

$$2 \times \square = 22$$

$$6 \times \square = 12$$

$$\square \times 18 = 54$$

$$\square \times 3 = 18$$

$$4 \times \square = 36$$

$$\square \times 20 = 100$$

$$7 \times \square = 63$$

$$\square \times 3 = 18$$

$$\square \times 18 = 162$$

$$\square \times 3 = 9$$

$$\square \times 5 = 30$$

$$4 \times \square = 52$$

$$\square \times 10 = 20$$

$$4 \times \square = 24$$

$$\square \times 12 = 24$$

$$\square \times 15 = 90$$

$$\square \times 13 = 26$$

$$5 \times \square = 65$$

$$\square \times 11 = 22$$

$$4 \times \square = 20$$

$$\square \times 2 = 4$$

$$9 \times \square = 99$$

$$\square \times 11 = 44$$

$$6 \times \square = 60$$

$$9 \times \square = 180$$

$$7 \times \square = 77$$

$$\square \times 3 = 27$$

$$\square \times 8 = 16$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 6 & \times & \square & = & 66 \\
 2 & \times & \square & = & 10 \\
 \square & \times & 2 & = & 6 \\
 9 & \times & \square & = & 162 \\
 3 & \times & \square & = & 15 \\
 6 & \times & \square & = & 42 \\
 \square & \times & 17 & = & 34 \\
 3 & \times & \square & = & 24 \\
 \square & \times & 11 & = & 77 \\
 \square & \times & 13 & = & 52 \\
 3 & \times & \square & = & 51 \\
 \square & \times & 12 & = & 84 \\
 2 & \times & \square & = & 6 \\
 \square & \times & 3 & = & 12 \\
 \square & \times & 10 & = & 20 \\
 \square & \times & 3 & = & 24 \\
 \square & \times & 4 & = & 28 \\
 \square & \times & 9 & = & 18 \\
 6 & \times & \square & = & 36 \\
 \square & \times & 11 & = & 22 \\
 \square & \times & 5 & = & 45 \\
 4 & \times & \square & = & 56 \\
 2 & \times & \square & = & 36 \\
 6 & \times & \square & = & 78 \\
 2 & \times & \square & = & 18
 \end{array}$$

$$\begin{array}{rclcl}
 5 & \times & \square & = & 60 \\
 6 & \times & \square & = & 48 \\
 \square & \times & 10 & = & 50 \\
 4 & \times & \square & = & 40 \\
 7 & \times & \square & = & 77 \\
 2 & \times & \square & = & 28 \\
 \square & \times & 14 & = & 70 \\
 3 & \times & \square & = & 57 \\
 2 & \times & \square & = & 18 \\
 9 & \times & \square & = & 135 \\
 3 & \times & \square & = & 12 \\
 \square & \times & 8 & = & 72 \\
 9 & \times & \square & = & 63 \\
 \square & \times & 5 & = & 25 \\
 \square & \times & 3 & = & 24 \\
 \square & \times & 12 & = & 60 \\
 3 & \times & \square & = & 6 \\
 \square & \times & 3 & = & 12 \\
 4 & \times & \square & = & 20 \\
 7 & \times & \square & = & 112 \\
 2 & \times & \square & = & 6 \\
 \square & \times & 19 & = & 57 \\
 8 & \times & \square & = & 72 \\
 8 & \times & \square & = & 120 \\
 8 & \times & \square & = & 40
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 20 = 100 \\ \square \times 16 = 64 \\ 4 \times \square = 80 \\ 7 \times \square = 84 \\ 4 \times \square = 76 \\ 4 \times \square = 80 \\ 2 \times \square = 22 \\ \square \times 18 = 126 \\ \square \times 8 = 24 \\ 8 \times \square = 16 \\ \square \times 5 = 20 \\ \square \times 5 = 40 \\ \square \times 15 = 30 \\ \square \times 2 = 18 \\ \square \times 3 = 18 \\ \square \times 13 = 52 \\ \square \times 13 = 117 \\ \square \times 14 = 126 \\ \square \times 2 = 8 \\ \square \times 18 = 72 \\ \square \times 11 = 33 \\ 9 \times \square = 108 \\ 4 \times \square = 60 \\ 3 \times \square = 12 \\ 6 \times \square = 96 \end{array}$$

$$\begin{array}{r} 5 \times \square = 55 \\ 4 \times \square = 68 \\ 7 \times \square = 140 \\ \square \times 8 = 40 \\ 8 \times \square = 144 \\ 7 \times \square = 133 \\ \square \times 15 = 30 \\ \square \times 6 = 42 \\ 7 \times \square = 91 \\ \square \times 7 = 28 \\ 3 \times \square = 48 \\ 6 \times \square = 78 \\ 4 \times \square = 48 \\ \square \times 19 = 133 \\ \square \times 10 = 60 \\ \square \times 13 = 78 \\ 3 \times \square = 24 \\ \square \times 4 = 16 \\ 4 \times \square = 28 \\ 9 \times \square = 126 \\ 9 \times \square = 63 \\ \square \times 7 = 49 \\ \square \times 14 = 56 \\ 2 \times \square = 38 \\ \square \times 11 = 99 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 20 \\
 7 \times \square = 112 \\
 3 \times \square = 9 \\
 \square \times 13 = 104 \\
 6 \times \square = 84 \\
 5 \times \square = 80 \\
 \square \times 2 = 16 \\
 \square \times 20 = 160 \\
 4 \times \square = 32 \\
 \square \times 12 = 72 \\
 \square \times 13 = 52 \\
 \square \times 17 = 153 \\
 \square \times 12 = 60 \\
 8 \times \square = 56 \\
 8 \times \square = 16 \\
 \square \times 13 = 26 \\
 \square \times 16 = 112 \\
 \square \times 6 = 54 \\
 \square \times 16 = 128 \\
 \square \times 16 = 32 \\
 \square \times 4 = 20 \\
 7 \times \square = 14 \\
 \square \times 9 = 45 \\
 \square \times 2 = 6 \\
 \square \times 9 = 18
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 42 \\
 \square \times 10 = 80 \\
 4 \times \square = 76 \\
 \square \times 15 = 45 \\
 8 \times \square = 152 \\
 \square \times 11 = 88 \\
 \square \times 15 = 90 \\
 \square \times 10 = 20 \\
 4 \times \square = 48 \\
 6 \times \square = 36 \\
 \square \times 7 = 42 \\
 7 \times \square = 42 \\
 \square \times 17 = 153 \\
 9 \times \square = 27 \\
 8 \times \square = 96 \\
 5 \times \square = 65 \\
 \square \times 2 = 14 \\
 9 \times \square = 144 \\
 \square \times 11 = 33 \\
 \square \times 20 = 160 \\
 \square \times 10 = 60 \\
 \square \times 13 = 26 \\
 2 \times \square = 28 \\
 \square \times 11 = 99 \\
 8 \times \square = 40
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 16 = 128 \\ \square \times 8 = 16 \\ 8 \times \square = 136 \\ 6 \times \square = 90 \\ 8 \times \square = 56 \\ \square \times 14 = 70 \\ \square \times 8 = 64 \\ \square \times 7 = 42 \\ 6 \times \square = 54 \\ \square \times 20 = 120 \\ \square \times 20 = 100 \\ 3 \times \square = 6 \\ \square \times 13 = 117 \\ \square \times 11 = 99 \\ \square \times 5 = 10 \\ 2 \times \square = 36 \\ 8 \times \square = 32 \\ 9 \times \square = 153 \\ \square \times 19 = 133 \\ \square \times 4 = 12 \\ 3 \times \square = 51 \\ 7 \times \square = 98 \\ 4 \times \square = 76 \\ \square \times 5 = 15 \\ \square \times 6 = 24 \end{array}$$

$$\begin{array}{l} 4 \times \square = 36 \\ \square \times 17 = 68 \\ \square \times 15 = 105 \\ \square \times 13 = 117 \\ \square \times 12 = 48 \\ \square \times 10 = 50 \\ \square \times 4 = 8 \\ 5 \times \square = 40 \\ \square \times 8 = 72 \\ 2 \times \square = 40 \\ \square \times 4 = 12 \\ 4 \times \square = 60 \\ 5 \times \square = 100 \\ 8 \times \square = 96 \\ \square \times 14 = 42 \\ 3 \times \square = 60 \\ \square \times 7 = 63 \\ 2 \times \square = 18 \\ \square \times 14 = 98 \\ 5 \times \square = 60 \\ 8 \times \square = 56 \\ 3 \times \square = 24 \\ 7 \times \square = 56 \\ \square \times 20 = 140 \\ 5 \times \square = 10 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 14 \\
 9 \times \square = 72 \\
 \square \times 5 = 35 \\
 \square \times 10 = 40 \\
 8 \times \square = 120 \\
 \square \times 17 = 136 \\
 9 \times \square = 135 \\
 \square \times 17 = 102 \\
 6 \times \square = 114 \\
 5 \times \square = 60 \\
 9 \times \square = 144 \\
 \square \times 18 = 162 \\
 \square \times 11 = 55 \\
 \square \times 20 = 160 \\
 \square \times 17 = 34 \\
 3 \times \square = 54 \\
 \square \times 20 = 60 \\
 \square \times 6 = 54 \\
 \square \times 3 = 12 \\
 \square \times 7 = 35 \\
 7 \times \square = 35 \\
 \square \times 3 = 9 \\
 \square \times 9 = 72 \\
 \square \times 19 = 133 \\
 \square \times 17 = 102
 \end{array}$$

$$\begin{array}{r}
 \square \times 12 = 24 \\
 4 \times \square = 68 \\
 \square \times 10 = 20 \\
 \square \times 11 = 66 \\
 6 \times \square = 12 \\
 2 \times \square = 40 \\
 8 \times \square = 16 \\
 6 \times \square = 84 \\
 7 \times \square = 49 \\
 \square \times 6 = 36 \\
 \square \times 17 = 85 \\
 \square \times 8 = 72 \\
 \square \times 15 = 30 \\
 6 \times \square = 90 \\
 3 \times \square = 60 \\
 \square \times 12 = 84 \\
 2 \times \square = 16 \\
 2 \times \square = 40 \\
 8 \times \square = 40 \\
 \square \times 8 = 64 \\
 7 \times \square = 28 \\
 \square \times 4 = 16 \\
 6 \times \square = 18 \\
 \square \times 10 = 30 \\
 \square \times 6 = 54
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 6 = 18 \\ 4 \times \square = 16 \\ \square \times 20 = 80 \\ \square \times 18 = 126 \\ \square \times 7 = 14 \\ 8 \times \square = 64 \\ 3 \times \square = 9 \\ 3 \times \square = 24 \\ 3 \times \square = 57 \\ 9 \times \square = 81 \\ \square \times 15 = 90 \\ 9 \times \square = 63 \\ 3 \times \square = 54 \\ \square \times 18 = 126 \\ \square \times 10 = 90 \\ \square \times 6 = 48 \\ 7 \times \square = 112 \\ 6 \times \square = 84 \\ 5 \times \square = 70 \\ 7 \times \square = 49 \\ 9 \times \square = 72 \\ 6 \times \square = 102 \\ 5 \times \square = 70 \\ \square \times 9 = 27 \\ \square \times 19 = 76 \end{array}$$

$$\begin{array}{l} \square \times 16 = 112 \\ 2 \times \square = 38 \\ 6 \times \square = 54 \\ \square \times 3 = 6 \\ 3 \times \square = 9 \\ 7 \times \square = 14 \\ 3 \times \square = 60 \\ 9 \times \square = 108 \\ \square \times 20 = 140 \\ \square \times 3 = 12 \\ 3 \times \square = 39 \\ \square \times 19 = 38 \\ 6 \times \square = 108 \\ 6 \times \square = 24 \\ 9 \times \square = 144 \\ 3 \times \square = 6 \\ \square \times 20 = 100 \\ \square \times 14 = 56 \\ \square \times 6 = 36 \\ \square \times 20 = 180 \\ \square \times 14 = 70 \\ 6 \times \square = 24 \\ \square \times 15 = 75 \\ \square \times 9 = 81 \\ \square \times 2 = 12 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 8 \times \square = 120 \\
 7 \times \square = 35 \\
 2 \times \square = 22 \\
 \square \times 18 = 126 \\
 3 \times \square = 27 \\
 3 \times \square = 27 \\
 \square \times 10 = 30 \\
 9 \times \square = 27 \\
 9 \times \square = 63 \\
 \square \times 14 = 56 \\
 \square \times 19 = 171 \\
 \square \times 15 = 90 \\
 \square \times 9 = 18 \\
 \square \times 13 = 39 \\
 6 \times \square = 114 \\
 2 \times \square = 4 \\
 2 \times \square = 8 \\
 2 \times \square = 40 \\
 \square \times 12 = 60 \\
 6 \times \square = 102 \\
 6 \times \square = 48 \\
 2 \times \square = 22 \\
 \square \times 6 = 24 \\
 \square \times 9 = 54 \\
 6 \times \square = 66
 \end{array}$$

$$\begin{array}{r}
 \square \times 4 = 20 \\
 7 \times \square = 28 \\
 6 \times \square = 42 \\
 4 \times \square = 64 \\
 9 \times \square = 180 \\
 3 \times \square = 54 \\
 \square \times 19 = 114 \\
 \square \times 5 = 25 \\
 \square \times 3 = 6 \\
 8 \times \square = 152 \\
 5 \times \square = 95 \\
 2 \times \square = 32 \\
 3 \times \square = 42 \\
 4 \times \square = 72 \\
 \square \times 11 = 55 \\
 \square \times 11 = 66 \\
 \square \times 3 = 12 \\
 \square \times 2 = 16 \\
 \square \times 6 = 12 \\
 \square \times 3 = 6 \\
 7 \times \square = 105 \\
 6 \times \square = 108 \\
 5 \times \square = 15 \\
 4 \times \square = 76 \\
 \square \times 19 = 38
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 6 \times \square = 24 \\
 \square \times 10 = 30 \\
 3 \times \square = 27 \\
 8 \times \square = 120 \\
 2 \times \square = 12 \\
 2 \times \square = 28 \\
 \square \times 2 = 18 \\
 7 \times \square = 70 \\
 4 \times \square = 40 \\
 7 \times \square = 21 \\
 \square \times 13 = 117 \\
 7 \times \square = 77 \\
 \square \times 15 = 90 \\
 8 \times \square = 120 \\
 3 \times \square = 39 \\
 \square \times 7 = 56 \\
 \square \times 15 = 45 \\
 9 \times \square = 99 \\
 \square \times 10 = 80 \\
 7 \times \square = 49 \\
 \square \times 12 = 60 \\
 \square \times 12 = 60 \\
 \square \times 8 = 72 \\
 8 \times \square = 160 \\
 3 \times \square = 54
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 8 \\
 \square \times 4 = 32 \\
 \square \times 4 = 20 \\
 6 \times \square = 12 \\
 6 \times \square = 30 \\
 8 \times \square = 88 \\
 \square \times 6 = 30 \\
 \square \times 12 = 108 \\
 7 \times \square = 112 \\
 9 \times \square = 153 \\
 8 \times \square = 104 \\
 \square \times 5 = 40 \\
 \square \times 17 = 153 \\
 9 \times \square = 54 \\
 6 \times \square = 78 \\
 2 \times \square = 30 \\
 9 \times \square = 108 \\
 \square \times 17 = 85 \\
 4 \times \square = 12 \\
 6 \times \square = 102 \\
 4 \times \square = 24 \\
 3 \times \square = 21 \\
 \square \times 19 = 95 \\
 3 \times \square = 39 \\
 \square \times 3 = 15
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 13 = 39 \\ 9 \times \square = 135 \\ 8 \times \square = 88 \\ 2 \times \square = 24 \\ \square \times 8 = 56 \\ 6 \times \square = 108 \\ \square \times 5 = 30 \\ 9 \times \square = 162 \\ 5 \times \square = 40 \\ 8 \times \square = 104 \\ \square \times 15 = 30 \\ \square \times 7 = 49 \\ \square \times 12 = 84 \\ \square \times 15 = 105 \\ \square \times 6 = 12 \\ \square \times 8 = 48 \\ 6 \times \square = 12 \\ \square \times 8 = 56 \\ 9 \times \square = 171 \\ 7 \times \square = 28 \\ \square \times 13 = 52 \\ 4 \times \square = 64 \\ \square \times 2 = 14 \\ \square \times 9 = 18 \\ \square \times 20 = 180 \end{array}$$

$$\begin{array}{r} \square \times 5 = 45 \\ \square \times 4 = 12 \\ 4 \times \square = 40 \\ \square \times 15 = 45 \\ 8 \times \square = 152 \\ 2 \times \square = 10 \\ 3 \times \square = 42 \\ \square \times 18 = 108 \\ 6 \times \square = 102 \\ 3 \times \square = 36 \\ 4 \times \square = 16 \\ 2 \times \square = 34 \\ \square \times 7 = 56 \\ 6 \times \square = 78 \\ \square \times 10 = 50 \\ 8 \times \square = 80 \\ 2 \times \square = 22 \\ 7 \times \square = 77 \\ 7 \times \square = 56 \\ \square \times 8 = 48 \\ 5 \times \square = 30 \\ 4 \times \square = 8 \\ 3 \times \square = 9 \\ \square \times 19 = 95 \\ 6 \times \square = 114 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 4 = 28 \\ \square \times 16 = 128 \\ 7 \times \square = 70 \\ 7 \times \square = 140 \\ 6 \times \square = 48 \\ \square \times 20 = 60 \\ \square \times 13 = 26 \\ 5 \times \square = 100 \\ \square \times 13 = 39 \\ 7 \times \square = 98 \\ \square \times 11 = 55 \\ \square \times 20 = 180 \\ 2 \times \square = 34 \\ \square \times 4 = 36 \\ \square \times 18 = 54 \\ 4 \times \square = 44 \\ \square \times 19 = 38 \\ \square \times 19 = 171 \\ 3 \times \square = 24 \\ \square \times 11 = 22 \\ 2 \times \square = 14 \\ 3 \times \square = 18 \\ \square \times 4 = 20 \\ 6 \times \square = 102 \\ \square \times 3 = 24 \end{array}$$

$$\begin{array}{l} 6 \times \square = 48 \\ 2 \times \square = 18 \\ \square \times 4 = 28 \\ 8 \times \square = 64 \\ 4 \times \square = 40 \\ \square \times 15 = 120 \\ 2 \times \square = 36 \\ \square \times 4 = 20 \\ \square \times 2 = 8 \\ 4 \times \square = 28 \\ 4 \times \square = 36 \\ 5 \times \square = 50 \\ 3 \times \square = 24 \\ \square \times 18 = 108 \\ 8 \times \square = 16 \\ 5 \times \square = 20 \\ 5 \times \square = 90 \\ 4 \times \square = 12 \\ \square \times 11 = 99 \\ \square \times 9 = 54 \\ 4 \times \square = 48 \\ \square \times 17 = 34 \\ \square \times 15 = 135 \\ \square \times 4 = 32 \\ \square \times 13 = 91 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 6 \times \square = 90 \\
 2 \times \square = 16 \\
 8 \times \square = 112 \\
 \square \times 18 = 162 \\
 4 \times \square = 48 \\
 8 \times \square = 48 \\
 \square \times 3 = 15 \\
 \square \times 15 = 90 \\
 9 \times \square = 81 \\
 \square \times 14 = 84 \\
 \square \times 18 = 126 \\
 6 \times \square = 48 \\
 \square \times 15 = 30 \\
 \square \times 11 = 77 \\
 5 \times \square = 55 \\
 \square \times 4 = 20 \\
 5 \times \square = 95 \\
 9 \times \square = 45 \\
 3 \times \square = 27 \\
 5 \times \square = 60 \\
 \square \times 11 = 33 \\
 \square \times 17 = 51 \\
 \square \times 4 = 20 \\
 \square \times 5 = 30 \\
 \square \times 15 = 105
 \end{array}$$

$$\begin{array}{r}
 \square \times 18 = 144 \\
 \square \times 11 = 77 \\
 6 \times \square = 24 \\
 \square \times 12 = 24 \\
 3 \times \square = 39 \\
 \square \times 11 = 33 \\
 9 \times \square = 108 \\
 9 \times \square = 36 \\
 \square \times 8 = 72 \\
 7 \times \square = 63 \\
 \square \times 3 = 9 \\
 4 \times \square = 72 \\
 \square \times 6 = 18 \\
 6 \times \square = 30 \\
 4 \times \square = 40 \\
 \square \times 14 = 84 \\
 \square \times 10 = 60 \\
 \square \times 4 = 16 \\
 \square \times 19 = 76 \\
 3 \times \square = 21 \\
 \square \times 9 = 54 \\
 2 \times \square = 20 \\
 \square \times 9 = 63 \\
 4 \times \square = 36 \\
 2 \times \square = 10
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 19 = 76 \\ 5 \times \square = 70 \\ 5 \times \square = 90 \\ 6 \times \square = 30 \\ \square \times 10 = 60 \\ 6 \times \square = 78 \\ 3 \times \square = 21 \\ \square \times 9 = 63 \\ \square \times 11 = 77 \\ \square \times 16 = 96 \\ \square \times 9 = 63 \\ 5 \times \square = 40 \\ 4 \times \square = 8 \\ \square \times 6 = 12 \\ \square \times 5 = 45 \\ 7 \times \square = 77 \\ 7 \times \square = 21 \\ \square \times 6 = 54 \\ 4 \times \square = 8 \\ \square \times 13 = 117 \\ \square \times 17 = 102 \\ \square \times 8 = 56 \\ 9 \times \square = 153 \\ \square \times 2 = 8 \\ 5 \times \square = 25 \end{array}$$

$$\begin{array}{l} 8 \times \square = 96 \\ 4 \times \square = 76 \\ \square \times 10 = 20 \\ 3 \times \square = 6 \\ \square \times 13 = 91 \\ 7 \times \square = 49 \\ 4 \times \square = 72 \\ 9 \times \square = 162 \\ 8 \times \square = 144 \\ \square \times 2 = 12 \\ 9 \times \square = 90 \\ 4 \times \square = 72 \\ 5 \times \square = 35 \\ \square \times 20 = 40 \\ 5 \times \square = 30 \\ 2 \times \square = 26 \\ \square \times 17 = 153 \\ \square \times 11 = 88 \\ 8 \times \square = 128 \\ \square \times 13 = 39 \\ \square \times 9 = 45 \\ 5 \times \square = 85 \\ \square \times 4 = 16 \\ 6 \times \square = 48 \\ \square \times 10 = 40 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 10 = 70 \\ 9 \times \square = 180 \\ \square \times 19 = 57 \\ 9 \times \square = 180 \\ \square \times 11 = 22 \\ \square \times 16 = 128 \\ \square \times 14 = 56 \\ 6 \times \square = 42 \\ 2 \times \square = 26 \\ 8 \times \square = 112 \\ 4 \times \square = 24 \\ \square \times 14 = 56 \\ 7 \times \square = 84 \\ 6 \times \square = 120 \\ 5 \times \square = 100 \\ \square \times 12 = 24 \\ \square \times 7 = 28 \\ \square \times 7 = 49 \\ 9 \times \square = 162 \\ \square \times 17 = 68 \\ 8 \times \square = 120 \\ 5 \times \square = 55 \\ \square \times 18 = 162 \\ 8 \times \square = 40 \\ 6 \times \square = 96 \end{array}$$

$$\begin{array}{l} 3 \times \square = 21 \\ 8 \times \square = 80 \\ 2 \times \square = 22 \\ \square \times 12 = 24 \\ \square \times 20 = 100 \\ \square \times 10 = 60 \\ 3 \times \square = 9 \\ 2 \times \square = 6 \\ \square \times 13 = 104 \\ 4 \times \square = 12 \\ \square \times 19 = 114 \\ 3 \times \square = 51 \\ 7 \times \square = 84 \\ \square \times 7 = 35 \\ \square \times 3 = 12 \\ 3 \times \square = 39 \\ 4 \times \square = 80 \\ \square \times 13 = 65 \\ 3 \times \square = 57 \\ \square \times 15 = 90 \\ \square \times 13 = 26 \\ 9 \times \square = 63 \\ 8 \times \square = 48 \\ \square \times 15 = 120 \\ 9 \times \square = 180 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 15 = 90 \\ \square \times 20 = 100 \\ \square \times 11 = 99 \\ 3 \times \square = 6 \\ 2 \times \square = 10 \\ 5 \times \square = 100 \\ 4 \times \square = 44 \\ \square \times 12 = 96 \\ 5 \times \square = 55 \\ \square \times 18 = 72 \\ \square \times 14 = 56 \\ 8 \times \square = 32 \\ \square \times 9 = 81 \\ \square \times 11 = 77 \\ 2 \times \square = 30 \\ 3 \times \square = 9 \\ 2 \times \square = 18 \\ 3 \times \square = 48 \\ 5 \times \square = 95 \\ \square \times 19 = 76 \\ 2 \times \square = 14 \\ 2 \times \square = 18 \\ 2 \times \square = 14 \\ 7 \times \square = 35 \\ 7 \times \square = 21 \end{array}$$

$$\begin{array}{l} \square \times 6 = 36 \\ \square \times 11 = 55 \\ \square \times 14 = 56 \\ 3 \times \square = 60 \\ 8 \times \square = 32 \\ 7 \times \square = 70 \\ 2 \times \square = 32 \\ \square \times 12 = 24 \\ \square \times 8 = 16 \\ \square \times 8 = 64 \\ \square \times 3 = 15 \\ \square \times 8 = 40 \\ \square \times 3 = 24 \\ \square \times 14 = 56 \\ 2 \times \square = 24 \\ 6 \times \square = 108 \\ 6 \times \square = 84 \\ \square \times 5 = 30 \\ 2 \times \square = 24 \\ \square \times 10 = 70 \\ 2 \times \square = 32 \\ 6 \times \square = 78 \\ \square \times 7 = 35 \\ 8 \times \square = 160 \\ 4 \times \square = 60 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 10 = 20 \\ \square \times 17 = 68 \\ 8 \times \square = 40 \\ 8 \times \square = 16 \\ \square \times 18 = 72 \\ 2 \times \square = 38 \\ \square \times 19 = 114 \\ 4 \times \square = 68 \\ 6 \times \square = 60 \\ \square \times 20 = 80 \\ \square \times 20 = 80 \\ \square \times 18 = 72 \\ 3 \times \square = 15 \\ \square \times 11 = 88 \\ 8 \times \square = 144 \\ 4 \times \square = 60 \\ \square \times 15 = 75 \\ 5 \times \square = 30 \\ \square \times 13 = 78 \\ \square \times 9 = 27 \\ 6 \times \square = 60 \\ \square \times 17 = 68 \\ 8 \times \square = 112 \\ 5 \times \square = 80 \\ 4 \times \square = 72 \end{array}$$

$$\begin{array}{l} 5 \times \square = 50 \\ \square \times 9 = 81 \\ \square \times 18 = 72 \\ \square \times 8 = 72 \\ 7 \times \square = 133 \\ 8 \times \square = 96 \\ 2 \times \square = 4 \\ \square \times 20 = 40 \\ 3 \times \square = 45 \\ 2 \times \square = 36 \\ 7 \times \square = 28 \\ \square \times 12 = 60 \\ \square \times 13 = 91 \\ 5 \times \square = 95 \\ \square \times 7 = 49 \\ \square \times 19 = 76 \\ 7 \times \square = 84 \\ 5 \times \square = 35 \\ \square \times 12 = 108 \\ 2 \times \square = 20 \\ \square \times 19 = 38 \\ 7 \times \square = 35 \\ \square \times 17 = 102 \\ \square \times 15 = 135 \\ 7 \times \square = 119 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 30 \\
 8 \times \square = 112 \\
 4 \times \square = 72 \\
 2 \times \square = 34 \\
 \square \times 19 = 95 \\
 \square \times 9 = 81 \\
 4 \times \square = 72 \\
 \square \times 9 = 54 \\
 \square \times 13 = 65 \\
 6 \times \square = 72 \\
 \square \times 15 = 120 \\
 \square \times 13 = 117 \\
 2 \times \square = 10 \\
 \square \times 2 = 18 \\
 9 \times \square = 171 \\
 \square \times 18 = 144 \\
 \square \times 10 = 40 \\
 \square \times 19 = 38 \\
 9 \times \square = 126 \\
 8 \times \square = 104 \\
 \square \times 4 = 20 \\
 4 \times \square = 60 \\
 5 \times \square = 70 \\
 9 \times \square = 36 \\
 8 \times \square = 144
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 20 \\
 2 \times \square = 10 \\
 7 \times \square = 70 \\
 \square \times 16 = 64 \\
 7 \times \square = 70 \\
 \square \times 7 = 56 \\
 3 \times \square = 15 \\
 \square \times 16 = 128 \\
 3 \times \square = 57 \\
 8 \times \square = 80 \\
 \square \times 13 = 91 \\
 9 \times \square = 135 \\
 \square \times 10 = 20 \\
 2 \times \square = 38 \\
 \square \times 10 = 80 \\
 \square \times 15 = 135 \\
 \square \times 14 = 98 \\
 \square \times 16 = 80 \\
 8 \times \square = 144 \\
 \square \times 5 = 45 \\
 7 \times \square = 63 \\
 4 \times \square = 40 \\
 \square \times 16 = 32 \\
 3 \times \square = 18 \\
 \square \times 3 = 12
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 4 \times \square = 60 \\
 \square \times 11 = 44 \\
 9 \times \square = 126 \\
 \square \times 4 = 12 \\
 \square \times 20 = 60 \\
 8 \times \square = 80 \\
 6 \times \square = 36 \\
 2 \times \square = 6 \\
 2 \times \square = 34 \\
 \square \times 14 = 98 \\
 \square \times 16 = 32 \\
 \square \times 13 = 91 \\
 7 \times \square = 119 \\
 \square \times 19 = 152 \\
 6 \times \square = 12 \\
 \square \times 2 = 10 \\
 \square \times 19 = 171 \\
 9 \times \square = 117 \\
 4 \times \square = 20 \\
 2 \times \square = 8 \\
 5 \times \square = 35 \\
 4 \times \square = 16 \\
 9 \times \square = 90 \\
 \square \times 11 = 66 \\
 7 \times \square = 77
 \end{array}$$

$$\begin{array}{r}
 \square \times 9 = 54 \\
 3 \times \square = 24 \\
 6 \times \square = 60 \\
 \square \times 4 = 24 \\
 9 \times \square = 45 \\
 \square \times 8 = 24 \\
 \square \times 19 = 95 \\
 6 \times \square = 42 \\
 6 \times \square = 96 \\
 5 \times \square = 30 \\
 \square \times 16 = 128 \\
 6 \times \square = 78 \\
 3 \times \square = 21 \\
 9 \times \square = 180 \\
 \square \times 18 = 36 \\
 \square \times 18 = 144 \\
 \square \times 20 = 140 \\
 5 \times \square = 10 \\
 \square \times 16 = 96 \\
 6 \times \square = 66 \\
 \square \times 16 = 128 \\
 \square \times 11 = 55 \\
 \square \times 13 = 117 \\
 \square \times 7 = 63 \\
 2 \times \square = 40
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} 8 \times \square = 144 \\ \square \times 12 = 72 \\ 8 \times \square = 152 \\ \square \times 3 = 18 \\ \square \times 14 = 28 \\ \square \times 4 = 36 \\ 8 \times \square = 32 \\ \square \times 19 = 152 \\ 7 \times \square = 126 \\ \square \times 13 = 78 \\ 6 \times \square = 90 \\ \square \times 18 = 108 \\ \square \times 20 = 180 \\ 3 \times \square = 15 \\ 4 \times \square = 12 \\ 6 \times \square = 90 \\ \square \times 15 = 90 \\ \square \times 16 = 64 \\ \square \times 4 = 36 \\ \square \times 6 = 18 \\ 7 \times \square = 42 \\ 5 \times \square = 95 \\ \square \times 8 = 72 \\ 7 \times \square = 42 \\ \square \times 12 = 96 \end{array}$$

$$\begin{array}{l} \square \times 8 = 32 \\ \square \times 8 = 64 \\ 4 \times \square = 12 \\ 7 \times \square = 77 \\ 2 \times \square = 6 \\ \square \times 13 = 78 \\ 4 \times \square = 68 \\ \square \times 4 = 28 \\ \square \times 4 = 8 \\ 8 \times \square = 32 \\ 4 \times \square = 68 \\ 7 \times \square = 42 \\ 3 \times \square = 45 \\ \square \times 3 = 6 \\ \square \times 17 = 136 \\ \square \times 12 = 36 \\ 6 \times \square = 108 \\ 4 \times \square = 16 \\ \square \times 20 = 160 \\ \square \times 12 = 60 \\ \square \times 11 = 44 \\ \square \times 6 = 18 \\ 2 \times \square = 20 \\ \square \times 16 = 112 \\ 2 \times \square = 8 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 4 \times \square = 52 \\
 8 \times \square = 72 \\
 6 \times \square = 24 \\
 3 \times \square = 6 \\
 \square \times 16 = 32 \\
 9 \times \square = 117 \\
 \square \times 5 = 35 \\
 \square \times 14 = 28 \\
 2 \times \square = 30 \\
 5 \times \square = 55 \\
 7 \times \square = 105 \\
 \square \times 4 = 8 \\
 7 \times \square = 126 \\
 9 \times \square = 27 \\
 \square \times 18 = 162 \\
 9 \times \square = 135 \\
 \square \times 18 = 90 \\
 7 \times \square = 133 \\
 8 \times \square = 56 \\
 \square \times 6 = 48 \\
 \square \times 2 = 12 \\
 \square \times 19 = 171 \\
 9 \times \square = 171 \\
 \square \times 14 = 98 \\
 \square \times 7 = 63
 \end{array}$$

$$\begin{array}{r}
 \square \times 6 = 24 \\
 9 \times \square = 36 \\
 5 \times \square = 80 \\
 3 \times \square = 45 \\
 \square \times 17 = 153 \\
 8 \times \square = 64 \\
 4 \times \square = 28 \\
 \square \times 17 = 51 \\
 8 \times \square = 40 \\
 \square \times 15 = 90 \\
 \square \times 14 = 56 \\
 \square \times 14 = 70 \\
 6 \times \square = 48 \\
 \square \times 9 = 63 \\
 9 \times \square = 45 \\
 \square \times 11 = 22 \\
 \square \times 3 = 24 \\
 6 \times \square = 102 \\
 8 \times \square = 32 \\
 \square \times 13 = 104 \\
 \square \times 16 = 112 \\
 \square \times 10 = 50 \\
 2 \times \square = 18 \\
 \square \times 14 = 84 \\
 9 \times \square = 18
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 4 \times \square = 40 \\
 3 \times \square = 21 \\
 8 \times \square = 96 \\
 \square \times 14 = 84 \\
 \square \times 18 = 126 \\
 8 \times \square = 48 \\
 2 \times \square = 10 \\
 3 \times \square = 48 \\
 9 \times \square = 63 \\
 3 \times \square = 54 \\
 \square \times 5 = 25 \\
 \square \times 20 = 100 \\
 \square \times 8 = 72 \\
 9 \times \square = 162 \\
 4 \times \square = 40 \\
 \square \times 10 = 30 \\
 \square \times 12 = 84 \\
 \square \times 4 = 28 \\
 \square \times 9 = 54 \\
 \square \times 20 = 140 \\
 5 \times \square = 95 \\
 8 \times \square = 72 \\
 3 \times \square = 51 \\
 4 \times \square = 20 \\
 7 \times \square = 21
 \end{array}$$

$$\begin{array}{r}
 3 \times \square = 45 \\
 \square \times 19 = 114 \\
 6 \times \square = 66 \\
 \square \times 11 = 88 \\
 9 \times \square = 135 \\
 8 \times \square = 128 \\
 \square \times 6 = 18 \\
 \square \times 8 = 24 \\
 8 \times \square = 80 \\
 \square \times 11 = 66 \\
 3 \times \square = 57 \\
 \square \times 20 = 180 \\
 3 \times \square = 39 \\
 9 \times \square = 108 \\
 \square \times 16 = 32 \\
 \square \times 13 = 26 \\
 \square \times 18 = 126 \\
 \square \times 19 = 171 \\
 \square \times 19 = 57 \\
 5 \times \square = 25 \\
 \square \times 9 = 36 \\
 \square \times 4 = 20 \\
 3 \times \square = 18 \\
 4 \times \square = 16 \\
 \square \times 8 = 56
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 4 = 24 \\ \square \times 19 = 152 \\ 9 \times \square = 108 \\ 8 \times \square = 144 \\ 9 \times \square = 171 \\ 3 \times \square = 24 \\ \square \times 16 = 64 \\ \square \times 16 = 64 \\ \square \times 11 = 22 \\ \square \times 19 = 38 \\ \square \times 15 = 60 \\ \square \times 9 = 36 \\ 4 \times \square = 52 \\ 7 \times \square = 84 \\ \square \times 6 = 54 \\ \square \times 10 = 40 \\ \square \times 9 = 27 \\ \square \times 9 = 63 \\ \square \times 14 = 98 \\ \square \times 6 = 54 \\ 8 \times \square = 32 \\ \square \times 19 = 38 \\ \square \times 2 = 4 \\ 3 \times \square = 42 \\ \square \times 2 = 10 \end{array}$$

$$\begin{array}{l} \square \times 9 = 63 \\ \square \times 13 = 39 \\ \square \times 14 = 84 \\ \square \times 5 = 40 \\ \square \times 13 = 91 \\ \square \times 19 = 95 \\ \square \times 5 = 40 \\ \square \times 3 = 18 \\ \square \times 16 = 144 \\ 4 \times \square = 68 \\ 8 \times \square = 152 \\ 4 \times \square = 16 \\ 3 \times \square = 30 \\ 6 \times \square = 120 \\ 5 \times \square = 20 \\ 4 \times \square = 20 \\ \square \times 14 = 42 \\ \square \times 15 = 105 \\ 5 \times \square = 55 \\ 3 \times \square = 9 \\ 4 \times \square = 56 \\ \square \times 17 = 68 \\ \square \times 14 = 112 \\ \square \times 4 = 12 \\ \square \times 15 = 75 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 100 \\
 3 \times \square = 33 \\
 \square \times 20 = 120 \\
 \square \times 11 = 88 \\
 3 \times \square = 57 \\
 4 \times \square = 44 \\
 \square \times 6 = 30 \\
 9 \times \square = 153 \\
 6 \times \square = 42 \\
 \square \times 6 = 42 \\
 3 \times \square = 60 \\
 \square \times 9 = 72 \\
 \square \times 5 = 10 \\
 \square \times 14 = 84 \\
 2 \times \square = 16 \\
 4 \times \square = 8 \\
 9 \times \square = 27 \\
 \square \times 15 = 60 \\
 \square \times 5 = 15 \\
 2 \times \square = 20 \\
 \square \times 15 = 120 \\
 2 \times \square = 40 \\
 2 \times \square = 6 \\
 4 \times \square = 36 \\
 6 \times \square = 102
 \end{array}$$

$$\begin{array}{r}
 \square \times 17 = 136 \\
 6 \times \square = 84 \\
 \square \times 12 = 108 \\
 8 \times \square = 144 \\
 \square \times 3 = 21 \\
 \square \times 3 = 18 \\
 \square \times 17 = 68 \\
 5 \times \square = 95 \\
 \square \times 14 = 42 \\
 \square \times 20 = 40 \\
 \square \times 4 = 24 \\
 \square \times 9 = 45 \\
 7 \times \square = 91 \\
 \square \times 11 = 33 \\
 2 \times \square = 34 \\
 \square \times 16 = 144 \\
 8 \times \square = 72 \\
 6 \times \square = 42 \\
 \square \times 19 = 114 \\
 7 \times \square = 70 \\
 \square \times 19 = 152 \\
 9 \times \square = 72 \\
 2 \times \square = 38 \\
 \square \times 20 = 140 \\
 \square \times 7 = 35
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 7 = 35 \\ 4 \times \square = 36 \\ \square \times 17 = 102 \\ 5 \times \square = 65 \\ \square \times 16 = 144 \\ \square \times 20 = 100 \\ 2 \times \square = 40 \\ 5 \times \square = 30 \\ \square \times 20 = 180 \\ \square \times 2 = 18 \\ 8 \times \square = 120 \\ 7 \times \square = 14 \\ 3 \times \square = 6 \\ \square \times 14 = 84 \\ 9 \times \square = 63 \\ 5 \times \square = 15 \\ \square \times 8 = 16 \\ 4 \times \square = 28 \\ 4 \times \square = 80 \\ \square \times 18 = 72 \\ \square \times 11 = 33 \\ 6 \times \square = 48 \\ \square \times 17 = 119 \\ \square \times 6 = 30 \\ 3 \times \square = 60 \end{array}$$

$$\begin{array}{l} 4 \times \square = 48 \\ 8 \times \square = 56 \\ 7 \times \square = 70 \\ 3 \times \square = 54 \\ 3 \times \square = 36 \\ \square \times 11 = 99 \\ 9 \times \square = 135 \\ 4 \times \square = 20 \\ \square \times 10 = 20 \\ 9 \times \square = 117 \\ \square \times 5 = 40 \\ \square \times 8 = 32 \\ 4 \times \square = 12 \\ 6 \times \square = 12 \\ 4 \times \square = 36 \\ \square \times 9 = 72 \\ \square \times 20 = 80 \\ 9 \times \square = 63 \\ \square \times 12 = 60 \\ 8 \times \square = 64 \\ 9 \times \square = 180 \\ 7 \times \square = 70 \\ 2 \times \square = 12 \\ 8 \times \square = 120 \\ \square \times 19 = 95 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 6 \times \square = 96 \\
 \square \times 6 = 36 \\
 \square \times 17 = 119 \\
 7 \times \square = 119 \\
 \square \times 15 = 120 \\
 5 \times \square = 25 \\
 7 \times \square = 126 \\
 \square \times 20 = 160 \\
 8 \times \square = 144 \\
 6 \times \square = 30 \\
 \square \times 16 = 64 \\
 \square \times 6 = 30 \\
 2 \times \square = 40 \\
 \square \times 14 = 28 \\
 9 \times \square = 180 \\
 \square \times 11 = 55 \\
 \square \times 9 = 54 \\
 \square \times 13 = 117 \\
 \square \times 9 = 81 \\
 4 \times \square = 72 \\
 2 \times \square = 36 \\
 6 \times \square = 84 \\
 \square \times 17 = 68 \\
 \square \times 15 = 120 \\
 7 \times \square = 98
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 38 \\
 3 \times \square = 36 \\
 \square \times 4 = 20 \\
 6 \times \square = 36 \\
 3 \times \square = 9 \\
 9 \times \square = 99 \\
 6 \times \square = 18 \\
 \square \times 10 = 60 \\
 \square \times 16 = 48 \\
 \square \times 3 = 18 \\
 \square \times 15 = 135 \\
 5 \times \square = 30 \\
 \square \times 16 = 128 \\
 \square \times 9 = 36 \\
 \square \times 10 = 80 \\
 \square \times 19 = 114 \\
 8 \times \square = 16 \\
 9 \times \square = 171 \\
 \square \times 2 = 10 \\
 5 \times \square = 100 \\
 \square \times 8 = 40 \\
 \square \times 12 = 96 \\
 \square \times 5 = 10 \\
 \square \times 5 = 15 \\
 \square \times 10 = 70
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 6 = 30 \\ 9 \times \square = 135 \\ 4 \times \square = 40 \\ 5 \times \square = 85 \\ \square \times 5 = 35 \\ \square \times 12 = 24 \\ 5 \times \square = 10 \\ 5 \times \square = 60 \\ 9 \times \square = 135 \\ 4 \times \square = 80 \\ \square \times 9 = 81 \\ \square \times 9 = 54 \\ \square \times 19 = 133 \\ 5 \times \square = 70 \\ \square \times 17 = 85 \\ 6 \times \square = 36 \\ \square \times 10 = 60 \\ 5 \times \square = 65 \\ \square \times 16 = 128 \\ \square \times 16 = 128 \\ \square \times 4 = 8 \\ 8 \times \square = 152 \\ 2 \times \square = 34 \\ 9 \times \square = 54 \\ 8 \times \square = 120 \end{array}$$

$$\begin{array}{r} \square \times 13 = 39 \\ 9 \times \square = 180 \\ \square \times 13 = 117 \\ \square \times 12 = 36 \\ 8 \times \square = 64 \\ 6 \times \square = 114 \\ \square \times 10 = 80 \\ \square \times 20 = 140 \\ 4 \times \square = 56 \\ 2 \times \square = 18 \\ \square \times 12 = 60 \\ 2 \times \square = 14 \\ \square \times 18 = 90 \\ \square \times 13 = 26 \\ 5 \times \square = 45 \\ \square \times 19 = 76 \\ 4 \times \square = 52 \\ 7 \times \square = 42 \\ \square \times 6 = 30 \\ 6 \times \square = 90 \\ \square \times 12 = 108 \\ 4 \times \square = 60 \\ 4 \times \square = 72 \\ \square \times 18 = 36 \\ 2 \times \square = 4 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 4 = 24 \\ 6 \times \square = 48 \\ \square \times 2 = 4 \\ 9 \times \square = 90 \\ 5 \times \square = 90 \\ \square \times 20 = 180 \\ 9 \times \square = 180 \\ 6 \times \square = 54 \\ \square \times 11 = 22 \\ \square \times 6 = 24 \\ 9 \times \square = 162 \\ \square \times 15 = 45 \\ 6 \times \square = 108 \\ 3 \times \square = 24 \\ 2 \times \square = 40 \\ \square \times 5 = 25 \\ \square \times 16 = 80 \\ 2 \times \square = 38 \\ \square \times 5 = 40 \\ \square \times 7 = 56 \\ \square \times 12 = 60 \\ \square \times 9 = 45 \\ 3 \times \square = 57 \\ \square \times 7 = 42 \\ \square \times 14 = 84 \end{array}$$

$$\begin{array}{l} \square \times 8 = 32 \\ 8 \times \square = 104 \\ 5 \times \square = 50 \\ \square \times 14 = 28 \\ \square \times 20 = 60 \\ \square \times 20 = 120 \\ 9 \times \square = 126 \\ 7 \times \square = 63 \\ \square \times 19 = 57 \\ \square \times 5 = 30 \\ \square \times 17 = 136 \\ 8 \times \square = 112 \\ 9 \times \square = 81 \\ 6 \times \square = 102 \\ \square \times 14 = 126 \\ 3 \times \square = 57 \\ \square \times 16 = 128 \\ 9 \times \square = 108 \\ 6 \times \square = 114 \\ \square \times 19 = 133 \\ \square \times 20 = 180 \\ \square \times 10 = 40 \\ 8 \times \square = 128 \\ 4 \times \square = 60 \\ \square \times 17 = 119 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 19 = 114 \\ 3 \times \square = 45 \\ 2 \times \square = 34 \\ \square \times 2 = 8 \\ 5 \times \square = 85 \\ 9 \times \square = 135 \\ \square \times 17 = 51 \\ 6 \times \square = 90 \\ \square \times 8 = 32 \\ \square \times 16 = 64 \\ 6 \times \square = 24 \\ 3 \times \square = 54 \\ \square \times 19 = 133 \\ \square \times 9 = 36 \\ \square \times 10 = 60 \\ 5 \times \square = 65 \\ 2 \times \square = 30 \\ \square \times 14 = 56 \\ 3 \times \square = 27 \\ 2 \times \square = 20 \\ 2 \times \square = 26 \\ 6 \times \square = 12 \\ 8 \times \square = 80 \\ 5 \times \square = 15 \\ 2 \times \square = 32 \end{array}$$

$$\begin{array}{r} 9 \times \square = 108 \\ \square \times 6 = 36 \\ \square \times 16 = 96 \\ \square \times 5 = 15 \\ 7 \times \square = 105 \\ 5 \times \square = 65 \\ \square \times 19 = 152 \\ 7 \times \square = 126 \\ 9 \times \square = 90 \\ 7 \times \square = 70 \\ 5 \times \square = 35 \\ \square \times 18 = 108 \\ \square \times 8 = 16 \\ 6 \times \square = 78 \\ 2 \times \square = 24 \\ \square \times 13 = 104 \\ \square \times 15 = 75 \\ \square \times 15 = 60 \\ 7 \times \square = 105 \\ 9 \times \square = 99 \\ \square \times 2 = 18 \\ \square \times 3 = 9 \\ 5 \times \square = 30 \\ \square \times 14 = 56 \\ \square \times 13 = 91 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 6 \\
 \square \times 6 = 12 \\
 9 \times \square = 108 \\
 7 \times \square = 56 \\
 \square \times 17 = 68 \\
 6 \times \square = 84 \\
 \square \times 10 = 30 \\
 8 \times \square = 128 \\
 2 \times \square = 6 \\
 \square \times 9 = 27 \\
 \square \times 6 = 24 \\
 \square \times 19 = 114 \\
 \square \times 13 = 52 \\
 \square \times 5 = 35 \\
 8 \times \square = 144 \\
 \square \times 16 = 96 \\
 \square \times 10 = 30 \\
 \square \times 17 = 34 \\
 \square \times 12 = 60 \\
 \square \times 15 = 45 \\
 \square \times 2 = 6 \\
 3 \times \square = 18 \\
 5 \times \square = 25 \\
 \square \times 9 = 18 \\
 4 \times \square = 80
 \end{array}$$

$$\begin{array}{r}
 \square \times 9 = 45 \\
 3 \times \square = 6 \\
 \square \times 10 = 60 \\
 \square \times 8 = 24 \\
 \square \times 12 = 108 \\
 4 \times \square = 16 \\
 \square \times 3 = 21 \\
 8 \times \square = 128 \\
 7 \times \square = 49 \\
 \square \times 20 = 40 \\
 8 \times \square = 24 \\
 \square \times 16 = 144 \\
 9 \times \square = 36 \\
 \square \times 6 = 24 \\
 \square \times 16 = 80 \\
 3 \times \square = 42 \\
 9 \times \square = 36 \\
 5 \times \square = 55 \\
 5 \times \square = 40 \\
 \square \times 13 = 91 \\
 \square \times 6 = 24 \\
 \square \times 5 = 25 \\
 \square \times 4 = 32 \\
 \square \times 2 = 8 \\
 3 \times \square = 21
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 14 = 84 \\ \square \times 10 = 80 \\ 4 \times \square = 32 \\ \square \times 15 = 75 \\ 2 \times \square = 40 \\ \square \times 8 = 48 \\ 4 \times \square = 28 \\ 7 \times \square = 119 \\ \square \times 4 = 32 \\ 9 \times \square = 135 \\ \square \times 6 = 54 \\ 2 \times \square = 24 \\ 6 \times \square = 102 \\ \square \times 4 = 16 \\ 8 \times \square = 72 \\ 6 \times \square = 54 \\ 4 \times \square = 48 \\ 9 \times \square = 45 \\ \square \times 8 = 40 \\ 7 \times \square = 91 \\ 4 \times \square = 16 \\ \square \times 2 = 4 \\ 2 \times \square = 30 \\ \square \times 19 = 152 \\ \square \times 4 = 20 \end{array}$$

$$\begin{array}{l} 7 \times \square = 63 \\ 6 \times \square = 78 \\ \square \times 12 = 48 \\ \square \times 18 = 90 \\ 6 \times \square = 90 \\ \square \times 14 = 112 \\ \square \times 3 = 6 \\ 8 \times \square = 48 \\ 9 \times \square = 108 \\ 3 \times \square = 9 \\ \square \times 20 = 40 \\ 5 \times \square = 10 \\ 5 \times \square = 25 \\ \square \times 12 = 36 \\ 2 \times \square = 16 \\ 3 \times \square = 6 \\ 9 \times \square = 45 \\ 4 \times \square = 32 \\ 7 \times \square = 133 \\ \square \times 11 = 22 \\ \square \times 5 = 25 \\ 4 \times \square = 32 \\ \square \times 12 = 84 \\ \square \times 11 = 44 \\ 3 \times \square = 51 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 15 = 75 \\ \square \times 17 = 153 \\ 9 \times \square = 162 \\ 6 \times \square = 60 \\ 9 \times \square = 18 \\ 5 \times \square = 40 \\ \square \times 14 = 56 \\ 6 \times \square = 12 \\ \square \times 3 = 12 \\ 7 \times \square = 126 \\ \square \times 20 = 160 \\ 9 \times \square = 144 \\ \square \times 17 = 136 \\ \square \times 5 = 40 \\ \square \times 8 = 64 \\ \square \times 6 = 24 \\ 9 \times \square = 63 \\ 7 \times \square = 105 \\ \square \times 20 = 140 \\ \square \times 2 = 16 \\ \square \times 5 = 15 \\ 4 \times \square = 40 \\ 9 \times \square = 72 \\ \square \times 9 = 27 \\ \square \times 4 = 32 \end{array}$$

$$\begin{array}{l} 8 \times \square = 72 \\ \square \times 19 = 76 \\ \square \times 11 = 22 \\ 9 \times \square = 36 \\ 5 \times \square = 25 \\ \square \times 20 = 100 \\ 2 \times \square = 36 \\ 3 \times \square = 27 \\ \square \times 11 = 22 \\ \square \times 18 = 144 \\ \square \times 12 = 96 \\ 2 \times \square = 6 \\ 9 \times \square = 81 \\ \square \times 2 = 16 \\ \square \times 7 = 14 \\ 3 \times \square = 27 \\ \square \times 5 = 35 \\ 4 \times \square = 56 \\ \square \times 4 = 32 \\ \square \times 8 = 56 \\ 7 \times \square = 63 \\ \square \times 16 = 144 \\ \square \times 9 = 27 \\ 2 \times \square = 14 \\ 9 \times \square = 54 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} 8 \times \square = 72 \\ \square \times 4 = 20 \\ 5 \times \square = 25 \\ \square \times 20 = 80 \\ \square \times 7 = 42 \\ 7 \times \square = 105 \\ \square \times 8 = 72 \\ 9 \times \square = 81 \\ 6 \times \square = 54 \\ \square \times 17 = 119 \\ \square \times 4 = 16 \\ \square \times 19 = 76 \\ 5 \times \square = 55 \\ 9 \times \square = 108 \\ \square \times 2 = 14 \\ \square \times 20 = 80 \\ 8 \times \square = 32 \\ 6 \times \square = 36 \\ \square \times 12 = 36 \\ \square \times 17 = 119 \\ 4 \times \square = 36 \\ \square \times 9 = 54 \\ 6 \times \square = 30 \\ 2 \times \square = 24 \\ \square \times 6 = 54 \end{array}$$

$$\begin{array}{r} 8 \times \square = 72 \\ 2 \times \square = 30 \\ \square \times 18 = 36 \\ 7 \times \square = 98 \\ 7 \times \square = 56 \\ 9 \times \square = 171 \\ 6 \times \square = 102 \\ \square \times 15 = 120 \\ 8 \times \square = 128 \\ 9 \times \square = 72 \\ 8 \times \square = 128 \\ 8 \times \square = 88 \\ \square \times 9 = 54 \\ 3 \times \square = 36 \\ \square \times 11 = 33 \\ 5 \times \square = 95 \\ 7 \times \square = 49 \\ \square \times 13 = 78 \\ \square \times 4 = 8 \\ 8 \times \square = 72 \\ 4 \times \square = 80 \\ \square \times 17 = 136 \\ 7 \times \square = 84 \\ 5 \times \square = 70 \\ \square \times 10 = 50 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 8 \times \square = 160 \\
 5 \times \square = 40 \\
 9 \times \square = 90 \\
 5 \times \square = 80 \\
 \square \times 12 = 72 \\
 2 \times \square = 40 \\
 3 \times \square = 36 \\
 \square \times 14 = 28 \\
 8 \times \square = 80 \\
 \square \times 2 = 8 \\
 2 \times \square = 36 \\
 \square \times 13 = 39 \\
 6 \times \square = 24 \\
 \square \times 9 = 81 \\
 \square \times 12 = 24 \\
 4 \times \square = 16 \\
 \square \times 18 = 108 \\
 \square \times 14 = 56 \\
 \square \times 17 = 34 \\
 \square \times 13 = 26 \\
 4 \times \square = 40 \\
 9 \times \square = 135 \\
 7 \times \square = 133 \\
 5 \times \square = 50 \\
 9 \times \square = 162
 \end{array}$$

$$\begin{array}{r}
 \square \times 20 = 120 \\
 9 \times \square = 81 \\
 5 \times \square = 45 \\
 9 \times \square = 81 \\
 5 \times \square = 60 \\
 \square \times 12 = 108 \\
 5 \times \square = 70 \\
 6 \times \square = 30 \\
 3 \times \square = 48 \\
 3 \times \square = 42 \\
 \square \times 4 = 28 \\
 \square \times 12 = 108 \\
 \square \times 15 = 75 \\
 8 \times \square = 152 \\
 \square \times 2 = 18 \\
 6 \times \square = 66 \\
 6 \times \square = 96 \\
 6 \times \square = 90 \\
 9 \times \square = 72 \\
 \square \times 12 = 60 \\
 3 \times \square = 6 \\
 \square \times 2 = 16 \\
 \square \times 18 = 36 \\
 \square \times 19 = 114 \\
 4 \times \square = 64
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 36 \\ 7 \times \square = 21 \\ 7 \times \square = 140 \\ \square \times 20 = 80 \\ 4 \times \square = 44 \\ 4 \times \square = 64 \\ \square \times 7 = 42 \\ \square \times 11 = 55 \\ \square \times 18 = 54 \\ 6 \times \square = 72 \\ \square \times 6 = 24 \\ 9 \times \square = 18 \\ 8 \times \square = 48 \\ 7 \times \square = 105 \\ \square \times 16 = 80 \\ \square \times 17 = 34 \\ \square \times 17 = 68 \\ \square \times 15 = 75 \\ 2 \times \square = 14 \\ \square \times 18 = 90 \\ \square \times 19 = 152 \\ \square \times 2 = 6 \\ \square \times 17 = 68 \\ 9 \times \square = 81 \\ \square \times 13 = 26 \end{array}$$

$$\begin{array}{l} \square \times 20 = 140 \\ \square \times 20 = 180 \\ 4 \times \square = 8 \\ \square \times 9 = 27 \\ \square \times 3 = 15 \\ \square \times 17 = 68 \\ \square \times 5 = 15 \\ 3 \times \square = 15 \\ 9 \times \square = 108 \\ 3 \times \square = 39 \\ 3 \times \square = 60 \\ \square \times 14 = 84 \\ \square \times 8 = 40 \\ 7 \times \square = 112 \\ \square \times 13 = 65 \\ \square \times 2 = 4 \\ \square \times 3 = 27 \\ \square \times 19 = 95 \\ \square \times 3 = 6 \\ \square \times 19 = 76 \\ \square \times 18 = 108 \\ 9 \times \square = 108 \\ 9 \times \square = 162 \\ \square \times 20 = 180 \\ 8 \times \square = 104 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 14 = 56 \\ 9 \times \square = 45 \\ 5 \times \square = 50 \\ 7 \times \square = 98 \\ \square \times 15 = 120 \\ \square \times 17 = 102 \\ 3 \times \square = 36 \\ 3 \times \square = 42 \\ 8 \times \square = 32 \\ \square \times 11 = 88 \\ \square \times 2 = 8 \\ \square \times 20 = 140 \\ \square \times 5 = 45 \\ 2 \times \square = 34 \\ \square \times 4 = 12 \\ \square \times 5 = 10 \\ 4 \times \square = 36 \\ 9 \times \square = 45 \\ \square \times 19 = 38 \\ 4 \times \square = 60 \\ \square \times 13 = 78 \\ \square \times 20 = 40 \\ \square \times 10 = 80 \\ \square \times 20 = 100 \\ 6 \times \square = 24 \end{array}$$

$$\begin{array}{l} 7 \times \square = 28 \\ 8 \times \square = 56 \\ 5 \times \square = 45 \\ \square \times 3 = 21 \\ 3 \times \square = 6 \\ \square \times 13 = 65 \\ \square \times 5 = 10 \\ \square \times 13 = 78 \\ 5 \times \square = 50 \\ \square \times 12 = 108 \\ 9 \times \square = 108 \\ \square \times 16 = 80 \\ 2 \times \square = 38 \\ 5 \times \square = 10 \\ \square \times 14 = 112 \\ \square \times 9 = 72 \\ \square \times 2 = 14 \\ 4 \times \square = 76 \\ 8 \times \square = 104 \\ 7 \times \square = 56 \\ \square \times 6 = 30 \\ \square \times 20 = 160 \\ \square \times 20 = 60 \\ 6 \times \square = 72 \\ \square \times 5 = 20 \end{array}$$

掛け算虫食い1桁×20まで

$$2 \times \square = 18$$

$$\square \times 9 = 81$$

$$\square \times 8 = 48$$

$$\square \times 10 = 80$$

$$6 \times \square = 96$$

$$\square \times 10 = 80$$

$$\square \times 7 = 14$$

$$5 \times \square = 20$$

$$\square \times 15 = 105$$

$$6 \times \square = 96$$

$$\square \times 16 = 80$$

$$\square \times 5 = 10$$

$$\square \times 20 = 60$$

$$4 \times \square = 68$$

$$\square \times 10 = 30$$

$$\square \times 7 = 42$$

$$3 \times \square = 21$$

$$\square \times 4 = 36$$

$$3 \times \square = 57$$

$$\square \times 18 = 90$$

$$3 \times \square = 12$$

$$\square \times 8 = 64$$

$$\square \times 8 = 32$$

$$9 \times \square = 18$$

$$\square \times 15 = 135$$

$$\square \times 12 = 84$$

$$3 \times \square = 51$$

$$2 \times \square = 36$$

$$9 \times \square = 63$$

$$\square \times 13 = 39$$

$$\square \times 12 = 36$$

$$3 \times \square = 12$$

$$6 \times \square = 24$$

$$8 \times \square = 128$$

$$\square \times 17 = 119$$

$$5 \times \square = 25$$

$$\square \times 17 = 136$$

$$7 \times \square = 133$$

$$\square \times 9 = 18$$

$$\square \times 15 = 45$$

$$4 \times \square = 44$$

$$3 \times \square = 33$$

$$3 \times \square = 24$$

$$\square \times 17 = 51$$

$$\square \times 9 = 81$$

$$9 \times \square = 54$$

$$8 \times \square = 56$$

$$\square \times 19 = 76$$

$$\square \times 7 = 42$$

$$8 \times \square = 104$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 81 \\ \square \times 2 = 14 \\ 5 \times \square = 70 \\ \square \times 12 = 108 \\ 8 \times \square = 144 \\ \square \times 11 = 55 \\ 3 \times \square = 42 \\ 4 \times \square = 68 \\ \square \times 18 = 126 \\ 8 \times \square = 160 \\ \square \times 19 = 171 \\ 3 \times \square = 30 \\ \square \times 7 = 28 \\ \square \times 6 = 54 \\ \square \times 6 = 42 \\ \square \times 17 = 136 \\ \square \times 20 = 40 \\ \square \times 20 = 160 \\ 2 \times \square = 34 \\ 2 \times \square = 28 \\ \square \times 8 = 56 \\ 2 \times \square = 34 \\ \square \times 20 = 60 \\ \square \times 2 = 4 \\ \square \times 4 = 12 \end{array}$$

$$\begin{array}{l} 7 \times \square = 42 \\ \square \times 19 = 38 \\ 6 \times \square = 102 \\ 9 \times \square = 81 \\ \square \times 10 = 70 \\ \square \times 4 = 28 \\ \square \times 9 = 81 \\ \square \times 6 = 18 \\ \square \times 6 = 36 \\ 3 \times \square = 21 \\ 8 \times \square = 160 \\ \square \times 13 = 39 \\ \square \times 12 = 108 \\ \square \times 8 = 48 \\ 5 \times \square = 50 \\ 6 \times \square = 102 \\ \square \times 15 = 135 \\ 3 \times \square = 30 \\ 4 \times \square = 44 \\ \square \times 14 = 126 \\ 6 \times \square = 72 \\ 2 \times \square = 14 \\ \square \times 7 = 56 \\ \square \times 18 = 126 \\ 5 \times \square = 75 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 6 \\ 6 \times \square = 66 \\ \square \times 2 = 10 \\ 3 \times \square = 21 \\ 9 \times \square = 180 \\ \square \times 10 = 70 \\ 6 \times \square = 84 \\ \square \times 3 = 27 \\ \square \times 4 = 8 \\ \square \times 10 = 80 \\ 5 \times \square = 35 \\ \square \times 4 = 8 \\ 2 \times \square = 38 \\ \square \times 7 = 56 \\ 5 \times \square = 15 \\ 7 \times \square = 14 \\ 4 \times \square = 60 \\ \square \times 6 = 54 \\ \square \times 10 = 60 \\ \square \times 2 = 4 \\ \square \times 8 = 16 \\ 5 \times \square = 65 \\ 4 \times \square = 72 \\ \square \times 15 = 45 \\ \square \times 14 = 42 \end{array}$$

$$\begin{array}{l} \square \times 19 = 76 \\ \square \times 12 = 84 \\ \square \times 10 = 40 \\ 4 \times \square = 8 \\ \square \times 4 = 8 \\ 4 \times \square = 56 \\ 3 \times \square = 42 \\ 2 \times \square = 14 \\ \square \times 18 = 72 \\ 9 \times \square = 153 \\ \square \times 15 = 135 \\ \square \times 10 = 60 \\ 6 \times \square = 120 \\ \square \times 15 = 60 \\ 3 \times \square = 48 \\ 8 \times \square = 80 \\ \square \times 20 = 40 \\ 5 \times \square = 50 \\ \square \times 5 = 45 \\ \square \times 5 = 15 \\ 9 \times \square = 162 \\ 9 \times \square = 81 \\ \square \times 2 = 10 \\ 2 \times \square = 40 \\ \square \times 19 = 133 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 126 \\
 \square \times 15 = 120 \\
 \square \times 7 = 35 \\
 \square \times 17 = 119 \\
 \square \times 11 = 33 \\
 \square \times 14 = 70 \\
 \square \times 5 = 45 \\
 \square \times 13 = 52 \\
 9 \times \square = 81 \\
 \square \times 13 = 78 \\
 \square \times 14 = 112 \\
 \square \times 5 = 10 \\
 \square \times 9 = 72 \\
 \square \times 13 = 39 \\
 \square \times 10 = 50 \\
 7 \times \square = 14 \\
 5 \times \square = 55 \\
 \square \times 13 = 78 \\
 \square \times 5 = 25 \\
 5 \times \square = 30 \\
 \square \times 6 = 24 \\
 \square \times 14 = 42 \\
 4 \times \square = 48 \\
 \square \times 7 = 42 \\
 7 \times \square = 133
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 8 \\
 \square \times 5 = 10 \\
 \square \times 5 = 35 \\
 9 \times \square = 135 \\
 \square \times 7 = 42 \\
 \square \times 17 = 136 \\
 5 \times \square = 20 \\
 3 \times \square = 51 \\
 \square \times 19 = 95 \\
 \square \times 4 = 28 \\
 \square \times 3 = 12 \\
 7 \times \square = 133 \\
 \square \times 12 = 96 \\
 \square \times 20 = 140 \\
 \square \times 19 = 95 \\
 6 \times \square = 60 \\
 4 \times \square = 64 \\
 7 \times \square = 140 \\
 3 \times \square = 15 \\
 9 \times \square = 180 \\
 \square \times 18 = 144 \\
 2 \times \square = 34 \\
 \square \times 9 = 54 \\
 6 \times \square = 114 \\
 8 \times \square = 72
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 11 = 44 \\ 4 \times \square = 72 \\ \square \times 2 = 18 \\ \square \times 12 = 84 \\ 7 \times \square = 98 \\ 7 \times \square = 84 \\ \square \times 4 = 36 \\ 6 \times \square = 120 \\ \square \times 5 = 45 \\ 9 \times \square = 81 \\ \square \times 8 = 24 \\ \square \times 11 = 77 \\ 2 \times \square = 40 \\ 6 \times \square = 108 \\ 5 \times \square = 35 \\ 3 \times \square = 39 \\ 7 \times \square = 63 \\ 7 \times \square = 77 \\ \square \times 2 = 6 \\ 9 \times \square = 126 \\ \square \times 8 = 64 \\ \square \times 15 = 135 \\ 7 \times \square = 105 \\ \square \times 4 = 32 \\ \square \times 2 = 4 \end{array}$$

$$\begin{array}{l} 8 \times \square = 72 \\ 9 \times \square = 108 \\ 6 \times \square = 66 \\ \square \times 5 = 30 \\ \square \times 10 = 80 \\ 9 \times \square = 117 \\ 4 \times \square = 12 \\ \square \times 13 = 39 \\ \square \times 20 = 120 \\ \square \times 5 = 45 \\ \square \times 8 = 40 \\ 8 \times \square = 96 \\ \square \times 6 = 24 \\ \square \times 7 = 21 \\ \square \times 19 = 57 \\ 9 \times \square = 63 \\ \square \times 19 = 114 \\ 6 \times \square = 60 \\ \square \times 19 = 171 \\ \square \times 18 = 144 \\ \square \times 8 = 40 \\ \square \times 20 = 100 \\ \square \times 20 = 160 \\ \square \times 4 = 20 \\ 4 \times \square = 28 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 3 = 27 \\ 4 \times \square = 8 \\ 9 \times \square = 63 \\ \square \times 20 = 60 \\ \square \times 16 = 96 \\ 3 \times \square = 48 \\ \square \times 20 = 100 \\ 3 \times \square = 48 \\ 8 \times \square = 24 \\ 8 \times \square = 104 \\ \square \times 15 = 135 \\ 3 \times \square = 24 \\ \square \times 4 = 36 \\ \square \times 11 = 33 \\ \square \times 13 = 39 \\ \square \times 19 = 76 \\ 9 \times \square = 27 \\ 4 \times \square = 24 \\ 5 \times \square = 20 \\ \square \times 9 = 36 \\ 8 \times \square = 88 \\ \square \times 6 = 42 \\ \square \times 9 = 72 \\ \square \times 10 = 60 \\ 9 \times \square = 90 \end{array}$$

$$\begin{array}{l} \square \times 14 = 84 \\ 2 \times \square = 40 \\ 7 \times \square = 119 \\ \square \times 7 = 14 \\ 3 \times \square = 18 \\ 7 \times \square = 28 \\ 7 \times \square = 91 \\ 7 \times \square = 91 \\ \square \times 17 = 85 \\ 7 \times \square = 140 \\ \square \times 5 = 45 \\ 5 \times \square = 10 \\ \square \times 4 = 8 \\ \square \times 3 = 24 \\ 4 \times \square = 72 \\ 6 \times \square = 60 \\ 8 \times \square = 48 \\ \square \times 18 = 90 \\ \square \times 4 = 8 \\ 6 \times \square = 18 \\ \square \times 8 = 56 \\ 9 \times \square = 171 \\ \square \times 12 = 36 \\ \square \times 3 = 9 \\ 5 \times \square = 75 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 4 \times \square = 72 \\
 \square \times 10 = 90 \\
 5 \times \square = 100 \\
 \square \times 2 = 16 \\
 \square \times 15 = 30 \\
 3 \times \square = 21 \\
 5 \times \square = 15 \\
 6 \times \square = 108 \\
 4 \times \square = 64 \\
 4 \times \square = 56 \\
 7 \times \square = 133 \\
 9 \times \square = 45 \\
 \square \times 4 = 8 \\
 6 \times \square = 66 \\
 \square \times 17 = 51 \\
 8 \times \square = 80 \\
 9 \times \square = 153 \\
 7 \times \square = 77 \\
 \square \times 4 = 36 \\
 3 \times \square = 12 \\
 8 \times \square = 72 \\
 \square \times 3 = 18 \\
 6 \times \square = 54 \\
 \square \times 3 = 21 \\
 9 \times \square = 18
 \end{array}$$

$$\begin{array}{r}
 \square \times 9 = 45 \\
 \square \times 3 = 12 \\
 \square \times 8 = 48 \\
 \square \times 8 = 32 \\
 \square \times 18 = 126 \\
 5 \times \square = 20 \\
 8 \times \square = 128 \\
 \square \times 14 = 84 \\
 3 \times \square = 24 \\
 5 \times \square = 95 \\
 4 \times \square = 56 \\
 \square \times 4 = 20 \\
 8 \times \square = 136 \\
 \square \times 2 = 18 \\
 \square \times 13 = 39 \\
 8 \times \square = 40 \\
 \square \times 8 = 16 \\
 3 \times \square = 54 \\
 \square \times 9 = 45 \\
 \square \times 13 = 91 \\
 7 \times \square = 49 \\
 \square \times 19 = 114 \\
 7 \times \square = 98 \\
 \square \times 3 = 24 \\
 2 \times \square = 40
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 7 = 49 \\ \square \times 10 = 50 \\ \square \times 7 = 42 \\ 5 \times \square = 25 \\ \square \times 18 = 72 \\ 3 \times \square = 12 \\ \square \times 5 = 20 \\ 9 \times \square = 99 \\ \square \times 4 = 32 \\ 8 \times \square = 144 \\ 9 \times \square = 72 \\ \square \times 2 = 6 \\ \square \times 14 = 126 \\ \square \times 16 = 112 \\ \square \times 14 = 84 \\ \square \times 3 = 6 \\ \square \times 8 = 16 \\ 5 \times \square = 75 \\ \square \times 2 = 14 \\ \square \times 6 = 48 \\ \square \times 12 = 108 \\ 8 \times \square = 144 \\ \square \times 8 = 48 \\ \square \times 18 = 162 \\ \square \times 7 = 14 \end{array}$$

$$\begin{array}{l} 4 \times \square = 40 \\ 4 \times \square = 56 \\ 3 \times \square = 12 \\ 8 \times \square = 32 \\ \square \times 17 = 68 \\ 8 \times \square = 80 \\ \square \times 15 = 90 \\ \square \times 8 = 40 \\ \square \times 8 = 16 \\ \square \times 3 = 24 \\ 8 \times \square = 32 \\ 7 \times \square = 28 \\ 6 \times \square = 42 \\ \square \times 7 = 14 \\ \square \times 3 = 12 \\ 3 \times \square = 33 \\ \square \times 4 = 36 \\ \square \times 19 = 114 \\ \square \times 18 = 162 \\ \square \times 18 = 54 \\ \square \times 17 = 85 \\ 5 \times \square = 20 \\ 2 \times \square = 18 \\ 5 \times \square = 90 \\ 8 \times \square = 120 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 108 \\
 2 \times \square = 40 \\
 \square \times 5 = 40 \\
 \square \times 12 = 48 \\
 \square \times 11 = 99 \\
 \square \times 5 = 35 \\
 8 \times \square = 24 \\
 \square \times 12 = 36 \\
 4 \times \square = 32 \\
 3 \times \square = 51 \\
 8 \times \square = 32 \\
 \square \times 8 = 56 \\
 6 \times \square = 24 \\
 7 \times \square = 35 \\
 9 \times \square = 45 \\
 2 \times \square = 32 \\
 4 \times \square = 28 \\
 \square \times 12 = 84 \\
 \square \times 8 = 24 \\
 2 \times \square = 24 \\
 2 \times \square = 18 \\
 \square \times 7 = 56 \\
 \square \times 7 = 42 \\
 \square \times 9 = 72 \\
 9 \times \square = 162
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 22 \\
 \square \times 12 = 48 \\
 6 \times \square = 90 \\
 7 \times \square = 35 \\
 \square \times 3 = 6 \\
 7 \times \square = 35 \\
 5 \times \square = 70 \\
 \square \times 9 = 36 \\
 \square \times 14 = 84 \\
 \square \times 11 = 33 \\
 \square \times 16 = 32 \\
 \square \times 11 = 88 \\
 5 \times \square = 85 \\
 \square \times 17 = 85 \\
 \square \times 5 = 35 \\
 \square \times 16 = 48 \\
 \square \times 14 = 112 \\
 4 \times \square = 60 \\
 \square \times 19 = 38 \\
 \square \times 16 = 32 \\
 \square \times 15 = 105 \\
 \square \times 6 = 36 \\
 \square \times 15 = 60 \\
 5 \times \square = 20 \\
 \square \times 2 = 16
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 27 \\ 4 \times \square = 68 \\ \square \times 2 = 6 \\ 3 \times \square = 48 \\ 3 \times \square = 9 \\ 5 \times \square = 100 \\ 3 \times \square = 39 \\ \square \times 3 = 21 \\ 8 \times \square = 104 \\ \square \times 2 = 4 \\ \square \times 17 = 153 \\ 2 \times \square = 30 \\ \square \times 19 = 171 \\ 7 \times \square = 49 \\ 2 \times \square = 26 \\ 4 \times \square = 16 \\ \square \times 6 = 18 \\ 2 \times \square = 36 \\ 5 \times \square = 60 \\ \square \times 16 = 48 \\ \square \times 7 = 28 \\ 6 \times \square = 108 \\ \square \times 14 = 56 \\ \square \times 7 = 56 \\ 3 \times \square = 33 \end{array}$$

$$\begin{array}{l} \square \times 18 = 54 \\ 7 \times \square = 56 \\ 4 \times \square = 48 \\ 3 \times \square = 60 \\ \square \times 2 = 18 \\ 8 \times \square = 128 \\ \square \times 6 = 12 \\ 6 \times \square = 78 \\ \square \times 8 = 72 \\ 9 \times \square = 18 \\ 9 \times \square = 81 \\ 6 \times \square = 108 \\ \square \times 8 = 48 \\ \square \times 13 = 52 \\ 2 \times \square = 12 \\ \square \times 18 = 126 \\ 4 \times \square = 12 \\ 9 \times \square = 171 \\ 8 \times \square = 48 \\ 6 \times \square = 42 \\ \square \times 19 = 95 \\ 8 \times \square = 104 \\ \square \times 7 = 63 \\ \square \times 18 = 162 \\ 7 \times \square = 35 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 45 \\ \square \times 19 = 38 \\ \square \times 16 = 80 \\ 2 \times \square = 16 \\ 4 \times \square = 24 \\ 8 \times \square = 128 \\ \square \times 12 = 96 \\ \square \times 7 = 14 \\ \square \times 20 = 80 \\ 8 \times \square = 40 \\ \square \times 11 = 66 \\ 6 \times \square = 12 \\ \square \times 7 = 63 \\ 7 \times \square = 112 \\ \square \times 20 = 180 \\ 8 \times \square = 160 \\ \square \times 11 = 66 \\ 5 \times \square = 20 \\ 8 \times \square = 40 \\ 9 \times \square = 171 \\ \square \times 3 = 21 \\ 9 \times \square = 63 \\ 5 \times \square = 60 \\ 3 \times \square = 6 \\ 2 \times \square = 20 \end{array}$$

$$\begin{array}{l} 3 \times \square = 42 \\ 2 \times \square = 30 \\ \square \times 8 = 24 \\ \square \times 19 = 114 \\ 3 \times \square = 42 \\ 9 \times \square = 135 \\ 8 \times \square = 88 \\ \square \times 9 = 72 \\ 2 \times \square = 8 \\ \square \times 19 = 152 \\ \square \times 19 = 114 \\ \square \times 16 = 96 \\ 5 \times \square = 75 \\ 7 \times \square = 42 \\ 9 \times \square = 126 \\ \square \times 6 = 42 \\ \square \times 12 = 84 \\ 6 \times \square = 12 \\ \square \times 9 = 63 \\ 3 \times \square = 24 \\ 9 \times \square = 36 \\ \square \times 20 = 160 \\ 9 \times \square = 126 \\ 6 \times \square = 18 \\ \square \times 19 = 114 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 2 & \times & \square & = & 24 \\
 6 & \times & \square & = & 60 \\
 3 & \times & \square & = & 9 \\
 9 & \times & \square & = & 63 \\
 3 & \times & \square & = & 33 \\
 8 & \times & \square & = & 80 \\
 3 & \times & \square & = & 45 \\
 8 & \times & \square & = & 88 \\
 2 & \times & \square & = & 24 \\
 3 & \times & \square & = & 48 \\
 3 & \times & \square & = & 24 \\
 4 & \times & \square & = & 40 \\
 \square & \times & 15 & = & 30 \\
 4 & \times & \square & = & 8 \\
 \square & \times & 9 & = & 72 \\
 \square & \times & 5 & = & 15 \\
 7 & \times & \square & = & 28 \\
 \square & \times & 14 & = & 98 \\
 \square & \times & 6 & = & 42 \\
 \square & \times & 8 & = & 40 \\
 \square & \times & 16 & = & 80 \\
 \square & \times & 3 & = & 18 \\
 \square & \times & 17 & = & 136 \\
 \square & \times & 19 & = & 133 \\
 2 & \times & \square & = & 22
 \end{array}$$

$$\begin{array}{rclcl}
 \square & \times & 15 & = & 90 \\
 7 & \times & \square & = & 133 \\
 2 & \times & \square & = & 22 \\
 7 & \times & \square & = & 112 \\
 6 & \times & \square & = & 114 \\
 \square & \times & 18 & = & 90 \\
 7 & \times & \square & = & 14 \\
 7 & \times & \square & = & 98 \\
 \square & \times & 5 & = & 45 \\
 4 & \times & \square & = & 20 \\
 \square & \times & 9 & = & 72 \\
 \square & \times & 18 & = & 54 \\
 \square & \times & 17 & = & 85 \\
 \square & \times & 18 & = & 36 \\
 9 & \times & \square & = & 144 \\
 \square & \times & 12 & = & 84 \\
 8 & \times & \square & = & 56 \\
 7 & \times & \square & = & 84 \\
 7 & \times & \square & = & 112 \\
 \square & \times & 15 & = & 30 \\
 8 & \times & \square & = & 56 \\
 8 & \times & \square & = & 136 \\
 \square & \times & 16 & = & 32 \\
 3 & \times & \square & = & 60 \\
 \square & \times & 16 & = & 96
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 3 \times \square = 54 \\
 \square \times 3 = 6 \\
 \square \times 20 = 60 \\
 \square \times 10 = 60 \\
 \square \times 14 = 42 \\
 \square \times 13 = 65 \\
 7 \times \square = 14 \\
 \square \times 10 = 60 \\
 \square \times 16 = 48 \\
 8 \times \square = 72 \\
 \square \times 18 = 54 \\
 \square \times 5 = 35 \\
 5 \times \square = 60 \\
 \square \times 14 = 126 \\
 5 \times \square = 70 \\
 3 \times \square = 27 \\
 \square \times 4 = 36 \\
 4 \times \square = 68 \\
 5 \times \square = 60 \\
 \square \times 19 = 76 \\
 6 \times \square = 18 \\
 2 \times \square = 8 \\
 8 \times \square = 112 \\
 9 \times \square = 135 \\
 \square \times 3 = 18
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 65 \\
 \square \times 14 = 28 \\
 6 \times \square = 18 \\
 \square \times 13 = 91 \\
 7 \times \square = 112 \\
 \square \times 8 = 64 \\
 9 \times \square = 108 \\
 \square \times 14 = 84 \\
 \square \times 14 = 28 \\
 \square \times 5 = 40 \\
 \square \times 14 = 84 \\
 7 \times \square = 49 \\
 7 \times \square = 77 \\
 8 \times \square = 48 \\
 3 \times \square = 39 \\
 8 \times \square = 80 \\
 \square \times 6 = 48 \\
 \square \times 6 = 12 \\
 \square \times 5 = 10 \\
 6 \times \square = 84 \\
 2 \times \square = 8 \\
 9 \times \square = 153 \\
 7 \times \square = 63 \\
 \square \times 13 = 117 \\
 \square \times 6 = 18
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 17 = 51 \\ 3 \times \square = 57 \\ 9 \times \square = 99 \\ \square \times 10 = 30 \\ \square \times 6 = 54 \\ 7 \times \square = 140 \\ \square \times 5 = 20 \\ 9 \times \square = 162 \\ 7 \times \square = 70 \\ 2 \times \square = 26 \\ \square \times 12 = 96 \\ \square \times 5 = 15 \\ \square \times 4 = 28 \\ \square \times 9 = 63 \\ \square \times 9 = 45 \\ \square \times 9 = 63 \\ \square \times 16 = 112 \\ \square \times 5 = 35 \\ 2 \times \square = 36 \\ 7 \times \square = 84 \\ \square \times 11 = 66 \\ \square \times 2 = 18 \\ \square \times 5 = 15 \\ 7 \times \square = 91 \\ 7 \times \square = 77 \end{array}$$

$$\begin{array}{l} \square \times 6 = 48 \\ \square \times 4 = 16 \\ 3 \times \square = 39 \\ 9 \times \square = 135 \\ 3 \times \square = 51 \\ 4 \times \square = 24 \\ 4 \times \square = 68 \\ 7 \times \square = 105 \\ 2 \times \square = 12 \\ 3 \times \square = 15 \\ 6 \times \square = 36 \\ 2 \times \square = 6 \\ \square \times 6 = 54 \\ \square \times 3 = 6 \\ \square \times 13 = 26 \\ \square \times 4 = 16 \\ \square \times 6 = 54 \\ \square \times 2 = 12 \\ 5 \times \square = 80 \\ \square \times 5 = 25 \\ 8 \times \square = 112 \\ \square \times 13 = 26 \\ \square \times 10 = 80 \\ \square \times 8 = 64 \\ \square \times 6 = 18 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 2 \times \square = 26 \\
 \square \times 17 = 51 \\
 3 \times \square = 18 \\
 9 \times \square = 144 \\
 \square \times 6 = 30 \\
 7 \times \square = 133 \\
 \square \times 4 = 16 \\
 6 \times \square = 42 \\
 3 \times \square = 33 \\
 \square \times 9 = 18 \\
 8 \times \square = 136 \\
 \square \times 20 = 140 \\
 6 \times \square = 108 \\
 3 \times \square = 27 \\
 \square \times 19 = 114 \\
 9 \times \square = 135 \\
 2 \times \square = 30 \\
 \square \times 7 = 28 \\
 \square \times 13 = 39 \\
 5 \times \square = 35 \\
 4 \times \square = 24 \\
 7 \times \square = 77 \\
 8 \times \square = 104 \\
 2 \times \square = 30 \\
 7 \times \square = 49
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 40 \\
 \square \times 10 = 30 \\
 9 \times \square = 54 \\
 9 \times \square = 18 \\
 5 \times \square = 55 \\
 2 \times \square = 28 \\
 \square \times 9 = 45 \\
 \square \times 17 = 85 \\
 9 \times \square = 180 \\
 9 \times \square = 162 \\
 \square \times 4 = 24 \\
 \square \times 11 = 99 \\
 \square \times 5 = 35 \\
 6 \times \square = 108 \\
 7 \times \square = 98 \\
 8 \times \square = 64 \\
 \square \times 2 = 4 \\
 \square \times 19 = 38 \\
 \square \times 19 = 57 \\
 2 \times \square = 18 \\
 8 \times \square = 24 \\
 9 \times \square = 126 \\
 \square \times 18 = 126 \\
 \square \times 2 = 18 \\
 4 \times \square = 72
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \boxed{} \times 10 = 60 \\ \boxed{} \times 15 = 60 \\ 5 \times \boxed{} = 75 \\ \boxed{} \times 5 = 10 \\ \boxed{} \times 7 = 56 \\ 5 \times \boxed{} = 75 \\ 3 \times \boxed{} = 6 \\ \boxed{} \times 4 = 32 \\ 7 \times \boxed{} = 98 \\ 2 \times \boxed{} = 6 \\ \boxed{} \times 16 = 128 \\ \boxed{} \times 19 = 133 \\ \boxed{} \times 11 = 99 \\ \boxed{} \times 11 = 77 \\ 7 \times \boxed{} = 56 \\ 4 \times \boxed{} = 12 \\ \boxed{} \times 20 = 40 \\ 5 \times \boxed{} = 75 \\ 3 \times \boxed{} = 21 \\ 3 \times \boxed{} = 57 \\ \boxed{} \times 20 = 140 \\ \boxed{} \times 12 = 48 \\ 3 \times \boxed{} = 36 \\ 3 \times \boxed{} = 27 \\ 2 \times \boxed{} = 20 \end{array}$$

$$\begin{array}{l} 8 \times \boxed{} = 72 \\ 2 \times \boxed{} = 24 \\ 3 \times \boxed{} = 60 \\ 9 \times \boxed{} = 27 \\ \boxed{} \times 12 = 108 \\ 8 \times \boxed{} = 32 \\ 3 \times \boxed{} = 60 \\ 7 \times \boxed{} = 112 \\ 8 \times \boxed{} = 104 \\ \boxed{} \times 7 = 42 \\ 2 \times \boxed{} = 16 \\ 9 \times \boxed{} = 126 \\ \boxed{} \times 19 = 57 \\ \boxed{} \times 2 = 18 \\ 2 \times \boxed{} = 24 \\ 7 \times \boxed{} = 105 \\ \boxed{} \times 9 = 72 \\ \boxed{} \times 8 = 40 \\ 2 \times \boxed{} = 22 \\ \boxed{} \times 12 = 36 \\ \boxed{} \times 18 = 144 \\ \boxed{} \times 15 = 60 \\ 5 \times \boxed{} = 45 \\ 5 \times \boxed{} = 10 \\ \boxed{} \times 17 = 136 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 36 \\
 7 \times \square = 112 \\
 \square \times 2 = 16 \\
 \square \times 16 = 48 \\
 3 \times \square = 36 \\
 \square \times 8 = 24 \\
 4 \times \square = 64 \\
 \square \times 18 = 72 \\
 \square \times 9 = 36 \\
 5 \times \square = 55 \\
 \square \times 17 = 153 \\
 6 \times \square = 84 \\
 \square \times 17 = 51 \\
 9 \times \square = 108 \\
 \square \times 10 = 90 \\
 \square \times 3 = 12 \\
 \square \times 15 = 75 \\
 4 \times \square = 64 \\
 \square \times 18 = 108 \\
 \square \times 9 = 63 \\
 8 \times \square = 56 \\
 4 \times \square = 64 \\
 \square \times 18 = 162 \\
 \square \times 5 = 10 \\
 2 \times \square = 32
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 98 \\
 \square \times 20 = 40 \\
 3 \times \square = 48 \\
 9 \times \square = 144 \\
 8 \times \square = 64 \\
 \square \times 13 = 78 \\
 7 \times \square = 14 \\
 7 \times \square = 126 \\
 \square \times 16 = 80 \\
 3 \times \square = 54 \\
 \square \times 3 = 27 \\
 \square \times 3 = 21 \\
 9 \times \square = 180 \\
 8 \times \square = 72 \\
 \square \times 16 = 128 \\
 8 \times \square = 56 \\
 \square \times 3 = 21 \\
 \square \times 5 = 25 \\
 3 \times \square = 12 \\
 3 \times \square = 6 \\
 \square \times 13 = 65 \\
 4 \times \square = 48 \\
 8 \times \square = 40 \\
 5 \times \square = 50 \\
 7 \times \square = 112
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 2 = 8 \\ 7 \times \square = 63 \\ 2 \times \square = 32 \\ 9 \times \square = 180 \\ 3 \times \square = 12 \\ \square \times 10 = 80 \\ \square \times 18 = 108 \\ 2 \times \square = 14 \\ 9 \times \square = 63 \\ \square \times 11 = 77 \\ 4 \times \square = 64 \\ 7 \times \square = 140 \\ 3 \times \square = 24 \\ 5 \times \square = 85 \\ \square \times 13 = 104 \\ \square \times 10 = 90 \\ \square \times 17 = 136 \\ 6 \times \square = 24 \\ \square \times 8 = 48 \\ 6 \times \square = 120 \\ \square \times 2 = 8 \\ \square \times 8 = 32 \\ \square \times 3 = 21 \\ \square \times 7 = 28 \\ \square \times 3 = 9 \end{array}$$

$$\begin{array}{l} 9 \times \square = 18 \\ 9 \times \square = 171 \\ \square \times 8 = 48 \\ \square \times 10 = 90 \\ 3 \times \square = 27 \\ 2 \times \square = 10 \\ \square \times 17 = 102 \\ \square \times 7 = 14 \\ \square \times 5 = 45 \\ 8 \times \square = 128 \\ 3 \times \square = 21 \\ 3 \times \square = 36 \\ 7 \times \square = 49 \\ \square \times 17 = 102 \\ \square \times 12 = 84 \\ \square \times 4 = 20 \\ 3 \times \square = 12 \\ \square \times 2 = 16 \\ \square \times 18 = 144 \\ \square \times 6 = 42 \\ 2 \times \square = 20 \\ 4 \times \square = 56 \\ 5 \times \square = 10 \\ 4 \times \square = 44 \\ \square \times 15 = 75 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 2 = 14 \\ 8 \times \square = 96 \\ 9 \times \square = 45 \\ \square \times 18 = 108 \\ \square \times 2 = 14 \\ 7 \times \square = 105 \\ \square \times 8 = 32 \\ \square \times 19 = 57 \\ 7 \times \square = 42 \\ \square \times 3 = 9 \\ \square \times 8 = 16 \\ \square \times 14 = 84 \\ \square \times 19 = 114 \\ 7 \times \square = 84 \\ 6 \times \square = 72 \\ 6 \times \square = 120 \\ \square \times 4 = 28 \\ 2 \times \square = 18 \\ \square \times 7 = 49 \\ \square \times 19 = 95 \\ \square \times 11 = 99 \\ 2 \times \square = 8 \\ \square \times 9 = 63 \\ 8 \times \square = 24 \\ 8 \times \square = 24 \end{array}$$

$$\begin{array}{l} 4 \times \square = 80 \\ 5 \times \square = 50 \\ \square \times 8 = 72 \\ 8 \times \square = 40 \\ \square \times 6 = 36 \\ 6 \times \square = 60 \\ \square \times 11 = 22 \\ \square \times 11 = 77 \\ \square \times 2 = 4 \\ 5 \times \square = 45 \\ 4 \times \square = 44 \\ 6 \times \square = 66 \\ 6 \times \square = 36 \\ 9 \times \square = 135 \\ \square \times 16 = 64 \\ 8 \times \square = 48 \\ \square \times 3 = 12 \\ \square \times 4 = 16 \\ \square \times 14 = 42 \\ \square \times 14 = 84 \\ \square \times 18 = 36 \\ \square \times 17 = 153 \\ 3 \times \square = 24 \\ 5 \times \square = 50 \\ \square \times 20 = 100 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 11 = 33 \\ 2 \times \square = 6 \\ 3 \times \square = 45 \\ \square \times 16 = 144 \\ 3 \times \square = 39 \\ 2 \times \square = 24 \\ 4 \times \square = 32 \\ 8 \times \square = 48 \\ 8 \times \square = 152 \\ \square \times 4 = 28 \\ 8 \times \square = 32 \\ 9 \times \square = 72 \\ \square \times 13 = 65 \\ 9 \times \square = 36 \\ 3 \times \square = 57 \\ \square \times 15 = 30 \\ 8 \times \square = 16 \\ \square \times 14 = 112 \\ \square \times 18 = 90 \\ 4 \times \square = 48 \\ \square \times 12 = 60 \\ \square \times 14 = 56 \\ \square \times 8 = 48 \\ \square \times 12 = 84 \\ 3 \times \square = 54 \end{array}$$

$$\begin{array}{l} 7 \times \square = 105 \\ 5 \times \square = 45 \\ \square \times 5 = 30 \\ \square \times 18 = 90 \\ \square \times 11 = 66 \\ 7 \times \square = 56 \\ \square \times 5 = 30 \\ \square \times 20 = 100 \\ 7 \times \square = 14 \\ \square \times 9 = 81 \\ \square \times 2 = 16 \\ \square \times 17 = 34 \\ 4 \times \square = 20 \\ \square \times 19 = 133 \\ 4 \times \square = 36 \\ 7 \times \square = 63 \\ \square \times 15 = 120 \\ \square \times 10 = 60 \\ 2 \times \square = 30 \\ 2 \times \square = 30 \\ 4 \times \square = 20 \\ \square \times 8 = 56 \\ \square \times 3 = 24 \\ \square \times 14 = 84 \\ 4 \times \square = 68 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 9 \times \square = 63 \\
 \square \times 19 = 57 \\
 8 \times \square = 32 \\
 \square \times 8 = 40 \\
 \square \times 10 = 80 \\
 9 \times \square = 72 \\
 3 \times \square = 18 \\
 \square \times 9 = 36 \\
 4 \times \square = 28 \\
 2 \times \square = 38 \\
 \square \times 5 = 30 \\
 \square \times 20 = 140 \\
 6 \times \square = 24 \\
 \square \times 5 = 45 \\
 2 \times \square = 40 \\
 \square \times 8 = 24 \\
 8 \times \square = 112 \\
 \square \times 8 = 64 \\
 2 \times \square = 32 \\
 8 \times \square = 136 \\
 \square \times 19 = 95 \\
 8 \times \square = 152 \\
 \square \times 3 = 24 \\
 3 \times \square = 6 \\
 \square \times 19 = 171
 \end{array}$$

$$\begin{array}{r}
 \square \times 19 = 152 \\
 2 \times \square = 8 \\
 \square \times 7 = 35 \\
 4 \times \square = 64 \\
 7 \times \square = 42 \\
 \square \times 2 = 12 \\
 2 \times \square = 40 \\
 \square \times 13 = 104 \\
 \square \times 3 = 9 \\
 2 \times \square = 18 \\
 \square \times 13 = 91 \\
 9 \times \square = 72 \\
 \square \times 3 = 12 \\
 \square \times 14 = 84 \\
 8 \times \square = 48 \\
 \square \times 7 = 21 \\
 \square \times 8 = 32 \\
 \square \times 13 = 65 \\
 4 \times \square = 8 \\
 4 \times \square = 28 \\
 2 \times \square = 40 \\
 \square \times 7 = 56 \\
 9 \times \square = 81 \\
 \square \times 5 = 30 \\
 4 \times \square = 20
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} 3 \times \square = 18 \\ 8 \times \square = 160 \\ \square \times 10 = 20 \\ 5 \times \square = 20 \\ \square \times 16 = 144 \\ \square \times 13 = 26 \\ \square \times 19 = 171 \\ 2 \times \square = 40 \\ 6 \times \square = 54 \\ 7 \times \square = 112 \\ 3 \times \square = 12 \\ \square \times 4 = 28 \\ 2 \times \square = 18 \\ 2 \times \square = 12 \\ 6 \times \square = 96 \\ 6 \times \square = 120 \\ 4 \times \square = 80 \\ 3 \times \square = 27 \\ 6 \times \square = 96 \\ \square \times 4 = 32 \\ 2 \times \square = 26 \\ 5 \times \square = 60 \\ 6 \times \square = 84 \\ \square \times 4 = 16 \\ \square \times 8 = 24 \end{array}$$

$$\begin{array}{l} \square \times 5 = 25 \\ 3 \times \square = 60 \\ \square \times 17 = 153 \\ \square \times 3 = 24 \\ \square \times 14 = 28 \\ \square \times 9 = 72 \\ 3 \times \square = 33 \\ \square \times 20 = 180 \\ 6 \times \square = 24 \\ 4 \times \square = 44 \\ 9 \times \square = 45 \\ \square \times 2 = 8 \\ \square \times 10 = 30 \\ 7 \times \square = 14 \\ \square \times 11 = 22 \\ \square \times 17 = 68 \\ \square \times 17 = 68 \\ \square \times 11 = 22 \\ 7 \times \square = 77 \\ \square \times 16 = 96 \\ \square \times 5 = 25 \\ 9 \times \square = 45 \\ 5 \times \square = 75 \\ \square \times 20 = 40 \\ \square \times 19 = 38 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 24 \\ \square \times 13 = 39 \\ \square \times 5 = 45 \\ 4 \times \square = 60 \\ \square \times 9 = 18 \\ \square \times 3 = 9 \\ 4 \times \square = 40 \\ 9 \times \square = 153 \\ 2 \times \square = 40 \\ 5 \times \square = 55 \\ \square \times 8 = 32 \\ \square \times 5 = 35 \\ 9 \times \square = 63 \\ \square \times 19 = 152 \\ \square \times 13 = 117 \\ \square \times 20 = 100 \\ \square \times 4 = 16 \\ \square \times 15 = 120 \\ \square \times 11 = 66 \\ 8 \times \square = 80 \\ 8 \times \square = 112 \\ 7 \times \square = 14 \\ 8 \times \square = 80 \\ \square \times 10 = 70 \\ \square \times 19 = 57 \end{array}$$

$$\begin{array}{l} \square \times 18 = 36 \\ 5 \times \square = 85 \\ 8 \times \square = 24 \\ 5 \times \square = 60 \\ \square \times 9 = 18 \\ \square \times 18 = 144 \\ 6 \times \square = 72 \\ \square \times 6 = 48 \\ 8 \times \square = 80 \\ \square \times 14 = 112 \\ \square \times 10 = 60 \\ 6 \times \square = 24 \\ 6 \times \square = 96 \\ 6 \times \square = 96 \\ \square \times 16 = 32 \\ 5 \times \square = 60 \\ 2 \times \square = 20 \\ \square \times 11 = 44 \\ 7 \times \square = 35 \\ 4 \times \square = 44 \\ 4 \times \square = 36 \\ \square \times 18 = 108 \\ 4 \times \square = 48 \\ 5 \times \square = 60 \\ 4 \times \square = 32 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 63 \\
 5 \times \square = 10 \\
 \square \times 20 = 160 \\
 3 \times \square = 30 \\
 7 \times \square = 14 \\
 \square \times 4 = 20 \\
 5 \times \square = 10 \\
 \square \times 8 = 48 \\
 \square \times 7 = 56 \\
 \square \times 12 = 48 \\
 9 \times \square = 90 \\
 5 \times \square = 15 \\
 9 \times \square = 171 \\
 \square \times 3 = 9 \\
 \square \times 18 = 108 \\
 6 \times \square = 30 \\
 \square \times 5 = 35 \\
 7 \times \square = 28 \\
 2 \times \square = 8 \\
 8 \times \square = 32 \\
 \square \times 12 = 24 \\
 \square \times 12 = 108 \\
 \square \times 9 = 27 \\
 6 \times \square = 108 \\
 3 \times \square = 54
 \end{array}$$

$$\begin{array}{r}
 \square \times 12 = 84 \\
 8 \times \square = 128 \\
 \square \times 6 = 18 \\
 8 \times \square = 96 \\
 3 \times \square = 30 \\
 \square \times 2 = 16 \\
 \square \times 4 = 8 \\
 \square \times 12 = 108 \\
 6 \times \square = 36 \\
 \square \times 19 = 114 \\
 \square \times 7 = 35 \\
 2 \times \square = 6 \\
 4 \times \square = 44 \\
 6 \times \square = 24 \\
 \square \times 8 = 64 \\
 \square \times 19 = 76 \\
 \square \times 9 = 18 \\
 \square \times 19 = 38 \\
 \square \times 3 = 6 \\
 \square \times 8 = 48 \\
 \square \times 3 = 15 \\
 5 \times \square = 95 \\
 \square \times 19 = 114 \\
 \square \times 11 = 33 \\
 5 \times \square = 25
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 10 = 20 \\ 9 \times \square = 180 \\ 9 \times \square = 81 \\ \square \times 5 = 10 \\ \square \times 8 = 24 \\ 2 \times \square = 22 \\ 3 \times \square = 12 \\ \square \times 14 = 56 \\ \square \times 13 = 78 \\ 7 \times \square = 84 \\ \square \times 15 = 75 \\ 3 \times \square = 30 \\ \square \times 7 = 63 \\ \square \times 16 = 48 \\ \square \times 11 = 55 \\ 7 \times \square = 112 \\ \square \times 9 = 54 \\ \square \times 6 = 18 \\ \square \times 15 = 135 \\ 7 \times \square = 133 \\ 6 \times \square = 108 \\ 6 \times \square = 102 \\ 4 \times \square = 8 \\ 3 \times \square = 24 \\ \square \times 11 = 88 \end{array}$$

$$\begin{array}{r} 4 \times \square = 64 \\ \square \times 10 = 60 \\ 3 \times \square = 42 \\ 3 \times \square = 39 \\ 6 \times \square = 120 \\ 2 \times \square = 12 \\ 6 \times \square = 90 \\ \square \times 19 = 152 \\ 6 \times \square = 120 \\ \square \times 2 = 16 \\ \square \times 5 = 15 \\ 8 \times \square = 72 \\ \square \times 18 = 36 \\ 6 \times \square = 60 \\ 5 \times \square = 10 \\ 6 \times \square = 54 \\ 6 \times \square = 90 \\ \square \times 7 = 35 \\ \square \times 4 = 16 \\ \square \times 6 = 36 \\ 3 \times \square = 45 \\ 8 \times \square = 64 \\ 5 \times \square = 75 \\ 8 \times \square = 56 \\ 9 \times \square = 108 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 108 \\
 3 \times \square = 24 \\
 \square \times 6 = 54 \\
 \square \times 10 = 50 \\
 9 \times \square = 117 \\
 8 \times \square = 120 \\
 5 \times \square = 10 \\
 \square \times 2 = 4 \\
 \square \times 11 = 77 \\
 \square \times 7 = 21 \\
 \square \times 4 = 16 \\
 \square \times 17 = 119 \\
 6 \times \square = 60 \\
 2 \times \square = 22 \\
 \square \times 17 = 119 \\
 3 \times \square = 24 \\
 4 \times \square = 80 \\
 \square \times 19 = 57 \\
 \square \times 5 = 10 \\
 6 \times \square = 78 \\
 \square \times 7 = 35 \\
 7 \times \square = 14 \\
 \square \times 18 = 108 \\
 \square \times 14 = 126 \\
 \square \times 4 = 12
 \end{array}$$

$$\begin{array}{r}
 6 \times \square = 114 \\
 7 \times \square = 105 \\
 2 \times \square = 12 \\
 9 \times \square = 117 \\
 3 \times \square = 42 \\
 7 \times \square = 28 \\
 9 \times \square = 99 \\
 \square \times 20 = 140 \\
 \square \times 9 = 45 \\
 \square \times 6 = 18 \\
 8 \times \square = 96 \\
 \square \times 6 = 42 \\
 9 \times \square = 18 \\
 2 \times \square = 36 \\
 8 \times \square = 40 \\
 \square \times 19 = 76 \\
 2 \times \square = 40 \\
 \square \times 5 = 40 \\
 6 \times \square = 24 \\
 \square \times 11 = 66 \\
 8 \times \square = 96 \\
 \square \times 17 = 34 \\
 4 \times \square = 40 \\
 8 \times \square = 88 \\
 5 \times \square = 20
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 7 = 14 \\ 8 \times \square = 88 \\ \square \times 11 = 22 \\ \square \times 7 = 42 \\ \square \times 6 = 12 \\ \square \times 5 = 15 \\ \square \times 3 = 24 \\ \square \times 3 = 6 \\ \square \times 8 = 40 \\ 2 \times \square = 6 \\ 2 \times \square = 30 \\ \square \times 11 = 77 \\ 5 \times \square = 55 \\ \square \times 13 = 91 \\ 5 \times \square = 55 \\ 2 \times \square = 20 \\ \square \times 11 = 44 \\ 7 \times \square = 112 \\ 2 \times \square = 24 \\ \square \times 20 = 40 \\ \square \times 17 = 153 \\ 6 \times \square = 42 \\ \square \times 6 = 24 \\ \square \times 2 = 12 \\ 9 \times \square = 45 \end{array}$$

$$\begin{array}{l} \square \times 16 = 144 \\ \square \times 8 = 64 \\ 8 \times \square = 104 \\ 3 \times \square = 36 \\ 7 \times \square = 49 \\ 3 \times \square = 33 \\ \square \times 15 = 60 \\ 2 \times \square = 18 \\ 9 \times \square = 108 \\ 9 \times \square = 90 \\ \square \times 3 = 9 \\ \square \times 16 = 144 \\ \square \times 8 = 56 \\ 8 \times \square = 64 \\ \square \times 9 = 27 \\ 7 \times \square = 14 \\ \square \times 11 = 33 \\ \square \times 17 = 102 \\ 2 \times \square = 38 \\ \square \times 18 = 72 \\ \square \times 18 = 36 \\ 8 \times \square = 96 \\ 4 \times \square = 40 \\ 6 \times \square = 66 \\ 2 \times \square = 18 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 17 = 153 \\ \square \times 20 = 160 \\ \square \times 11 = 66 \\ 4 \times \square = 12 \\ \square \times 7 = 14 \\ 8 \times \square = 56 \\ 3 \times \square = 45 \\ \square \times 20 = 120 \\ 5 \times \square = 80 \\ 7 \times \square = 70 \\ \square \times 4 = 16 \\ 4 \times \square = 24 \\ \square \times 3 = 6 \\ 8 \times \square = 136 \\ 9 \times \square = 108 \\ 7 \times \square = 63 \\ \square \times 18 = 144 \\ \square \times 8 = 24 \\ 7 \times \square = 35 \\ 9 \times \square = 81 \\ \square \times 20 = 40 \\ 9 \times \square = 180 \\ 3 \times \square = 42 \\ \square \times 18 = 72 \\ 9 \times \square = 72 \end{array}$$

$$\begin{array}{l} \square \times 17 = 51 \\ 5 \times \square = 20 \\ \square \times 7 = 14 \\ 7 \times \square = 70 \\ 5 \times \square = 90 \\ 4 \times \square = 48 \\ 6 \times \square = 30 \\ 5 \times \square = 80 \\ 5 \times \square = 35 \\ \square \times 11 = 88 \\ 9 \times \square = 144 \\ \square \times 10 = 30 \\ 6 \times \square = 36 \\ \square \times 3 = 12 \\ 4 \times \square = 16 \\ \square \times 6 = 18 \\ \square \times 14 = 28 \\ \square \times 16 = 112 \\ 9 \times \square = 153 \\ 6 \times \square = 12 \\ \square \times 12 = 60 \\ \square \times 11 = 66 \\ \square \times 6 = 42 \\ \square \times 10 = 40 \\ \square \times 7 = 42 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 144 \\
 \square \times 3 = 21 \\
 \square \times 17 = 102 \\
 9 \times \square = 54 \\
 \square \times 20 = 60 \\
 6 \times \square = 84 \\
 7 \times \square = 119 \\
 4 \times \square = 56 \\
 8 \times \square = 88 \\
 5 \times \square = 75 \\
 \square \times 11 = 55 \\
 5 \times \square = 40 \\
 \square \times 20 = 140 \\
 8 \times \square = 120 \\
 8 \times \square = 144 \\
 \square \times 6 = 18 \\
 7 \times \square = 14 \\
 \square \times 9 = 45 \\
 \square \times 15 = 30 \\
 7 \times \square = 98 \\
 2 \times \square = 28 \\
 \square \times 12 = 60 \\
 \square \times 8 = 64 \\
 \square \times 20 = 160 \\
 \square \times 20 = 80
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 60 \\
 5 \times \square = 40 \\
 \square \times 5 = 20 \\
 \square \times 5 = 45 \\
 \square \times 18 = 108 \\
 \square \times 10 = 20 \\
 3 \times \square = 18 \\
 \square \times 16 = 144 \\
 \square \times 17 = 136 \\
 \square \times 3 = 21 \\
 \square \times 19 = 152 \\
 \square \times 9 = 72 \\
 \square \times 20 = 160 \\
 \square \times 3 = 15 \\
 3 \times \square = 60 \\
 9 \times \square = 180 \\
 \square \times 16 = 144 \\
 \square \times 15 = 135 \\
 \square \times 6 = 24 \\
 6 \times \square = 12 \\
 \square \times 18 = 162 \\
 8 \times \square = 40 \\
 5 \times \square = 75 \\
 6 \times \square = 42 \\
 \square \times 15 = 75
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 6 = 12 \\ \square \times 15 = 30 \\ 9 \times \square = 171 \\ 8 \times \square = 104 \\ 6 \times \square = 30 \\ 6 \times \square = 114 \\ 3 \times \square = 21 \\ 3 \times \square = 36 \\ \square \times 7 = 56 \\ 7 \times \square = 42 \\ \square \times 9 = 45 \\ 2 \times \square = 14 \\ \square \times 10 = 50 \\ \square \times 3 = 24 \\ \square \times 5 = 45 \\ \square \times 18 = 162 \\ \square \times 20 = 60 \\ 3 \times \square = 12 \\ \square \times 17 = 85 \\ 6 \times \square = 90 \\ 9 \times \square = 36 \\ \square \times 7 = 49 \\ 2 \times \square = 6 \\ \square \times 5 = 40 \\ \square \times 17 = 51 \end{array}$$

$$\begin{array}{l} 9 \times \square = 81 \\ \square \times 6 = 24 \\ \square \times 14 = 98 \\ \square \times 4 = 36 \\ 8 \times \square = 16 \\ 8 \times \square = 56 \\ \square \times 13 = 52 \\ \square \times 5 = 25 \\ \square \times 4 = 12 \\ 7 \times \square = 126 \\ \square \times 2 = 18 \\ \square \times 16 = 128 \\ \square \times 19 = 152 \\ \square \times 3 = 27 \\ 2 \times \square = 40 \\ \square \times 16 = 112 \\ 9 \times \square = 90 \\ 3 \times \square = 9 \\ \square \times 12 = 60 \\ \square \times 14 = 56 \\ 8 \times \square = 48 \\ 6 \times \square = 60 \\ 5 \times \square = 55 \\ \square \times 17 = 102 \\ \square \times 15 = 60 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 96 \\
 \square \times 19 = 76 \\
 \square \times 18 = 90 \\
 8 \times \square = 120 \\
 \square \times 12 = 96 \\
 \square \times 7 = 56 \\
 \square \times 19 = 57 \\
 8 \times \square = 96 \\
 \square \times 17 = 102 \\
 3 \times \square = 33 \\
 \square \times 12 = 48 \\
 \square \times 14 = 126 \\
 \square \times 10 = 80 \\
 \square \times 6 = 48 \\
 5 \times \square = 15 \\
 8 \times \square = 56 \\
 \square \times 17 = 119 \\
 4 \times \square = 80 \\
 5 \times \square = 75 \\
 \square \times 15 = 75 \\
 \square \times 11 = 44 \\
 \square \times 8 = 24 \\
 9 \times \square = 126 \\
 \square \times 5 = 30 \\
 9 \times \square = 45
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 60 \\
 \square \times 5 = 40 \\
 2 \times \square = 8 \\
 \square \times 16 = 112 \\
 \square \times 18 = 126 \\
 \square \times 18 = 72 \\
 \square \times 7 = 63 \\
 3 \times \square = 48 \\
 7 \times \square = 112 \\
 4 \times \square = 44 \\
 9 \times \square = 54 \\
 8 \times \square = 48 \\
 2 \times \square = 24 \\
 6 \times \square = 42 \\
 5 \times \square = 85 \\
 6 \times \square = 96 \\
 8 \times \square = 120 \\
 2 \times \square = 20 \\
 \square \times 6 = 54 \\
 3 \times \square = 6 \\
 8 \times \square = 16 \\
 \square \times 11 = 99 \\
 \square \times 4 = 16 \\
 5 \times \square = 35 \\
 8 \times \square = 128
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 6 \times \square = 102 \\
 \square \times 2 = 16 \\
 \square \times 9 = 63 \\
 \square \times 8 = 32 \\
 7 \times \square = 140 \\
 9 \times \square = 99 \\
 4 \times \square = 24 \\
 \square \times 14 = 56 \\
 \square \times 13 = 117 \\
 \square \times 3 = 27 \\
 7 \times \square = 105 \\
 3 \times \square = 18 \\
 3 \times \square = 57 \\
 \square \times 3 = 15 \\
 6 \times \square = 72 \\
 3 \times \square = 36 \\
 6 \times \square = 12 \\
 6 \times \square = 36 \\
 8 \times \square = 72 \\
 9 \times \square = 99 \\
 \square \times 8 = 40 \\
 \square \times 3 = 18 \\
 7 \times \square = 98 \\
 9 \times \square = 135 \\
 2 \times \square = 40
 \end{array}$$

$$\begin{array}{r}
 \square \times 2 = 8 \\
 \square \times 9 = 81 \\
 6 \times \square = 54 \\
 5 \times \square = 95 \\
 \square \times 14 = 98 \\
 2 \times \square = 32 \\
 \square \times 2 = 6 \\
 \square \times 8 = 32 \\
 \square \times 11 = 22 \\
 \square \times 4 = 32 \\
 \square \times 3 = 9 \\
 9 \times \square = 135 \\
 \square \times 10 = 90 \\
 7 \times \square = 98 \\
 \square \times 5 = 45 \\
 \square \times 8 = 64 \\
 7 \times \square = 133 \\
 \square \times 8 = 48 \\
 \square \times 3 = 12 \\
 \square \times 15 = 60 \\
 \square \times 5 = 15 \\
 6 \times \square = 12 \\
 7 \times \square = 63 \\
 \square \times 17 = 102 \\
 \square \times 17 = 85
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 14 = 70 \\ 4 \times \square = 60 \\ 5 \times \square = 35 \\ 6 \times \square = 42 \\ 7 \times \square = 133 \\ \square \times 10 = 50 \\ 8 \times \square = 48 \\ 5 \times \square = 30 \\ 8 \times \square = 96 \\ \square \times 8 = 40 \\ 7 \times \square = 84 \\ \square \times 9 = 18 \\ 4 \times \square = 76 \\ 3 \times \square = 15 \\ \square \times 7 = 56 \\ 2 \times \square = 28 \\ 4 \times \square = 64 \\ 8 \times \square = 136 \\ \square \times 10 = 50 \\ \square \times 18 = 54 \\ 3 \times \square = 15 \\ \square \times 6 = 48 \\ \square \times 13 = 78 \\ 8 \times \square = 144 \\ \square \times 2 = 18 \end{array}$$

$$\begin{array}{r} \square \times 19 = 114 \\ \square \times 12 = 96 \\ \square \times 20 = 140 \\ \square \times 16 = 128 \\ \square \times 19 = 171 \\ \square \times 4 = 12 \\ \square \times 19 = 133 \\ \square \times 18 = 90 \\ \square \times 3 = 12 \\ \square \times 11 = 99 \\ \square \times 3 = 27 \\ \square \times 18 = 162 \\ 9 \times \square = 162 \\ 8 \times \square = 32 \\ 8 \times \square = 104 \\ 3 \times \square = 57 \\ \square \times 14 = 42 \\ 9 \times \square = 81 \\ \square \times 3 = 6 \\ 6 \times \square = 108 \\ \square \times 9 = 18 \\ \square \times 16 = 64 \\ \square \times 8 = 32 \\ \square \times 16 = 96 \\ 2 \times \square = 28 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 7 \times \square = 70 \\
 \square \times 18 = 126 \\
 \square \times 15 = 90 \\
 9 \times \square = 54 \\
 \square \times 8 = 40 \\
 8 \times \square = 32 \\
 2 \times \square = 4 \\
 4 \times \square = 12 \\
 5 \times \square = 50 \\
 9 \times \square = 81 \\
 \square \times 6 = 30 \\
 \square \times 16 = 96 \\
 \square \times 15 = 90 \\
 \square \times 5 = 15 \\
 8 \times \square = 88 \\
 4 \times \square = 56 \\
 9 \times \square = 45 \\
 9 \times \square = 180 \\
 \square \times 11 = 44 \\
 5 \times \square = 20 \\
 2 \times \square = 20 \\
 7 \times \square = 28 \\
 \square \times 3 = 24 \\
 4 \times \square = 8 \\
 3 \times \square = 42
 \end{array}$$

$$\begin{array}{r}
 \square \times 19 = 133 \\
 \square \times 8 = 40 \\
 \square \times 16 = 32 \\
 2 \times \square = 6 \\
 \square \times 4 = 16 \\
 \square \times 5 = 45 \\
 5 \times \square = 20 \\
 \square \times 2 = 6 \\
 8 \times \square = 32 \\
 \square \times 9 = 72 \\
 \square \times 3 = 9 \\
 \square \times 5 = 35 \\
 \square \times 16 = 128 \\
 \square \times 9 = 81 \\
 8 \times \square = 24 \\
 2 \times \square = 32 \\
 6 \times \square = 96 \\
 \square \times 20 = 180 \\
 7 \times \square = 35 \\
 6 \times \square = 54 \\
 8 \times \square = 40 \\
 \square \times 16 = 48 \\
 \square \times 3 = 24 \\
 \square \times 19 = 114 \\
 7 \times \square = 133
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 16 = 32 \\ 6 \times \square = 42 \\ \square \times 18 = 126 \\ 6 \times \square = 42 \\ 8 \times \square = 96 \\ 4 \times \square = 64 \\ \square \times 15 = 30 \\ \square \times 19 = 76 \\ 4 \times \square = 40 \\ 4 \times \square = 28 \\ 7 \times \square = 126 \\ 3 \times \square = 12 \\ 7 \times \square = 21 \\ \square \times 10 = 60 \\ \square \times 6 = 24 \\ 7 \times \square = 98 \\ \square \times 20 = 160 \\ \square \times 10 = 70 \\ \square \times 2 = 8 \\ 6 \times \square = 18 \\ \square \times 15 = 45 \\ 8 \times \square = 120 \\ 8 \times \square = 160 \\ 2 \times \square = 20 \\ \square \times 8 = 24 \end{array}$$

$$\begin{array}{l} \square \times 5 = 20 \\ 3 \times \square = 30 \\ \square \times 16 = 112 \\ 9 \times \square = 72 \\ \square \times 15 = 90 \\ \square \times 18 = 90 \\ \square \times 3 = 21 \\ 4 \times \square = 80 \\ 8 \times \square = 40 \\ 7 \times \square = 35 \\ \square \times 13 = 52 \\ 7 \times \square = 70 \\ \square \times 4 = 16 \\ 9 \times \square = 63 \\ 3 \times \square = 57 \\ 7 \times \square = 84 \\ 6 \times \square = 30 \\ 4 \times \square = 28 \\ \square \times 9 = 18 \\ 5 \times \square = 75 \\ \square \times 20 = 140 \\ 9 \times \square = 18 \\ \square \times 12 = 96 \\ \square \times 3 = 15 \\ \square \times 15 = 105 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} 3 \times \square = 54 \\ \square \times 8 = 32 \\ 3 \times \square = 30 \\ 9 \times \square = 99 \\ 7 \times \square = 49 \\ \square \times 15 = 45 \\ 8 \times \square = 128 \\ 5 \times \square = 70 \\ 6 \times \square = 120 \\ \square \times 15 = 45 \\ 9 \times \square = 162 \\ 8 \times \square = 120 \\ \square \times 2 = 8 \\ 3 \times \square = 30 \\ \square \times 10 = 60 \\ \square \times 2 = 18 \\ 9 \times \square = 108 \\ 6 \times \square = 102 \\ 2 \times \square = 16 \\ 8 \times \square = 48 \\ \square \times 14 = 28 \\ \square \times 5 = 35 \\ \square \times 15 = 90 \\ \square \times 6 = 18 \\ 7 \times \square = 70 \end{array}$$

$$\begin{array}{r} \square \times 19 = 76 \\ 7 \times \square = 77 \\ \square \times 13 = 117 \\ \square \times 10 = 30 \\ \square \times 3 = 27 \\ 4 \times \square = 76 \\ \square \times 7 = 49 \\ \square \times 13 = 104 \\ 7 \times \square = 49 \\ 4 \times \square = 16 \\ \square \times 11 = 66 \\ \square \times 20 = 100 \\ 2 \times \square = 36 \\ \square \times 3 = 18 \\ \square \times 4 = 36 \\ 7 \times \square = 112 \\ 4 \times \square = 76 \\ \square \times 4 = 32 \\ \square \times 3 = 12 \\ \square \times 17 = 136 \\ \square \times 16 = 48 \\ 8 \times \square = 72 \\ 6 \times \square = 96 \\ 2 \times \square = 40 \\ \square \times 5 = 30 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \boxed{} \times 20 = 160 \\ \boxed{} \times 16 = 112 \\ 7 \times \boxed{} = 105 \\ 5 \times \boxed{} = 45 \\ \boxed{} \times 15 = 120 \\ \boxed{} \times 5 = 10 \\ 2 \times \boxed{} = 18 \\ \boxed{} \times 4 = 12 \\ 8 \times \boxed{} = 40 \\ 7 \times \boxed{} = 105 \\ \boxed{} \times 19 = 76 \\ 7 \times \boxed{} = 133 \\ \boxed{} \times 8 = 16 \\ \boxed{} \times 6 = 30 \\ \boxed{} \times 5 = 30 \\ 3 \times \boxed{} = 18 \\ \boxed{} \times 7 = 28 \\ 9 \times \boxed{} = 117 \\ \boxed{} \times 20 = 180 \\ 9 \times \boxed{} = 81 \\ \boxed{} \times 4 = 28 \\ 7 \times \boxed{} = 105 \\ 8 \times \boxed{} = 120 \\ 8 \times \boxed{} = 72 \\ \boxed{} \times 13 = 78 \end{array}$$

$$\begin{array}{l} 8 \times \boxed{} = 128 \\ 3 \times \boxed{} = 42 \\ 2 \times \boxed{} = 30 \\ \boxed{} \times 9 = 63 \\ \boxed{} \times 20 = 40 \\ 7 \times \boxed{} = 63 \\ 6 \times \boxed{} = 54 \\ \boxed{} \times 17 = 51 \\ \boxed{} \times 9 = 63 \\ \boxed{} \times 19 = 38 \\ 9 \times \boxed{} = 81 \\ \boxed{} \times 11 = 22 \\ 5 \times \boxed{} = 75 \\ \boxed{} \times 10 = 30 \\ \boxed{} \times 10 = 40 \\ \boxed{} \times 20 = 180 \\ \boxed{} \times 4 = 28 \\ \boxed{} \times 8 = 32 \\ \boxed{} \times 8 = 56 \\ \boxed{} \times 16 = 112 \\ \boxed{} \times 19 = 57 \\ \boxed{} \times 8 = 56 \\ 8 \times \boxed{} = 128 \\ 3 \times \boxed{} = 21 \\ \boxed{} \times 10 = 50 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 14 \\
 \square \times 8 = 24 \\
 \square \times 19 = 152 \\
 9 \times \square = 126 \\
 \square \times 2 = 8 \\
 2 \times \square = 32 \\
 \square \times 4 = 32 \\
 \square \times 16 = 112 \\
 \square \times 15 = 120 \\
 3 \times \square = 27 \\
 5 \times \square = 70 \\
 5 \times \square = 55 \\
 8 \times \square = 160 \\
 \square \times 3 = 18 \\
 \square \times 19 = 95 \\
 2 \times \square = 6 \\
 9 \times \square = 171 \\
 7 \times \square = 84 \\
 5 \times \square = 15 \\
 6 \times \square = 96 \\
 \square \times 3 = 24 \\
 5 \times \square = 40 \\
 \square \times 14 = 70 \\
 2 \times \square = 38 \\
 2 \times \square = 28
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 45 \\
 \square \times 3 = 24 \\
 5 \times \square = 10 \\
 7 \times \square = 14 \\
 \square \times 5 = 10 \\
 \square \times 7 = 35 \\
 5 \times \square = 60 \\
 \square \times 8 = 48 \\
 8 \times \square = 136 \\
 9 \times \square = 162 \\
 5 \times \square = 70 \\
 \square \times 6 = 42 \\
 \square \times 14 = 56 \\
 \square \times 12 = 108 \\
 4 \times \square = 40 \\
 \square \times 10 = 90 \\
 \square \times 12 = 48 \\
 5 \times \square = 45 \\
 \square \times 7 = 14 \\
 \square \times 2 = 12 \\
 \square \times 5 = 45 \\
 \square \times 12 = 84 \\
 \square \times 14 = 112 \\
 \square \times 10 = 70 \\
 4 \times \square = 80
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rcl}
 2 & \times & \boxed{} = 10 \\
 9 & \times & \boxed{} = 72 \\
 \boxed{} & \times & 8 = 32 \\
 \boxed{} & \times & 3 = 15 \\
 6 & \times & \boxed{} = 114 \\
 \boxed{} & \times & 11 = 44 \\
 \boxed{} & \times & 7 = 14 \\
 7 & \times & \boxed{} = 91 \\
 \boxed{} & \times & 11 = 22 \\
 5 & \times & \boxed{} = 25 \\
 \boxed{} & \times & 17 = 68 \\
 8 & \times & \boxed{} = 160 \\
 7 & \times & \boxed{} = 133 \\
 \boxed{} & \times & 7 = 35 \\
 \boxed{} & \times & 9 = 63 \\
 \boxed{} & \times & 18 = 36 \\
 \boxed{} & \times & 19 = 76 \\
 8 & \times & \boxed{} = 152 \\
 7 & \times & \boxed{} = 119 \\
 8 & \times & \boxed{} = 24 \\
 4 & \times & \boxed{} = 36 \\
 \boxed{} & \times & 12 = 36 \\
 3 & \times & \boxed{} = 6 \\
 5 & \times & \boxed{} = 75 \\
 8 & \times & \boxed{} = 136
 \end{array}$$

$$\begin{array}{rcl}
 4 & \times & \boxed{} = 72 \\
 9 & \times & \boxed{} = 54 \\
 2 & \times & \boxed{} = 30 \\
 \boxed{} & \times & 9 = 27 \\
 6 & \times & \boxed{} = 48 \\
 6 & \times & \boxed{} = 48 \\
 \boxed{} & \times & 7 = 56 \\
 \boxed{} & \times & 3 = 6 \\
 2 & \times & \boxed{} = 30 \\
 2 & \times & \boxed{} = 32 \\
 7 & \times & \boxed{} = 63 \\
 3 & \times & \boxed{} = 6 \\
 \boxed{} & \times & 15 = 75 \\
 5 & \times & \boxed{} = 70 \\
 \boxed{} & \times & 19 = 133 \\
 \boxed{} & \times & 16 = 64 \\
 8 & \times & \boxed{} = 40 \\
 4 & \times & \boxed{} = 40 \\
 \boxed{} & \times & 4 = 20 \\
 2 & \times & \boxed{} = 32 \\
 4 & \times & \boxed{} = 60 \\
 7 & \times & \boxed{} = 49 \\
 7 & \times & \boxed{} = 28 \\
 \boxed{} & \times & 18 = 108 \\
 8 & \times & \boxed{} = 64
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 5 \times \square = 55 \\
 2 \times \square = 14 \\
 2 \times \square = 8 \\
 5 \times \square = 35 \\
 \square \times 9 = 45 \\
 3 \times \square = 57 \\
 6 \times \square = 108 \\
 \square \times 6 = 48 \\
 \square \times 20 = 180 \\
 5 \times \square = 70 \\
 9 \times \square = 90 \\
 \square \times 13 = 65 \\
 \square \times 10 = 50 \\
 7 \times \square = 119 \\
 5 \times \square = 30 \\
 \square \times 2 = 18 \\
 6 \times \square = 60 \\
 \square \times 14 = 126 \\
 9 \times \square = 144 \\
 \square \times 17 = 153 \\
 \square \times 7 = 14 \\
 8 \times \square = 80 \\
 \square \times 7 = 56 \\
 4 \times \square = 24 \\
 6 \times \square = 42
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 32 \\
 \square \times 6 = 24 \\
 8 \times \square = 112 \\
 \square \times 8 = 48 \\
 4 \times \square = 32 \\
 \square \times 8 = 64 \\
 \square \times 7 = 21 \\
 \square \times 11 = 55 \\
 9 \times \square = 18 \\
 \square \times 15 = 30 \\
 6 \times \square = 42 \\
 7 \times \square = 119 \\
 5 \times \square = 45 \\
 8 \times \square = 40 \\
 \square \times 3 = 24 \\
 \square \times 4 = 28 \\
 9 \times \square = 171 \\
 4 \times \square = 28 \\
 6 \times \square = 30 \\
 \square \times 3 = 24 \\
 \square \times 10 = 70 \\
 \square \times 17 = 85 \\
 7 \times \square = 56 \\
 3 \times \square = 6 \\
 3 \times \square = 21
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 17 = 153 \\ 4 \times \square = 80 \\ 9 \times \square = 171 \\ 5 \times \square = 15 \\ \square \times 8 = 72 \\ 3 \times \square = 51 \\ 9 \times \square = 126 \\ \square \times 13 = 39 \\ 3 \times \square = 60 \\ 6 \times \square = 24 \\ 5 \times \square = 60 \\ 8 \times \square = 120 \\ \square \times 2 = 8 \\ \square \times 7 = 42 \\ \square \times 14 = 28 \\ 2 \times \square = 22 \\ \square \times 15 = 45 \\ \square \times 11 = 77 \\ \square \times 3 = 21 \\ 3 \times \square = 51 \\ 2 \times \square = 28 \\ 6 \times \square = 66 \\ 8 \times \square = 96 \\ 7 \times \square = 133 \\ \square \times 13 = 39 \end{array}$$

$$\begin{array}{l} 9 \times \square = 81 \\ 5 \times \square = 30 \\ \square \times 12 = 96 \\ 2 \times \square = 30 \\ 5 \times \square = 70 \\ 4 \times \square = 76 \\ 3 \times \square = 6 \\ \square \times 9 = 27 \\ \square \times 6 = 48 \\ \square \times 18 = 126 \\ \square \times 2 = 16 \\ \square \times 8 = 40 \\ \square \times 2 = 16 \\ 4 \times \square = 28 \\ 4 \times \square = 24 \\ 6 \times \square = 54 \\ 9 \times \square = 18 \\ \square \times 11 = 99 \\ \square \times 11 = 55 \\ 7 \times \square = 42 \\ \square \times 9 = 81 \\ 3 \times \square = 33 \\ 5 \times \square = 20 \\ 4 \times \square = 20 \\ 5 \times \square = 95 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} 3 \times \square = 54 \\ \square \times 12 = 24 \\ 9 \times \square = 54 \\ 9 \times \square = 63 \\ \square \times 11 = 88 \\ 5 \times \square = 30 \\ 4 \times \square = 68 \\ 2 \times \square = 16 \\ \square \times 4 = 16 \\ 8 \times \square = 24 \\ 8 \times \square = 48 \\ \square \times 14 = 98 \\ 6 \times \square = 42 \\ \square \times 16 = 48 \\ 4 \times \square = 12 \\ 7 \times \square = 63 \\ \square \times 16 = 32 \\ 8 \times \square = 88 \\ 5 \times \square = 70 \\ \square \times 18 = 72 \\ 5 \times \square = 75 \\ \square \times 9 = 72 \\ 2 \times \square = 22 \\ \square \times 8 = 64 \\ \square \times 7 = 14 \end{array}$$

$$\begin{array}{r} 4 \times \square = 52 \\ 5 \times \square = 35 \\ 5 \times \square = 55 \\ \square \times 6 = 54 \\ \square \times 5 = 20 \\ \square \times 15 = 30 \\ \square \times 7 = 28 \\ \square \times 19 = 57 \\ \square \times 11 = 33 \\ 5 \times \square = 15 \\ 3 \times \square = 9 \\ 7 \times \square = 77 \\ \square \times 5 = 30 \\ 6 \times \square = 120 \\ \square \times 2 = 8 \\ \square \times 20 = 140 \\ \square \times 15 = 105 \\ 3 \times \square = 6 \\ 2 \times \square = 12 \\ \square \times 19 = 76 \\ \square \times 15 = 135 \\ 9 \times \square = 126 \\ \square \times 12 = 60 \\ \square \times 7 = 21 \\ \square \times 5 = 40 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 15 = 75 \\ 2 \times \square = 40 \\ 2 \times \square = 6 \\ \square \times 4 = 20 \\ 6 \times \square = 54 \\ 8 \times \square = 160 \\ 5 \times \square = 90 \\ \square \times 10 = 80 \\ \square \times 18 = 90 \\ 5 \times \square = 55 \\ \square \times 15 = 135 \\ 4 \times \square = 40 \\ 6 \times \square = 66 \\ \square \times 20 = 100 \\ \square \times 17 = 153 \\ 8 \times \square = 40 \\ \square \times 18 = 144 \\ \square \times 10 = 50 \\ \square \times 8 = 64 \\ 3 \times \square = 36 \\ \square \times 18 = 36 \\ \square \times 14 = 56 \\ 4 \times \square = 64 \\ \square \times 8 = 40 \\ \square \times 14 = 42 \end{array}$$

$$\begin{array}{l} \square \times 2 = 18 \\ 9 \times \square = 72 \\ 9 \times \square = 117 \\ 6 \times \square = 30 \\ 9 \times \square = 45 \\ \square \times 3 = 24 \\ 4 \times \square = 16 \\ \square \times 19 = 133 \\ 3 \times \square = 45 \\ \square \times 5 = 15 \\ 6 \times \square = 84 \\ \square \times 15 = 30 \\ 7 \times \square = 133 \\ 2 \times \square = 36 \\ 9 \times \square = 27 \\ 4 \times \square = 80 \\ 5 \times \square = 10 \\ \square \times 7 = 35 \\ \square \times 13 = 26 \\ 9 \times \square = 45 \\ 2 \times \square = 30 \\ 7 \times \square = 84 \\ 2 \times \square = 8 \\ \square \times 3 = 6 \\ 2 \times \square = 40 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 3 \times \square = 45 \\
 7 \times \square = 119 \\
 \square \times 5 = 20 \\
 2 \times \square = 32 \\
 5 \times \square = 30 \\
 2 \times \square = 30 \\
 \square \times 18 = 72 \\
 7 \times \square = 140 \\
 \square \times 18 = 36 \\
 \square \times 17 = 102 \\
 \square \times 5 = 40 \\
 5 \times \square = 40 \\
 \square \times 14 = 126 \\
 5 \times \square = 80 \\
 \square \times 9 = 72 \\
 4 \times \square = 80 \\
 3 \times \square = 39 \\
 \square \times 4 = 28 \\
 \square \times 19 = 171 \\
 \square \times 3 = 21 \\
 9 \times \square = 72 \\
 3 \times \square = 42 \\
 3 \times \square = 42 \\
 9 \times \square = 45 \\
 6 \times \square = 90
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 14 \\
 7 \times \square = 112 \\
 4 \times \square = 60 \\
 6 \times \square = 114 \\
 5 \times \square = 95 \\
 8 \times \square = 112 \\
 \square \times 11 = 44 \\
 2 \times \square = 28 \\
 3 \times \square = 57 \\
 5 \times \square = 75 \\
 \square \times 17 = 68 \\
 4 \times \square = 12 \\
 \square \times 3 = 18 \\
 \square \times 3 = 18 \\
 8 \times \square = 24 \\
 \square \times 5 = 30 \\
 \square \times 18 = 36 \\
 \square \times 3 = 9 \\
 \square \times 20 = 60 \\
 9 \times \square = 180 \\
 \square \times 11 = 88 \\
 6 \times \square = 48 \\
 6 \times \square = 12 \\
 \square \times 20 = 40 \\
 \square \times 7 = 56
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 45 \\
 7 \times \square = 63 \\
 4 \times \square = 52 \\
 \square \times 10 = 60 \\
 \square \times 19 = 57 \\
 \square \times 4 = 24 \\
 8 \times \square = 24 \\
 \square \times 18 = 54 \\
 \square \times 19 = 114 \\
 5 \times \square = 70 \\
 \square \times 7 = 28 \\
 7 \times \square = 77 \\
 \square \times 8 = 16 \\
 \square \times 19 = 171 \\
 9 \times \square = 81 \\
 \square \times 18 = 54 \\
 9 \times \square = 135 \\
 2 \times \square = 30 \\
 \square \times 4 = 20 \\
 6 \times \square = 72 \\
 \square \times 12 = 72 \\
 \square \times 15 = 45 \\
 \square \times 14 = 126 \\
 6 \times \square = 24 \\
 3 \times \square = 42
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 8 \\
 5 \times \square = 40 \\
 4 \times \square = 20 \\
 5 \times \square = 10 \\
 9 \times \square = 162 \\
 3 \times \square = 18 \\
 8 \times \square = 24 \\
 9 \times \square = 144 \\
 7 \times \square = 77 \\
 \square \times 10 = 40 \\
 \square \times 2 = 6 \\
 \square \times 19 = 38 \\
 \square \times 14 = 84 \\
 \square \times 15 = 135 \\
 \square \times 10 = 60 \\
 8 \times \square = 96 \\
 \square \times 15 = 60 \\
 \square \times 12 = 84 \\
 \square \times 3 = 6 \\
 \square \times 10 = 60 \\
 7 \times \square = 63 \\
 \square \times 15 = 105 \\
 \square \times 9 = 45 \\
 \square \times 13 = 65 \\
 8 \times \square = 144
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 18 \\ \square \times 5 = 25 \\ \square \times 16 = 48 \\ \square \times 6 = 30 \\ \square \times 13 = 39 \\ 4 \times \square = 76 \\ \square \times 12 = 108 \\ 2 \times \square = 30 \\ 6 \times \square = 12 \\ \square \times 15 = 75 \\ \square \times 4 = 28 \\ 2 \times \square = 18 \\ 7 \times \square = 119 \\ \square \times 3 = 15 \\ 3 \times \square = 33 \\ 7 \times \square = 84 \\ 6 \times \square = 36 \\ 6 \times \square = 114 \\ 4 \times \square = 68 \\ 9 \times \square = 54 \\ \square \times 17 = 119 \\ 4 \times \square = 72 \\ 3 \times \square = 15 \\ 4 \times \square = 76 \\ 9 \times \square = 72 \end{array}$$

$$\begin{array}{l} \square \times 11 = 88 \\ 5 \times \square = 100 \\ \square \times 6 = 48 \\ 7 \times \square = 70 \\ 3 \times \square = 57 \\ 6 \times \square = 18 \\ \square \times 7 = 35 \\ 3 \times \square = 48 \\ 4 \times \square = 28 \\ 4 \times \square = 76 \\ \square \times 9 = 63 \\ 6 \times \square = 120 \\ 7 \times \square = 49 \\ 8 \times \square = 96 \\ 7 \times \square = 49 \\ 7 \times \square = 140 \\ 4 \times \square = 48 \\ 6 \times \square = 90 \\ \square \times 18 = 36 \\ 6 \times \square = 24 \\ 2 \times \square = 12 \\ \square \times 4 = 20 \\ \square \times 16 = 32 \\ \square \times 5 = 35 \\ \square \times 16 = 64 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 56 \\
 \square \times 7 = 35 \\
 \square \times 12 = 96 \\
 \square \times 11 = 77 \\
 \square \times 11 = 77 \\
 \square \times 6 = 12 \\
 8 \times \square = 64 \\
 8 \times \square = 32 \\
 \square \times 12 = 72 \\
 \square \times 12 = 108 \\
 5 \times \square = 50 \\
 3 \times \square = 27 \\
 \square \times 16 = 48 \\
 7 \times \square = 28 \\
 \square \times 8 = 40 \\
 \square \times 6 = 12 \\
 9 \times \square = 162 \\
 4 \times \square = 64 \\
 \square \times 4 = 32 \\
 5 \times \square = 80 \\
 9 \times \square = 72 \\
 5 \times \square = 90 \\
 \square \times 2 = 14 \\
 \square \times 3 = 18 \\
 \square \times 18 = 54
 \end{array}$$

$$\begin{array}{r}
 \square \times 13 = 104 \\
 \square \times 4 = 16 \\
 7 \times \square = 91 \\
 5 \times \square = 80 \\
 7 \times \square = 35 \\
 2 \times \square = 20 \\
 \square \times 18 = 90 \\
 6 \times \square = 24 \\
 \square \times 19 = 95 \\
 7 \times \square = 21 \\
 2 \times \square = 10 \\
 \square \times 3 = 6 \\
 \square \times 6 = 12 \\
 4 \times \square = 48 \\
 6 \times \square = 12 \\
 9 \times \square = 63 \\
 \square \times 6 = 54 \\
 \square \times 17 = 136 \\
 7 \times \square = 28 \\
 \square \times 5 = 40 \\
 5 \times \square = 70 \\
 2 \times \square = 10 \\
 3 \times \square = 45 \\
 \square \times 13 = 26 \\
 4 \times \square = 24
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 105 \\
 \square \times 14 = 56 \\
 \square \times 3 = 6 \\
 9 \times \square = 153 \\
 8 \times \square = 72 \\
 2 \times \square = 6 \\
 7 \times \square = 28 \\
 \square \times 8 = 24 \\
 2 \times \square = 34 \\
 \square \times 20 = 140 \\
 \square \times 8 = 72 \\
 7 \times \square = 14 \\
 7 \times \square = 28 \\
 \square \times 8 = 24 \\
 5 \times \square = 15 \\
 7 \times \square = 112 \\
 \square \times 18 = 54 \\
 \square \times 7 = 35 \\
 3 \times \square = 39 \\
 \square \times 4 = 28 \\
 \square \times 2 = 14 \\
 7 \times \square = 49 \\
 4 \times \square = 64 \\
 7 \times \square = 98 \\
 8 \times \square = 112
 \end{array}$$

$$\begin{array}{r}
 \square \times 8 = 72 \\
 \square \times 5 = 45 \\
 6 \times \square = 120 \\
 2 \times \square = 34 \\
 \square \times 9 = 81 \\
 \square \times 10 = 20 \\
 \square \times 2 = 6 \\
 \square \times 6 = 36 \\
 5 \times \square = 10 \\
 9 \times \square = 90 \\
 \square \times 13 = 104 \\
 \square \times 19 = 76 \\
 9 \times \square = 135 \\
 \square \times 9 = 45 \\
 3 \times \square = 39 \\
 8 \times \square = 32 \\
 \square \times 8 = 32 \\
 \square \times 3 = 6 \\
 9 \times \square = 117 \\
 \square \times 9 = 36 \\
 8 \times \square = 120 \\
 6 \times \square = 96 \\
 2 \times \square = 36 \\
 \square \times 2 = 10 \\
 8 \times \square = 72
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 18 \\
 \square \times 20 = 180 \\
 \square \times 5 = 15 \\
 5 \times \square = 90 \\
 \square \times 9 = 18 \\
 2 \times \square = 18 \\
 \square \times 13 = 26 \\
 9 \times \square = 126 \\
 \square \times 4 = 20 \\
 \square \times 5 = 25 \\
 7 \times \square = 133 \\
 \square \times 10 = 60 \\
 \square \times 14 = 56 \\
 \square \times 3 = 12 \\
 \square \times 11 = 77 \\
 8 \times \square = 160 \\
 \square \times 2 = 8 \\
 4 \times \square = 72 \\
 \square \times 3 = 15 \\
 9 \times \square = 162 \\
 8 \times \square = 56 \\
 \square \times 10 = 90 \\
 \square \times 17 = 136 \\
 7 \times \square = 28 \\
 \square \times 2 = 6
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 90 \\
 \square \times 8 = 40 \\
 \square \times 17 = 68 \\
 2 \times \square = 38 \\
 7 \times \square = 56 \\
 9 \times \square = 90 \\
 \square \times 16 = 48 \\
 \square \times 7 = 49 \\
 \square \times 10 = 60 \\
 \square \times 19 = 152 \\
 \square \times 19 = 38 \\
 8 \times \square = 96 \\
 \square \times 14 = 98 \\
 \square \times 6 = 30 \\
 9 \times \square = 108 \\
 \square \times 16 = 144 \\
 2 \times \square = 40 \\
 7 \times \square = 119 \\
 4 \times \square = 48 \\
 9 \times \square = 45 \\
 9 \times \square = 54 \\
 \square \times 10 = 80 \\
 4 \times \square = 52 \\
 \square \times 2 = 6 \\
 7 \times \square = 91
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 14 = 98 \\ \square \times 17 = 34 \\ 2 \times \square = 34 \\ 7 \times \square = 35 \\ 3 \times \square = 9 \\ \square \times 19 = 171 \\ \square \times 19 = 133 \\ \square \times 17 = 102 \\ 2 \times \square = 14 \\ \square \times 14 = 126 \\ 4 \times \square = 80 \\ \square \times 17 = 51 \\ 2 \times \square = 16 \\ \square \times 9 = 81 \\ \square \times 8 = 32 \\ \square \times 9 = 72 \\ \square \times 10 = 20 \\ \square \times 14 = 42 \\ 3 \times \square = 45 \\ 3 \times \square = 51 \\ \square \times 15 = 120 \\ \square \times 10 = 30 \\ 2 \times \square = 14 \\ 3 \times \square = 39 \\ 7 \times \square = 105 \end{array}$$

$$\begin{array}{l} 6 \times \square = 24 \\ 3 \times \square = 39 \\ \square \times 15 = 60 \\ \square \times 13 = 65 \\ \square \times 9 = 72 \\ 8 \times \square = 32 \\ \square \times 4 = 24 \\ \square \times 16 = 64 \\ \square \times 12 = 108 \\ \square \times 6 = 36 \\ \square \times 18 = 108 \\ \square \times 3 = 6 \\ \square \times 2 = 16 \\ \square \times 14 = 28 \\ \square \times 17 = 119 \\ \square \times 10 = 20 \\ \square \times 12 = 96 \\ 2 \times \square = 24 \\ \square \times 12 = 108 \\ 7 \times \square = 84 \\ \square \times 18 = 108 \\ 3 \times \square = 27 \\ \square \times 10 = 20 \\ \square \times 7 = 21 \\ 2 \times \square = 4 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r}
 4 \times \square = 16 \\
 \square \times 14 = 84 \\
 2 \times \square = 6 \\
 \square \times 12 = 48 \\
 7 \times \square = 35 \\
 \square \times 13 = 117 \\
 \square \times 7 = 35 \\
 7 \times \square = 84 \\
 \square \times 15 = 90 \\
 \square \times 8 = 40 \\
 7 \times \square = 140 \\
 9 \times \square = 162 \\
 \square \times 14 = 42 \\
 4 \times \square = 24 \\
 5 \times \square = 100 \\
 \square \times 8 = 40 \\
 4 \times \square = 20 \\
 \square \times 10 = 70 \\
 \square \times 14 = 28 \\
 \square \times 4 = 36 \\
 \square \times 6 = 36 \\
 \square \times 6 = 30 \\
 \square \times 5 = 20 \\
 6 \times \square = 36 \\
 \square \times 3 = 24
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 160 \\
 8 \times \square = 24 \\
 5 \times \square = 60 \\
 \square \times 18 = 144 \\
 3 \times \square = 18 \\
 4 \times \square = 68 \\
 \square \times 14 = 98 \\
 9 \times \square = 144 \\
 \square \times 8 = 64 \\
 \square \times 13 = 39 \\
 \square \times 6 = 42 \\
 3 \times \square = 27 \\
 \square \times 7 = 42 \\
 6 \times \square = 24 \\
 \square \times 17 = 51 \\
 \square \times 6 = 30 \\
 \square \times 3 = 9 \\
 5 \times \square = 70 \\
 \square \times 16 = 112 \\
 8 \times \square = 56 \\
 \square \times 12 = 96 \\
 3 \times \square = 36 \\
 9 \times \square = 135 \\
 \square \times 7 = 56 \\
 \square \times 3 = 18
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} 3 \times \square = 51 \\ \square \times 9 = 45 \\ 4 \times \square = 32 \\ 4 \times \square = 36 \\ 9 \times \square = 90 \\ \square \times 5 = 30 \\ \square \times 7 = 35 \\ 3 \times \square = 21 \\ \square \times 16 = 144 \\ 6 \times \square = 114 \\ \square \times 20 = 180 \\ \square \times 18 = 162 \\ 9 \times \square = 144 \\ 5 \times \square = 55 \\ 6 \times \square = 72 \\ \square \times 2 = 8 \\ 8 \times \square = 56 \\ \square \times 7 = 21 \\ 5 \times \square = 95 \\ \square \times 8 = 24 \\ 7 \times \square = 21 \\ \square \times 9 = 54 \\ 4 \times \square = 80 \\ \square \times 17 = 102 \\ 8 \times \square = 160 \end{array}$$

$$\begin{array}{r} \square \times 17 = 85 \\ \square \times 6 = 42 \\ 7 \times \square = 105 \\ 8 \times \square = 72 \\ 7 \times \square = 35 \\ \square \times 13 = 78 \\ 7 \times \square = 105 \\ \square \times 18 = 72 \\ \square \times 2 = 14 \\ 5 \times \square = 45 \\ 6 \times \square = 12 \\ 6 \times \square = 18 \\ \square \times 4 = 12 \\ 7 \times \square = 140 \\ \square \times 13 = 26 \\ 4 \times \square = 48 \\ \square \times 10 = 30 \\ 7 \times \square = 21 \\ \square \times 9 = 27 \\ 7 \times \square = 98 \\ 8 \times \square = 112 \\ \square \times 20 = 80 \\ 9 \times \square = 180 \\ \square \times 15 = 105 \\ \square \times 2 = 16 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 56 \\
 5 \times \square = 65 \\
 4 \times \square = 8 \\
 \square \times 5 = 20 \\
 \square \times 13 = 39 \\
 \square \times 18 = 108 \\
 \square \times 20 = 120 \\
 5 \times \square = 40 \\
 3 \times \square = 18 \\
 7 \times \square = 126 \\
 \square \times 16 = 144 \\
 9 \times \square = 18 \\
 8 \times \square = 48 \\
 8 \times \square = 16 \\
 3 \times \square = 54 \\
 9 \times \square = 27 \\
 2 \times \square = 18 \\
 \square \times 18 = 36 \\
 8 \times \square = 136 \\
 \square \times 8 = 40 \\
 9 \times \square = 162 \\
 4 \times \square = 12 \\
 4 \times \square = 80 \\
 7 \times \square = 133 \\
 6 \times \square = 66
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 16 \\
 8 \times \square = 112 \\
 9 \times \square = 99 \\
 \square \times 7 = 28 \\
 \square \times 7 = 63 \\
 \square \times 19 = 114 \\
 \square \times 7 = 63 \\
 \square \times 4 = 20 \\
 5 \times \square = 50 \\
 8 \times \square = 64 \\
 \square \times 9 = 63 \\
 8 \times \square = 88 \\
 \square \times 18 = 90 \\
 3 \times \square = 30 \\
 \square \times 16 = 32 \\
 2 \times \square = 4 \\
 \square \times 17 = 102 \\
 \square \times 9 = 81 \\
 \square \times 20 = 40 \\
 9 \times \square = 81 \\
 \square \times 9 = 81 \\
 \square \times 9 = 27 \\
 2 \times \square = 16 \\
 \square \times 15 = 60 \\
 \square \times 6 = 12
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} 8 \times \square = 40 \\ \square \times 12 = 36 \\ 8 \times \square = 104 \\ 7 \times \square = 21 \\ \square \times 14 = 112 \\ 7 \times \square = 42 \\ \square \times 13 = 39 \\ 2 \times \square = 22 \\ 5 \times \square = 100 \\ 8 \times \square = 40 \\ 2 \times \square = 28 \\ 4 \times \square = 56 \\ 9 \times \square = 162 \\ 8 \times \square = 56 \\ 6 \times \square = 108 \\ \square \times 9 = 45 \\ 9 \times \square = 18 \\ \square \times 13 = 52 \\ \square \times 13 = 117 \\ \square \times 18 = 162 \\ \square \times 4 = 20 \\ \square \times 4 = 28 \\ 4 \times \square = 8 \\ 6 \times \square = 84 \\ \square \times 7 = 14 \end{array}$$

$$\begin{array}{l} \square \times 19 = 95 \\ \square \times 16 = 32 \\ 8 \times \square = 24 \\ 2 \times \square = 6 \\ 4 \times \square = 52 \\ 8 \times \square = 152 \\ 8 \times \square = 80 \\ \square \times 18 = 162 \\ \square \times 17 = 34 \\ 5 \times \square = 40 \\ 4 \times \square = 32 \\ \square \times 4 = 8 \\ 3 \times \square = 60 \\ 4 \times \square = 52 \\ 8 \times \square = 32 \\ \square \times 3 = 9 \\ 2 \times \square = 22 \\ \square \times 17 = 119 \\ 6 \times \square = 24 \\ \square \times 6 = 48 \\ 2 \times \square = 20 \\ \square \times 17 = 85 \\ 2 \times \square = 8 \\ 9 \times \square = 153 \\ \square \times 19 = 152 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 8 \times \square = 112 \\
 4 \times \square = 40 \\
 \square \times 16 = 96 \\
 8 \times \square = 160 \\
 \square \times 16 = 128 \\
 \square \times 10 = 60 \\
 8 \times \square = 80 \\
 4 \times \square = 16 \\
 \square \times 5 = 30 \\
 \square \times 17 = 34 \\
 \square \times 18 = 72 \\
 \square \times 18 = 162 \\
 \square \times 4 = 28 \\
 4 \times \square = 56 \\
 9 \times \square = 117 \\
 \square \times 6 = 36 \\
 \square \times 15 = 120 \\
 \square \times 16 = 48 \\
 7 \times \square = 14 \\
 \square \times 19 = 57 \\
 \square \times 5 = 10 \\
 8 \times \square = 144 \\
 2 \times \square = 40 \\
 7 \times \square = 126 \\
 \square \times 12 = 72
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 30 \\
 \square \times 5 = 15 \\
 2 \times \square = 36 \\
 5 \times \square = 75 \\
 \square \times 13 = 26 \\
 \square \times 11 = 44 \\
 6 \times \square = 18 \\
 \square \times 12 = 84 \\
 4 \times \square = 52 \\
 \square \times 17 = 68 \\
 \square \times 15 = 105 \\
 \square \times 13 = 65 \\
 2 \times \square = 10 \\
 9 \times \square = 144 \\
 \square \times 11 = 88 \\
 9 \times \square = 81 \\
 5 \times \square = 35 \\
 8 \times \square = 88 \\
 \square \times 16 = 80 \\
 4 \times \square = 8 \\
 6 \times \square = 84 \\
 5 \times \square = 40 \\
 2 \times \square = 18 \\
 8 \times \square = 16 \\
 \square \times 14 = 112
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 14 = 98 \\ 2 \times \square = 12 \\ \square \times 10 = 70 \\ 7 \times \square = 70 \\ \square \times 13 = 78 \\ 6 \times \square = 54 \\ 2 \times \square = 34 \\ 7 \times \square = 105 \\ 3 \times \square = 36 \\ \square \times 10 = 70 \\ 8 \times \square = 112 \\ \square \times 15 = 120 \\ 9 \times \square = 153 \\ 8 \times \square = 80 \\ \square \times 19 = 152 \\ \square \times 13 = 91 \\ \square \times 9 = 54 \\ 2 \times \square = 36 \\ 7 \times \square = 14 \\ \square \times 9 = 63 \\ 2 \times \square = 22 \\ 8 \times \square = 56 \\ 8 \times \square = 40 \\ \square \times 16 = 64 \\ \square \times 12 = 84 \end{array}$$

$$\begin{array}{l} 2 \times \square = 32 \\ 4 \times \square = 12 \\ \square \times 13 = 117 \\ 8 \times \square = 24 \\ \square \times 19 = 76 \\ 2 \times \square = 14 \\ \square \times 12 = 96 \\ 4 \times \square = 20 \\ \square \times 10 = 80 \\ 9 \times \square = 45 \\ 2 \times \square = 8 \\ \square \times 13 = 117 \\ \square \times 4 = 20 \\ \square \times 6 = 42 \\ \square \times 12 = 72 \\ \square \times 3 = 24 \\ 2 \times \square = 10 \\ \square \times 19 = 133 \\ 3 \times \square = 27 \\ \square \times 8 = 24 \\ 2 \times \square = 8 \\ \square \times 15 = 45 \\ \square \times 3 = 21 \\ \square \times 19 = 133 \\ 9 \times \square = 54 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 18 = 126 \\ 7 \times \square = 84 \\ \square \times 7 = 35 \\ 8 \times \square = 56 \\ \square \times 5 = 10 \\ 3 \times \square = 42 \\ 4 \times \square = 64 \\ \square \times 9 = 36 \\ \square \times 18 = 126 \\ \square \times 6 = 30 \\ 7 \times \square = 63 \\ 5 \times \square = 45 \\ \square \times 4 = 24 \\ \square \times 15 = 135 \\ 6 \times \square = 18 \\ 3 \times \square = 18 \\ 8 \times \square = 64 \\ \square \times 20 = 60 \\ 9 \times \square = 36 \\ 5 \times \square = 35 \\ 8 \times \square = 40 \\ \square \times 20 = 60 \\ \square \times 7 = 42 \\ 7 \times \square = 91 \\ 9 \times \square = 180 \end{array}$$

$$\begin{array}{r} \square \times 3 = 27 \\ 7 \times \square = 70 \\ 2 \times \square = 38 \\ 9 \times \square = 63 \\ \square \times 19 = 171 \\ \square \times 16 = 96 \\ 2 \times \square = 12 \\ \square \times 6 = 42 \\ 9 \times \square = 54 \\ \square \times 8 = 24 \\ \square \times 17 = 136 \\ 9 \times \square = 171 \\ \square \times 7 = 21 \\ \square \times 7 = 42 \\ \square \times 8 = 24 \\ \square \times 7 = 49 \\ \square \times 20 = 100 \\ \square \times 6 = 18 \\ \square \times 16 = 112 \\ \square \times 4 = 36 \\ 7 \times \square = 49 \\ \square \times 16 = 80 \\ \square \times 16 = 112 \\ \square \times 18 = 126 \\ 3 \times \square = 54 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 5 = 45 \\ \square \times 18 = 72 \\ 9 \times \square = 63 \\ \square \times 10 = 60 \\ 2 \times \square = 18 \\ \square \times 16 = 128 \\ \square \times 17 = 119 \\ 4 \times \square = 20 \\ 7 \times \square = 42 \\ 6 \times \square = 60 \\ 9 \times \square = 90 \\ \square \times 2 = 14 \\ \square \times 2 = 6 \\ 2 \times \square = 10 \\ 8 \times \square = 104 \\ \square \times 3 = 6 \\ 5 \times \square = 55 \\ 2 \times \square = 24 \\ \square \times 4 = 16 \\ 8 \times \square = 40 \\ 8 \times \square = 136 \\ \square \times 5 = 25 \\ 3 \times \square = 21 \\ 7 \times \square = 77 \\ 2 \times \square = 8 \end{array}$$

$$\begin{array}{l} 3 \times \square = 51 \\ 8 \times \square = 24 \\ 5 \times \square = 25 \\ 2 \times \square = 22 \\ 2 \times \square = 22 \\ 5 \times \square = 65 \\ \square \times 15 = 30 \\ 8 \times \square = 16 \\ \square \times 9 = 18 \\ \square \times 16 = 112 \\ 9 \times \square = 162 \\ 8 \times \square = 160 \\ \square \times 9 = 27 \\ \square \times 19 = 76 \\ 5 \times \square = 30 \\ \square \times 4 = 12 \\ \square \times 20 = 80 \\ 8 \times \square = 120 \\ \square \times 15 = 75 \\ 9 \times \square = 90 \\ \square \times 8 = 40 \\ \square \times 14 = 98 \\ \square \times 6 = 42 \\ \square \times 10 = 80 \\ \square \times 17 = 102 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 13 = 117 \\ \square \times 16 = 48 \\ \square \times 2 = 16 \\ 6 \times \square = 120 \\ \square \times 20 = 40 \\ \square \times 5 = 15 \\ \square \times 16 = 64 \\ \square \times 14 = 112 \\ 4 \times \square = 28 \\ 3 \times \square = 33 \\ \square \times 5 = 20 \\ 6 \times \square = 84 \\ 6 \times \square = 36 \\ \square \times 14 = 42 \\ \square \times 4 = 28 \\ \square \times 3 = 24 \\ 8 \times \square = 112 \\ 5 \times \square = 95 \\ \square \times 8 = 16 \\ 4 \times \square = 44 \\ 7 \times \square = 84 \\ \square \times 2 = 4 \\ 5 \times \square = 45 \\ 7 \times \square = 133 \\ 6 \times \square = 120 \end{array}$$

$$\begin{array}{l} \square \times 10 = 50 \\ 9 \times \square = 144 \\ 9 \times \square = 135 \\ 5 \times \square = 25 \\ \square \times 3 = 6 \\ \square \times 5 = 30 \\ \square \times 7 = 56 \\ 3 \times \square = 45 \\ 5 \times \square = 15 \\ 8 \times \square = 56 \\ 4 \times \square = 40 \\ \square \times 18 = 54 \\ 9 \times \square = 54 \\ \square \times 2 = 16 \\ \square \times 3 = 24 \\ 5 \times \square = 10 \\ 9 \times \square = 162 \\ \square \times 2 = 12 \\ \square \times 14 = 126 \\ 8 \times \square = 48 \\ \square \times 18 = 72 \\ 8 \times \square = 24 \\ 2 \times \square = 14 \\ 6 \times \square = 66 \\ \square \times 9 = 18 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} 8 \times \square = 88 \\ 2 \times \square = 38 \\ \square \times 3 = 27 \\ 6 \times \square = 66 \\ \square \times 17 = 85 \\ \square \times 12 = 72 \\ 9 \times \square = 162 \\ 7 \times \square = 105 \\ \square \times 12 = 48 \\ \square \times 6 = 12 \\ \square \times 3 = 18 \\ 8 \times \square = 48 \\ \square \times 13 = 104 \\ 5 \times \square = 10 \\ \square \times 19 = 57 \\ \square \times 4 = 12 \\ 7 \times \square = 70 \\ \square \times 2 = 4 \\ \square \times 20 = 100 \\ 6 \times \square = 48 \\ \square \times 8 = 64 \\ 4 \times \square = 28 \\ 5 \times \square = 15 \\ 7 \times \square = 49 \\ \square \times 9 = 63 \end{array}$$

$$\begin{array}{l} \square \times 2 = 14 \\ \square \times 20 = 140 \\ 3 \times \square = 6 \\ \square \times 14 = 98 \\ 7 \times \square = 84 \\ \square \times 16 = 48 \\ 5 \times \square = 90 \\ 7 \times \square = 91 \\ 6 \times \square = 108 \\ 6 \times \square = 84 \\ \square \times 4 = 36 \\ 8 \times \square = 24 \\ \square \times 15 = 30 \\ 2 \times \square = 28 \\ \square \times 19 = 152 \\ 4 \times \square = 24 \\ 3 \times \square = 12 \\ 4 \times \square = 76 \\ \square \times 10 = 40 \\ \square \times 6 = 18 \\ 9 \times \square = 108 \\ 9 \times \square = 81 \\ \square \times 16 = 32 \\ \square \times 5 = 30 \\ \square \times 8 = 56 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 3 = 24 \\ 6 \times \square = 48 \\ \square \times 14 = 42 \\ 9 \times \square = 45 \\ 3 \times \square = 39 \\ \square \times 8 = 40 \\ \square \times 14 = 112 \\ \square \times 8 = 32 \\ \square \times 3 = 12 \\ \square \times 7 = 56 \\ \square \times 11 = 66 \\ 7 \times \square = 63 \\ 3 \times \square = 30 \\ 6 \times \square = 24 \\ 2 \times \square = 4 \\ 2 \times \square = 30 \\ \square \times 13 = 39 \\ 3 \times \square = 36 \\ \square \times 14 = 84 \\ \square \times 20 = 80 \\ 3 \times \square = 12 \\ \square \times 3 = 15 \\ 3 \times \square = 39 \\ \square \times 8 = 16 \\ \square \times 17 = 51 \end{array}$$

$$\begin{array}{l} 4 \times \square = 48 \\ \square \times 12 = 48 \\ \square \times 18 = 126 \\ \square \times 12 = 108 \\ 6 \times \square = 96 \\ \square \times 8 = 16 \\ 3 \times \square = 45 \\ 2 \times \square = 20 \\ \square \times 5 = 20 \\ \square \times 9 = 72 \\ \square \times 18 = 162 \\ 8 \times \square = 16 \\ \square \times 12 = 108 \\ 3 \times \square = 60 \\ 7 \times \square = 126 \\ 2 \times \square = 14 \\ \square \times 17 = 34 \\ 8 \times \square = 56 \\ 8 \times \square = 64 \\ 3 \times \square = 36 \\ 4 \times \square = 56 \\ 7 \times \square = 49 \\ \square \times 8 = 32 \\ 7 \times \square = 126 \\ 2 \times \square = 4 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 8 \times \square = 24 \\
 5 \times \square = 40 \\
 2 \times \square = 12 \\
 \square \times 5 = 25 \\
 \square \times 6 = 36 \\
 3 \times \square = 57 \\
 \square \times 8 = 24 \\
 \square \times 16 = 144 \\
 5 \times \square = 25 \\
 \square \times 11 = 99 \\
 \square \times 7 = 14 \\
 \square \times 3 = 24 \\
 \square \times 6 = 54 \\
 \square \times 14 = 98 \\
 \square \times 9 = 18 \\
 \square \times 12 = 60 \\
 3 \times \square = 48 \\
 \square \times 4 = 20 \\
 \square \times 13 = 78 \\
 \square \times 15 = 45 \\
 \square \times 15 = 105 \\
 \square \times 20 = 160 \\
 \square \times 19 = 38 \\
 5 \times \square = 80 \\
 \square \times 10 = 50
 \end{array}$$

$$\begin{array}{r}
 \square \times 11 = 44 \\
 \square \times 3 = 21 \\
 \square \times 13 = 65 \\
 \square \times 11 = 66 \\
 2 \times \square = 10 \\
 6 \times \square = 54 \\
 \square \times 18 = 108 \\
 \square \times 20 = 180 \\
 \square \times 14 = 98 \\
 2 \times \square = 38 \\
 \square \times 8 = 24 \\
 \square \times 18 = 126 \\
 9 \times \square = 18 \\
 \square \times 9 = 27 \\
 8 \times \square = 72 \\
 \square \times 12 = 48 \\
 \square \times 15 = 45 \\
 4 \times \square = 40 \\
 4 \times \square = 36 \\
 \square \times 13 = 65 \\
 \square \times 15 = 30 \\
 7 \times \square = 133 \\
 \square \times 17 = 119 \\
 \square \times 16 = 80 \\
 7 \times \square = 56
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 4 = 32 \\ \square \times 15 = 120 \\ \square \times 18 = 36 \\ 9 \times \square = 54 \\ 5 \times \square = 10 \\ \square \times 15 = 120 \\ 2 \times \square = 8 \\ 9 \times \square = 171 \\ \square \times 10 = 80 \\ 8 \times \square = 32 \\ \square \times 7 = 21 \\ 5 \times \square = 55 \\ 5 \times \square = 10 \\ \square \times 3 = 15 \\ \square \times 9 = 18 \\ \square \times 10 = 20 \\ 9 \times \square = 27 \\ 2 \times \square = 4 \\ \square \times 9 = 72 \\ 4 \times \square = 20 \\ \square \times 14 = 98 \\ \square \times 10 = 90 \\ 9 \times \square = 36 \\ \square \times 16 = 144 \\ \square \times 3 = 15 \end{array}$$

$$\begin{array}{l} 3 \times \square = 15 \\ \square \times 14 = 98 \\ \square \times 16 = 48 \\ \square \times 6 = 12 \\ 8 \times \square = 16 \\ \square \times 6 = 24 \\ 8 \times \square = 104 \\ 6 \times \square = 36 \\ 9 \times \square = 81 \\ \square \times 2 = 10 \\ \square \times 18 = 144 \\ \square \times 8 = 48 \\ 7 \times \square = 42 \\ 4 \times \square = 24 \\ 3 \times \square = 60 \\ \square \times 7 = 56 \\ 4 \times \square = 44 \\ 4 \times \square = 32 \\ 6 \times \square = 96 \\ \square \times 9 = 72 \\ \square \times 10 = 20 \\ 7 \times \square = 42 \\ 9 \times \square = 18 \\ \square \times 5 = 45 \\ \square \times 3 = 18 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 90 \\
 \square \times 18 = 126 \\
 3 \times \square = 15 \\
 \square \times 17 = 34 \\
 \square \times 2 = 6 \\
 3 \times \square = 51 \\
 \square \times 15 = 135 \\
 7 \times \square = 84 \\
 \square \times 15 = 90 \\
 \square \times 12 = 36 \\
 \square \times 5 = 25 \\
 3 \times \square = 9 \\
 \square \times 16 = 144 \\
 \square \times 18 = 108 \\
 \square \times 14 = 56 \\
 \square \times 18 = 126 \\
 \square \times 16 = 128 \\
 \square \times 15 = 75 \\
 \square \times 18 = 90 \\
 8 \times \square = 32 \\
 9 \times \square = 135 \\
 \square \times 8 = 48 \\
 \square \times 4 = 8 \\
 5 \times \square = 80 \\
 \square \times 9 = 27
 \end{array}$$

$$\begin{array}{r}
 \square \times 8 = 40 \\
 2 \times \square = 30 \\
 \square \times 8 = 64 \\
 8 \times \square = 64 \\
 \square \times 5 = 20 \\
 \square \times 8 = 32 \\
 9 \times \square = 18 \\
 \square \times 8 = 16 \\
 \square \times 11 = 55 \\
 \square \times 11 = 77 \\
 9 \times \square = 117 \\
 \square \times 5 = 35 \\
 9 \times \square = 81 \\
 6 \times \square = 12 \\
 \square \times 8 = 56 \\
 \square \times 18 = 144 \\
 7 \times \square = 84 \\
 3 \times \square = 39 \\
 \square \times 17 = 34 \\
 3 \times \square = 39 \\
 \square \times 11 = 99 \\
 6 \times \square = 66 \\
 \square \times 14 = 98 \\
 8 \times \square = 96 \\
 8 \times \square = 96
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 19 = 38 \\ 7 \times \square = 35 \\ \square \times 7 = 21 \\ 4 \times \square = 76 \\ \square \times 17 = 51 \\ \square \times 17 = 51 \\ 3 \times \square = 39 \\ \square \times 3 = 21 \\ 8 \times \square = 72 \\ \square \times 5 = 20 \\ 6 \times \square = 120 \\ \square \times 18 = 72 \\ 4 \times \square = 40 \\ 4 \times \square = 76 \\ \square \times 12 = 96 \\ 8 \times \square = 112 \\ 5 \times \square = 85 \\ \square \times 11 = 99 \\ 8 \times \square = 16 \\ 5 \times \square = 70 \\ 8 \times \square = 56 \\ \square \times 16 = 112 \\ \square \times 12 = 24 \\ 9 \times \square = 135 \\ 2 \times \square = 34 \end{array}$$

$$\begin{array}{l} \square \times 19 = 95 \\ \square \times 8 = 48 \\ \square \times 16 = 48 \\ 3 \times \square = 12 \\ \square \times 6 = 36 \\ 8 \times \square = 16 \\ 6 \times \square = 102 \\ \square \times 11 = 99 \\ \square \times 12 = 24 \\ \square \times 19 = 171 \\ \square \times 17 = 102 \\ 3 \times \square = 51 \\ \square \times 16 = 128 \\ \square \times 18 = 90 \\ 9 \times \square = 27 \\ \square \times 4 = 20 \\ 5 \times \square = 90 \\ \square \times 20 = 80 \\ 2 \times \square = 18 \\ 8 \times \square = 152 \\ 3 \times \square = 45 \\ \square \times 4 = 32 \\ \square \times 9 = 72 \\ \square \times 8 = 48 \\ \square \times 4 = 20 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 171 \\
 3 \times \square = 42 \\
 9 \times \square = 108 \\
 3 \times \square = 30 \\
 \square \times 18 = 108 \\
 7 \times \square = 91 \\
 \square \times 18 = 54 \\
 \square \times 7 = 63 \\
 \square \times 7 = 21 \\
 \square \times 9 = 81 \\
 9 \times \square = 108 \\
 5 \times \square = 90 \\
 4 \times \square = 76 \\
 3 \times \square = 9 \\
 \square \times 19 = 76 \\
 \square \times 17 = 51 \\
 \square \times 17 = 136 \\
 \square \times 4 = 8 \\
 \square \times 12 = 60 \\
 5 \times \square = 20 \\
 4 \times \square = 44 \\
 \square \times 13 = 52 \\
 6 \times \square = 66 \\
 \square \times 6 = 24 \\
 \square \times 18 = 126
 \end{array}$$

$$\begin{array}{r}
 \square \times 16 = 64 \\
 \square \times 12 = 96 \\
 5 \times \square = 65 \\
 7 \times \square = 126 \\
 \square \times 9 = 72 \\
 \square \times 9 = 36 \\
 \square \times 12 = 72 \\
 \square \times 11 = 77 \\
 \square \times 2 = 14 \\
 6 \times \square = 24 \\
 \square \times 7 = 21 \\
 \square \times 19 = 171 \\
 \square \times 3 = 27 \\
 \square \times 8 = 64 \\
 7 \times \square = 133 \\
 \square \times 11 = 66 \\
 2 \times \square = 14 \\
 \square \times 4 = 24 \\
 \square \times 6 = 54 \\
 4 \times \square = 12 \\
 \square \times 19 = 133 \\
 3 \times \square = 42 \\
 9 \times \square = 108 \\
 8 \times \square = 24 \\
 3 \times \square = 6
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 40 \\
 \square \times 13 = 39 \\
 4 \times \square = 64 \\
 \square \times 11 = 33 \\
 \square \times 20 = 80 \\
 \square \times 16 = 112 \\
 \square \times 20 = 40 \\
 \square \times 4 = 20 \\
 \square \times 11 = 66 \\
 \square \times 9 = 18 \\
 \square \times 18 = 108 \\
 \square \times 12 = 48 \\
 7 \times \square = 105 \\
 \square \times 20 = 60 \\
 5 \times \square = 65 \\
 \square \times 10 = 80 \\
 \square \times 7 = 42 \\
 \square \times 4 = 20 \\
 \square \times 16 = 128 \\
 2 \times \square = 36 \\
 3 \times \square = 39 \\
 2 \times \square = 10 \\
 6 \times \square = 120 \\
 9 \times \square = 27 \\
 6 \times \square = 84
 \end{array}$$

$$\begin{array}{r}
 6 \times \square = 42 \\
 \square \times 17 = 85 \\
 5 \times \square = 100 \\
 \square \times 10 = 90 \\
 4 \times \square = 24 \\
 \square \times 13 = 52 \\
 3 \times \square = 6 \\
 5 \times \square = 15 \\
 7 \times \square = 28 \\
 3 \times \square = 51 \\
 \square \times 3 = 15 \\
 \square \times 9 = 36 \\
 \square \times 19 = 152 \\
 2 \times \square = 8 \\
 2 \times \square = 32 \\
 \square \times 12 = 60 \\
 \square \times 13 = 104 \\
 \square \times 9 = 18 \\
 9 \times \square = 126 \\
 4 \times \square = 56 \\
 6 \times \square = 78 \\
 \square \times 19 = 76 \\
 \square \times 10 = 90 \\
 \square \times 20 = 160 \\
 7 \times \square = 105
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 78 \\
 \square \times 2 = 10 \\
 3 \times \square = 48 \\
 \square \times 8 = 16 \\
 \square \times 15 = 60 \\
 \square \times 17 = 51 \\
 \square \times 6 = 36 \\
 6 \times \square = 72 \\
 4 \times \square = 72 \\
 \square \times 8 = 32 \\
 \square \times 13 = 117 \\
 \square \times 8 = 40 \\
 2 \times \square = 8 \\
 \square \times 7 = 21 \\
 \square \times 17 = 153 \\
 \square \times 16 = 96 \\
 4 \times \square = 56 \\
 8 \times \square = 88 \\
 \square \times 6 = 48 \\
 4 \times \square = 76 \\
 \square \times 10 = 90 \\
 \square \times 19 = 76 \\
 5 \times \square = 75 \\
 \square \times 3 = 18 \\
 8 \times \square = 96
 \end{array}$$

$$\begin{array}{r}
 \square \times 8 = 56 \\
 \square \times 17 = 119 \\
 7 \times \square = 77 \\
 \square \times 19 = 95 \\
 5 \times \square = 65 \\
 \square \times 5 = 35 \\
 \square \times 17 = 51 \\
 \square \times 6 = 18 \\
 8 \times \square = 40 \\
 2 \times \square = 32 \\
 3 \times \square = 9 \\
 \square \times 17 = 119 \\
 \square \times 19 = 133 \\
 6 \times \square = 66 \\
 \square \times 20 = 180 \\
 8 \times \square = 120 \\
 \square \times 11 = 44 \\
 \square \times 2 = 6 \\
 8 \times \square = 112 \\
 7 \times \square = 35 \\
 6 \times \square = 36 \\
 \square \times 20 = 60 \\
 \square \times 17 = 119 \\
 4 \times \square = 52 \\
 3 \times \square = 24
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 19 = 133 \\ 8 \times \square = 56 \\ 7 \times \square = 21 \\ 7 \times \square = 21 \\ 2 \times \square = 40 \\ 9 \times \square = 171 \\ \square \times 9 = 81 \\ \square \times 2 = 12 \\ 5 \times \square = 80 \\ \square \times 2 = 12 \\ 4 \times \square = 72 \\ \square \times 14 = 84 \\ \square \times 8 = 24 \\ 3 \times \square = 39 \\ \square \times 14 = 70 \\ 8 \times \square = 144 \\ 7 \times \square = 77 \\ \square \times 3 = 15 \\ 7 \times \square = 84 \\ \square \times 17 = 102 \\ \square \times 6 = 36 \\ 7 \times \square = 126 \\ \square \times 16 = 128 \\ \square \times 16 = 96 \\ 8 \times \square = 128 \end{array}$$

$$\begin{array}{l} \square \times 19 = 76 \\ 3 \times \square = 48 \\ \square \times 14 = 98 \\ \square \times 7 = 28 \\ \square \times 3 = 24 \\ \square \times 5 = 15 \\ \square \times 14 = 98 \\ 6 \times \square = 72 \\ 9 \times \square = 99 \\ \square \times 20 = 120 \\ 8 \times \square = 104 \\ \square \times 8 = 24 \\ \square \times 9 = 18 \\ 2 \times \square = 26 \\ \square \times 2 = 4 \\ \square \times 20 = 180 \\ \square \times 3 = 27 \\ 4 \times \square = 48 \\ \square \times 10 = 90 \\ 9 \times \square = 126 \\ 6 \times \square = 114 \\ \square \times 9 = 54 \\ 6 \times \square = 114 \\ 9 \times \square = 117 \\ \square \times 12 = 96 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 13 = 91 \\ 3 \times \square = 33 \\ \square \times 6 = 42 \\ 5 \times \square = 20 \\ \square \times 12 = 96 \\ \square \times 16 = 128 \\ \square \times 4 = 24 \\ \square \times 9 = 63 \\ 8 \times \square = 160 \\ \square \times 8 = 48 \\ 4 \times \square = 12 \\ \square \times 19 = 152 \\ \square \times 17 = 85 \\ 6 \times \square = 36 \\ \square \times 11 = 22 \\ \square \times 10 = 70 \\ \square \times 15 = 135 \\ \square \times 16 = 32 \\ \square \times 8 = 40 \\ 5 \times \square = 85 \\ 2 \times \square = 20 \\ 9 \times \square = 36 \\ 6 \times \square = 24 \\ 7 \times \square = 98 \\ 3 \times \square = 12 \end{array}$$

$$\begin{array}{l} 2 \times \square = 22 \\ 4 \times \square = 36 \\ 9 \times \square = 90 \\ 6 \times \square = 84 \\ 6 \times \square = 18 \\ 9 \times \square = 153 \\ 7 \times \square = 14 \\ 8 \times \square = 56 \\ \square \times 19 = 76 \\ 5 \times \square = 20 \\ \square \times 13 = 65 \\ \square \times 10 = 30 \\ \square \times 19 = 38 \\ 2 \times \square = 28 \\ \square \times 19 = 152 \\ \square \times 15 = 90 \\ 6 \times \square = 54 \\ \square \times 6 = 12 \\ \square \times 2 = 16 \\ \square \times 18 = 90 \\ 9 \times \square = 63 \\ 4 \times \square = 8 \\ \square \times 8 = 32 \\ 8 \times \square = 96 \\ 4 \times \square = 56 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 2 = 8 \\ 8 \times \square = 48 \\ \square \times 7 = 56 \\ 7 \times \square = 77 \\ \square \times 15 = 30 \\ \square \times 15 = 45 \\ 6 \times \square = 36 \\ \square \times 13 = 104 \\ 2 \times \square = 28 \\ \square \times 12 = 60 \\ 4 \times \square = 16 \\ \square \times 3 = 9 \\ 8 \times \square = 96 \\ \square \times 2 = 18 \\ 5 \times \square = 20 \\ 6 \times \square = 60 \\ \square \times 4 = 28 \\ 2 \times \square = 20 \\ \square \times 8 = 56 \\ 8 \times \square = 88 \\ 3 \times \square = 36 \\ \square \times 2 = 14 \\ 8 \times \square = 16 \\ \square \times 14 = 112 \\ \square \times 12 = 84 \end{array}$$

$$\begin{array}{l} \square \times 18 = 162 \\ 3 \times \square = 57 \\ 9 \times \square = 72 \\ \square \times 13 = 91 \\ 8 \times \square = 96 \\ 2 \times \square = 22 \\ 9 \times \square = 162 \\ \square \times 15 = 30 \\ \square \times 20 = 120 \\ \square \times 12 = 24 \\ \square \times 7 = 49 \\ \square \times 17 = 85 \\ \square \times 5 = 20 \\ 9 \times \square = 54 \\ \square \times 4 = 24 \\ \square \times 20 = 120 \\ \square \times 20 = 120 \\ \square \times 20 = 120 \\ \square \times 5 = 15 \\ \square \times 17 = 102 \\ 6 \times \square = 102 \\ \square \times 8 = 48 \\ 3 \times \square = 48 \\ \square \times 18 = 162 \\ 8 \times \square = 16 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 63 \\
 \square \times 8 = 48 \\
 2 \times \square = 38 \\
 \square \times 20 = 160 \\
 \square \times 3 = 18 \\
 \square \times 20 = 180 \\
 4 \times \square = 44 \\
 \square \times 14 = 126 \\
 \square \times 20 = 100 \\
 7 \times \square = 14 \\
 5 \times \square = 15 \\
 \square \times 7 = 56 \\
 5 \times \square = 100 \\
 9 \times \square = 81 \\
 9 \times \square = 162 \\
 3 \times \square = 36 \\
 7 \times \square = 35 \\
 \square \times 10 = 20 \\
 9 \times \square = 162 \\
 \square \times 16 = 64 \\
 \square \times 8 = 48 \\
 \square \times 8 = 72 \\
 \square \times 16 = 112 \\
 3 \times \square = 12 \\
 6 \times \square = 24
 \end{array}$$

$$\begin{array}{r}
 \square \times 13 = 65 \\
 \square \times 6 = 12 \\
 \square \times 5 = 10 \\
 \square \times 3 = 27 \\
 \square \times 2 = 18 \\
 \square \times 8 = 40 \\
 7 \times \square = 126 \\
 5 \times \square = 25 \\
 8 \times \square = 104 \\
 \square \times 12 = 72 \\
 \square \times 5 = 40 \\
 6 \times \square = 66 \\
 7 \times \square = 119 \\
 \square \times 11 = 77 \\
 \square \times 4 = 36 \\
 5 \times \square = 70 \\
 7 \times \square = 112 \\
 \square \times 13 = 39 \\
 \square \times 7 = 56 \\
 \square \times 6 = 12 \\
 8 \times \square = 88 \\
 \square \times 4 = 24 \\
 6 \times \square = 12 \\
 \square \times 3 = 21 \\
 5 \times \square = 10
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 14 = 126 \\ 7 \times \square = 77 \\ \square \times 2 = 12 \\ \square \times 9 = 18 \\ 2 \times \square = 14 \\ 6 \times \square = 108 \\ \square \times 17 = 102 \\ \square \times 7 = 28 \\ 4 \times \square = 40 \\ \square \times 20 = 180 \\ \square \times 17 = 153 \\ 9 \times \square = 153 \\ \square \times 2 = 14 \\ \square \times 17 = 85 \\ \square \times 6 = 30 \\ \square \times 9 = 36 \\ \square \times 10 = 40 \\ \square \times 6 = 30 \\ 5 \times \square = 30 \\ \square \times 15 = 90 \\ 4 \times \square = 80 \\ 8 \times \square = 40 \\ 7 \times \square = 119 \\ 5 \times \square = 55 \\ \square \times 7 = 56 \end{array}$$

$$\begin{array}{r} \square \times 17 = 34 \\ \square \times 18 = 108 \\ \square \times 7 = 14 \\ \square \times 6 = 24 \\ 9 \times \square = 126 \\ \square \times 19 = 57 \\ \square \times 11 = 88 \\ \square \times 5 = 15 \\ \square \times 16 = 112 \\ \square \times 7 = 49 \\ \square \times 9 = 36 \\ 4 \times \square = 60 \\ \square \times 20 = 60 \\ 9 \times \square = 81 \\ 4 \times \square = 36 \\ \square \times 17 = 102 \\ \square \times 9 = 63 \\ 8 \times \square = 16 \\ \square \times 3 = 15 \\ 7 \times \square = 91 \\ 6 \times \square = 60 \\ \square \times 10 = 80 \\ \square \times 16 = 32 \\ 9 \times \square = 63 \\ \square \times 19 = 38 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 16 = 80 \\ 8 \times \square = 120 \\ 4 \times \square = 52 \\ \square \times 3 = 6 \\ \square \times 14 = 126 \\ 6 \times \square = 36 \\ \square \times 4 = 36 \\ \square \times 14 = 42 \\ \square \times 9 = 18 \\ 9 \times \square = 45 \\ 5 \times \square = 20 \\ 6 \times \square = 36 \\ \square \times 8 = 24 \\ 4 \times \square = 80 \\ 8 \times \square = 112 \\ \square \times 14 = 56 \\ 9 \times \square = 162 \\ 2 \times \square = 14 \\ 8 \times \square = 56 \\ \square \times 3 = 24 \\ 8 \times \square = 120 \\ 5 \times \square = 30 \\ 8 \times \square = 96 \\ 4 \times \square = 68 \\ \square \times 20 = 40 \end{array}$$

$$\begin{array}{l} \square \times 16 = 32 \\ 4 \times \square = 24 \\ \square \times 6 = 36 \\ 4 \times \square = 80 \\ 2 \times \square = 40 \\ 7 \times \square = 49 \\ \square \times 9 = 63 \\ \square \times 7 = 35 \\ 8 \times \square = 24 \\ 3 \times \square = 51 \\ 6 \times \square = 114 \\ 6 \times \square = 18 \\ \square \times 9 = 63 \\ \square \times 13 = 26 \\ 3 \times \square = 21 \\ \square \times 12 = 96 \\ 5 \times \square = 20 \\ \square \times 13 = 65 \\ 5 \times \square = 15 \\ 7 \times \square = 14 \\ 2 \times \square = 38 \\ 5 \times \square = 55 \\ \square \times 15 = 75 \\ \square \times 18 = 90 \\ \square \times 8 = 40 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 4 = 24 \\ 7 \times \square = 63 \\ \square \times 5 = 25 \\ 6 \times \square = 30 \\ \square \times 5 = 10 \\ \square \times 20 = 160 \\ \square \times 6 = 12 \\ 6 \times \square = 66 \\ \square \times 15 = 105 \\ \square \times 6 = 30 \\ 7 \times \square = 77 \\ \square \times 3 = 12 \\ \square \times 11 = 88 \\ 2 \times \square = 30 \\ 4 \times \square = 72 \\ \square \times 15 = 30 \\ \square \times 7 = 28 \\ 2 \times \square = 12 \\ \square \times 12 = 24 \\ \square \times 14 = 84 \\ \square \times 11 = 77 \\ \square \times 2 = 16 \\ \square \times 8 = 64 \\ \square \times 12 = 36 \\ \square \times 15 = 30 \end{array}$$

$$\begin{array}{l} 6 \times \square = 36 \\ 7 \times \square = 126 \\ 2 \times \square = 20 \\ \square \times 17 = 34 \\ 9 \times \square = 144 \\ 2 \times \square = 24 \\ \square \times 18 = 36 \\ 9 \times \square = 153 \\ 3 \times \square = 30 \\ 4 \times \square = 36 \\ 3 \times \square = 57 \\ 3 \times \square = 21 \\ \square \times 19 = 171 \\ 7 \times \square = 91 \\ 9 \times \square = 144 \\ 2 \times \square = 8 \\ 8 \times \square = 32 \\ \square \times 16 = 144 \\ 9 \times \square = 144 \\ \square \times 7 = 63 \\ 2 \times \square = 16 \\ 5 \times \square = 100 \\ \square \times 15 = 90 \\ \square \times 14 = 70 \\ \square \times 10 = 40 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 6 \times \square = 24 \\
 4 \times \square = 8 \\
 6 \times \square = 30 \\
 3 \times \square = 15 \\
 \square \times 5 = 45 \\
 \square \times 18 = 126 \\
 4 \times \square = 40 \\
 \square \times 9 = 36 \\
 \square \times 3 = 6 \\
 4 \times \square = 64 \\
 8 \times \square = 56 \\
 \square \times 3 = 15 \\
 7 \times \square = 77 \\
 2 \times \square = 10 \\
 \square \times 3 = 24 \\
 3 \times \square = 48 \\
 \square \times 18 = 54 \\
 \square \times 12 = 48 \\
 \square \times 4 = 32 \\
 6 \times \square = 48 \\
 6 \times \square = 102 \\
 7 \times \square = 28 \\
 \square \times 19 = 38 \\
 \square \times 17 = 51 \\
 7 \times \square = 42
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 36 \\
 6 \times \square = 54 \\
 9 \times \square = 171 \\
 7 \times \square = 84 \\
 \square \times 12 = 24 \\
 \square \times 2 = 10 \\
 \square \times 7 = 49 \\
 9 \times \square = 27 \\
 \square \times 18 = 90 \\
 \square \times 11 = 88 \\
 \square \times 4 = 20 \\
 7 \times \square = 70 \\
 \square \times 10 = 90 \\
 \square \times 19 = 95 \\
 6 \times \square = 30 \\
 7 \times \square = 133 \\
 \square \times 16 = 80 \\
 \square \times 3 = 12 \\
 \square \times 20 = 80 \\
 \square \times 2 = 16 \\
 \square \times 2 = 18 \\
 \square \times 18 = 126 \\
 7 \times \square = 14 \\
 7 \times \square = 140 \\
 9 \times \square = 18
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 5 & \times & \square & = & 50 \\
 6 & \times & \square & = & 120 \\
 \square & \times & 5 & = & 10 \\
 \square & \times & 5 & = & 15 \\
 \square & \times & 7 & = & 49 \\
 9 & \times & \square & = & 90 \\
 \square & \times & 13 & = & 26 \\
 4 & \times & \square & = & 40 \\
 \square & \times & 19 & = & 57 \\
 7 & \times & \square & = & 119 \\
 8 & \times & \square & = & 112 \\
 4 & \times & \square & = & 56 \\
 7 & \times & \square & = & 28 \\
 \square & \times & 8 & = & 72 \\
 \square & \times & 8 & = & 16 \\
 5 & \times & \square & = & 20 \\
 \square & \times & 5 & = & 30 \\
 \square & \times & 4 & = & 32 \\
 9 & \times & \square & = & 99 \\
 \square & \times & 9 & = & 45 \\
 2 & \times & \square & = & 26 \\
 \square & \times & 6 & = & 54 \\
 6 & \times & \square & = & 66 \\
 \square & \times & 16 & = & 64 \\
 \square & \times & 6 & = & 54
 \end{array}$$

$$\begin{array}{rclcl}
 8 & \times & \square & = & 88 \\
 7 & \times & \square & = & 126 \\
 \square & \times & 13 & = & 26 \\
 2 & \times & \square & = & 36 \\
 \square & \times & 11 & = & 99 \\
 \square & \times & 11 & = & 88 \\
 \square & \times & 3 & = & 15 \\
 \square & \times & 20 & = & 180 \\
 8 & \times & \square & = & 72 \\
 2 & \times & \square & = & 8 \\
 \square & \times & 12 & = & 72 \\
 2 & \times & \square & = & 28 \\
 \square & \times & 14 & = & 98 \\
 \square & \times & 15 & = & 45 \\
 \square & \times & 8 & = & 32 \\
 \square & \times & 11 & = & 33 \\
 \square & \times & 11 & = & 88 \\
 8 & \times & \square & = & 112 \\
 7 & \times & \square & = & 105 \\
 5 & \times & \square & = & 95 \\
 9 & \times & \square & = & 126 \\
 6 & \times & \square & = & 114 \\
 \square & \times & 5 & = & 15 \\
 4 & \times & \square & = & 68 \\
 8 & \times & \square & = & 128
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 13 = 117 \\ \square \times 16 = 80 \\ \square \times 14 = 28 \\ 7 \times \square = 126 \\ \square \times 9 = 63 \\ 3 \times \square = 27 \\ 8 \times \square = 16 \\ 2 \times \square = 24 \\ \square \times 7 = 35 \\ \square \times 8 = 64 \\ 8 \times \square = 96 \\ 5 \times \square = 35 \\ 9 \times \square = 162 \\ \square \times 8 = 48 \\ 2 \times \square = 4 \\ \square \times 20 = 100 \\ 6 \times \square = 36 \\ \square \times 13 = 117 \\ 7 \times \square = 91 \\ \square \times 9 = 81 \\ 9 \times \square = 108 \\ 7 \times \square = 112 \\ \square \times 16 = 112 \\ \square \times 5 = 10 \\ 8 \times \square = 16 \end{array}$$

$$\begin{array}{r} \square \times 8 = 72 \\ \square \times 20 = 60 \\ \square \times 20 = 100 \\ \square \times 10 = 50 \\ 2 \times \square = 24 \\ 3 \times \square = 54 \\ \square \times 14 = 28 \\ \square \times 12 = 36 \\ 7 \times \square = 126 \\ 8 \times \square = 56 \\ \square \times 4 = 12 \\ \square \times 5 = 15 \\ \square \times 7 = 56 \\ \square \times 7 = 35 \\ 9 \times \square = 171 \\ 3 \times \square = 15 \\ 4 \times \square = 60 \\ 5 \times \square = 35 \\ \square \times 11 = 77 \\ 6 \times \square = 18 \\ 6 \times \square = 66 \\ \square \times 2 = 18 \\ \square \times 11 = 66 \\ 7 \times \square = 21 \\ \square \times 15 = 105 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r}
 4 \times \square = 40 \\
 9 \times \square = 180 \\
 \square \times 20 = 40 \\
 \square \times 17 = 34 \\
 2 \times \square = 8 \\
 3 \times \square = 15 \\
 \square \times 3 = 15 \\
 5 \times \square = 100 \\
 \square \times 13 = 65 \\
 \square \times 12 = 72 \\
 \square \times 2 = 14 \\
 \square \times 13 = 65 \\
 9 \times \square = 144 \\
 \square \times 13 = 26 \\
 8 \times \square = 40 \\
 \square \times 10 = 90 \\
 \square \times 5 = 40 \\
 3 \times \square = 18 \\
 6 \times \square = 54 \\
 6 \times \square = 42 \\
 2 \times \square = 14 \\
 \square \times 10 = 70 \\
 \square \times 14 = 28 \\
 7 \times \square = 119 \\
 \square \times 9 = 63
 \end{array}$$

$$\begin{array}{r}
 \square \times 19 = 133 \\
 \square \times 6 = 36 \\
 \square \times 8 = 72 \\
 3 \times \square = 42 \\
 \square \times 7 = 35 \\
 \square \times 2 = 16 \\
 \square \times 19 = 171 \\
 \square \times 12 = 24 \\
 \square \times 15 = 30 \\
 \square \times 9 = 36 \\
 \square \times 13 = 117 \\
 \square \times 20 = 100 \\
 5 \times \square = 65 \\
 7 \times \square = 133 \\
 \square \times 14 = 84 \\
 4 \times \square = 8 \\
 \square \times 5 = 15 \\
 3 \times \square = 54 \\
 \square \times 2 = 8 \\
 2 \times \square = 26 \\
 6 \times \square = 108 \\
 7 \times \square = 98 \\
 \square \times 3 = 6 \\
 9 \times \square = 108 \\
 \square \times 5 = 45
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 9 \times \square = 171 \\
 \square \times 8 = 56 \\
 7 \times \square = 49 \\
 6 \times \square = 30 \\
 \square \times 15 = 120 \\
 5 \times \square = 80 \\
 5 \times \square = 15 \\
 \square \times 11 = 44 \\
 \square \times 20 = 120 \\
 2 \times \square = 32 \\
 8 \times \square = 56 \\
 8 \times \square = 112 \\
 3 \times \square = 48 \\
 3 \times \square = 45 \\
 \square \times 5 = 20 \\
 \square \times 8 = 40 \\
 \square \times 11 = 99 \\
 2 \times \square = 30 \\
 7 \times \square = 112 \\
 \square \times 12 = 60 \\
 3 \times \square = 18 \\
 5 \times \square = 60 \\
 \square \times 6 = 48 \\
 3 \times \square = 42 \\
 \square \times 18 = 36
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 10 \\
 2 \times \square = 8 \\
 9 \times \square = 180 \\
 \square \times 12 = 96 \\
 \square \times 4 = 8 \\
 6 \times \square = 48 \\
 3 \times \square = 9 \\
 3 \times \square = 54 \\
 2 \times \square = 38 \\
 3 \times \square = 33 \\
 4 \times \square = 20 \\
 \square \times 11 = 22 \\
 \square \times 16 = 80 \\
 \square \times 10 = 60 \\
 \square \times 6 = 48 \\
 9 \times \square = 126 \\
 2 \times \square = 12 \\
 9 \times \square = 135 \\
 \square \times 16 = 96 \\
 \square \times 18 = 126 \\
 \square \times 17 = 34 \\
 \square \times 15 = 30 \\
 5 \times \square = 30 \\
 2 \times \square = 20 \\
 \square \times 6 = 42
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 84 \\
 6 \times \square = 66 \\
 4 \times \square = 76 \\
 4 \times \square = 48 \\
 \square \times 11 = 99 \\
 \square \times 5 = 40 \\
 2 \times \square = 24 \\
 2 \times \square = 40 \\
 \square \times 11 = 44 \\
 \square \times 14 = 28 \\
 9 \times \square = 72 \\
 4 \times \square = 56 \\
 3 \times \square = 33 \\
 3 \times \square = 33 \\
 \square \times 15 = 30 \\
 \square \times 20 = 160 \\
 \square \times 5 = 35 \\
 \square \times 14 = 112 \\
 \square \times 2 = 6 \\
 \square \times 16 = 32 \\
 \square \times 7 = 63 \\
 \square \times 18 = 72 \\
 \square \times 14 = 70 \\
 6 \times \square = 120 \\
 5 \times \square = 35
 \end{array}$$

$$\begin{array}{r}
 \square \times 18 = 108 \\
 \square \times 2 = 18 \\
 7 \times \square = 49 \\
 7 \times \square = 84 \\
 \square \times 2 = 8 \\
 \square \times 13 = 91 \\
 \square \times 11 = 55 \\
 7 \times \square = 140 \\
 7 \times \square = 112 \\
 9 \times \square = 153 \\
 4 \times \square = 72 \\
 \square \times 4 = 8 \\
 \square \times 20 = 100 \\
 \square \times 14 = 126 \\
 2 \times \square = 6 \\
 3 \times \square = 39 \\
 \square \times 7 = 35 \\
 \square \times 10 = 30 \\
 \square \times 11 = 88 \\
 \square \times 14 = 42 \\
 \square \times 13 = 117 \\
 2 \times \square = 4 \\
 \square \times 18 = 90 \\
 \square \times 16 = 64 \\
 8 \times \square = 32
 \end{array}$$

掛け算虫食い|桁×20まで

$$\begin{array}{l} \square \times 19 = 133 \\ 2 \times \square = 24 \\ 8 \times \square = 104 \\ \square \times 16 = 112 \\ \square \times 6 = 30 \\ \square \times 9 = 63 \\ \square \times 12 = 72 \\ \square \times 2 = 4 \\ 3 \times \square = 39 \\ \square \times 2 = 4 \\ \square \times 5 = 10 \\ \square \times 16 = 144 \\ \square \times 19 = 38 \\ \square \times 14 = 42 \\ 7 \times \square = 91 \\ 8 \times \square = 16 \\ 7 \times \square = 35 \\ \square \times 16 = 144 \\ \square \times 14 = 70 \\ 9 \times \square = 63 \\ \square \times 9 = 54 \\ \square \times 15 = 105 \\ \square \times 5 = 45 \\ 2 \times \square = 6 \\ 3 \times \square = 18 \end{array}$$

$$\begin{array}{l} \square \times 10 = 50 \\ \square \times 10 = 90 \\ \square \times 9 = 45 \\ \square \times 18 = 36 \\ \square \times 19 = 95 \\ 9 \times \square = 171 \\ 6 \times \square = 78 \\ 9 \times \square = 162 \\ 4 \times \square = 64 \\ \square \times 7 = 28 \\ \square \times 2 = 6 \\ \square \times 9 = 45 \\ 2 \times \square = 18 \\ 7 \times \square = 42 \\ 2 \times \square = 4 \\ \square \times 4 = 32 \\ 7 \times \square = 105 \\ \square \times 13 = 78 \\ 6 \times \square = 12 \\ \square \times 16 = 96 \\ \square \times 11 = 77 \\ \square \times 8 = 40 \\ \square \times 4 = 16 \\ 8 \times \square = 56 \\ 7 \times \square = 70 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} 3 \times \square = 6 \\ \square \times 17 = 34 \\ 5 \times \square = 30 \\ \square \times 10 = 70 \\ \square \times 7 = 49 \\ \square \times 4 = 20 \\ 8 \times \square = 152 \\ 3 \times \square = 33 \\ 8 \times \square = 104 \\ \square \times 16 = 64 \\ \square \times 19 = 152 \\ 9 \times \square = 36 \\ 9 \times \square = 54 \\ \square \times 17 = 153 \\ \square \times 20 = 40 \\ 4 \times \square = 32 \\ 2 \times \square = 14 \\ 2 \times \square = 18 \\ 4 \times \square = 36 \\ \square \times 15 = 135 \\ 3 \times \square = 6 \\ \square \times 19 = 152 \\ 2 \times \square = 10 \\ 8 \times \square = 160 \\ \square \times 20 = 120 \end{array}$$

$$\begin{array}{l} \square \times 14 = 70 \\ 3 \times \square = 6 \\ \square \times 12 = 72 \\ 7 \times \square = 119 \\ 7 \times \square = 42 \\ 7 \times \square = 21 \\ 9 \times \square = 63 \\ \square \times 15 = 120 \\ \square \times 6 = 24 \\ \square \times 7 = 42 \\ 2 \times \square = 6 \\ \square \times 7 = 42 \\ 2 \times \square = 24 \\ 7 \times \square = 119 \\ \square \times 18 = 108 \\ \square \times 2 = 4 \\ 7 \times \square = 56 \\ \square \times 20 = 60 \\ \square \times 8 = 64 \\ \square \times 19 = 38 \\ 5 \times \square = 20 \\ \square \times 5 = 30 \\ 5 \times \square = 20 \\ 7 \times \square = 84 \\ \square \times 16 = 96 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 5 \times \square = 95 \\
 9 \times \square = 81 \\
 6 \times \square = 102 \\
 2 \times \square = 32 \\
 2 \times \square = 30 \\
 9 \times \square = 180 \\
 3 \times \square = 60 \\
 7 \times \square = 56 \\
 \square \times 9 = 36 \\
 9 \times \square = 54 \\
 \square \times 10 = 20 \\
 7 \times \square = 112 \\
 6 \times \square = 60 \\
 \square \times 13 = 52 \\
 \square \times 19 = 114 \\
 \square \times 8 = 64 \\
 8 \times \square = 32 \\
 \square \times 8 = 72 \\
 \square \times 18 = 54 \\
 2 \times \square = 10 \\
 \square \times 16 = 48 \\
 8 \times \square = 128 \\
 7 \times \square = 35 \\
 7 \times \square = 98 \\
 \square \times 6 = 12
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 16 \\
 \square \times 3 = 15 \\
 2 \times \square = 14 \\
 8 \times \square = 32 \\
 8 \times \square = 24 \\
 3 \times \square = 9 \\
 \square \times 20 = 160 \\
 5 \times \square = 35 \\
 4 \times \square = 48 \\
 \square \times 10 = 80 \\
 \square \times 6 = 42 \\
 \square \times 9 = 36 \\
 \square \times 2 = 16 \\
 \square \times 19 = 152 \\
 \square \times 15 = 135 \\
 \square \times 19 = 57 \\
 2 \times \square = 18 \\
 5 \times \square = 25 \\
 \square \times 9 = 18 \\
 5 \times \square = 40 \\
 \square \times 3 = 12 \\
 \square \times 17 = 119 \\
 \square \times 14 = 56 \\
 2 \times \square = 8 \\
 7 \times \square = 133
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 36 \\
 \square \times 20 = 40 \\
 \square \times 12 = 84 \\
 3 \times \square = 39 \\
 \square \times 15 = 105 \\
 \square \times 2 = 18 \\
 5 \times \square = 40 \\
 3 \times \square = 60 \\
 \square \times 13 = 65 \\
 7 \times \square = 140 \\
 \square \times 19 = 133 \\
 6 \times \square = 54 \\
 2 \times \square = 28 \\
 \square \times 18 = 54 \\
 4 \times \square = 36 \\
 \square \times 19 = 114 \\
 \square \times 2 = 8 \\
 5 \times \square = 20 \\
 7 \times \square = 112 \\
 \square \times 17 = 136 \\
 5 \times \square = 25 \\
 \square \times 13 = 117 \\
 7 \times \square = 91 \\
 4 \times \square = 24 \\
 4 \times \square = 60
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 70 \\
 \square \times 8 = 64 \\
 \square \times 3 = 18 \\
 \square \times 20 = 100 \\
 2 \times \square = 38 \\
 5 \times \square = 10 \\
 5 \times \square = 30 \\
 3 \times \square = 18 \\
 \square \times 8 = 56 \\
 3 \times \square = 24 \\
 9 \times \square = 144 \\
 3 \times \square = 42 \\
 \square \times 15 = 30 \\
 4 \times \square = 32 \\
 \square \times 9 = 72 \\
 \square \times 5 = 35 \\
 \square \times 7 = 28 \\
 \square \times 5 = 35 \\
 4 \times \square = 44 \\
 9 \times \square = 117 \\
 2 \times \square = 10 \\
 \square \times 2 = 16 \\
 \square \times 12 = 96 \\
 \square \times 12 = 36 \\
 \square \times 9 = 54
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 10 = 90 \\ \square \times 4 = 36 \\ 3 \times \square = 12 \\ \square \times 9 = 18 \\ 8 \times \square = 48 \\ \square \times 15 = 60 \\ 5 \times \square = 80 \\ \square \times 4 = 32 \\ 9 \times \square = 117 \\ 6 \times \square = 12 \\ \square \times 9 = 81 \\ 9 \times \square = 27 \\ \square \times 12 = 24 \\ \square \times 3 = 6 \\ 6 \times \square = 108 \\ 3 \times \square = 15 \\ 8 \times \square = 80 \\ \square \times 12 = 48 \\ 3 \times \square = 12 \\ \square \times 17 = 34 \\ 3 \times \square = 24 \\ 8 \times \square = 120 \\ \square \times 6 = 18 \\ \square \times 16 = 32 \\ 4 \times \square = 60 \end{array}$$

$$\begin{array}{l} \square \times 4 = 28 \\ 5 \times \square = 60 \\ 2 \times \square = 18 \\ 9 \times \square = 117 \\ \square \times 17 = 51 \\ 8 \times \square = 144 \\ \square \times 11 = 77 \\ \square \times 15 = 90 \\ \square \times 5 = 30 \\ 4 \times \square = 20 \\ 3 \times \square = 57 \\ \square \times 2 = 14 \\ 4 \times \square = 36 \\ 6 \times \square = 78 \\ 6 \times \square = 114 \\ 5 \times \square = 60 \\ \square \times 14 = 84 \\ \square \times 2 = 14 \\ \square \times 20 = 100 \\ \square \times 7 = 21 \\ \square \times 12 = 48 \\ \square \times 7 = 56 \\ \square \times 5 = 45 \\ \square \times 6 = 36 \\ 3 \times \square = 51 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 16 = 48 \\ 3 \times \square = 21 \\ \square \times 17 = 85 \\ \square \times 3 = 6 \\ \square \times 11 = 55 \\ 5 \times \square = 45 \\ \square \times 3 = 27 \\ \square \times 7 = 14 \\ 2 \times \square = 8 \\ \square \times 4 = 28 \\ 8 \times \square = 72 \\ 4 \times \square = 76 \\ \square \times 5 = 15 \\ 6 \times \square = 114 \\ 7 \times \square = 84 \\ \square \times 12 = 48 \\ 8 \times \square = 112 \\ 5 \times \square = 85 \\ \square \times 18 = 144 \\ 9 \times \square = 117 \\ 7 \times \square = 84 \\ \square \times 8 = 40 \\ \square \times 8 = 48 \\ \square \times 7 = 42 \\ \square \times 6 = 48 \end{array}$$

$$\begin{array}{l} \square \times 17 = 153 \\ \square \times 5 = 45 \\ \square \times 16 = 64 \\ 4 \times \square = 44 \\ 8 \times \square = 24 \\ 3 \times \square = 6 \\ 8 \times \square = 104 \\ \square \times 18 = 36 \\ \square \times 2 = 6 \\ \square \times 20 = 80 \\ \square \times 15 = 45 \\ 7 \times \square = 56 \\ \square \times 12 = 72 \\ \square \times 14 = 112 \\ 3 \times \square = 48 \\ \square \times 7 = 35 \\ 8 \times \square = 80 \\ \square \times 12 = 48 \\ 3 \times \square = 42 \\ \square \times 10 = 60 \\ 2 \times \square = 14 \\ \square \times 20 = 40 \\ 4 \times \square = 12 \\ \square \times 11 = 99 \\ 7 \times \square = 119 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 13 = 104 \\ 7 \times \square = 112 \\ 7 \times \square = 49 \\ 4 \times \square = 72 \\ 5 \times \square = 20 \\ 2 \times \square = 16 \\ \square \times 3 = 6 \\ \square \times 10 = 30 \\ \square \times 2 = 4 \\ 5 \times \square = 70 \\ \square \times 10 = 70 \\ \square \times 8 = 16 \\ 8 \times \square = 48 \\ \square \times 2 = 14 \\ \square \times 18 = 90 \\ 3 \times \square = 39 \\ 9 \times \square = 171 \\ 4 \times \square = 12 \\ 7 \times \square = 49 \\ 4 \times \square = 76 \\ 5 \times \square = 65 \\ 4 \times \square = 44 \\ \square \times 8 = 56 \\ 6 \times \square = 54 \\ 2 \times \square = 16 \end{array}$$

$$\begin{array}{r} 7 \times \square = 119 \\ \square \times 14 = 28 \\ \square \times 7 = 28 \\ 4 \times \square = 72 \\ 6 \times \square = 108 \\ \square \times 13 = 91 \\ \square \times 9 = 72 \\ \square \times 7 = 21 \\ 4 \times \square = 12 \\ \square \times 4 = 20 \\ \square \times 2 = 16 \\ \square \times 9 = 72 \\ 2 \times \square = 18 \\ \square \times 7 = 42 \\ 8 \times \square = 120 \\ 7 \times \square = 63 \\ 3 \times \square = 39 \\ \square \times 7 = 14 \\ 5 \times \square = 25 \\ 2 \times \square = 12 \\ \square \times 19 = 171 \\ 4 \times \square = 64 \\ \square \times 5 = 10 \\ 4 \times \square = 40 \\ 3 \times \square = 27 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 108 \\
 \square \times 19 = 57 \\
 3 \times \square = 39 \\
 \square \times 6 = 42 \\
 \square \times 13 = 117 \\
 \square \times 14 = 98 \\
 \square \times 15 = 75 \\
 \square \times 13 = 65 \\
 8 \times \square = 72 \\
 2 \times \square = 30 \\
 7 \times \square = 35 \\
 8 \times \square = 88 \\
 5 \times \square = 95 \\
 \square \times 15 = 30 \\
 \square \times 3 = 15 \\
 4 \times \square = 52 \\
 \square \times 18 = 90 \\
 \square \times 14 = 98 \\
 \square \times 17 = 51 \\
 7 \times \square = 98 \\
 \square \times 13 = 78 \\
 \square \times 11 = 66 \\
 \square \times 10 = 90 \\
 \square \times 19 = 171 \\
 \square \times 7 = 14
 \end{array}$$

$$\begin{array}{r}
 6 \times \square = 96 \\
 8 \times \square = 104 \\
 \square \times 5 = 40 \\
 6 \times \square = 108 \\
 2 \times \square = 18 \\
 \square \times 16 = 144 \\
 8 \times \square = 16 \\
 4 \times \square = 64 \\
 \square \times 7 = 14 \\
 \square \times 5 = 25 \\
 \square \times 5 = 40 \\
 \square \times 2 = 12 \\
 6 \times \square = 78 \\
 4 \times \square = 20 \\
 \square \times 17 = 68 \\
 5 \times \square = 80 \\
 4 \times \square = 8 \\
 7 \times \square = 28 \\
 \square \times 12 = 84 \\
 7 \times \square = 77 \\
 \square \times 16 = 32 \\
 8 \times \square = 128 \\
 8 \times \square = 144 \\
 2 \times \square = 10 \\
 \square \times 4 = 32
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 5 = 30 \\ \square \times 4 = 28 \\ \square \times 15 = 45 \\ \square \times 3 = 15 \\ \square \times 13 = 52 \\ \square \times 9 = 36 \\ 6 \times \square = 72 \\ \square \times 18 = 108 \\ 2 \times \square = 8 \\ \square \times 6 = 30 \\ 8 \times \square = 112 \\ 7 \times \square = 84 \\ 8 \times \square = 64 \\ \square \times 11 = 33 \\ 3 \times \square = 57 \\ 8 \times \square = 120 \\ 5 \times \square = 50 \\ 3 \times \square = 24 \\ \square \times 16 = 144 \\ 5 \times \square = 75 \\ \square \times 4 = 16 \\ \square \times 13 = 78 \\ \square \times 2 = 18 \\ \square \times 20 = 120 \\ \square \times 20 = 40 \end{array}$$

$$\begin{array}{l} 5 \times \square = 95 \\ 2 \times \square = 18 \\ \square \times 8 = 24 \\ \square \times 20 = 60 \\ \square \times 14 = 98 \\ 6 \times \square = 66 \\ 3 \times \square = 45 \\ \square \times 16 = 96 \\ \square \times 10 = 70 \\ 5 \times \square = 65 \\ 3 \times \square = 15 \\ \square \times 7 = 56 \\ 7 \times \square = 84 \\ 8 \times \square = 128 \\ \square \times 16 = 64 \\ \square \times 9 = 54 \\ 2 \times \square = 18 \\ \square \times 14 = 28 \\ 9 \times \square = 81 \\ 4 \times \square = 68 \\ 7 \times \square = 77 \\ 4 \times \square = 68 \\ \square \times 8 = 24 \\ \square \times 10 = 80 \\ 3 \times \square = 24 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 6 = 30 \\ 3 \times \square = 42 \\ 7 \times \square = 49 \\ \square \times 8 = 16 \\ \square \times 12 = 108 \\ 5 \times \square = 25 \\ 2 \times \square = 28 \\ 9 \times \square = 153 \\ 5 \times \square = 70 \\ 6 \times \square = 48 \\ 4 \times \square = 16 \\ 8 \times \square = 128 \\ \square \times 7 = 35 \\ \square \times 3 = 9 \\ \square \times 3 = 21 \\ 5 \times \square = 50 \\ 9 \times \square = 162 \\ \square \times 5 = 20 \\ 4 \times \square = 44 \\ 9 \times \square = 153 \\ 4 \times \square = 36 \\ \square \times 4 = 12 \\ 7 \times \square = 14 \\ \square \times 7 = 56 \\ 8 \times \square = 32 \end{array}$$

$$\begin{array}{l} 3 \times \square = 27 \\ \square \times 20 = 160 \\ 3 \times \square = 45 \\ 3 \times \square = 33 \\ \square \times 8 = 64 \\ 3 \times \square = 51 \\ \square \times 6 = 48 \\ 8 \times \square = 72 \\ \square \times 9 = 63 \\ 2 \times \square = 10 \\ \square \times 12 = 24 \\ 8 \times \square = 80 \\ 4 \times \square = 12 \\ \square \times 11 = 88 \\ \square \times 14 = 56 \\ 8 \times \square = 160 \\ \square \times 3 = 6 \\ 6 \times \square = 60 \\ 4 \times \square = 44 \\ 9 \times \square = 81 \\ 3 \times \square = 54 \\ 5 \times \square = 70 \\ \square \times 7 = 28 \\ 5 \times \square = 80 \\ 9 \times \square = 162 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 15 = 105 \\ 7 \times \square = 35 \\ 2 \times \square = 4 \\ \square \times 11 = 99 \\ 8 \times \square = 128 \\ 6 \times \square = 108 \\ \square \times 6 = 48 \\ 7 \times \square = 70 \\ \square \times 12 = 72 \\ 8 \times \square = 120 \\ \square \times 10 = 40 \\ 8 \times \square = 104 \\ 6 \times \square = 96 \\ \square \times 3 = 18 \\ 9 \times \square = 54 \\ 7 \times \square = 49 \\ \square \times 15 = 45 \\ \square \times 3 = 6 \\ \square \times 2 = 14 \\ \square \times 14 = 56 \\ 2 \times \square = 4 \\ 8 \times \square = 128 \\ 6 \times \square = 66 \\ \square \times 7 = 42 \\ 8 \times \square = 56 \end{array}$$

$$\begin{array}{l} 4 \times \square = 56 \\ \square \times 4 = 32 \\ 7 \times \square = 28 \\ 2 \times \square = 10 \\ 9 \times \square = 72 \\ 4 \times \square = 28 \\ \square \times 12 = 108 \\ \square \times 12 = 36 \\ 8 \times \square = 24 \\ \square \times 17 = 34 \\ 9 \times \square = 117 \\ 4 \times \square = 52 \\ \square \times 4 = 32 \\ \square \times 16 = 80 \\ \square \times 18 = 36 \\ 5 \times \square = 95 \\ 3 \times \square = 33 \\ 5 \times \square = 75 \\ \square \times 13 = 117 \\ 8 \times \square = 88 \\ \square \times 7 = 42 \\ 7 \times \square = 63 \\ 9 \times \square = 90 \\ \square \times 9 = 81 \\ \square \times 18 = 36 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 6 \times \square = 108 \\
 3 \times \square = 30 \\
 4 \times \square = 48 \\
 \square \times 18 = 90 \\
 4 \times \square = 32 \\
 9 \times \square = 90 \\
 \square \times 20 = 160 \\
 4 \times \square = 28 \\
 \square \times 2 = 18 \\
 \square \times 18 = 144 \\
 7 \times \square = 49 \\
 \square \times 18 = 162 \\
 2 \times \square = 20 \\
 \square \times 12 = 24 \\
 \square \times 17 = 68 \\
 8 \times \square = 64 \\
 \square \times 6 = 48 \\
 2 \times \square = 26 \\
 \square \times 3 = 15 \\
 3 \times \square = 57 \\
 8 \times \square = 48 \\
 \square \times 15 = 30 \\
 5 \times \square = 40 \\
 \square \times 14 = 70 \\
 4 \times \square = 16
 \end{array}$$

$$\begin{array}{r}
 \square \times 13 = 26 \\
 \square \times 8 = 72 \\
 3 \times \square = 42 \\
 2 \times \square = 18 \\
 \square \times 8 = 64 \\
 \square \times 7 = 56 \\
 6 \times \square = 66 \\
 3 \times \square = 48 \\
 \square \times 2 = 6 \\
 7 \times \square = 35 \\
 \square \times 5 = 30 \\
 8 \times \square = 24 \\
 5 \times \square = 60 \\
 5 \times \square = 50 \\
 3 \times \square = 15 \\
 \square \times 7 = 63 \\
 \square \times 8 = 16 \\
 \square \times 19 = 57 \\
 2 \times \square = 8 \\
 5 \times \square = 85 \\
 \square \times 3 = 21 \\
 \square \times 3 = 15 \\
 \square \times 8 = 40 \\
 7 \times \square = 14 \\
 \square \times 7 = 49
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 11 = 55 \\ 8 \times \square = 40 \\ 5 \times \square = 15 \\ 8 \times \square = 144 \\ \square \times 8 = 40 \\ 6 \times \square = 72 \\ \square \times 7 = 28 \\ \square \times 8 = 72 \\ \square \times 16 = 80 \\ \square \times 13 = 65 \\ 9 \times \square = 54 \\ 5 \times \square = 65 \\ \square \times 6 = 30 \\ 9 \times \square = 153 \\ \square \times 9 = 54 \\ \square \times 17 = 153 \\ \square \times 8 = 40 \\ \square \times 13 = 104 \\ \square \times 15 = 90 \\ \square \times 11 = 66 \\ \square \times 9 = 36 \\ \square \times 12 = 36 \\ 4 \times \square = 32 \\ \square \times 11 = 44 \\ \square \times 9 = 81 \end{array}$$

$$\begin{array}{l} 4 \times \square = 60 \\ 7 \times \square = 84 \\ 2 \times \square = 32 \\ 8 \times \square = 32 \\ \square \times 13 = 26 \\ \square \times 3 = 18 \\ 2 \times \square = 30 \\ \square \times 14 = 28 \\ 7 \times \square = 84 \\ 8 \times \square = 64 \\ 7 \times \square = 133 \\ \square \times 6 = 18 \\ 3 \times \square = 57 \\ \square \times 2 = 8 \\ 8 \times \square = 48 \\ \square \times 11 = 77 \\ 2 \times \square = 12 \\ \square \times 15 = 75 \\ \square \times 6 = 54 \\ 6 \times \square = 96 \\ \square \times 2 = 10 \\ \square \times 14 = 56 \\ 8 \times \square = 48 \\ \square \times 13 = 117 \\ 6 \times \square = 96 \end{array}$$

掛け算虫食い1桁×20まで

$$6 \times \square = 30$$

$$6 \times \square = 84$$

$$\square \times 19 = 152$$

$$8 \times \square = 112$$

$$4 \times \square = 48$$

$$\square \times 12 = 24$$

$$\square \times 19 = 95$$

$$6 \times \square = 102$$

$$\square \times 3 = 18$$

$$\square \times 10 = 30$$

$$5 \times \square = 60$$

$$\square \times 4 = 32$$

$$\square \times 17 = 51$$

$$9 \times \square = 27$$

$$\square \times 16 = 144$$

$$4 \times \square = 36$$

$$\square \times 12 = 84$$

$$5 \times \square = 10$$

$$6 \times \square = 24$$

$$\square \times 7 = 21$$

$$3 \times \square = 39$$

$$\square \times 7 = 49$$

$$4 \times \square = 8$$

$$9 \times \square = 36$$

$$\square \times 10 = 20$$

$$\square \times 18 = 54$$

$$\square \times 7 = 14$$

$$4 \times \square = 44$$

$$\square \times 8 = 56$$

$$3 \times \square = 42$$

$$3 \times \square = 48$$

$$2 \times \square = 18$$

$$\square \times 16 = 32$$

$$4 \times \square = 68$$

$$\square \times 4 = 32$$

$$\square \times 4 = 12$$

$$8 \times \square = 32$$

$$\square \times 4 = 20$$

$$\square \times 3 = 15$$

$$\square \times 17 = 51$$

$$\square \times 18 = 54$$

$$\square \times 17 = 51$$

$$\square \times 11 = 99$$

$$6 \times \square = 30$$

$$5 \times \square = 65$$

$$\square \times 2 = 16$$

$$\square \times 3 = 9$$

$$\square \times 9 = 63$$

$$\square \times 9 = 36$$

$$\square \times 3 = 24$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 12 = 84 \\ 6 \times \square = 42 \\ 7 \times \square = 56 \\ \square \times 6 = 36 \\ \square \times 2 = 10 \\ \square \times 18 = 108 \\ 7 \times \square = 49 \\ \square \times 9 = 45 \\ \square \times 4 = 8 \\ \square \times 11 = 99 \\ 3 \times \square = 18 \\ 4 \times \square = 24 \\ 6 \times \square = 102 \\ 5 \times \square = 10 \\ 3 \times \square = 9 \\ \square \times 2 = 12 \\ 2 \times \square = 4 \\ 7 \times \square = 77 \\ 7 \times \square = 98 \\ 3 \times \square = 18 \\ 6 \times \square = 120 \\ \square \times 2 = 6 \\ \square \times 3 = 12 \\ 8 \times \square = 32 \\ \square \times 12 = 24 \end{array}$$

$$\begin{array}{l} 7 \times \square = 112 \\ \square \times 2 = 18 \\ 9 \times \square = 63 \\ 9 \times \square = 99 \\ \square \times 13 = 117 \\ 5 \times \square = 85 \\ 9 \times \square = 126 \\ 2 \times \square = 12 \\ 8 \times \square = 112 \\ 3 \times \square = 54 \\ \square \times 5 = 45 \\ 5 \times \square = 10 \\ 8 \times \square = 80 \\ \square \times 7 = 21 \\ 6 \times \square = 48 \\ \square \times 19 = 114 \\ \square \times 7 = 49 \\ 4 \times \square = 44 \\ \square \times 16 = 80 \\ 6 \times \square = 108 \\ \square \times 14 = 84 \\ \square \times 18 = 144 \\ 9 \times \square = 18 \\ 6 \times \square = 114 \\ 7 \times \square = 84 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 20 = 100 \\ \square \times 10 = 30 \\ \square \times 8 = 24 \\ 2 \times \square = 18 \\ 9 \times \square = 180 \\ 2 \times \square = 20 \\ \square \times 11 = 44 \\ \square \times 3 = 21 \\ \square \times 13 = 52 \\ 9 \times \square = 81 \\ 4 \times \square = 32 \\ \square \times 18 = 54 \\ 3 \times \square = 27 \\ 8 \times \square = 72 \\ \square \times 11 = 55 \\ \square \times 15 = 30 \\ \square \times 18 = 162 \\ 5 \times \square = 40 \\ \square \times 4 = 28 \\ 3 \times \square = 24 \\ \square \times 14 = 84 \\ \square \times 15 = 135 \\ 7 \times \square = 91 \\ \square \times 13 = 104 \\ \square \times 9 = 81 \end{array}$$

$$\begin{array}{l} 8 \times \square = 96 \\ \square \times 17 = 136 \\ 9 \times \square = 171 \\ 2 \times \square = 12 \\ \square \times 19 = 57 \\ 8 \times \square = 128 \\ \square \times 6 = 42 \\ 7 \times \square = 21 \\ 5 \times \square = 30 \\ \square \times 16 = 128 \\ 2 \times \square = 32 \\ \square \times 18 = 144 \\ \square \times 12 = 60 \\ 4 \times \square = 76 \\ \square \times 14 = 42 \\ \square \times 11 = 33 \\ \square \times 3 = 12 \\ 8 \times \square = 152 \\ \square \times 9 = 81 \\ \square \times 3 = 9 \\ \square \times 7 = 28 \\ 7 \times \square = 140 \\ 4 \times \square = 64 \\ 6 \times \square = 30 \\ \square \times 16 = 80 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 15 = 120 \\ \square \times 8 = 48 \\ 3 \times \square = 30 \\ \square \times 19 = 114 \\ \square \times 4 = 28 \\ 9 \times \square = 171 \\ 6 \times \square = 96 \\ \square \times 2 = 12 \\ \square \times 5 = 40 \\ 3 \times \square = 42 \\ 6 \times \square = 12 \\ \square \times 16 = 48 \\ 4 \times \square = 72 \\ \square \times 9 = 36 \\ \square \times 10 = 70 \\ 3 \times \square = 39 \\ 8 \times \square = 104 \\ \square \times 5 = 40 \\ 8 \times \square = 64 \\ 3 \times \square = 33 \\ 8 \times \square = 64 \\ \square \times 9 = 18 \\ 5 \times \square = 100 \\ 7 \times \square = 42 \\ \square \times 20 = 60 \end{array}$$

$$\begin{array}{l} 5 \times \square = 65 \\ \square \times 20 = 160 \\ 8 \times \square = 80 \\ 3 \times \square = 39 \\ 4 \times \square = 68 \\ \square \times 18 = 108 \\ \square \times 10 = 60 \\ \square \times 9 = 45 \\ \square \times 2 = 6 \\ \square \times 12 = 24 \\ 8 \times \square = 136 \\ \square \times 12 = 96 \\ 2 \times \square = 6 \\ \square \times 20 = 80 \\ 9 \times \square = 45 \\ \square \times 17 = 68 \\ 5 \times \square = 20 \\ 5 \times \square = 65 \\ 3 \times \square = 9 \\ 5 \times \square = 90 \\ 7 \times \square = 126 \\ 7 \times \square = 133 \\ 9 \times \square = 108 \\ \square \times 9 = 63 \\ 8 \times \square = 80 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 6 & \times & \square & = & 96 \\
 6 & \times & \square & = & 54 \\
 5 & \times & \square & = & 100 \\
 5 & \times & \square & = & 100 \\
 \square & \times & 10 & = & 20 \\
 \square & \times & 19 & = & 152 \\
 \square & \times & 6 & = & 18 \\
 \square & \times & 19 & = & 57 \\
 \square & \times & 16 & = & 64 \\
 5 & \times & \square & = & 50 \\
 3 & \times & \square & = & 45 \\
 4 & \times & \square & = & 48 \\
 8 & \times & \square & = & 152 \\
 6 & \times & \square & = & 54 \\
 5 & \times & \square & = & 90 \\
 \square & \times & 12 & = & 72 \\
 \square & \times & 8 & = & 40 \\
 9 & \times & \square & = & 144 \\
 \square & \times & 12 & = & 96 \\
 \square & \times & 8 & = & 32 \\
 \square & \times & 11 & = & 88 \\
 \square & \times & 4 & = & 8 \\
 \square & \times & 14 & = & 112 \\
 6 & \times & \square & = & 54 \\
 6 & \times & \square & = & 24
 \end{array}$$

$$\begin{array}{rclcl}
 2 & \times & \square & = & 18 \\
 2 & \times & \square & = & 4 \\
 5 & \times & \square & = & 25 \\
 2 & \times & \square & = & 8 \\
 8 & \times & \square & = & 128 \\
 6 & \times & \square & = & 60 \\
 6 & \times & \square & = & 102 \\
 \square & \times & 10 & = & 90 \\
 3 & \times & \square & = & 24 \\
 7 & \times & \square & = & 14 \\
 7 & \times & \square & = & 49 \\
 7 & \times & \square & = & 49 \\
 \square & \times & 14 & = & 56 \\
 9 & \times & \square & = & 45 \\
 7 & \times & \square & = & 105 \\
 \square & \times & 4 & = & 12 \\
 \square & \times & 8 & = & 72 \\
 7 & \times & \square & = & 63 \\
 6 & \times & \square & = & 30 \\
 \square & \times & 6 & = & 54 \\
 \square & \times & 18 & = & 72 \\
 \square & \times & 15 & = & 75 \\
 \square & \times & 16 & = & 96 \\
 9 & \times & \square & = & 90 \\
 6 & \times & \square & = & 78
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 17 = 153 \\ 8 \times \square = 160 \\ \square \times 13 = 78 \\ 8 \times \square = 72 \\ \square \times 6 = 54 \\ \square \times 4 = 36 \\ \square \times 5 = 10 \\ 6 \times \square = 60 \\ 5 \times \square = 65 \\ \square \times 20 = 120 \\ 9 \times \square = 153 \\ 4 \times \square = 56 \\ 8 \times \square = 24 \\ \square \times 8 = 16 \\ 8 \times \square = 16 \\ 4 \times \square = 8 \\ 3 \times \square = 9 \\ \square \times 10 = 40 \\ \square \times 8 = 32 \\ \square \times 5 = 30 \\ 2 \times \square = 6 \\ 9 \times \square = 18 \\ 3 \times \square = 15 \\ 3 \times \square = 60 \\ 2 \times \square = 32 \end{array}$$

$$\begin{array}{l} 8 \times \square = 32 \\ 5 \times \square = 35 \\ \square \times 5 = 15 \\ 3 \times \square = 30 \\ 5 \times \square = 35 \\ \square \times 2 = 14 \\ \square \times 16 = 32 \\ 4 \times \square = 72 \\ 6 \times \square = 24 \\ 8 \times \square = 88 \\ \square \times 13 = 65 \\ \square \times 18 = 126 \\ 6 \times \square = 84 \\ 2 \times \square = 18 \\ 9 \times \square = 63 \\ \square \times 8 = 24 \\ \square \times 16 = 48 \\ \square \times 10 = 30 \\ 5 \times \square = 30 \\ 8 \times \square = 24 \\ \square \times 8 = 64 \\ \square \times 12 = 60 \\ 9 \times \square = 54 \\ \square \times 17 = 153 \\ 4 \times \square = 72 \end{array}$$

掛け算虫食い問題×20まで

$$8 \times \square = 72$$

$$\square \times 20 = 100$$

$$\square \times 5 = 10$$

$$5 \times \square = 65$$

$$\square \times 20 = 40$$

$$8 \times \square = 144$$

$$\square \times 13 = 52$$

$$\square \times 19 = 133$$

$$3 \times \square = 24$$

$$\square \times 15 = 135$$

$$8 \times \square = 40$$

$$\square \times 11 = 66$$

$$6 \times \square = 48$$

$$\square \times 9 = 36$$

$$2 \times \square = 26$$

$$\square \times 6 = 18$$

$$\square \times 18 = 72$$

$$9 \times \square = 27$$

$$6 \times \square = 84$$

$$7 \times \square = 91$$

$$6 \times \square = 84$$

$$\square \times 19 = 95$$

$$6 \times \square = 90$$

$$\square \times 15 = 45$$

$$\square \times 11 = 88$$

$$7 \times \square = 84$$

$$9 \times \square = 72$$

$$2 \times \square = 22$$

$$\square \times 7 = 42$$

$$4 \times \square = 64$$

$$5 \times \square = 35$$

$$\square \times 7 = 42$$

$$8 \times \square = 32$$

$$8 \times \square = 40$$

$$\square \times 20 = 80$$

$$2 \times \square = 34$$

$$\square \times 16 = 80$$

$$\square \times 12 = 60$$

$$\square \times 6 = 48$$

$$\square \times 10 = 70$$

$$4 \times \square = 60$$

$$\square \times 10 = 20$$

$$2 \times \square = 34$$

$$2 \times \square = 38$$

$$6 \times \square = 96$$

$$8 \times \square = 96$$

$$\square \times 16 = 80$$

$$9 \times \square = 117$$

$$\square \times 2 = 4$$

$$\square \times 16 = 48$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 72 \\
 8 \times \square = 96 \\
 \square \times 3 = 27 \\
 \square \times 20 = 60 \\
 6 \times \square = 84 \\
 \square \times 17 = 68 \\
 4 \times \square = 8 \\
 6 \times \square = 102 \\
 \square \times 4 = 12 \\
 \square \times 2 = 16 \\
 3 \times \square = 30 \\
 \square \times 12 = 72 \\
 2 \times \square = 12 \\
 \square \times 4 = 24 \\
 4 \times \square = 20 \\
 4 \times \square = 44 \\
 2 \times \square = 14 \\
 8 \times \square = 16 \\
 \square \times 12 = 108 \\
 5 \times \square = 95 \\
 \square \times 7 = 14 \\
 4 \times \square = 28 \\
 3 \times \square = 27 \\
 \square \times 3 = 21 \\
 3 \times \square = 30
 \end{array}$$

$$\begin{array}{r}
 \square \times 16 = 80 \\
 \square \times 9 = 27 \\
 \square \times 13 = 52 \\
 \square \times 4 = 24 \\
 2 \times \square = 40 \\
 \square \times 7 = 28 \\
 \square \times 6 = 48 \\
 9 \times \square = 144 \\
 \square \times 7 = 42 \\
 9 \times \square = 126 \\
 \square \times 12 = 96 \\
 7 \times \square = 112 \\
 \square \times 14 = 84 \\
 6 \times \square = 18 \\
 2 \times \square = 38 \\
 3 \times \square = 60 \\
 \square \times 7 = 21 \\
 \square \times 20 = 120 \\
 2 \times \square = 26 \\
 \square \times 9 = 81 \\
 \square \times 5 = 15 \\
 \square \times 12 = 72 \\
 \square \times 20 = 80 \\
 \square \times 2 = 8 \\
 8 \times \square = 128
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 27 \\
 \square \times 18 = 162 \\
 \square \times 6 = 54 \\
 7 \times \square = 119 \\
 6 \times \square = 90 \\
 \square \times 13 = 104 \\
 6 \times \square = 30 \\
 3 \times \square = 18 \\
 \square \times 12 = 96 \\
 \square \times 8 = 16 \\
 \square \times 5 = 40 \\
 \square \times 19 = 76 \\
 4 \times \square = 68 \\
 9 \times \square = 180 \\
 \square \times 14 = 98 \\
 3 \times \square = 18 \\
 7 \times \square = 21 \\
 9 \times \square = 81 \\
 3 \times \square = 48 \\
 \square \times 18 = 72 \\
 \square \times 10 = 70 \\
 \square \times 17 = 85 \\
 8 \times \square = 128 \\
 5 \times \square = 15 \\
 \square \times 14 = 126
 \end{array}$$

$$\begin{array}{r}
 \square \times 10 = 40 \\
 \square \times 11 = 88 \\
 \square \times 18 = 162 \\
 \square \times 12 = 72 \\
 8 \times \square = 72 \\
 \square \times 2 = 14 \\
 5 \times \square = 75 \\
 3 \times \square = 51 \\
 \square \times 12 = 84 \\
 \square \times 3 = 27 \\
 5 \times \square = 15 \\
 \square \times 13 = 65 \\
 \square \times 7 = 21 \\
 5 \times \square = 30 \\
 5 \times \square = 100 \\
 \square \times 5 = 35 \\
 3 \times \square = 57 \\
 \square \times 19 = 133 \\
 5 \times \square = 45 \\
 \square \times 5 = 40 \\
 \square \times 10 = 60 \\
 8 \times \square = 80 \\
 6 \times \square = 90 \\
 \square \times 14 = 42 \\
 7 \times \square = 112
 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 6 = 42 \\ \square \times 2 = 12 \\ 7 \times \square = 77 \\ \square \times 7 = 35 \\ \square \times 12 = 24 \\ \square \times 16 = 64 \\ \square \times 18 = 126 \\ \square \times 20 = 60 \\ \square \times 16 = 144 \\ 3 \times \square = 24 \\ \square \times 14 = 126 \\ 7 \times \square = 84 \\ \square \times 14 = 28 \\ \square \times 10 = 50 \\ 6 \times \square = 90 \\ 2 \times \square = 26 \\ \square \times 17 = 68 \\ 7 \times \square = 98 \\ 9 \times \square = 108 \\ \square \times 12 = 72 \\ \square \times 10 = 40 \\ \square \times 3 = 27 \\ \square \times 6 = 54 \\ \square \times 15 = 105 \\ \square \times 20 = 80 \end{array}$$

$$\begin{array}{l} \square \times 19 = 57 \\ 8 \times \square = 72 \\ 7 \times \square = 119 \\ 7 \times \square = 98 \\ \square \times 8 = 32 \\ \square \times 20 = 140 \\ 6 \times \square = 90 \\ 4 \times \square = 72 \\ 9 \times \square = 162 \\ 8 \times \square = 112 \\ 4 \times \square = 20 \\ 9 \times \square = 18 \\ \square \times 6 = 12 \\ \square \times 3 = 15 \\ 3 \times \square = 51 \\ 7 \times \square = 112 \\ \square \times 13 = 104 \\ 4 \times \square = 80 \\ 4 \times \square = 44 \\ \square \times 3 = 9 \\ 2 \times \square = 28 \\ 3 \times \square = 36 \\ 2 \times \square = 32 \\ 7 \times \square = 126 \\ 2 \times \square = 34 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 34 \\
 \square \times 18 = 144 \\
 2 \times \square = 24 \\
 9 \times \square = 153 \\
 3 \times \square = 54 \\
 2 \times \square = 34 \\
 \square \times 2 = 12 \\
 \square \times 9 = 63 \\
 4 \times \square = 32 \\
 \square \times 4 = 8 \\
 2 \times \square = 34 \\
 3 \times \square = 21 \\
 \square \times 10 = 40 \\
 \square \times 20 = 160 \\
 5 \times \square = 100 \\
 3 \times \square = 48 \\
 4 \times \square = 40 \\
 \square \times 6 = 54 \\
 \square \times 5 = 35 \\
 8 \times \square = 104 \\
 \square \times 14 = 84 \\
 \square \times 9 = 45 \\
 7 \times \square = 28 \\
 \square \times 19 = 152 \\
 8 \times \square = 64
 \end{array}$$

$$\begin{array}{r}
 \square \times 20 = 180 \\
 9 \times \square = 162 \\
 \square \times 14 = 70 \\
 4 \times \square = 76 \\
 \square \times 11 = 99 \\
 \square \times 14 = 42 \\
 \square \times 14 = 112 \\
 \square \times 15 = 45 \\
 6 \times \square = 24 \\
 \square \times 14 = 56 \\
 \square \times 6 = 12 \\
 \square \times 11 = 22 \\
 \square \times 2 = 8 \\
 \square \times 12 = 108 \\
 \square \times 13 = 52 \\
 5 \times \square = 55 \\
 \square \times 8 = 40 \\
 8 \times \square = 56 \\
 7 \times \square = 49 \\
 \square \times 15 = 75 \\
 3 \times \square = 48 \\
 4 \times \square = 72 \\
 3 \times \square = 39 \\
 3 \times \square = 36 \\
 \square \times 6 = 54
 \end{array}$$

掛け算虫食い算×20まで

$$4 \times \square = 60$$

$$\square \times 17 = 102$$

$$\square \times 6 = 36$$

$$\square \times 4 = 12$$

$$9 \times \square = 135$$

$$3 \times \square = 6$$

$$\square \times 16 = 48$$

$$7 \times \square = 35$$

$$\square \times 9 = 72$$

$$6 \times \square = 120$$

$$\square \times 5 = 15$$

$$3 \times \square = 36$$

$$\square \times 20 = 180$$

$$\square \times 3 = 18$$

$$\square \times 16 = 96$$

$$5 \times \square = 75$$

$$\square \times 20 = 180$$

$$5 \times \square = 90$$

$$6 \times \square = 96$$

$$5 \times \square = 85$$

$$\square \times 16 = 48$$

$$9 \times \square = 171$$

$$\square \times 17 = 119$$

$$6 \times \square = 36$$

$$8 \times \square = 16$$

$$\square \times 10 = 70$$

$$3 \times \square = 9$$

$$6 \times \square = 72$$

$$\square \times 15 = 75$$

$$7 \times \square = 126$$

$$8 \times \square = 32$$

$$7 \times \square = 14$$

$$6 \times \square = 78$$

$$\square \times 11 = 44$$

$$\square \times 17 = 68$$

$$8 \times \square = 96$$

$$\square \times 14 = 56$$

$$\square \times 11 = 77$$

$$7 \times \square = 91$$

$$\square \times 6 = 30$$

$$\square \times 5 = 40$$

$$\square \times 4 = 28$$

$$\square \times 14 = 126$$

$$9 \times \square = 18$$

$$\square \times 16 = 80$$

$$5 \times \square = 25$$

$$7 \times \square = 112$$

$$\square \times 2 = 4$$

$$7 \times \square = 70$$

$$7 \times \square = 77$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 3 \times \square = 54 \\
 9 \times \square = 126 \\
 8 \times \square = 24 \\
 8 \times \square = 160 \\
 6 \times \square = 102 \\
 \square \times 20 = 160 \\
 \square \times 7 = 63 \\
 \square \times 9 = 54 \\
 \square \times 6 = 48 \\
 \square \times 17 = 51 \\
 \square \times 16 = 64 \\
 4 \times \square = 60 \\
 \square \times 6 = 54 \\
 8 \times \square = 152 \\
 7 \times \square = 42 \\
 4 \times \square = 44 \\
 \square \times 13 = 91 \\
 5 \times \square = 30 \\
 \square \times 10 = 90 \\
 \square \times 18 = 72 \\
 \square \times 15 = 75 \\
 \square \times 15 = 90 \\
 4 \times \square = 52 \\
 5 \times \square = 40 \\
 2 \times \square = 12
 \end{array}$$

$$\begin{array}{r}
 9 \times \square = 162 \\
 \square \times 7 = 14 \\
 2 \times \square = 20 \\
 \square \times 18 = 162 \\
 9 \times \square = 171 \\
 8 \times \square = 112 \\
 \square \times 12 = 108 \\
 \square \times 7 = 35 \\
 \square \times 4 = 8 \\
 \square \times 17 = 51 \\
 5 \times \square = 10 \\
 \square \times 3 = 12 \\
 3 \times \square = 24 \\
 3 \times \square = 42 \\
 7 \times \square = 42 \\
 7 \times \square = 63 \\
 9 \times \square = 180 \\
 \square \times 15 = 105 \\
 \square \times 8 = 64 \\
 5 \times \square = 50 \\
 9 \times \square = 81 \\
 \square \times 5 = 15 \\
 \square \times 12 = 36 \\
 2 \times \square = 4 \\
 9 \times \square = 117
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 9 \times \square = 63 \\
 4 \times \square = 56 \\
 6 \times \square = 114 \\
 \square \times 6 = 42 \\
 7 \times \square = 14 \\
 4 \times \square = 12 \\
 9 \times \square = 90 \\
 \square \times 10 = 20 \\
 2 \times \square = 8 \\
 \square \times 12 = 48 \\
 \square \times 18 = 144 \\
 4 \times \square = 48 \\
 6 \times \square = 120 \\
 \square \times 11 = 55 \\
 2 \times \square = 4 \\
 4 \times \square = 36 \\
 \square \times 13 = 104 \\
 5 \times \square = 85 \\
 \square \times 4 = 16 \\
 2 \times \square = 38 \\
 \square \times 6 = 24 \\
 9 \times \square = 162 \\
 \square \times 10 = 30 \\
 \square \times 19 = 95 \\
 \square \times 12 = 108
 \end{array}$$

$$\begin{array}{r}
 \square \times 20 = 60 \\
 5 \times \square = 30 \\
 8 \times \square = 144 \\
 6 \times \square = 60 \\
 \square \times 17 = 34 \\
 \square \times 5 = 25 \\
 4 \times \square = 32 \\
 7 \times \square = 14 \\
 7 \times \square = 84 \\
 \square \times 8 = 56 \\
 \square \times 15 = 30 \\
 \square \times 8 = 24 \\
 \square \times 10 = 30 \\
 9 \times \square = 81 \\
 \square \times 3 = 24 \\
 8 \times \square = 56 \\
 3 \times \square = 15 \\
 3 \times \square = 60 \\
 6 \times \square = 120 \\
 8 \times \square = 16 \\
 \square \times 2 = 14 \\
 7 \times \square = 98 \\
 \square \times 11 = 99 \\
 4 \times \square = 76 \\
 6 \times \square = 48
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} 3 \times \square = 54 \\ \square \times 13 = 104 \\ 8 \times \square = 104 \\ 9 \times \square = 54 \\ 6 \times \square = 120 \\ \square \times 17 = 34 \\ \square \times 17 = 136 \\ 4 \times \square = 28 \\ \square \times 6 = 42 \\ \square \times 4 = 12 \\ 5 \times \square = 30 \\ \square \times 14 = 112 \\ \square \times 12 = 60 \\ \square \times 12 = 108 \\ \square \times 11 = 99 \\ 2 \times \square = 12 \\ 3 \times \square = 9 \\ \square \times 19 = 57 \\ 8 \times \square = 16 \\ \square \times 7 = 35 \\ 8 \times \square = 24 \\ \square \times 13 = 26 \\ 4 \times \square = 56 \\ \square \times 14 = 70 \\ 9 \times \square = 18 \end{array}$$

$$\begin{array}{r} \square \times 7 = 14 \\ \square \times 18 = 36 \\ \square \times 2 = 4 \\ 3 \times \square = 57 \\ \square \times 3 = 24 \\ 7 \times \square = 126 \\ 6 \times \square = 120 \\ 6 \times \square = 18 \\ \square \times 4 = 8 \\ 4 \times \square = 40 \\ 2 \times \square = 10 \\ 2 \times \square = 22 \\ \square \times 9 = 54 \\ 6 \times \square = 72 \\ 8 \times \square = 40 \\ 4 \times \square = 68 \\ 7 \times \square = 98 \\ 4 \times \square = 48 \\ \square \times 12 = 108 \\ 5 \times \square = 55 \\ 9 \times \square = 126 \\ 3 \times \square = 18 \\ \square \times 6 = 18 \\ \square \times 5 = 45 \\ \square \times 19 = 38 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r}
 5 \times \square = 90 \\
 6 \times \square = 42 \\
 6 \times \square = 78 \\
 \square \times 9 = 18 \\
 \square \times 9 = 72 \\
 \square \times 17 = 136 \\
 7 \times \square = 126 \\
 4 \times \square = 64 \\
 6 \times \square = 78 \\
 7 \times \square = 49 \\
 \square \times 11 = 88 \\
 \square \times 14 = 28 \\
 \square \times 14 = 70 \\
 \square \times 11 = 88 \\
 \square \times 9 = 45 \\
 \square \times 9 = 63 \\
 \square \times 4 = 20 \\
 \square \times 5 = 25 \\
 6 \times \square = 24 \\
 \square \times 9 = 36 \\
 \square \times 11 = 44 \\
 \square \times 3 = 21 \\
 \square \times 16 = 128 \\
 \square \times 11 = 44 \\
 2 \times \square = 28
 \end{array}$$

$$\begin{array}{r}
 \square \times 18 = 126 \\
 \square \times 17 = 153 \\
 7 \times \square = 119 \\
 \square \times 7 = 63 \\
 \square \times 18 = 126 \\
 \square \times 6 = 12 \\
 \square \times 16 = 32 \\
 \square \times 9 = 81 \\
 \square \times 12 = 96 \\
 2 \times \square = 40 \\
 8 \times \square = 64 \\
 \square \times 17 = 85 \\
 8 \times \square = 120 \\
 6 \times \square = 18 \\
 \square \times 17 = 51 \\
 5 \times \square = 25 \\
 2 \times \square = 36 \\
 \square \times 5 = 35 \\
 3 \times \square = 27 \\
 \square \times 17 = 102 \\
 \square \times 16 = 80 \\
 \square \times 3 = 24 \\
 \square \times 3 = 9 \\
 \square \times 16 = 64 \\
 \square \times 4 = 24
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 99 \\
 7 \times \square = 70 \\
 \square \times 6 = 12 \\
 6 \times \square = 12 \\
 9 \times \square = 72 \\
 \square \times 17 = 102 \\
 5 \times \square = 25 \\
 \square \times 11 = 66 \\
 7 \times \square = 98 \\
 \square \times 12 = 84 \\
 \square \times 8 = 24 \\
 9 \times \square = 180 \\
 \square \times 7 = 14 \\
 \square \times 15 = 105 \\
 \square \times 11 = 55 \\
 \square \times 20 = 120 \\
 6 \times \square = 114 \\
 7 \times \square = 56 \\
 5 \times \square = 45 \\
 \square \times 8 = 40 \\
 \square \times 15 = 135 \\
 \square \times 5 = 40 \\
 4 \times \square = 68 \\
 \square \times 2 = 6 \\
 5 \times \square = 100
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 128 \\
 \square \times 17 = 51 \\
 \square \times 13 = 91 \\
 9 \times \square = 99 \\
 \square \times 19 = 76 \\
 \square \times 10 = 70 \\
 8 \times \square = 136 \\
 2 \times \square = 32 \\
 3 \times \square = 45 \\
 5 \times \square = 35 \\
 \square \times 2 = 14 \\
 \square \times 14 = 112 \\
 8 \times \square = 48 \\
 \square \times 15 = 45 \\
 \square \times 18 = 36 \\
 \square \times 9 = 27 \\
 4 \times \square = 64 \\
 3 \times \square = 51 \\
 \square \times 5 = 35 \\
 9 \times \square = 108 \\
 \square \times 11 = 88 \\
 \square \times 3 = 24 \\
 \square \times 18 = 144 \\
 \square \times 11 = 77 \\
 \square \times 6 = 18
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 11 = 22 \\ 4 \times \square = 76 \\ 3 \times \square = 36 \\ 5 \times \square = 95 \\ \square \times 18 = 144 \\ 4 \times \square = 48 \\ 9 \times \square = 54 \\ 5 \times \square = 50 \\ 2 \times \square = 4 \\ \square \times 12 = 72 \\ 8 \times \square = 64 \\ 3 \times \square = 12 \\ \square \times 19 = 57 \\ \square \times 20 = 120 \\ 9 \times \square = 117 \\ 6 \times \square = 78 \\ \square \times 16 = 144 \\ 5 \times \square = 60 \\ 2 \times \square = 34 \\ 4 \times \square = 48 \\ \square \times 13 = 78 \\ \square \times 19 = 133 \\ \square \times 7 = 21 \\ \square \times 13 = 65 \\ 2 \times \square = 40 \end{array}$$

$$\begin{array}{l} 7 \times \square = 112 \\ \square \times 17 = 68 \\ \square \times 7 = 21 \\ 2 \times \square = 22 \\ 7 \times \square = 91 \\ 2 \times \square = 10 \\ 7 \times \square = 91 \\ 8 \times \square = 104 \\ 4 \times \square = 72 \\ 4 \times \square = 60 \\ 5 \times \square = 65 \\ \square \times 8 = 56 \\ \square \times 4 = 32 \\ 3 \times \square = 21 \\ 5 \times \square = 70 \\ 5 \times \square = 90 \\ \square \times 12 = 84 \\ 9 \times \square = 171 \\ 3 \times \square = 9 \\ 3 \times \square = 54 \\ 7 \times \square = 21 \\ \square \times 18 = 36 \\ 2 \times \square = 22 \\ 9 \times \square = 36 \\ \square \times 19 = 76 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 5 = 20 \\ 9 \times \square = 36 \\ \square \times 9 = 18 \\ 8 \times \square = 88 \\ 4 \times \square = 20 \\ 9 \times \square = 54 \\ \square \times 3 = 6 \\ \square \times 3 = 12 \\ 4 \times \square = 40 \\ 9 \times \square = 180 \\ 2 \times \square = 4 \\ 3 \times \square = 48 \\ \square \times 13 = 65 \\ 8 \times \square = 112 \\ \square \times 6 = 42 \\ 8 \times \square = 144 \\ 4 \times \square = 8 \\ \square \times 19 = 114 \\ \square \times 9 = 63 \\ \square \times 2 = 10 \\ \square \times 12 = 36 \\ \square \times 6 = 12 \\ 5 \times \square = 10 \\ \square \times 4 = 32 \\ 5 \times \square = 85 \end{array}$$

$$\begin{array}{l} \square \times 20 = 60 \\ \square \times 11 = 55 \\ 5 \times \square = 65 \\ \square \times 5 = 25 \\ 4 \times \square = 24 \\ \square \times 9 = 72 \\ 6 \times \square = 90 \\ \square \times 15 = 45 \\ \square \times 8 = 64 \\ \square \times 16 = 32 \\ \square \times 19 = 171 \\ \square \times 19 = 95 \\ \square \times 2 = 16 \\ 5 \times \square = 35 \\ \square \times 15 = 105 \\ \square \times 19 = 114 \\ 5 \times \square = 20 \\ 6 \times \square = 18 \\ \square \times 11 = 33 \\ 4 \times \square = 56 \\ \square \times 13 = 78 \\ 2 \times \square = 6 \\ \square \times 17 = 51 \\ 9 \times \square = 117 \\ \square \times 19 = 38 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 8 = 40 \\ 4 \times \square = 68 \\ 8 \times \square = 112 \\ \square \times 2 = 14 \\ \square \times 12 = 72 \\ 4 \times \square = 20 \\ 9 \times \square = 72 \\ 4 \times \square = 76 \\ 3 \times \square = 9 \\ 2 \times \square = 36 \\ \square \times 12 = 60 \\ \square \times 6 = 36 \\ 9 \times \square = 36 \\ 3 \times \square = 45 \\ 8 \times \square = 152 \\ 4 \times \square = 64 \\ 4 \times \square = 12 \\ 2 \times \square = 8 \\ 5 \times \square = 60 \\ \square \times 3 = 12 \\ 6 \times \square = 102 \\ 9 \times \square = 144 \\ \square \times 14 = 28 \\ 9 \times \square = 171 \\ \square \times 20 = 120 \end{array}$$

$$\begin{array}{l} 8 \times \square = 152 \\ \square \times 4 = 8 \\ 4 \times \square = 12 \\ 5 \times \square = 10 \\ 2 \times \square = 24 \\ \square \times 13 = 78 \\ \square \times 18 = 90 \\ \square \times 20 = 60 \\ \square \times 18 = 90 \\ \square \times 19 = 133 \\ \square \times 2 = 18 \\ \square \times 8 = 72 \\ 8 \times \square = 88 \\ \square \times 4 = 12 \\ \square \times 7 = 63 \\ 4 \times \square = 80 \\ 6 \times \square = 66 \\ 2 \times \square = 14 \\ 9 \times \square = 108 \\ 4 \times \square = 32 \\ \square \times 15 = 45 \\ 6 \times \square = 120 \\ 3 \times \square = 39 \\ \square \times 8 = 16 \\ 5 \times \square = 50 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 6 = 48 \\ 3 \times \square = 21 \\ \square \times 5 = 30 \\ 2 \times \square = 24 \\ \square \times 14 = 98 \\ 7 \times \square = 49 \\ 8 \times \square = 160 \\ \square \times 16 = 112 \\ 2 \times \square = 32 \\ \square \times 3 = 9 \\ \square \times 2 = 8 \\ 9 \times \square = 63 \\ \square \times 12 = 96 \\ 2 \times \square = 34 \\ 5 \times \square = 60 \\ 5 \times \square = 40 \\ \square \times 16 = 80 \\ 2 \times \square = 10 \\ \square \times 6 = 12 \\ \square \times 14 = 70 \\ \square \times 9 = 18 \\ 5 \times \square = 85 \\ 3 \times \square = 24 \\ \square \times 20 = 40 \\ 7 \times \square = 119 \end{array}$$

$$\begin{array}{r} 9 \times \square = 135 \\ 6 \times \square = 96 \\ 4 \times \square = 68 \\ 3 \times \square = 57 \\ 3 \times \square = 42 \\ \square \times 19 = 133 \\ \square \times 17 = 85 \\ 5 \times \square = 25 \\ \square \times 6 = 48 \\ \square \times 11 = 77 \\ 3 \times \square = 27 \\ \square \times 9 = 54 \\ \square \times 15 = 45 \\ \square \times 3 = 27 \\ \square \times 8 = 32 \\ \square \times 12 = 84 \\ 7 \times \square = 28 \\ \square \times 7 = 14 \\ 2 \times \square = 38 \\ 9 \times \square = 180 \\ 4 \times \square = 52 \\ 2 \times \square = 10 \\ 9 \times \square = 81 \\ 4 \times \square = 44 \\ \square \times 19 = 152 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 14 = 112 \\ 8 \times \square = 128 \\ 7 \times \square = 28 \\ 4 \times \square = 36 \\ \square \times 3 = 9 \\ \square \times 4 = 36 \\ 5 \times \square = 60 \\ 3 \times \square = 12 \\ \square \times 18 = 72 \\ \square \times 6 = 30 \\ 5 \times \square = 25 \\ 9 \times \square = 99 \\ 2 \times \square = 8 \\ 9 \times \square = 63 \\ \square \times 8 = 56 \\ 5 \times \square = 95 \\ 4 \times \square = 32 \\ \square \times 20 = 120 \\ 9 \times \square = 144 \\ 6 \times \square = 54 \\ 4 \times \square = 8 \\ \square \times 6 = 30 \\ \square \times 7 = 63 \\ \square \times 2 = 8 \\ \square \times 4 = 16 \end{array}$$

$$\begin{array}{l} 6 \times \square = 108 \\ 6 \times \square = 72 \\ 2 \times \square = 34 \\ \square \times 8 = 40 \\ 3 \times \square = 27 \\ 6 \times \square = 54 \\ 5 \times \square = 45 \\ \square \times 11 = 88 \\ \square \times 12 = 72 \\ \square \times 16 = 96 \\ 4 \times \square = 12 \\ \square \times 3 = 24 \\ 5 \times \square = 30 \\ 7 \times \square = 14 \\ \square \times 16 = 80 \\ \square \times 20 = 60 \\ \square \times 15 = 75 \\ 6 \times \square = 60 \\ 8 \times \square = 80 \\ \square \times 4 = 36 \\ 3 \times \square = 24 \\ 9 \times \square = 81 \\ 3 \times \square = 45 \\ \square \times 6 = 24 \\ \square \times 6 = 48 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 25 \\
 \square \times 7 = 14 \\
 \square \times 16 = 112 \\
 \square \times 2 = 12 \\
 \square \times 7 = 35 \\
 \square \times 17 = 119 \\
 6 \times \square = 78 \\
 \square \times 15 = 105 \\
 \square \times 19 = 57 \\
 \square \times 5 = 25 \\
 \square \times 9 = 72 \\
 5 \times \square = 45 \\
 \square \times 6 = 18 \\
 2 \times \square = 18 \\
 3 \times \square = 33 \\
 3 \times \square = 48 \\
 2 \times \square = 20 \\
 \square \times 15 = 45 \\
 6 \times \square = 102 \\
 \square \times 14 = 42 \\
 5 \times \square = 50 \\
 5 \times \square = 70 \\
 4 \times \square = 20 \\
 8 \times \square = 144 \\
 \square \times 5 = 15
 \end{array}$$

$$\begin{array}{r}
 \square \times 9 = 54 \\
 8 \times \square = 128 \\
 6 \times \square = 78 \\
 7 \times \square = 77 \\
 \square \times 6 = 18 \\
 7 \times \square = 28 \\
 6 \times \square = 108 \\
 8 \times \square = 144 \\
 \square \times 16 = 48 \\
 \square \times 15 = 75 \\
 \square \times 18 = 108 \\
 \square \times 7 = 14 \\
 \square \times 4 = 16 \\
 9 \times \square = 45 \\
 \square \times 18 = 54 \\
 \square \times 3 = 27 \\
 8 \times \square = 136 \\
 7 \times \square = 42 \\
 \square \times 17 = 102 \\
 9 \times \square = 45 \\
 \square \times 4 = 36 \\
 \square \times 15 = 30 \\
 \square \times 7 = 56 \\
 \square \times 4 = 24 \\
 5 \times \square = 15
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 17 = 85 \\ 7 \times \square = 126 \\ \square \times 10 = 90 \\ 9 \times \square = 72 \\ \square \times 3 = 21 \\ \square \times 17 = 136 \\ 2 \times \square = 40 \\ \square \times 11 = 55 \\ 7 \times \square = 70 \\ \square \times 9 = 81 \\ \square \times 14 = 98 \\ 5 \times \square = 85 \\ 2 \times \square = 20 \\ \square \times 13 = 117 \\ 6 \times \square = 84 \\ 6 \times \square = 24 \\ \square \times 12 = 36 \\ \square \times 5 = 40 \\ \square \times 19 = 38 \\ 2 \times \square = 8 \\ \square \times 17 = 136 \\ 2 \times \square = 32 \\ \square \times 14 = 42 \\ 6 \times \square = 78 \\ \square \times 19 = 38 \end{array}$$

$$\begin{array}{l} 7 \times \square = 119 \\ \square \times 6 = 54 \\ 6 \times \square = 96 \\ \square \times 13 = 117 \\ \square \times 7 = 21 \\ 5 \times \square = 15 \\ 6 \times \square = 84 \\ 6 \times \square = 66 \\ 3 \times \square = 12 \\ \square \times 13 = 91 \\ 7 \times \square = 140 \\ \square \times 11 = 55 \\ \square \times 19 = 38 \\ \square \times 14 = 112 \\ \square \times 4 = 20 \\ 4 \times \square = 64 \\ 5 \times \square = 55 \\ \square \times 12 = 36 \\ 9 \times \square = 162 \\ \square \times 13 = 91 \\ 4 \times \square = 64 \\ 8 \times \square = 88 \\ \square \times 20 = 60 \\ \square \times 14 = 84 \\ \square \times 7 = 63 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 19 = 95 \\ \square \times 17 = 85 \\ 2 \times \square = 30 \\ 9 \times \square = 81 \\ 5 \times \square = 100 \\ 5 \times \square = 30 \\ \square \times 6 = 18 \\ 7 \times \square = 49 \\ \square \times 20 = 60 \\ \square \times 6 = 54 \\ \square \times 5 = 30 \\ \square \times 10 = 80 \\ \square \times 7 = 42 \\ 6 \times \square = 12 \\ 3 \times \square = 30 \\ \square \times 7 = 28 \\ 8 \times \square = 64 \\ 8 \times \square = 24 \\ \square \times 4 = 36 \\ \square \times 20 = 180 \\ \square \times 6 = 36 \\ 4 \times \square = 24 \\ 6 \times \square = 24 \\ \square \times 5 = 40 \\ 6 \times \square = 108 \end{array}$$

$$\begin{array}{r} 4 \times \square = 12 \\ 8 \times \square = 120 \\ 4 \times \square = 72 \\ \square \times 17 = 51 \\ 3 \times \square = 15 \\ \square \times 16 = 80 \\ 9 \times \square = 45 \\ 4 \times \square = 52 \\ 7 \times \square = 126 \\ \square \times 8 = 24 \\ \square \times 9 = 27 \\ 4 \times \square = 28 \\ 6 \times \square = 18 \\ 7 \times \square = 63 \\ \square \times 11 = 55 \\ \square \times 2 = 4 \\ \square \times 5 = 35 \\ \square \times 7 = 63 \\ \square \times 4 = 24 \\ \square \times 9 = 54 \\ \square \times 8 = 32 \\ 7 \times \square = 56 \\ 9 \times \square = 72 \\ \square \times 13 = 26 \\ \square \times 8 = 64 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 11 = 33 \\ 2 \times \square = 10 \\ 2 \times \square = 40 \\ \square \times 8 = 64 \\ 5 \times \square = 60 \\ 7 \times \square = 91 \\ \square \times 3 = 27 \\ 7 \times \square = 42 \\ 5 \times \square = 85 \\ 9 \times \square = 72 \\ \square \times 10 = 30 \\ 7 \times \square = 28 \\ 5 \times \square = 15 \\ \square \times 12 = 96 \\ 2 \times \square = 28 \\ 3 \times \square = 39 \\ 9 \times \square = 36 \\ 2 \times \square = 14 \\ \square \times 16 = 96 \\ \square \times 13 = 65 \\ 4 \times \square = 64 \\ \square \times 18 = 36 \\ 5 \times \square = 10 \\ 4 \times \square = 36 \\ \square \times 12 = 60 \end{array}$$

$$\begin{array}{l} \square \times 17 = 85 \\ \square \times 14 = 42 \\ \square \times 13 = 117 \\ \square \times 15 = 30 \\ \square \times 4 = 32 \\ 7 \times \square = 77 \\ \square \times 9 = 63 \\ \square \times 2 = 6 \\ 6 \times \square = 30 \\ \square \times 17 = 68 \\ 5 \times \square = 100 \\ \square \times 10 = 20 \\ 5 \times \square = 60 \\ \square \times 10 = 50 \\ 8 \times \square = 152 \\ 5 \times \square = 85 \\ \square \times 8 = 56 \\ \square \times 20 = 100 \\ \square \times 15 = 120 \\ 3 \times \square = 18 \\ \square \times 18 = 90 \\ 6 \times \square = 102 \\ \square \times 9 = 36 \\ 7 \times \square = 35 \\ \square \times 4 = 36 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 3 \times \square = 21 \\
 \square \times 4 = 28 \\
 6 \times \square = 102 \\
 2 \times \square = 6 \\
 2 \times \square = 6 \\
 \square \times 7 = 42 \\
 \square \times 20 = 120 \\
 \square \times 13 = 26 \\
 4 \times \square = 68 \\
 \square \times 3 = 21 \\
 \square \times 15 = 120 \\
 \square \times 16 = 64 \\
 6 \times \square = 66 \\
 8 \times \square = 32 \\
 \square \times 10 = 40 \\
 \square \times 6 = 54 \\
 7 \times \square = 77 \\
 \square \times 11 = 22 \\
 \square \times 6 = 54 \\
 9 \times \square = 18 \\
 \square \times 12 = 108 \\
 9 \times \square = 117 \\
 \square \times 10 = 50 \\
 9 \times \square = 27 \\
 3 \times \square = 30
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 8 \\
 9 \times \square = 135 \\
 \square \times 2 = 18 \\
 5 \times \square = 25 \\
 5 \times \square = 45 \\
 \square \times 7 = 21 \\
 8 \times \square = 64 \\
 \square \times 10 = 70 \\
 8 \times \square = 152 \\
 \square \times 4 = 8 \\
 4 \times \square = 24 \\
 3 \times \square = 27 \\
 4 \times \square = 12 \\
 7 \times \square = 119 \\
 4 \times \square = 36 \\
 4 \times \square = 76 \\
 \square \times 7 = 63 \\
 \square \times 18 = 72 \\
 \square \times 20 = 40 \\
 5 \times \square = 30 \\
 \square \times 2 = 8 \\
 4 \times \square = 48 \\
 \square \times 15 = 135 \\
 \square \times 4 = 12 \\
 6 \times \square = 36
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 4 = 24 \\ \square \times 10 = 20 \\ 4 \times \square = 24 \\ \square \times 16 = 128 \\ \square \times 9 = 54 \\ \square \times 6 = 48 \\ 9 \times \square = 180 \\ 6 \times \square = 108 \\ 4 \times \square = 48 \\ 7 \times \square = 91 \\ \square \times 15 = 30 \\ \square \times 8 = 16 \\ 3 \times \square = 33 \\ 7 \times \square = 91 \\ \square \times 20 = 60 \\ \square \times 17 = 34 \\ 5 \times \square = 65 \\ \square \times 14 = 98 \\ 6 \times \square = 18 \\ 6 \times \square = 12 \\ 4 \times \square = 20 \\ 8 \times \square = 24 \\ 4 \times \square = 48 \\ \square \times 16 = 96 \\ 2 \times \square = 30 \end{array}$$

$$\begin{array}{l} 4 \times \square = 32 \\ 6 \times \square = 24 \\ 8 \times \square = 64 \\ 9 \times \square = 99 \\ \square \times 16 = 32 \\ 4 \times \square = 76 \\ 7 \times \square = 126 \\ 5 \times \square = 50 \\ \square \times 4 = 16 \\ \square \times 11 = 66 \\ \square \times 2 = 18 \\ \square \times 20 = 140 \\ 3 \times \square = 39 \\ 4 \times \square = 80 \\ \square \times 5 = 25 \\ 8 \times \square = 152 \\ \square \times 8 = 56 \\ 7 \times \square = 49 \\ \square \times 5 = 30 \\ 3 \times \square = 45 \\ 2 \times \square = 10 \\ \square \times 13 = 26 \\ \square \times 15 = 30 \\ \square \times 5 = 15 \\ 9 \times \square = 36 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 12 = 60 \\ 3 \times \square = 48 \\ 8 \times \square = 112 \\ \square \times 18 = 36 \\ \square \times 13 = 52 \\ \square \times 17 = 136 \\ 5 \times \square = 65 \\ \square \times 13 = 91 \\ 6 \times \square = 12 \\ 2 \times \square = 38 \\ 5 \times \square = 70 \\ 2 \times \square = 8 \\ 4 \times \square = 16 \\ \square \times 3 = 6 \\ \square \times 14 = 98 \\ \square \times 3 = 6 \\ 4 \times \square = 68 \\ 6 \times \square = 108 \\ 3 \times \square = 6 \\ \square \times 4 = 32 \\ \square \times 8 = 48 \\ 8 \times \square = 72 \\ \square \times 7 = 49 \\ 4 \times \square = 36 \\ \square \times 15 = 75 \end{array}$$

$$\begin{array}{l} \square \times 11 = 55 \\ 7 \times \square = 77 \\ \square \times 8 = 40 \\ 2 \times \square = 14 \\ 9 \times \square = 171 \\ 4 \times \square = 48 \\ \square \times 5 = 35 \\ \square \times 12 = 24 \\ \square \times 8 = 40 \\ \square \times 5 = 20 \\ 7 \times \square = 49 \\ \square \times 18 = 90 \\ \square \times 8 = 64 \\ 7 \times \square = 126 \\ \square \times 17 = 102 \\ 9 \times \square = 63 \\ \square \times 16 = 80 \\ 5 \times \square = 35 \\ \square \times 7 = 56 \\ \square \times 13 = 91 \\ 9 \times \square = 153 \\ \square \times 10 = 50 \\ \square \times 19 = 76 \\ 4 \times \square = 64 \\ 5 \times \square = 40 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 15 = 90 \\ \square \times 17 = 68 \\ 6 \times \square = 48 \\ 2 \times \square = 36 \\ \square \times 7 = 28 \\ 7 \times \square = 35 \\ 7 \times \square = 133 \\ \square \times 7 = 63 \\ 5 \times \square = 60 \\ 9 \times \square = 171 \\ \square \times 7 = 63 \\ 3 \times \square = 51 \\ \square \times 8 = 56 \\ \square \times 7 = 28 \\ \square \times 11 = 88 \\ \square \times 3 = 21 \\ \square \times 5 = 25 \\ 8 \times \square = 88 \\ \square \times 14 = 84 \\ \square \times 9 = 54 \\ 6 \times \square = 36 \\ \square \times 16 = 128 \\ \square \times 14 = 98 \\ 5 \times \square = 25 \\ 9 \times \square = 63 \end{array}$$

$$\begin{array}{l} 7 \times \square = 98 \\ \square \times 6 = 30 \\ 4 \times \square = 68 \\ 4 \times \square = 68 \\ \square \times 13 = 78 \\ \square \times 10 = 50 \\ 5 \times \square = 45 \\ 6 \times \square = 66 \\ \square \times 6 = 48 \\ 7 \times \square = 42 \\ 9 \times \square = 162 \\ 8 \times \square = 136 \\ 9 \times \square = 18 \\ \square \times 16 = 144 \\ \square \times 16 = 32 \\ \square \times 19 = 38 \\ \square \times 4 = 8 \\ \square \times 19 = 114 \\ \square \times 15 = 45 \\ \square \times 13 = 65 \\ \square \times 6 = 48 \\ 8 \times \square = 48 \\ \square \times 16 = 128 \\ 8 \times \square = 120 \\ 2 \times \square = 22 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 5 = 10 \\ \square \times 15 = 105 \\ \square \times 18 = 54 \\ 9 \times \square = 153 \\ \square \times 18 = 108 \\ 4 \times \square = 64 \\ 2 \times \square = 20 \\ 3 \times \square = 24 \\ 2 \times \square = 16 \\ 2 \times \square = 4 \\ \square \times 7 = 21 \\ 2 \times \square = 28 \\ \square \times 14 = 84 \\ 3 \times \square = 36 \\ \square \times 5 = 30 \\ \square \times 9 = 54 \\ \square \times 10 = 40 \\ 2 \times \square = 38 \\ \square \times 19 = 76 \\ 7 \times \square = 35 \\ 9 \times \square = 72 \\ 2 \times \square = 38 \\ 8 \times \square = 56 \\ \square \times 18 = 126 \\ 8 \times \square = 112 \end{array}$$

$$\begin{array}{l} 6 \times \square = 60 \\ \square \times 2 = 12 \\ 8 \times \square = 88 \\ \square \times 18 = 144 \\ 4 \times \square = 32 \\ 6 \times \square = 84 \\ \square \times 8 = 24 \\ \square \times 3 = 9 \\ 3 \times \square = 12 \\ 5 \times \square = 25 \\ 6 \times \square = 54 \\ \square \times 17 = 119 \\ 8 \times \square = 56 \\ 4 \times \square = 80 \\ 7 \times \square = 91 \\ \square \times 15 = 75 \\ \square \times 16 = 64 \\ \square \times 11 = 44 \\ \square \times 4 = 16 \\ \square \times 3 = 18 \\ \square \times 20 = 40 \\ \square \times 19 = 95 \\ 7 \times \square = 70 \\ \square \times 15 = 90 \\ \square \times 17 = 68 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 6 = 42 \\ 7 \times \square = 56 \\ 6 \times \square = 24 \\ \square \times 4 = 24 \\ \square \times 16 = 80 \\ 6 \times \square = 12 \\ \square \times 7 = 49 \\ \square \times 11 = 66 \\ \square \times 14 = 28 \\ 3 \times \square = 33 \\ \square \times 9 = 63 \\ 9 \times \square = 153 \\ \square \times 15 = 90 \\ 9 \times \square = 153 \\ 5 \times \square = 40 \\ \square \times 10 = 80 \\ 5 \times \square = 75 \\ \square \times 3 = 27 \\ 5 \times \square = 60 \\ 9 \times \square = 63 \\ \square \times 2 = 6 \\ \square \times 10 = 20 \\ \square \times 11 = 44 \\ 4 \times \square = 36 \\ 2 \times \square = 34 \end{array}$$

$$\begin{array}{l} 2 \times \square = 14 \\ \square \times 6 = 30 \\ 2 \times \square = 16 \\ 6 \times \square = 90 \\ 5 \times \square = 55 \\ 9 \times \square = 162 \\ 8 \times \square = 48 \\ 6 \times \square = 72 \\ 6 \times \square = 96 \\ \square \times 16 = 112 \\ \square \times 12 = 108 \\ 7 \times \square = 56 \\ \square \times 16 = 144 \\ 7 \times \square = 91 \\ 5 \times \square = 15 \\ 6 \times \square = 108 \\ \square \times 16 = 144 \\ 9 \times \square = 117 \\ \square \times 18 = 72 \\ 7 \times \square = 42 \\ 6 \times \square = 72 \\ 3 \times \square = 54 \\ 5 \times \square = 65 \\ 3 \times \square = 30 \\ 5 \times \square = 95 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 5 = 45 \\ 8 \times \square = 48 \\ 7 \times \square = 119 \\ 5 \times \square = 55 \\ \square \times 2 = 8 \\ 2 \times \square = 6 \\ 5 \times \square = 75 \\ 5 \times \square = 75 \\ \square \times 19 = 76 \\ \square \times 15 = 45 \\ 5 \times \square = 100 \\ 7 \times \square = 98 \\ 4 \times \square = 20 \\ 4 \times \square = 80 \\ \square \times 9 = 63 \\ 7 \times \square = 98 \\ \square \times 3 = 27 \\ 4 \times \square = 20 \\ \square \times 8 = 40 \\ \square \times 5 = 15 \\ \square \times 3 = 12 \\ 4 \times \square = 20 \\ 9 \times \square = 45 \\ \square \times 10 = 60 \\ \square \times 19 = 171 \end{array}$$

$$\begin{array}{l} 2 \times \square = 22 \\ 2 \times \square = 38 \\ 9 \times \square = 126 \\ 5 \times \square = 40 \\ 7 \times \square = 91 \\ 2 \times \square = 12 \\ 2 \times \square = 8 \\ \square \times 11 = 88 \\ \square \times 3 = 24 \\ 4 \times \square = 32 \\ 8 \times \square = 48 \\ \square \times 9 = 36 \\ 4 \times \square = 28 \\ \square \times 16 = 128 \\ \square \times 16 = 80 \\ 5 \times \square = 80 \\ \square \times 8 = 64 \\ 5 \times \square = 20 \\ 3 \times \square = 21 \\ \square \times 12 = 36 \\ \square \times 11 = 77 \\ 8 \times \square = 104 \\ \square \times 18 = 162 \\ 4 \times \square = 72 \\ \square \times 3 = 9 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 9 \times \square = 27 \\
 \square \times 16 = 64 \\
 \square \times 7 = 42 \\
 \square \times 9 = 27 \\
 \square \times 13 = 52 \\
 \square \times 6 = 36 \\
 4 \times \square = 52 \\
 4 \times \square = 56 \\
 \square \times 15 = 135 \\
 \square \times 8 = 24 \\
 5 \times \square = 50 \\
 9 \times \square = 63 \\
 4 \times \square = 68 \\
 \square \times 13 = 91 \\
 \square \times 17 = 51 \\
 \square \times 4 = 12 \\
 \square \times 17 = 119 \\
 3 \times \square = 21 \\
 4 \times \square = 32 \\
 3 \times \square = 48 \\
 6 \times \square = 96 \\
 9 \times \square = 108 \\
 5 \times \square = 95 \\
 5 \times \square = 70 \\
 9 \times \square = 54
 \end{array}$$

$$\begin{array}{r}
 3 \times \square = 45 \\
 5 \times \square = 60 \\
 3 \times \square = 60 \\
 \square \times 8 = 16 \\
 6 \times \square = 108 \\
 \square \times 4 = 24 \\
 \square \times 7 = 14 \\
 4 \times \square = 68 \\
 \square \times 8 = 48 \\
 \square \times 8 = 64 \\
 \square \times 7 = 35 \\
 \square \times 14 = 70 \\
 \square \times 8 = 64 \\
 \square \times 12 = 96 \\
 \square \times 18 = 144 \\
 5 \times \square = 50 \\
 3 \times \square = 39 \\
 6 \times \square = 18 \\
 \square \times 2 = 4 \\
 4 \times \square = 76 \\
 9 \times \square = 126 \\
 \square \times 20 = 140 \\
 8 \times \square = 144 \\
 3 \times \square = 6 \\
 \square \times 16 = 144
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 4 \times \square = 56 \\
 6 \times \square = 36 \\
 8 \times \square = 48 \\
 7 \times \square = 42 \\
 5 \times \square = 95 \\
 4 \times \square = 56 \\
 2 \times \square = 20 \\
 \square \times 9 = 18 \\
 \square \times 15 = 90 \\
 4 \times \square = 68 \\
 \square \times 20 = 100 \\
 2 \times \square = 8 \\
 \square \times 16 = 112 \\
 9 \times \square = 117 \\
 \square \times 6 = 42 \\
 9 \times \square = 54 \\
 2 \times \square = 36 \\
 \square \times 10 = 70 \\
 3 \times \square = 27 \\
 \square \times 10 = 90 \\
 \square \times 2 = 12 \\
 \square \times 9 = 54 \\
 2 \times \square = 14 \\
 3 \times \square = 21 \\
 8 \times \square = 160
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 32 \\
 5 \times \square = 45 \\
 8 \times \square = 24 \\
 \square \times 20 = 140 \\
 \square \times 17 = 51 \\
 \square \times 13 = 52 \\
 6 \times \square = 60 \\
 \square \times 2 = 14 \\
 \square \times 19 = 95 \\
 \square \times 8 = 72 \\
 \square \times 5 = 40 \\
 5 \times \square = 45 \\
 7 \times \square = 133 \\
 6 \times \square = 48 \\
 \square \times 4 = 24 \\
 7 \times \square = 21 \\
 8 \times \square = 24 \\
 9 \times \square = 72 \\
 8 \times \square = 72 \\
 \square \times 18 = 54 \\
 8 \times \square = 64 \\
 \square \times 7 = 49 \\
 \square \times 10 = 90 \\
 6 \times \square = 18 \\
 \square \times 3 = 27
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 3 \times \square = 39 \\
 5 \times \square = 90 \\
 \square \times 7 = 21 \\
 8 \times \square = 160 \\
 \square \times 18 = 54 \\
 3 \times \square = 12 \\
 \square \times 17 = 102 \\
 \square \times 12 = 84 \\
 \square \times 5 = 15 \\
 \square \times 14 = 84 \\
 7 \times \square = 70 \\
 4 \times \square = 36 \\
 \square \times 14 = 112 \\
 \square \times 18 = 72 \\
 4 \times \square = 80 \\
 7 \times \square = 63 \\
 3 \times \square = 45 \\
 \square \times 4 = 32 \\
 \square \times 9 = 36 \\
 \square \times 16 = 96 \\
 \square \times 15 = 90 \\
 4 \times \square = 28 \\
 5 \times \square = 45 \\
 \square \times 11 = 88 \\
 \square \times 18 = 36
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 40 \\
 \square \times 16 = 96 \\
 \square \times 12 = 72 \\
 \square \times 12 = 108 \\
 6 \times \square = 18 \\
 7 \times \square = 42 \\
 2 \times \square = 12 \\
 \square \times 4 = 20 \\
 \square \times 15 = 30 \\
 \square \times 18 = 144 \\
 7 \times \square = 28 \\
 4 \times \square = 76 \\
 \square \times 13 = 39 \\
 9 \times \square = 36 \\
 \square \times 18 = 162 \\
 \square \times 17 = 51 \\
 \square \times 18 = 108 \\
 \square \times 7 = 63 \\
 \square \times 6 = 30 \\
 2 \times \square = 16 \\
 \square \times 15 = 75 \\
 \square \times 5 = 45 \\
 \square \times 13 = 91 \\
 \square \times 16 = 80 \\
 8 \times \square = 96
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 12 = 48 \\ 6 \times \square = 120 \\ 9 \times \square = 99 \\ 6 \times \square = 66 \\ 7 \times \square = 91 \\ \square \times 3 = 6 \\ \square \times 20 = 80 \\ 2 \times \square = 26 \\ 8 \times \square = 56 \\ \square \times 6 = 54 \\ \square \times 17 = 34 \\ \square \times 16 = 112 \\ \square \times 10 = 60 \\ 4 \times \square = 36 \\ 9 \times \square = 54 \\ \square \times 8 = 32 \\ 6 \times \square = 54 \\ \square \times 3 = 24 \\ 8 \times \square = 144 \\ 5 \times \square = 70 \\ 5 \times \square = 95 \\ 9 \times \square = 36 \\ 3 \times \square = 33 \\ 6 \times \square = 120 \\ 5 \times \square = 85 \end{array}$$

$$\begin{array}{l} 4 \times \square = 64 \\ 7 \times \square = 56 \\ 8 \times \square = 160 \\ \square \times 18 = 72 \\ \square \times 15 = 75 \\ 7 \times \square = 21 \\ \square \times 9 = 36 \\ \square \times 20 = 100 \\ \square \times 13 = 91 \\ \square \times 9 = 72 \\ 2 \times \square = 30 \\ 3 \times \square = 30 \\ 5 \times \square = 65 \\ 2 \times \square = 12 \\ 6 \times \square = 78 \\ \square \times 15 = 90 \\ 9 \times \square = 162 \\ \square \times 3 = 27 \\ \square \times 5 = 15 \\ 8 \times \square = 32 \\ 6 \times \square = 120 \\ \square \times 15 = 30 \\ 5 \times \square = 95 \\ 3 \times \square = 6 \\ 7 \times \square = 42 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 45 \\
 \square \times 16 = 32 \\
 \square \times 16 = 64 \\
 5 \times \square = 70 \\
 8 \times \square = 32 \\
 \square \times 7 = 35 \\
 \square \times 13 = 26 \\
 \square \times 16 = 80 \\
 \square \times 17 = 51 \\
 7 \times \square = 49 \\
 \square \times 12 = 72 \\
 5 \times \square = 80 \\
 2 \times \square = 12 \\
 9 \times \square = 81 \\
 3 \times \square = 60 \\
 \square \times 19 = 95 \\
 2 \times \square = 12 \\
 \square \times 16 = 64 \\
 4 \times \square = 40 \\
 \square \times 19 = 38 \\
 5 \times \square = 75 \\
 9 \times \square = 36 \\
 7 \times \square = 91 \\
 2 \times \square = 32 \\
 \square \times 2 = 4
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 133 \\
 \square \times 3 = 12 \\
 \square \times 15 = 105 \\
 \square \times 18 = 126 \\
 4 \times \square = 24 \\
 \square \times 2 = 10 \\
 7 \times \square = 112 \\
 \square \times 14 = 28 \\
 \square \times 6 = 54 \\
 \square \times 11 = 55 \\
 6 \times \square = 108 \\
 \square \times 19 = 57 \\
 4 \times \square = 64 \\
 \square \times 9 = 18 \\
 \square \times 13 = 52 \\
 \square \times 17 = 34 \\
 \square \times 15 = 75 \\
 8 \times \square = 88 \\
 8 \times \square = 128 \\
 \square \times 2 = 12 \\
 \square \times 7 = 42 \\
 \square \times 2 = 14 \\
 \square \times 7 = 49 \\
 \square \times 9 = 45 \\
 9 \times \square = 27
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 3 = 15 \\ 3 \times \square = 36 \\ \square \times 4 = 28 \\ 3 \times \square = 48 \\ \square \times 16 = 80 \\ 3 \times \square = 57 \\ \square \times 17 = 119 \\ 4 \times \square = 40 \\ 9 \times \square = 144 \\ 2 \times \square = 32 \\ 2 \times \square = 24 \\ 3 \times \square = 27 \\ 7 \times \square = 105 \\ \square \times 15 = 105 \\ 2 \times \square = 20 \\ 9 \times \square = 153 \\ \square \times 17 = 136 \\ 4 \times \square = 80 \\ \square \times 9 = 45 \\ \square \times 20 = 120 \\ 5 \times \square = 65 \\ 5 \times \square = 35 \\ \square \times 20 = 100 \\ \square \times 20 = 100 \\ 8 \times \square = 136 \end{array}$$

$$\begin{array}{l} \square \times 20 = 160 \\ 8 \times \square = 80 \\ 2 \times \square = 38 \\ 9 \times \square = 180 \\ \square \times 3 = 21 \\ 7 \times \square = 63 \\ \square \times 8 = 64 \\ 2 \times \square = 4 \\ \square \times 12 = 36 \\ \square \times 4 = 32 \\ 6 \times \square = 96 \\ \square \times 2 = 10 \\ 9 \times \square = 117 \\ \square \times 17 = 51 \\ \square \times 2 = 10 \\ 7 \times \square = 119 \\ \square \times 3 = 27 \\ 8 \times \square = 56 \\ 7 \times \square = 140 \\ \square \times 18 = 108 \\ \square \times 14 = 28 \\ 6 \times \square = 102 \\ 6 \times \square = 90 \\ 4 \times \square = 80 \\ 8 \times \square = 64 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 153 \\
 6 \times \square = 42 \\
 8 \times \square = 40 \\
 8 \times \square = 104 \\
 3 \times \square = 15 \\
 \square \times 15 = 135 \\
 \square \times 15 = 120 \\
 4 \times \square = 64 \\
 9 \times \square = 90 \\
 8 \times \square = 128 \\
 7 \times \square = 126 \\
 5 \times \square = 10 \\
 3 \times \square = 45 \\
 4 \times \square = 44 \\
 7 \times \square = 28 \\
 \square \times 13 = 104 \\
 6 \times \square = 120 \\
 9 \times \square = 99 \\
 \square \times 4 = 36 \\
 \square \times 12 = 60 \\
 4 \times \square = 76 \\
 3 \times \square = 48 \\
 9 \times \square = 27 \\
 4 \times \square = 8 \\
 \square \times 4 = 28
 \end{array}$$

$$\begin{array}{r}
 \square \times 6 = 24 \\
 \square \times 14 = 112 \\
 \square \times 9 = 63 \\
 \square \times 6 = 48 \\
 \square \times 18 = 162 \\
 \square \times 16 = 128 \\
 \square \times 17 = 34 \\
 \square \times 8 = 24 \\
 9 \times \square = 72 \\
 6 \times \square = 114 \\
 \square \times 19 = 76 \\
 4 \times \square = 44 \\
 9 \times \square = 63 \\
 8 \times \square = 88 \\
 \square \times 7 = 63 \\
 4 \times \square = 8 \\
 \square \times 15 = 30 \\
 5 \times \square = 15 \\
 5 \times \square = 60 \\
 \square \times 7 = 63 \\
 8 \times \square = 128 \\
 8 \times \square = 56 \\
 \square \times 7 = 35 \\
 \square \times 15 = 105 \\
 \square \times 5 = 30
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 6 \times \square = 90 \\
 \square \times 19 = 57 \\
 \square \times 11 = 99 \\
 4 \times \square = 72 \\
 4 \times \square = 56 \\
 8 \times \square = 48 \\
 \square \times 17 = 34 \\
 7 \times \square = 42 \\
 \square \times 15 = 30 \\
 3 \times \square = 45 \\
 \square \times 12 = 36 \\
 \square \times 18 = 126 \\
 4 \times \square = 40 \\
 \square \times 16 = 144 \\
 \square \times 13 = 52 \\
 \square \times 13 = 65 \\
 2 \times \square = 12 \\
 3 \times \square = 21 \\
 \square \times 7 = 21 \\
 8 \times \square = 104 \\
 \square \times 2 = 10 \\
 \square \times 20 = 40 \\
 \square \times 2 = 12 \\
 \square \times 17 = 34 \\
 7 \times \square = 49
 \end{array}$$

$$\begin{array}{r}
 6 \times \square = 12 \\
 \square \times 7 = 28 \\
 \square \times 8 = 24 \\
 \square \times 11 = 44 \\
 3 \times \square = 33 \\
 5 \times \square = 25 \\
 \square \times 16 = 96 \\
 4 \times \square = 24 \\
 2 \times \square = 22 \\
 8 \times \square = 88 \\
 \square \times 19 = 57 \\
 \square \times 11 = 66 \\
 9 \times \square = 36 \\
 \square \times 10 = 30 \\
 5 \times \square = 50 \\
 \square \times 8 = 72 \\
 \square \times 20 = 160 \\
 8 \times \square = 80 \\
 8 \times \square = 160 \\
 \square \times 6 = 30 \\
 \square \times 13 = 78 \\
 3 \times \square = 15 \\
 7 \times \square = 77 \\
 5 \times \square = 65 \\
 9 \times \square = 27
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 18 \\
 3 \times \square = 42 \\
 7 \times \square = 35 \\
 6 \times \square = 48 \\
 \square \times 6 = 54 \\
 4 \times \square = 40 \\
 7 \times \square = 56 \\
 \square \times 18 = 126 \\
 \square \times 18 = 162 \\
 \square \times 9 = 45 \\
 3 \times \square = 30 \\
 \square \times 20 = 80 \\
 \square \times 7 = 35 \\
 \square \times 8 = 32 \\
 6 \times \square = 102 \\
 \square \times 9 = 63 \\
 6 \times \square = 66 \\
 \square \times 5 = 25 \\
 \square \times 2 = 10 \\
 \square \times 10 = 60 \\
 3 \times \square = 24 \\
 4 \times \square = 16 \\
 8 \times \square = 112 \\
 \square \times 12 = 84 \\
 7 \times \square = 77
 \end{array}$$

$$\begin{array}{r}
 \square \times 14 = 56 \\
 5 \times \square = 65 \\
 8 \times \square = 128 \\
 \square \times 7 = 49 \\
 \square \times 15 = 30 \\
 \square \times 8 = 48 \\
 \square \times 10 = 90 \\
 2 \times \square = 18 \\
 6 \times \square = 114 \\
 8 \times \square = 96 \\
 \square \times 14 = 98 \\
 7 \times \square = 126 \\
 5 \times \square = 65 \\
 9 \times \square = 162 \\
 6 \times \square = 24 \\
 4 \times \square = 40 \\
 \square \times 12 = 84 \\
 \square \times 15 = 90 \\
 \square \times 18 = 162 \\
 2 \times \square = 10 \\
 \square \times 6 = 12 \\
 7 \times \square = 91 \\
 2 \times \square = 32 \\
 \square \times 15 = 105 \\
 \square \times 10 = 40
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 8 \\
 5 \times \square = 95 \\
 5 \times \square = 70 \\
 9 \times \square = 153 \\
 \square \times 14 = 112 \\
 \square \times 19 = 57 \\
 4 \times \square = 72 \\
 \square \times 5 = 45 \\
 6 \times \square = 66 \\
 \square \times 3 = 24 \\
 9 \times \square = 162 \\
 8 \times \square = 144 \\
 9 \times \square = 63 \\
 6 \times \square = 12 \\
 4 \times \square = 60 \\
 \square \times 11 = 77 \\
 2 \times \square = 14 \\
 \square \times 9 = 27 \\
 7 \times \square = 105 \\
 \square \times 19 = 38 \\
 8 \times \square = 136 \\
 \square \times 18 = 54 \\
 \square \times 9 = 81 \\
 \square \times 10 = 50 \\
 2 \times \square = 30
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 55 \\
 3 \times \square = 6 \\
 \square \times 13 = 39 \\
 5 \times \square = 65 \\
 \square \times 14 = 70 \\
 \square \times 19 = 38 \\
 4 \times \square = 72 \\
 \square \times 12 = 60 \\
 5 \times \square = 100 \\
 5 \times \square = 20 \\
 \square \times 8 = 24 \\
 \square \times 8 = 48 \\
 5 \times \square = 35 \\
 \square \times 16 = 80 \\
 6 \times \square = 48 \\
 2 \times \square = 8 \\
 \square \times 3 = 18 \\
 \square \times 6 = 36 \\
 5 \times \square = 70 \\
 \square \times 12 = 60 \\
 3 \times \square = 36 \\
 \square \times 2 = 14 \\
 6 \times \square = 18 \\
 9 \times \square = 135 \\
 \square \times 13 = 65
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 8 \times \square = 24 \\
 2 \times \square = 20 \\
 \square \times 8 = 40 \\
 \square \times 18 = 144 \\
 \square \times 12 = 84 \\
 \square \times 14 = 42 \\
 2 \times \square = 18 \\
 6 \times \square = 30 \\
 8 \times \square = 72 \\
 \square \times 14 = 70 \\
 \square \times 17 = 153 \\
 \square \times 13 = 91 \\
 4 \times \square = 72 \\
 8 \times \square = 104 \\
 5 \times \square = 55 \\
 3 \times \square = 21 \\
 8 \times \square = 40 \\
 \square \times 11 = 22 \\
 7 \times \square = 98 \\
 \square \times 7 = 21 \\
 5 \times \square = 15 \\
 5 \times \square = 30 \\
 5 \times \square = 20 \\
 2 \times \square = 26 \\
 4 \times \square = 68
 \end{array}$$

$$\begin{array}{r}
 6 \times \square = 42 \\
 8 \times \square = 32 \\
 6 \times \square = 84 \\
 \square \times 19 = 57 \\
 5 \times \square = 100 \\
 8 \times \square = 120 \\
 4 \times \square = 76 \\
 9 \times \square = 153 \\
 \square \times 2 = 10 \\
 9 \times \square = 99 \\
 \square \times 9 = 36 \\
 9 \times \square = 63 \\
 \square \times 19 = 152 \\
 7 \times \square = 140 \\
 6 \times \square = 84 \\
 3 \times \square = 18 \\
 \square \times 18 = 72 \\
 2 \times \square = 4 \\
 \square \times 7 = 56 \\
 \square \times 19 = 171 \\
 \square \times 5 = 20 \\
 \square \times 16 = 64 \\
 \square \times 5 = 30 \\
 \square \times 14 = 70 \\
 4 \times \square = 56
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} 3 \times \square = 36 \\ \square \times 5 = 30 \\ 6 \times \square = 54 \\ 2 \times \square = 8 \\ \square \times 19 = 76 \\ \square \times 14 = 98 \\ \square \times 13 = 78 \\ 8 \times \square = 72 \\ \square \times 10 = 80 \\ \square \times 11 = 77 \\ \square \times 13 = 65 \\ 3 \times \square = 24 \\ 2 \times \square = 40 \\ 4 \times \square = 24 \\ \square \times 14 = 126 \\ 7 \times \square = 91 \\ \square \times 19 = 114 \\ \square \times 9 = 45 \\ 9 \times \square = 72 \\ \square \times 12 = 72 \\ \square \times 18 = 36 \\ \square \times 12 = 48 \\ 9 \times \square = 45 \\ 7 \times \square = 35 \\ 2 \times \square = 30 \end{array}$$

$$\begin{array}{r} \square \times 9 = 63 \\ \square \times 17 = 119 \\ \square \times 13 = 65 \\ \square \times 4 = 32 \\ \square \times 2 = 12 \\ \square \times 6 = 30 \\ \square \times 13 = 39 \\ \square \times 10 = 20 \\ 8 \times \square = 152 \\ 6 \times \square = 66 \\ \square \times 6 = 36 \\ \square \times 2 = 8 \\ 8 \times \square = 72 \\ \square \times 17 = 68 \\ \square \times 20 = 80 \\ \square \times 9 = 27 \\ 7 \times \square = 21 \\ \square \times 9 = 63 \\ 3 \times \square = 33 \\ 7 \times \square = 14 \\ \square \times 7 = 28 \\ 3 \times \square = 18 \\ 9 \times \square = 180 \\ 8 \times \square = 160 \\ 2 \times \square = 4 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 12 = 96 \\ \square \times 16 = 80 \\ 3 \times \square = 36 \\ \square \times 4 = 24 \\ 9 \times \square = 36 \\ \square \times 14 = 98 \\ 7 \times \square = 91 \\ \square \times 14 = 42 \\ 5 \times \square = 85 \\ 2 \times \square = 20 \\ 7 \times \square = 56 \\ 9 \times \square = 90 \\ 5 \times \square = 15 \\ \square \times 17 = 153 \\ 4 \times \square = 32 \\ 4 \times \square = 40 \\ 9 \times \square = 135 \\ 6 \times \square = 36 \\ \square \times 15 = 90 \\ \square \times 11 = 99 \\ \square \times 12 = 96 \\ \square \times 7 = 63 \\ 3 \times \square = 48 \\ \square \times 3 = 15 \\ \square \times 19 = 152 \end{array}$$

$$\begin{array}{l} 8 \times \square = 128 \\ 9 \times \square = 108 \\ 5 \times \square = 75 \\ 8 \times \square = 160 \\ \square \times 13 = 104 \\ \square \times 15 = 120 \\ \square \times 15 = 120 \\ 6 \times \square = 96 \\ \square \times 13 = 117 \\ \square \times 13 = 39 \\ \square \times 10 = 60 \\ \square \times 14 = 84 \\ 6 \times \square = 30 \\ \square \times 6 = 36 \\ \square \times 10 = 80 \\ 9 \times \square = 27 \\ 2 \times \square = 18 \\ 3 \times \square = 60 \\ 3 \times \square = 42 \\ 3 \times \square = 9 \\ 3 \times \square = 42 \\ \square \times 12 = 60 \\ 3 \times \square = 54 \\ \square \times 3 = 12 \\ 7 \times \square = 77 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 16 \\
 \square \times 12 = 48 \\
 3 \times \square = 54 \\
 \square \times 4 = 24 \\
 2 \times \square = 14 \\
 \square \times 4 = 28 \\
 \square \times 11 = 44 \\
 5 \times \square = 50 \\
 3 \times \square = 9 \\
 7 \times \square = 119 \\
 7 \times \square = 105 \\
 2 \times \square = 30 \\
 8 \times \square = 40 \\
 9 \times \square = 36 \\
 \square \times 7 = 28 \\
 2 \times \square = 26 \\
 4 \times \square = 12 \\
 4 \times \square = 40 \\
 \square \times 18 = 54 \\
 \square \times 17 = 153 \\
 \square \times 18 = 126 \\
 4 \times \square = 52 \\
 \square \times 19 = 114 \\
 \square \times 15 = 90 \\
 6 \times \square = 120
 \end{array}$$

$$\begin{array}{r}
 9 \times \square = 135 \\
 \square \times 15 = 135 \\
 \square \times 4 = 8 \\
 6 \times \square = 96 \\
 \square \times 15 = 105 \\
 \square \times 3 = 18 \\
 \square \times 20 = 100 \\
 \square \times 15 = 45 \\
 \square \times 4 = 16 \\
 \square \times 6 = 48 \\
 \square \times 2 = 12 \\
 8 \times \square = 160 \\
 2 \times \square = 14 \\
 4 \times \square = 52 \\
 8 \times \square = 144 \\
 \square \times 15 = 30 \\
 3 \times \square = 15 \\
 4 \times \square = 20 \\
 5 \times \square = 95 \\
 5 \times \square = 70 \\
 2 \times \square = 20 \\
 5 \times \square = 50 \\
 5 \times \square = 20 \\
 \square \times 13 = 39 \\
 7 \times \square = 63
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 6 = 42 \\ 3 \times \square = 36 \\ 5 \times \square = 70 \\ \square \times 2 = 12 \\ \square \times 10 = 50 \\ \square \times 9 = 36 \\ 7 \times \square = 105 \\ \square \times 7 = 21 \\ 5 \times \square = 20 \\ 7 \times \square = 119 \\ \square \times 16 = 96 \\ 5 \times \square = 90 \\ 9 \times \square = 90 \\ 6 \times \square = 120 \\ \square \times 13 = 78 \\ 9 \times \square = 27 \\ 4 \times \square = 48 \\ 2 \times \square = 18 \\ \square \times 16 = 64 \\ 3 \times \square = 48 \\ 5 \times \square = 20 \\ \square \times 16 = 96 \\ \square \times 9 = 36 \\ \square \times 2 = 10 \\ 2 \times \square = 4 \end{array}$$

$$\begin{array}{l} \square \times 9 = 45 \\ \square \times 16 = 32 \\ 9 \times \square = 90 \\ \square \times 18 = 126 \\ \square \times 7 = 14 \\ \square \times 17 = 34 \\ \square \times 10 = 30 \\ \square \times 19 = 114 \\ \square \times 10 = 60 \\ \square \times 18 = 54 \\ \square \times 11 = 33 \\ \square \times 9 = 18 \\ \square \times 8 = 64 \\ 9 \times \square = 72 \\ 9 \times \square = 81 \\ 2 \times \square = 10 \\ 7 \times \square = 91 \\ \square \times 12 = 96 \\ 9 \times \square = 63 \\ 5 \times \square = 30 \\ 8 \times \square = 64 \\ 2 \times \square = 40 \\ \square \times 18 = 144 \\ \square \times 2 = 6 \\ 2 \times \square = 32 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 13 = 91 \\ 9 \times \square = 36 \\ 3 \times \square = 45 \\ \square \times 12 = 36 \\ 8 \times \square = 72 \\ 8 \times \square = 16 \\ \square \times 15 = 135 \\ 3 \times \square = 6 \\ \square \times 6 = 18 \\ \square \times 19 = 95 \\ 5 \times \square = 50 \\ \square \times 9 = 63 \\ \square \times 9 = 72 \\ \square \times 6 = 48 \\ \square \times 16 = 64 \\ \square \times 3 = 21 \\ 7 \times \square = 126 \\ \square \times 7 = 56 \\ \square \times 3 = 6 \\ 6 \times \square = 48 \\ \square \times 19 = 95 \\ 9 \times \square = 63 \\ 7 \times \square = 112 \\ 4 \times \square = 48 \\ \square \times 14 = 28 \end{array}$$

$$\begin{array}{l} 4 \times \square = 72 \\ \square \times 4 = 28 \\ \square \times 14 = 84 \\ 8 \times \square = 144 \\ \square \times 7 = 21 \\ 7 \times \square = 119 \\ 3 \times \square = 42 \\ \square \times 5 = 30 \\ \square \times 4 = 20 \\ 2 \times \square = 38 \\ 9 \times \square = 45 \\ \square \times 3 = 24 \\ 2 \times \square = 38 \\ 3 \times \square = 12 \\ 4 \times \square = 16 \\ 2 \times \square = 6 \\ \square \times 3 = 12 \\ 3 \times \square = 21 \\ 7 \times \square = 98 \\ \square \times 11 = 99 \\ \square \times 8 = 72 \\ \square \times 5 = 40 \\ 2 \times \square = 24 \\ \square \times 10 = 80 \\ 8 \times \square = 160 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 17 = 51 \\ 9 \times \square = 171 \\ 2 \times \square = 6 \\ \square \times 3 = 27 \\ 9 \times \square = 63 \\ \square \times 6 = 30 \\ 4 \times \square = 28 \\ 7 \times \square = 70 \\ \square \times 12 = 96 \\ \square \times 15 = 120 \\ \square \times 5 = 40 \\ \square \times 10 = 70 \\ 4 \times \square = 20 \\ 8 \times \square = 96 \\ 6 \times \square = 30 \\ \square \times 17 = 34 \\ \square \times 9 = 18 \\ 9 \times \square = 153 \\ 6 \times \square = 96 \\ \square \times 16 = 96 \\ \square \times 15 = 75 \\ \square \times 5 = 25 \\ 5 \times \square = 50 \\ 8 \times \square = 136 \\ \square \times 5 = 40 \end{array}$$

$$\begin{array}{l} \square \times 4 = 36 \\ 3 \times \square = 48 \\ \square \times 20 = 60 \\ 4 \times \square = 32 \\ \square \times 17 = 68 \\ \square \times 4 = 16 \\ 8 \times \square = 48 \\ 2 \times \square = 14 \\ 6 \times \square = 60 \\ 7 \times \square = 98 \\ 8 \times \square = 128 \\ 7 \times \square = 112 \\ \square \times 17 = 51 \\ \square \times 14 = 28 \\ \square \times 8 = 16 \\ \square \times 4 = 24 \\ 4 \times \square = 44 \\ 3 \times \square = 39 \\ \square \times 8 = 16 \\ \square \times 12 = 60 \\ 3 \times \square = 15 \\ 7 \times \square = 63 \\ 2 \times \square = 22 \\ 2 \times \square = 24 \\ \square \times 9 = 45 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 3 \times \square = 24 \\
 3 \times \square = 45 \\
 \square \times 17 = 34 \\
 7 \times \square = 112 \\
 \square \times 8 = 32 \\
 2 \times \square = 22 \\
 \square \times 4 = 16 \\
 \square \times 6 = 54 \\
 \square \times 18 = 162 \\
 \square \times 4 = 12 \\
 \square \times 15 = 45 \\
 \square \times 16 = 96 \\
 \square \times 12 = 60 \\
 2 \times \square = 24 \\
 \square \times 18 = 126 \\
 \square \times 5 = 25 \\
 \square \times 13 = 91 \\
 6 \times \square = 84 \\
 3 \times \square = 51 \\
 \square \times 11 = 88 \\
 5 \times \square = 30 \\
 \square \times 19 = 133 \\
 \square \times 17 = 51 \\
 \square \times 6 = 12 \\
 \square \times 11 = 88
 \end{array}$$

$$\begin{array}{r}
 \square \times 9 = 54 \\
 \square \times 5 = 25 \\
 \square \times 4 = 28 \\
 \square \times 6 = 30 \\
 \square \times 9 = 36 \\
 \square \times 14 = 42 \\
 9 \times \square = 45 \\
 \square \times 19 = 114 \\
 \square \times 17 = 119 \\
 \square \times 14 = 56 \\
 \square \times 8 = 48 \\
 \square \times 12 = 60 \\
 9 \times \square = 36 \\
 \square \times 11 = 66 \\
 8 \times \square = 32 \\
 2 \times \square = 34 \\
 7 \times \square = 140 \\
 5 \times \square = 65 \\
 \square \times 17 = 51 \\
 \square \times 19 = 76 \\
 \square \times 18 = 90 \\
 \square \times 6 = 54 \\
 \square \times 8 = 56 \\
 4 \times \square = 12 \\
 \square \times 19 = 95
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 14 = 84 \\ 9 \times \square = 162 \\ \square \times 3 = 18 \\ \square \times 15 = 135 \\ 6 \times \square = 36 \\ 8 \times \square = 104 \\ 6 \times \square = 66 \\ 9 \times \square = 63 \\ \square \times 13 = 65 \\ 2 \times \square = 10 \\ \square \times 18 = 90 \\ \square \times 16 = 48 \\ \square \times 5 = 35 \\ \square \times 15 = 90 \\ 6 \times \square = 114 \\ \square \times 2 = 8 \\ \square \times 3 = 24 \\ 9 \times \square = 117 \\ \square \times 14 = 70 \\ 6 \times \square = 84 \\ 4 \times \square = 24 \\ 2 \times \square = 22 \\ 3 \times \square = 18 \\ 3 \times \square = 6 \\ \square \times 19 = 76 \end{array}$$

$$\begin{array}{l} \square \times 17 = 102 \\ 9 \times \square = 135 \\ \square \times 15 = 135 \\ \square \times 3 = 27 \\ \square \times 13 = 117 \\ \square \times 20 = 60 \\ 6 \times \square = 36 \\ \square \times 2 = 12 \\ 5 \times \square = 95 \\ 2 \times \square = 12 \\ 6 \times \square = 72 \\ \square \times 14 = 84 \\ 8 \times \square = 160 \\ \square \times 18 = 144 \\ \square \times 6 = 48 \\ 5 \times \square = 80 \\ 7 \times \square = 63 \\ 5 \times \square = 75 \\ 6 \times \square = 102 \\ \square \times 3 = 21 \\ 8 \times \square = 136 \\ 5 \times \square = 50 \\ \square \times 20 = 40 \\ \square \times 13 = 26 \\ \square \times 7 = 14 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 12 = 72 \\ 6 \times \square = 114 \\ 6 \times \square = 72 \\ 6 \times \square = 84 \\ \square \times 7 = 14 \\ \square \times 9 = 81 \\ \square \times 18 = 126 \\ 2 \times \square = 30 \\ \square \times 16 = 32 \\ 9 \times \square = 27 \\ \square \times 14 = 84 \\ 7 \times \square = 91 \\ 2 \times \square = 12 \\ \square \times 11 = 88 \\ 9 \times \square = 108 \\ \square \times 17 = 85 \\ 3 \times \square = 12 \\ \square \times 6 = 42 \\ 7 \times \square = 35 \\ \square \times 11 = 22 \\ \square \times 9 = 81 \\ \square \times 15 = 135 \\ 9 \times \square = 63 \\ 6 \times \square = 12 \\ \square \times 5 = 40 \end{array}$$

$$\begin{array}{l} 8 \times \square = 112 \\ 3 \times \square = 27 \\ \square \times 18 = 162 \\ 8 \times \square = 48 \\ 4 \times \square = 36 \\ \square \times 20 = 120 \\ 4 \times \square = 56 \\ 5 \times \square = 15 \\ 3 \times \square = 9 \\ \square \times 5 = 40 \\ 6 \times \square = 102 \\ \square \times 11 = 88 \\ 6 \times \square = 90 \\ \square \times 17 = 51 \\ 6 \times \square = 24 \\ 6 \times \square = 108 \\ 5 \times \square = 85 \\ 6 \times \square = 12 \\ \square \times 4 = 20 \\ 6 \times \square = 48 \\ 6 \times \square = 114 \\ \square \times 10 = 70 \\ 6 \times \square = 30 \\ 8 \times \square = 72 \\ 5 \times \square = 55 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 16 \\
 \square \times 19 = 171 \\
 \square \times 12 = 72 \\
 3 \times \square = 21 \\
 6 \times \square = 120 \\
 \square \times 17 = 85 \\
 \square \times 14 = 98 \\
 \square \times 9 = 63 \\
 \square \times 14 = 56 \\
 4 \times \square = 56 \\
 \square \times 3 = 6 \\
 9 \times \square = 108 \\
 2 \times \square = 18 \\
 2 \times \square = 16 \\
 4 \times \square = 44 \\
 \square \times 5 = 20 \\
 \square \times 16 = 32 \\
 \square \times 10 = 50 \\
 \square \times 13 = 117 \\
 5 \times \square = 60 \\
 \square \times 5 = 30 \\
 \square \times 11 = 99 \\
 \square \times 10 = 50 \\
 5 \times \square = 95 \\
 8 \times \square = 96
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 128 \\
 \square \times 5 = 20 \\
 \square \times 19 = 57 \\
 \square \times 16 = 112 \\
 \square \times 4 = 24 \\
 6 \times \square = 108 \\
 \square \times 18 = 162 \\
 \square \times 15 = 30 \\
 \square \times 11 = 55 \\
 9 \times \square = 162 \\
 4 \times \square = 36 \\
 \square \times 5 = 25 \\
 2 \times \square = 40 \\
 \square \times 7 = 42 \\
 9 \times \square = 153 \\
 \square \times 3 = 21 \\
 7 \times \square = 98 \\
 \square \times 8 = 56 \\
 5 \times \square = 70 \\
 8 \times \square = 104 \\
 \square \times 7 = 35 \\
 6 \times \square = 102 \\
 9 \times \square = 171 \\
 6 \times \square = 54 \\
 \square \times 10 = 70
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 12 = 60 \\ \square \times 19 = 76 \\ \square \times 10 = 20 \\ 2 \times \square = 22 \\ \square \times 15 = 135 \\ \square \times 20 = 120 \\ 3 \times \square = 60 \\ 3 \times \square = 42 \\ \square \times 3 = 15 \\ \square \times 4 = 8 \\ \square \times 16 = 112 \\ 4 \times \square = 72 \\ \square \times 7 = 42 \\ \square \times 13 = 78 \\ 5 \times \square = 15 \\ 7 \times \square = 105 \\ \square \times 18 = 108 \\ \square \times 15 = 105 \\ 6 \times \square = 102 \\ 9 \times \square = 135 \\ 8 \times \square = 56 \\ 2 \times \square = 10 \\ 7 \times \square = 49 \\ 7 \times \square = 14 \\ \square \times 12 = 96 \end{array}$$

$$\begin{array}{l} 3 \times \square = 18 \\ 6 \times \square = 102 \\ 6 \times \square = 66 \\ 6 \times \square = 96 \\ \square \times 5 = 40 \\ 5 \times \square = 60 \\ \square \times 17 = 51 \\ \square \times 4 = 28 \\ \square \times 4 = 24 \\ \square \times 7 = 63 \\ \square \times 20 = 40 \\ 4 \times \square = 72 \\ \square \times 8 = 40 \\ \square \times 15 = 30 \\ 7 \times \square = 98 \\ 8 \times \square = 40 \\ \square \times 19 = 38 \\ 6 \times \square = 18 \\ \square \times 5 = 25 \\ \square \times 5 = 25 \\ 8 \times \square = 136 \\ \square \times 18 = 162 \\ 3 \times \square = 48 \\ 9 \times \square = 108 \\ \square \times 17 = 68 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 4 \\
 \square \times 19 = 114 \\
 \square \times 5 = 45 \\
 7 \times \square = 98 \\
 7 \times \square = 14 \\
 \square \times 10 = 50 \\
 \square \times 17 = 102 \\
 2 \times \square = 30 \\
 \square \times 12 = 60 \\
 5 \times \square = 60 \\
 9 \times \square = 108 \\
 \square \times 10 = 80 \\
 \square \times 11 = 55 \\
 8 \times \square = 64 \\
 4 \times \square = 60 \\
 \square \times 2 = 12 \\
 4 \times \square = 72 \\
 6 \times \square = 66 \\
 6 \times \square = 120 \\
 \square \times 2 = 10 \\
 9 \times \square = 72 \\
 9 \times \square = 144 \\
 4 \times \square = 16 \\
 \square \times 14 = 112 \\
 \square \times 16 = 112
 \end{array}$$

$$\begin{array}{r}
 \square \times 8 = 72 \\
 \square \times 20 = 180 \\
 \square \times 7 = 28 \\
 6 \times \square = 30 \\
 \square \times 20 = 140 \\
 9 \times \square = 144 \\
 \square \times 14 = 112 \\
 4 \times \square = 20 \\
 \square \times 16 = 144 \\
 \square \times 18 = 54 \\
 \square \times 4 = 28 \\
 3 \times \square = 12 \\
 \square \times 20 = 60 \\
 \square \times 2 = 16 \\
 5 \times \square = 80 \\
 5 \times \square = 55 \\
 \square \times 14 = 70 \\
 \square \times 13 = 65 \\
 2 \times \square = 10 \\
 8 \times \square = 88 \\
 \square \times 9 = 72 \\
 \square \times 5 = 30 \\
 9 \times \square = 153 \\
 7 \times \square = 35 \\
 \square \times 15 = 105
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 8 = 40 \\ 8 \times \square = 112 \\ 5 \times \square = 100 \\ \square \times 13 = 39 \\ 5 \times \square = 80 \\ 7 \times \square = 21 \\ \square \times 6 = 18 \\ \square \times 6 = 12 \\ \square \times 5 = 40 \\ 4 \times \square = 36 \\ \square \times 3 = 12 \\ \square \times 5 = 20 \\ \square \times 3 = 24 \\ \square \times 5 = 20 \\ 7 \times \square = 140 \\ \square \times 2 = 8 \\ 8 \times \square = 96 \\ \square \times 15 = 90 \\ 5 \times \square = 100 \\ 8 \times \square = 72 \\ \square \times 20 = 100 \\ 2 \times \square = 14 \\ \square \times 18 = 36 \\ \square \times 10 = 60 \\ \square \times 17 = 85 \end{array}$$

$$\begin{array}{l} \square \times 16 = 144 \\ 4 \times \square = 56 \\ 4 \times \square = 68 \\ 9 \times \square = 171 \\ 7 \times \square = 63 \\ 5 \times \square = 20 \\ \square \times 2 = 18 \\ \square \times 11 = 44 \\ 3 \times \square = 30 \\ 6 \times \square = 30 \\ \square \times 19 = 95 \\ \square \times 16 = 144 \\ \square \times 6 = 30 \\ 9 \times \square = 36 \\ \square \times 8 = 72 \\ \square \times 8 = 32 \\ \square \times 8 = 56 \\ 3 \times \square = 51 \\ 8 \times \square = 72 \\ 8 \times \square = 32 \\ 4 \times \square = 72 \\ 4 \times \square = 48 \\ \square \times 10 = 40 \\ \square \times 3 = 12 \\ \square \times 19 = 152 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 63 \\ \square \times 4 = 32 \\ \square \times 3 = 27 \\ \square \times 2 = 16 \\ \square \times 12 = 24 \\ \square \times 16 = 112 \\ 9 \times \square = 81 \\ \square \times 12 = 96 \\ \square \times 20 = 180 \\ \square \times 3 = 12 \\ 8 \times \square = 24 \\ 7 \times \square = 56 \\ \square \times 17 = 102 \\ 2 \times \square = 22 \\ \square \times 17 = 51 \\ 7 \times \square = 84 \\ \square \times 5 = 10 \\ 3 \times \square = 51 \\ 3 \times \square = 6 \\ \square \times 5 = 45 \\ \square \times 8 = 72 \\ \square \times 6 = 12 \\ 3 \times \square = 27 \\ \square \times 10 = 70 \\ \square \times 2 = 18 \end{array}$$

$$\begin{array}{l} 9 \times \square = 72 \\ 3 \times \square = 36 \\ \square \times 16 = 144 \\ 4 \times \square = 64 \\ 6 \times \square = 48 \\ 4 \times \square = 24 \\ 3 \times \square = 24 \\ \square \times 11 = 55 \\ \square \times 3 = 12 \\ \square \times 14 = 56 \\ \square \times 2 = 4 \\ \square \times 7 = 21 \\ \square \times 18 = 36 \\ 8 \times \square = 48 \\ 6 \times \square = 42 \\ 7 \times \square = 14 \\ \square \times 6 = 48 \\ 8 \times \square = 96 \\ 9 \times \square = 27 \\ 8 \times \square = 72 \\ \square \times 2 = 8 \\ 3 \times \square = 30 \\ \square \times 12 = 96 \\ 5 \times \square = 80 \\ 5 \times \square = 95 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r} \square \times 13 = 78 \\ \square \times 10 = 90 \\ 6 \times \square = 114 \\ 8 \times \square = 16 \\ 4 \times \square = 12 \\ \square \times 6 = 18 \\ \square \times 12 = 36 \\ \square \times 17 = 68 \\ \square \times 3 = 27 \\ 2 \times \square = 38 \\ \square \times 13 = 65 \\ 2 \times \square = 32 \\ \square \times 4 = 24 \\ 4 \times \square = 76 \\ \square \times 20 = 140 \\ 6 \times \square = 120 \\ \square \times 7 = 49 \\ \square \times 6 = 54 \\ \square \times 8 = 48 \\ 6 \times \square = 48 \\ \square \times 18 = 126 \\ \square \times 16 = 96 \\ \square \times 9 = 81 \\ 2 \times \square = 16 \\ \square \times 10 = 40 \end{array}$$

$$\begin{array}{r} 2 \times \square = 6 \\ \square \times 16 = 32 \\ 4 \times \square = 16 \\ 8 \times \square = 80 \\ 8 \times \square = 48 \\ \square \times 6 = 30 \\ 6 \times \square = 120 \\ \square \times 7 = 42 \\ \square \times 17 = 119 \\ \square \times 14 = 56 \\ 5 \times \square = 75 \\ 2 \times \square = 28 \\ 7 \times \square = 49 \\ \square \times 8 = 16 \\ \square \times 9 = 63 \\ \square \times 15 = 90 \\ 5 \times \square = 15 \\ \square \times 4 = 36 \\ 6 \times \square = 30 \\ \square \times 4 = 8 \\ 4 \times \square = 20 \\ \square \times 11 = 77 \\ 9 \times \square = 18 \\ 4 \times \square = 12 \\ 8 \times \square = 128 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 3 \times \square = 51 \\
 9 \times \square = 144 \\
 6 \times \square = 102 \\
 9 \times \square = 135 \\
 \square \times 5 = 30 \\
 7 \times \square = 112 \\
 6 \times \square = 48 \\
 8 \times \square = 112 \\
 \square \times 20 = 80 \\
 7 \times \square = 126 \\
 \square \times 8 = 32 \\
 \square \times 13 = 117 \\
 \square \times 10 = 80 \\
 \square \times 8 = 48 \\
 \square \times 18 = 90 \\
 3 \times \square = 12 \\
 \square \times 7 = 63 \\
 6 \times \square = 30 \\
 9 \times \square = 126 \\
 \square \times 18 = 36 \\
 6 \times \square = 12 \\
 \square \times 16 = 96 \\
 2 \times \square = 40 \\
 9 \times \square = 126 \\
 \square \times 6 = 48
 \end{array}$$

$$\begin{array}{r}
 \square \times 6 = 42 \\
 6 \times \square = 18 \\
 4 \times \square = 44 \\
 \square \times 16 = 48 \\
 9 \times \square = 90 \\
 8 \times \square = 64 \\
 2 \times \square = 4 \\
 \square \times 19 = 38 \\
 \square \times 6 = 42 \\
 4 \times \square = 76 \\
 \square \times 4 = 20 \\
 \square \times 6 = 36 \\
 6 \times \square = 114 \\
 \square \times 20 = 160 \\
 6 \times \square = 120 \\
 \square \times 5 = 30 \\
 5 \times \square = 60 \\
 \square \times 18 = 144 \\
 9 \times \square = 18 \\
 6 \times \square = 72 \\
 \square \times 5 = 40 \\
 \square \times 14 = 42 \\
 9 \times \square = 27 \\
 \square \times 15 = 120 \\
 \square \times 9 = 63
 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 7 = 28 \\ \square \times 4 = 12 \\ 7 \times \square = 14 \\ 4 \times \square = 24 \\ \square \times 16 = 64 \\ \square \times 2 = 16 \\ \square \times 9 = 72 \\ 7 \times \square = 140 \\ \square \times 10 = 50 \\ \square \times 14 = 70 \\ \square \times 11 = 44 \\ 2 \times \square = 28 \\ \square \times 18 = 126 \\ \square \times 5 = 25 \\ \square \times 3 = 12 \\ 6 \times \square = 54 \\ \square \times 16 = 96 \\ \square \times 5 = 40 \\ 5 \times \square = 80 \\ 6 \times \square = 66 \\ \square \times 16 = 112 \\ 2 \times \square = 24 \\ 4 \times \square = 48 \\ \square \times 16 = 48 \\ \square \times 13 = 52 \end{array}$$

$$\begin{array}{l} \square \times 17 = 85 \\ 4 \times \square = 28 \\ 5 \times \square = 15 \\ \square \times 8 = 24 \\ 8 \times \square = 136 \\ 6 \times \square = 90 \\ 9 \times \square = 162 \\ 3 \times \square = 39 \\ 3 \times \square = 57 \\ 4 \times \square = 60 \\ \square \times 5 = 30 \\ 5 \times \square = 70 \\ 4 \times \square = 60 \\ 9 \times \square = 45 \\ 4 \times \square = 72 \\ 3 \times \square = 27 \\ \square \times 6 = 36 \\ \square \times 9 = 45 \\ 5 \times \square = 25 \\ \square \times 9 = 18 \\ 5 \times \square = 70 \\ 4 \times \square = 40 \\ \square \times 12 = 60 \\ \square \times 19 = 114 \\ \square \times 15 = 30 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 2 = 4 \\ 7 \times \square = 49 \\ 7 \times \square = 105 \\ \square \times 16 = 32 \\ \square \times 13 = 52 \\ \square \times 18 = 90 \\ 3 \times \square = 33 \\ 4 \times \square = 44 \\ 7 \times \square = 56 \\ 8 \times \square = 72 \\ 3 \times \square = 30 \\ \square \times 3 = 24 \\ \square \times 9 = 27 \\ 9 \times \square = 153 \\ 8 \times \square = 32 \\ 9 \times \square = 72 \\ \square \times 10 = 90 \\ \square \times 5 = 30 \\ \square \times 3 = 12 \\ 7 \times \square = 42 \\ \square \times 8 = 64 \\ \square \times 17 = 153 \\ 7 \times \square = 112 \\ 4 \times \square = 24 \\ 9 \times \square = 126 \end{array}$$

$$\begin{array}{l} \square \times 10 = 60 \\ 6 \times \square = 114 \\ \square \times 11 = 77 \\ \square \times 19 = 133 \\ 3 \times \square = 6 \\ 4 \times \square = 80 \\ 2 \times \square = 26 \\ 9 \times \square = 180 \\ 9 \times \square = 144 \\ \square \times 17 = 85 \\ 8 \times \square = 24 \\ 8 \times \square = 128 \\ \square \times 12 = 36 \\ 6 \times \square = 54 \\ 8 \times \square = 88 \\ 3 \times \square = 21 \\ \square \times 10 = 50 \\ \square \times 3 = 6 \\ 4 \times \square = 80 \\ \square \times 3 = 24 \\ \square \times 17 = 153 \\ 3 \times \square = 30 \\ \square \times 14 = 56 \\ \square \times 18 = 108 \\ \square \times 17 = 153 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 171 \\
 9 \times \square = 36 \\
 8 \times \square = 112 \\
 9 \times \square = 144 \\
 5 \times \square = 20 \\
 7 \times \square = 98 \\
 \square \times 14 = 112 \\
 2 \times \square = 36 \\
 3 \times \square = 6 \\
 \square \times 16 = 64 \\
 \square \times 18 = 108 \\
 \square \times 3 = 12 \\
 4 \times \square = 72 \\
 8 \times \square = 64 \\
 \square \times 6 = 54 \\
 \square \times 8 = 64 \\
 7 \times \square = 119 \\
 9 \times \square = 162 \\
 \square \times 9 = 36 \\
 \square \times 3 = 24 \\
 \square \times 2 = 14 \\
 \square \times 8 = 16 \\
 \square \times 5 = 25 \\
 4 \times \square = 76 \\
 \square \times 4 = 36
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 70 \\
 \square \times 16 = 80 \\
 \square \times 14 = 56 \\
 \square \times 16 = 96 \\
 4 \times \square = 40 \\
 2 \times \square = 28 \\
 \square \times 2 = 4 \\
 \square \times 16 = 144 \\
 \square \times 11 = 99 \\
 \square \times 20 = 120 \\
 4 \times \square = 48 \\
 5 \times \square = 25 \\
 6 \times \square = 12 \\
 \square \times 11 = 99 \\
 \square \times 16 = 80 \\
 \square \times 12 = 36 \\
 2 \times \square = 38 \\
 \square \times 6 = 42 \\
 \square \times 13 = 26 \\
 2 \times \square = 24 \\
 \square \times 7 = 42 \\
 6 \times \square = 114 \\
 2 \times \square = 34 \\
 \square \times 2 = 8 \\
 \square \times 15 = 30
 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r}
 4 \times \square = 80 \\
 7 \times \square = 77 \\
 \square \times 7 = 63 \\
 9 \times \square = 63 \\
 3 \times \square = 18 \\
 \square \times 17 = 102 \\
 4 \times \square = 8 \\
 \square \times 12 = 84 \\
 3 \times \square = 30 \\
 \square \times 5 = 10 \\
 \square \times 5 = 30 \\
 \square \times 6 = 48 \\
 8 \times \square = 104 \\
 \square \times 3 = 9 \\
 \square \times 4 = 28 \\
 \square \times 19 = 76 \\
 \square \times 2 = 12 \\
 9 \times \square = 99 \\
 \square \times 5 = 10 \\
 4 \times \square = 44 \\
 \square \times 19 = 76 \\
 \square \times 4 = 36 \\
 \square \times 20 = 80 \\
 5 \times \square = 50 \\
 \square \times 16 = 48
 \end{array}$$

$$\begin{array}{r}
 \square \times 7 = 42 \\
 \square \times 5 = 10 \\
 4 \times \square = 52 \\
 \square \times 18 = 90 \\
 \square \times 15 = 45 \\
 \square \times 13 = 65 \\
 \square \times 17 = 119 \\
 \square \times 4 = 24 \\
 7 \times \square = 133 \\
 \square \times 3 = 12 \\
 \square \times 5 = 25 \\
 \square \times 2 = 4 \\
 3 \times \square = 33 \\
 \square \times 9 = 63 \\
 2 \times \square = 12 \\
 5 \times \square = 65 \\
 7 \times \square = 98 \\
 \square \times 19 = 114 \\
 \square \times 9 = 54 \\
 9 \times \square = 54 \\
 4 \times \square = 8 \\
 6 \times \square = 96 \\
 4 \times \square = 32 \\
 \square \times 20 = 120 \\
 \square \times 3 = 15
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 20 \\
 \square \times 3 = 9 \\
 \square \times 15 = 45 \\
 \square \times 19 = 57 \\
 \square \times 9 = 54 \\
 \square \times 17 = 153 \\
 2 \times \square = 22 \\
 6 \times \square = 108 \\
 4 \times \square = 60 \\
 \square \times 7 = 28 \\
 6 \times \square = 30 \\
 4 \times \square = 16 \\
 \square \times 19 = 76 \\
 6 \times \square = 96 \\
 9 \times \square = 153 \\
 2 \times \square = 24 \\
 8 \times \square = 24 \\
 \square \times 9 = 72 \\
 4 \times \square = 16 \\
 3 \times \square = 48 \\
 8 \times \square = 160 \\
 \square \times 3 = 6 \\
 8 \times \square = 128 \\
 9 \times \square = 18 \\
 \square \times 5 = 25
 \end{array}$$

$$\begin{array}{r}
 \square \times 14 = 42 \\
 4 \times \square = 20 \\
 7 \times \square = 49 \\
 4 \times \square = 40 \\
 \square \times 6 = 30 \\
 7 \times \square = 126 \\
 \square \times 9 = 36 \\
 \square \times 18 = 90 \\
 \square \times 5 = 10 \\
 3 \times \square = 30 \\
 7 \times \square = 28 \\
 2 \times \square = 4 \\
 9 \times \square = 72 \\
 \square \times 20 = 140 \\
 \square \times 20 = 40 \\
 \square \times 2 = 4 \\
 \square \times 16 = 112 \\
 \square \times 15 = 135 \\
 \square \times 19 = 133 \\
 5 \times \square = 45 \\
 5 \times \square = 55 \\
 4 \times \square = 36 \\
 6 \times \square = 72 \\
 7 \times \square = 56 \\
 7 \times \square = 42
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 84 \\
 7 \times \square = 70 \\
 7 \times \square = 105 \\
 2 \times \square = 34 \\
 \square \times 20 = 100 \\
 3 \times \square = 18 \\
 \square \times 20 = 120 \\
 4 \times \square = 76 \\
 \square \times 11 = 22 \\
 \square \times 5 = 45 \\
 \square \times 18 = 72 \\
 3 \times \square = 30 \\
 5 \times \square = 75 \\
 6 \times \square = 102 \\
 \square \times 6 = 42 \\
 \square \times 7 = 21 \\
 \square \times 20 = 100 \\
 \square \times 12 = 96 \\
 \square \times 11 = 55 \\
 9 \times \square = 90 \\
 7 \times \square = 35 \\
 7 \times \square = 105 \\
 \square \times 11 = 99 \\
 \square \times 18 = 72 \\
 \square \times 17 = 119
 \end{array}$$

$$\begin{array}{r}
 \square \times 16 = 112 \\
 \square \times 9 = 45 \\
 \square \times 3 = 6 \\
 5 \times \square = 100 \\
 9 \times \square = 63 \\
 \square \times 12 = 84 \\
 2 \times \square = 36 \\
 \square \times 7 = 28 \\
 \square \times 17 = 68 \\
 \square \times 11 = 55 \\
 5 \times \square = 45 \\
 7 \times \square = 84 \\
 9 \times \square = 36 \\
 4 \times \square = 16 \\
 2 \times \square = 32 \\
 4 \times \square = 56 \\
 8 \times \square = 80 \\
 \square \times 2 = 4 \\
 \square \times 14 = 70 \\
 \square \times 14 = 126 \\
 \square \times 5 = 40 \\
 \square \times 9 = 45 \\
 6 \times \square = 18 \\
 7 \times \square = 98 \\
 3 \times \square = 27
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 48 \\
 \square \times 7 = 42 \\
 \square \times 19 = 76 \\
 5 \times \square = 25 \\
 \square \times 6 = 12 \\
 9 \times \square = 81 \\
 7 \times \square = 14 \\
 \square \times 6 = 12 \\
 8 \times \square = 160 \\
 \square \times 8 = 40 \\
 \square \times 17 = 102 \\
 7 \times \square = 140 \\
 9 \times \square = 162 \\
 3 \times \square = 21 \\
 5 \times \square = 15 \\
 \square \times 14 = 112 \\
 \square \times 14 = 126 \\
 \square \times 9 = 18 \\
 9 \times \square = 63 \\
 \square \times 11 = 44 \\
 \square \times 11 = 66 \\
 \square \times 13 = 91 \\
 8 \times \square = 88 \\
 \square \times 10 = 50 \\
 \square \times 13 = 52
 \end{array}$$

$$\begin{array}{r}
 6 \times \square = 102 \\
 5 \times \square = 35 \\
 \square \times 6 = 54 \\
 3 \times \square = 15 \\
 \square \times 20 = 120 \\
 9 \times \square = 126 \\
 \square \times 14 = 84 \\
 \square \times 2 = 18 \\
 8 \times \square = 24 \\
 6 \times \square = 30 \\
 7 \times \square = 84 \\
 3 \times \square = 6 \\
 2 \times \square = 34 \\
 4 \times \square = 68 \\
 \square \times 11 = 66 \\
 \square \times 15 = 120 \\
 \square \times 15 = 30 \\
 5 \times \square = 25 \\
 4 \times \square = 28 \\
 6 \times \square = 90 \\
 \square \times 9 = 81 \\
 \square \times 20 = 40 \\
 \square \times 20 = 40 \\
 3 \times \square = 9 \\
 \square \times 7 = 28
 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 13 = 78 \\ 9 \times \square = 72 \\ \square \times 11 = 66 \\ \square \times 9 = 18 \\ 3 \times \square = 48 \\ \square \times 14 = 42 \\ \square \times 19 = 76 \\ \square \times 17 = 153 \\ \square \times 4 = 28 \\ \square \times 19 = 152 \\ 4 \times \square = 56 \\ \square \times 6 = 48 \\ \square \times 10 = 60 \\ \square \times 9 = 18 \\ 9 \times \square = 108 \\ 6 \times \square = 108 \\ \square \times 12 = 36 \\ 6 \times \square = 48 \\ \square \times 10 = 30 \\ 3 \times \square = 42 \\ \square \times 10 = 60 \\ \square \times 13 = 91 \\ \square \times 19 = 95 \\ 8 \times \square = 152 \\ \square \times 4 = 24 \end{array}$$

$$\begin{array}{l} \square \times 4 = 20 \\ 4 \times \square = 32 \\ 7 \times \square = 21 \\ \square \times 18 = 162 \\ 7 \times \square = 63 \\ 9 \times \square = 90 \\ \square \times 5 = 20 \\ 6 \times \square = 66 \\ 3 \times \square = 60 \\ \square \times 4 = 24 \\ 4 \times \square = 36 \\ \square \times 16 = 80 \\ 4 \times \square = 52 \\ 7 \times \square = 98 \\ \square \times 14 = 126 \\ \square \times 3 = 18 \\ \square \times 16 = 96 \\ 3 \times \square = 39 \\ \square \times 11 = 66 \\ 2 \times \square = 28 \\ \square \times 9 = 81 \\ \square \times 2 = 4 \\ \square \times 9 = 72 \\ \square \times 7 = 21 \\ \square \times 20 = 140 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 7 \times \square = 21 \\
 9 \times \square = 180 \\
 6 \times \square = 30 \\
 \square \times 10 = 40 \\
 \square \times 11 = 22 \\
 2 \times \square = 30 \\
 \square \times 9 = 18 \\
 2 \times \square = 30 \\
 \square \times 8 = 16 \\
 3 \times \square = 57 \\
 \square \times 20 = 160 \\
 8 \times \square = 120 \\
 8 \times \square = 80 \\
 \square \times 13 = 39 \\
 \square \times 20 = 100 \\
 3 \times \square = 39 \\
 \square \times 14 = 98 \\
 6 \times \square = 60 \\
 \square \times 12 = 60 \\
 \square \times 2 = 6 \\
 2 \times \square = 8 \\
 3 \times \square = 21 \\
 8 \times \square = 32 \\
 \square \times 19 = 171 \\
 \square \times 7 = 28
 \end{array}$$

$$\begin{array}{r}
 \square \times 13 = 65 \\
 7 \times \square = 119 \\
 \square \times 10 = 30 \\
 3 \times \square = 36 \\
 5 \times \square = 90 \\
 \square \times 2 = 14 \\
 \square \times 19 = 38 \\
 \square \times 9 = 81 \\
 \square \times 7 = 49 \\
 7 \times \square = 105 \\
 9 \times \square = 171 \\
 2 \times \square = 8 \\
 2 \times \square = 22 \\
 7 \times \square = 70 \\
 \square \times 16 = 64 \\
 2 \times \square = 16 \\
 \square \times 18 = 54 \\
 3 \times \square = 42 \\
 2 \times \square = 18 \\
 \square \times 5 = 45 \\
 6 \times \square = 66 \\
 6 \times \square = 36 \\
 \square \times 10 = 30 \\
 \square \times 7 = 63 \\
 9 \times \square = 36
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 105 \\
 5 \times \square = 95 \\
 5 \times \square = 85 \\
 \square \times 17 = 102 \\
 9 \times \square = 117 \\
 3 \times \square = 9 \\
 \square \times 9 = 63 \\
 2 \times \square = 22 \\
 \square \times 15 = 105 \\
 3 \times \square = 54 \\
 \square \times 7 = 49 \\
 \square \times 5 = 45 \\
 \square \times 6 = 12 \\
 \square \times 3 = 9 \\
 \square \times 3 = 21 \\
 \square \times 15 = 120 \\
 6 \times \square = 36 \\
 \square \times 16 = 96 \\
 \square \times 18 = 126 \\
 5 \times \square = 20 \\
 \square \times 3 = 9 \\
 \square \times 11 = 88 \\
 \square \times 20 = 80 \\
 4 \times \square = 56 \\
 \square \times 19 = 38
 \end{array}$$

$$\begin{array}{r}
 \square \times 10 = 50 \\
 5 \times \square = 20 \\
 \square \times 11 = 88 \\
 \square \times 19 = 76 \\
 8 \times \square = 16 \\
 \square \times 10 = 70 \\
 \square \times 15 = 120 \\
 \square \times 12 = 60 \\
 3 \times \square = 48 \\
 \square \times 4 = 8 \\
 6 \times \square = 60 \\
 7 \times \square = 56 \\
 \square \times 6 = 18 \\
 \square \times 9 = 36 \\
 \square \times 4 = 16 \\
 \square \times 6 = 24 \\
 2 \times \square = 18 \\
 9 \times \square = 81 \\
 \square \times 4 = 12 \\
 \square \times 15 = 45 \\
 \square \times 3 = 6 \\
 \square \times 5 = 10 \\
 5 \times \square = 50 \\
 8 \times \square = 88 \\
 \square \times 18 = 144
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 7 & \times & \square & = & 28 \\
 2 & \times & \square & = & 32 \\
 \square & \times & 17 & = & 51 \\
 2 & \times & \square & = & 14 \\
 6 & \times & \square & = & 42 \\
 3 & \times & \square & = & 57 \\
 \square & \times & 18 & = & 90 \\
 \square & \times & 3 & = & 24 \\
 3 & \times & \square & = & 48 \\
 \square & \times & 16 & = & 64 \\
 2 & \times & \square & = & 4 \\
 6 & \times & \square & = & 108 \\
 2 & \times & \square & = & 38 \\
 \square & \times & 7 & = & 14 \\
 5 & \times & \square & = & 20 \\
 \square & \times & 20 & = & 160 \\
 \square & \times & 15 & = & 30 \\
 2 & \times & \square & = & 34 \\
 9 & \times & \square & = & 153 \\
 \square & \times & 2 & = & 14 \\
 \square & \times & 13 & = & 39 \\
 \square & \times & 2 & = & 10 \\
 5 & \times & \square & = & 85 \\
 4 & \times & \square & = & 52 \\
 2 & \times & \square & = & 34
 \end{array}$$

$$\begin{array}{rclcl}
 6 & \times & \square & = & 114 \\
 5 & \times & \square & = & 35 \\
 \square & \times & 13 & = & 104 \\
 \square & \times & 2 & = & 12 \\
 \square & \times & 13 & = & 117 \\
 \square & \times & 5 & = & 10 \\
 \square & \times & 15 & = & 120 \\
 2 & \times & \square & = & 16 \\
 \square & \times & 19 & = & 76 \\
 7 & \times & \square & = & 14 \\
 5 & \times & \square & = & 70 \\
 \square & \times & 5 & = & 40 \\
 \square & \times & 12 & = & 72 \\
 5 & \times & \square & = & 65 \\
 \square & \times & 20 & = & 160 \\
 5 & \times & \square & = & 100 \\
 \square & \times & 12 & = & 36 \\
 5 & \times & \square & = & 70 \\
 4 & \times & \square & = & 52 \\
 \square & \times & 9 & = & 72 \\
 \square & \times & 18 & = & 90 \\
 4 & \times & \square & = & 64 \\
 \square & \times & 4 & = & 20 \\
 \square & \times & 14 & = & 56 \\
 4 & \times & \square & = & 60
 \end{array}$$

掛け算虫食い|桁×20まで

$$\begin{array}{r} \square \times 3 = 18 \\ 2 \times \square = 34 \\ 8 \times \square = 128 \\ \square \times 10 = 70 \\ \square \times 13 = 78 \\ \square \times 11 = 66 \\ 9 \times \square = 81 \\ \square \times 10 = 60 \\ 2 \times \square = 32 \\ 4 \times \square = 80 \\ 4 \times \square = 16 \\ 8 \times \square = 112 \\ \square \times 11 = 66 \\ \square \times 13 = 104 \\ 7 \times \square = 105 \\ \square \times 9 = 18 \\ \square \times 11 = 66 \\ 8 \times \square = 152 \\ \square \times 20 = 40 \\ 8 \times \square = 32 \\ 5 \times \square = 40 \\ \square \times 11 = 22 \\ \square \times 3 = 24 \\ \square \times 8 = 56 \\ 2 \times \square = 4 \end{array}$$

$$\begin{array}{r} \square \times 16 = 112 \\ \square \times 12 = 48 \\ \square \times 15 = 135 \\ \square \times 3 = 9 \\ 8 \times \square = 24 \\ 6 \times \square = 120 \\ 8 \times \square = 152 \\ 8 \times \square = 32 \\ \square \times 14 = 126 \\ \square \times 15 = 60 \\ \square \times 7 = 63 \\ \square \times 14 = 84 \\ 6 \times \square = 96 \\ \square \times 20 = 140 \\ 2 \times \square = 8 \\ 7 \times \square = 119 \\ \square \times 6 = 24 \\ 4 \times \square = 72 \\ \square \times 18 = 90 \\ \square \times 9 = 63 \\ 4 \times \square = 32 \\ 3 \times \square = 51 \\ \square \times 9 = 81 \\ 8 \times \square = 72 \\ 3 \times \square = 45 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 25 \\
 9 \times \square = 162 \\
 \square \times 7 = 56 \\
 \square \times 9 = 36 \\
 \square \times 4 = 28 \\
 \square \times 7 = 14 \\
 4 \times \square = 72 \\
 9 \times \square = 108 \\
 \square \times 17 = 119 \\
 \square \times 14 = 56 \\
 \square \times 15 = 60 \\
 6 \times \square = 78 \\
 5 \times \square = 35 \\
 \square \times 7 = 14 \\
 8 \times \square = 152 \\
 2 \times \square = 40 \\
 \square \times 10 = 80 \\
 7 \times \square = 49 \\
 6 \times \square = 24 \\
 \square \times 13 = 65 \\
 7 \times \square = 77 \\
 \square \times 16 = 32 \\
 \square \times 14 = 98 \\
 \square \times 9 = 36 \\
 4 \times \square = 20
 \end{array}$$

$$\begin{array}{r}
 \square \times 19 = 76 \\
 4 \times \square = 24 \\
 9 \times \square = 153 \\
 \square \times 19 = 114 \\
 \square \times 12 = 48 \\
 \square \times 9 = 54 \\
 7 \times \square = 42 \\
 \square \times 12 = 72 \\
 8 \times \square = 64 \\
 \square \times 6 = 48 \\
 \square \times 4 = 36 \\
 3 \times \square = 48 \\
 \square \times 9 = 36 \\
 2 \times \square = 32 \\
 \square \times 16 = 96 \\
 7 \times \square = 140 \\
 \square \times 20 = 40 \\
 2 \times \square = 12 \\
 7 \times \square = 98 \\
 \square \times 2 = 16 \\
 9 \times \square = 99 \\
 \square \times 4 = 12 \\
 \square \times 20 = 80 \\
 4 \times \square = 36 \\
 \square \times 8 = 72
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 12 = 96 \\ \square \times 11 = 33 \\ \square \times 11 = 88 \\ \square \times 6 = 30 \\ 3 \times \square = 57 \\ 6 \times \square = 24 \\ 5 \times \square = 40 \\ \square \times 8 = 48 \\ 7 \times \square = 14 \\ 9 \times \square = 180 \\ \square \times 16 = 112 \\ 3 \times \square = 18 \\ \square \times 6 = 18 \\ 6 \times \square = 120 \\ \square \times 16 = 128 \\ \square \times 11 = 44 \\ \square \times 12 = 24 \\ 3 \times \square = 6 \\ \square \times 8 = 24 \\ 9 \times \square = 90 \\ \square \times 20 = 80 \\ 5 \times \square = 35 \\ \square \times 19 = 152 \\ 4 \times \square = 8 \\ \square \times 5 = 10 \end{array}$$

$$\begin{array}{r} \square \times 7 = 42 \\ \square \times 9 = 63 \\ 5 \times \square = 90 \\ 9 \times \square = 99 \\ 3 \times \square = 60 \\ \square \times 12 = 84 \\ 7 \times \square = 133 \\ 9 \times \square = 36 \\ \square \times 15 = 45 \\ \square \times 13 = 26 \\ 5 \times \square = 100 \\ 9 \times \square = 117 \\ 8 \times \square = 104 \\ \square \times 8 = 64 \\ \square \times 12 = 72 \\ \square \times 18 = 126 \\ 9 \times \square = 117 \\ 5 \times \square = 40 \\ 8 \times \square = 112 \\ 8 \times \square = 24 \\ 3 \times \square = 45 \\ \square \times 2 = 4 \\ 6 \times \square = 90 \\ \square \times 8 = 24 \\ 2 \times \square = 14 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 20 = 100 \\ \square \times 18 = 72 \\ \square \times 18 = 126 \\ 2 \times \square = 4 \\ 9 \times \square = 108 \\ \square \times 13 = 39 \\ 4 \times \square = 80 \\ \square \times 8 = 56 \\ \square \times 3 = 12 \\ \square \times 10 = 60 \\ \square \times 17 = 34 \\ \square \times 3 = 21 \\ \square \times 3 = 21 \\ \square \times 6 = 54 \\ \square \times 19 = 57 \\ 5 \times \square = 65 \\ \square \times 12 = 48 \\ \square \times 2 = 4 \\ 4 \times \square = 52 \\ 4 \times \square = 76 \\ 7 \times \square = 63 \\ \square \times 13 = 52 \\ 9 \times \square = 117 \\ 5 \times \square = 50 \\ 9 \times \square = 162 \end{array}$$

$$\begin{array}{l} 2 \times \square = 36 \\ \square \times 4 = 24 \\ 9 \times \square = 180 \\ 6 \times \square = 84 \\ \square \times 13 = 78 \\ 2 \times \square = 16 \\ \square \times 4 = 24 \\ 2 \times \square = 12 \\ \square \times 9 = 18 \\ \square \times 18 = 72 \\ \square \times 8 = 32 \\ 6 \times \square = 24 \\ \square \times 17 = 153 \\ \square \times 18 = 72 \\ 4 \times \square = 16 \\ 2 \times \square = 10 \\ \square \times 5 = 35 \\ 4 \times \square = 76 \\ 9 \times \square = 45 \\ \square \times 17 = 153 \\ \square \times 7 = 14 \\ 9 \times \square = 36 \\ \square \times 13 = 52 \\ \square \times 5 = 45 \\ \square \times 11 = 66 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 13 = 91 \\ \square \times 9 = 63 \\ \square \times 12 = 72 \\ \square \times 12 = 36 \\ 7 \times \square = 14 \\ \square \times 7 = 56 \\ 7 \times \square = 49 \\ 8 \times \square = 40 \\ 4 \times \square = 28 \\ \square \times 15 = 60 \\ \square \times 9 = 63 \\ 7 \times \square = 35 \\ 7 \times \square = 63 \\ \square \times 18 = 108 \\ \square \times 15 = 60 \\ \square \times 7 = 42 \\ 8 \times \square = 72 \\ 9 \times \square = 72 \\ 3 \times \square = 30 \\ 3 \times \square = 39 \\ 7 \times \square = 119 \\ 6 \times \square = 66 \\ 7 \times \square = 70 \\ \square \times 18 = 36 \\ \square \times 9 = 54 \end{array}$$

$$\begin{array}{l} \square \times 16 = 128 \\ \square \times 13 = 52 \\ 8 \times \square = 104 \\ 7 \times \square = 77 \\ 6 \times \square = 42 \\ \square \times 3 = 9 \\ \square \times 14 = 126 \\ 4 \times \square = 60 \\ 3 \times \square = 12 \\ 6 \times \square = 90 \\ 7 \times \square = 28 \\ \square \times 7 = 56 \\ \square \times 9 = 36 \\ 5 \times \square = 100 \\ 5 \times \square = 10 \\ \square \times 3 = 21 \\ \square \times 13 = 117 \\ \square \times 12 = 108 \\ \square \times 10 = 40 \\ 4 \times \square = 72 \\ 5 \times \square = 15 \\ \square \times 10 = 90 \\ \square \times 2 = 16 \\ \square \times 17 = 85 \\ \square \times 3 = 9 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 15 = 135 \\ \square \times 4 = 24 \\ 2 \times \square = 26 \\ 2 \times \square = 4 \\ 9 \times \square = 99 \\ 7 \times \square = 21 \\ \square \times 2 = 14 \\ \square \times 3 = 12 \\ 7 \times \square = 105 \\ \square \times 19 = 114 \\ \square \times 9 = 36 \\ \square \times 8 = 72 \\ \square \times 19 = 152 \\ 5 \times \square = 75 \\ \square \times 20 = 160 \\ 9 \times \square = 135 \\ 9 \times \square = 117 \\ \square \times 10 = 80 \\ 4 \times \square = 32 \\ \square \times 14 = 84 \\ \square \times 16 = 80 \\ \square \times 20 = 40 \\ \square \times 18 = 72 \\ \square \times 15 = 30 \\ 8 \times \square = 56 \end{array}$$

$$\begin{array}{l} \square \times 6 = 18 \\ 4 \times \square = 76 \\ 7 \times \square = 28 \\ \square \times 8 = 56 \\ \square \times 7 = 21 \\ \square \times 3 = 27 \\ 7 \times \square = 21 \\ 5 \times \square = 40 \\ 8 \times \square = 128 \\ \square \times 5 = 10 \\ 5 \times \square = 45 \\ 5 \times \square = 45 \\ \square \times 16 = 48 \\ \square \times 8 = 16 \\ \square \times 7 = 56 \\ \square \times 17 = 136 \\ \square \times 16 = 144 \\ 9 \times \square = 180 \\ \square \times 5 = 25 \\ \square \times 13 = 26 \\ \square \times 8 = 72 \\ 3 \times \square = 51 \\ 8 \times \square = 104 \\ \square \times 17 = 34 \\ 7 \times \square = 126 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r}
 2 \times \square = 28 \\
 7 \times \square = 49 \\
 \square \times 2 = 8 \\
 \square \times 5 = 45 \\
 4 \times \square = 40 \\
 2 \times \square = 28 \\
 4 \times \square = 60 \\
 \square \times 11 = 22 \\
 \square \times 14 = 112 \\
 \square \times 3 = 24 \\
 8 \times \square = 152 \\
 \square \times 4 = 16 \\
 9 \times \square = 45 \\
 \square \times 19 = 133 \\
 3 \times \square = 54 \\
 \square \times 13 = 26 \\
 \square \times 10 = 60 \\
 8 \times \square = 80 \\
 \square \times 5 = 20 \\
 6 \times \square = 66 \\
 6 \times \square = 84 \\
 \square \times 3 = 24 \\
 4 \times \square = 72 \\
 \square \times 20 = 100 \\
 \square \times 19 = 152
 \end{array}$$

$$\begin{array}{r}
 \square \times 16 = 144 \\
 \square \times 16 = 48 \\
 \square \times 7 = 35 \\
 6 \times \square = 114 \\
 \square \times 20 = 120 \\
 5 \times \square = 70 \\
 \square \times 9 = 36 \\
 3 \times \square = 51 \\
 2 \times \square = 14 \\
 7 \times \square = 91 \\
 \square \times 18 = 144 \\
 \square \times 19 = 133 \\
 \square \times 14 = 42 \\
 \square \times 12 = 84 \\
 5 \times \square = 30 \\
 9 \times \square = 153 \\
 4 \times \square = 12 \\
 4 \times \square = 36 \\
 \square \times 9 = 36 \\
 \square \times 18 = 36 \\
 6 \times \square = 36 \\
 \square \times 5 = 30 \\
 7 \times \square = 49 \\
 \square \times 20 = 60 \\
 \square \times 17 = 119
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 4 = 28 \\ 3 \times \square = 12 \\ 5 \times \square = 30 \\ \square \times 20 = 180 \\ \square \times 3 = 24 \\ \square \times 13 = 39 \\ 3 \times \square = 15 \\ \square \times 5 = 10 \\ 7 \times \square = 126 \\ \square \times 19 = 114 \\ 5 \times \square = 15 \\ 6 \times \square = 90 \\ \square \times 7 = 63 \\ 2 \times \square = 38 \\ 6 \times \square = 120 \\ \square \times 2 = 10 \\ 4 \times \square = 48 \\ \square \times 4 = 32 \\ 4 \times \square = 20 \\ 6 \times \square = 114 \\ 2 \times \square = 40 \\ 2 \times \square = 10 \\ 7 \times \square = 140 \\ \square \times 8 = 48 \\ \square \times 13 = 39 \end{array}$$

$$\begin{array}{l} \square \times 2 = 16 \\ \square \times 9 = 54 \\ \square \times 2 = 18 \\ \square \times 13 = 65 \\ 3 \times \square = 33 \\ \square \times 7 = 14 \\ \square \times 18 = 108 \\ \square \times 16 = 80 \\ \square \times 8 = 56 \\ \square \times 14 = 56 \\ \square \times 17 = 51 \\ 7 \times \square = 56 \\ 7 \times \square = 126 \\ 6 \times \square = 24 \\ 5 \times \square = 75 \\ 2 \times \square = 14 \\ \square \times 13 = 104 \\ 8 \times \square = 88 \\ 4 \times \square = 40 \\ 7 \times \square = 35 \\ \square \times 13 = 52 \\ 8 \times \square = 112 \\ \square \times 16 = 96 \\ \square \times 7 = 21 \\ \square \times 7 = 49 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 76 \\
 4 \times \square = 72 \\
 \square \times 9 = 36 \\
 5 \times \square = 55 \\
 \square \times 7 = 28 \\
 \square \times 6 = 24 \\
 5 \times \square = 35 \\
 5 \times \square = 70 \\
 9 \times \square = 36 \\
 8 \times \square = 72 \\
 9 \times \square = 162 \\
 \square \times 15 = 45 \\
 7 \times \square = 140 \\
 4 \times \square = 76 \\
 3 \times \square = 60 \\
 4 \times \square = 68 \\
 8 \times \square = 136 \\
 4 \times \square = 48 \\
 \square \times 16 = 32 \\
 7 \times \square = 126 \\
 \square \times 16 = 80 \\
 3 \times \square = 12 \\
 \square \times 4 = 12 \\
 \square \times 9 = 36 \\
 \square \times 18 = 36
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 136 \\
 \square \times 10 = 50 \\
 \square \times 15 = 75 \\
 5 \times \square = 40 \\
 \square \times 12 = 96 \\
 \square \times 18 = 108 \\
 \square \times 8 = 64 \\
 6 \times \square = 78 \\
 \square \times 2 = 16 \\
 \square \times 17 = 51 \\
 6 \times \square = 78 \\
 \square \times 7 = 63 \\
 \square \times 14 = 28 \\
 6 \times \square = 96 \\
 3 \times \square = 36 \\
 \square \times 8 = 24 \\
 5 \times \square = 70 \\
 7 \times \square = 126 \\
 2 \times \square = 38 \\
 \square \times 2 = 18 \\
 7 \times \square = 35 \\
 \square \times 19 = 114 \\
 \square \times 20 = 100 \\
 5 \times \square = 15 \\
 \square \times 17 = 51
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 14 = 112 \\ 8 \times \square = 16 \\ 2 \times \square = 26 \\ \square \times 15 = 135 \\ \square \times 8 = 40 \\ 7 \times \square = 63 \\ 2 \times \square = 40 \\ 5 \times \square = 85 \\ 6 \times \square = 42 \\ 2 \times \square = 28 \\ 3 \times \square = 12 \\ 3 \times \square = 60 \\ \square \times 9 = 18 \\ \square \times 3 = 27 \\ 4 \times \square = 72 \\ 2 \times \square = 24 \\ 9 \times \square = 72 \\ 3 \times \square = 42 \\ \square \times 20 = 40 \\ \square \times 7 = 14 \\ 9 \times \square = 72 \\ \square \times 10 = 40 \\ \square \times 10 = 40 \\ \square \times 8 = 64 \\ \square \times 2 = 12 \end{array}$$

$$\begin{array}{l} 7 \times \square = 105 \\ 5 \times \square = 35 \\ 8 \times \square = 104 \\ \square \times 5 = 25 \\ \square \times 9 = 18 \\ 6 \times \square = 48 \\ \square \times 16 = 48 \\ 7 \times \square = 112 \\ \square \times 10 = 30 \\ \square \times 17 = 85 \\ \square \times 19 = 76 \\ 3 \times \square = 24 \\ \square \times 6 = 48 \\ 4 \times \square = 72 \\ \square \times 12 = 108 \\ \square \times 15 = 60 \\ \square \times 10 = 40 \\ 4 \times \square = 8 \\ \square \times 12 = 36 \\ \square \times 10 = 70 \\ \square \times 20 = 120 \\ \square \times 11 = 66 \\ \square \times 17 = 68 \\ \square \times 18 = 126 \\ 8 \times \square = 96 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 3 & \times & \square & = & 54 \\
 4 & \times & \square & = & 12 \\
 \square & \times & 12 & = & 72 \\
 \square & \times & 20 & = & 60 \\
 2 & \times & \square & = & 14 \\
 9 & \times & \square & = & 63 \\
 \square & \times & 17 & = & 136 \\
 6 & \times & \square & = & 102 \\
 2 & \times & \square & = & 18 \\
 \square & \times & 9 & = & 63 \\
 5 & \times & \square & = & 35 \\
 \square & \times & 8 & = & 32 \\
 8 & \times & \square & = & 104 \\
 6 & \times & \square & = & 36 \\
 \square & \times & 15 & = & 30 \\
 4 & \times & \square & = & 20 \\
 \square & \times & 14 & = & 42 \\
 7 & \times & \square & = & 133 \\
 \square & \times & 16 & = & 128 \\
 \square & \times & 6 & = & 24 \\
 6 & \times & \square & = & 48 \\
 9 & \times & \square & = & 180 \\
 5 & \times & \square & = & 95 \\
 \square & \times & 19 & = & 152 \\
 9 & \times & \square & = & 180
 \end{array}$$

$$\begin{array}{rclcl}
 \square & \times & 9 & = & 54 \\
 \square & \times & 8 & = & 24 \\
 \square & \times & 3 & = & 21 \\
 3 & \times & \square & = & 24 \\
 \square & \times & 20 & = & 140 \\
 \square & \times & 19 & = & 38 \\
 2 & \times & \square & = & 30 \\
 2 & \times & \square & = & 38 \\
 9 & \times & \square & = & 144 \\
 4 & \times & \square & = & 20 \\
 5 & \times & \square & = & 85 \\
 \square & \times & 9 & = & 36 \\
 \square & \times & 9 & = & 81 \\
 \square & \times & 7 & = & 35 \\
 8 & \times & \square & = & 80 \\
 6 & \times & \square & = & 120 \\
 \square & \times & 19 & = & 114 \\
 \square & \times & 18 & = & 108 \\
 5 & \times & \square & = & 35 \\
 2 & \times & \square & = & 38 \\
 9 & \times & \square & = & 180 \\
 \square & \times & 11 & = & 88 \\
 8 & \times & \square & = & 56 \\
 6 & \times & \square & = & 18 \\
 7 & \times & \square & = & 70
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 11 = 55 \\ \square \times 16 = 80 \\ 6 \times \square = 12 \\ \square \times 11 = 66 \\ 8 \times \square = 88 \\ \square \times 8 = 40 \\ \square \times 19 = 95 \\ \square \times 19 = 171 \\ 6 \times \square = 90 \\ 4 \times \square = 8 \\ \square \times 7 = 56 \\ 2 \times \square = 34 \\ \square \times 19 = 76 \\ \square \times 3 = 24 \\ 5 \times \square = 85 \\ \square \times 7 = 35 \\ 3 \times \square = 45 \\ 3 \times \square = 42 \\ \square \times 8 = 56 \\ \square \times 17 = 119 \\ 2 \times \square = 32 \\ 8 \times \square = 128 \\ 9 \times \square = 36 \\ \square \times 20 = 80 \\ 4 \times \square = 64 \end{array}$$

$$\begin{array}{r} \square \times 5 = 15 \\ \square \times 7 = 14 \\ \square \times 15 = 45 \\ 4 \times \square = 76 \\ \square \times 13 = 26 \\ \square \times 4 = 16 \\ \square \times 4 = 16 \\ 3 \times \square = 45 \\ 5 \times \square = 20 \\ 4 \times \square = 56 \\ \square \times 3 = 6 \\ \square \times 12 = 84 \\ 4 \times \square = 40 \\ 3 \times \square = 39 \\ 7 \times \square = 70 \\ \square \times 12 = 48 \\ 6 \times \square = 18 \\ 3 \times \square = 27 \\ \square \times 3 = 21 \\ 9 \times \square = 135 \\ 7 \times \square = 63 \\ \square \times 15 = 30 \\ \square \times 4 = 12 \\ \square \times 2 = 12 \\ \square \times 16 = 96 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r} \square \times 13 = 117 \\ 8 \times \square = 120 \\ 7 \times \square = 49 \\ 2 \times \square = 32 \\ \square \times 19 = 171 \\ 5 \times \square = 70 \\ \square \times 4 = 8 \\ \square \times 11 = 44 \\ 8 \times \square = 112 \\ \square \times 12 = 60 \\ \square \times 15 = 90 \\ 8 \times \square = 80 \\ \square \times 12 = 108 \\ \square \times 8 = 72 \\ 7 \times \square = 91 \\ \square \times 19 = 95 \\ \square \times 4 = 24 \\ \square \times 9 = 81 \\ 6 \times \square = 24 \\ \square \times 9 = 81 \\ \square \times 16 = 144 \\ \square \times 14 = 112 \\ 3 \times \square = 45 \\ 8 \times \square = 152 \\ 5 \times \square = 85 \end{array}$$

$$\begin{array}{r} \square \times 14 = 112 \\ 7 \times \square = 98 \\ 2 \times \square = 22 \\ 5 \times \square = 80 \\ \square \times 2 = 14 \\ \square \times 19 = 57 \\ \square \times 14 = 112 \\ \square \times 15 = 45 \\ 2 \times \square = 20 \\ \square \times 6 = 18 \\ 3 \times \square = 45 \\ 4 \times \square = 48 \\ 5 \times \square = 65 \\ 9 \times \square = 27 \\ \square \times 10 = 20 \\ 8 \times \square = 128 \\ 7 \times \square = 112 \\ \square \times 14 = 126 \\ 7 \times \square = 77 \\ 8 \times \square = 96 \\ 2 \times \square = 34 \\ 3 \times \square = 18 \\ \square \times 13 = 65 \\ 7 \times \square = 119 \\ 5 \times \square = 90 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 55 \\
 9 \times \square = 153 \\
 \square \times 14 = 112 \\
 6 \times \square = 12 \\
 \square \times 6 = 42 \\
 \square \times 3 = 15 \\
 8 \times \square = 40 \\
 \square \times 18 = 126 \\
 \square \times 9 = 72 \\
 7 \times \square = 133 \\
 6 \times \square = 102 \\
 2 \times \square = 12 \\
 \square \times 5 = 45 \\
 \square \times 11 = 66 \\
 \square \times 7 = 21 \\
 7 \times \square = 70 \\
 \square \times 4 = 32 \\
 8 \times \square = 80 \\
 3 \times \square = 15 \\
 2 \times \square = 22 \\
 5 \times \square = 45 \\
 8 \times \square = 160 \\
 \square \times 20 = 120 \\
 \square \times 20 = 180 \\
 \square \times 9 = 81
 \end{array}$$

$$\begin{array}{r}
 \square \times 4 = 8 \\
 \square \times 14 = 56 \\
 2 \times \square = 36 \\
 \square \times 13 = 117 \\
 \square \times 18 = 36 \\
 \square \times 9 = 18 \\
 \square \times 2 = 12 \\
 \square \times 17 = 136 \\
 \square \times 14 = 56 \\
 3 \times \square = 27 \\
 4 \times \square = 60 \\
 5 \times \square = 65 \\
 2 \times \square = 10 \\
 \square \times 2 = 18 \\
 9 \times \square = 108 \\
 \square \times 20 = 140 \\
 \square \times 7 = 14 \\
 \square \times 17 = 102 \\
 4 \times \square = 56 \\
 \square \times 7 = 21 \\
 3 \times \square = 39 \\
 8 \times \square = 160 \\
 9 \times \square = 153 \\
 8 \times \square = 80 \\
 \square \times 12 = 48
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 56 \\
 4 \times \square = 72 \\
 2 \times \square = 20 \\
 9 \times \square = 90 \\
 \square \times 5 = 45 \\
 9 \times \square = 81 \\
 4 \times \square = 64 \\
 7 \times \square = 63 \\
 \square \times 12 = 60 \\
 6 \times \square = 120 \\
 \square \times 14 = 70 \\
 2 \times \square = 8 \\
 \square \times 3 = 12 \\
 \square \times 3 = 27 \\
 \square \times 11 = 66 \\
 \square \times 2 = 4 \\
 8 \times \square = 80 \\
 \square \times 14 = 42 \\
 \square \times 19 = 95 \\
 8 \times \square = 88 \\
 5 \times \square = 10 \\
 \square \times 17 = 153 \\
 3 \times \square = 15 \\
 6 \times \square = 66 \\
 \square \times 14 = 56
 \end{array}$$

$$\begin{array}{r}
 \square \times 3 = 6 \\
 \square \times 6 = 42 \\
 \square \times 19 = 171 \\
 \square \times 7 = 28 \\
 5 \times \square = 50 \\
 9 \times \square = 135 \\
 8 \times \square = 64 \\
 \square \times 18 = 144 \\
 \square \times 17 = 68 \\
 8 \times \square = 72 \\
 3 \times \square = 6 \\
 \square \times 19 = 152 \\
 \square \times 19 = 95 \\
 \square \times 15 = 90 \\
 \square \times 4 = 12 \\
 \square \times 7 = 35 \\
 3 \times \square = 33 \\
 9 \times \square = 18 \\
 9 \times \square = 180 \\
 \square \times 13 = 78 \\
 5 \times \square = 10 \\
 \square \times 19 = 38 \\
 \square \times 8 = 16 \\
 7 \times \square = 119 \\
 \square \times 12 = 96
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 6 \times \square = 78 \\
 4 \times \square = 24 \\
 \square \times 12 = 108 \\
 \square \times 15 = 60 \\
 \square \times 7 = 63 \\
 9 \times \square = 99 \\
 \square \times 12 = 84 \\
 5 \times \square = 40 \\
 \square \times 3 = 6 \\
 \square \times 14 = 42 \\
 8 \times \square = 64 \\
 \square \times 11 = 22 \\
 \square \times 12 = 84 \\
 3 \times \square = 57 \\
 \square \times 19 = 114 \\
 \square \times 15 = 60 \\
 \square \times 11 = 77 \\
 3 \times \square = 24 \\
 \square \times 5 = 35 \\
 \square \times 4 = 28 \\
 3 \times \square = 6 \\
 7 \times \square = 28 \\
 5 \times \square = 30 \\
 6 \times \square = 102 \\
 8 \times \square = 88
 \end{array}$$

$$\begin{array}{r}
 \square \times 16 = 80 \\
 4 \times \square = 44 \\
 \square \times 2 = 14 \\
 5 \times \square = 100 \\
 \square \times 14 = 56 \\
 \square \times 10 = 80 \\
 3 \times \square = 15 \\
 \square \times 14 = 70 \\
 \square \times 20 = 120 \\
 \square \times 13 = 52 \\
 \square \times 2 = 6 \\
 \square \times 9 = 72 \\
 \square \times 20 = 120 \\
 3 \times \square = 54 \\
 4 \times \square = 56 \\
 2 \times \square = 30 \\
 8 \times \square = 152 \\
 8 \times \square = 48 \\
 \square \times 11 = 88 \\
 6 \times \square = 24 \\
 \square \times 2 = 12 \\
 8 \times \square = 120 \\
 5 \times \square = 35 \\
 \square \times 11 = 33 \\
 3 \times \square = 30
 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r}
 8 \times \square = 136 \\
 \square \times 6 = 42 \\
 7 \times \square = 112 \\
 \square \times 8 = 64 \\
 5 \times \square = 90 \\
 \square \times 10 = 80 \\
 \square \times 19 = 57 \\
 7 \times \square = 70 \\
 9 \times \square = 144 \\
 8 \times \square = 128 \\
 6 \times \square = 90 \\
 \square \times 5 = 45 \\
 9 \times \square = 72 \\
 2 \times \square = 8 \\
 9 \times \square = 90 \\
 9 \times \square = 81 \\
 3 \times \square = 9 \\
 \square \times 9 = 45 \\
 3 \times \square = 30 \\
 6 \times \square = 54 \\
 \square \times 6 = 42 \\
 \square \times 12 = 48 \\
 4 \times \square = 52 \\
 \square \times 10 = 40 \\
 \square \times 15 = 45
 \end{array}$$

$$\begin{array}{r}
 \square \times 7 = 63 \\
 \square \times 17 = 119 \\
 \square \times 13 = 78 \\
 8 \times \square = 80 \\
 5 \times \square = 15 \\
 2 \times \square = 14 \\
 2 \times \square = 24 \\
 6 \times \square = 120 \\
 9 \times \square = 72 \\
 5 \times \square = 40 \\
 8 \times \square = 104 \\
 5 \times \square = 60 \\
 2 \times \square = 40 \\
 \square \times 16 = 32 \\
 \square \times 18 = 108 \\
 4 \times \square = 20 \\
 2 \times \square = 40 \\
 8 \times \square = 40 \\
 \square \times 7 = 56 \\
 9 \times \square = 99 \\
 9 \times \square = 45 \\
 \square \times 12 = 108 \\
 \square \times 17 = 68 \\
 6 \times \square = 30 \\
 9 \times \square = 180
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 8 \times \square = 56 \\
 2 \times \square = 12 \\
 3 \times \square = 54 \\
 8 \times \square = 40 \\
 3 \times \square = 48 \\
 \square \times 13 = 78 \\
 2 \times \square = 16 \\
 4 \times \square = 56 \\
 \square \times 12 = 72 \\
 \square \times 11 = 99 \\
 3 \times \square = 42 \\
 \square \times 6 = 48 \\
 \square \times 2 = 12 \\
 \square \times 3 = 15 \\
 9 \times \square = 45 \\
 \square \times 7 = 42 \\
 8 \times \square = 112 \\
 8 \times \square = 120 \\
 \square \times 4 = 20 \\
 \square \times 19 = 152 \\
 8 \times \square = 40 \\
 8 \times \square = 88 \\
 9 \times \square = 144 \\
 4 \times \square = 32 \\
 5 \times \square = 100
 \end{array}$$

$$\begin{array}{r}
 9 \times \square = 81 \\
 \square \times 18 = 162 \\
 \square \times 17 = 85 \\
 \square \times 6 = 42 \\
 4 \times \square = 16 \\
 2 \times \square = 28 \\
 \square \times 13 = 26 \\
 \square \times 14 = 42 \\
 4 \times \square = 16 \\
 \square \times 4 = 8 \\
 \square \times 17 = 153 \\
 \square \times 17 = 102 \\
 \square \times 4 = 32 \\
 5 \times \square = 80 \\
 \square \times 7 = 49 \\
 2 \times \square = 18 \\
 6 \times \square = 78 \\
 8 \times \square = 80 \\
 \square \times 8 = 56 \\
 8 \times \square = 72 \\
 3 \times \square = 51 \\
 9 \times \square = 108 \\
 5 \times \square = 55 \\
 \square \times 8 = 24 \\
 \square \times 13 = 65
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 20 = 180 \\ 4 \times \square = 72 \\ \square \times 10 = 50 \\ \square \times 20 = 120 \\ \square \times 12 = 108 \\ \square \times 19 = 152 \\ 5 \times \square = 85 \\ 3 \times \square = 21 \\ 7 \times \square = 91 \\ 2 \times \square = 24 \\ 8 \times \square = 152 \\ 4 \times \square = 24 \\ 7 \times \square = 140 \\ \square \times 14 = 56 \\ 7 \times \square = 119 \\ 6 \times \square = 114 \\ 7 \times \square = 56 \\ 5 \times \square = 70 \\ 5 \times \square = 95 \\ 2 \times \square = 28 \\ \square \times 6 = 30 \\ \square \times 13 = 117 \\ 2 \times \square = 4 \\ \square \times 13 = 39 \\ 5 \times \square = 15 \end{array}$$

$$\begin{array}{l} \square \times 5 = 40 \\ 8 \times \square = 144 \\ 3 \times \square = 15 \\ 7 \times \square = 84 \\ \square \times 12 = 84 \\ \square \times 5 = 30 \\ \square \times 12 = 48 \\ \square \times 10 = 30 \\ 5 \times \square = 25 \\ 6 \times \square = 90 \\ \square \times 13 = 39 \\ 3 \times \square = 54 \\ \square \times 17 = 119 \\ 5 \times \square = 10 \\ 9 \times \square = 180 \\ 8 \times \square = 96 \\ 7 \times \square = 35 \\ \square \times 17 = 68 \\ \square \times 11 = 88 \\ 2 \times \square = 14 \\ 6 \times \square = 60 \\ 9 \times \square = 81 \\ 8 \times \square = 120 \\ \square \times 2 = 4 \\ 6 \times \square = 84 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 3 \times \square = 15 \\
 8 \times \square = 32 \\
 3 \times \square = 18 \\
 4 \times \square = 64 \\
 5 \times \square = 75 \\
 4 \times \square = 64 \\
 8 \times \square = 160 \\
 \square \times 5 = 15 \\
 \square \times 15 = 45 \\
 \square \times 18 = 126 \\
 9 \times \square = 171 \\
 \square \times 4 = 8 \\
 \square \times 5 = 25 \\
 7 \times \square = 63 \\
 \square \times 3 = 12 \\
 \square \times 10 = 70 \\
 8 \times \square = 120 \\
 5 \times \square = 10 \\
 9 \times \square = 135 \\
 \square \times 18 = 162 \\
 \square \times 20 = 80 \\
 \square \times 17 = 68 \\
 5 \times \square = 100 \\
 \square \times 13 = 39 \\
 7 \times \square = 91
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 105 \\
 \square \times 14 = 42 \\
 4 \times \square = 80 \\
 8 \times \square = 32 \\
 3 \times \square = 57 \\
 \square \times 15 = 135 \\
 \square \times 14 = 112 \\
 3 \times \square = 21 \\
 \square \times 14 = 98 \\
 \square \times 8 = 56 \\
 4 \times \square = 60 \\
 3 \times \square = 18 \\
 2 \times \square = 36 \\
 \square \times 2 = 12 \\
 \square \times 19 = 133 \\
 7 \times \square = 56 \\
 \square \times 7 = 63 \\
 \square \times 6 = 48 \\
 \square \times 4 = 28 \\
 4 \times \square = 36 \\
 6 \times \square = 12 \\
 9 \times \square = 90 \\
 \square \times 10 = 30 \\
 5 \times \square = 25 \\
 9 \times \square = 90
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 15 = 60 \\ \square \times 13 = 26 \\ \square \times 13 = 52 \\ \square \times 4 = 16 \\ \square \times 17 = 85 \\ \square \times 9 = 72 \\ 7 \times \square = 49 \\ \square \times 8 = 32 \\ \square \times 5 = 15 \\ 8 \times \square = 96 \\ 3 \times \square = 30 \\ 6 \times \square = 48 \\ 7 \times \square = 56 \\ \square \times 13 = 26 \\ 4 \times \square = 8 \\ 2 \times \square = 40 \\ 8 \times \square = 88 \\ 2 \times \square = 12 \\ 8 \times \square = 88 \\ \square \times 20 = 180 \\ 5 \times \square = 30 \\ 7 \times \square = 21 \\ \square \times 12 = 60 \\ 7 \times \square = 42 \\ \square \times 14 = 70 \end{array}$$

$$\begin{array}{l} 9 \times \square = 135 \\ \square \times 6 = 12 \\ \square \times 6 = 54 \\ 4 \times \square = 44 \\ 2 \times \square = 26 \\ 9 \times \square = 81 \\ \square \times 6 = 54 \\ \square \times 19 = 114 \\ 7 \times \square = 56 \\ 7 \times \square = 42 \\ \square \times 17 = 51 \\ 9 \times \square = 180 \\ 2 \times \square = 28 \\ \square \times 10 = 60 \\ \square \times 7 = 49 \\ 8 \times \square = 152 \\ 5 \times \square = 85 \\ \square \times 8 = 16 \\ 9 \times \square = 171 \\ 2 \times \square = 34 \\ \square \times 18 = 162 \\ \square \times 10 = 70 \\ 4 \times \square = 40 \\ \square \times 18 = 72 \\ \square \times 9 = 27 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 3 \times \square = 36 \\
 \square \times 16 = 80 \\
 6 \times \square = 90 \\
 \square \times 4 = 24 \\
 \square \times 10 = 20 \\
 7 \times \square = 84 \\
 \square \times 20 = 140 \\
 \square \times 6 = 12 \\
 3 \times \square = 60 \\
 \square \times 8 = 72 \\
 \square \times 14 = 42 \\
 3 \times \square = 27 \\
 3 \times \square = 33 \\
 \square \times 2 = 8 \\
 3 \times \square = 45 \\
 7 \times \square = 56 \\
 9 \times \square = 171 \\
 4 \times \square = 36 \\
 7 \times \square = 56 \\
 3 \times \square = 42 \\
 \square \times 4 = 32 \\
 \square \times 14 = 98 \\
 \square \times 16 = 64 \\
 \square \times 6 = 48 \\
 3 \times \square = 51
 \end{array}$$

$$\begin{array}{r}
 3 \times \square = 15 \\
 \square \times 17 = 68 \\
 4 \times \square = 80 \\
 \square \times 7 = 28 \\
 \square \times 9 = 27 \\
 \square \times 18 = 144 \\
 \square \times 10 = 20 \\
 \square \times 2 = 18 \\
 4 \times \square = 56 \\
 2 \times \square = 4 \\
 \square \times 3 = 12 \\
 5 \times \square = 75 \\
 \square \times 16 = 96 \\
 \square \times 14 = 70 \\
 3 \times \square = 24 \\
 7 \times \square = 133 \\
 \square \times 8 = 16 \\
 4 \times \square = 16 \\
 \square \times 3 = 15 \\
 6 \times \square = 24 \\
 \square \times 20 = 140 \\
 \square \times 15 = 90 \\
 8 \times \square = 136 \\
 4 \times \square = 64 \\
 7 \times \square = 105
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 4 = 8 \\ 6 \times \square = 78 \\ \square \times 19 = 76 \\ 3 \times \square = 48 \\ 4 \times \square = 20 \\ \square \times 3 = 15 \\ 9 \times \square = 135 \\ 7 \times \square = 126 \\ \square \times 7 = 21 \\ \square \times 13 = 78 \\ 4 \times \square = 40 \\ 4 \times \square = 16 \\ 7 \times \square = 49 \\ 6 \times \square = 72 \\ \square \times 6 = 42 \\ 7 \times \square = 21 \\ 7 \times \square = 84 \\ \square \times 20 = 120 \\ \square \times 10 = 80 \\ \square \times 16 = 80 \\ \square \times 15 = 135 \\ 4 \times \square = 20 \\ 9 \times \square = 27 \\ 9 \times \square = 54 \\ \square \times 7 = 42 \end{array}$$

$$\begin{array}{l} 2 \times \square = 24 \\ 2 \times \square = 24 \\ 5 \times \square = 45 \\ 8 \times \square = 16 \\ \square \times 20 = 60 \\ \square \times 8 = 16 \\ 3 \times \square = 27 \\ 8 \times \square = 80 \\ \square \times 3 = 15 \\ \square \times 6 = 42 \\ \square \times 6 = 42 \\ \square \times 17 = 153 \\ 4 \times \square = 12 \\ 8 \times \square = 120 \\ 9 \times \square = 36 \\ \square \times 10 = 80 \\ \square \times 2 = 14 \\ 8 \times \square = 48 \\ \square \times 14 = 98 \\ 9 \times \square = 27 \\ 7 \times \square = 119 \\ \square \times 6 = 42 \\ 2 \times \square = 40 \\ \square \times 4 = 12 \\ \square \times 4 = 20 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 24 \\ \square \times 11 = 55 \\ 8 \times \square = 24 \\ \square \times 12 = 36 \\ 3 \times \square = 57 \\ \square \times 19 = 95 \\ 2 \times \square = 36 \\ 4 \times \square = 8 \\ 4 \times \square = 36 \\ \square \times 17 = 136 \\ 7 \times \square = 91 \\ 9 \times \square = 63 \\ \square \times 11 = 77 \\ \square \times 17 = 119 \\ 2 \times \square = 26 \\ \square \times 3 = 15 \\ 6 \times \square = 120 \\ \square \times 19 = 38 \\ \square \times 10 = 20 \\ \square \times 20 = 180 \\ 2 \times \square = 32 \\ \square \times 7 = 42 \\ \square \times 5 = 30 \\ \square \times 15 = 120 \\ 6 \times \square = 60 \end{array}$$

$$\begin{array}{l} 8 \times \square = 32 \\ 2 \times \square = 30 \\ 9 \times \square = 126 \\ 8 \times \square = 152 \\ \square \times 17 = 85 \\ 2 \times \square = 6 \\ 2 \times \square = 24 \\ 7 \times \square = 56 \\ 8 \times \square = 40 \\ 4 \times \square = 68 \\ 2 \times \square = 40 \\ \square \times 4 = 12 \\ 9 \times \square = 36 \\ \square \times 15 = 135 \\ 8 \times \square = 88 \\ 2 \times \square = 28 \\ \square \times 20 = 80 \\ 7 \times \square = 49 \\ \square \times 18 = 54 \\ 9 \times \square = 54 \\ \square \times 11 = 33 \\ \square \times 12 = 36 \\ 4 \times \square = 36 \\ \square \times 13 = 65 \\ \square \times 2 = 18 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 20 = 100 \\ \square \times 3 = 21 \\ \square \times 18 = 36 \\ \square \times 2 = 14 \\ \square \times 9 = 27 \\ 9 \times \square = 171 \\ 2 \times \square = 6 \\ \square \times 15 = 105 \\ 5 \times \square = 15 \\ 3 \times \square = 9 \\ \square \times 2 = 8 \\ \square \times 3 = 15 \\ \square \times 13 = 52 \\ \square \times 11 = 55 \\ \square \times 17 = 119 \\ 7 \times \square = 28 \\ \square \times 19 = 95 \\ \square \times 2 = 18 \\ 8 \times \square = 96 \\ 6 \times \square = 48 \\ \square \times 19 = 152 \\ \square \times 8 = 72 \\ \square \times 17 = 85 \\ \square \times 12 = 60 \\ 9 \times \square = 180 \end{array}$$

$$\begin{array}{l} \square \times 20 = 120 \\ \square \times 13 = 78 \\ \square \times 7 = 35 \\ \square \times 15 = 135 \\ \square \times 6 = 12 \\ \square \times 8 = 32 \\ 4 \times \square = 40 \\ \square \times 17 = 153 \\ 5 \times \square = 15 \\ 7 \times \square = 21 \\ \square \times 15 = 30 \\ \square \times 20 = 80 \\ \square \times 6 = 12 \\ \square \times 14 = 42 \\ \square \times 16 = 144 \\ 5 \times \square = 25 \\ 4 \times \square = 52 \\ 2 \times \square = 10 \\ 6 \times \square = 48 \\ 3 \times \square = 39 \\ \square \times 9 = 81 \\ \square \times 15 = 30 \\ 2 \times \square = 26 \\ 3 \times \square = 33 \\ 6 \times \square = 78 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 119 \\
 4 \times \square = 36 \\
 \square \times 11 = 55 \\
 7 \times \square = 70 \\
 \square \times 9 = 18 \\
 \square \times 8 = 48 \\
 \square \times 4 = 8 \\
 \square \times 11 = 99 \\
 \square \times 9 = 36 \\
 3 \times \square = 60 \\
 \square \times 4 = 32 \\
 7 \times \square = 105 \\
 \square \times 3 = 6 \\
 6 \times \square = 60 \\
 6 \times \square = 54 \\
 9 \times \square = 18 \\
 \square \times 12 = 84 \\
 \square \times 19 = 95 \\
 \square \times 17 = 136 \\
 \square \times 8 = 48 \\
 \square \times 20 = 120 \\
 \square \times 14 = 112 \\
 \square \times 20 = 100 \\
 6 \times \square = 84 \\
 6 \times \square = 42
 \end{array}$$

$$\begin{array}{r}
 \square \times 6 = 18 \\
 \square \times 11 = 77 \\
 \square \times 2 = 18 \\
 \square \times 3 = 27 \\
 7 \times \square = 133 \\
 \square \times 18 = 36 \\
 \square \times 7 = 28 \\
 \square \times 15 = 120 \\
 6 \times \square = 78 \\
 \square \times 13 = 117 \\
 \square \times 3 = 9 \\
 4 \times \square = 40 \\
 \square \times 2 = 14 \\
 \square \times 16 = 128 \\
 2 \times \square = 6 \\
 6 \times \square = 12 \\
 \square \times 9 = 63 \\
 3 \times \square = 15 \\
 6 \times \square = 84 \\
 \square \times 13 = 78 \\
 \square \times 16 = 80 \\
 \square \times 17 = 102 \\
 \square \times 11 = 99 \\
 \square \times 20 = 40 \\
 5 \times \square = 50
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 2 \times \square = 14 \\
 \square \times 9 = 72 \\
 4 \times \square = 48 \\
 6 \times \square = 78 \\
 \square \times 4 = 28 \\
 6 \times \square = 48 \\
 \square \times 6 = 30 \\
 6 \times \square = 30 \\
 \square \times 18 = 90 \\
 8 \times \square = 96 \\
 \square \times 2 = 6 \\
 \square \times 19 = 114 \\
 \square \times 8 = 32 \\
 \square \times 2 = 10 \\
 8 \times \square = 104 \\
 \square \times 17 = 136 \\
 8 \times \square = 152 \\
 \square \times 6 = 24 \\
 2 \times \square = 30 \\
 2 \times \square = 18 \\
 \square \times 19 = 38 \\
 \square \times 17 = 51 \\
 \square \times 13 = 117 \\
 6 \times \square = 108 \\
 5 \times \square = 70
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 52 \\
 3 \times \square = 54 \\
 9 \times \square = 81 \\
 5 \times \square = 95 \\
 4 \times \square = 24 \\
 \square \times 14 = 28 \\
 \square \times 20 = 60 \\
 4 \times \square = 44 \\
 \square \times 8 = 40 \\
 \square \times 4 = 20 \\
 2 \times \square = 40 \\
 8 \times \square = 128 \\
 3 \times \square = 51 \\
 7 \times \square = 49 \\
 \square \times 8 = 72 \\
 5 \times \square = 10 \\
 \square \times 18 = 108 \\
 2 \times \square = 34 \\
 6 \times \square = 78 \\
 \square \times 3 = 9 \\
 \square \times 13 = 104 \\
 \square \times 12 = 84 \\
 \square \times 12 = 24 \\
 5 \times \square = 100 \\
 \square \times 9 = 27
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 8 \times \square = 152 \\
 \square \times 18 = 144 \\
 8 \times \square = 112 \\
 \square \times 5 = 10 \\
 \square \times 8 = 64 \\
 \square \times 20 = 40 \\
 \square \times 5 = 35 \\
 \square \times 20 = 180 \\
 2 \times \square = 32 \\
 3 \times \square = 45 \\
 \square \times 16 = 48 \\
 \square \times 3 = 9 \\
 \square \times 12 = 48 \\
 \square \times 16 = 144 \\
 \square \times 14 = 112 \\
 9 \times \square = 27 \\
 \square \times 17 = 102 \\
 \square \times 20 = 120 \\
 \square \times 6 = 18 \\
 \square \times 14 = 84 \\
 5 \times \square = 40 \\
 \square \times 16 = 64 \\
 5 \times \square = 50 \\
 \square \times 16 = 80 \\
 2 \times \square = 22
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 35 \\
 6 \times \square = 48 \\
 6 \times \square = 24 \\
 9 \times \square = 162 \\
 \square \times 13 = 104 \\
 7 \times \square = 98 \\
 3 \times \square = 30 \\
 4 \times \square = 72 \\
 2 \times \square = 32 \\
 4 \times \square = 8 \\
 8 \times \square = 120 \\
 8 \times \square = 72 \\
 7 \times \square = 112 \\
 6 \times \square = 24 \\
 \square \times 2 = 14 \\
 9 \times \square = 153 \\
 3 \times \square = 39 \\
 6 \times \square = 78 \\
 \square \times 7 = 63 \\
 8 \times \square = 40 \\
 \square \times 8 = 72 \\
 7 \times \square = 35 \\
 7 \times \square = 28 \\
 8 \times \square = 144 \\
 \square \times 2 = 4
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \boxed{} \times 11 = 44 \\ \boxed{} \times 16 = 128 \\ 7 \times \boxed{} = 49 \\ 3 \times \boxed{} = 15 \\ 3 \times \boxed{} = 45 \\ \boxed{} \times 14 = 42 \\ \boxed{} \times 9 = 27 \\ 5 \times \boxed{} = 20 \\ 2 \times \boxed{} = 4 \\ 2 \times \boxed{} = 40 \\ 2 \times \boxed{} = 18 \\ 4 \times \boxed{} = 24 \\ \boxed{} \times 10 = 50 \\ \boxed{} \times 13 = 117 \\ 8 \times \boxed{} = 104 \\ 7 \times \boxed{} = 91 \\ 6 \times \boxed{} = 72 \\ 6 \times \boxed{} = 72 \\ 2 \times \boxed{} = 34 \\ \boxed{} \times 15 = 60 \\ \boxed{} \times 2 = 6 \\ \boxed{} \times 11 = 44 \\ \boxed{} \times 18 = 108 \\ 7 \times \boxed{} = 98 \\ 5 \times \boxed{} = 50 \end{array}$$

$$\begin{array}{l} 9 \times \boxed{} = 63 \\ 9 \times \boxed{} = 117 \\ 3 \times \boxed{} = 51 \\ 7 \times \boxed{} = 140 \\ \boxed{} \times 11 = 77 \\ \boxed{} \times 3 = 6 \\ \boxed{} \times 11 = 88 \\ 6 \times \boxed{} = 108 \\ \boxed{} \times 2 = 8 \\ 7 \times \boxed{} = 77 \\ 6 \times \boxed{} = 78 \\ \boxed{} \times 11 = 33 \\ \boxed{} \times 8 = 40 \\ 5 \times \boxed{} = 75 \\ \boxed{} \times 17 = 34 \\ 3 \times \boxed{} = 30 \\ 9 \times \boxed{} = 171 \\ 6 \times \boxed{} = 84 \\ \boxed{} \times 14 = 28 \\ 6 \times \boxed{} = 96 \\ \boxed{} \times 9 = 63 \\ \boxed{} \times 18 = 126 \\ 5 \times \boxed{} = 45 \\ \boxed{} \times 11 = 99 \\ \boxed{} \times 15 = 135 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 60 \\
 3 \times \square = 36 \\
 \square \times 2 = 14 \\
 \square \times 3 = 21 \\
 8 \times \square = 64 \\
 \square \times 18 = 144 \\
 2 \times \square = 6 \\
 \square \times 2 = 14 \\
 \square \times 16 = 32 \\
 \square \times 20 = 60 \\
 2 \times \square = 32 \\
 \square \times 3 = 12 \\
 7 \times \square = 21 \\
 \square \times 20 = 160 \\
 \square \times 12 = 24 \\
 2 \times \square = 12 \\
 \square \times 20 = 60 \\
 \square \times 19 = 76 \\
 2 \times \square = 38 \\
 \square \times 3 = 21 \\
 6 \times \square = 18 \\
 8 \times \square = 136 \\
 \square \times 12 = 60 \\
 \square \times 2 = 14 \\
 4 \times \square = 24
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 95 \\
 7 \times \square = 91 \\
 \square \times 15 = 135 \\
 4 \times \square = 60 \\
 \square \times 18 = 162 \\
 \square \times 12 = 84 \\
 \square \times 20 = 180 \\
 \square \times 10 = 70 \\
 6 \times \square = 30 \\
 \square \times 18 = 126 \\
 9 \times \square = 126 \\
 \square \times 17 = 119 \\
 \square \times 6 = 18 \\
 \square \times 18 = 54 \\
 \square \times 20 = 180 \\
 7 \times \square = 133 \\
 \square \times 15 = 135 \\
 6 \times \square = 72 \\
 \square \times 13 = 65 \\
 2 \times \square = 18 \\
 8 \times \square = 136 \\
 \square \times 13 = 104 \\
 5 \times \square = 70 \\
 4 \times \square = 44 \\
 7 \times \square = 133
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 60 \\
 \square \times 7 = 28 \\
 8 \times \square = 56 \\
 4 \times \square = 60 \\
 6 \times \square = 12 \\
 4 \times \square = 12 \\
 2 \times \square = 38 \\
 \square \times 16 = 80 \\
 \square \times 5 = 15 \\
 \square \times 2 = 6 \\
 \square \times 11 = 66 \\
 9 \times \square = 144 \\
 4 \times \square = 48 \\
 6 \times \square = 42 \\
 2 \times \square = 38 \\
 5 \times \square = 55 \\
 7 \times \square = 119 \\
 4 \times \square = 40 \\
 3 \times \square = 9 \\
 \square \times 15 = 120 \\
 5 \times \square = 30 \\
 2 \times \square = 6 \\
 \square \times 2 = 6 \\
 3 \times \square = 24 \\
 3 \times \square = 18
 \end{array}$$

$$\begin{array}{r}
 \square \times 2 = 6 \\
 \square \times 16 = 48 \\
 \square \times 2 = 12 \\
 \square \times 3 = 12 \\
 \square \times 18 = 162 \\
 4 \times \square = 72 \\
 3 \times \square = 6 \\
 6 \times \square = 96 \\
 4 \times \square = 12 \\
 3 \times \square = 51 \\
 \square \times 15 = 60 \\
 7 \times \square = 140 \\
 \square \times 8 = 56 \\
 6 \times \square = 48 \\
 \square \times 14 = 84 \\
 2 \times \square = 28 \\
 \square \times 3 = 12 \\
 \square \times 19 = 95 \\
 7 \times \square = 35 \\
 2 \times \square = 34 \\
 \square \times 5 = 30 \\
 4 \times \square = 44 \\
 5 \times \square = 65 \\
 \square \times 8 = 64 \\
 9 \times \square = 63
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 4 & \times & \square & = & 52 \\
 8 & \times & \square & = & 16 \\
 \square & \times & 14 & = & 70 \\
 \square & \times & 5 & = & 20 \\
 7 & \times & \square & = & 63 \\
 \square & \times & 8 & = & 16 \\
 9 & \times & \square & = & 171 \\
 \square & \times & 12 & = & 36 \\
 \square & \times & 4 & = & 28 \\
 7 & \times & \square & = & 28 \\
 4 & \times & \square & = & 52 \\
 4 & \times & \square & = & 76 \\
 7 & \times & \square & = & 91 \\
 \square & \times & 6 & = & 18 \\
 \square & \times & 4 & = & 12 \\
 \square & \times & 4 & = & 32 \\
 \square & \times & 13 & = & 65 \\
 2 & \times & \square & = & 30 \\
 \square & \times & 5 & = & 40 \\
 \square & \times & 15 & = & 135 \\
 2 & \times & \square & = & 12 \\
 \square & \times & 15 & = & 75 \\
 9 & \times & \square & = & 135 \\
 4 & \times & \square & = & 44 \\
 7 & \times & \square & = & 21
 \end{array}$$

$$\begin{array}{rclcl}
 4 & \times & \square & = & 68 \\
 5 & \times & \square & = & 30 \\
 3 & \times & \square & = & 36 \\
 3 & \times & \square & = & 39 \\
 5 & \times & \square & = & 25 \\
 \square & \times & 20 & = & 100 \\
 \square & \times & 4 & = & 32 \\
 \square & \times & 6 & = & 48 \\
 2 & \times & \square & = & 28 \\
 \square & \times & 7 & = & 63 \\
 6 & \times & \square & = & 36 \\
 4 & \times & \square & = & 32 \\
 \square & \times & 15 & = & 45 \\
 \square & \times & 20 & = & 80 \\
 2 & \times & \square & = & 26 \\
 \square & \times & 12 & = & 24 \\
 \square & \times & 12 & = & 36 \\
 \square & \times & 9 & = & 54 \\
 \square & \times & 4 & = & 16 \\
 \square & \times & 13 & = & 91 \\
 2 & \times & \square & = & 28 \\
 6 & \times & \square & = & 72 \\
 4 & \times & \square & = & 60 \\
 \square & \times & 3 & = & 15 \\
 3 & \times & \square & = & 6
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} 2 \times \square = 6 \\ \square \times 15 = 120 \\ 6 \times \square = 24 \\ \square \times 12 = 60 \\ \square \times 13 = 91 \\ \square \times 10 = 20 \\ \square \times 17 = 34 \\ \square \times 4 = 20 \\ 6 \times \square = 30 \\ 2 \times \square = 24 \\ 4 \times \square = 80 \\ 8 \times \square = 56 \\ 9 \times \square = 27 \\ 4 \times \square = 76 \\ \square \times 20 = 80 \\ 5 \times \square = 75 \\ 9 \times \square = 99 \\ 4 \times \square = 76 \\ \square \times 5 = 30 \\ 8 \times \square = 48 \\ \square \times 17 = 51 \\ 4 \times \square = 60 \\ \square \times 4 = 8 \\ 5 \times \square = 25 \\ \square \times 7 = 14 \end{array}$$

$$\begin{array}{l} 7 \times \square = 21 \\ 4 \times \square = 52 \\ \square \times 18 = 54 \\ \square \times 18 = 54 \\ 7 \times \square = 21 \\ \square \times 9 = 63 \\ \square \times 16 = 96 \\ 8 \times \square = 80 \\ \square \times 10 = 50 \\ \square \times 9 = 63 \\ 2 \times \square = 26 \\ \square \times 11 = 22 \\ 3 \times \square = 18 \\ 6 \times \square = 36 \\ \square \times 3 = 18 \\ 4 \times \square = 76 \\ \square \times 7 = 49 \\ 5 \times \square = 60 \\ 4 \times \square = 76 \\ \square \times 2 = 8 \\ 4 \times \square = 48 \\ 3 \times \square = 18 \\ \square \times 12 = 24 \\ \square \times 2 = 12 \\ 5 \times \square = 85 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 96 \\
 4 \times \square = 8 \\
 \square \times 16 = 128 \\
 \square \times 6 = 24 \\
 \square \times 13 = 26 \\
 3 \times \square = 42 \\
 9 \times \square = 54 \\
 4 \times \square = 12 \\
 \square \times 18 = 126 \\
 3 \times \square = 60 \\
 5 \times \square = 45 \\
 7 \times \square = 49 \\
 \square \times 9 = 72 \\
 \square \times 5 = 30 \\
 \square \times 20 = 160 \\
 \square \times 16 = 144 \\
 \square \times 15 = 60 \\
 7 \times \square = 133 \\
 \square \times 13 = 78 \\
 \square \times 11 = 77 \\
 \square \times 6 = 48 \\
 5 \times \square = 85 \\
 3 \times \square = 24 \\
 5 \times \square = 70 \\
 3 \times \square = 15
 \end{array}$$

$$\begin{array}{r}
 \square \times 19 = 152 \\
 4 \times \square = 8 \\
 \square \times 9 = 63 \\
 3 \times \square = 54 \\
 \square \times 3 = 24 \\
 \square \times 4 = 36 \\
 7 \times \square = 56 \\
 \square \times 10 = 30 \\
 \square \times 12 = 108 \\
 5 \times \square = 40 \\
 \square \times 20 = 180 \\
 3 \times \square = 33 \\
 \square \times 18 = 108 \\
 \square \times 11 = 33 \\
 7 \times \square = 21 \\
 \square \times 19 = 114 \\
 \square \times 2 = 6 \\
 \square \times 16 = 128 \\
 6 \times \square = 18 \\
 \square \times 8 = 16 \\
 \square \times 16 = 128 \\
 \square \times 4 = 16 \\
 \square \times 5 = 35 \\
 5 \times \square = 85 \\
 \square \times 11 = 33
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 12 \\
 8 \times \square = 160 \\
 \square \times 13 = 78 \\
 \square \times 2 = 18 \\
 \square \times 10 = 80 \\
 \square \times 17 = 136 \\
 \square \times 15 = 135 \\
 \square \times 5 = 15 \\
 \square \times 8 = 56 \\
 2 \times \square = 30 \\
 \square \times 14 = 56 \\
 6 \times \square = 72 \\
 \square \times 17 = 34 \\
 5 \times \square = 55 \\
 \square \times 18 = 162 \\
 \square \times 5 = 30 \\
 \square \times 7 = 35 \\
 \square \times 11 = 44 \\
 6 \times \square = 18 \\
 8 \times \square = 80 \\
 5 \times \square = 35 \\
 3 \times \square = 51 \\
 \square \times 3 = 27 \\
 2 \times \square = 10 \\
 8 \times \square = 152
 \end{array}$$

$$\begin{array}{r}
 \square \times 5 = 10 \\
 \square \times 17 = 85 \\
 7 \times \square = 70 \\
 9 \times \square = 135 \\
 \square \times 12 = 108 \\
 \square \times 2 = 12 \\
 8 \times \square = 128 \\
 6 \times \square = 120 \\
 \square \times 4 = 8 \\
 \square \times 19 = 152 \\
 6 \times \square = 78 \\
 \square \times 2 = 10 \\
 8 \times \square = 152 \\
 \square \times 2 = 8 \\
 \square \times 7 = 42 \\
 \square \times 5 = 25 \\
 \square \times 9 = 27 \\
 \square \times 19 = 171 \\
 \square \times 3 = 18 \\
 \square \times 5 = 25 \\
 8 \times \square = 16 \\
 8 \times \square = 128 \\
 6 \times \square = 102 \\
 \square \times 14 = 126 \\
 \square \times 8 = 72
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 2 \times \square = 14 \\
 4 \times \square = 44 \\
 6 \times \square = 18 \\
 \square \times 16 = 128 \\
 5 \times \square = 35 \\
 5 \times \square = 15 \\
 5 \times \square = 50 \\
 8 \times \square = 112 \\
 \square \times 19 = 38 \\
 \square \times 16 = 48 \\
 2 \times \square = 16 \\
 7 \times \square = 91 \\
 8 \times \square = 24 \\
 5 \times \square = 25 \\
 \square \times 9 = 54 \\
 8 \times \square = 88 \\
 \square \times 5 = 20 \\
 6 \times \square = 72 \\
 4 \times \square = 28 \\
 \square \times 12 = 72 \\
 7 \times \square = 42 \\
 5 \times \square = 60 \\
 \square \times 17 = 34 \\
 8 \times \square = 88 \\
 \square \times 7 = 49
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 49 \\
 4 \times \square = 52 \\
 \square \times 16 = 32 \\
 \square \times 14 = 56 \\
 \square \times 3 = 12 \\
 7 \times \square = 56 \\
 3 \times \square = 30 \\
 5 \times \square = 45 \\
 4 \times \square = 52 \\
 \square \times 11 = 99 \\
 \square \times 12 = 24 \\
 2 \times \square = 30 \\
 \square \times 9 = 27 \\
 7 \times \square = 119 \\
 3 \times \square = 6 \\
 8 \times \square = 24 \\
 3 \times \square = 54 \\
 3 \times \square = 51 \\
 \square \times 15 = 60 \\
 \square \times 5 = 30 \\
 \square \times 18 = 54 \\
 3 \times \square = 6 \\
 \square \times 2 = 12 \\
 \square \times 2 = 14 \\
 \square \times 6 = 36
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 17 = 34 \\ \square \times 16 = 96 \\ \square \times 18 = 72 \\ \square \times 4 = 8 \\ \square \times 4 = 24 \\ \square \times 16 = 128 \\ \square \times 6 = 42 \\ 8 \times \square = 128 \\ 5 \times \square = 15 \\ \square \times 16 = 80 \\ 6 \times \square = 60 \\ \square \times 11 = 55 \\ \square \times 15 = 90 \\ \square \times 19 = 171 \\ \square \times 20 = 80 \\ \square \times 8 = 24 \\ \square \times 10 = 90 \\ \square \times 17 = 51 \\ \square \times 11 = 88 \\ 9 \times \square = 108 \\ \square \times 3 = 27 \\ \square \times 11 = 99 \\ 8 \times \square = 24 \\ 6 \times \square = 60 \\ 6 \times \square = 72 \end{array}$$

$$\begin{array}{l} 4 \times \square = 16 \\ 6 \times \square = 96 \\ 4 \times \square = 52 \\ \square \times 20 = 160 \\ \square \times 9 = 18 \\ 5 \times \square = 70 \\ 9 \times \square = 108 \\ \square \times 16 = 112 \\ 2 \times \square = 8 \\ 7 \times \square = 49 \\ \square \times 16 = 144 \\ \square \times 14 = 70 \\ 2 \times \square = 34 \\ 6 \times \square = 12 \\ \square \times 20 = 120 \\ \square \times 12 = 72 \\ 7 \times \square = 112 \\ 6 \times \square = 60 \\ \square \times 7 = 21 \\ \square \times 13 = 26 \\ 4 \times \square = 60 \\ \square \times 9 = 45 \\ \square \times 17 = 153 \\ \square \times 16 = 80 \\ 6 \times \square = 84 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 2 \times \square = 26 \\
 5 \times \square = 25 \\
 \square \times 8 = 64 \\
 \square \times 5 = 30 \\
 \square \times 12 = 84 \\
 3 \times \square = 18 \\
 5 \times \square = 60 \\
 \square \times 11 = 55 \\
 \square \times 13 = 91 \\
 \square \times 12 = 36 \\
 7 \times \square = 91 \\
 \square \times 11 = 88 \\
 \square \times 20 = 120 \\
 9 \times \square = 99 \\
 \square \times 19 = 95 \\
 \square \times 12 = 84 \\
 5 \times \square = 45 \\
 \square \times 10 = 90 \\
 \square \times 9 = 63 \\
 \square \times 7 = 49 \\
 7 \times \square = 84 \\
 \square \times 17 = 153 \\
 3 \times \square = 24 \\
 8 \times \square = 88 \\
 9 \times \square = 117
 \end{array}$$

$$\begin{array}{r}
 \square \times 11 = 77 \\
 5 \times \square = 60 \\
 5 \times \square = 75 \\
 \square \times 2 = 12 \\
 7 \times \square = 91 \\
 5 \times \square = 100 \\
 \square \times 4 = 28 \\
 6 \times \square = 18 \\
 \square \times 14 = 70 \\
 3 \times \square = 24 \\
 2 \times \square = 8 \\
 4 \times \square = 28 \\
 6 \times \square = 114 \\
 9 \times \square = 144 \\
 \square \times 2 = 12 \\
 \square \times 12 = 60 \\
 4 \times \square = 80 \\
 \square \times 19 = 76 \\
 \square \times 5 = 15 \\
 4 \times \square = 36 \\
 9 \times \square = 153 \\
 8 \times \square = 152 \\
 3 \times \square = 45 \\
 8 \times \square = 104 \\
 \square \times 19 = 38
 \end{array}$$

掛け算虫食い問題×20まで

$$4 \times \square = 32$$

$$\square \times 12 = 96$$

$$5 \times \square = 15$$

$$\square \times 6 = 30$$

$$\square \times 16 = 112$$

$$\square \times 5 = 25$$

$$5 \times \square = 15$$

$$8 \times \square = 112$$

$$\square \times 7 = 14$$

$$4 \times \square = 60$$

$$\square \times 19 = 171$$

$$\square \times 10 = 70$$

$$6 \times \square = 120$$

$$\square \times 2 = 10$$

$$\square \times 6 = 24$$

$$\square \times 4 = 32$$

$$\square \times 15 = 105$$

$$2 \times \square = 8$$

$$\square \times 14 = 112$$

$$\square \times 4 = 36$$

$$\square \times 6 = 42$$

$$\square \times 9 = 54$$

$$\square \times 9 = 45$$

$$2 \times \square = 30$$

$$\square \times 15 = 75$$

$$\square \times 17 = 102$$

$$7 \times \square = 70$$

$$\square \times 20 = 60$$

$$7 \times \square = 42$$

$$3 \times \square = 36$$

$$5 \times \square = 25$$

$$\square \times 5 = 20$$

$$\square \times 19 = 76$$

$$\square \times 13 = 78$$

$$\square \times 14 = 84$$

$$3 \times \square = 45$$

$$5 \times \square = 55$$

$$\square \times 7 = 21$$

$$\square \times 5 = 20$$

$$6 \times \square = 18$$

$$\square \times 4 = 32$$

$$\square \times 7 = 42$$

$$\square \times 20 = 120$$

$$2 \times \square = 22$$

$$\square \times 8 = 16$$

$$\square \times 3 = 15$$

$$\square \times 8 = 16$$

$$6 \times \square = 36$$

$$7 \times \square = 21$$

$$\square \times 18 = 36$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 4 = 12 \\ \square \times 20 = 80 \\ \square \times 13 = 104 \\ 6 \times \square = 54 \\ 9 \times \square = 99 \\ 9 \times \square = 108 \\ 8 \times \square = 96 \\ 2 \times \square = 34 \\ 3 \times \square = 42 \\ \square \times 18 = 72 \\ 9 \times \square = 180 \\ 2 \times \square = 26 \\ 4 \times \square = 28 \\ \square \times 18 = 108 \\ 2 \times \square = 30 \\ \square \times 7 = 21 \\ 3 \times \square = 42 \\ 2 \times \square = 10 \\ 6 \times \square = 60 \\ 9 \times \square = 99 \\ 6 \times \square = 60 \\ 6 \times \square = 18 \\ 7 \times \square = 49 \\ \square \times 2 = 10 \\ 7 \times \square = 21 \end{array}$$

$$\begin{array}{l} \square \times 17 = 68 \\ \square \times 4 = 36 \\ \square \times 12 = 72 \\ 9 \times \square = 171 \\ 7 \times \square = 77 \\ \square \times 17 = 153 \\ 7 \times \square = 56 \\ 2 \times \square = 32 \\ 7 \times \square = 112 \\ \square \times 13 = 52 \\ 3 \times \square = 9 \\ \square \times 9 = 45 \\ \square \times 9 = 72 \\ \square \times 11 = 88 \\ \square \times 5 = 25 \\ \square \times 5 = 30 \\ \square \times 2 = 16 \\ \square \times 8 = 32 \\ 5 \times \square = 80 \\ \square \times 20 = 140 \\ 4 \times \square = 36 \\ \square \times 14 = 42 \\ 7 \times \square = 77 \\ \square \times 11 = 77 \\ \square \times 3 = 15 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 15 = 135 \\ 5 \times \square = 15 \\ \square \times 17 = 85 \\ 7 \times \square = 21 \\ \square \times 7 = 21 \\ 6 \times \square = 24 \\ \square \times 5 = 15 \\ \square \times 7 = 35 \\ \square \times 19 = 152 \\ \square \times 14 = 28 \\ \square \times 4 = 24 \\ 6 \times \square = 54 \\ \square \times 9 = 54 \\ 5 \times \square = 85 \\ 6 \times \square = 72 \\ 6 \times \square = 54 \\ 9 \times \square = 54 \\ 8 \times \square = 96 \\ 2 \times \square = 32 \\ 4 \times \square = 72 \\ 8 \times \square = 56 \\ \square \times 8 = 56 \\ 2 \times \square = 34 \\ 5 \times \square = 30 \\ 4 \times \square = 40 \end{array}$$

$$\begin{array}{l} \square \times 4 = 32 \\ \square \times 16 = 64 \\ 2 \times \square = 8 \\ 2 \times \square = 36 \\ 9 \times \square = 135 \\ 5 \times \square = 15 \\ 4 \times \square = 28 \\ \square \times 9 = 36 \\ \square \times 11 = 22 \\ 9 \times \square = 45 \\ 3 \times \square = 12 \\ 3 \times \square = 45 \\ 3 \times \square = 6 \\ \square \times 14 = 56 \\ 2 \times \square = 20 \\ \square \times 9 = 72 \\ \square \times 9 = 63 \\ \square \times 6 = 24 \\ 2 \times \square = 6 \\ \square \times 9 = 18 \\ \square \times 4 = 12 \\ \square \times 16 = 48 \\ 7 \times \square = 14 \\ 8 \times \square = 152 \\ 9 \times \square = 63 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 5 \times \square = 15 \\
 6 \times \square = 24 \\
 \square \times 11 = 44 \\
 8 \times \square = 56 \\
 \square \times 8 = 16 \\
 \square \times 2 = 10 \\
 9 \times \square = 81 \\
 4 \times \square = 72 \\
 \square \times 3 = 6 \\
 2 \times \square = 40 \\
 \square \times 2 = 16 \\
 \square \times 15 = 105 \\
 3 \times \square = 54 \\
 \square \times 11 = 55 \\
 \square \times 8 = 16 \\
 \square \times 9 = 54 \\
 \square \times 20 = 180 \\
 8 \times \square = 120 \\
 \square \times 10 = 40 \\
 \square \times 4 = 20 \\
 3 \times \square = 45 \\
 2 \times \square = 40 \\
 9 \times \square = 117 \\
 \square \times 16 = 96 \\
 6 \times \square = 120
 \end{array}$$

$$\begin{array}{r}
 \square \times 3 = 6 \\
 \square \times 3 = 9 \\
 4 \times \square = 80 \\
 \square \times 7 = 63 \\
 \square \times 20 = 140 \\
 7 \times \square = 56 \\
 2 \times \square = 24 \\
 8 \times \square = 160 \\
 \square \times 16 = 48 \\
 5 \times \square = 75 \\
 \square \times 17 = 51 \\
 \square \times 18 = 54 \\
 \square \times 12 = 72 \\
 \square \times 15 = 135 \\
 3 \times \square = 36 \\
 7 \times \square = 133 \\
 \square \times 18 = 36 \\
 8 \times \square = 40 \\
 \square \times 7 = 35 \\
 8 \times \square = 144 \\
 \square \times 19 = 171 \\
 \square \times 19 = 133 \\
 5 \times \square = 50 \\
 \square \times 5 = 30 \\
 8 \times \square = 48
 \end{array}$$

掛け算虫食い算×20まで

$$7 \times \square = 105$$

$$\square \times 7 = 28$$

$$\square \times 13 = 65$$

$$8 \times \square = 144$$

$$\square \times 12 = 36$$

$$8 \times \square = 16$$

$$\square \times 7 = 56$$

$$5 \times \square = 25$$

$$\square \times 6 = 12$$

$$6 \times \square = 12$$

$$5 \times \square = 65$$

$$\square \times 16 = 80$$

$$\square \times 8 = 48$$

$$\square \times 3 = 6$$

$$9 \times \square = 180$$

$$7 \times \square = 77$$

$$\square \times 2 = 10$$

$$5 \times \square = 100$$

$$\square \times 3 = 15$$

$$2 \times \square = 12$$

$$\square \times 10 = 40$$

$$\square \times 8 = 16$$

$$9 \times \square = 108$$

$$\square \times 13 = 117$$

$$3 \times \square = 48$$

$$\square \times 13 = 65$$

$$2 \times \square = 30$$

$$5 \times \square = 90$$

$$2 \times \square = 30$$

$$\square \times 19 = 114$$

$$7 \times \square = 91$$

$$\square \times 8 = 24$$

$$2 \times \square = 20$$

$$9 \times \square = 162$$

$$7 \times \square = 77$$

$$3 \times \square = 21$$

$$\square \times 12 = 84$$

$$\square \times 19 = 95$$

$$3 \times \square = 9$$

$$7 \times \square = 91$$

$$4 \times \square = 12$$

$$3 \times \square = 30$$

$$4 \times \square = 8$$

$$\square \times 11 = 55$$

$$8 \times \square = 64$$

$$\square \times 14 = 84$$

$$\square \times 20 = 80$$

$$6 \times \square = 42$$

$$9 \times \square = 99$$

$$6 \times \square = 84$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 13 = 65 \\ 7 \times \square = 133 \\ \square \times 18 = 126 \\ 4 \times \square = 8 \\ 6 \times \square = 78 \\ 9 \times \square = 135 \\ \square \times 20 = 80 \\ 6 \times \square = 48 \\ \square \times 18 = 144 \\ 7 \times \square = 140 \\ \square \times 6 = 12 \\ 6 \times \square = 78 \\ \square \times 15 = 30 \\ 2 \times \square = 40 \\ 7 \times \square = 35 \\ 8 \times \square = 32 \\ 9 \times \square = 135 \\ 7 \times \square = 105 \\ \square \times 19 = 57 \\ \square \times 2 = 6 \\ \square \times 15 = 45 \\ \square \times 11 = 44 \\ \square \times 19 = 114 \\ \square \times 14 = 56 \\ 9 \times \square = 117 \end{array}$$

$$\begin{array}{l} \square \times 13 = 39 \\ \square \times 2 = 16 \\ 5 \times \square = 65 \\ 7 \times \square = 133 \\ \square \times 15 = 75 \\ \square \times 5 = 20 \\ 3 \times \square = 36 \\ \square \times 15 = 45 \\ \square \times 12 = 108 \\ 4 \times \square = 80 \\ 8 \times \square = 160 \\ 6 \times \square = 90 \\ \square \times 4 = 8 \\ 7 \times \square = 21 \\ 2 \times \square = 40 \\ 9 \times \square = 90 \\ \square \times 15 = 90 \\ \square \times 7 = 56 \\ \square \times 5 = 30 \\ \square \times 8 = 72 \\ \square \times 12 = 24 \\ \square \times 2 = 10 \\ \square \times 20 = 140 \\ \square \times 15 = 45 \\ 5 \times \square = 90 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 49 \\
 9 \times \square = 117 \\
 \square \times 16 = 144 \\
 \square \times 17 = 68 \\
 8 \times \square = 72 \\
 \square \times 12 = 24 \\
 \square \times 8 = 72 \\
 4 \times \square = 44 \\
 \square \times 12 = 48 \\
 \square \times 9 = 36 \\
 \square \times 4 = 16 \\
 7 \times \square = 42 \\
 8 \times \square = 48 \\
 \square \times 20 = 60 \\
 \square \times 2 = 8 \\
 \square \times 14 = 126 \\
 9 \times \square = 144 \\
 7 \times \square = 91 \\
 \square \times 9 = 54 \\
 \square \times 8 = 72 \\
 \square \times 16 = 32 \\
 \square \times 3 = 27 \\
 3 \times \square = 36 \\
 \square \times 8 = 24 \\
 2 \times \square = 34
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 60 \\
 9 \times \square = 81 \\
 \square \times 14 = 126 \\
 \square \times 13 = 104 \\
 \square \times 20 = 140 \\
 \square \times 13 = 39 \\
 \square \times 12 = 84 \\
 4 \times \square = 20 \\
 \square \times 16 = 96 \\
 \square \times 14 = 98 \\
 \square \times 6 = 36 \\
 6 \times \square = 18 \\
 \square \times 12 = 48 \\
 6 \times \square = 42 \\
 4 \times \square = 72 \\
 \square \times 17 = 85 \\
 4 \times \square = 52 \\
 \square \times 5 = 35 \\
 6 \times \square = 108 \\
 \square \times 18 = 126 \\
 \square \times 19 = 76 \\
 4 \times \square = 64 \\
 \square \times 20 = 160 \\
 8 \times \square = 104 \\
 \square \times 15 = 30
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 8 \times \square = 160 \\
 9 \times \square = 153 \\
 2 \times \square = 24 \\
 3 \times \square = 27 \\
 8 \times \square = 32 \\
 4 \times \square = 16 \\
 5 \times \square = 10 \\
 \square \times 15 = 105 \\
 \square \times 3 = 9 \\
 \square \times 12 = 72 \\
 \square \times 5 = 30 \\
 2 \times \square = 16 \\
 \square \times 2 = 16 \\
 2 \times \square = 34 \\
 \square \times 13 = 78 \\
 \square \times 19 = 114 \\
 4 \times \square = 40 \\
 8 \times \square = 128 \\
 8 \times \square = 88 \\
 \square \times 2 = 4 \\
 6 \times \square = 78 \\
 4 \times \square = 32 \\
 7 \times \square = 84 \\
 \square \times 9 = 81 \\
 \square \times 15 = 75
 \end{array}$$

$$\begin{array}{r}
 \square \times 9 = 36 \\
 \square \times 9 = 18 \\
 \square \times 12 = 60 \\
 7 \times \square = 140 \\
 \square \times 4 = 32 \\
 \square \times 20 = 120 \\
 \square \times 2 = 10 \\
 9 \times \square = 126 \\
 9 \times \square = 72 \\
 8 \times \square = 144 \\
 3 \times \square = 6 \\
 \square \times 18 = 144 \\
 6 \times \square = 114 \\
 2 \times \square = 34 \\
 6 \times \square = 108 \\
 2 \times \square = 26 \\
 7 \times \square = 112 \\
 4 \times \square = 64 \\
 \square \times 2 = 4 \\
 5 \times \square = 55 \\
 \square \times 20 = 40 \\
 \square \times 6 = 54 \\
 \square \times 9 = 45 \\
 \square \times 13 = 52 \\
 8 \times \square = 160
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rcl}
 3 & \times & \boxed{} = 60 \\
 9 & \times & \boxed{} = 162 \\
 \boxed{} & \times & 17 = 51 \\
 \boxed{} & \times & 14 = 126 \\
 5 & \times & \boxed{} = 10 \\
 2 & \times & \boxed{} = 20 \\
 \boxed{} & \times & 3 = 9 \\
 \boxed{} & \times & 17 = 85 \\
 7 & \times & \boxed{} = 91 \\
 \boxed{} & \times & 14 = 126 \\
 4 & \times & \boxed{} = 20 \\
 2 & \times & \boxed{} = 32 \\
 \boxed{} & \times & 14 = 56 \\
 \boxed{} & \times & 12 = 36 \\
 6 & \times & \boxed{} = 12 \\
 2 & \times & \boxed{} = 38 \\
 4 & \times & \boxed{} = 8 \\
 \boxed{} & \times & 20 = 60 \\
 \boxed{} & \times & 17 = 68 \\
 \boxed{} & \times & 19 = 57 \\
 \boxed{} & \times & 2 = 14 \\
 \boxed{} & \times & 14 = 112 \\
 3 & \times & \boxed{} = 33 \\
 \boxed{} & \times & 11 = 88 \\
 5 & \times & \boxed{} = 30
 \end{array}$$

$$\begin{array}{rcl}
 7 & \times & \boxed{} = 49 \\
 \boxed{} & \times & 9 = 18 \\
 7 & \times & \boxed{} = 105 \\
 4 & \times & \boxed{} = 60 \\
 2 & \times & \boxed{} = 4 \\
 9 & \times & \boxed{} = 18 \\
 2 & \times & \boxed{} = 8 \\
 2 & \times & \boxed{} = 20 \\
 \boxed{} & \times & 18 = 36 \\
 2 & \times & \boxed{} = 32 \\
 \boxed{} & \times & 9 = 18 \\
 \boxed{} & \times & 4 = 28 \\
 2 & \times & \boxed{} = 26 \\
 8 & \times & \boxed{} = 104 \\
 3 & \times & \boxed{} = 15 \\
 \boxed{} & \times & 5 = 45 \\
 4 & \times & \boxed{} = 64 \\
 4 & \times & \boxed{} = 20 \\
 \boxed{} & \times & 11 = 44 \\
 8 & \times & \boxed{} = 144 \\
 9 & \times & \boxed{} = 162 \\
 6 & \times & \boxed{} = 114 \\
 9 & \times & \boxed{} = 18 \\
 7 & \times & \boxed{} = 49 \\
 \boxed{} & \times & 12 = 108
 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 2 = 14 \\ \square \times 16 = 144 \\ 9 \times \square = 18 \\ \square \times 7 = 56 \\ 9 \times \square = 162 \\ \square \times 17 = 34 \\ 3 \times \square = 33 \\ \square \times 19 = 57 \\ 4 \times \square = 16 \\ \square \times 16 = 32 \\ \square \times 8 = 56 \\ \square \times 17 = 85 \\ \square \times 10 = 30 \\ \square \times 20 = 80 \\ \square \times 20 = 180 \\ \square \times 11 = 22 \\ 5 \times \square = 80 \\ \square \times 9 = 72 \\ \square \times 12 = 24 \\ 8 \times \square = 64 \\ 9 \times \square = 135 \\ \square \times 5 = 35 \\ 7 \times \square = 28 \\ 6 \times \square = 78 \\ \square \times 17 = 119 \end{array}$$

$$\begin{array}{l} \square \times 7 = 49 \\ \square \times 16 = 112 \\ \square \times 18 = 144 \\ \square \times 20 = 180 \\ 3 \times \square = 12 \\ 9 \times \square = 72 \\ \square \times 17 = 51 \\ 8 \times \square = 80 \\ \square \times 17 = 119 \\ 6 \times \square = 108 \\ \square \times 4 = 28 \\ 6 \times \square = 42 \\ 9 \times \square = 153 \\ \square \times 11 = 33 \\ \square \times 20 = 160 \\ 7 \times \square = 56 \\ 9 \times \square = 63 \\ \square \times 19 = 95 \\ 4 \times \square = 40 \\ 2 \times \square = 6 \\ \square \times 9 = 18 \\ 4 \times \square = 68 \\ 4 \times \square = 24 \\ \square \times 10 = 90 \\ 8 \times \square = 72 \end{array}$$

掛け算虫食い問題×20まで

$$7 \times \square = 140$$

$$\square \times 11 = 33$$

$$6 \times \square = 18$$

$$\square \times 4 = 16$$

$$9 \times \square = 27$$

$$\square \times 12 = 36$$

$$\square \times 11 = 99$$

$$\square \times 19 = 38$$

$$\square \times 3 = 21$$

$$\square \times 2 = 10$$

$$5 \times \square = 55$$

$$\square \times 10 = 40$$

$$\square \times 16 = 32$$

$$6 \times \square = 42$$

$$5 \times \square = 10$$

$$\square \times 18 = 90$$

$$9 \times \square = 144$$

$$\square \times 10 = 20$$

$$\square \times 7 = 21$$

$$2 \times \square = 24$$

$$\square \times 5 = 30$$

$$\square \times 3 = 12$$

$$\square \times 10 = 30$$

$$\square \times 3 = 24$$

$$9 \times \square = 27$$

$$4 \times \square = 72$$

$$\square \times 2 = 8$$

$$8 \times \square = 128$$

$$2 \times \square = 18$$

$$9 \times \square = 117$$

$$\square \times 7 = 35$$

$$\square \times 11 = 55$$

$$8 \times \square = 88$$

$$\square \times 17 = 34$$

$$8 \times \square = 32$$

$$4 \times \square = 32$$

$$6 \times \square = 60$$

$$2 \times \square = 22$$

$$4 \times \square = 48$$

$$\square \times 10 = 80$$

$$\square \times 10 = 90$$

$$\square \times 11 = 99$$

$$\square \times 3 = 18$$

$$\square \times 8 = 56$$

$$2 \times \square = 40$$

$$\square \times 10 = 60$$

$$5 \times \square = 60$$

$$\square \times 5 = 40$$

$$7 \times \square = 42$$

$$2 \times \square = 12$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 27 \\ 3 \times \square = 36 \\ \square \times 7 = 35 \\ 2 \times \square = 4 \\ 4 \times \square = 20 \\ \square \times 13 = 52 \\ 9 \times \square = 144 \\ \square \times 10 = 50 \\ \square \times 19 = 38 \\ \square \times 19 = 76 \\ 3 \times \square = 21 \\ 2 \times \square = 16 \\ \square \times 10 = 80 \\ 4 \times \square = 36 \\ \square \times 14 = 42 \\ \square \times 6 = 24 \\ 7 \times \square = 112 \\ 5 \times \square = 90 \\ 6 \times \square = 102 \\ \square \times 9 = 36 \\ 4 \times \square = 76 \\ 9 \times \square = 90 \\ 9 \times \square = 72 \\ \square \times 17 = 85 \\ \square \times 4 = 24 \end{array}$$

$$\begin{array}{l} \square \times 19 = 38 \\ \square \times 13 = 78 \\ 5 \times \square = 20 \\ \square \times 15 = 30 \\ \square \times 17 = 85 \\ 7 \times \square = 42 \\ 6 \times \square = 108 \\ 7 \times \square = 105 \\ 3 \times \square = 30 \\ \square \times 10 = 70 \\ \square \times 17 = 102 \\ 6 \times \square = 114 \\ 8 \times \square = 64 \\ \square \times 8 = 16 \\ 6 \times \square = 48 \\ \square \times 15 = 60 \\ 3 \times \square = 12 \\ \square \times 19 = 76 \\ 8 \times \square = 104 \\ \square \times 9 = 18 \\ \square \times 6 = 54 \\ \square \times 10 = 50 \\ 2 \times \square = 26 \\ 3 \times \square = 51 \\ 2 \times \square = 4 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 27 \\ \square \times 3 = 27 \\ 2 \times \square = 34 \\ \square \times 10 = 70 \\ 6 \times \square = 90 \\ \square \times 2 = 8 \\ 4 \times \square = 64 \\ 8 \times \square = 72 \\ \square \times 2 = 10 \\ 5 \times \square = 15 \\ \square \times 8 = 56 \\ 7 \times \square = 77 \\ \square \times 4 = 28 \\ 9 \times \square = 180 \\ \square \times 14 = 112 \\ \square \times 20 = 180 \\ \square \times 4 = 12 \\ \square \times 12 = 72 \\ \square \times 16 = 144 \\ 4 \times \square = 72 \\ \square \times 11 = 22 \\ \square \times 3 = 15 \\ \square \times 14 = 98 \\ \square \times 15 = 90 \\ \square \times 20 = 100 \end{array}$$

$$\begin{array}{l} 4 \times \square = 12 \\ \square \times 16 = 112 \\ \square \times 7 = 14 \\ \square \times 13 = 39 \\ \square \times 20 = 100 \\ 8 \times \square = 96 \\ 9 \times \square = 27 \\ 2 \times \square = 16 \\ \square \times 17 = 34 \\ \square \times 3 = 21 \\ 7 \times \square = 14 \\ \square \times 16 = 128 \\ \square \times 16 = 128 \\ 9 \times \square = 99 \\ \square \times 10 = 40 \\ 8 \times \square = 96 \\ \square \times 2 = 12 \\ 3 \times \square = 21 \\ 2 \times \square = 12 \\ 9 \times \square = 117 \\ \square \times 14 = 70 \\ 6 \times \square = 102 \\ \square \times 4 = 16 \\ \square \times 13 = 104 \\ \square \times 19 = 152 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 11 = 99 \\ \square \times 8 = 40 \\ 3 \times \square = 33 \\ \square \times 2 = 14 \\ 9 \times \square = 81 \\ 7 \times \square = 21 \\ 5 \times \square = 85 \\ \square \times 12 = 108 \\ \square \times 16 = 48 \\ \square \times 10 = 90 \\ 2 \times \square = 36 \\ \square \times 16 = 48 \\ 2 \times \square = 10 \\ 7 \times \square = 84 \\ \square \times 9 = 27 \\ 9 \times \square = 117 \\ \square \times 3 = 6 \\ 9 \times \square = 117 \\ \square \times 4 = 32 \\ \square \times 14 = 98 \\ 4 \times \square = 60 \\ \square \times 2 = 6 \\ \square \times 13 = 26 \\ 4 \times \square = 76 \\ \square \times 19 = 133 \end{array}$$

$$\begin{array}{l} \square \times 6 = 42 \\ \square \times 2 = 16 \\ 7 \times \square = 140 \\ 4 \times \square = 16 \\ 9 \times \square = 135 \\ 6 \times \square = 24 \\ 6 \times \square = 60 \\ 4 \times \square = 24 \\ 8 \times \square = 88 \\ \square \times 7 = 49 \\ \square \times 12 = 60 \\ \square \times 17 = 51 \\ \square \times 14 = 28 \\ 3 \times \square = 60 \\ \square \times 20 = 160 \\ \square \times 7 = 28 \\ 4 \times \square = 52 \\ \square \times 8 = 64 \\ \square \times 14 = 126 \\ \square \times 2 = 18 \\ \square \times 4 = 16 \\ 4 \times \square = 80 \\ \square \times 4 = 12 \\ \square \times 9 = 45 \\ 6 \times \square = 78 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 12 = 36 \\ 5 \times \square = 15 \\ \square \times 10 = 60 \\ \square \times 8 = 48 \\ \square \times 5 = 45 \\ 2 \times \square = 30 \\ \square \times 2 = 8 \\ 3 \times \square = 24 \\ 7 \times \square = 126 \\ 6 \times \square = 54 \\ \square \times 17 = 153 \\ 8 \times \square = 16 \\ 7 \times \square = 77 \\ \square \times 13 = 26 \\ \square \times 19 = 171 \\ 9 \times \square = 171 \\ \square \times 12 = 72 \\ 5 \times \square = 35 \\ \square \times 13 = 52 \\ \square \times 6 = 42 \\ \square \times 9 = 18 \\ \square \times 8 = 32 \\ 7 \times \square = 105 \\ 5 \times \square = 10 \\ \square \times 11 = 99 \end{array}$$

$$\begin{array}{l} 3 \times \square = 9 \\ 4 \times \square = 28 \\ 6 \times \square = 72 \\ \square \times 7 = 63 \\ \square \times 18 = 54 \\ \square \times 20 = 100 \\ \square \times 20 = 60 \\ \square \times 16 = 144 \\ 4 \times \square = 44 \\ 6 \times \square = 72 \\ 6 \times \square = 66 \\ \square \times 20 = 120 \\ 8 \times \square = 128 \\ \square \times 7 = 21 \\ 8 \times \square = 104 \\ \square \times 20 = 160 \\ \square \times 10 = 80 \\ \square \times 18 = 108 \\ \square \times 14 = 126 \\ 9 \times \square = 54 \\ 4 \times \square = 80 \\ \square \times 8 = 32 \\ \square \times 12 = 24 \\ \square \times 20 = 40 \\ \square \times 14 = 70 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 15 \\ 7 \times \square = 42 \\ 7 \times \square = 28 \\ \square \times 11 = 88 \\ \square \times 5 = 30 \\ \square \times 16 = 48 \\ \square \times 12 = 84 \\ 8 \times \square = 56 \\ \square \times 5 = 10 \\ 3 \times \square = 15 \\ 5 \times \square = 95 \\ \square \times 12 = 108 \\ 8 \times \square = 48 \\ \square \times 3 = 21 \\ \square \times 6 = 36 \\ 9 \times \square = 162 \\ 8 \times \square = 96 \\ \square \times 10 = 80 \\ 8 \times \square = 56 \\ 3 \times \square = 12 \\ \square \times 10 = 30 \\ 7 \times \square = 105 \\ 2 \times \square = 20 \\ 8 \times \square = 96 \\ 4 \times \square = 8 \end{array}$$

$$\begin{array}{l} \square \times 19 = 133 \\ \square \times 9 = 63 \\ \square \times 14 = 126 \\ 7 \times \square = 98 \\ 8 \times \square = 144 \\ \square \times 15 = 45 \\ \square \times 4 = 28 \\ 7 \times \square = 35 \\ 9 \times \square = 54 \\ 2 \times \square = 28 \\ \square \times 5 = 10 \\ \square \times 7 = 56 \\ \square \times 14 = 70 \\ 6 \times \square = 78 \\ \square \times 7 = 14 \\ \square \times 18 = 108 \\ \square \times 13 = 65 \\ 8 \times \square = 64 \\ \square \times 10 = 40 \\ \square \times 10 = 60 \\ \square \times 12 = 108 \\ \square \times 11 = 33 \\ \square \times 15 = 30 \\ \square \times 10 = 60 \\ \square \times 9 = 72 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 2 \times \square = 38 \\
 4 \times \square = 48 \\
 8 \times \square = 128 \\
 \square \times 13 = 39 \\
 6 \times \square = 96 \\
 9 \times \square = 54 \\
 9 \times \square = 99 \\
 \square \times 4 = 16 \\
 8 \times \square = 32 \\
 \square \times 10 = 20 \\
 \square \times 8 = 32 \\
 \square \times 17 = 85 \\
 \square \times 13 = 39 \\
 6 \times \square = 42 \\
 3 \times \square = 9 \\
 \square \times 9 = 27 \\
 \square \times 6 = 30 \\
 2 \times \square = 40 \\
 4 \times \square = 8 \\
 \square \times 19 = 76 \\
 \square \times 8 = 56 \\
 \square \times 4 = 16 \\
 9 \times \square = 126 \\
 6 \times \square = 60 \\
 \square \times 4 = 16
 \end{array}$$

$$\begin{array}{r}
 \square \times 8 = 24 \\
 5 \times \square = 50 \\
 4 \times \square = 28 \\
 \square \times 3 = 24 \\
 \square \times 17 = 102 \\
 9 \times \square = 171 \\
 5 \times \square = 35 \\
 \square \times 5 = 40 \\
 \square \times 14 = 28 \\
 \square \times 17 = 68 \\
 5 \times \square = 15 \\
 \square \times 12 = 84 \\
 \square \times 5 = 40 \\
 3 \times \square = 33 \\
 \square \times 4 = 8 \\
 \square \times 14 = 126 \\
 \square \times 11 = 77 \\
 3 \times \square = 15 \\
 3 \times \square = 18 \\
 3 \times \square = 33 \\
 8 \times \square = 104 \\
 \square \times 11 = 55 \\
 \square \times 5 = 10 \\
 \square \times 7 = 63 \\
 \square \times 2 = 12
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rcl}
 8 & \times & \square = 136 \\
 9 & \times & \square = 117 \\
 7 & \times & \square = 112 \\
 \square & \times & 3 = 6 \\
 9 & \times & \square = 90 \\
 \square & \times & 19 = 57 \\
 6 & \times & \square = 78 \\
 \square & \times & 14 = 56 \\
 5 & \times & \square = 35 \\
 \square & \times & 19 = 76 \\
 \square & \times & 16 = 96 \\
 3 & \times & \square = 45 \\
 5 & \times & \square = 15 \\
 6 & \times & \square = 78 \\
 \square & \times & 18 = 36 \\
 \square & \times & 3 = 21 \\
 \square & \times & 19 = 114 \\
 \square & \times & 2 = 6 \\
 \square & \times & 7 = 63 \\
 4 & \times & \square = 28 \\
 8 & \times & \square = 144 \\
 \square & \times & 20 = 160 \\
 6 & \times & \square = 12 \\
 \square & \times & 13 = 91 \\
 \square & \times & 19 = 57
 \end{array}$$

$$\begin{array}{rcl}
 8 & \times & \square = 48 \\
 7 & \times & \square = 126 \\
 \square & \times & 11 = 88 \\
 7 & \times & \square = 56 \\
 \square & \times & 19 = 76 \\
 \square & \times & 20 = 140 \\
 3 & \times & \square = 9 \\
 8 & \times & \square = 120 \\
 \square & \times & 13 = 26 \\
 5 & \times & \square = 50 \\
 9 & \times & \square = 18 \\
 7 & \times & \square = 77 \\
 2 & \times & \square = 28 \\
 5 & \times & \square = 65 \\
 2 & \times & \square = 22 \\
 7 & \times & \square = 77 \\
 4 & \times & \square = 80 \\
 \square & \times & 20 = 60 \\
 \square & \times & 12 = 24 \\
 5 & \times & \square = 65 \\
 \square & \times & 17 = 68 \\
 \square & \times & 5 = 15 \\
 9 & \times & \square = 153 \\
 \square & \times & 2 = 14 \\
 4 & \times & \square = 20
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 2 = 12 \\ 4 \times \square = 8 \\ 2 \times \square = 36 \\ \square \times 20 = 180 \\ 2 \times \square = 10 \\ \square \times 5 = 15 \\ 3 \times \square = 18 \\ 3 \times \square = 18 \\ \square \times 12 = 24 \\ 6 \times \square = 66 \\ 7 \times \square = 35 \\ 7 \times \square = 14 \\ \square \times 6 = 48 \\ 2 \times \square = 24 \\ 4 \times \square = 72 \\ \square \times 19 = 76 \\ 8 \times \square = 72 \\ \square \times 14 = 70 \\ \square \times 14 = 112 \\ 2 \times \square = 22 \\ \square \times 4 = 28 \\ 7 \times \square = 56 \\ 6 \times \square = 54 \\ \square \times 9 = 63 \\ \square \times 4 = 20 \end{array}$$

$$\begin{array}{l} 8 \times \square = 64 \\ 7 \times \square = 91 \\ \square \times 11 = 44 \\ 6 \times \square = 36 \\ \square \times 11 = 55 \\ 3 \times \square = 6 \\ 4 \times \square = 28 \\ \square \times 8 = 32 \\ 2 \times \square = 38 \\ \square \times 9 = 36 \\ \square \times 18 = 54 \\ 2 \times \square = 32 \\ 6 \times \square = 18 \\ \square \times 14 = 126 \\ 7 \times \square = 105 \\ 7 \times \square = 35 \\ \square \times 4 = 20 \\ \square \times 9 = 81 \\ 7 \times \square = 35 \\ 6 \times \square = 54 \\ 2 \times \square = 10 \\ \square \times 18 = 54 \\ \square \times 20 = 60 \\ \square \times 7 = 63 \\ 4 \times \square = 12 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 13 = 52 \\ 9 \times \square = 27 \\ 3 \times \square = 12 \\ \square \times 14 = 28 \\ 8 \times \square = 80 \\ 4 \times \square = 20 \\ 2 \times \square = 38 \\ \square \times 15 = 45 \\ \square \times 16 = 96 \\ \square \times 4 = 20 \\ 9 \times \square = 45 \\ \square \times 5 = 30 \\ 5 \times \square = 35 \\ \square \times 19 = 114 \\ 7 \times \square = 98 \\ 2 \times \square = 24 \\ \square \times 19 = 38 \\ 5 \times \square = 40 \\ 3 \times \square = 48 \\ \square \times 3 = 27 \\ \square \times 11 = 55 \\ \square \times 9 = 81 \\ 7 \times \square = 98 \\ \square \times 6 = 54 \\ \square \times 11 = 99 \end{array}$$

$$\begin{array}{l} 2 \times \square = 18 \\ 7 \times \square = 49 \\ \square \times 19 = 171 \\ \square \times 20 = 40 \\ 2 \times \square = 8 \\ \square \times 5 = 45 \\ 7 \times \square = 28 \\ 8 \times \square = 136 \\ \square \times 7 = 49 \\ 7 \times \square = 77 \\ \square \times 5 = 10 \\ 7 \times \square = 133 \\ \square \times 10 = 50 \\ 2 \times \square = 8 \\ 6 \times \square = 36 \\ 6 \times \square = 96 \\ \square \times 16 = 128 \\ \square \times 2 = 12 \\ 4 \times \square = 8 \\ 5 \times \square = 40 \\ 9 \times \square = 171 \\ 6 \times \square = 84 \\ \square \times 16 = 32 \\ \square \times 2 = 4 \\ \square \times 10 = 50 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 28 \\
 \square \times 19 = 114 \\
 \square \times 12 = 60 \\
 8 \times \square = 112 \\
 3 \times \square = 33 \\
 \square \times 2 = 18 \\
 4 \times \square = 32 \\
 3 \times \square = 6 \\
 \square \times 7 = 21 \\
 \square \times 11 = 88 \\
 9 \times \square = 90 \\
 2 \times \square = 16 \\
 9 \times \square = 36 \\
 \square \times 18 = 72 \\
 2 \times \square = 38 \\
 \square \times 9 = 27 \\
 \square \times 20 = 40 \\
 \square \times 9 = 54 \\
 \square \times 12 = 84 \\
 \square \times 6 = 24 \\
 \square \times 16 = 96 \\
 8 \times \square = 120 \\
 \square \times 11 = 22 \\
 3 \times \square = 30 \\
 4 \times \square = 44
 \end{array}$$

$$\begin{array}{r}
 \square \times 14 = 70 \\
 4 \times \square = 52 \\
 \square \times 4 = 32 \\
 8 \times \square = 104 \\
 8 \times \square = 88 \\
 3 \times \square = 15 \\
 6 \times \square = 108 \\
 \square \times 9 = 72 \\
 9 \times \square = 54 \\
 \square \times 4 = 36 \\
 \square \times 20 = 160 \\
 7 \times \square = 70 \\
 \square \times 15 = 45 \\
 \square \times 7 = 28 \\
 3 \times \square = 27 \\
 \square \times 2 = 14 \\
 2 \times \square = 8 \\
 8 \times \square = 152 \\
 8 \times \square = 144 \\
 \square \times 20 = 80 \\
 \square \times 8 = 48 \\
 8 \times \square = 72 \\
 5 \times \square = 95 \\
 5 \times \square = 20 \\
 3 \times \square = 18
 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 9 = 27 \\ 4 \times \square = 40 \\ 5 \times \square = 45 \\ \square \times 15 = 75 \\ 6 \times \square = 66 \\ \square \times 10 = 50 \\ \square \times 12 = 36 \\ 8 \times \square = 80 \\ \square \times 13 = 39 \\ \square \times 20 = 140 \\ \square \times 11 = 77 \\ \square \times 5 = 25 \\ \square \times 7 = 63 \\ \square \times 12 = 72 \\ \square \times 3 = 27 \\ \square \times 12 = 48 \\ \square \times 13 = 91 \\ 9 \times \square = 36 \\ 5 \times \square = 75 \\ 6 \times \square = 78 \\ \square \times 6 = 48 \\ \square \times 2 = 6 \\ 6 \times \square = 84 \\ 4 \times \square = 40 \\ \square \times 3 = 6 \end{array}$$

$$\begin{array}{l} 9 \times \square = 18 \\ 7 \times \square = 35 \\ \square \times 4 = 28 \\ \square \times 20 = 40 \\ 8 \times \square = 160 \\ 5 \times \square = 85 \\ \square \times 12 = 24 \\ \square \times 5 = 30 \\ \square \times 16 = 128 \\ \square \times 8 = 32 \\ \square \times 10 = 50 \\ \square \times 14 = 126 \\ \square \times 8 = 32 \\ 7 \times \square = 105 \\ \square \times 16 = 48 \\ \square \times 10 = 90 \\ \square \times 5 = 45 \\ 3 \times \square = 54 \\ \square \times 16 = 144 \\ \square \times 19 = 57 \\ \square \times 3 = 6 \\ 3 \times \square = 51 \\ \square \times 11 = 77 \\ \square \times 12 = 24 \\ 3 \times \square = 18 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 18 \\
 \square \times 10 = 60 \\
 8 \times \square = 72 \\
 9 \times \square = 126 \\
 \square \times 7 = 35 \\
 \square \times 2 = 6 \\
 \square \times 11 = 22 \\
 5 \times \square = 75 \\
 7 \times \square = 63 \\
 7 \times \square = 84 \\
 2 \times \square = 32 \\
 7 \times \square = 98 \\
 \square \times 3 = 12 \\
 \square \times 14 = 42 \\
 \square \times 17 = 102 \\
 \square \times 14 = 112 \\
 \square \times 11 = 66 \\
 \square \times 4 = 32 \\
 5 \times \square = 80 \\
 9 \times \square = 54 \\
 6 \times \square = 108 \\
 4 \times \square = 32 \\
 6 \times \square = 24 \\
 \square \times 7 = 28 \\
 \square \times 13 = 78
 \end{array}$$

$$\begin{array}{r}
 \square \times 4 = 28 \\
 \square \times 9 = 63 \\
 \square \times 2 = 6 \\
 \square \times 7 = 42 \\
 9 \times \square = 18 \\
 7 \times \square = 14 \\
 5 \times \square = 90 \\
 7 \times \square = 91 \\
 \square \times 4 = 16 \\
 \square \times 9 = 45 \\
 \square \times 6 = 36 \\
 2 \times \square = 26 \\
 \square \times 6 = 18 \\
 3 \times \square = 36 \\
 \square \times 14 = 98 \\
 \square \times 13 = 117 \\
 8 \times \square = 48 \\
 \square \times 9 = 18 \\
 7 \times \square = 112 \\
 6 \times \square = 12 \\
 4 \times \square = 48 \\
 9 \times \square = 153 \\
 \square \times 16 = 144 \\
 \square \times 6 = 24 \\
 4 \times \square = 44
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 36 \\ \square \times 5 = 20 \\ 4 \times \square = 32 \\ 7 \times \square = 98 \\ \square \times 9 = 18 \\ \square \times 19 = 133 \\ \square \times 13 = 78 \\ \square \times 17 = 85 \\ \square \times 7 = 14 \\ \square \times 7 = 56 \\ 5 \times \square = 75 \\ \square \times 16 = 48 \\ 4 \times \square = 20 \\ \square \times 3 = 27 \\ 2 \times \square = 16 \\ 8 \times \square = 120 \\ 6 \times \square = 30 \\ 2 \times \square = 30 \\ \square \times 14 = 70 \\ \square \times 3 = 24 \\ \square \times 5 = 45 \\ \square \times 5 = 45 \\ 2 \times \square = 8 \\ \square \times 17 = 153 \\ 7 \times \square = 91 \end{array}$$

$$\begin{array}{l} 5 \times \square = 100 \\ 4 \times \square = 20 \\ \square \times 13 = 104 \\ 5 \times \square = 10 \\ 5 \times \square = 40 \\ \square \times 9 = 18 \\ \square \times 20 = 120 \\ 9 \times \square = 27 \\ 8 \times \square = 144 \\ 5 \times \square = 45 \\ 3 \times \square = 24 \\ 7 \times \square = 14 \\ \square \times 16 = 112 \\ 5 \times \square = 20 \\ 7 \times \square = 56 \\ \square \times 14 = 112 \\ \square \times 7 = 35 \\ 6 \times \square = 30 \\ 2 \times \square = 22 \\ \square \times 8 = 56 \\ \square \times 4 = 28 \\ 8 \times \square = 160 \\ \square \times 2 = 16 \\ 3 \times \square = 9 \\ \square \times 19 = 38 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 35 \\
 5 \times \square = 70 \\
 8 \times \square = 48 \\
 \square \times 18 = 90 \\
 3 \times \square = 15 \\
 \square \times 5 = 35 \\
 \square \times 19 = 57 \\
 \square \times 10 = 20 \\
 \square \times 3 = 12 \\
 7 \times \square = 98 \\
 2 \times \square = 20 \\
 8 \times \square = 128 \\
 9 \times \square = 99 \\
 \square \times 9 = 27 \\
 9 \times \square = 108 \\
 4 \times \square = 80 \\
 7 \times \square = 28 \\
 \square \times 9 = 45 \\
 9 \times \square = 162 \\
 4 \times \square = 68 \\
 \square \times 15 = 45 \\
 8 \times \square = 72 \\
 9 \times \square = 99 \\
 9 \times \square = 36 \\
 \square \times 16 = 144
 \end{array}$$

$$\begin{array}{r}
 3 \times \square = 48 \\
 \square \times 4 = 36 \\
 9 \times \square = 117 \\
 8 \times \square = 72 \\
 6 \times \square = 114 \\
 \square \times 20 = 180 \\
 \square \times 19 = 114 \\
 \square \times 7 = 63 \\
 \square \times 18 = 72 \\
 7 \times \square = 91 \\
 \square \times 8 = 16 \\
 \square \times 3 = 9 \\
 \square \times 7 = 56 \\
 4 \times \square = 60 \\
 5 \times \square = 20 \\
 2 \times \square = 12 \\
 6 \times \square = 48 \\
 \square \times 16 = 96 \\
 \square \times 12 = 48 \\
 3 \times \square = 51 \\
 7 \times \square = 35 \\
 4 \times \square = 52 \\
 \square \times 15 = 30 \\
 \square \times 16 = 144 \\
 \square \times 17 = 119
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 8 \times \square = 80 \\
 \square \times 5 = 10 \\
 \square \times 18 = 108 \\
 \square \times 14 = 84 \\
 6 \times \square = 30 \\
 \square \times 3 = 18 \\
 \square \times 4 = 12 \\
 \square \times 10 = 80 \\
 \square \times 15 = 30 \\
 6 \times \square = 54 \\
 8 \times \square = 88 \\
 \square \times 15 = 135 \\
 \square \times 7 = 14 \\
 \square \times 14 = 84 \\
 \square \times 19 = 95 \\
 8 \times \square = 48 \\
 \square \times 18 = 36 \\
 5 \times \square = 55 \\
 \square \times 9 = 81 \\
 \square \times 17 = 102 \\
 2 \times \square = 4 \\
 9 \times \square = 117 \\
 5 \times \square = 15 \\
 6 \times \square = 78 \\
 6 \times \square = 114
 \end{array}$$

$$\begin{array}{r}
 \square \times 11 = 88 \\
 \square \times 11 = 88 \\
 3 \times \square = 21 \\
 \square \times 2 = 8 \\
 2 \times \square = 30 \\
 9 \times \square = 135 \\
 9 \times \square = 180 \\
 2 \times \square = 4 \\
 9 \times \square = 180 \\
 3 \times \square = 30 \\
 6 \times \square = 84 \\
 8 \times \square = 136 \\
 \square \times 5 = 30 \\
 \square \times 11 = 44 \\
 \square \times 5 = 45 \\
 \square \times 11 = 33 \\
 \square \times 14 = 84 \\
 \square \times 7 = 42 \\
 4 \times \square = 48 \\
 9 \times \square = 81 \\
 2 \times \square = 24 \\
 \square \times 3 = 9 \\
 4 \times \square = 44 \\
 \square \times 19 = 171 \\
 \square \times 9 = 36
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 45 \\
 \square \times 17 = 153 \\
 7 \times \square = 21 \\
 3 \times \square = 39 \\
 \square \times 18 = 36 \\
 9 \times \square = 99 \\
 3 \times \square = 9 \\
 3 \times \square = 60 \\
 8 \times \square = 96 \\
 \square \times 4 = 8 \\
 \square \times 13 = 39 \\
 \square \times 12 = 24 \\
 \square \times 7 = 42 \\
 8 \times \square = 144 \\
 \square \times 9 = 81 \\
 \square \times 3 = 6 \\
 \square \times 7 = 21 \\
 \square \times 5 = 25 \\
 \square \times 2 = 18 \\
 6 \times \square = 24 \\
 \square \times 6 = 18 \\
 \square \times 6 = 12 \\
 \square \times 12 = 96 \\
 3 \times \square = 57 \\
 \square \times 4 = 12
 \end{array}$$

$$\begin{array}{r}
 \square \times 13 = 78 \\
 5 \times \square = 100 \\
 \square \times 18 = 54 \\
 \square \times 6 = 48 \\
 3 \times \square = 54 \\
 \square \times 10 = 60 \\
 \square \times 16 = 48 \\
 \square \times 9 = 45 \\
 \square \times 14 = 98 \\
 4 \times \square = 24 \\
 \square \times 5 = 25 \\
 7 \times \square = 28 \\
 \square \times 4 = 32 \\
 \square \times 9 = 63 \\
 2 \times \square = 10 \\
 5 \times \square = 15 \\
 \square \times 18 = 144 \\
 7 \times \square = 98 \\
 2 \times \square = 32 \\
 3 \times \square = 21 \\
 \square \times 9 = 54 \\
 \square \times 13 = 39 \\
 9 \times \square = 18 \\
 \square \times 14 = 70 \\
 8 \times \square = 120
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 16 = 144 \\ \square \times 4 = 24 \\ 4 \times \square = 64 \\ 7 \times \square = 133 \\ \square \times 8 = 40 \\ 3 \times \square = 42 \\ \square \times 11 = 33 \\ \square \times 16 = 144 \\ 7 \times \square = 112 \\ \square \times 15 = 45 \\ \square \times \square = 102 \\ \square \times 7 = 42 \\ \square \times 6 = 24 \\ 9 \times \square = 81 \\ \square \times 13 = 104 \\ \square \times 13 = 26 \\ \square \times 12 = 36 \\ \square \times 3 = 21 \\ \square \times 5 = 25 \\ \square \times 6 = 54 \\ 2 \times \square = 14 \\ \square \times 5 = 10 \\ 4 \times \square = 44 \\ \square \times 16 = 112 \\ \square \times 13 = 26 \end{array}$$

$$\begin{array}{l} \square \times 19 = 114 \\ \square \times 17 = 119 \\ \square \times 8 = 40 \\ \square \times 10 = 20 \\ 5 \times \square = 80 \\ 8 \times \square = 64 \\ \square \times 3 = 21 \\ \square \times 18 = 72 \\ \square \times 11 = 22 \\ \square \times 3 = 27 \\ 4 \times \square = 24 \\ \square \times 12 = 24 \\ \square \times 16 = 128 \\ 6 \times \square = 96 \\ 9 \times \square = 36 \\ 6 \times \square = 96 \\ \square \times 11 = 77 \\ 4 \times \square = 72 \\ \square \times 6 = 54 \\ 9 \times \square = 18 \\ 3 \times \square = 30 \\ 3 \times \square = 45 \\ \square \times 15 = 30 \\ 5 \times \square = 50 \\ \square \times 14 = 56 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 17 = 136 \\ 6 \times \square = 96 \\ 4 \times \square = 68 \\ \square \times 6 = 42 \\ 9 \times \square = 171 \\ \square \times 17 = 153 \\ 9 \times \square = 153 \\ 4 \times \square = 16 \\ \square \times 9 = 36 \\ 9 \times \square = 81 \\ 9 \times \square = 153 \\ \square \times 16 = 80 \\ 8 \times \square = 24 \\ 4 \times \square = 40 \\ \square \times 17 = 119 \\ \square \times 14 = 56 \\ 5 \times \square = 75 \\ \square \times 16 = 128 \\ 8 \times \square = 160 \\ \square \times 17 = 85 \\ 7 \times \square = 140 \\ 7 \times \square = 112 \\ \square \times 17 = 51 \\ 4 \times \square = 32 \\ \square \times 18 = 108 \end{array}$$

$$\begin{array}{l} \square \times 7 = 14 \\ \square \times 10 = 90 \\ 7 \times \square = 49 \\ 8 \times \square = 88 \\ 2 \times \square = 40 \\ \square \times 7 = 42 \\ \square \times 9 = 27 \\ \square \times 9 = 36 \\ 6 \times \square = 96 \\ 3 \times \square = 24 \\ 8 \times \square = 152 \\ \square \times 12 = 96 \\ 2 \times \square = 14 \\ 7 \times \square = 91 \\ 8 \times \square = 120 \\ \square \times 10 = 70 \\ 3 \times \square = 51 \\ 5 \times \square = 80 \\ \square \times 9 = 45 \\ 2 \times \square = 40 \\ 2 \times \square = 34 \\ 5 \times \square = 95 \\ \square \times 7 = 56 \\ \square \times 20 = 80 \\ 5 \times \square = 80 \end{array}$$

掛け算虫食い|桁×20まで

$$\begin{array}{r} \square \times 4 = 28 \\ \square \times 11 = 55 \\ 7 \times \square = 35 \\ \square \times 17 = 136 \\ 8 \times \square = 128 \\ \square \times 6 = 12 \\ 6 \times \square = 54 \\ 3 \times \square = 42 \\ \square \times 13 = 26 \\ 3 \times \square = 33 \\ \square \times 16 = 112 \\ \square \times 16 = 80 \\ 2 \times \square = 28 \\ 3 \times \square = 33 \\ \square \times 6 = 48 \\ 7 \times \square = 91 \\ \square \times 3 = 6 \\ \square \times 14 = 56 \\ \square \times 10 = 60 \\ \square \times 18 = 144 \\ 2 \times \square = 6 \\ \square \times 16 = 112 \\ \square \times 9 = 81 \\ 9 \times \square = 90 \\ 6 \times \square = 48 \end{array}$$

$$\begin{array}{r} 5 \times \square = 10 \\ \square \times 11 = 88 \\ 9 \times \square = 81 \\ 3 \times \square = 33 \\ 2 \times \square = 24 \\ 4 \times \square = 52 \\ \square \times 20 = 40 \\ \square \times 9 = 54 \\ 4 \times \square = 52 \\ \square \times 4 = 32 \\ 2 \times \square = 38 \\ \square \times 9 = 81 \\ 5 \times \square = 35 \\ 7 \times \square = 84 \\ \square \times 11 = 99 \\ 8 \times \square = 16 \\ 9 \times \square = 27 \\ 9 \times \square = 72 \\ 4 \times \square = 44 \\ \square \times 12 = 36 \\ \square \times 14 = 42 \\ \square \times 11 = 44 \\ 6 \times \square = 18 \\ \square \times 13 = 65 \\ 7 \times \square = 140 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 2 \times \square = 10 \\
 \square \times 16 = 64 \\
 \square \times 11 = 99 \\
 \square \times 19 = 76 \\
 \square \times 2 = 8 \\
 2 \times \square = 8 \\
 7 \times \square = 42 \\
 7 \times \square = 56 \\
 2 \times \square = 14 \\
 \square \times 3 = 15 \\
 \square \times 2 = 6 \\
 6 \times \square = 120 \\
 8 \times \square = 128 \\
 9 \times \square = 27 \\
 \square \times 15 = 90 \\
 7 \times \square = 91 \\
 8 \times \square = 136 \\
 \square \times 20 = 140 \\
 \square \times 9 = 81 \\
 3 \times \square = 18 \\
 8 \times \square = 56 \\
 9 \times \square = 180 \\
 4 \times \square = 36 \\
 \square \times 10 = 40 \\
 3 \times \square = 27
 \end{array}$$

$$\begin{array}{r}
 \square \times 15 = 75 \\
 \square \times 20 = 140 \\
 \square \times 10 = 30 \\
 9 \times \square = 135 \\
 5 \times \square = 15 \\
 \square \times 5 = 10 \\
 \square \times 18 = 72 \\
 \square \times 2 = 12 \\
 2 \times \square = 28 \\
 \square \times 19 = 152 \\
 \square \times 10 = 50 \\
 3 \times \square = 57 \\
 \square \times 20 = 160 \\
 \square \times 6 = 18 \\
 3 \times \square = 45 \\
 \square \times 8 = 40 \\
 4 \times \square = 32 \\
 \square \times 6 = 42 \\
 \square \times 13 = 117 \\
 3 \times \square = 45 \\
 2 \times \square = 6 \\
 9 \times \square = 126 \\
 \square \times 14 = 98 \\
 \square \times 14 = 84 \\
 \square \times 17 = 34
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{rcl}
 2 & \times & \boxed{} = 34 \\
 6 & \times & \boxed{} = 96 \\
 \boxed{} & \times & 17 = 51 \\
 7 & \times & \boxed{} = 14 \\
 \boxed{} & \times & 10 = 70 \\
 8 & \times & \boxed{} = 40 \\
 2 & \times & \boxed{} = 36 \\
 9 & \times & \boxed{} = 153 \\
 \boxed{} & \times & 17 = 119 \\
 5 & \times & \boxed{} = 40 \\
 \boxed{} & \times & 12 = 48 \\
 8 & \times & \boxed{} = 48 \\
 \boxed{} & \times & 19 = 114 \\
 2 & \times & \boxed{} = 24 \\
 9 & \times & \boxed{} = 171 \\
 4 & \times & \boxed{} = 20 \\
 2 & \times & \boxed{} = 12 \\
 3 & \times & \boxed{} = 6 \\
 \boxed{} & \times & 2 = 10 \\
 \boxed{} & \times & 7 = 28 \\
 3 & \times & \boxed{} = 12 \\
 \boxed{} & \times & 4 = 20 \\
 5 & \times & \boxed{} = 75 \\
 \boxed{} & \times & 17 = 153 \\
 4 & \times & \boxed{} = 16
 \end{array}$$

$$\begin{array}{rcl}
 5 & \times & \boxed{} = 70 \\
 5 & \times & \boxed{} = 45 \\
 5 & \times & \boxed{} = 20 \\
 3 & \times & \boxed{} = 18 \\
 \boxed{} & \times & 18 = 126 \\
 4 & \times & \boxed{} = 12 \\
 \boxed{} & \times & 16 = 48 \\
 8 & \times & \boxed{} = 152 \\
 8 & \times & \boxed{} = 112 \\
 \boxed{} & \times & 10 = 40 \\
 \boxed{} & \times & 5 = 25 \\
 \boxed{} & \times & 7 = 14 \\
 \boxed{} & \times & 14 = 42 \\
 \boxed{} & \times & 13 = 117 \\
 \boxed{} & \times & 17 = 119 \\
 \boxed{} & \times & 13 = 26 \\
 9 & \times & \boxed{} = 162 \\
 3 & \times & \boxed{} = 9 \\
 6 & \times & \boxed{} = 24 \\
 9 & \times & \boxed{} = 153 \\
 \boxed{} & \times & 5 = 20 \\
 5 & \times & \boxed{} = 85 \\
 2 & \times & \boxed{} = 26 \\
 9 & \times & \boxed{} = 99 \\
 9 & \times & \boxed{} = 153
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 2 = 12 \\ \square \times 13 = 91 \\ 2 \times \square = 18 \\ 5 \times \square = 70 \\ \square \times 19 = 57 \\ \square \times 9 = 18 \\ \square \times 2 = 12 \\ 2 \times \square = 26 \\ \square \times 8 = 32 \\ 7 \times \square = 126 \\ 6 \times \square = 42 \\ 5 \times \square = 90 \\ 8 \times \square = 56 \\ \square \times 3 = 18 \\ \square \times 13 = 91 \\ \square \times 10 = 70 \\ 8 \times \square = 56 \\ \square \times 16 = 48 \\ 7 \times \square = 35 \\ 5 \times \square = 95 \\ \square \times 12 = 24 \\ \square \times 11 = 22 \\ \square \times 5 = 45 \\ 8 \times \square = 48 \\ \square \times 12 = 36 \end{array}$$

$$\begin{array}{l} \square \times 12 = 36 \\ 7 \times \square = 126 \\ \square \times 13 = 91 \\ 2 \times \square = 14 \\ \square \times 16 = 112 \\ 8 \times \square = 64 \\ 6 \times \square = 66 \\ 6 \times \square = 30 \\ \square \times 6 = 30 \\ 9 \times \square = 54 \\ 9 \times \square = 171 \\ 5 \times \square = 20 \\ \square \times 10 = 40 \\ \square \times 7 = 42 \\ \square \times 3 = 12 \\ \square \times 18 = 144 \\ 8 \times \square = 120 \\ \square \times 6 = 54 \\ \square \times 15 = 75 \\ \square \times 15 = 60 \\ 7 \times \square = 21 \\ 5 \times \square = 70 \\ \square \times 9 = 72 \\ \square \times 14 = 42 \\ 2 \times \square = 40 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 4 \times \square = 28 \\
 \square \times 14 = 28 \\
 5 \times \square = 50 \\
 \square \times 13 = 65 \\
 7 \times \square = 35 \\
 \square \times 18 = 144 \\
 8 \times \square = 112 \\
 2 \times \square = 10 \\
 \square \times 19 = 95 \\
 2 \times \square = 8 \\
 \square \times 5 = 10 \\
 \square \times 5 = 45 \\
 \square \times 8 = 24 \\
 7 \times \square = 133 \\
 2 \times \square = 22 \\
 \square \times 20 = 120 \\
 3 \times \square = 36 \\
 2 \times \square = 40 \\
 6 \times \square = 30 \\
 7 \times \square = 126 \\
 3 \times \square = 48 \\
 9 \times \square = 153 \\
 \square \times 12 = 48 \\
 \square \times 11 = 55 \\
 \square \times 2 = 10
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 75 \\
 \square \times 2 = 14 \\
 \square \times 17 = 153 \\
 \square \times 12 = 108 \\
 \square \times 19 = 95 \\
 3 \times \square = 24 \\
 \square \times 8 = 56 \\
 \square \times 12 = 72 \\
 \square \times 19 = 114 \\
 \square \times 14 = 112 \\
 \square \times 12 = 84 \\
 \square \times 8 = 72 \\
 3 \times \square = 6 \\
 \square \times 2 = 18 \\
 2 \times \square = 28 \\
 \square \times 5 = 45 \\
 \square \times 19 = 57 \\
 6 \times \square = 42 \\
 \square \times 13 = 78 \\
 6 \times \square = 120 \\
 \square \times 7 = 63 \\
 \square \times 17 = 34 \\
 \square \times 10 = 70 \\
 8 \times \square = 24 \\
 \square \times 3 = 12
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 18 \\
 6 \times \square = 24 \\
 7 \times \square = 49 \\
 \square \times 17 = 153 \\
 \square \times 8 = 56 \\
 \square \times 3 = 12 \\
 7 \times \square = 14 \\
 \square \times 8 = 16 \\
 \square \times 4 = 28 \\
 \square \times 12 = 24 \\
 8 \times \square = 16 \\
 7 \times \square = 56 \\
 \square \times 2 = 6 \\
 2 \times \square = 26 \\
 2 \times \square = 30 \\
 \square \times 12 = 72 \\
 \square \times 10 = 70 \\
 6 \times \square = 30 \\
 \square \times 6 = 12 \\
 \square \times 10 = 50 \\
 8 \times \square = 32 \\
 6 \times \square = 114 \\
 6 \times \square = 84 \\
 \square \times 6 = 54 \\
 \square \times 19 = 152
 \end{array}$$

$$\begin{array}{r}
 3 \times \square = 57 \\
 \square \times 10 = 70 \\
 \square \times 19 = 95 \\
 \square \times 10 = 80 \\
 9 \times \square = 180 \\
 5 \times \square = 45 \\
 2 \times \square = 6 \\
 \square \times 9 = 72 \\
 \square \times 2 = 12 \\
 2 \times \square = 38 \\
 \square \times 20 = 160 \\
 \square \times 3 = 27 \\
 2 \times \square = 38 \\
 \square \times 10 = 30 \\
 \square \times 2 = 4 \\
 \square \times 13 = 104 \\
 3 \times \square = 30 \\
 8 \times \square = 144 \\
 2 \times \square = 24 \\
 3 \times \square = 24 \\
 8 \times \square = 24 \\
 \square \times 8 = 24 \\
 5 \times \square = 85 \\
 \square \times 8 = 24 \\
 \square \times 17 = 102
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 20 = 180 \\ \square \times 5 = 40 \\ \square \times 18 = 54 \\ \square \times 15 = 120 \\ 2 \times \square = 24 \\ 9 \times \square = 90 \\ \square \times 15 = 45 \\ \square \times 10 = 70 \\ 4 \times \square = 40 \\ \square \times 11 = 77 \\ \square \times 19 = 76 \\ \square \times 14 = 56 \\ \square \times 4 = 32 \\ \square \times 12 = 48 \\ \square \times 16 = 128 \\ \square \times 11 = 88 \\ 3 \times \square = 24 \\ \square \times 9 = 18 \\ \square \times 20 = 140 \\ \square \times 18 = 144 \\ \square \times 10 = 80 \\ 6 \times \square = 90 \\ 7 \times \square = 35 \\ 4 \times \square = 60 \\ 4 \times \square = 76 \end{array}$$

$$\begin{array}{l} \square \times 2 = 16 \\ 5 \times \square = 20 \\ 4 \times \square = 80 \\ \square \times 16 = 48 \\ \square \times 11 = 22 \\ \square \times 11 = 99 \\ 5 \times \square = 80 \\ \square \times 13 = 78 \\ 4 \times \square = 60 \\ \square \times 4 = 28 \\ 7 \times \square = 28 \\ 9 \times \square = 117 \\ 9 \times \square = 27 \\ \square \times 2 = 10 \\ \square \times 20 = 80 \\ 4 \times \square = 28 \\ \square \times 10 = 40 \\ \square \times 12 = 36 \\ \square \times 17 = 119 \\ 6 \times \square = 72 \\ \square \times 8 = 32 \\ 7 \times \square = 49 \\ \square \times 14 = 28 \\ \square \times 15 = 30 \\ \square \times 16 = 96 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 15 \\ \square \times 18 = 72 \\ \square \times 5 = 30 \\ \square \times 11 = 55 \\ \square \times 8 = 64 \\ \square \times 7 = 14 \\ \square \times 17 = 102 \\ \square \times 14 = 70 \\ \square \times 16 = 48 \\ 4 \times \square = 32 \\ 5 \times \square = 55 \\ 5 \times \square = 30 \\ \square \times 18 = 144 \\ 4 \times \square = 20 \\ 4 \times \square = 68 \\ \square \times 5 = 20 \\ \square \times 16 = 112 \\ 9 \times \square = 144 \\ \square \times 19 = 38 \\ \square \times 7 = 35 \\ 2 \times \square = 26 \\ \square \times 14 = 28 \\ 7 \times \square = 140 \\ 3 \times \square = 30 \\ 5 \times \square = 75 \end{array}$$

$$\begin{array}{l} 3 \times \square = 30 \\ 9 \times \square = 117 \\ \square \times 15 = 45 \\ 9 \times \square = 171 \\ 3 \times \square = 21 \\ \square \times 18 = 36 \\ 4 \times \square = 24 \\ \square \times 12 = 48 \\ \square \times 13 = 65 \\ 4 \times \square = 8 \\ \square \times 4 = 20 \\ 9 \times \square = 171 \\ 7 \times \square = 91 \\ 8 \times \square = 24 \\ \square \times 8 = 24 \\ \square \times 8 = 56 \\ \square \times 12 = 108 \\ 5 \times \square = 50 \\ 2 \times \square = 6 \\ 8 \times \square = 136 \\ \square \times 9 = 54 \\ 2 \times \square = 34 \\ 9 \times \square = 36 \\ 3 \times \square = 27 \\ \square \times 15 = 75 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 11 = 66 \\ 4 \times \square = 20 \\ \square \times 17 = 68 \\ 8 \times \square = 152 \\ 9 \times \square = 135 \\ 6 \times \square = 30 \\ 2 \times \square = 16 \\ 8 \times \square = 96 \\ \square \times 3 = 18 \\ 7 \times \square = 28 \\ \square \times 2 = 8 \\ \square \times 13 = 78 \\ 8 \times \square = 64 \\ \square \times 16 = 32 \\ 7 \times \square = 77 \\ 9 \times \square = 126 \\ 3 \times \square = 45 \\ \square \times 2 = 14 \\ \square \times 3 = 15 \\ 6 \times \square = 48 \\ \square \times 4 = 36 \\ \square \times 2 = 8 \\ 2 \times \square = 14 \\ 5 \times \square = 40 \\ 5 \times \square = 20 \end{array}$$

$$\begin{array}{l} \square \times 4 = 20 \\ 2 \times \square = 36 \\ 8 \times \square = 136 \\ \square \times 6 = 24 \\ 4 \times \square = 16 \\ \square \times 4 = 32 \\ 2 \times \square = 20 \\ 6 \times \square = 18 \\ \square \times 16 = 128 \\ \square \times 8 = 72 \\ \square \times 4 = 16 \\ 2 \times \square = 32 \\ 3 \times \square = 6 \\ 6 \times \square = 60 \\ 7 \times \square = 14 \\ 3 \times \square = 24 \\ \square \times 10 = 60 \\ \square \times 8 = 56 \\ 5 \times \square = 75 \\ 2 \times \square = 28 \\ \square \times 12 = 84 \\ \square \times 8 = 72 \\ \square \times 13 = 104 \\ 9 \times \square = 144 \\ 8 \times \square = 128 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 3 \times \square = 15 \\
 3 \times \square = 24 \\
 \square \times 13 = 117 \\
 \square \times 5 = 25 \\
 \square \times 2 = 12 \\
 4 \times \square = 24 \\
 2 \times \square = 18 \\
 \square \times 3 = 15 \\
 \square \times 10 = 60 \\
 2 \times \square = 14 \\
 \square \times 6 = 30 \\
 8 \times \square = 16 \\
 \square \times 2 = 16 \\
 \square \times 10 = 30 \\
 \square \times 3 = 15 \\
 \square \times 5 = 40 \\
 7 \times \square = 105 \\
 \square \times 12 = 60 \\
 \square \times 5 = 30 \\
 9 \times \square = 81 \\
 \square \times 10 = 60 \\
 \square \times 6 = 18 \\
 \square \times 9 = 45 \\
 8 \times \square = 72 \\
 3 \times \square = 48
 \end{array}$$

$$\begin{array}{r}
 \square \times 5 = 35 \\
 5 \times \square = 35 \\
 4 \times \square = 72 \\
 4 \times \square = 8 \\
 \square \times 20 = 140 \\
 7 \times \square = 133 \\
 \square \times 8 = 64 \\
 3 \times \square = 18 \\
 9 \times \square = 99 \\
 8 \times \square = 96 \\
 \square \times 15 = 30 \\
 \square \times 18 = 36 \\
 \square \times 3 = 27 \\
 9 \times \square = 162 \\
 8 \times \square = 80 \\
 \square \times 17 = 68 \\
 5 \times \square = 15 \\
 4 \times \square = 56 \\
 4 \times \square = 48 \\
 9 \times \square = 153 \\
 \square \times 14 = 84 \\
 4 \times \square = 76 \\
 \square \times 5 = 35 \\
 \square \times 8 = 64 \\
 \square \times 9 = 63
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 12 = 84 \\ \square \times 10 = 50 \\ \square \times 4 = 20 \\ \square \times 18 = 162 \\ 7 \times \square = 70 \\ \square \times 12 = 36 \\ 9 \times \square = 99 \\ \square \times 18 = 144 \\ 5 \times \square = 70 \\ 9 \times \square = 180 \\ \square \times 15 = 120 \\ \square \times 16 = 96 \\ \square \times 13 = 117 \\ 7 \times \square = 84 \\ \square \times 2 = 6 \\ \square \times 3 = 18 \\ \square \times 5 = 35 \\ 4 \times \square = 28 \\ 4 \times \square = 36 \\ 2 \times \square = 12 \\ 8 \times \square = 24 \\ \square \times 5 = 40 \\ \square \times 3 = 6 \\ 3 \times \square = 39 \\ \square \times 4 = 8 \end{array}$$

$$\begin{array}{l} 2 \times \square = 30 \\ 9 \times \square = 126 \\ \square \times 7 = 14 \\ \square \times 19 = 152 \\ \square \times 10 = 80 \\ 7 \times \square = 70 \\ \square \times 2 = 18 \\ 3 \times \square = 57 \\ \square \times 3 = 27 \\ \square \times 4 = 32 \\ \square \times 6 = 12 \\ 9 \times \square = 72 \\ \square \times 14 = 42 \\ 3 \times \square = 30 \\ \square \times 15 = 135 \\ \square \times 15 = 45 \\ \square \times 18 = 90 \\ \square \times 12 = 84 \\ \square \times 6 = 12 \\ 5 \times \square = 60 \\ \square \times 16 = 144 \\ \square \times 10 = 80 \\ 6 \times \square = 30 \\ 5 \times \square = 35 \\ \square \times 9 = 18 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 6 = 24 \\ \square \times 17 = 85 \\ \square \times 10 = 60 \\ \square \times 17 = 34 \\ 9 \times \square = 171 \\ 9 \times \square = 18 \\ \square \times 10 = 80 \\ 7 \times \square = 140 \\ 4 \times \square = 52 \\ \square \times 9 = 27 \\ \square \times 12 = 84 \\ 2 \times \square = 40 \\ 5 \times \square = 35 \\ \square \times 19 = 38 \\ \square \times 13 = 39 \\ \square \times 13 = 104 \\ 2 \times \square = 10 \\ \square \times 12 = 72 \\ 8 \times \square = 144 \\ 7 \times \square = 56 \\ \square \times 20 = 60 \\ \square \times 8 = 40 \\ 2 \times \square = 22 \\ \square \times 8 = 40 \\ \square \times 7 = 21 \end{array}$$

$$\begin{array}{l} 7 \times \square = 126 \\ \square \times 20 = 180 \\ \square \times 16 = 64 \\ 9 \times \square = 63 \\ 9 \times \square = 36 \\ 7 \times \square = 105 \\ \square \times 7 = 35 \\ \square \times 20 = 140 \\ 7 \times \square = 140 \\ 6 \times \square = 60 \\ \square \times 4 = 28 \\ 5 \times \square = 75 \\ 2 \times \square = 38 \\ \square \times 9 = 63 \\ \square \times 11 = 66 \\ \square \times 6 = 18 \\ \square \times 2 = 8 \\ \square \times 3 = 27 \\ 2 \times \square = 16 \\ 4 \times \square = 80 \\ 9 \times \square = 108 \\ \square \times 6 = 42 \\ \square \times 13 = 117 \\ \square \times 10 = 70 \\ \square \times 11 = 44 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 25 \\
 5 \times \square = 55 \\
 6 \times \square = 108 \\
 \square \times 16 = 48 \\
 \square \times 5 = 15 \\
 5 \times \square = 45 \\
 \square \times 17 = 153 \\
 \square \times 8 = 64 \\
 4 \times \square = 72 \\
 5 \times \square = 70 \\
 \square \times 4 = 28 \\
 \square \times 7 = 35 \\
 2 \times \square = 22 \\
 8 \times \square = 152 \\
 4 \times \square = 56 \\
 7 \times \square = 21 \\
 \square \times 7 = 42 \\
 8 \times \square = 112 \\
 \square \times 19 = 95 \\
 6 \times \square = 24 \\
 \square \times 6 = 24 \\
 \square \times 14 = 70 \\
 \square \times 17 = 68 \\
 \square \times 10 = 70 \\
 \square \times 11 = 44
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 90 \\
 \square \times 16 = 128 \\
 7 \times \square = 42 \\
 \square \times 17 = 119 \\
 \square \times 10 = 40 \\
 5 \times \square = 80 \\
 \square \times 7 = 14 \\
 \square \times 11 = 77 \\
 5 \times \square = 50 \\
 6 \times \square = 90 \\
 \square \times 2 = 6 \\
 2 \times \square = 34 \\
 5 \times \square = 40 \\
 \square \times 20 = 100 \\
 \square \times 14 = 28 \\
 5 \times \square = 85 \\
 2 \times \square = 28 \\
 7 \times \square = 42 \\
 \square \times 4 = 32 \\
 2 \times \square = 34 \\
 8 \times \square = 88 \\
 5 \times \square = 20 \\
 \square \times 16 = 128 \\
 \square \times 13 = 52 \\
 \square \times 4 = 28
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 9 = 63 \\ \square \times 14 = 42 \\ 8 \times \square = 160 \\ 4 \times \square = 16 \\ \square \times 16 = 32 \\ 8 \times \square = 24 \\ 9 \times \square = 144 \\ \square \times 18 = 90 \\ 3 \times \square = 36 \\ \square \times 12 = 108 \\ 8 \times \square = 152 \\ 5 \times \square = 20 \\ 2 \times \square = 38 \\ \square \times 7 = 35 \\ \square \times 7 = 49 \\ 7 \times \square = 42 \\ \square \times 14 = 42 \\ 6 \times \square = 120 \\ \square \times 7 = 56 \\ 8 \times \square = 72 \\ 6 \times \square = 108 \\ \square \times 5 = 20 \\ \square \times 5 = 15 \\ \square \times 18 = 126 \\ 4 \times \square = 76 \end{array}$$

$$\begin{array}{l} 2 \times \square = 18 \\ \square \times 15 = 45 \\ \square \times 8 = 32 \\ 7 \times \square = 112 \\ 8 \times \square = 128 \\ \square \times 18 = 36 \\ 4 \times \square = 64 \\ \square \times 8 = 56 \\ \square \times 14 = 70 \\ 4 \times \square = 52 \\ \square \times 4 = 28 \\ 7 \times \square = 14 \\ \square \times 6 = 30 \\ \square \times 14 = 28 \\ 6 \times \square = 84 \\ 6 \times \square = 24 \\ 8 \times \square = 24 \\ \square \times 17 = 102 \\ \square \times 8 = 64 \\ 6 \times \square = 120 \\ \square \times 19 = 38 \\ 9 \times \square = 126 \\ 7 \times \square = 140 \\ 6 \times \square = 36 \\ \square \times 19 = 133 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 12 = 48 \\ 9 \times \square = 36 \\ \square \times 18 = 144 \\ \square \times 7 = 42 \\ 4 \times \square = 24 \\ 3 \times \square = 51 \\ \square \times 8 = 56 \\ \square \times 17 = 85 \\ 5 \times \square = 25 \\ 7 \times \square = 21 \\ \square \times 7 = 63 \\ 9 \times \square = 180 \\ 2 \times \square = 4 \\ 7 \times \square = 14 \\ 7 \times \square = 112 \\ 5 \times \square = 75 \\ 2 \times \square = 32 \\ \square \times 11 = 44 \\ \square \times 20 = 80 \\ \square \times 18 = 162 \\ \square \times 2 = 6 \\ \square \times 6 = 48 \\ 4 \times \square = 24 \\ \square \times 10 = 50 \\ 4 \times \square = 72 \end{array}$$

$$\begin{array}{l} 3 \times \square = 15 \\ \square \times 16 = 32 \\ \square \times 13 = 104 \\ 4 \times \square = 80 \\ \square \times 7 = 35 \\ 2 \times \square = 30 \\ 7 \times \square = 21 \\ \square \times 14 = 42 \\ \square \times 7 = 63 \\ 6 \times \square = 42 \\ \square \times 20 = 40 \\ \square \times 10 = 20 \\ 8 \times \square = 160 \\ 9 \times \square = 18 \\ 2 \times \square = 12 \\ 8 \times \square = 24 \\ \square \times 20 = 80 \\ 7 \times \square = 70 \\ \square \times 16 = 64 \\ \square \times 18 = 144 \\ 6 \times \square = 42 \\ 7 \times \square = 49 \\ \square \times 10 = 80 \\ \square \times 9 = 45 \\ 2 \times \square = 22 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 32 \\
 4 \times \square = 44 \\
 \square \times 11 = 22 \\
 9 \times \square = 54 \\
 \square \times 9 = 72 \\
 \square \times 2 = 10 \\
 \square \times 16 = 48 \\
 \square \times 8 = 40 \\
 \square \times 4 = 20 \\
 3 \times \square = 6 \\
 \square \times 17 = 102 \\
 \square \times 3 = 15 \\
 \square \times 10 = 50 \\
 \square \times 20 = 60 \\
 3 \times \square = 24 \\
 4 \times \square = 28 \\
 8 \times \square = 48 \\
 \square \times 10 = 50 \\
 6 \times \square = 66 \\
 \square \times 19 = 114 \\
 3 \times \square = 9 \\
 5 \times \square = 20 \\
 \square \times 3 = 24 \\
 \square \times 4 = 24 \\
 5 \times \square = 65
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 126 \\
 \square \times 11 = 88 \\
 \square \times 20 = 60 \\
 2 \times \square = 28 \\
 9 \times \square = 162 \\
 8 \times \square = 120 \\
 \square \times 19 = 57 \\
 \square \times 16 = 96 \\
 4 \times \square = 68 \\
 2 \times \square = 30 \\
 7 \times \square = 56 \\
 \square \times 18 = 162 \\
 6 \times \square = 102 \\
 8 \times \square = 72 \\
 3 \times \square = 36 \\
 \square \times 3 = 15 \\
 9 \times \square = 144 \\
 \square \times 17 = 119 \\
 9 \times \square = 126 \\
 \square \times 6 = 18 \\
 \square \times 12 = 48 \\
 3 \times \square = 39 \\
 \square \times 14 = 126 \\
 \square \times 10 = 90 \\
 7 \times \square = 77
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 2 & \times & \square & = & 28 \\
 8 & \times & \square & = & 24 \\
 2 & \times & \square & = & 22 \\
 \square & \times & 10 & = & 80 \\
 \square & \times & 8 & = & 24 \\
 \square & \times & 2 & = & 10 \\
 \square & \times & 3 & = & 21 \\
 \square & \times & 9 & = & 72 \\
 5 & \times & \square & = & 50 \\
 9 & \times & \square & = & 63 \\
 5 & \times & \square & = & 20 \\
 9 & \times & \square & = & 27 \\
 5 & \times & \square & = & 70 \\
 \square & \times & 13 & = & 78 \\
 8 & \times & \square & = & 160 \\
 9 & \times & \square & = & 180 \\
 \square & \times & 17 & = & 119 \\
 \square & \times & 19 & = & 171 \\
 \square & \times & 12 & = & 24 \\
 \square & \times & 6 & = & 18 \\
 \square & \times & 19 & = & 171 \\
 5 & \times & \square & = & 100 \\
 \square & \times & 20 & = & 60 \\
 4 & \times & \square & = & 20 \\
 \square & \times & 20 & = & 80
 \end{array}$$

$$\begin{array}{rclcl}
 8 & \times & \square & = & 136 \\
 \square & \times & 2 & = & 4 \\
 2 & \times & \square & = & 38 \\
 \square & \times & 19 & = & 114 \\
 \square & \times & 19 & = & 152 \\
 6 & \times & \square & = & 72 \\
 3 & \times & \square & = & 21 \\
 6 & \times & \square & = & 102 \\
 6 & \times & \square & = & 66 \\
 9 & \times & \square & = & 18 \\
 \square & \times & 10 & = & 30 \\
 \square & \times & 15 & = & 120 \\
 4 & \times & \square & = & 12 \\
 \square & \times & 15 & = & 90 \\
 4 & \times & \square & = & 24 \\
 7 & \times & \square & = & 28 \\
 5 & \times & \square & = & 20 \\
 \square & \times & 2 & = & 12 \\
 9 & \times & \square & = & 126 \\
 \square & \times & 2 & = & 16 \\
 \square & \times & 9 & = & 27 \\
 9 & \times & \square & = & 72 \\
 \square & \times & 13 & = & 65 \\
 5 & \times & \square & = & 55 \\
 \square & \times & 6 & = & 36
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 11 = 77 \\ 2 \times \square = 30 \\ \square \times 3 = 15 \\ 4 \times \square = 36 \\ \square \times 3 = 12 \\ \square \times 10 = 60 \\ 2 \times \square = 26 \\ 7 \times \square = 14 \\ 3 \times \square = 57 \\ 7 \times \square = 98 \\ \square \times 18 = 72 \\ 9 \times \square = 72 \\ 5 \times \square = 25 \\ 5 \times \square = 45 \\ 6 \times \square = 54 \\ \square \times 16 = 144 \\ 7 \times \square = 21 \\ 7 \times \square = 84 \\ 2 \times \square = 18 \\ \square \times 18 = 162 \\ \square \times 10 = 40 \\ \square \times 4 = 20 \\ \square \times 19 = 171 \\ \square \times 12 = 48 \\ 4 \times \square = 52 \end{array}$$

$$\begin{array}{l} 2 \times \square = 28 \\ 7 \times \square = 14 \\ \square \times 18 = 108 \\ \square \times 3 = 21 \\ \square \times 5 = 20 \\ \square \times 19 = 57 \\ \square \times 10 = 70 \\ \square \times 13 = 65 \\ 3 \times \square = 21 \\ 8 \times \square = 16 \\ 9 \times \square = 27 \\ \square \times 10 = 80 \\ 9 \times \square = 90 \\ \square \times 13 = 39 \\ 5 \times \square = 95 \\ \square \times 16 = 32 \\ 3 \times \square = 24 \\ \square \times 13 = 39 \\ 4 \times \square = 40 \\ 3 \times \square = 30 \\ 5 \times \square = 95 \\ \square \times 15 = 45 \\ 2 \times \square = 28 \\ 5 \times \square = 25 \\ \square \times 6 = 48 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 4 \times \square = 28 \\
 3 \times \square = 60 \\
 7 \times \square = 14 \\
 \square \times 16 = 80 \\
 \square \times 9 = 81 \\
 6 \times \square = 60 \\
 \square \times 20 = 160 \\
 \square \times 12 = 48 \\
 \square \times 10 = 80 \\
 \square \times 19 = 38 \\
 6 \times \square = 42 \\
 \square \times 9 = 63 \\
 \square \times 18 = 54 \\
 \square \times 6 = 30 \\
 3 \times \square = 15 \\
 2 \times \square = 30 \\
 \square \times 15 = 60 \\
 \square \times 3 = 15 \\
 6 \times \square = 48 \\
 \square \times 7 = 63 \\
 8 \times \square = 48 \\
 8 \times \square = 16 \\
 5 \times \square = 15 \\
 9 \times \square = 99 \\
 \square \times 10 = 80
 \end{array}$$

$$\begin{array}{r}
 \square \times 16 = 64 \\
 6 \times \square = 96 \\
 \square \times 3 = 15 \\
 \square \times 9 = 36 \\
 9 \times \square = 18 \\
 2 \times \square = 32 \\
 4 \times \square = 36 \\
 6 \times \square = 36 \\
 8 \times \square = 64 \\
 \square \times 19 = 95 \\
 \square \times 7 = 63 \\
 \square \times 19 = 38 \\
 2 \times \square = 14 \\
 \square \times 12 = 72 \\
 \square \times 12 = 60 \\
 9 \times \square = 45 \\
 4 \times \square = 16 \\
 \square \times 7 = 35 \\
 3 \times \square = 15 \\
 6 \times \square = 30 \\
 \square \times 5 = 40 \\
 4 \times \square = 20 \\
 \square \times 17 = 119 \\
 \square \times 20 = 180 \\
 \square \times 9 = 72
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 5 \times \square = 50 \\
 3 \times \square = 33 \\
 8 \times \square = 64 \\
 6 \times \square = 108 \\
 3 \times \square = 48 \\
 3 \times \square = 36 \\
 2 \times \square = 32 \\
 \square \times 3 = 6 \\
 \square \times 14 = 126 \\
 2 \times \square = 20 \\
 7 \times \square = 21 \\
 8 \times \square = 48 \\
 \square \times 11 = 44 \\
 6 \times \square = 48 \\
 \square \times 11 = 33 \\
 3 \times \square = 42 \\
 5 \times \square = 65 \\
 3 \times \square = 27 \\
 \square \times 18 = 72 \\
 \square \times 20 = 40 \\
 6 \times \square = 48 \\
 \square \times 12 = 72 \\
 \square \times 15 = 30 \\
 7 \times \square = 35 \\
 6 \times \square = 48
 \end{array}$$

$$\begin{array}{r}
 3 \times \square = 42 \\
 4 \times \square = 16 \\
 \square \times 5 = 25 \\
 2 \times \square = 12 \\
 5 \times \square = 70 \\
 \square \times 12 = 24 \\
 6 \times \square = 48 \\
 4 \times \square = 56 \\
 2 \times \square = 28 \\
 5 \times \square = 95 \\
 9 \times \square = 153 \\
 \square \times 10 = 70 \\
 5 \times \square = 15 \\
 \square \times 16 = 48 \\
 \square \times 18 = 54 \\
 6 \times \square = 36 \\
 2 \times \square = 16 \\
 \square \times 20 = 180 \\
 4 \times \square = 8 \\
 2 \times \square = 34 \\
 6 \times \square = 102 \\
 3 \times \square = 30 \\
 \square \times 2 = 4 \\
 6 \times \square = 36 \\
 \square \times 12 = 60
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 3 \times \square = 51 \\
 \square \times 5 = 40 \\
 \square \times 11 = 44 \\
 \square \times 9 = 81 \\
 4 \times \square = 32 \\
 6 \times \square = 18 \\
 9 \times \square = 81 \\
 8 \times \square = 144 \\
 \square \times 20 = 80 \\
 \square \times 6 = 54 \\
 \square \times 5 = 35 \\
 5 \times \square = 35 \\
 7 \times \square = 21 \\
 \square \times 10 = 30 \\
 7 \times \square = 28 \\
 \square \times 14 = 126 \\
 5 \times \square = 80 \\
 \square \times 19 = 114 \\
 3 \times \square = 51 \\
 \square \times 7 = 63 \\
 6 \times \square = 90 \\
 5 \times \square = 65 \\
 \square \times 7 = 49 \\
 \square \times 10 = 90 \\
 2 \times \square = 20
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 40 \\
 9 \times \square = 54 \\
 9 \times \square = 90 \\
 6 \times \square = 84 \\
 \square \times 3 = 12 \\
 9 \times \square = 171 \\
 \square \times 18 = 162 \\
 \square \times 10 = 70 \\
 \square \times 20 = 60 \\
 6 \times \square = 42 \\
 5 \times \square = 90 \\
 3 \times \square = 36 \\
 \square \times 4 = 12 \\
 \square \times 13 = 117 \\
 6 \times \square = 108 \\
 5 \times \square = 65 \\
 7 \times \square = 105 \\
 3 \times \square = 6 \\
 \square \times 18 = 36 \\
 \square \times 20 = 40 \\
 4 \times \square = 60 \\
 4 \times \square = 60 \\
 \square \times 16 = 128 \\
 3 \times \square = 12 \\
 \square \times 7 = 35
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 5 = 15 \\ 4 \times \square = 60 \\ \square \times 14 = 126 \\ 9 \times \square = 180 \\ \square \times 19 = 171 \\ \square \times 5 = 40 \\ 8 \times \square = 80 \\ \square \times 7 = 63 \\ \square \times 8 = 32 \\ \square \times 7 = 49 \\ \square \times 20 = 160 \\ 2 \times \square = 10 \\ 3 \times \square = 51 \\ 5 \times \square = 30 \\ 8 \times \square = 136 \\ 2 \times \square = 38 \\ \square \times 15 = 75 \\ \square \times 7 = 56 \\ 5 \times \square = 15 \\ 8 \times \square = 64 \\ \square \times 11 = 99 \\ 5 \times \square = 75 \\ \square \times 7 = 42 \\ \square \times 12 = 36 \\ \square \times 15 = 105 \end{array}$$

$$\begin{array}{l} 8 \times \square = 144 \\ 4 \times \square = 28 \\ \square \times 17 = 119 \\ 8 \times \square = 152 \\ \square \times 19 = 152 \\ 7 \times \square = 126 \\ 6 \times \square = 66 \\ 5 \times \square = 80 \\ \square \times 11 = 33 \\ \square \times 9 = 27 \\ 2 \times \square = 36 \\ 7 \times \square = 133 \\ 9 \times \square = 18 \\ \square \times 10 = 20 \\ \square \times 6 = 36 \\ \square \times 5 = 30 \\ 3 \times \square = 60 \\ 9 \times \square = 171 \\ \square \times 2 = 12 \\ 7 \times \square = 35 \\ 2 \times \square = 30 \\ 4 \times \square = 52 \\ 9 \times \square = 135 \\ \square \times 7 = 42 \\ \square \times 2 = 4 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 24 \\ 8 \times \square = 24 \\ \square \times 18 = 162 \\ \square \times 13 = 65 \\ 9 \times \square = 117 \\ \square \times 5 = 20 \\ 6 \times \square = 60 \\ \square \times 6 = 18 \\ \square \times 2 = 14 \\ 6 \times \square = 24 \\ \square \times 3 = 6 \\ 8 \times \square = 120 \\ \square \times 10 = 90 \\ \square \times 6 = 30 \\ 6 \times \square = 18 \\ \square \times 7 = 49 \\ \square \times 15 = 135 \\ 5 \times \square = 90 \\ 5 \times \square = 40 \\ \square \times 8 = 64 \\ \square \times 4 = 24 \\ 6 \times \square = 102 \\ \square \times 8 = 64 \\ \square \times 2 = 12 \\ 2 \times \square = 18 \end{array}$$

$$\begin{array}{l} 8 \times \square = 120 \\ 5 \times \square = 25 \\ 8 \times \square = 32 \\ 9 \times \square = 171 \\ \square \times 14 = 56 \\ \square \times 13 = 117 \\ 5 \times \square = 45 \\ \square \times 14 = 84 \\ \square \times 16 = 32 \\ \square \times 3 = 6 \\ \square \times 10 = 50 \\ \square \times 19 = 57 \\ \square \times 8 = 72 \\ \square \times 15 = 75 \\ 3 \times \square = 36 \\ 7 \times \square = 119 \\ 4 \times \square = 56 \\ \square \times 3 = 24 \\ 8 \times \square = 24 \\ 7 \times \square = 140 \\ \square \times 4 = 32 \\ 9 \times \square = 72 \\ \square \times 8 = 16 \\ \square \times 7 = 49 \\ 4 \times \square = 40 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \boxed{} \times 6 = 24 \\ \boxed{} \times 12 = 72 \\ 8 \times \boxed{} = 96 \\ 4 \times \boxed{} = 40 \\ 4 \times \boxed{} = 32 \\ 7 \times \boxed{} = 21 \\ 4 \times \boxed{} = 28 \\ 3 \times \boxed{} = 51 \\ 8 \times \boxed{} = 16 \\ \boxed{} \times 14 = 56 \\ 5 \times \boxed{} = 10 \\ \boxed{} \times 4 = 36 \\ \boxed{} \times 7 = 42 \\ 8 \times \boxed{} = 104 \\ \boxed{} \times 6 = 42 \\ \boxed{} \times 3 = 15 \\ \boxed{} \times 12 = 24 \\ 3 \times \boxed{} = 60 \\ 7 \times \boxed{} = 56 \\ \boxed{} \times 6 = 12 \\ \boxed{} \times 16 = 96 \\ \boxed{} \times 12 = 108 \\ \boxed{} \times 14 = 70 \\ \boxed{} \times 16 = 80 \\ 6 \times \boxed{} = 36 \end{array}$$

$$\begin{array}{l} \boxed{} \times 14 = 84 \\ 6 \times \boxed{} = 90 \\ 7 \times \boxed{} = 98 \\ \boxed{} \times 3 = 27 \\ \boxed{} \times 3 = 21 \\ \boxed{} \times 5 = 40 \\ 6 \times \boxed{} = 66 \\ 9 \times \boxed{} = 36 \\ \boxed{} \times 19 = 95 \\ 8 \times \boxed{} = 128 \\ 8 \times \boxed{} = 80 \\ 2 \times \boxed{} = 4 \\ \boxed{} \times 4 = 8 \\ 6 \times \boxed{} = 12 \\ \boxed{} \times 8 = 32 \\ 3 \times \boxed{} = 39 \\ \boxed{} \times 14 = 126 \\ \boxed{} \times 12 = 36 \\ 9 \times \boxed{} = 63 \\ \boxed{} \times 17 = 85 \\ 2 \times \boxed{} = 38 \\ \boxed{} \times 4 = 12 \\ 7 \times \boxed{} = 49 \\ 8 \times \boxed{} = 64 \\ 8 \times \boxed{} = 40 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 8 \times \square = 80 \\
 \square \times 16 = 48 \\
 \square \times 15 = 60 \\
 \square \times 11 = 55 \\
 \square \times 7 = 21 \\
 \square \times 6 = 48 \\
 \square \times 6 = 24 \\
 \square \times 10 = 90 \\
 \square \times 14 = 28 \\
 4 \times \square = 40 \\
 \square \times 5 = 25 \\
 \square \times 17 = 153 \\
 6 \times \square = 66 \\
 4 \times \square = 64 \\
 4 \times \square = 52 \\
 8 \times \square = 64 \\
 4 \times \square = 80 \\
 \square \times 7 = 42 \\
 \square \times 8 = 40 \\
 5 \times \square = 15 \\
 \square \times 8 = 40 \\
 \square \times 19 = 95 \\
 2 \times \square = 28 \\
 8 \times \square = 144 \\
 \square \times 17 = 68
 \end{array}$$

$$\begin{array}{r}
 \square \times 17 = 68 \\
 5 \times \square = 15 \\
 9 \times \square = 180 \\
 \square \times 19 = 133 \\
 \square \times 19 = 133 \\
 2 \times \square = 32 \\
 \square \times 6 = 48 \\
 \square \times 6 = 36 \\
 \square \times 20 = 120 \\
 \square \times 14 = 42 \\
 \square \times 18 = 108 \\
 5 \times \square = 95 \\
 \square \times 15 = 60 \\
 3 \times \square = 51 \\
 \square \times 12 = 24 \\
 \square \times 20 = 180 \\
 \square \times 19 = 114 \\
 \square \times 17 = 153 \\
 \square \times 6 = 54 \\
 3 \times \square = 48 \\
 3 \times \square = 12 \\
 \square \times 3 = 21 \\
 7 \times \square = 126 \\
 7 \times \square = 98 \\
 \square \times 7 = 49
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 28 \\
 \square \times 11 = 44 \\
 \square \times 13 = 117 \\
 8 \times \square = 56 \\
 \square \times 12 = 84 \\
 \square \times 17 = 153 \\
 \square \times 17 = 119 \\
 \square \times 3 = 9 \\
 \square \times 9 = 63 \\
 5 \times \square = 45 \\
 5 \times \square = 90 \\
 \square \times 12 = 48 \\
 6 \times \square = 30 \\
 4 \times \square = 16 \\
 \square \times 8 = 72 \\
 \square \times 11 = 22 \\
 3 \times \square = 21 \\
 \square \times 15 = 75 \\
 4 \times \square = 48 \\
 5 \times \square = 45 \\
 \square \times 10 = 60 \\
 \square \times 11 = 77 \\
 5 \times \square = 10 \\
 2 \times \square = 12 \\
 \square \times 20 = 40
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 44 \\
 \square \times 5 = 25 \\
 \square \times 16 = 48 \\
 \square \times 19 = 171 \\
 \square \times 8 = 56 \\
 \square \times 9 = 63 \\
 3 \times \square = 48 \\
 \square \times 7 = 49 \\
 5 \times \square = 65 \\
 \square \times 18 = 108 \\
 \square \times 8 = 72 \\
 4 \times \square = 12 \\
 \square \times 18 = 144 \\
 6 \times \square = 12 \\
 9 \times \square = 153 \\
 \square \times 7 = 28 \\
 8 \times \square = 104 \\
 8 \times \square = 128 \\
 \square \times 14 = 112 \\
 4 \times \square = 68 \\
 4 \times \square = 52 \\
 7 \times \square = 70 \\
 \square \times 15 = 60 \\
 \square \times 18 = 108 \\
 \square \times 14 = 28
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 12 = 108 \\ \square \times 14 = 112 \\ \square \times 14 = 70 \\ 7 \times \square = 63 \\ 4 \times \square = 12 \\ \square \times 12 = 60 \\ 2 \times \square = 18 \\ 2 \times \square = 20 \\ 4 \times \square = 8 \\ 9 \times \square = 81 \\ \square \times 7 = 49 \\ 8 \times \square = 128 \\ 3 \times \square = 42 \\ 6 \times \square = 42 \\ 8 \times \square = 96 \\ 8 \times \square = 136 \\ 5 \times \square = 60 \\ 5 \times \square = 30 \\ \square \times 17 = 102 \\ \square \times 15 = 45 \\ 2 \times \square = 22 \\ \square \times 5 = 15 \\ 4 \times \square = 28 \\ \square \times 2 = 18 \\ \square \times 8 = 24 \end{array}$$

$$\begin{array}{l} 7 \times \square = 105 \\ \square \times 11 = 99 \\ \square \times 14 = 98 \\ \square \times 10 = 60 \\ 7 \times \square = 35 \\ 2 \times \square = 28 \\ \square \times 8 = 56 \\ \square \times 14 = 112 \\ \square \times 5 = 45 \\ \square \times 3 = 24 \\ \square \times 16 = 112 \\ \square \times 16 = 144 \\ \square \times 17 = 51 \\ \square \times 7 = 49 \\ 3 \times \square = 6 \\ \square \times 3 = 18 \\ \square \times 3 = 9 \\ 8 \times \square = 40 \\ \square \times 19 = 152 \\ \square \times 12 = 96 \\ \square \times 19 = 38 \\ 3 \times \square = 27 \\ \square \times 2 = 10 \\ 6 \times \square = 12 \\ 8 \times \square = 112 \end{array}$$

掛け算虫食い|桁×20まで

$$\begin{array}{l} \square \times 15 = 120 \\ 4 \times \square = 60 \\ 6 \times \square = 114 \\ 3 \times \square = 51 \\ 3 \times \square = 48 \\ \square \times 4 = 12 \\ \square \times 3 = 24 \\ \square \times 5 = 20 \\ \square \times 7 = 42 \\ \square \times 20 = 40 \\ 2 \times \square = 30 \\ 5 \times \square = 85 \\ 5 \times \square = 15 \\ 3 \times \square = 60 \\ \square \times 14 = 28 \\ 3 \times \square = 15 \\ \square \times 9 = 81 \\ \square \times 7 = 63 \\ \square \times 12 = 36 \\ 3 \times \square = 57 \\ 9 \times \square = 153 \\ \square \times 12 = 36 \\ 4 \times \square = 72 \\ 6 \times \square = 36 \\ 6 \times \square = 84 \end{array}$$

$$\begin{array}{l} \square \times 20 = 120 \\ 4 \times \square = 8 \\ \square \times 8 = 64 \\ \square \times 10 = 20 \\ \square \times 20 = 40 \\ 6 \times \square = 12 \\ 2 \times \square = 24 \\ \square \times 17 = 136 \\ 2 \times \square = 18 \\ \square \times 19 = 38 \\ 8 \times \square = 16 \\ \square \times 4 = 24 \\ 9 \times \square = 72 \\ 3 \times \square = 39 \\ 4 \times \square = 80 \\ 6 \times \square = 48 \\ \square \times 10 = 30 \\ \square \times 19 = 152 \\ 3 \times \square = 42 \\ \square \times 12 = 72 \\ \square \times 2 = 18 \\ \square \times 16 = 96 \\ \square \times 6 = 42 \\ 8 \times \square = 56 \\ 9 \times \square = 135 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 7 = 35 \\ 7 \times \square = 49 \\ 9 \times \square = 36 \\ 7 \times \square = 28 \\ \square \times 19 = 114 \\ \square \times 5 = 35 \\ \square \times 18 = 144 \\ \square \times 15 = 45 \\ \square \times 2 = 10 \\ 4 \times \square = 80 \\ 7 \times \square = 105 \\ 5 \times \square = 85 \\ \square \times 5 = 10 \\ \square \times 13 = 65 \\ 8 \times \square = 152 \\ \square \times 11 = 66 \\ \square \times 16 = 144 \\ 8 \times \square = 48 \\ 6 \times \square = 12 \\ 8 \times \square = 160 \\ \square \times 16 = 112 \\ \square \times 5 = 35 \\ 6 \times \square = 78 \\ \square \times 12 = 96 \\ \square \times 16 = 80 \end{array}$$

$$\begin{array}{l} 6 \times \square = 90 \\ 5 \times \square = 20 \\ \square \times 17 = 34 \\ \square \times 5 = 45 \\ 6 \times \square = 60 \\ 8 \times \square = 128 \\ \square \times 14 = 112 \\ \square \times 6 = 36 \\ 5 \times \square = 70 \\ \square \times 12 = 24 \\ \square \times 8 = 56 \\ 2 \times \square = 34 \\ \square \times 14 = 56 \\ \square \times 6 = 30 \\ 7 \times \square = 42 \\ \square \times 16 = 112 \\ \square \times 6 = 54 \\ \square \times 7 = 28 \\ \square \times 12 = 96 \\ \square \times 9 = 54 \\ 4 \times \square = 68 \\ \square \times 2 = 12 \\ 8 \times \square = 72 \\ \square \times 10 = 70 \\ \square \times 16 = 48 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 35 \\
 \square \times 14 = 70 \\
 \square \times 3 = 21 \\
 \square \times 17 = 153 \\
 6 \times \square = 60 \\
 2 \times \square = 14 \\
 \square \times 9 = 36 \\
 9 \times \square = 99 \\
 \square \times 20 = 100 \\
 \square \times 6 = 30 \\
 \square \times 16 = 112 \\
 \square \times 19 = 57 \\
 \square \times 20 = 140 \\
 6 \times \square = 30 \\
 8 \times \square = 112 \\
 \square \times 12 = 48 \\
 9 \times \square = 135 \\
 2 \times \square = 6 \\
 2 \times \square = 22 \\
 6 \times \square = 90 \\
 8 \times \square = 104 \\
 \square \times 3 = 24 \\
 \square \times 6 = 42 \\
 5 \times \square = 50 \\
 5 \times \square = 85
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 72 \\
 5 \times \square = 45 \\
 5 \times \square = 65 \\
 7 \times \square = 105 \\
 6 \times \square = 84 \\
 9 \times \square = 135 \\
 2 \times \square = 40 \\
 \square \times 3 = 6 \\
 2 \times \square = 36 \\
 \square \times 11 = 44 \\
 7 \times \square = 14 \\
 5 \times \square = 25 \\
 4 \times \square = 16 \\
 \square \times 14 = 70 \\
 \square \times 13 = 26 \\
 3 \times \square = 48 \\
 4 \times \square = 64 \\
 \square \times 8 = 40 \\
 \square \times 18 = 108 \\
 \square \times 16 = 144 \\
 \square \times 14 = 98 \\
 \square \times 9 = 81 \\
 8 \times \square = 128 \\
 3 \times \square = 27 \\
 \square \times 2 = 10
 \end{array}$$

掛け算虫食い算×20まで

$$4 \times \square = 8$$

$$6 \times \square = 90$$

$$\square \times 8 = 40$$

$$4 \times \square = 48$$

$$\square \times 17 = 102$$

$$5 \times \square = 40$$

$$\square \times 17 = 51$$

$$2 \times \square = 20$$

$$\square \times 2 = 14$$

$$\square \times 6 = 48$$

$$\square \times 2 = 12$$

$$2 \times \square = 40$$

$$\square \times 14 = 42$$

$$6 \times \square = 42$$

$$\square \times 7 = 35$$

$$8 \times \square = 64$$

$$3 \times \square = 24$$

$$5 \times \square = 50$$

$$\square \times 6 = 12$$

$$\square \times 5 = 40$$

$$8 \times \square = 80$$

$$5 \times \square = 30$$

$$2 \times \square = 28$$

$$\square \times 10 = 30$$

$$8 \times \square = 16$$

$$2 \times \square = 30$$

$$8 \times \square = 64$$

$$\square \times 15 = 135$$

$$7 \times \square = 98$$

$$\square \times 20 = 160$$

$$9 \times \square = 117$$

$$4 \times \square = 56$$

$$\square \times 17 = 102$$

$$\square \times 2 = 18$$

$$5 \times \square = 15$$

$$7 \times \square = 63$$

$$9 \times \square = 27$$

$$2 \times \square = 12$$

$$\square \times 12 = 84$$

$$\square \times 18 = 108$$

$$\square \times 6 = 12$$

$$\square \times 20 = 40$$

$$9 \times \square = 45$$

$$\square \times 18 = 90$$

$$\square \times 13 = 104$$

$$\square \times 11 = 22$$

$$2 \times \square = 6$$

$$\square \times 19 = 95$$

$$2 \times \square = 6$$

$$2 \times \square = 40$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 14 = 70 \\ \square \times 15 = 105 \\ 6 \times \square = 114 \\ 5 \times \square = 100 \\ 3 \times \square = 48 \\ \square \times 3 = 24 \\ \square \times 11 = 22 \\ 6 \times \square = 84 \\ 8 \times \square = 144 \\ 5 \times \square = 85 \\ 4 \times \square = 36 \\ \square \times 16 = 80 \\ \square \times 3 = 21 \\ \square \times 3 = 18 \\ \square \times 2 = 12 \\ \square \times 9 = 54 \\ \square \times 6 = 12 \\ 8 \times \square = 80 \\ 5 \times \square = 80 \\ 7 \times \square = 77 \\ \square \times 2 = 12 \\ \square \times 5 = 25 \\ \square \times 13 = 117 \\ \square \times 6 = 30 \\ 6 \times \square = 114 \end{array}$$

$$\begin{array}{r} 4 \times \square = 16 \\ \square \times 7 = 21 \\ 4 \times \square = 16 \\ 4 \times \square = 8 \\ 4 \times \square = 36 \\ 4 \times \square = 16 \\ 3 \times \square = 42 \\ \square \times 8 = 32 \\ \square \times 12 = 84 \\ \square \times 15 = 75 \\ \square \times 6 = 30 \\ \square \times 11 = 22 \\ 7 \times \square = 119 \\ 4 \times \square = 40 \\ 9 \times \square = 18 \\ \square \times 15 = 30 \\ \square \times 12 = 48 \\ 5 \times \square = 80 \\ \square \times 20 = 100 \\ 4 \times \square = 16 \\ \square \times 10 = 80 \\ \square \times 20 = 60 \\ 4 \times \square = 40 \\ \square \times 4 = 28 \\ \square \times 2 = 14 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} 3 \times \square = 30 \\ \square \times 4 = 8 \\ 8 \times \square = 152 \\ 4 \times \square = 20 \\ 6 \times \square = 84 \\ 5 \times \square = 55 \\ 2 \times \square = 26 \\ 6 \times \square = 12 \\ 8 \times \square = 96 \\ 3 \times \square = 18 \\ \square \times 12 = 48 \\ 7 \times \square = 63 \\ \square \times 20 = 120 \\ 7 \times \square = 119 \\ \square \times 4 = 16 \\ 8 \times \square = 136 \\ 6 \times \square = 108 \\ \square \times 9 = 36 \\ \square \times 4 = 28 \\ 6 \times \square = 60 \\ 6 \times \square = 120 \\ \square \times 18 = 126 \\ \square \times 11 = 33 \\ \square \times 5 = 35 \\ 9 \times \square = 135 \end{array}$$

$$\begin{array}{l} 2 \times \square = 24 \\ 6 \times \square = 72 \\ \square \times 2 = 6 \\ \square \times 10 = 20 \\ 6 \times \square = 72 \\ \square \times 6 = 12 \\ 3 \times \square = 45 \\ 4 \times \square = 52 \\ \square \times 14 = 70 \\ 3 \times \square = 45 \\ 6 \times \square = 42 \\ \square \times 17 = 102 \\ 4 \times \square = 36 \\ 4 \times \square = 24 \\ 2 \times \square = 12 \\ 9 \times \square = 162 \\ 9 \times \square = 135 \\ \square \times 9 = 72 \\ 4 \times \square = 24 \\ 4 \times \square = 72 \\ 8 \times \square = 112 \\ \square \times 4 = 20 \\ \square \times 15 = 105 \\ \square \times 12 = 48 \\ 7 \times \square = 133 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \boxed{} \times 2 = 18 \\ \boxed{} \times 6 = 24 \\ 2 \times \boxed{} = 10 \\ 5 \times \boxed{} = 70 \\ \boxed{} \times 8 = 72 \\ \boxed{} \times 5 = 30 \\ 6 \times \boxed{} = 24 \\ \boxed{} \times 6 = 18 \\ 8 \times \boxed{} = 144 \\ 3 \times \boxed{} = 24 \\ 2 \times \boxed{} = 28 \\ \boxed{} \times 11 = 88 \\ 6 \times \boxed{} = 90 \\ \boxed{} \times 9 = 45 \\ \boxed{} \times 7 = 49 \\ \boxed{} \times 4 = 36 \\ 3 \times \boxed{} = 21 \\ 6 \times \boxed{} = 90 \\ 8 \times \boxed{} = 152 \\ \boxed{} \times 12 = 24 \\ \boxed{} \times 16 = 48 \\ 4 \times \boxed{} = 20 \\ \boxed{} \times 14 = 70 \\ \boxed{} \times 4 = 36 \\ \boxed{} \times 14 = 112 \end{array}$$

$$\begin{array}{l} \boxed{} \times 15 = 90 \\ \boxed{} \times 16 = 144 \\ 9 \times \boxed{} = 162 \\ 6 \times \boxed{} = 36 \\ 2 \times \boxed{} = 16 \\ \boxed{} \times 19 = 133 \\ \boxed{} \times 18 = 144 \\ \boxed{} \times 10 = 50 \\ \boxed{} \times 15 = 75 \\ \boxed{} \times 18 = 72 \\ \boxed{} \times 10 = 20 \\ \boxed{} \times 5 = 15 \\ 9 \times \boxed{} = 180 \\ 3 \times \boxed{} = 6 \\ \boxed{} \times 18 = 162 \\ 2 \times \boxed{} = 26 \\ \boxed{} \times 19 = 76 \\ 7 \times \boxed{} = 21 \\ 4 \times \boxed{} = 72 \\ \boxed{} \times 7 = 14 \\ \boxed{} \times 5 = 15 \\ 2 \times \boxed{} = 26 \\ 7 \times \boxed{} = 91 \\ \boxed{} \times 4 = 32 \\ 6 \times \boxed{} = 102 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 13 = 26 \\ 9 \times \square = 117 \\ 9 \times \square = 135 \\ \square \times 4 = 36 \\ 7 \times \square = 140 \\ 9 \times \square = 117 \\ \square \times 5 = 20 \\ \square \times 12 = 24 \\ 3 \times \square = 42 \\ \square \times 10 = 30 \\ \square \times 10 = 90 \\ 2 \times \square = 4 \\ 7 \times \square = 119 \\ 7 \times \square = 21 \\ 9 \times \square = 54 \\ 3 \times \square = 54 \\ 6 \times \square = 54 \\ 8 \times \square = 32 \\ \square \times 5 = 40 \\ 7 \times \square = 91 \\ 6 \times \square = 60 \\ \square \times 6 = 54 \\ 4 \times \square = 28 \\ 4 \times \square = 24 \\ 2 \times \square = 36 \end{array}$$

$$\begin{array}{l} \square \times 19 = 171 \\ \square \times 8 = 56 \\ \square \times 16 = 144 \\ 7 \times \square = 49 \\ 8 \times \square = 112 \\ 4 \times \square = 76 \\ \square \times 3 = 18 \\ \square \times 4 = 8 \\ \square \times 5 = 30 \\ 2 \times \square = 38 \\ \square \times 11 = 33 \\ \square \times 11 = 77 \\ \square \times 4 = 12 \\ 4 \times \square = 36 \\ 5 \times \square = 30 \\ 4 \times \square = 48 \\ \square \times 11 = 88 \\ 5 \times \square = 40 \\ 6 \times \square = 120 \\ \square \times 17 = 153 \\ \square \times 8 = 16 \\ 6 \times \square = 24 \\ \square \times 10 = 40 \\ 4 \times \square = 72 \\ \square \times 11 = 77 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 4 = 24 \\ \square \times 9 = 72 \\ \square \times 15 = 105 \\ \square \times 19 = 133 \\ \square \times 3 = 12 \\ 2 \times \square = 24 \\ \square \times 15 = 75 \\ \square \times 2 = 12 \\ 4 \times \square = 56 \\ 4 \times \square = 24 \\ 4 \times \square = 48 \\ 2 \times \square = 10 \\ \square \times 9 = 36 \\ \square \times 10 = 40 \\ \square \times 5 = 30 \\ \square \times 4 = 20 \\ \square \times 12 = 60 \\ 7 \times \square = 126 \\ 2 \times \square = 32 \\ 2 \times \square = 18 \\ \square \times 2 = 10 \\ 4 \times \square = 40 \\ 7 \times \square = 91 \\ \square \times 12 = 84 \\ \square \times 2 = 8 \end{array}$$

$$\begin{array}{l} \square \times 9 = 63 \\ \square \times 8 = 64 \\ \square \times 2 = 16 \\ 3 \times \square = 39 \\ 6 \times \square = 54 \\ 4 \times \square = 32 \\ 6 \times \square = 90 \\ \square \times 8 = 32 \\ 3 \times \square = 39 \\ \square \times 13 = 78 \\ 6 \times \square = 66 \\ \square \times 7 = 49 \\ 5 \times \square = 15 \\ \square \times 19 = 152 \\ \square \times 20 = 160 \\ 3 \times \square = 48 \\ \square \times 19 = 76 \\ 6 \times \square = 84 \\ 6 \times \square = 66 \\ \square \times 8 = 24 \\ 7 \times \square = 84 \\ 7 \times \square = 49 \\ 8 \times \square = 160 \\ \square \times 7 = 28 \\ 2 \times \square = 40 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 8 \times \square = 128 \\
 9 \times \square = 90 \\
 \square \times 16 = 96 \\
 \square \times 14 = 42 \\
 \square \times 7 = 49 \\
 \square \times 11 = 77 \\
 9 \times \square = 162 \\
 \square \times 6 = 48 \\
 \square \times 11 = 33 \\
 \square \times 15 = 105 \\
 \square \times 16 = 112 \\
 \square \times 3 = 6 \\
 \square \times 17 = 136 \\
 8 \times \square = 104 \\
 \square \times 19 = 57 \\
 6 \times \square = 114 \\
 \square \times 4 = 32 \\
 5 \times \square = 85 \\
 8 \times \square = 152 \\
 \square \times 4 = 36 \\
 6 \times \square = 84 \\
 3 \times \square = 60 \\
 \square \times 15 = 105 \\
 7 \times \square = 98 \\
 4 \times \square = 48
 \end{array}$$

$$\begin{array}{r}
 \square \times 19 = 152 \\
 \square \times 7 = 63 \\
 \square \times 14 = 112 \\
 6 \times \square = 78 \\
 7 \times \square = 28 \\
 \square \times 20 = 160 \\
 9 \times \square = 36 \\
 3 \times \square = 48 \\
 \square \times 14 = 28 \\
 \square \times 7 = 35 \\
 3 \times \square = 45 \\
 \square \times 15 = 45 \\
 7 \times \square = 133 \\
 \square \times 14 = 28 \\
 \square \times 4 = 36 \\
 5 \times \square = 60 \\
 \square \times 11 = 99 \\
 3 \times \square = 15 \\
 \square \times 18 = 36 \\
 \square \times 6 = 30 \\
 9 \times \square = 54 \\
 \square \times 17 = 136 \\
 7 \times \square = 28 \\
 5 \times \square = 100 \\
 2 \times \square = 24
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 3 & \times & \square & = & 60 \\
 8 & \times & \square & = & 96 \\
 5 & \times & \square & = & 95 \\
 2 & \times & \square & = & 34 \\
 \square & \times & 12 & = & 96 \\
 9 & \times & \square & = & 54 \\
 8 & \times & \square & = & 64 \\
 5 & \times & \square & = & 35 \\
 4 & \times & \square & = & 72 \\
 \square & \times & 17 & = & 68 \\
 6 & \times & \square & = & 54 \\
 6 & \times & \square & = & 102 \\
 \square & \times & 2 & = & 8 \\
 \square & \times & 11 & = & 77 \\
 \square & \times & 17 & = & 34 \\
 8 & \times & \square & = & 104 \\
 \square & \times & 19 & = & 38 \\
 9 & \times & \square & = & 171 \\
 5 & \times & \square & = & 10 \\
 4 & \times & \square & = & 20 \\
 \square & \times & 8 & = & 32 \\
 \square & \times & 16 & = & 32 \\
 5 & \times & \square & = & 85 \\
 7 & \times & \square & = & 105 \\
 \square & \times & 4 & = & 36
 \end{array}$$

$$\begin{array}{rclcl}
 \square & \times & 11 & = & 22 \\
 \square & \times & 4 & = & 36 \\
 7 & \times & \square & = & 56 \\
 7 & \times & \square & = & 63 \\
 \square & \times & 5 & = & 30 \\
 \square & \times & 14 & = & 56 \\
 3 & \times & \square & = & 48 \\
 \square & \times & 10 & = & 20 \\
 \square & \times & 2 & = & 8 \\
 6 & \times & \square & = & 120 \\
 \square & \times & 7 & = & 56 \\
 \square & \times & 19 & = & 133 \\
 3 & \times & \square & = & 42 \\
 2 & \times & \square & = & 24 \\
 2 & \times & \square & = & 16 \\
 9 & \times & \square & = & 54 \\
 6 & \times & \square & = & 102 \\
 \square & \times & 17 & = & 51 \\
 \square & \times & 13 & = & 26 \\
 \square & \times & 12 & = & 72 \\
 9 & \times & \square & = & 180 \\
 2 & \times & \square & = & 14 \\
 9 & \times & \square & = & 162 \\
 \square & \times & 7 & = & 14 \\
 8 & \times & \square & = & 120
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 54 \\
 \square \times 18 = 36 \\
 3 \times \square = 21 \\
 \square \times 5 = 20 \\
 7 \times \square = 119 \\
 3 \times \square = 57 \\
 \square \times 14 = 42 \\
 9 \times \square = 126 \\
 \square \times 16 = 112 \\
 4 \times \square = 72 \\
 6 \times \square = 78 \\
 5 \times \square = 35 \\
 4 \times \square = 36 \\
 5 \times \square = 50 \\
 5 \times \square = 70 \\
 8 \times \square = 112 \\
 2 \times \square = 22 \\
 \square \times 3 = 12 \\
 8 \times \square = 144 \\
 \square \times 8 = 72 \\
 \square \times 11 = 22 \\
 2 \times \square = 22 \\
 \square \times 4 = 24 \\
 6 \times \square = 78 \\
 9 \times \square = 135
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 76 \\
 4 \times \square = 32 \\
 \square \times 3 = 6 \\
 \square \times 12 = 108 \\
 \square \times 9 = 54 \\
 6 \times \square = 96 \\
 \square \times 7 = 63 \\
 \square \times 16 = 128 \\
 \square \times 7 = 42 \\
 7 \times \square = 91 \\
 4 \times \square = 48 \\
 \square \times 12 = 72 \\
 \square \times 6 = 42 \\
 6 \times \square = 72 \\
 4 \times \square = 72 \\
 \square \times 7 = 14 \\
 \square \times 17 = 102 \\
 5 \times \square = 80 \\
 \square \times 4 = 24 \\
 3 \times \square = 39 \\
 \square \times 13 = 52 \\
 \square \times 8 = 48 \\
 2 \times \square = 22 \\
 4 \times \square = 12 \\
 4 \times \square = 64
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 45 \\ 9 \times \square = 144 \\ \square \times 16 = 128 \\ \square \times 4 = 24 \\ 7 \times \square = 119 \\ \square \times 4 = 32 \\ 6 \times \square = 54 \\ 5 \times \square = 60 \\ 3 \times \square = 45 \\ \square \times 13 = 65 \\ \square \times 7 = 56 \\ 8 \times \square = 56 \\ 8 \times \square = 40 \\ \square \times 6 = 30 \\ 5 \times \square = 75 \\ \square \times 10 = 60 \\ \square \times 5 = 30 \\ 9 \times \square = 126 \\ 5 \times \square = 85 \\ 3 \times \square = 54 \\ 7 \times \square = 126 \\ 9 \times \square = 153 \\ 8 \times \square = 160 \\ \square \times 14 = 56 \\ 4 \times \square = 52 \end{array}$$

$$\begin{array}{l} 5 \times \square = 100 \\ 8 \times \square = 16 \\ 6 \times \square = 114 \\ \square \times 16 = 80 \\ 9 \times \square = 36 \\ 9 \times \square = 117 \\ \square \times 13 = 26 \\ 6 \times \square = 108 \\ \square \times 8 = 64 \\ 4 \times \square = 52 \\ \square \times 17 = 68 \\ \square \times 12 = 108 \\ \square \times 7 = 42 \\ 5 \times \square = 25 \\ \square \times 2 = 14 \\ 7 \times \square = 105 \\ \square \times 10 = 90 \\ \square \times 19 = 57 \\ 5 \times \square = 25 \\ \square \times 15 = 90 \\ \square \times 6 = 36 \\ 8 \times \square = 104 \\ 7 \times \square = 21 \\ 9 \times \square = 153 \\ 7 \times \square = 133 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 3 \times \square = 45 \\
 \square \times 10 = 90 \\
 \square \times 7 = 28 \\
 6 \times \square = 30 \\
 \square \times 20 = 60 \\
 \square \times 3 = 12 \\
 \square \times 15 = 30 \\
 3 \times \square = 45 \\
 7 \times \square = 91 \\
 \square \times 20 = 120 \\
 \square \times 6 = 48 \\
 \square \times 6 = 36 \\
 \square \times 3 = 27 \\
 \square \times 20 = 140 \\
 \square \times 18 = 144 \\
 5 \times \square = 90 \\
 \square \times 6 = 18 \\
 \square \times 15 = 105 \\
 \square \times 3 = 15 \\
 \square \times 4 = 12 \\
 6 \times \square = 72 \\
 \square \times 16 = 112 \\
 9 \times \square = 36 \\
 3 \times \square = 39 \\
 \square \times 14 = 112
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 21 \\
 \square \times 15 = 120 \\
 5 \times \square = 40 \\
 2 \times \square = 36 \\
 2 \times \square = 6 \\
 \square \times 5 = 15 \\
 \square \times 10 = 80 \\
 \square \times 2 = 6 \\
 4 \times \square = 52 \\
 7 \times \square = 140 \\
 \square \times 10 = 30 \\
 \square \times 10 = 20 \\
 \square \times 7 = 42 \\
 \square \times 6 = 54 \\
 \square \times 14 = 28 \\
 \square \times 9 = 54 \\
 3 \times \square = 57 \\
 8 \times \square = 104 \\
 6 \times \square = 60 \\
 \square \times 8 = 40 \\
 \square \times 2 = 4 \\
 2 \times \square = 22 \\
 \square \times 6 = 24 \\
 \square \times 3 = 27 \\
 \square \times 4 = 8
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 15 = 90 \\ 8 \times \square = 88 \\ 6 \times \square = 72 \\ \square \times 6 = 30 \\ \square \times 9 = 18 \\ 3 \times \square = 30 \\ 9 \times \square = 135 \\ \square \times 17 = 68 \\ \square \times 2 = 8 \\ \square \times 8 = 40 \\ \square \times 12 = 24 \\ \square \times 14 = 56 \\ \square \times 15 = 135 \\ \square \times 8 = 40 \\ \square \times 15 = 45 \\ \square \times 7 = 14 \\ 2 \times \square = 16 \\ 6 \times \square = 36 \\ \square \times 8 = 40 \\ \square \times 10 = 20 \\ 3 \times \square = 48 \\ 5 \times \square = 10 \\ 7 \times \square = 21 \\ \square \times 20 = 160 \\ \square \times 12 = 84 \end{array}$$

$$\begin{array}{l} \square \times 9 = 27 \\ 5 \times \square = 20 \\ \square \times 13 = 26 \\ 8 \times \square = 88 \\ 8 \times \square = 88 \\ \square \times 2 = 10 \\ \square \times 7 = 49 \\ 7 \times \square = 70 \\ 7 \times \square = 70 \\ \square \times 6 = 54 \\ 2 \times \square = 28 \\ \square \times 4 = 16 \\ \square \times 19 = 152 \\ \square \times 2 = 18 \\ 4 \times \square = 64 \\ \square \times 17 = 136 \\ \square \times 20 = 80 \\ 9 \times \square = 162 \\ 9 \times \square = 135 \\ \square \times 6 = 18 \\ \square \times 2 = 6 \\ \square \times 19 = 38 \\ \square \times 12 = 48 \\ 9 \times \square = 36 \\ 6 \times \square = 36 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 81 \\
 \square \times 14 = 112 \\
 3 \times \square = 12 \\
 4 \times \square = 64 \\
 \square \times 17 = 68 \\
 \square \times 3 = 6 \\
 \square \times 8 = 72 \\
 \square \times 8 = 24 \\
 9 \times \square = 180 \\
 5 \times \square = 25 \\
 2 \times \square = 26 \\
 6 \times \square = 72 \\
 \square \times 19 = 57 \\
 \square \times 4 = 12 \\
 5 \times \square = 80 \\
 \square \times 6 = 36 \\
 8 \times \square = 144 \\
 \square \times 5 = 45 \\
 7 \times \square = 35 \\
 \square \times 11 = 22 \\
 \square \times 11 = 44 \\
 2 \times \square = 18 \\
 8 \times \square = 64 \\
 6 \times \square = 78 \\
 9 \times \square = 144
 \end{array}$$

$$\begin{array}{r}
 \square \times 12 = 60 \\
 7 \times \square = 140 \\
 3 \times \square = 15 \\
 \square \times 12 = 108 \\
 3 \times \square = 9 \\
 3 \times \square = 24 \\
 \square \times 14 = 56 \\
 6 \times \square = 78 \\
 \square \times 18 = 54 \\
 \square \times 10 = 50 \\
 \square \times 10 = 90 \\
 \square \times 17 = 136 \\
 6 \times \square = 72 \\
 7 \times \square = 14 \\
 \square \times 3 = 9 \\
 \square \times 20 = 180 \\
 \square \times 18 = 36 \\
 \square \times 6 = 36 \\
 \square \times 9 = 54 \\
 \square \times 5 = 35 \\
 \square \times 6 = 54 \\
 \square \times 5 = 15 \\
 \square \times 4 = 12 \\
 \square \times 16 = 144 \\
 8 \times \square = 144
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 10 = 80 \\ 4 \times \square = 40 \\ \square \times 19 = 114 \\ \square \times 11 = 55 \\ \square \times 16 = 80 \\ \square \times 2 = 10 \\ 6 \times \square = 12 \\ 6 \times \square = 108 \\ 6 \times \square = 12 \\ \square \times 16 = 64 \\ \square \times 7 = 14 \\ 2 \times \square = 8 \\ \square \times 17 = 119 \\ 3 \times \square = 18 \\ 9 \times \square = 36 \\ 5 \times \square = 60 \\ 6 \times \square = 24 \\ 2 \times \square = 40 \\ \square \times 10 = 60 \\ \square \times 19 = 38 \\ 4 \times \square = 12 \\ 2 \times \square = 4 \\ 2 \times \square = 6 \\ \square \times 6 = 54 \\ 2 \times \square = 16 \end{array}$$

$$\begin{array}{l} 3 \times \square = 33 \\ 2 \times \square = 4 \\ 5 \times \square = 95 \\ \square \times 6 = 30 \\ \square \times 19 = 76 \\ 6 \times \square = 12 \\ 2 \times \square = 10 \\ 7 \times \square = 140 \\ 9 \times \square = 18 \\ \square \times 4 = 36 \\ \square \times 16 = 96 \\ 3 \times \square = 12 \\ \square \times 18 = 72 \\ 5 \times \square = 55 \\ 3 \times \square = 39 \\ \square \times 15 = 75 \\ \square \times 7 = 56 \\ \square \times 12 = 24 \\ \square \times 10 = 90 \\ \square \times 3 = 18 \\ \square \times 3 = 6 \\ 9 \times \square = 72 \\ 8 \times \square = 16 \\ 8 \times \square = 96 \\ \square \times 19 = 152 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 3 \times \square = 51 \\
 \square \times 7 = 14 \\
 \square \times 11 = 44 \\
 \square \times 17 = 34 \\
 \square \times 4 = 28 \\
 7 \times \square = 28 \\
 2 \times \square = 12 \\
 3 \times \square = 33 \\
 6 \times \square = 12 \\
 4 \times \square = 8 \\
 3 \times \square = 27 \\
 \square \times 2 = 4 \\
 6 \times \square = 30 \\
 2 \times \square = 14 \\
 \square \times 8 = 72 \\
 \square \times 10 = 20 \\
 \square \times 4 = 16 \\
 \square \times 15 = 60 \\
 7 \times \square = 42 \\
 8 \times \square = 16 \\
 \square \times 6 = 48 \\
 \square \times 20 = 80 \\
 8 \times \square = 120 \\
 \square \times 3 = 6 \\
 9 \times \square = 81
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 28 \\
 \square \times 16 = 64 \\
 2 \times \square = 18 \\
 \square \times 10 = 80 \\
 \square \times 15 = 30 \\
 9 \times \square = 27 \\
 \square \times 7 = 42 \\
 \square \times 20 = 100 \\
 2 \times \square = 6 \\
 \square \times 15 = 60 \\
 \square \times 11 = 22 \\
 \square \times 16 = 80 \\
 7 \times \square = 77 \\
 \square \times 3 = 21 \\
 9 \times \square = 99 \\
 5 \times \square = 45 \\
 \square \times 9 = 63 \\
 8 \times \square = 96 \\
 9 \times \square = 171 \\
 2 \times \square = 30 \\
 \square \times 9 = 18 \\
 \square \times 6 = 42 \\
 \square \times 5 = 20 \\
 \square \times 12 = 108 \\
 5 \times \square = 25
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 16 = 96 \\ 5 \times \square = 25 \\ \square \times 2 = 6 \\ 5 \times \square = 55 \\ \square \times 15 = 105 \\ \square \times 20 = 140 \\ \square \times 20 = 160 \\ 8 \times \square = 80 \\ \square \times 18 = 126 \\ \square \times 13 = 91 \\ 8 \times \square = 56 \\ 3 \times \square = 39 \\ 3 \times \square = 15 \\ 6 \times \square = 42 \\ \square \times 11 = 44 \\ 6 \times \square = 60 \\ 9 \times \square = 72 \\ 5 \times \square = 20 \\ 5 \times \square = 95 \\ \square \times 14 = 70 \\ \square \times 11 = 55 \\ 2 \times \square = 26 \\ \square \times 9 = 27 \\ 3 \times \square = 21 \\ 7 \times \square = 112 \end{array}$$

$$\begin{array}{l} 8 \times \square = 144 \\ \square \times 4 = 20 \\ \square \times 12 = 72 \\ 9 \times \square = 63 \\ \square \times 7 = 21 \\ 2 \times \square = 32 \\ 4 \times \square = 8 \\ 5 \times \square = 60 \\ \square \times 19 = 171 \\ 6 \times \square = 78 \\ \square \times 3 = 12 \\ \square \times 6 = 24 \\ \square \times 2 = 12 \\ 5 \times \square = 25 \\ \square \times 19 = 95 \\ \square \times 4 = 36 \\ \square \times 17 = 34 \\ \square \times 8 = 32 \\ 8 \times \square = 136 \\ \square \times 15 = 30 \\ 2 \times \square = 36 \\ \square \times 13 = 104 \\ \square \times 16 = 32 \\ 5 \times \square = 55 \\ 3 \times \square = 33 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 96 \\
 \square \times 5 = 45 \\
 2 \times \square = 10 \\
 3 \times \square = 54 \\
 \square \times 14 = 84 \\
 4 \times \square = 76 \\
 \square \times 19 = 57 \\
 \square \times 8 = 24 \\
 \square \times 13 = 91 \\
 8 \times \square = 144 \\
 \square \times 13 = 117 \\
 \square \times 9 = 72 \\
 \square \times 9 = 81 \\
 \square \times 3 = 21 \\
 9 \times \square = 54 \\
 6 \times \square = 78 \\
 \square \times 20 = 80 \\
 \square \times 12 = 24 \\
 \square \times 9 = 54 \\
 3 \times \square = 45 \\
 \square \times 5 = 10 \\
 \square \times 5 = 10 \\
 \square \times 6 = 24 \\
 9 \times \square = 36 \\
 9 \times \square = 153
 \end{array}$$

$$\begin{array}{r}
 9 \times \square = 144 \\
 4 \times \square = 28 \\
 9 \times \square = 27 \\
 \square \times 18 = 126 \\
 \square \times 7 = 56 \\
 \square \times 10 = 20 \\
 9 \times \square = 99 \\
 \square \times 10 = 80 \\
 3 \times \square = 9 \\
 8 \times \square = 16 \\
 5 \times \square = 90 \\
 \square \times 20 = 80 \\
 8 \times \square = 128 \\
 7 \times \square = 14 \\
 \square \times 10 = 40 \\
 3 \times \square = 57 \\
 \square \times 20 = 140 \\
 \square \times 14 = 56 \\
 5 \times \square = 85 \\
 9 \times \square = 180 \\
 2 \times \square = 28 \\
 9 \times \square = 63 \\
 \square \times 14 = 28 \\
 8 \times \square = 144 \\
 \square \times 6 = 24
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 90 \\
 \square \times 16 = 80 \\
 \square \times 17 = 68 \\
 3 \times \square = 54 \\
 \square \times 2 = 8 \\
 \square \times 10 = 50 \\
 \square \times 16 = 64 \\
 9 \times \square = 180 \\
 \square \times 15 = 75 \\
 4 \times \square = 64 \\
 2 \times \square = 30 \\
 \square \times 18 = 72 \\
 5 \times \square = 40 \\
 7 \times \square = 77 \\
 9 \times \square = 18 \\
 8 \times \square = 96 \\
 7 \times \square = 133 \\
 \square \times 4 = 36 \\
 \square \times 18 = 144 \\
 \square \times 6 = 36 \\
 9 \times \square = 27 \\
 8 \times \square = 72 \\
 3 \times \square = 21 \\
 \square \times 18 = 72 \\
 \square \times 11 = 99
 \end{array}$$

$$\begin{array}{r}
 5 \times \square = 40 \\
 7 \times \square = 49 \\
 \square \times 7 = 14 \\
 9 \times \square = 54 \\
 \square \times 12 = 24 \\
 8 \times \square = 32 \\
 3 \times \square = 21 \\
 \square \times 15 = 90 \\
 7 \times \square = 21 \\
 \square \times 18 = 36 \\
 \square \times 16 = 64 \\
 6 \times \square = 30 \\
 \square \times 14 = 42 \\
 \square \times 9 = 45 \\
 6 \times \square = 78 \\
 \square \times 12 = 24 \\
 \square \times 14 = 98 \\
 8 \times \square = 112 \\
 2 \times \square = 20 \\
 8 \times \square = 136 \\
 \square \times 8 = 24 \\
 9 \times \square = 180 \\
 \square \times 10 = 30 \\
 7 \times \square = 133 \\
 \square \times 13 = 117
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 10 = 30 \\ 5 \times \square = 35 \\ 3 \times \square = 27 \\ 9 \times \square = 90 \\ \square \times 19 = 57 \\ 2 \times \square = 12 \\ 5 \times \square = 10 \\ \square \times 18 = 126 \\ 9 \times \square = 108 \\ \square \times 8 = 16 \\ \square \times 16 = 96 \\ \square \times 9 = 81 \\ 3 \times \square = 30 \\ 7 \times \square = 28 \\ 3 \times \square = 51 \\ \square \times 4 = 12 \\ \square \times 15 = 90 \\ \square \times 15 = 30 \\ 2 \times \square = 36 \\ 2 \times \square = 24 \\ \square \times 5 = 20 \\ 9 \times \square = 144 \\ \square \times 2 = 16 \\ \square \times 13 = 65 \\ 4 \times \square = 12 \end{array}$$

$$\begin{array}{l} \square \times 4 = 20 \\ 4 \times \square = 76 \\ 2 \times \square = 16 \\ 4 \times \square = 64 \\ 7 \times \square = 105 \\ \square \times 5 = 10 \\ 6 \times \square = 60 \\ \square \times 8 = 24 \\ \square \times 15 = 105 \\ \square \times 14 = 84 \\ \square \times 3 = 21 \\ 7 \times \square = 14 \\ 5 \times \square = 85 \\ 5 \times \square = 85 \\ 5 \times \square = 90 \\ \square \times 4 = 8 \\ \square \times 8 = 16 \\ \square \times 13 = 26 \\ 2 \times \square = 10 \\ 3 \times \square = 27 \\ \square \times 18 = 36 \\ \square \times 6 = 48 \\ \square \times 17 = 51 \\ \square \times 17 = 68 \\ 9 \times \square = 108 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 17 = 68 \\ \square \times 10 = 20 \\ 4 \times \square = 60 \\ 3 \times \square = 33 \\ \square \times 10 = 60 \\ \square \times 6 = 30 \\ 3 \times \square = 12 \\ 9 \times \square = 162 \\ \square \times 18 = 72 \\ 4 \times \square = 56 \\ 8 \times \square = 40 \\ \square \times 18 = 72 \\ 8 \times \square = 112 \\ 2 \times \square = 24 \\ \square \times 17 = 102 \\ \square \times 9 = 36 \\ \square \times 2 = 8 \\ \square \times 12 = 108 \\ 5 \times \square = 40 \\ \square \times 4 = 28 \\ 4 \times \square = 32 \\ 4 \times \square = 36 \\ 7 \times \square = 126 \\ 5 \times \square = 90 \\ 6 \times \square = 84 \end{array}$$

$$\begin{array}{r} 3 \times \square = 33 \\ \square \times 16 = 144 \\ 4 \times \square = 72 \\ 6 \times \square = 78 \\ \square \times 15 = 105 \\ 7 \times \square = 49 \\ \square \times 7 = 63 \\ \square \times 3 = 24 \\ 7 \times \square = 42 \\ 2 \times \square = 28 \\ \square \times 15 = 30 \\ \square \times 20 = 60 \\ \square \times 4 = 8 \\ \square \times 20 = 80 \\ 5 \times \square = 70 \\ \square \times 12 = 48 \\ 4 \times \square = 44 \\ \square \times 18 = 108 \\ \square \times 11 = 99 \\ \square \times 3 = 6 \\ 4 \times \square = 24 \\ 6 \times \square = 72 \\ \square \times 3 = 6 \\ \square \times 14 = 56 \\ 9 \times \square = 171 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 7 = 56 \\ 9 \times \square = 90 \\ 7 \times \square = 28 \\ 9 \times \square = 144 \\ 2 \times \square = 36 \\ 2 \times \square = 22 \\ 7 \times \square = 70 \\ \square \times 4 = 8 \\ 2 \times \square = 12 \\ 4 \times \square = 24 \\ \square \times 7 = 63 \\ \square \times 16 = 128 \\ 9 \times \square = 144 \\ \square \times 3 = 9 \\ 2 \times \square = 24 \\ \square \times 14 = 112 \\ 3 \times \square = 48 \\ \square \times 20 = 180 \\ 9 \times \square = 171 \\ \square \times 11 = 22 \\ 3 \times \square = 15 \\ \square \times 4 = 16 \\ 5 \times \square = 65 \\ \square \times 16 = 96 \\ 9 \times \square = 27 \end{array}$$

$$\begin{array}{l} 9 \times \square = 81 \\ \square \times 9 = 54 \\ 3 \times \square = 39 \\ \square \times 7 = 56 \\ 3 \times \square = 9 \\ \square \times 13 = 65 \\ \square \times 7 = 28 \\ 6 \times \square = 102 \\ 6 \times \square = 42 \\ \square \times 9 = 81 \\ \square \times 18 = 54 \\ 2 \times \square = 18 \\ 7 \times \square = 14 \\ 2 \times \square = 16 \\ \square \times 4 = 8 \\ 4 \times \square = 44 \\ \square \times 15 = 90 \\ \square \times 9 = 18 \\ 2 \times \square = 30 \\ \square \times 8 = 64 \\ \square \times 6 = 12 \\ \square \times 2 = 4 \\ 8 \times \square = 32 \\ 9 \times \square = 18 \\ 7 \times \square = 112 \end{array}$$

掛け算虫食い|桁×20まで

$$\begin{array}{r}
 2 \times \square = 12 \\
 \square \times 4 = 24 \\
 3 \times \square = 48 \\
 \square \times 19 = 114 \\
 5 \times \square = 35 \\
 \square \times 12 = 36 \\
 \square \times 7 = 42 \\
 8 \times \square = 72 \\
 \square \times 10 = 30 \\
 \square \times 11 = 77 \\
 7 \times \square = 119 \\
 \square \times 2 = 8 \\
 \square \times 2 = 4 \\
 \square \times 14 = 112 \\
 \square \times 19 = 171 \\
 7 \times \square = 98 \\
 \square \times 19 = 114 \\
 \square \times 14 = 42 \\
 \square \times 19 = 133 \\
 2 \times \square = 26 \\
 9 \times \square = 162 \\
 \square \times 7 = 35 \\
 7 \times \square = 14 \\
 \square \times 13 = 104 \\
 4 \times \square = 60
 \end{array}$$

$$\begin{array}{r}
 9 \times \square = 63 \\
 \square \times 14 = 84 \\
 6 \times \square = 90 \\
 \square \times 2 = 16 \\
 \square \times 3 = 27 \\
 \square \times 20 = 100 \\
 \square \times 10 = 40 \\
 5 \times \square = 90 \\
 9 \times \square = 99 \\
 \square \times 10 = 40 \\
 6 \times \square = 108 \\
 \square \times 2 = 4 \\
 5 \times \square = 40 \\
 \square \times 18 = 144 \\
 7 \times \square = 70 \\
 8 \times \square = 32 \\
 8 \times \square = 72 \\
 7 \times \square = 91 \\
 7 \times \square = 14 \\
 \square \times 13 = 52 \\
 3 \times \square = 30 \\
 \square \times 12 = 96 \\
 \square \times 7 = 14 \\
 \square \times 9 = 27 \\
 8 \times \square = 160
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 17 = 119 \\ 6 \times \square = 72 \\ \square \times 7 = 49 \\ \square \times 9 = 72 \\ 9 \times \square = 36 \\ 9 \times \square = 117 \\ \square \times 14 = 126 \\ \square \times 12 = 72 \\ \square \times 19 = 152 \\ 6 \times \square = 102 \\ \square \times 13 = 26 \\ 9 \times \square = 171 \\ \square \times 14 = 42 \\ \square \times 15 = 75 \\ \square \times 14 = 70 \\ \square \times 8 = 72 \\ 2 \times \square = 16 \\ 7 \times \square = 63 \\ 7 \times \square = 35 \\ \square \times 12 = 48 \\ 7 \times \square = 105 \\ 6 \times \square = 54 \\ 3 \times \square = 36 \\ \square \times 11 = 44 \\ \square \times 4 = 12 \end{array}$$

$$\begin{array}{l} \square \times 20 = 140 \\ \square \times 5 = 25 \\ \square \times 6 = 30 \\ 5 \times \square = 85 \\ \square \times 7 = 49 \\ 7 \times \square = 14 \\ 5 \times \square = 25 \\ 6 \times \square = 54 \\ 6 \times \square = 96 \\ 8 \times \square = 56 \\ \square \times 3 = 9 \\ \square \times 4 = 28 \\ \square \times 9 = 63 \\ \square \times 13 = 117 \\ 3 \times \square = 39 \\ \square \times 18 = 72 \\ \square \times 8 = 56 \\ \square \times 19 = 95 \\ 5 \times \square = 35 \\ 3 \times \square = 18 \\ 7 \times \square = 49 \\ 2 \times \square = 10 \\ 2 \times \square = 24 \\ \square \times 4 = 12 \\ 6 \times \square = 18 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r}
 9 \times \square = 144 \\
 \square \times 18 = 144 \\
 4 \times \square = 80 \\
 \square \times 14 = 98 \\
 8 \times \square = 24 \\
 3 \times \square = 54 \\
 \square \times 15 = 120 \\
 3 \times \square = 12 \\
 \square \times 9 = 54 \\
 5 \times \square = 35 \\
 9 \times \square = 18 \\
 \square \times 13 = 39 \\
 6 \times \square = 78 \\
 \square \times 5 = 35 \\
 8 \times \square = 104 \\
 \square \times 16 = 112 \\
 9 \times \square = 135 \\
 \square \times 8 = 64 \\
 2 \times \square = 6 \\
 3 \times \square = 30 \\
 9 \times \square = 81 \\
 7 \times \square = 63 \\
 5 \times \square = 85 \\
 \square \times 7 = 42 \\
 \square \times 19 = 57
 \end{array}$$

$$\begin{array}{r}
 9 \times \square = 81 \\
 \square \times 11 = 99 \\
 4 \times \square = 52 \\
 \square \times 20 = 180 \\
 \square \times 3 = 18 \\
 2 \times \square = 4 \\
 2 \times \square = 6 \\
 4 \times \square = 20 \\
 4 \times \square = 24 \\
 \square \times 16 = 112 \\
 \square \times 8 = 16 \\
 2 \times \square = 38 \\
 7 \times \square = 91 \\
 2 \times \square = 36 \\
 8 \times \square = 104 \\
 \square \times 3 = 15 \\
 \square \times 12 = 24 \\
 \square \times 11 = 88 \\
 3 \times \square = 30 \\
 \square \times 19 = 171 \\
 2 \times \square = 14 \\
 8 \times \square = 16 \\
 5 \times \square = 80 \\
 \square \times 13 = 65 \\
 \square \times 5 = 25
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 60 \\
 \square \times 3 = 27 \\
 \square \times 19 = 57 \\
 4 \times \square = 8 \\
 \square \times 13 = 39 \\
 6 \times \square = 96 \\
 \square \times 9 = 63 \\
 \square \times 11 = 99 \\
 \square \times 7 = 28 \\
 7 \times \square = 84 \\
 3 \times \square = 60 \\
 \square \times 14 = 126 \\
 \square \times 7 = 28 \\
 7 \times \square = 84 \\
 3 \times \square = 60 \\
 3 \times \square = 45 \\
 \square \times 10 = 40 \\
 4 \times \square = 28 \\
 3 \times \square = 42 \\
 3 \times \square = 36 \\
 \square \times 18 = 144 \\
 \square \times 3 = 15 \\
 6 \times \square = 120 \\
 9 \times \square = 27 \\
 \square \times 17 = 119
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 24 \\
 4 \times \square = 8 \\
 9 \times \square = 81 \\
 \square \times 8 = 56 \\
 \square \times 20 = 80 \\
 \square \times 5 = 30 \\
 2 \times \square = 12 \\
 \square \times 7 = 14 \\
 4 \times \square = 80 \\
 3 \times \square = 57 \\
 3 \times \square = 30 \\
 \square \times 14 = 28 \\
 \square \times 3 = 9 \\
 \square \times 3 = 9 \\
 3 \times \square = 54 \\
 2 \times \square = 22 \\
 \square \times 14 = 84 \\
 4 \times \square = 28 \\
 2 \times \square = 24 \\
 \square \times 10 = 40 \\
 \square \times 20 = 100 \\
 4 \times \square = 16 \\
 \square \times 3 = 21 \\
 8 \times \square = 56 \\
 6 \times \square = 48
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 9 = 54 \\ 3 \times \square = 24 \\ \square \times 11 = 77 \\ 5 \times \square = 90 \\ \square \times 5 = 40 \\ 9 \times \square = 54 \\ \square \times 17 = 51 \\ \square \times 13 = 91 \\ \square \times 6 = 24 \\ 3 \times \square = 6 \\ \square \times 6 = 54 \\ \square \times 10 = 20 \\ \square \times 5 = 20 \\ 5 \times \square = 60 \\ 4 \times \square = 80 \\ \square \times 2 = 16 \\ \square \times 18 = 72 \\ 3 \times \square = 21 \\ 8 \times \square = 120 \\ 6 \times \square = 84 \\ \square \times 10 = 80 \\ 9 \times \square = 27 \\ 8 \times \square = 104 \\ \square \times 18 = 108 \\ \square \times 2 = 4 \end{array}$$

$$\begin{array}{l} 6 \times \square = 90 \\ \square \times 8 = 56 \\ 4 \times \square = 8 \\ 4 \times \square = 20 \\ \square \times 10 = 20 \\ \square \times 12 = 96 \\ 7 \times \square = 63 \\ 6 \times \square = 42 \\ 2 \times \square = 38 \\ 9 \times \square = 45 \\ \square \times 13 = 91 \\ \square \times 6 = 18 \\ \square \times 4 = 20 \\ 6 \times \square = 36 \\ 4 \times \square = 32 \\ 9 \times \square = 135 \\ \square \times 11 = 33 \\ \square \times 13 = 91 \\ 9 \times \square = 63 \\ \square \times 13 = 39 \\ \square \times 18 = 54 \\ \square \times 14 = 98 \\ \square \times 2 = 6 \\ 8 \times \square = 16 \\ 2 \times \square = 28 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 30 \\
 \square \times 18 = 108 \\
 \square \times 15 = 120 \\
 8 \times \square = 56 \\
 5 \times \square = 15 \\
 \square \times 16 = 144 \\
 9 \times \square = 171 \\
 \square \times 3 = 12 \\
 3 \times \square = 21 \\
 \square \times 6 = 24 \\
 9 \times \square = 45 \\
 8 \times \square = 24 \\
 \square \times 11 = 66 \\
 7 \times \square = 98 \\
 \square \times 13 = 78 \\
 5 \times \square = 70 \\
 8 \times \square = 120 \\
 \square \times 12 = 36 \\
 \square \times 4 = 16 \\
 6 \times \square = 90 \\
 \square \times 14 = 70 \\
 6 \times \square = 48 \\
 6 \times \square = 90 \\
 \square \times 7 = 35 \\
 4 \times \square = 80
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 32 \\
 \square \times 12 = 24 \\
 \square \times 2 = 6 \\
 \square \times 3 = 27 \\
 6 \times \square = 90 \\
 2 \times \square = 30 \\
 \square \times 12 = 108 \\
 \square \times 10 = 60 \\
 \square \times 12 = 24 \\
 \square \times 14 = 42 \\
 \square \times 7 = 56 \\
 2 \times \square = 40 \\
 \square \times 9 = 63 \\
 7 \times \square = 91 \\
 \square \times 8 = 24 \\
 \square \times 15 = 105 \\
 5 \times \square = 75 \\
 \square \times 2 = 4 \\
 9 \times \square = 36 \\
 4 \times \square = 80 \\
 \square \times 11 = 99 \\
 7 \times \square = 70 \\
 \square \times 17 = 34 \\
 \square \times 6 = 48 \\
 \square \times 13 = 65
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 2 = 8 \\ \square \times 16 = 112 \\ \square \times 3 = 18 \\ \square \times 3 = 24 \\ \square \times 16 = 144 \\ \square \times 19 = 152 \\ \square \times 2 = 6 \\ \square \times 18 = 126 \\ \square \times 17 = 51 \\ \square \times 4 = 28 \\ 7 \times \square = 126 \\ 8 \times \square = 24 \\ 6 \times \square = 54 \\ \square \times 9 = 36 \\ 8 \times \square = 80 \\ 5 \times \square = 45 \\ \square \times 9 = 72 \\ 5 \times \square = 55 \\ \square \times 19 = 133 \\ \square \times 20 = 160 \\ \square \times 4 = 28 \\ \square \times 12 = 96 \\ 5 \times \square = 85 \\ 6 \times \square = 60 \\ \square \times 9 = 27 \end{array}$$

$$\begin{array}{l} \square \times 7 = 28 \\ 8 \times \square = 48 \\ \square \times 15 = 30 \\ \square \times 11 = 33 \\ \square \times 6 = 12 \\ 5 \times \square = 95 \\ 2 \times \square = 18 \\ \square \times 20 = 40 \\ \square \times 7 = 35 \\ 4 \times \square = 24 \\ \square \times 8 = 56 \\ 4 \times \square = 76 \\ 8 \times \square = 48 \\ 4 \times \square = 56 \\ \square \times 15 = 60 \\ 4 \times \square = 28 \\ \square \times 7 = 28 \\ \square \times 14 = 112 \\ \square \times 8 = 48 \\ \square \times 3 = 6 \\ \square \times 13 = 91 \\ \square \times 18 = 108 \\ 3 \times \square = 48 \\ 8 \times \square = 24 \\ \square \times 5 = 40 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} 8 \times \square = 24 \\ \square \times 7 = 49 \\ 4 \times \square = 24 \\ \square \times 5 = 40 \\ \square \times 7 = 56 \\ \square \times 15 = 105 \\ \square \times 15 = 120 \\ 8 \times \square = 24 \\ 6 \times \square = 42 \\ \square \times 11 = 88 \\ 2 \times \square = 18 \\ \square \times 12 = 36 \\ 7 \times \square = 84 \\ \square \times 6 = 30 \\ 8 \times \square = 48 \\ \square \times 8 = 72 \\ \square \times 16 = 32 \\ 3 \times \square = 12 \\ \square \times 10 = 80 \\ \square \times 17 = 119 \\ \square \times 4 = 8 \\ \square \times 20 = 140 \\ 8 \times \square = 40 \\ 6 \times \square = 24 \\ \square \times 18 = 36 \end{array}$$

$$\begin{array}{l} 6 \times \square = 42 \\ 2 \times \square = 28 \\ 5 \times \square = 80 \\ \square \times 8 = 56 \\ \square \times 12 = 24 \\ \square \times 6 = 24 \\ 3 \times \square = 51 \\ \square \times 17 = 34 \\ \square \times 9 = 63 \\ \square \times 5 = 15 \\ 8 \times \square = 72 \\ \square \times 20 = 140 \\ \square \times 13 = 39 \\ \square \times 17 = 51 \\ 8 \times \square = 144 \\ 8 \times \square = 136 \\ \square \times 5 = 15 \\ 8 \times \square = 80 \\ 9 \times \square = 18 \\ \square \times 6 = 36 \\ \square \times 14 = 42 \\ \square \times 4 = 24 \\ 4 \times \square = 56 \\ \square \times 15 = 60 \\ \square \times 5 = 25 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} \square \times 2 = 16 \\ 6 \times \square = 108 \\ 6 \times \square = 96 \\ \square \times 11 = 33 \\ 6 \times \square = 60 \\ \square \times 3 = 21 \\ 9 \times \square = 171 \\ \square \times 12 = 84 \\ 4 \times \square = 32 \\ \square \times 11 = 66 \\ 4 \times \square = 72 \\ \square \times 9 = 63 \\ 6 \times \square = 12 \\ 8 \times \square = 152 \\ \square \times 19 = 95 \\ 6 \times \square = 36 \\ \square \times 8 = 24 \\ \square \times 16 = 144 \\ \square \times 13 = 65 \\ \square \times 12 = 24 \\ \square \times 12 = 60 \\ \square \times 20 = 160 \\ 9 \times \square = 81 \\ 9 \times \square = 180 \\ 2 \times \square = 24 \end{array}$$

$$\begin{array}{r} 5 \times \square = 50 \\ \square \times 2 = 4 \\ \square \times 9 = 54 \\ \square \times 5 = 10 \\ \square \times 8 = 24 \\ 9 \times \square = 180 \\ \square \times 13 = 65 \\ 7 \times \square = 49 \\ 6 \times \square = 60 \\ \square \times 2 = 14 \\ 5 \times \square = 75 \\ \square \times 14 = 28 \\ 5 \times \square = 65 \\ 8 \times \square = 24 \\ \square \times 12 = 60 \\ \square \times 16 = 64 \\ \square \times 10 = 30 \\ 4 \times \square = 32 \\ 2 \times \square = 38 \\ 6 \times \square = 90 \\ 9 \times \square = 180 \\ \square \times 8 = 16 \\ 3 \times \square = 33 \\ 7 \times \square = 70 \\ 2 \times \square = 22 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 15 = 75 \\ \square \times 2 = 18 \\ 3 \times \square = 57 \\ \square \times 16 = 96 \\ 6 \times \square = 18 \\ 5 \times \square = 75 \\ 7 \times \square = 35 \\ \square \times 20 = 140 \\ 5 \times \square = 90 \\ \square \times 20 = 120 \\ 8 \times \square = 56 \\ \square \times 9 = 18 \\ 2 \times \square = 40 \\ \square \times 16 = 128 \\ \square \times 2 = 10 \\ \square \times 8 = 16 \\ 3 \times \square = 27 \\ \square \times 11 = 66 \\ \square \times 8 = 16 \\ 5 \times \square = 95 \\ \square \times 18 = 72 \\ \square \times 18 = 54 \\ \square \times 12 = 84 \\ 3 \times \square = 39 \\ \square \times 5 = 40 \end{array}$$

$$\begin{array}{l} 3 \times \square = 42 \\ \square \times 3 = 24 \\ \square \times 18 = 126 \\ \square \times 10 = 40 \\ \square \times 14 = 126 \\ 5 \times \square = 80 \\ \square \times 20 = 140 \\ 3 \times \square = 39 \\ 7 \times \square = 70 \\ \square \times 7 = 14 \\ \square \times 9 = 81 \\ 7 \times \square = 42 \\ \square \times 14 = 126 \\ 9 \times \square = 36 \\ \square \times 15 = 105 \\ 7 \times \square = 14 \\ 7 \times \square = 84 \\ \square \times 11 = 99 \\ 9 \times \square = 18 \\ 2 \times \square = 22 \\ \square \times 20 = 140 \\ \square \times 4 = 32 \\ \square \times 8 = 16 \\ \square \times 3 = 12 \\ 3 \times \square = 21 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 7 \times \square = 63 \\
 \square \times 13 = 26 \\
 \square \times 16 = 48 \\
 \square \times 18 = 36 \\
 \square \times 12 = 24 \\
 \square \times 6 = 30 \\
 \square \times 11 = 22 \\
 6 \times \square = 102 \\
 \square \times 4 = 32 \\
 7 \times \square = 105 \\
 4 \times \square = 40 \\
 4 \times \square = 16 \\
 8 \times \square = 96 \\
 \square \times 7 = 63 \\
 \square \times 17 = 153 \\
 2 \times \square = 34 \\
 \square \times 5 = 15 \\
 \square \times 13 = 26 \\
 8 \times \square = 136 \\
 \square \times 12 = 72 \\
 6 \times \square = 114 \\
 8 \times \square = 80 \\
 \square \times 11 = 88 \\
 \square \times 7 = 49 \\
 2 \times \square = 40
 \end{array}$$

$$\begin{array}{r}
 \square \times 4 = 16 \\
 9 \times \square = 99 \\
 6 \times \square = 36 \\
 \square \times 15 = 120 \\
 \square \times 8 = 56 \\
 7 \times \square = 63 \\
 2 \times \square = 24 \\
 \square \times 7 = 42 \\
 \square \times 17 = 119 \\
 \square \times 3 = 27 \\
 \square \times 16 = 144 \\
 8 \times \square = 32 \\
 \square \times 19 = 57 \\
 \square \times 4 = 20 \\
 \square \times 9 = 54 \\
 8 \times \square = 144 \\
 7 \times \square = 98 \\
 \square \times 14 = 28 \\
 4 \times \square = 24 \\
 3 \times \square = 57 \\
 5 \times \square = 45 \\
 \square \times 3 = 27 \\
 6 \times \square = 96 \\
 \square \times 17 = 34 \\
 \square \times 3 = 9
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 11 = 66 \\ 3 \times \square = 6 \\ 8 \times \square = 160 \\ 5 \times \square = 35 \\ 2 \times \square = 36 \\ 3 \times \square = 36 \\ \square \times 10 = 70 \\ \square \times 4 = 28 \\ 8 \times \square = 160 \\ 5 \times \square = 20 \\ \square \times 18 = 126 \\ 8 \times \square = 96 \\ \square \times 3 = 15 \\ 3 \times \square = 36 \\ \square \times 15 = 105 \\ 2 \times \square = 24 \\ 7 \times \square = 63 \\ 6 \times \square = 24 \\ 3 \times \square = 54 \\ \square \times 9 = 81 \\ 3 \times \square = 57 \\ \square \times 18 = 108 \\ 8 \times \square = 72 \\ \square \times 14 = 112 \\ 2 \times \square = 14 \end{array}$$

$$\begin{array}{l} \square \times 8 = 40 \\ 3 \times \square = 9 \\ 7 \times \square = 56 \\ \square \times 19 = 38 \\ \square \times 17 = 85 \\ \square \times 18 = 54 \\ \square \times 11 = 44 \\ 9 \times \square = 108 \\ 4 \times \square = 60 \\ \square \times 12 = 60 \\ \square \times 7 = 56 \\ 6 \times \square = 114 \\ \square \times 9 = 54 \\ 7 \times \square = 35 \\ \square \times 11 = 55 \\ 2 \times \square = 40 \\ 8 \times \square = 144 \\ \square \times 10 = 50 \\ 2 \times \square = 24 \\ \square \times 5 = 15 \\ \square \times 11 = 99 \\ \square \times 19 = 171 \\ 8 \times \square = 152 \\ 6 \times \square = 48 \\ \square \times 13 = 52 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} 2 \times \square = 12 \\ \square \times 13 = 104 \\ 4 \times \square = 56 \\ \square \times 6 = 42 \\ \square \times 7 = 28 \\ 5 \times \square = 75 \\ \square \times 5 = 30 \\ 9 \times \square = 117 \\ 5 \times \square = 95 \\ \square \times 13 = 39 \\ 5 \times \square = 85 \\ \square \times 20 = 100 \\ \square \times 10 = 60 \\ \square \times 11 = 99 \\ \square \times 11 = 33 \\ \square \times 9 = 63 \\ 5 \times \square = 15 \\ \square \times 15 = 45 \\ \square \times 20 = 40 \\ \square \times 15 = 135 \\ 2 \times \square = 28 \\ \square \times 14 = 28 \\ 9 \times \square = 117 \\ \square \times 13 = 65 \\ 8 \times \square = 144 \end{array}$$

$$\begin{array}{l} \square \times 13 = 117 \\ \square \times 14 = 42 \\ 2 \times \square = 6 \\ 7 \times \square = 77 \\ \square \times 12 = 108 \\ 5 \times \square = 70 \\ \square \times 20 = 160 \\ 4 \times \square = 36 \\ 4 \times \square = 12 \\ 4 \times \square = 56 \\ \square \times 20 = 160 \\ \square \times 9 = 27 \\ \square \times 16 = 96 \\ 9 \times \square = 108 \\ \square \times 7 = 14 \\ \square \times 8 = 16 \\ \square \times 11 = 99 \\ \square \times 12 = 72 \\ 2 \times \square = 30 \\ 2 \times \square = 40 \\ \square \times 9 = 18 \\ \square \times 3 = 9 \\ 4 \times \square = 20 \\ 4 \times \square = 68 \\ \square \times 8 = 16 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 12 \\ \square \times 11 = 22 \\ 6 \times \square = 12 \\ \square \times 14 = 28 \\ \square \times 15 = 30 \\ \square \times 18 = 72 \\ \square \times 4 = 28 \\ \square \times 13 = 117 \\ 3 \times \square = 48 \\ \square \times 15 = 45 \\ 4 \times \square = 72 \\ \square \times 16 = 96 \\ 3 \times \square = 15 \\ \square \times 8 = 24 \\ \square \times 10 = 90 \\ \square \times 17 = 34 \\ 4 \times \square = 12 \\ \square \times 20 = 180 \\ 5 \times \square = 30 \\ 3 \times \square = 39 \\ 4 \times \square = 68 \\ 4 \times \square = 56 \\ \square \times 11 = 77 \\ \square \times 20 = 80 \\ \square \times 7 = 56 \end{array}$$

$$\begin{array}{l} \square \times 12 = 108 \\ \square \times 19 = 76 \\ \square \times 6 = 48 \\ 3 \times \square = 36 \\ \square \times 18 = 54 \\ 6 \times \square = 90 \\ 6 \times \square = 66 \\ \square \times 2 = 16 \\ \square \times 19 = 76 \\ 9 \times \square = 72 \\ 8 \times \square = 80 \\ \square \times 17 = 34 \\ 4 \times \square = 32 \\ 7 \times \square = 49 \\ 3 \times \square = 36 \\ \square \times 3 = 24 \\ 7 \times \square = 84 \\ 7 \times \square = 105 \\ 3 \times \square = 45 \\ \square \times 4 = 36 \\ 3 \times \square = 39 \\ 7 \times \square = 112 \\ 9 \times \square = 153 \\ 5 \times \square = 60 \\ 3 \times \square = 18 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 27 \\ 7 \times \square = 63 \\ \square \times 14 = 112 \\ \square \times 5 = 10 \\ 7 \times \square = 49 \\ 9 \times \square = 81 \\ 9 \times \square = 171 \\ 8 \times \square = 64 \\ 6 \times \square = 18 \\ \square \times 20 = 40 \\ \square \times 19 = 95 \\ \square \times 18 = 54 \\ \square \times 5 = 15 \\ \square \times 17 = 51 \\ 9 \times \square = 135 \\ 3 \times \square = 54 \\ \square \times 19 = 76 \\ \square \times 14 = 42 \\ 9 \times \square = 63 \\ \square \times 9 = 27 \\ \square \times 7 = 21 \\ \square \times 20 = 120 \\ \square \times 5 = 10 \\ \square \times 16 = 64 \\ 9 \times \square = 54 \end{array}$$

$$\begin{array}{l} 5 \times \square = 65 \\ \square \times 8 = 72 \\ 3 \times \square = 30 \\ 5 \times \square = 95 \\ 3 \times \square = 48 \\ 3 \times \square = 48 \\ \square \times 7 = 42 \\ \square \times 13 = 91 \\ 7 \times \square = 91 \\ \square \times 8 = 32 \\ 6 \times \square = 102 \\ \square \times 6 = 24 \\ 7 \times \square = 14 \\ 7 \times \square = 105 \\ 4 \times \square = 12 \\ \square \times 5 = 30 \\ 3 \times \square = 18 \\ \square \times 5 = 25 \\ 7 \times \square = 28 \\ 6 \times \square = 18 \\ 2 \times \square = 30 \\ 5 \times \square = 65 \\ 8 \times \square = 56 \\ \square \times 12 = 72 \\ 5 \times \square = 65 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} 8 \times \square = 160 \\ \square \times 2 = 18 \\ \square \times 17 = 68 \\ 3 \times \square = 18 \\ 9 \times \square = 135 \\ 2 \times \square = 8 \\ 9 \times \square = 117 \\ \square \times 13 = 65 \\ \square \times 18 = 54 \\ \square \times 3 = 12 \\ 6 \times \square = 72 \\ \square \times 16 = 112 \\ \square \times 14 = 70 \\ \square \times 10 = 30 \\ 2 \times \square = 22 \\ \square \times 6 = 48 \\ \square \times 11 = 44 \\ \square \times 12 = 60 \\ 4 \times \square = 24 \\ 5 \times \square = 45 \\ 9 \times \square = 81 \\ \square \times 20 = 100 \\ \square \times 14 = 70 \\ 4 \times \square = 44 \\ 5 \times \square = 20 \end{array}$$

$$\begin{array}{l} \square \times 18 = 144 \\ \square \times 6 = 42 \\ 3 \times \square = 60 \\ \square \times 19 = 114 \\ 6 \times \square = 42 \\ \square \times 10 = 40 \\ \square \times 14 = 98 \\ 2 \times \square = 32 \\ 9 \times \square = 135 \\ 3 \times \square = 57 \\ 5 \times \square = 80 \\ \square \times 3 = 27 \\ 7 \times \square = 133 \\ 2 \times \square = 36 \\ 4 \times \square = 20 \\ \square \times 11 = 33 \\ \square \times 10 = 70 \\ \square \times 7 = 35 \\ \square \times 13 = 65 \\ 8 \times \square = 88 \\ \square \times 13 = 65 \\ \square \times 4 = 28 \\ \square \times 8 = 72 \\ \square \times 16 = 32 \\ \square \times 19 = 152 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 54 \\
 4 \times \square = 44 \\
 2 \times \square = 22 \\
 2 \times \square = 16 \\
 2 \times \square = 10 \\
 \square \times 19 = 171 \\
 2 \times \square = 40 \\
 \square \times 15 = 60 \\
 \square \times 2 = 18 \\
 4 \times \square = 12 \\
 \square \times 6 = 30 \\
 5 \times \square = 40 \\
 3 \times \square = 21 \\
 \square \times 2 = 4 \\
 6 \times \square = 30 \\
 5 \times \square = 80 \\
 \square \times 2 = 10 \\
 9 \times \square = 90 \\
 9 \times \square = 126 \\
 3 \times \square = 33 \\
 \square \times 13 = 78 \\
 3 \times \square = 36 \\
 \square \times 18 = 90 \\
 4 \times \square = 40 \\
 \square \times 19 = 95
 \end{array}$$

$$\begin{array}{r}
 4 \times \square = 76 \\
 3 \times \square = 9 \\
 3 \times \square = 36 \\
 \square \times 8 = 16 \\
 6 \times \square = 114 \\
 \square \times 14 = 126 \\
 4 \times \square = 16 \\
 5 \times \square = 10 \\
 8 \times \square = 112 \\
 \square \times 11 = 66 \\
 9 \times \square = 90 \\
 \square \times 12 = 108 \\
 2 \times \square = 12 \\
 6 \times \square = 60 \\
 5 \times \square = 80 \\
 8 \times \square = 48 \\
 5 \times \square = 70 \\
 \square \times 11 = 77 \\
 7 \times \square = 63 \\
 \square \times 13 = 104 \\
 \square \times 8 = 24 \\
 7 \times \square = 84 \\
 8 \times \square = 72 \\
 5 \times \square = 30 \\
 \square \times 7 = 63
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 17 = 136 \\ \square \times 3 = 21 \\ 3 \times \square = 24 \\ \square \times 17 = 119 \\ \square \times 10 = 70 \\ 3 \times \square = 39 \\ \square \times 17 = 68 \\ \square \times 18 = 144 \\ 4 \times \square = 60 \\ 7 \times \square = 14 \\ \square \times 9 = 54 \\ \square \times 8 = 64 \\ 4 \times \square = 44 \\ \square \times 4 = 24 \\ 8 \times \square = 152 \\ \square \times 3 = 12 \\ \square \times 17 = 119 \\ 5 \times \square = 30 \\ 4 \times \square = 60 \\ 7 \times \square = 112 \\ 7 \times \square = 84 \\ 2 \times \square = 34 \\ \square \times 19 = 114 \\ 3 \times \square = 15 \\ \square \times 13 = 104 \end{array}$$

$$\begin{array}{l} \square \times 19 = 152 \\ 2 \times \square = 10 \\ 9 \times \square = 18 \\ 5 \times \square = 75 \\ 3 \times \square = 30 \\ 3 \times \square = 42 \\ \square \times 9 = 81 \\ \square \times 5 = 10 \\ \square \times 4 = 16 \\ 9 \times \square = 144 \\ 5 \times \square = 65 \\ \square \times 20 = 120 \\ 7 \times \square = 77 \\ 9 \times \square = 45 \\ \square \times 12 = 24 \\ \square \times 20 = 100 \\ 2 \times \square = 34 \\ \square \times 11 = 55 \\ \square \times 18 = 72 \\ \square \times 15 = 90 \\ \square \times 13 = 78 \\ 2 \times \square = 26 \\ \square \times 12 = 60 \\ \square \times 18 = 90 \\ \square \times 10 = 60 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 11 = 22 \\ 2 \times \square = 28 \\ \square \times 14 = 126 \\ 8 \times \square = 96 \\ 4 \times \square = 24 \\ 4 \times \square = 80 \\ 3 \times \square = 12 \\ 5 \times \square = 80 \\ 8 \times \square = 112 \\ \square \times 7 = 28 \\ 3 \times \square = 21 \\ \square \times 7 = 28 \\ 9 \times \square = 117 \\ \square \times 9 = 36 \\ 6 \times \square = 96 \\ 6 \times \square = 30 \\ \square \times 3 = 6 \\ 6 \times \square = 102 \\ 2 \times \square = 12 \\ \square \times 2 = 4 \\ \square \times 17 = 51 \\ 6 \times \square = 18 \\ \square \times 13 = 117 \\ \square \times 5 = 20 \\ \square \times 18 = 126 \end{array}$$

$$\begin{array}{l} \square \times 4 = 20 \\ \square \times 10 = 30 \\ \square \times 3 = 21 \\ \square \times 2 = 4 \\ 7 \times \square = 119 \\ 8 \times \square = 88 \\ \square \times 10 = 50 \\ \square \times 11 = 55 \\ \square \times 13 = 78 \\ 4 \times \square = 16 \\ 7 \times \square = 14 \\ \square \times 7 = 56 \\ \square \times 8 = 32 \\ 9 \times \square = 135 \\ 9 \times \square = 162 \\ 8 \times \square = 160 \\ 2 \times \square = 40 \\ \square \times 15 = 60 \\ \square \times 9 = 54 \\ 4 \times \square = 52 \\ 5 \times \square = 95 \\ 4 \times \square = 36 \\ 8 \times \square = 56 \\ \square \times 17 = 34 \\ 6 \times \square = 72 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 60 \\
 3 \times \square = 51 \\
 \square \times 10 = 40 \\
 \square \times 13 = 91 \\
 3 \times \square = 9 \\
 \square \times 2 = 8 \\
 \square \times 3 = 18 \\
 7 \times \square = 112 \\
 \square \times 2 = 6 \\
 \square \times 2 = 12 \\
 3 \times \square = 21 \\
 3 \times \square = 51 \\
 \square \times 6 = 18 \\
 4 \times \square = 80 \\
 2 \times \square = 26 \\
 \square \times 6 = 12 \\
 \square \times 13 = 26 \\
 3 \times \square = 36 \\
 6 \times \square = 24 \\
 2 \times \square = 24 \\
 \square \times 3 = 9 \\
 9 \times \square = 90 \\
 \square \times 3 = 12 \\
 7 \times \square = 77 \\
 7 \times \square = 84
 \end{array}$$

$$\begin{array}{r}
 \square \times 13 = 78 \\
 \square \times 3 = 27 \\
 \square \times 13 = 65 \\
 8 \times \square = 80 \\
 \square \times 2 = 8 \\
 \square \times 11 = 88 \\
 7 \times \square = 70 \\
 6 \times \square = 54 \\
 \square \times 20 = 60 \\
 \square \times 20 = 160 \\
 8 \times \square = 24 \\
 \square \times 8 = 72 \\
 \square \times 20 = 120 \\
 2 \times \square = 40 \\
 \square \times 6 = 54 \\
 2 \times \square = 4 \\
 \square \times 12 = 72 \\
 \square \times 11 = 77 \\
 5 \times \square = 80 \\
 \square \times 20 = 160 \\
 9 \times \square = 99 \\
 \square \times 16 = 112 \\
 \square \times 10 = 80 \\
 7 \times \square = 98 \\
 7 \times \square = 140
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 3 = 27 \\ 5 \times \square = 80 \\ \square \times 19 = 76 \\ \square \times 2 = 4 \\ 5 \times \square = 40 \\ 8 \times \square = 136 \\ 9 \times \square = 153 \\ \square \times 6 = 30 \\ \square \times 4 = 32 \\ \square \times 15 = 30 \\ 8 \times \square = 152 \\ \square \times 14 = 84 \\ \square \times 6 = 42 \\ 6 \times \square = 42 \\ \square \times 12 = 96 \\ 4 \times \square = 8 \\ \square \times 3 = 21 \\ 8 \times \square = 48 \\ \square \times 15 = 45 \\ \square \times 7 = 35 \\ \square \times 13 = 91 \\ \square \times 11 = 99 \\ \square \times 20 = 140 \\ 2 \times \square = 16 \\ 3 \times \square = 57 \end{array}$$

$$\begin{array}{r} \square \times 13 = 65 \\ \square \times 16 = 80 \\ 8 \times \square = 96 \\ \square \times 8 = 16 \\ \square \times 19 = 95 \\ 3 \times \square = 48 \\ 2 \times \square = 22 \\ 6 \times \square = 72 \\ 7 \times \square = 140 \\ \square \times 6 = 48 \\ \square \times 10 = 90 \\ \square \times 15 = 45 \\ 9 \times \square = 108 \\ 6 \times \square = 114 \\ 9 \times \square = 54 \\ \square \times 10 = 20 \\ 8 \times \square = 144 \\ 9 \times \square = 81 \\ 2 \times \square = 36 \\ \square \times 16 = 64 \\ \square \times 17 = 119 \\ 9 \times \square = 45 \\ 8 \times \square = 160 \\ 6 \times \square = 90 \\ 8 \times \square = 48 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 45 \\
 \square \times 19 = 152 \\
 2 \times \square = 24 \\
 \square \times 4 = 28 \\
 \square \times 12 = 36 \\
 6 \times \square = 90 \\
 8 \times \square = 128 \\
 \square \times 5 = 40 \\
 \square \times 16 = 144 \\
 6 \times \square = 120 \\
 \square \times 15 = 45 \\
 \square \times 7 = 28 \\
 5 \times \square = 55 \\
 \square \times 13 = 91 \\
 7 \times \square = 105 \\
 \square \times 16 = 32 \\
 2 \times \square = 6 \\
 \square \times 7 = 35 \\
 9 \times \square = 144 \\
 \square \times 13 = 91 \\
 \square \times 2 = 12 \\
 5 \times \square = 50 \\
 8 \times \square = 88 \\
 \square \times 16 = 144 \\
 3 \times \square = 30
 \end{array}$$

$$\begin{array}{r}
 2 \times \square = 20 \\
 6 \times \square = 90 \\
 2 \times \square = 18 \\
 \square \times 15 = 30 \\
 6 \times \square = 108 \\
 2 \times \square = 24 \\
 \square \times 19 = 152 \\
 9 \times \square = 171 \\
 \square \times 20 = 100 \\
 \square \times 4 = 16 \\
 5 \times \square = 25 \\
 \square \times 17 = 153 \\
 9 \times \square = 99 \\
 8 \times \square = 80 \\
 \square \times 4 = 16 \\
 \square \times 5 = 10 \\
 \square \times 9 = 63 \\
 \square \times 10 = 80 \\
 5 \times \square = 15 \\
 8 \times \square = 144 \\
 \square \times 18 = 36 \\
 8 \times \square = 144 \\
 9 \times \square = 162 \\
 5 \times \square = 85 \\
 6 \times \square = 24
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 2 \times \square = 28 \\
 5 \times \square = 70 \\
 \square \times 7 = 56 \\
 \square \times 8 = 40 \\
 9 \times \square = 63 \\
 \square \times 6 = 12 \\
 \square \times 4 = 12 \\
 9 \times \square = 144 \\
 5 \times \square = 45 \\
 \square \times 20 = 100 \\
 4 \times \square = 36 \\
 \square \times 12 = 84 \\
 4 \times \square = 60 \\
 6 \times \square = 114 \\
 7 \times \square = 70 \\
 \square \times 10 = 90 \\
 4 \times \square = 24 \\
 3 \times \square = 42 \\
 \square \times 6 = 54 \\
 \square \times 15 = 120 \\
 7 \times \square = 112 \\
 2 \times \square = 16 \\
 \square \times 5 = 25 \\
 4 \times \square = 64 \\
 \square \times 14 = 98
 \end{array}$$

$$\begin{array}{r}
 7 \times \square = 84 \\
 \square \times 13 = 91 \\
 \square \times 2 = 14 \\
 \square \times 18 = 54 \\
 6 \times \square = 24 \\
 5 \times \square = 100 \\
 \square \times 8 = 24 \\
 \square \times 18 = 162 \\
 9 \times \square = 63 \\
 2 \times \square = 34 \\
 \square \times 9 = 72 \\
 \square \times 19 = 114 \\
 \square \times 9 = 72 \\
 \square \times 16 = 64 \\
 2 \times \square = 18 \\
 \square \times 10 = 20 \\
 \square \times 19 = 38 \\
 \square \times 11 = 22 \\
 \square \times 16 = 64 \\
 9 \times \square = 135 \\
 \square \times 14 = 84 \\
 \square \times 19 = 114 \\
 8 \times \square = 120 \\
 2 \times \square = 26 \\
 \square \times 19 = 152
 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 20 = 40 \\ 6 \times \square = 48 \\ \square \times 11 = 88 \\ 4 \times \square = 44 \\ 7 \times \square = 28 \\ 3 \times \square = 60 \\ \square \times 16 = 128 \\ 5 \times \square = 20 \\ 6 \times \square = 120 \\ \square \times 18 = 162 \\ \square \times 2 = 16 \\ 8 \times \square = 152 \\ \square \times 3 = 12 \\ \square \times 8 = 56 \\ 6 \times \square = 42 \\ 6 \times \square = 84 \\ \square \times 10 = 60 \\ 5 \times \square = 15 \\ 5 \times \square = 95 \\ \square \times 3 = 6 \\ \square \times 10 = 70 \\ \square \times 5 = 45 \\ \square \times 19 = 38 \\ 7 \times \square = 56 \\ \square \times 7 = 14 \end{array}$$

$$\begin{array}{l} \square \times 10 = 70 \\ \square \times 10 = 70 \\ 9 \times \square = 171 \\ \square \times 7 = 56 \\ 3 \times \square = 18 \\ \square \times 10 = 20 \\ 4 \times \square = 16 \\ 2 \times \square = 32 \\ \square \times 20 = 120 \\ 9 \times \square = 180 \\ 5 \times \square = 50 \\ \square \times 3 = 6 \\ 3 \times \square = 48 \\ \square \times 4 = 8 \\ 4 \times \square = 60 \\ 9 \times \square = 27 \\ \square \times 4 = 28 \\ 8 \times \square = 144 \\ 4 \times \square = 72 \\ \square \times 4 = 32 \\ \square \times 8 = 56 \\ 7 \times \square = 28 \\ 3 \times \square = 45 \\ 5 \times \square = 45 \\ \square \times 17 = 85 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \boxed{} \times 7 = 63 \\ \boxed{} \times 19 = 171 \\ 4 \times \boxed{} = 36 \\ \boxed{} \times 14 = 98 \\ 9 \times \boxed{} = 162 \\ \boxed{} \times 15 = 120 \\ 6 \times \boxed{} = 54 \\ 4 \times \boxed{} = 68 \\ \boxed{} \times 2 = 14 \\ \boxed{} \times 18 = 162 \\ 7 \times \boxed{} = 21 \\ 4 \times \boxed{} = 36 \\ 4 \times \boxed{} = 16 \\ 7 \times \boxed{} = 91 \\ 7 \times \boxed{} = 98 \\ \boxed{} \times 4 = 36 \\ \boxed{} \times 20 = 180 \\ 8 \times \boxed{} = 104 \\ 7 \times \boxed{} = 35 \\ \boxed{} \times 7 = 21 \\ 9 \times \boxed{} = 153 \\ \boxed{} \times 13 = 78 \\ \boxed{} \times 18 = 36 \\ 9 \times \boxed{} = 108 \\ 9 \times \boxed{} = 180 \end{array}$$

$$\begin{array}{l} \boxed{} \times 11 = 66 \\ \boxed{} \times 4 = 36 \\ \boxed{} \times 9 = 81 \\ 4 \times \boxed{} = 28 \\ 5 \times \boxed{} = 45 \\ \boxed{} \times 18 = 144 \\ \boxed{} \times 18 = 144 \\ 2 \times \boxed{} = 4 \\ 3 \times \boxed{} = 54 \\ \boxed{} \times 13 = 91 \\ \boxed{} \times 3 = 27 \\ 2 \times \boxed{} = 36 \\ \boxed{} \times 3 = 24 \\ 2 \times \boxed{} = 18 \\ 9 \times \boxed{} = 54 \\ \boxed{} \times 12 = 24 \\ 4 \times \boxed{} = 28 \\ 7 \times \boxed{} = 133 \\ 6 \times \boxed{} = 114 \\ 3 \times \boxed{} = 15 \\ 9 \times \boxed{} = 180 \\ 5 \times \boxed{} = 55 \\ 9 \times \boxed{} = 36 \\ \boxed{} \times 7 = 35 \\ 9 \times \boxed{} = 63 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 18 = 36 \\ \square \times 18 = 144 \\ \square \times 14 = 84 \\ \square \times 17 = 153 \\ \square \times 3 = 12 \\ \square \times 16 = 64 \\ \square \times 2 = 4 \\ 6 \times \square = 78 \\ \square \times 8 = 16 \\ 6 \times \square = 102 \\ 9 \times \square = 144 \\ \square \times 14 = 56 \\ \square \times 8 = 32 \\ \square \times 13 = 65 \\ \square \times 8 = 56 \\ \square \times 19 = 95 \\ \square \times 14 = 98 \\ 7 \times \square = 119 \\ \square \times 6 = 48 \\ 5 \times \square = 90 \\ 3 \times \square = 15 \\ \square \times 20 = 100 \\ \square \times 4 = 24 \\ 6 \times \square = 66 \\ \square \times 17 = 51 \end{array}$$

$$\begin{array}{l} 6 \times \square = 66 \\ 5 \times \square = 55 \\ \square \times 11 = 22 \\ \square \times 3 = 21 \\ 8 \times \square = 88 \\ \square \times 10 = 20 \\ 7 \times \square = 28 \\ 2 \times \square = 24 \\ 4 \times \square = 76 \\ 3 \times \square = 15 \\ 9 \times \square = 126 \\ 5 \times \square = 25 \\ 6 \times \square = 96 \\ 4 \times \square = 16 \\ 7 \times \square = 119 \\ 9 \times \square = 153 \\ 7 \times \square = 91 \\ \square \times 4 = 24 \\ 7 \times \square = 126 \\ 5 \times \square = 75 \\ \square \times 19 = 114 \\ 8 \times \square = 120 \\ 9 \times \square = 144 \\ 4 \times \square = 8 \\ 3 \times \square = 30 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 6 \times \square = 102 \\
 5 \times \square = 95 \\
 3 \times \square = 12 \\
 \square \times 4 = 28 \\
 6 \times \square = 78 \\
 6 \times \square = 96 \\
 \square \times 4 = 32 \\
 3 \times \square = 9 \\
 7 \times \square = 98 \\
 6 \times \square = 84 \\
 \square \times 2 = 12 \\
 \square \times 8 = 24 \\
 \square \times 14 = 56 \\
 4 \times \square = 28 \\
 \square \times 4 = 16 \\
 8 \times \square = 48 \\
 6 \times \square = 30 \\
 \square \times 11 = 77 \\
 \square \times 9 = 45 \\
 \square \times 18 = 36 \\
 \square \times 8 = 16 \\
 2 \times \square = 40 \\
 \square \times 16 = 64 \\
 9 \times \square = 108 \\
 2 \times \square = 18
 \end{array}$$

$$\begin{array}{r}
 8 \times \square = 112 \\
 \square \times 17 = 34 \\
 \square \times 11 = 88 \\
 2 \times \square = 8 \\
 \square \times 12 = 84 \\
 5 \times \square = 35 \\
 \square \times 17 = 153 \\
 9 \times \square = 171 \\
 \square \times 14 = 84 \\
 \square \times 2 = 10 \\
 \square \times 12 = 36 \\
 \square \times 16 = 128 \\
 \square \times 3 = 9 \\
 7 \times \square = 35 \\
 \square \times 12 = 36 \\
 \square \times 20 = 80 \\
 \square \times 8 = 16 \\
 \square \times 10 = 60 \\
 5 \times \square = 90 \\
 \square \times 15 = 105 \\
 \square \times 5 = 20 \\
 4 \times \square = 40 \\
 3 \times \square = 60 \\
 7 \times \square = 21 \\
 \square \times 11 = 99
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 11 = 55 \\ 9 \times \square = 45 \\ 7 \times \square = 49 \\ 8 \times \square = 160 \\ 2 \times \square = 40 \\ 9 \times \square = 99 \\ 2 \times \square = 28 \\ \square \times 5 = 15 \\ 8 \times \square = 144 \\ 5 \times \square = 25 \\ 9 \times \square = 180 \\ 6 \times \square = 12 \\ 3 \times \square = 6 \\ 3 \times \square = 57 \\ \square \times 4 = 36 \\ \square \times 9 = 45 \\ \square \times 15 = 75 \\ \square \times 8 = 64 \\ 5 \times \square = 40 \\ \square \times 16 = 80 \\ 7 \times \square = 98 \\ \square \times 12 = 84 \\ \square \times 17 = 136 \\ 7 \times \square = 84 \\ 7 \times \square = 119 \end{array}$$

$$\begin{array}{l} 3 \times \square = 39 \\ 3 \times \square = 24 \\ \square \times 12 = 48 \\ \square \times 7 = 28 \\ 2 \times \square = 38 \\ 8 \times \square = 64 \\ \square \times 15 = 135 \\ \square \times 8 = 56 \\ \square \times 16 = 144 \\ 5 \times \square = 55 \\ 2 \times \square = 34 \\ \square \times 19 = 152 \\ 7 \times \square = 140 \\ 5 \times \square = 15 \\ 3 \times \square = 39 \\ 4 \times \square = 36 \\ \square \times 9 = 36 \\ 9 \times \square = 45 \\ 9 \times \square = 36 \\ 7 \times \square = 49 \\ \square \times 13 = 39 \\ \square \times 4 = 12 \\ 9 \times \square = 81 \\ 4 \times \square = 68 \\ 7 \times \square = 84 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 16 = 144 \\ 2 \times \square = 12 \\ \square \times 12 = 24 \\ \square \times 9 = 45 \\ 2 \times \square = 30 \\ \square \times 15 = 120 \\ 8 \times \square = 128 \\ 2 \times \square = 36 \\ \square \times 12 = 48 \\ 8 \times \square = 40 \\ \square \times 17 = 153 \\ \square \times 3 = 6 \\ \square \times 4 = 12 \\ 5 \times \square = 85 \\ 5 \times \square = 90 \\ \square \times 17 = 51 \\ 7 \times \square = 56 \\ 9 \times \square = 126 \\ \square \times 6 = 54 \\ 2 \times \square = 34 \\ \square \times 6 = 24 \\ \square \times 12 = 24 \\ 7 \times \square = 119 \\ 4 \times \square = 40 \\ 7 \times \square = 63 \end{array}$$

$$\begin{array}{l} 6 \times \square = 72 \\ \square \times 8 = 72 \\ 9 \times \square = 153 \\ \square \times 17 = 102 \\ \square \times 16 = 112 \\ \square \times 19 = 114 \\ \square \times 13 = 91 \\ 9 \times \square = 153 \\ \square \times 4 = 12 \\ 6 \times \square = 12 \\ 8 \times \square = 24 \\ \square \times 13 = 91 \\ \square \times 13 = 52 \\ 7 \times \square = 98 \\ \square \times 15 = 75 \\ \square \times 18 = 126 \\ 6 \times \square = 72 \\ \square \times 11 = 66 \\ \square \times 5 = 25 \\ 3 \times \square = 30 \\ 5 \times \square = 30 \\ \square \times 6 = 30 \\ 5 \times \square = 50 \\ 9 \times \square = 99 \\ \square \times 5 = 15 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 19 = 76 \\ \square \times 11 = 55 \\ 2 \times \square = 4 \\ 6 \times \square = 42 \\ \square \times 14 = 28 \\ \square \times 7 = 14 \\ 5 \times \square = 95 \\ 7 \times \square = 84 \\ 9 \times \square = 108 \\ \square \times 3 = 15 \\ 4 \times \square = 52 \\ 6 \times \square = 102 \\ \square \times 8 = 24 \\ \square \times 10 = 90 \\ \square \times 4 = 12 \\ 5 \times \square = 70 \\ 3 \times \square = 48 \\ 4 \times \square = 76 \\ 3 \times \square = 51 \\ \square \times 9 = 27 \\ 6 \times \square = 114 \\ \square \times 2 = 4 \\ \square \times 15 = 45 \\ \square \times 8 = 24 \\ 8 \times \square = 104 \end{array}$$

$$\begin{array}{l} 9 \times \square = 81 \\ \square \times 5 = 25 \\ \square \times 6 = 54 \\ \square \times 4 = 24 \\ 8 \times \square = 144 \\ \square \times 6 = 54 \\ \square \times 12 = 84 \\ 3 \times \square = 6 \\ \square \times 9 = 54 \\ \square \times 17 = 51 \\ \square \times 14 = 98 \\ \square \times 11 = 88 \\ \square \times 7 = 42 \\ \square \times 20 = 140 \\ 9 \times \square = 180 \\ 7 \times \square = 42 \\ 8 \times \square = 88 \\ \square \times 14 = 28 \\ 7 \times \square = 126 \\ 8 \times \square = 136 \\ 7 \times \square = 28 \\ \square \times 20 = 80 \\ 5 \times \square = 55 \\ \square \times 15 = 45 \\ \square \times 5 = 20 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 3 = 6 \\ 4 \times \square = 12 \\ \square \times 10 = 20 \\ 8 \times \square = 128 \\ 7 \times \square = 77 \\ \square \times 9 = 54 \\ 7 \times \square = 84 \\ 4 \times \square = 68 \\ \square \times 9 = 18 \\ 6 \times \square = 96 \\ 8 \times \square = 112 \\ \square \times 9 = 27 \\ \square \times 20 = 60 \\ \square \times 9 = 27 \\ 8 \times \square = 80 \\ \square \times 17 = 51 \\ \square \times 17 = 119 \\ \square \times 7 = 21 \\ \square \times 18 = 144 \\ \square \times 19 = 38 \\ 8 \times \square = 80 \\ \square \times 4 = 28 \\ \square \times 4 = 12 \\ \square \times 18 = 90 \\ \square \times 7 = 14 \end{array}$$

$$\begin{array}{l} \square \times 3 = 27 \\ \square \times 2 = 4 \\ 2 \times \square = 28 \\ \square \times 10 = 60 \\ \square \times 5 = 45 \\ \square \times 12 = 72 \\ 8 \times \square = 80 \\ 4 \times \square = 80 \\ 9 \times \square = 162 \\ 9 \times \square = 81 \\ \square \times 11 = 66 \\ \square \times 10 = 50 \\ 8 \times \square = 144 \\ \square \times 18 = 54 \\ 2 \times \square = 24 \\ 7 \times \square = 112 \\ \square \times 10 = 70 \\ \square \times 19 = 114 \\ 8 \times \square = 72 \\ \square \times 12 = 24 \\ \square \times 19 = 152 \\ 3 \times \square = 36 \\ \square \times 17 = 102 \\ 5 \times \square = 85 \\ 5 \times \square = 20 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 18 = 108 \\ 9 \times \square = 63 \\ \square \times 5 = 45 \\ 4 \times \square = 44 \\ \square \times 12 = 36 \\ 3 \times \square = 6 \\ \square \times 11 = 22 \\ \square \times 20 = 160 \\ \square \times 17 = 153 \\ 5 \times \square = 90 \\ 7 \times \square = 126 \\ \square \times 12 = 72 \\ 7 \times \square = 49 \\ \square \times 13 = 26 \\ 5 \times \square = 20 \\ \square \times 16 = 48 \\ 5 \times \square = 30 \\ 6 \times \square = 24 \\ 8 \times \square = 112 \\ \square \times 4 = 32 \\ 8 \times \square = 80 \\ 3 \times \square = 30 \\ \square \times 7 = 49 \\ 3 \times \square = 45 \\ 4 \times \square = 76 \end{array}$$

$$\begin{array}{r} \square \times 5 = 10 \\ \square \times 15 = 45 \\ 4 \times \square = 68 \\ 7 \times \square = 42 \\ \square \times 19 = 133 \\ \square \times 2 = 16 \\ \square \times 14 = 112 \\ \square \times 12 = 48 \\ 7 \times \square = 56 \\ 7 \times \square = 56 \\ 7 \times \square = 49 \\ \square \times 5 = 30 \\ \square \times 8 = 32 \\ 5 \times \square = 55 \\ 7 \times \square = 98 \\ 6 \times \square = 108 \\ \square \times 3 = 15 \\ 9 \times \square = 36 \\ 4 \times \square = 52 \\ \square \times 17 = 68 \\ 9 \times \square = 171 \\ \square \times 9 = 54 \\ 6 \times \square = 66 \\ 8 \times \square = 152 \\ \square \times 19 = 152 \end{array}$$

掛け算虫食い問題×20まで

$$8 \times \square = 120$$

$$\square \times 10 = 60$$

$$\square \times 19 = 57$$

$$3 \times \square = 6$$

$$\square \times 18 = 108$$

$$\square \times 2 = 12$$

$$9 \times \square = 99$$

$$\square \times 14 = 56$$

$$7 \times \square = 105$$

$$\square \times 10 = 90$$

$$\square \times 10 = 30$$

$$\square \times 13 = 91$$

$$\square \times 7 = 49$$

$$\square \times 16 = 80$$

$$\square \times 9 = 63$$

$$\square \times 4 = 20$$

$$\square \times 4 = 12$$

$$\square \times 3 = 21$$

$$2 \times \square = 26$$

$$\square \times 5 = 10$$

$$\square \times 19 = 171$$

$$7 \times \square = 84$$

$$\square \times 17 = 136$$

$$9 \times \square = 135$$

$$\square \times 19 = 171$$

$$3 \times \square = 21$$

$$2 \times \square = 38$$

$$\square \times 15 = 120$$

$$\square \times 17 = 102$$

$$3 \times \square = 54$$

$$\square \times 14 = 42$$

$$\square \times 12 = 96$$

$$4 \times \square = 56$$

$$\square \times 5 = 15$$

$$\square \times 3 = 12$$

$$\square \times 6 = 48$$

$$\square \times 12 = 96$$

$$\square \times 14 = 28$$

$$9 \times \square = 18$$

$$\square \times 5 = 45$$

$$\square \times 12 = 48$$

$$7 \times \square = 77$$

$$\square \times 6 = 24$$

$$\square \times 19 = 152$$

$$5 \times \square = 80$$

$$\square \times 19 = 38$$

$$2 \times \square = 20$$

$$\square \times 13 = 104$$

$$5 \times \square = 85$$

$$\square \times 15 = 75$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 17 = 85 \\ \square \times 11 = 77 \\ \square \times 5 = 35 \\ 9 \times \square = 126 \\ 6 \times \square = 96 \\ \square \times 4 = 20 \\ 7 \times \square = 14 \\ 3 \times \square = 39 \\ \square \times 13 = 91 \\ 2 \times \square = 30 \\ 5 \times \square = 85 \\ \square \times 2 = 18 \\ \square \times 12 = 36 \\ \square \times 11 = 77 \\ 5 \times \square = 10 \\ \square \times 6 = 42 \\ 9 \times \square = 153 \\ \square \times 12 = 72 \\ 8 \times \square = 104 \\ \square \times 10 = 20 \\ \square \times 11 = 33 \\ 8 \times \square = 56 \\ \square \times 3 = 15 \\ \square \times 13 = 52 \\ 3 \times \square = 6 \end{array}$$

$$\begin{array}{r} \square \times 20 = 100 \\ \square \times 9 = 81 \\ 4 \times \square = 80 \\ \square \times 19 = 133 \\ \square \times 4 = 28 \\ 2 \times \square = 10 \\ 6 \times \square = 78 \\ \square \times 4 = 36 \\ 3 \times \square = 21 \\ 6 \times \square = 120 \\ \square \times 4 = 24 \\ \square \times 7 = 21 \\ 2 \times \square = 28 \\ \square \times 20 = 160 \\ \square \times 17 = 136 \\ 3 \times \square = 42 \\ 2 \times \square = 18 \\ 4 \times \square = 12 \\ 9 \times \square = 144 \\ 9 \times \square = 63 \\ \square \times 6 = 42 \\ \square \times 13 = 39 \\ \square \times 8 = 64 \\ \square \times 20 = 160 \\ 8 \times \square = 24 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{r} \square \times 9 = 36 \\ \square \times 5 = 10 \\ \square \times 19 = 76 \\ 2 \times \square = 40 \\ \square \times 13 = 91 \\ 8 \times \square = 144 \\ 8 \times \square = 104 \\ 3 \times \square = 18 \\ 4 \times \square = 36 \\ 2 \times \square = 32 \\ \square \times 20 = 140 \\ 3 \times \square = 18 \\ 2 \times \square = 28 \\ \square \times 12 = 72 \\ 4 \times \square = 32 \\ 6 \times \square = 36 \\ 7 \times \square = 77 \\ \square \times 4 = 8 \\ 7 \times \square = 49 \\ \square \times 16 = 48 \\ 6 \times \square = 78 \\ \square \times 7 = 56 \\ 9 \times \square = 108 \\ \square \times 2 = 12 \\ 5 \times \square = 90 \end{array}$$

$$\begin{array}{r} 4 \times \square = 8 \\ \square \times 3 = 24 \\ \square \times 6 = 30 \\ 9 \times \square = 153 \\ \square \times 3 = 18 \\ 2 \times \square = 26 \\ 7 \times \square = 35 \\ \square \times 14 = 112 \\ 5 \times \square = 65 \\ \square \times 19 = 171 \\ 8 \times \square = 16 \\ \square \times 15 = 120 \\ \square \times 6 = 36 \\ 2 \times \square = 8 \\ \square \times 16 = 32 \\ \square \times 17 = 102 \\ \square \times 7 = 49 \\ 9 \times \square = 36 \\ 6 \times \square = 24 \\ \square \times 16 = 96 \\ 4 \times \square = 48 \\ \square \times 4 = 24 \\ \square \times 18 = 126 \\ 7 \times \square = 84 \\ 9 \times \square = 63 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 27 \\
 4 \times \square = 48 \\
 9 \times \square = 126 \\
 3 \times \square = 60 \\
 \square \times 13 = 117 \\
 6 \times \square = 84 \\
 \square \times 9 = 18 \\
 8 \times \square = 136 \\
 8 \times \square = 96 \\
 3 \times \square = 12 \\
 \square \times 3 = 6 \\
 8 \times \square = 48 \\
 6 \times \square = 66 \\
 \square \times 6 = 18 \\
 \square \times 2 = 6 \\
 \square \times 2 = 6 \\
 7 \times \square = 21 \\
 \square \times 17 = 34 \\
 \square \times 8 = 32 \\
 \square \times 20 = 40 \\
 \square \times 2 = 16 \\
 2 \times \square = 16 \\
 \square \times 6 = 54 \\
 7 \times \square = 105 \\
 \square \times 11 = 88
 \end{array}$$

$$\begin{array}{r}
 \square \times 16 = 64 \\
 \square \times 13 = 39 \\
 \square \times 6 = 48 \\
 2 \times \square = 38 \\
 \square \times 7 = 49 \\
 \square \times 4 = 12 \\
 9 \times \square = 180 \\
 3 \times \square = 51 \\
 \square \times 4 = 24 \\
 2 \times \square = 16 \\
 \square \times 20 = 180 \\
 3 \times \square = 27 \\
 8 \times \square = 112 \\
 \square \times 15 = 105 \\
 2 \times \square = 28 \\
 \square \times 15 = 75 \\
 7 \times \square = 70 \\
 7 \times \square = 84 \\
 \square \times 15 = 75 \\
 \square \times 16 = 112 \\
 \square \times 14 = 28 \\
 7 \times \square = 63 \\
 \square \times 17 = 85 \\
 \square \times 8 = 32 \\
 \square \times 3 = 9
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r} 8 \times \square = 160 \\ \square \times 9 = 81 \\ 7 \times \square = 98 \\ \square \times 18 = 144 \\ 3 \times \square = 33 \\ \square \times 6 = 18 \\ 4 \times \square = 40 \\ 2 \times \square = 18 \\ 4 \times \square = 52 \\ 5 \times \square = 100 \\ 9 \times \square = 36 \\ \square \times 6 = 18 \\ 7 \times \square = 21 \\ 4 \times \square = 56 \\ \square \times 19 = 171 \\ \square \times 20 = 160 \\ \square \times 14 = 98 \\ 5 \times \square = 40 \\ \square \times 12 = 108 \\ 4 \times \square = 24 \\ 8 \times \square = 136 \\ 7 \times \square = 56 \\ \square \times 20 = 60 \\ \square \times 14 = 98 \\ 8 \times \square = 112 \end{array}$$

$$\begin{array}{r} \square \times 4 = 20 \\ 7 \times \square = 56 \\ 6 \times \square = 96 \\ \square \times 14 = 98 \\ \square \times 15 = 60 \\ \square \times 11 = 88 \\ \square \times 4 = 28 \\ 7 \times \square = 112 \\ 5 \times \square = 95 \\ \square \times 3 = 12 \\ \square \times 14 = 42 \\ 9 \times \square = 99 \\ \square \times 10 = 90 \\ \square \times 8 = 64 \\ 6 \times \square = 120 \\ 8 \times \square = 64 \\ \square \times 2 = 10 \\ 2 \times \square = 28 \\ 7 \times \square = 119 \\ 5 \times \square = 55 \\ 8 \times \square = 104 \\ \square \times 3 = 21 \\ 2 \times \square = 20 \\ \square \times 20 = 80 \\ 7 \times \square = 77 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} 3 \times \square = 15 \\ \square \times 16 = 64 \\ 3 \times \square = 45 \\ \square \times 8 = 64 \\ \square \times 7 = 21 \\ 3 \times \square = 39 \\ 8 \times \square = 16 \\ \square \times 4 = 12 \\ \square \times 15 = 105 \\ \square \times 11 = 44 \\ 6 \times \square = 48 \\ \square \times 17 = 68 \\ \square \times 7 = 21 \\ 5 \times \square = 70 \\ 7 \times \square = 28 \\ \square \times 3 = 15 \\ 3 \times \square = 21 \\ 5 \times \square = 100 \\ 2 \times \square = 32 \\ \square \times 8 = 40 \\ 2 \times \square = 34 \\ 7 \times \square = 133 \\ \square \times 9 = 72 \\ 2 \times \square = 22 \\ \square \times 20 = 40 \end{array}$$

$$\begin{array}{l} \square \times 14 = 42 \\ \square \times 5 = 40 \\ \square \times 14 = 42 \\ 9 \times \square = 63 \\ 2 \times \square = 14 \\ 7 \times \square = 98 \\ 8 \times \square = 80 \\ \square \times 2 = 10 \\ 5 \times \square = 35 \\ \square \times 12 = 108 \\ \square \times 11 = 88 \\ \square \times 18 = 36 \\ 3 \times \square = 18 \\ \square \times 18 = 144 \\ 2 \times \square = 36 \\ 3 \times \square = 15 \\ \square \times 18 = 108 \\ 5 \times \square = 95 \\ \square \times 20 = 40 \\ 8 \times \square = 56 \\ \square \times 18 = 36 \\ \square \times 5 = 10 \\ \square \times 17 = 85 \\ 2 \times \square = 20 \\ \square \times 6 = 48 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 9 \times \square = 63 \\
 \square \times 5 = 10 \\
 \square \times 19 = 152 \\
 7 \times \square = 105 \\
 9 \times \square = 135 \\
 4 \times \square = 64 \\
 \square \times 19 = 95 \\
 \square \times 9 = 36 \\
 \square \times 17 = 68 \\
 \square \times 20 = 60 \\
 9 \times \square = 126 \\
 4 \times \square = 44 \\
 \square \times 17 = 51 \\
 \square \times 10 = 30 \\
 \square \times 4 = 36 \\
 8 \times \square = 144 \\
 \square \times 4 = 16 \\
 2 \times \square = 26 \\
 8 \times \square = 24 \\
 \square \times 19 = 114 \\
 5 \times \square = 20 \\
 5 \times \square = 100 \\
 4 \times \square = 52 \\
 \square \times 2 = 14 \\
 \square \times 19 = 76
 \end{array}$$

$$\begin{array}{r}
 \square \times 9 = 54 \\
 \square \times 15 = 105 \\
 \square \times 19 = 95 \\
 \square \times 2 = 8 \\
 8 \times \square = 120 \\
 \square \times 2 = 4 \\
 4 \times \square = 48 \\
 2 \times \square = 38 \\
 5 \times \square = 35 \\
 5 \times \square = 10 \\
 \square \times 5 = 35 \\
 4 \times \square = 80 \\
 \square \times 17 = 119 \\
 \square \times 4 = 12 \\
 \square \times 17 = 85 \\
 6 \times \square = 108 \\
 \square \times 12 = 48 \\
 \square \times 4 = 8 \\
 \square \times 3 = 15 \\
 \square \times 14 = 126 \\
 \square \times 10 = 40 \\
 \square \times 13 = 117 \\
 \square \times 18 = 108 \\
 2 \times \square = 40 \\
 5 \times \square = 20
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 5 \times \square = 70 \\
 \square \times 17 = 34 \\
 \square \times 17 = 34 \\
 3 \times \square = 42 \\
 \square \times 9 = 36 \\
 \square \times 10 = 20 \\
 5 \times \square = 55 \\
 \square \times 6 = 12 \\
 \square \times 18 = 144 \\
 \square \times 4 = 32 \\
 8 \times \square = 152 \\
 \square \times 5 = 30 \\
 \square \times 18 = 108 \\
 \square \times 12 = 84 \\
 2 \times \square = 30 \\
 \square \times 3 = 27 \\
 4 \times \square = 28 \\
 \square \times 18 = 36 \\
 \square \times 20 = 160 \\
 2 \times \square = 10 \\
 7 \times \square = 63 \\
 5 \times \square = 55 \\
 \square \times 11 = 33 \\
 6 \times \square = 66 \\
 4 \times \square = 80
 \end{array}$$

$$\begin{array}{r}
 \square \times 2 = 12 \\
 \square \times 18 = 90 \\
 2 \times \square = 18 \\
 \square \times 15 = 135 \\
 \square \times 16 = 64 \\
 2 \times \square = 30 \\
 \square \times 12 = 36 \\
 7 \times \square = 77 \\
 \square \times 19 = 133 \\
 8 \times \square = 24 \\
 \square \times 4 = 12 \\
 \square \times 19 = 152 \\
 \square \times 19 = 133 \\
 \square \times 17 = 85 \\
 \square \times 2 = 6 \\
 4 \times \square = 20 \\
 5 \times \square = 55 \\
 8 \times \square = 80 \\
 \square \times 6 = 54 \\
 7 \times \square = 84 \\
 2 \times \square = 40 \\
 4 \times \square = 64 \\
 5 \times \square = 70 \\
 \square \times 16 = 48 \\
 6 \times \square = 108
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 14 = 84 \\ 3 \times \square = 39 \\ \square \times 4 = 24 \\ 9 \times \square = 99 \\ \square \times 12 = 108 \\ \square \times 11 = 22 \\ 6 \times \square = 66 \\ \square \times 19 = 114 \\ 6 \times \square = 78 \\ 6 \times \square = 60 \\ 3 \times \square = 48 \\ 9 \times \square = 54 \\ \square \times 4 = 36 \\ \square \times 6 = 54 \\ 3 \times \square = 36 \\ 8 \times \square = 144 \\ \square \times 14 = 126 \\ 5 \times \square = 75 \\ \square \times 11 = 99 \\ 9 \times \square = 63 \\ 3 \times \square = 33 \\ 3 \times \square = 12 \\ \square \times 16 = 64 \\ 4 \times \square = 72 \\ 8 \times \square = 24 \end{array}$$

$$\begin{array}{l} 6 \times \square = 36 \\ \square \times 18 = 90 \\ 5 \times \square = 15 \\ 8 \times \square = 152 \\ \square \times 20 = 40 \\ 6 \times \square = 30 \\ 7 \times \square = 84 \\ \square \times 11 = 88 \\ 3 \times \square = 21 \\ \square \times 7 = 63 \\ 4 \times \square = 60 \\ \square \times 10 = 30 \\ \square \times 20 = 120 \\ 8 \times \square = 56 \\ \square \times 19 = 133 \\ 5 \times \square = 60 \\ 7 \times \square = 21 \\ \square \times 7 = 63 \\ \square \times 19 = 76 \\ \square \times 13 = 91 \\ 5 \times \square = 85 \\ 9 \times \square = 171 \\ 2 \times \square = 14 \\ 4 \times \square = 48 \\ \square \times 8 = 48 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{rclcl}
 5 & \times & \square & = & 15 \\
 6 & \times & \square & = & 102 \\
 \square & \times & 7 & = & 14 \\
 7 & \times & \square & = & 133 \\
 3 & \times & \square & = & 60 \\
 7 & \times & \square & = & 63 \\
 \square & \times & 19 & = & 38 \\
 \square & \times & 7 & = & 35 \\
 8 & \times & \square & = & 144 \\
 9 & \times & \square & = & 27 \\
 \square & \times & 13 & = & 117 \\
 3 & \times & \square & = & 39 \\
 4 & \times & \square & = & 64 \\
 \square & \times & 2 & = & 16 \\
 6 & \times & \square & = & 36 \\
 7 & \times & \square & = & 42 \\
 \square & \times & 18 & = & 108 \\
 \square & \times & 20 & = & 160 \\
 \square & \times & 19 & = & 38 \\
 7 & \times & \square & = & 21 \\
 8 & \times & \square & = & 120 \\
 \square & \times & 8 & = & 48 \\
 8 & \times & \square & = & 32 \\
 \square & \times & 17 & = & 153 \\
 3 & \times & \square & = & 27
 \end{array}$$

$$\begin{array}{rclcl}
 \square & \times & 16 & = & 112 \\
 \square & \times & 18 & = & 54 \\
 \square & \times & 3 & = & 9 \\
 9 & \times & \square & = & 117 \\
 \square & \times & 5 & = & 30 \\
 9 & \times & \square & = & 117 \\
 4 & \times & \square & = & 56 \\
 6 & \times & \square & = & 66 \\
 5 & \times & \square & = & 70 \\
 \square & \times & 4 & = & 36 \\
 \square & \times & 14 & = & 42 \\
 4 & \times & \square & = & 80 \\
 \square & \times & 15 & = & 75 \\
 \square & \times & 7 & = & 28 \\
 \square & \times & 7 & = & 14 \\
 \square & \times & 11 & = & 99 \\
 \square & \times & 6 & = & 12 \\
 \square & \times & 19 & = & 95 \\
 \square & \times & 19 & = & 57 \\
 5 & \times & \square & = & 95 \\
 5 & \times & \square & = & 45 \\
 2 & \times & \square & = & 40 \\
 \square & \times & 4 & = & 8 \\
 5 & \times & \square & = & 60 \\
 \square & \times & 11 & = & 33
 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{l} \square \times 9 = 54 \\ \square \times 2 = 18 \\ \square \times 15 = 135 \\ 9 \times \square = 81 \\ 8 \times \square = 56 \\ \square \times 10 = 30 \\ \square \times 4 = 16 \\ 4 \times \square = 52 \\ \square \times 17 = 85 \\ 2 \times \square = 4 \\ 9 \times \square = 180 \\ 3 \times \square = 27 \\ \square \times 11 = 66 \\ \square \times 11 = 88 \\ 2 \times \square = 12 \\ 4 \times \square = 28 \\ \square \times 9 = 63 \\ \square \times 2 = 16 \\ 5 \times \square = 10 \\ \square \times 5 = 15 \\ \square \times 12 = 60 \\ \square \times 13 = 117 \\ 5 \times \square = 55 \\ \square \times 17 = 153 \\ 8 \times \square = 88 \end{array}$$

$$\begin{array}{l} 8 \times \square = 120 \\ \square \times 18 = 108 \\ \square \times 6 = 30 \\ 4 \times \square = 48 \\ \square \times 5 = 40 \\ \square \times 8 = 72 \\ \square \times 7 = 56 \\ \square \times 18 = 162 \\ 2 \times \square = 4 \\ 3 \times \square = 18 \\ 6 \times \square = 48 \\ 2 \times \square = 10 \\ \square \times 17 = 136 \\ 9 \times \square = 18 \\ \square \times 20 = 180 \\ \square \times 13 = 78 \\ 6 \times \square = 114 \\ \square \times 7 = 42 \\ 3 \times \square = 15 \\ \square \times 2 = 6 \\ 5 \times \square = 75 \\ \square \times 7 = 42 \\ \square \times 19 = 57 \\ \square \times 4 = 28 \\ 8 \times \square = 24 \end{array}$$

掛け算虫食い1桁×20まで

$$\begin{array}{r} 3 \times \square = 33 \\ \square \times 11 = 44 \\ 7 \times \square = 98 \\ 7 \times \square = 14 \\ \square \times 11 = 55 \\ \square \times 10 = 40 \\ \square \times 2 = 12 \\ \square \times 16 = 80 \\ 4 \times \square = 44 \\ \square \times 3 = 21 \\ \square \times 12 = 24 \\ 9 \times \square = 135 \\ 5 \times \square = 40 \\ \square \times 17 = 119 \\ \square \times 15 = 75 \\ \square \times 16 = 32 \\ \square \times 3 = 18 \\ 2 \times \square = 38 \\ \square \times 16 = 80 \\ 5 \times \square = 75 \\ \square \times 11 = 33 \\ 5 \times \square = 95 \\ \square \times 8 = 72 \\ 6 \times \square = 36 \\ \square \times 6 = 42 \end{array}$$

$$\begin{array}{r} 6 \times \square = 78 \\ \square \times 17 = 102 \\ \square \times 11 = 44 \\ \square \times 16 = 128 \\ 2 \times \square = 26 \\ 5 \times \square = 40 \\ 3 \times \square = 39 \\ 5 \times \square = 15 \\ \square \times 6 = 12 \\ \square \times 3 = 12 \\ 3 \times \square = 12 \\ 4 \times \square = 48 \\ \square \times 7 = 49 \\ \square \times 4 = 12 \\ 7 \times \square = 42 \\ \square \times 15 = 45 \\ 8 \times \square = 64 \\ 5 \times \square = 85 \\ \square \times 20 = 140 \\ \square \times 19 = 38 \\ 4 \times \square = 12 \\ 9 \times \square = 135 \\ \square \times 6 = 18 \\ \square \times 16 = 96 \\ \square \times 6 = 18 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \boxed{} \times 5 = 35 \\ \boxed{} \times 9 = 45 \\ 6 \times \boxed{} = 36 \\ 4 \times \boxed{} = 8 \\ 9 \times \boxed{} = 171 \\ 6 \times \boxed{} = 30 \\ 5 \times \boxed{} = 50 \\ 3 \times \boxed{} = 54 \\ \boxed{} \times 2 = 4 \\ 3 \times \boxed{} = 15 \\ \boxed{} \times 20 = 160 \\ 3 \times \boxed{} = 48 \\ \boxed{} \times 4 = 32 \\ 9 \times \boxed{} = 27 \\ 8 \times \boxed{} = 48 \\ 9 \times \boxed{} = 81 \\ 9 \times \boxed{} = 72 \\ 5 \times \boxed{} = 15 \\ 2 \times \boxed{} = 4 \\ \boxed{} \times 20 = 100 \\ \boxed{} \times 20 = 120 \\ 6 \times \boxed{} = 102 \\ \boxed{} \times 4 = 8 \\ \boxed{} \times 11 = 66 \\ \boxed{} \times 16 = 32 \end{array}$$

$$\begin{array}{l} 8 \times \boxed{} = 160 \\ 7 \times \boxed{} = 91 \\ 9 \times \boxed{} = 162 \\ 8 \times \boxed{} = 144 \\ 4 \times \boxed{} = 64 \\ \boxed{} \times 5 = 10 \\ 9 \times \boxed{} = 144 \\ \boxed{} \times 10 = 30 \\ \boxed{} \times 6 = 18 \\ 4 \times \boxed{} = 68 \\ 8 \times \boxed{} = 136 \\ 9 \times \boxed{} = 99 \\ \boxed{} \times 9 = 18 \\ 4 \times \boxed{} = 28 \\ \boxed{} \times 2 = 8 \\ 5 \times \boxed{} = 10 \\ \boxed{} \times 19 = 133 \\ \boxed{} \times 18 = 126 \\ \boxed{} \times 14 = 126 \\ \boxed{} \times 13 = 78 \\ 4 \times \boxed{} = 52 \\ 5 \times \boxed{} = 55 \\ 7 \times \boxed{} = 77 \\ 5 \times \boxed{} = 50 \\ \boxed{} \times 5 = 30 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{l} \square \times 16 = 48 \\ 6 \times \square = 114 \\ \square \times 7 = 14 \\ 6 \times \square = 30 \\ 3 \times \square = 24 \\ 7 \times \square = 70 \\ \square \times 20 = 180 \\ 6 \times \square = 120 \\ 9 \times \square = 117 \\ \square \times 16 = 64 \\ 8 \times \square = 56 \\ \square \times 8 = 48 \\ 9 \times \square = 99 \\ \square \times 9 = 72 \\ \square \times 4 = 8 \\ \square \times 19 = 114 \\ \square \times 9 = 54 \\ 3 \times \square = 39 \\ \square \times 3 = 6 \\ 5 \times \square = 80 \\ \square \times 8 = 32 \\ 5 \times \square = 95 \\ 9 \times \square = 162 \\ \square \times 17 = 153 \\ 4 \times \square = 44 \end{array}$$

$$\begin{array}{l} \square \times 4 = 16 \\ 2 \times \square = 26 \\ \square \times 13 = 104 \\ 9 \times \square = 45 \\ 3 \times \square = 9 \\ 8 \times \square = 96 \\ 6 \times \square = 78 \\ 2 \times \square = 34 \\ 4 \times \square = 32 \\ 9 \times \square = 72 \\ 5 \times \square = 35 \\ 3 \times \square = 9 \\ \square \times 3 = 9 \\ \square \times 15 = 75 \\ 2 \times \square = 26 \\ 7 \times \square = 49 \\ \square \times 5 = 40 \\ 4 \times \square = 12 \\ \square \times 2 = 6 \\ \square \times 6 = 18 \\ 5 \times \square = 30 \\ \square \times 4 = 24 \\ \square \times 6 = 12 \\ \square \times 7 = 56 \\ 2 \times \square = 24 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 20 \\
 3 \times \square = 18 \\
 7 \times \square = 63 \\
 \square \times 17 = 102 \\
 \square \times 11 = 77 \\
 \square \times 18 = 72 \\
 \square \times 11 = 88 \\
 \square \times 18 = 90 \\
 4 \times \square = 20 \\
 \square \times 11 = 55 \\
 \square \times 4 = 36 \\
 5 \times \square = 40 \\
 6 \times \square = 60 \\
 4 \times \square = 52 \\
 3 \times \square = 30 \\
 5 \times \square = 10 \\
 \square \times 10 = 20 \\
 9 \times \square = 144 \\
 9 \times \square = 18 \\
 9 \times \square = 27 \\
 3 \times \square = 45 \\
 5 \times \square = 20 \\
 2 \times \square = 18 \\
 7 \times \square = 91 \\
 3 \times \square = 36
 \end{array}$$

$$\begin{array}{r}
 9 \times \square = 153 \\
 2 \times \square = 16 \\
 8 \times \square = 160 \\
 \square \times 2 = 14 \\
 \square \times 15 = 90 \\
 \square \times 18 = 144 \\
 \square \times 10 = 90 \\
 9 \times \square = 63 \\
 3 \times \square = 9 \\
 2 \times \square = 6 \\
 \square \times 13 = 26 \\
 \square \times 10 = 20 \\
 8 \times \square = 16 \\
 \square \times 7 = 63 \\
 \square \times 7 = 49 \\
 8 \times \square = 96 \\
 3 \times \square = 39 \\
 \square \times 4 = 36 \\
 \square \times 14 = 28 \\
 5 \times \square = 70 \\
 3 \times \square = 51 \\
 3 \times \square = 42 \\
 \square \times 8 = 24 \\
 \square \times 17 = 34 \\
 6 \times \square = 12
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 3 \times \square = 30 \\
 \square \times 2 = 12 \\
 \square \times 4 = 24 \\
 \square \times 6 = 48 \\
 \square \times 20 = 80 \\
 \square \times 2 = 16 \\
 5 \times \square = 25 \\
 3 \times \square = 39 \\
 2 \times \square = 34 \\
 5 \times \square = 75 \\
 4 \times \square = 32 \\
 8 \times \square = 56 \\
 2 \times \square = 8 \\
 6 \times \square = 84 \\
 5 \times \square = 30 \\
 \square \times 15 = 120 \\
 \square \times 7 = 42 \\
 5 \times \square = 60 \\
 4 \times \square = 40 \\
 \square \times 10 = 90 \\
 9 \times \square = 36 \\
 9 \times \square = 144 \\
 \square \times 14 = 112 \\
 \square \times 20 = 40 \\
 6 \times \square = 30
 \end{array}$$

$$\begin{array}{r}
 9 \times \square = 45 \\
 \square \times 12 = 96 \\
 \square \times 9 = 45 \\
 9 \times \square = 153 \\
 \square \times 4 = 12 \\
 \square \times 7 = 63 \\
 7 \times \square = 42 \\
 9 \times \square = 27 \\
 \square \times 2 = 16 \\
 \square \times 5 = 20 \\
 \square \times 9 = 36 \\
 \square \times 17 = 34 \\
 \square \times 17 = 51 \\
 \square \times 3 = 24 \\
 \square \times 9 = 18 \\
 8 \times \square = 136 \\
 3 \times \square = 39 \\
 5 \times \square = 65 \\
 \square \times 13 = 26 \\
 4 \times \square = 56 \\
 \square \times 10 = 70 \\
 7 \times \square = 14 \\
 \square \times 10 = 80 \\
 9 \times \square = 153 \\
 \square \times 13 = 39
 \end{array}$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 16 \\
 \square \times 2 = 4 \\
 9 \times \square = 171 \\
 8 \times \square = 80 \\
 \square \times 6 = 54 \\
 4 \times \square = 16 \\
 \square \times 2 = 18 \\
 2 \times \square = 38 \\
 6 \times \square = 60 \\
 3 \times \square = 12 \\
 9 \times \square = 18 \\
 \square \times 19 = 57 \\
 \square \times 7 = 42 \\
 6 \times \square = 48 \\
 9 \times \square = 117 \\
 \square \times 7 = 42 \\
 \square \times 13 = 65 \\
 4 \times \square = 12 \\
 \square \times 8 = 64 \\
 3 \times \square = 48 \\
 \square \times 5 = 35 \\
 3 \times \square = 18 \\
 \square \times 16 = 144 \\
 9 \times \square = 180 \\
 6 \times \square = 18
 \end{array}$$

$$\begin{array}{r}
 \square \times 15 = 45 \\
 5 \times \square = 30 \\
 \square \times 10 = 70 \\
 \square \times 5 = 30 \\
 \square \times 15 = 135 \\
 \square \times 13 = 78 \\
 4 \times \square = 56 \\
 8 \times \square = 24 \\
 \square \times 16 = 48 \\
 7 \times \square = 140 \\
 8 \times \square = 56 \\
 2 \times \square = 20 \\
 8 \times \square = 120 \\
 \square \times 10 = 70 \\
 6 \times \square = 84 \\
 \square \times 14 = 56 \\
 \square \times 13 = 39 \\
 \square \times 12 = 48 \\
 4 \times \square = 68 \\
 6 \times \square = 60 \\
 7 \times \square = 63 \\
 8 \times \square = 48 \\
 8 \times \square = 112 \\
 5 \times \square = 10 \\
 \square \times 13 = 91
 \end{array}$$

掛け算虫食い算×20まで

$$\begin{array}{l} \square \times 6 = 54 \\ 7 \times \square = 28 \\ \square \times 2 = 6 \\ 6 \times \square = 90 \\ \square \times 14 = 56 \\ 2 \times \square = 34 \\ 7 \times \square = 35 \\ \square \times 4 = 24 \\ \square \times 12 = 84 \\ 5 \times \square = 15 \\ 5 \times \square = 85 \\ \square \times 18 = 162 \\ \square \times 6 = 48 \\ 6 \times \square = 114 \\ 6 \times \square = 30 \\ 3 \times \square = 6 \\ 3 \times \square = 9 \\ 9 \times \square = 144 \\ 5 \times \square = 65 \\ \square \times 7 = 14 \\ \square \times 16 = 96 \\ \square \times 4 = 36 \\ 3 \times \square = 39 \\ 5 \times \square = 80 \\ \square \times 16 = 128 \end{array}$$

$$\begin{array}{l} \square \times 15 = 135 \\ \square \times 14 = 56 \\ 4 \times \square = 44 \\ \square \times 6 = 48 \\ 4 \times \square = 52 \\ 5 \times \square = 40 \\ \square \times 17 = 153 \\ \square \times 3 = 6 \\ \square \times 6 = 18 \\ 4 \times \square = 44 \\ 5 \times \square = 35 \\ 3 \times \square = 57 \\ \square \times 20 = 100 \\ \square \times 15 = 135 \\ 3 \times \square = 60 \\ \square \times 16 = 48 \\ 5 \times \square = 85 \\ 2 \times \square = 22 \\ 4 \times \square = 64 \\ 4 \times \square = 16 \\ 2 \times \square = 30 \\ 2 \times \square = 10 \\ 4 \times \square = 60 \\ \square \times 10 = 30 \\ 8 \times \square = 48 \end{array}$$

掛け算虫食い問題×20まで

$$2 \times \square = 34$$

$$\square \times 15 = 105$$

$$\square \times 12 = 72$$

$$9 \times \square = 162$$

$$\square \times 5 = 30$$

$$2 \times \square = 40$$

$$2 \times \square = 18$$

$$6 \times \square = 96$$

$$8 \times \square = 136$$

$$\square \times 13 = 52$$

$$4 \times \square = 68$$

$$2 \times \square = 24$$

$$\square \times 16 = 112$$

$$\square \times 5 = 45$$

$$\square \times 2 = 8$$

$$9 \times \square = 126$$

$$\square \times 10 = 70$$

$$5 \times \square = 25$$

$$5 \times \square = 55$$

$$\square \times 18 = 144$$

$$\square \times 6 = 48$$

$$2 \times \square = 34$$

$$\square \times 14 = 84$$

$$\square \times 19 = 171$$

$$8 \times \square = 128$$

$$7 \times \square = 126$$

$$\square \times 5 = 30$$

$$\square \times 11 = 55$$

$$\square \times 6 = 24$$

$$\square \times 20 = 80$$

$$4 \times \square = 68$$

$$\square \times 13 = 78$$

$$3 \times \square = 51$$

$$2 \times \square = 18$$

$$\square \times 18 = 162$$

$$7 \times \square = 112$$

$$9 \times \square = 72$$

$$\square \times 11 = 22$$

$$\square \times 14 = 28$$

$$\square \times 12 = 108$$

$$4 \times \square = 24$$

$$\square \times 16 = 144$$

$$\square \times 10 = 30$$

$$\square \times 16 = 96$$

$$\square \times 17 = 68$$

$$2 \times \square = 30$$

$$\square \times 2 = 12$$

$$9 \times \square = 54$$

$$\square \times 2 = 16$$

$$\square \times 7 = 21$$

掛け算虫食い問題×20まで

$$\begin{array}{r}
 4 \times \square = 64 \\
 8 \times \square = 16 \\
 \square \times 2 = 14 \\
 \square \times 19 = 76 \\
 \square \times 13 = 104 \\
 6 \times \square = 42 \\
 \square \times 19 = 38 \\
 9 \times \square = 180 \\
 7 \times \square = 77 \\
 \square \times 15 = 45 \\
 \square \times 14 = 98 \\
 \square \times 4 = 32 \\
 6 \times \square = 30 \\
 \square \times 7 = 42 \\
 \square \times 14 = 28 \\
 5 \times \square = 15 \\
 \square \times 19 = 95 \\
 \square \times 15 = 90 \\
 \square \times 9 = 36 \\
 5 \times \square = 40 \\
 \square \times 2 = 12 \\
 7 \times \square = 21 \\
 \square \times 13 = 78 \\
 \square \times 20 = 120 \\
 \square \times 20 = 140
 \end{array}$$

$$\begin{array}{r}
 \square \times 9 = 72 \\
 \square \times 18 = 144 \\
 7 \times \square = 35 \\
 \square \times 17 = 85 \\
 \square \times 19 = 38 \\
 \square \times 9 = 18 \\
 \square \times 7 = 21 \\
 2 \times \square = 22 \\
 8 \times \square = 120 \\
 2 \times \square = 38 \\
 2 \times \square = 4 \\
 8 \times \square = 96 \\
 \square \times 15 = 105 \\
 2 \times \square = 18 \\
 4 \times \square = 60 \\
 3 \times \square = 45 \\
 2 \times \square = 30 \\
 \square \times 13 = 65 \\
 \square \times 16 = 64 \\
 \square \times 10 = 50 \\
 3 \times \square = 33 \\
 \square \times 14 = 98 \\
 6 \times \square = 48 \\
 \square \times 20 = 80 \\
 8 \times \square = 120
 \end{array}$$