

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 66 \\ 31 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 5 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 78 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 27 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ 60 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 88 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 51 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 86 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 16 \\ + 43 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 26 \\ 60 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 38 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 38 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 81 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 55 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 40 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 8 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 34 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 56 \\ + 51 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 32 \\ 68 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 64 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 38 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 79 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 85 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 8 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 48 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 78 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 35 \\ + 54 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 47 \\ 46 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 70 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 28 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 2 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 54 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 0 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 78 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 62 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 14 \\ + 12 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 3 \\ 19 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 95 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ 55 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 46 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 4 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 51 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 43 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 35 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 5 \\ + 29 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 41 \\ 86 \\ + \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 65 \\ + \quad 60 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 83 \\ + \quad 13 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 66 \\ + \quad 32 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 56 \\ + \quad 18 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 17 \\ + \quad 22 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 81 \\ + \quad 94 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 91 \\ + \quad 76 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 98 \\ + \quad \quad 5 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 14 \\ 55 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 34 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 3 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 5 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 30 \\ + 72 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 2 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 85 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 74 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 53 \\ + 63 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 13 \\ 21 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 47 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 16 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 86 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 57 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 0 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 29 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 77 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 93 \\ + 89 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 65 \\ 69 \\ + \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ 23 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 94 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 98 \\ + 72 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 90 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 18 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 50 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 99 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 90 \\ + 41 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 40 \\ 68 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 7 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 66 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 79 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 60 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 99 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 25 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 64 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 63 \\ + 13 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 50 \\ 38 \\ + \quad 0 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 76 \\ + \quad 98 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ \quad 0 \\ + \quad 64 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 83 \\ + \quad 49 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 80 \\ + \quad \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 19 \\ + \quad 43 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 4 \\ 74 \\ + \quad 40 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 89 \\ + \quad 89 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 86 \\ + \quad 87 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 61 \\ 85 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 12 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 19 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 27 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 65 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 40 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 15 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 10 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 82 \\ + 88 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 12 \\ 83 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 70 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 46 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 50 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 35 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 49 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 97 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 26 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 48 \\ + 20 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 58 \\ 72 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 22 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 89 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 77 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 96 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 31 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 45 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 0 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 42 \\ + 32 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 78 \\ 88 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 25 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 55 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 90 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 78 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 32 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 24 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 6 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 8 \\ + 91 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 50 \\ 20 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 41 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 75 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 99 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 90 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 60 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 26 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 29 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 82 \\ + 16 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 76 \\ 87 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 26 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 0 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 40 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 41 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 34 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 1 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ 18 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 58 \\ + 14 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 97 \\ 99 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 27 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 43 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 10 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 43 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 27 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 3 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 38 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 79 \\ + 87 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 99 \\ 3 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 47 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ 98 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 82 \\ 30 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 19 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 62 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 19 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 31 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 93 \\ + 6 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 44 \\ 76 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 33 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 37 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 54 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 83 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 37 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 21 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 0 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 12 \\ + 19 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 92 \\ 1 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 81 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 2 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 85 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 17 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 80 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 84 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 27 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ 15 \\ + 52 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 71 \\ 4 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 53 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 75 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 5 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 14 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 55 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 0 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 88 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 84 \\ + 53 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 60 \\ 51 \\ + \quad 0 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 61 \\ + \quad 16 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 59 \\ + \quad 68 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 13 \\ + \quad 24 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 9 \\ 81 \\ + \quad 78 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 68 \\ + \quad 12 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 94 \\ + \quad \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 28 \\ + \quad 81 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 58 \\ + \quad 94 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 88 \\ 23 \\ + \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 25 \\ + \quad 61 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 71 \\ + \quad 18 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 61 \\ + \quad 92 \\ \hline \end{array}$$

$$\begin{array}{r} 82 \\ \quad 8 \\ + \quad 64 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 99 \\ + \quad 48 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 51 \\ + \quad 39 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 4 \\ 86 \\ + \quad 67 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ \quad 8 \\ + \quad 84 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 77 \\ 70 \\ + \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ \quad 1 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 5 \\ 70 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 23 \\ + \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 49 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 82 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 6 \\ 11 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 40 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 52 \\ + 65 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 22 \\ 96 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 66 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 5 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 87 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 60 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 65 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 1 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 60 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 63 \\ + 77 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 91 \\ 24 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 41 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 75 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 69 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 32 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 50 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 63 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 6 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 94 \\ + 2 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 7 \\ 99 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 38 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 48 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 83 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 59 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 38 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 20 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 30 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 34 \\ + 55 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 38 \\ 74 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 10 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 99 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 29 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 82 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 77 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 41 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 79 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 38 \\ + 23 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 83 \\ 23 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 2 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 64 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 29 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 19 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 34 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 6 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 87 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 91 \\ + 76 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 92 \\ 25 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 3 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 86 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 96 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 56 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 1 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 13 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 39 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 6 \\ + 88 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 69 \\ 83 \\ + \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 68 \\ + \quad 77 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 1 \\ 36 \\ + \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 71 \\ + \quad 85 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 49 \\ + \quad 59 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 7 \\ 10 \\ + \quad 79 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 95 \\ + \quad 24 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 14 \\ + \quad 99 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 16 \\ + \quad 47 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 19 \\ 83 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 38 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 57 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 75 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 19 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ 24 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 23 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 34 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 3 \\ + 37 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 63 \\ 70 \\ + \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 56 \\ + \quad 0 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 81 \\ + \quad 35 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 5 \\ 77 \\ + \quad 34 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 32 \\ + \quad 21 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 14 \\ + \quad 46 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 80 \\ + \quad 49 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 38 \\ + \quad 0 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 31 \\ + \quad 17 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 31 \\ 77 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 66 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 56 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 81 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 8 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 51 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 9 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 21 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 46 \\ + 66 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 1 \\ 69 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 77 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 41 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 13 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 38 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 80 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 46 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 48 \\ + 72 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 69 \\ + 44 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 39 \\ 57 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 51 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 51 \\ + 59 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 30 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 40 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 56 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ 86 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 55 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 57 \\ + 71 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 84 \\ 59 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 24 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 26 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 50 \\ + 59 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 40 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 21 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 98 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 33 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 8 \\ + 25 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 27 \\ 83 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 8 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 10 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 1 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 18 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 56 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 96 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 95 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 58 \\ + 67 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 45 \\ 46 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 31 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 83 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 87 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 87 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 25 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 15 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 19 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ 25 \\ + 95 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 49 \\ 61 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 28 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 12 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 36 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 46 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 91 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ 5 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 63 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 18 \\ + 82 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 76 \\ 65 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 51 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 54 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ 42 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 17 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 17 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 75 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 54 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 58 \\ + 51 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 15 \\ 39 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 35 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 49 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 80 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 80 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 17 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 81 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 95 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 32 \\ + 40 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 51 \\ 26 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 14 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 83 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 78 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 8 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 27 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 58 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 54 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 88 \\ + 19 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 4 \\ 98 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 46 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 61 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 4 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 9 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 61 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 29 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 30 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 76 \\ + 10 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 70 \\ 55 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 53 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 46 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 29 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 37 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 3 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 1 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 56 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 51 \\ + 54 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 58 \\ 34 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 47 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 55 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 71 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 84 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 35 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 11 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 95 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 94 \\ + 48 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 63 \\ 32 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 96 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 25 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 36 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 65 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 69 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 35 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 16 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 56 \\ + 18 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 78 \\ 4 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 59 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 4 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 82 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 67 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 38 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 26 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 59 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 59 \\ + 65 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 81 \\ 3 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 70 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 43 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 73 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 89 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 65 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 39 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 97 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 93 \\ + 2 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 67 \\ 53 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 28 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 92 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 89 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 60 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 48 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 77 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 17 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 57 \\ + 20 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 26 \\ 9 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 75 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 45 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 70 \\ + 59 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 10 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 0 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 12 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 20 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 53 \\ + 50 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 97 \\ 47 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 55 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 15 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 55 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 35 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 30 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 2 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 62 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 33 \\ + 42 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 58 \\ 7 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 82 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 18 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 23 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 96 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 42 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 21 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 33 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 41 \\ + 85 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 32 \\ 62 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 93 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 11 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 28 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 62 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 44 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 16 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 57 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 66 \\ + 65 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 58 \\ 36 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 53 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 84 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 95 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 77 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 67 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 34 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 4 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 87 \\ + 4 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 62 \\ 75 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 36 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 46 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 6 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 11 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 59 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 81 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 35 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 77 \\ + 44 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 31 \\ 15 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 91 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 10 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 68 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 29 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 90 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 83 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 87 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 72 \\ + 2 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 65 \\ 22 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 22 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 42 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 82 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 26 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 50 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 88 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 96 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 94 \\ + 42 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 47 \\ 79 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 69 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 15 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 85 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 9 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 96 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 5 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 67 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 38 \\ + 77 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 12 \\ 58 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 29 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 60 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 76 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 50 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 84 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 4 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 25 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 31 \\ + 69 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 56 \\ 53 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 95 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 39 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 15 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 13 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 74 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 95 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 62 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 72 \\ + 36 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 23 \\ 73 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 90 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 47 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 91 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 2 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 4 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 5 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 52 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 45 \\ + 17 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 9 \\ 30 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 45 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 39 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 22 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 25 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 87 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 78 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 86 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 65 \\ + 4 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 1 \\ 25 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 77 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 41 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 70 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 74 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 84 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 31 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 31 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 5 \\ + 54 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 73 \\ 27 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 37 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 9 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 42 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 31 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 96 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 40 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 2 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 63 \\ + 55 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 6 \\ 84 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 59 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 85 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 99 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 93 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 8 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 85 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 35 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 27 \\ + 21 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 44 \\ 82 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 37 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 34 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 30 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 21 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 80 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 34 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 36 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 5 \\ + 40 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 7 \\ 91 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 84 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 83 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 24 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 93 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 8 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 33 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 60 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 52 \\ + 47 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 75 \\ 39 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 36 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 96 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 68 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 60 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 47 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 58 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 35 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 95 \\ + 70 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 52 \\ 4 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 5 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 5 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 52 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 10 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 81 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 46 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 33 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 21 \\ + 6 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 26 \\ 31 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 98 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 10 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 30 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 36 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 63 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 69 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 1 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 65 \\ + 17 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 39 \\ 88 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 84 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 12 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 38 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 39 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 39 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 28 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 19 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 99 \\ + 37 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 79 \\ 93 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 45 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 35 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 94 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 43 \\ + 48 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 7 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 68 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 2 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 49 \\ + 21 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 38 \\ 4 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 18 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 83 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 7 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 22 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 9 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 90 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 66 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 18 \\ + 79 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 58 \\ 28 \\ + 59 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 29 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 25 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 6 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 33 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 96 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 41 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 68 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 46 \\ + 75 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 3 \\ 46 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 83 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 75 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 33 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 70 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 47 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 69 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 86 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 18 \\ + 7 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 12 \\ 75 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 40 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 99 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 45 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 1 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 26 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 53 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 94 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 56 \\ + 29 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 86 \\ 2 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 89 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 30 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 45 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 49 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 69 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 4 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 24 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 54 \\ + 81 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 8 \\ 20 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 37 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 10 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 40 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 68 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 60 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 23 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 86 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 6 \\ + 39 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 33 \\ 93 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 7 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 83 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 37 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 23 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 5 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 89 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 84 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 80 \\ + 94 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 64 \\ 26 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 90 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 51 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 12 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 92 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 51 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 29 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 33 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 75 \\ + 50 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 4 \\ 64 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 82 \\ 93 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 88 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 99 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 30 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 57 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 19 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 51 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 22 \\ + 20 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 1 \\ 75 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 13 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 10 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 71 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 82 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 40 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 48 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 86 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 57 \\ + 66 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 59 \\ 1 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 71 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 57 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 20 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ 24 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 39 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 44 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 23 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 74 \\ + 99 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 54 \\ 51 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 85 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 10 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 44 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ 90 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 55 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 33 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 8 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 74 \\ + 38 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 22 \\ 44 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 13 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 81 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 76 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 58 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 14 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 9 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 31 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ 87 \\ + 67 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 80 \\ 64 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 92 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 34 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 9 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 8 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 6 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 54 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 54 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 0 \\ + 41 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 91 \\ 83 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 36 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 90 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 26 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 93 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 6 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 68 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 10 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 14 \\ + 15 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 24 \\ 23 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 94 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 69 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 55 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 41 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 88 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 87 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 17 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 62 \\ + 40 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 70 \\ 0 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 19 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 81 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 92 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 20 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 67 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ 46 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 59 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 20 \\ + 5 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 34 \\ 89 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 79 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 82 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 96 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 19 \\ + 59 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 81 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 93 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 29 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 10 \\ + 13 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 28 \\ 35 \\ + \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 10 \\ + \quad 13 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 87 \\ + \quad 94 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 91 \\ + \quad 29 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 39 \\ + \quad 76 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 91 \\ + \quad 93 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 5 \\ 27 \\ + \quad 56 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 56 \\ + \quad 10 \\ \hline \end{array}$$

$$\begin{array}{r} \quad 6 \\ 13 \\ + \quad 66 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 20 \\ 34 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 90 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 14 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 60 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 3 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 89 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 52 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 74 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 81 \\ + 91 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 16 \\ 11 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 72 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 23 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 53 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 84 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 71 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 5 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 26 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 2 \\ + 73 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 18 \\ 73 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 15 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 11 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 31 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 95 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 6 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 24 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 11 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 56 \\ + 69 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 16 \\ 71 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 14 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 44 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 52 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 33 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 0 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 71 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 66 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ 70 \\ + 93 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 16 \\ 17 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 87 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 69 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 15 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 22 \\ + 48 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 62 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 84 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 27 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 34 \\ + 35 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 54 \\ 45 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 48 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 77 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 14 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 84 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ 36 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 1 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 45 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 25 \\ + 78 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 59 \\ 46 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 38 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 28 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 58 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 47 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 28 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 57 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 88 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 75 \\ + 45 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 85 \\ 64 \\ + \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 15 \\ + \quad 20 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 77 \\ + \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 58 \\ + \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 93 \\ + \quad 15 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 27 \\ + \quad 12 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 74 \\ + \quad 92 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 22 \\ + \quad 11 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 72 \\ + \quad 83 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 60 \\ 0 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 27 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 6 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 67 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 67 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 1 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 66 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 80 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ 11 \\ + 38 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 6 \\ 53 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 60 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 6 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 24 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 37 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 81 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 38 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 2 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 92 \\ + 28 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 82 \\ 11 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 76 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 18 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ 4 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 33 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 22 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 61 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 75 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 16 \\ + 98 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 55 \\ 36 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ 38 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 48 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 70 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 46 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 97 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 64 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 62 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 44 \\ + 53 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 86 \\ 18 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 94 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 65 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ 29 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 29 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 59 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 96 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 76 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 52 \\ + 20 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 43 \\ 69 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 57 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 8 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 41 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 88 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 93 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 32 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 24 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 85 \\ + 40 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 59 \\ 27 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 22 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 18 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 41 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 33 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 68 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 39 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 76 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 54 \\ + 68 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 83 \\ 22 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 57 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 88 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 46 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 43 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 88 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 60 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 51 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 57 \\ + 72 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 72 \\ 57 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 44 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 17 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 83 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 48 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 28 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 11 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 53 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 19 \\ + 21 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 35 \\ 38 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 4 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 81 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 47 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 74 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 73 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 54 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 59 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 9 \\ + 66 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 84 \\ 61 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 35 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 27 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 58 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 40 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 54 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 82 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 28 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 33 \\ + 72 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 39 \\ 20 \\ + \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 54 \\ + \quad 62 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 79 \\ + \quad 91 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 36 \\ + \quad 0 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 5 \\ + \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 49 \\ + \quad 54 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 91 \\ + \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 78 \\ + \quad 49 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 20 \\ + \quad 40 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 84 \\ 90 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 96 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 51 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 5 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 39 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 36 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 60 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 62 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 48 \\ + 75 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 99 \\ 27 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 78 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 49 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 68 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ 48 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 69 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 5 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 13 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 24 \\ + 26 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 78 \\ 19 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 77 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 71 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 38 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 27 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 41 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 81 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 83 \\ + 48 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 74 \\ + 75 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 9 \\ 59 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 79 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 27 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 68 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 44 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 36 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 44 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 90 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 50 \\ + 54 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 75 \\ 97 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 75 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 15 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 86 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 73 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 50 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 30 \\ + 72 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 10 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 28 \\ + 32 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 62 \\ 78 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 45 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 43 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 53 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 82 \\ 33 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 27 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 88 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 13 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 81 \\ + 93 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 5 \\ 76 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 50 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 94 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 7 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 62 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 14 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 39 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 89 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 51 \\ + 7 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 91 \\ 55 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 64 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 79 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 36 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 25 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 24 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 96 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 20 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 1 \\ + 84 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 84 \\ 93 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 16 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 76 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 72 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 91 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 52 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ 41 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 94 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 76 \\ + 33 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 77 \\ 93 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 37 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 47 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 67 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 66 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 74 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 80 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 54 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 42 \\ + 74 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 69 \\ 80 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 16 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 88 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 23 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 93 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 78 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 40 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 77 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 30 \\ + 31 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 26 \\ 37 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 81 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 74 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 55 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 35 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 26 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 36 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 29 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 94 \\ + 85 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 42 \\ 40 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 87 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 91 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 67 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 98 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 35 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 39 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 53 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 59 \\ + 9 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 10 \\ 20 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 2 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 61 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 57 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 62 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ 84 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 34 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 85 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 86 \\ + 58 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 85 \\ 62 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 26 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 21 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 18 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 99 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 58 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 98 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 38 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 67 \\ + 50 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 12 \\ 27 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 49 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 47 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 82 \\ 76 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 11 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 37 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 66 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 67 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 27 \\ + 21 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 75 \\ 46 \\ + \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 33 \\ + \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 4 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 57 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 10 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 96 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 2 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 67 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 33 \\ + 44 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 59 \\ 39 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 1 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 40 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 14 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 21 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 45 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 80 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 38 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 3 \\ + 58 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 8 \\ 61 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 80 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ 55 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 84 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 16 \\ + 48 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 66 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 79 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 53 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 94 \\ + 0 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 66 \\ 30 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 74 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 41 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 68 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 88 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 78 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 28 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 34 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 64 \\ + 1 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 63 \\ 2 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 53 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 37 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 89 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 39 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 72 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 16 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 96 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 14 \\ + 82 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 16 \\ 89 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 55 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 78 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ 44 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 63 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 85 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 27 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 16 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 44 \\ + 48 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前：_____.

$$\begin{array}{r} 18 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ + 16 \\ \hline \end{array}$$

時間：_____分_____秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 53 \\ 80 \\ + \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 22 \\ + \quad 2 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 47 \\ + \quad 18 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 66 \\ + \quad 48 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 61 \\ + \quad 18 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 74 \\ + \quad 72 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 59 \\ + \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 65 \\ + \quad 77 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 61 \\ + \quad 73 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 12 \\ 36 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 50 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ 23 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 97 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 37 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 94 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 75 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 54 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 90 \\ + 87 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 27 \\ 28 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 14 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 77 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 82 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 33 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 74 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 98 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 23 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 77 \\ + 31 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 96 \\ 18 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 51 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 81 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 74 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 21 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 66 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 6 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 96 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 75 \\ + 95 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 77 \\ 29 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 34 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 31 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 17 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 48 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 88 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 58 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 67 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 43 \\ + 18 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 65 \\ 27 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 90 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 25 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 19 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 49 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 70 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 18 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 13 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 32 \\ + 47 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 94 \\ 32 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 50 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 43 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 50 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 88 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 37 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 65 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 34 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 46 \\ + 62 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 92 \\ 11 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 83 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 66 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 56 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 45 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 85 \\ + 72 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 37 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 33 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 10 \\ + 20 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 48 \\ 86 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 43 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 44 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 12 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 84 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 84 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 53 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 71 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 32 \\ + 1 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 96 \\ 49 \\ + \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ 64 \\ + \quad 99 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 51 \\ + \quad 78 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 48 \\ + \quad 94 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 32 \\ + \quad 83 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 74 \\ + \quad 13 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 27 \\ + \quad 72 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 45 \\ + \quad 66 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 7 \\ + \quad 12 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 52 \\ 91 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ 75 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 0 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ 92 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 14 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 15 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 86 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 98 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 57 \\ + 54 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 53 \\ 46 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 54 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 40 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 47 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 91 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 98 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 23 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 21 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 86 \\ + 38 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 41 \\ 65 \\ + \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 83 \\ + \quad 62 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 68 \\ + \quad 41 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 10 \\ + \quad 95 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ 28 \\ + \quad 22 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 61 \\ + \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 78 \\ + \quad 26 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 88 \\ + \quad 93 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 43 \\ + \quad 26 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 93 \\ 6 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 53 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 90 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 2 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 32 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ 87 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 57 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 46 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 98 \\ + 78 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 57 \\ 81 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 8 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 91 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 91 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 95 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 73 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 17 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 57 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 24 \\ + 80 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 84 \\ 38 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 79 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 83 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 20 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 23 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 10 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 2 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 39 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 49 \\ + 99 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 55 \\ 62 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 50 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 89 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 7 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 9 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 10 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 26 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 6 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 80 \\ + 18 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 89 \\ 69 \\ + 72 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 8 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 64 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 80 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 94 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 73 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 50 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 30 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 76 \\ + 40 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 20 \\ 66 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 60 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 29 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 19 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 91 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 45 \\ + 72 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 68 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 62 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 5 \\ + 64 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 0 \\ 71 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 35 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ 60 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 52 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 97 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 9 \\ + 0 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 82 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 75 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 48 \\ + 66 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 44 \\ 28 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 97 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 78 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 15 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 89 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 29 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 50 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 15 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 37 \\ + 3 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 21 \\ 3 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 56 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 20 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ 23 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 78 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 3 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 26 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 56 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 96 \\ + 30 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 62 \\ 68 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 80 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 22 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 51 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 6 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 74 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 64 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 3 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ 82 \\ + 42 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 29 \\ 67 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 56 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 76 \\ + 59 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 96 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 8 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 72 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 13 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 16 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 70 \\ + 98 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 98 \\ 67 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 24 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 54 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 97 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 33 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 83 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 28 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 1 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 97 \\ + 49 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 72 \\ 24 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 28 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 96 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 30 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 6 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 80 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 37 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 97 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 60 \\ + 46 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 88 \\ 19 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ 36 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 0 \\ 52 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 66 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 26 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 29 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 10 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 63 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ 88 \\ + 60 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 93 \\ 64 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 95 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 9 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 86 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 7 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 51 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ 88 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 48 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 28 \\ + 83 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 36 \\ 89 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 73 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 92 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 51 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 31 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 82 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 66 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 33 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 35 \\ + 95 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 3 \\ 88 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 83 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 6 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 9 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 92 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 11 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 52 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 5 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 14 \\ + 13 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 97 \\ 82 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 89 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 47 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 92 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 16 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 35 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 6 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 85 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 76 \\ + 73 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 69 \\ 4 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 68 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 5 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 30 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 3 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ 37 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 70 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 6 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 44 \\ + 63 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 29 \\ 79 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 0 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 62 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 55 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 14 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 47 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 48 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 9 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 97 \\ + 31 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 60 \\ 60 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 4 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 36 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 93 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ 79 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 72 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 92 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 16 \\ + 85 \\ \hline \end{array}$$

$$\begin{array}{r} 82 \\ 51 \\ + 53 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 65 \\ 97 \\ + \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ 72 \\ + \quad 90 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 10 \\ + \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 76 \\ + \quad 28 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 87 \\ + \quad 36 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ 7 \\ + \quad 58 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 40 \\ + \quad 46 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 87 \\ + \quad 86 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 67 \\ + \quad 73 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 55 \\ 68 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 63 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 13 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 88 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 52 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 73 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ 98 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 22 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ 97 \\ + 97 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 83 \\ 77 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ 94 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ 60 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 76 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 96 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 50 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ 43 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 50 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 49 \\ + 72 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 51 \\ 66 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 94 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 96 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ 14 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 54 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ 97 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 39 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 55 \\ + 79 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 8 \\ + 66 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 5 \\ 58 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 17 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 51 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 95 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 69 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 77 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 58 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 79 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 76 \\ + 86 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 43 \\ 88 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 9 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 68 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 87 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 45 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 20 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 4 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 99 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 19 \\ + 99 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 49 \\ 83 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 55 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ 26 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 82 \\ 22 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 2 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ 92 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 9 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 7 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 42 \\ + 83 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 71 \\ 53 \\ + \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ \quad 8 \\ + \quad 92 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 31 \\ + \quad 66 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 54 \\ + \quad 29 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 61 \\ + \quad 91 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 83 \\ + \quad 56 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 40 \\ + \quad 81 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 82 \\ + \quad 57 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 76 \\ + \quad 46 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 82 \\ 10 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ 99 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 7 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ 2 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 83 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 14 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 54 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 49 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 56 \\ + 54 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒

2桁+2桁+2桁の筆算

名前： _____.

$$\begin{array}{r} 84 \\ 15 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 17 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 47 \\ + 80 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 35 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ 83 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 90 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 17 \\ + 48 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 98 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ 40 \\ + 9 \\ \hline \end{array}$$

時間： _____ 分 _____ 秒